



Service Kit 753-05136A

Date: 10/24/2007

Subject: Service Replacement for the
42" DDI Manual PTO Deck
Assembly (Complete)

Models: 600 Series Riders for 2005 Model
Affected: Year and later (Domestic)

NOTE: Save this Instruction Sheet. Refer to it when ordering replacement parts.

The blade spindle and idler pulleys on this 753-05136A complete deck assembly are 1/4" lower with respect to the top of the deck than on the predecessor 753-05136 complete deck assembly. The 753-05136A complete deck assembly is the direct replacement for 2005 Model Year and later domestic 42" DDI decks having a manual PTO engagement.

"G" Deck - 42" Manual PTO DDI Deck (w/ Dual Idlers) (Domestic)

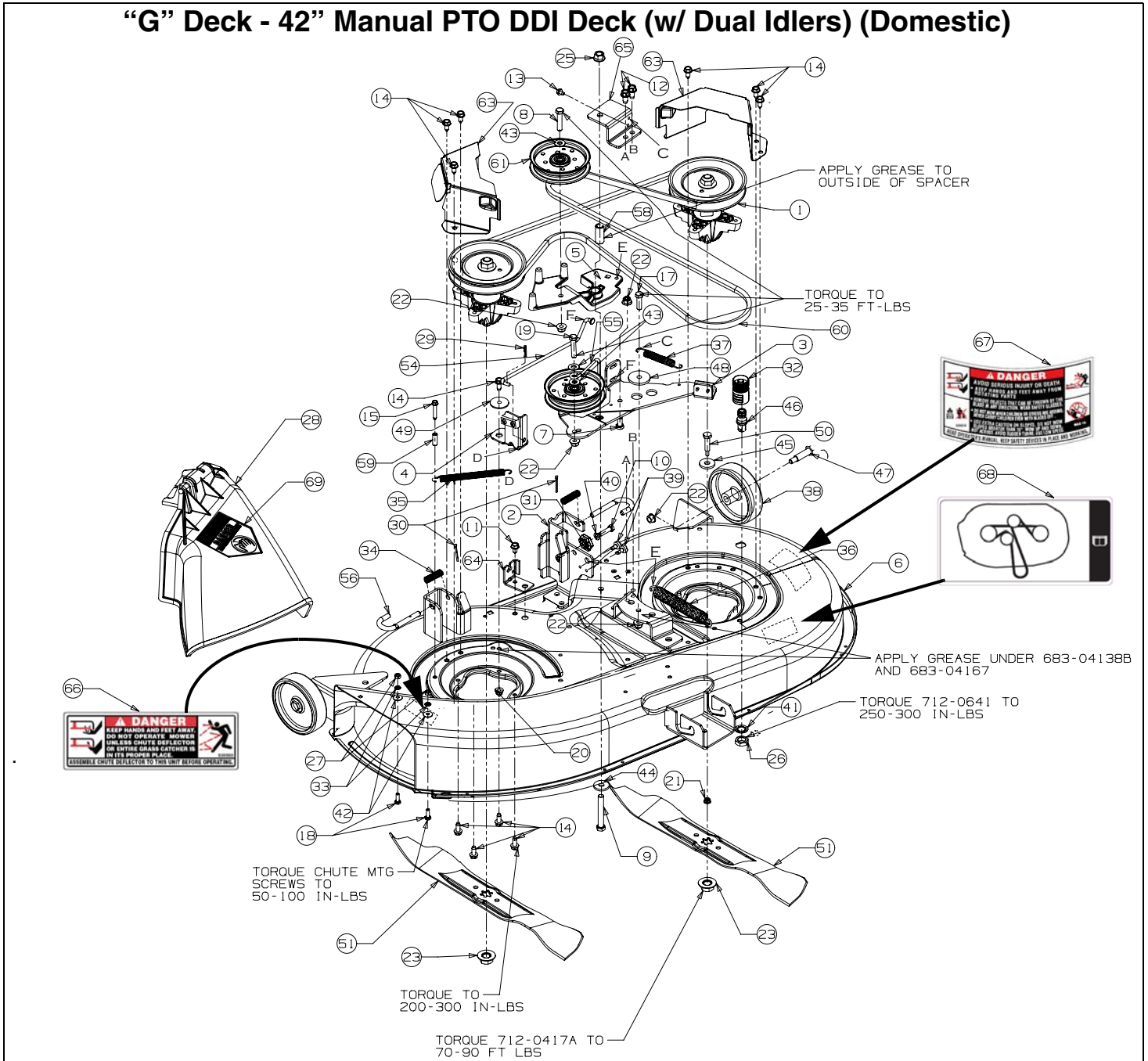


FIGURE 1

Service Kit Contents (See Figure 1)

Replacement parts, from the list to the right, with an (*) after the part number are available in -0637 or -4008 colors only.

-0637 = Powder Black
-4008 = Wine Red (TORO)

Deck Shells and Complete 753-05136A Deck Assemblies are available in the following colors:

-0606 = Majestic Orange (Canada)
-0638 = MTD Red (Safety Red)
-0665 = YardMan Green
-0709 = Mastercraft Green
-4008 = Wine Red (TORO)

When ordering a deck shell or complete deck assembly the desired color code must be added to the part number. See example below.

EXAMPLE:
683-04261-0665

Deck Shell 683-04261 in YardMan Green

69	777S30284	1	LABEL : DANGER : ENGLISH
68	777I22643	1	LABEL : BELT ROUTING
67	777S30018	1	LABEL : DANGER : ENGLISH
66	777S30503	1	LABEL : DANGER : ENGLISH
65	783-05490*	1	BRKT:SUPT:42 PIVOT
64	783_04740	1	BRKT:CBL:DECK ENGAGE
63	783-04327B	2	CVR:BELT:6.00 DIA
62	<<NOT USED >>		
61	756_04129	2	PUL:IDLR:4.25"DIA
60	754_04045	1	BELT:V TYPE:A SEC X 109 ARAMID
59	750_0566A	1	SPCR: .260 x .372 x 1.030 LG
58	750_04637B	1	SPCR: .455 ID X .680 OD X 1.585
57	<<NOT USED >>		
56	747_1116	2	ROD:HNDL:DECK REL .375 DIA
55	747_04530	1	ROD:KEEPR:BELT 42 IDLER
54	747_04501	1	ROD:CONT:BRAKE 42"
53	<<NOT USED >>		
52	<<NOT USED >>		
51	742_0616A	2	BLADE:21.23"LG:STAR 3 IN 1
50	738-04272	1	BOLT:SHLD: .374 DIA X 1.375 LG
49	738_04166	1	SPCR:SHLDR: .5000 X .1475
48	738_04162A	1	SPCR:SHLDR: .8840 X .190
47	738_0373	2	BOLT:SHLDR: .496 X 1.525:3/8-16
46	737_04003C	1	NOZ:DECK:WATER
45	736_0173	1	WASH:FLAT: .28 X .74 X .063
44	736_0322	1	WASH:FLAT: .450X1.250X.164:HT
43	736_0300	3	WASH:FLAT: .406 X .875 X .059
42	736_0270	2	WASH:BELL: .265 X .75 X .062
41	736_0225	1	WASH:LOCK:5/8:INT TOOTH
40	736_0119	1	WASH:LOCK:5/16:REGULAR DUTY
39	735_0271A	2	BMPR: .62 DIA X .3
38	734_0973	2	WHL:DECK 5.0 x 1.38
37	732_0470A	1	EXTENSION SPRING .53 OD X 4.75
36	732_0459C	1	SPR:EXTN: .94 DIA. X 6.74 LG
35	732_04287	1	SPR:EXTN: .500 DIA X 6.375 LG
34	732_0306A	2	SPR:COMPRS: .531 OD X 1.75 LG
33	726_0233	2	NUT:PUSH: .25 ID X .50 OD
32	721_04041	1	ADAP:WATER NOZZLE
31	717_04074	1	GEAR:DECK:ADJ
30	714_0470	2	PIN:COT:1/8 X 1.25
29	714_0104	1	PIN:COT: .072 DIA. X 1.13 LG
28	731_1032B	1	CHUTE ASSEMBLY: DISCHARGE
27	712_3006	2	NUT:HEX:1/4-20:GR5
26	712_0641	1	NUT:HEX:M16-1.5 DIN 936
25	712_0459	1	NUT:FLGLK:7/16-20:GRB:LOCK
24	<<NOT USED >>		
23	712_0417A	2	NUT:FLG:5/8-18
22	712_04065	6	NUT:FLGLK:3/8-16:GRF:NYLON
21	712_04064	1	NUT:FLGLK:1/4-20:GRF:NYLON
20	712_04063	1	NUT:FLGLK:5/16-18:GRF:NYLON
19	710_3144	1	HHCS:3/8-16:2.00:GR5:STD
18	710_3015	2	HHCS:1/4-20: .75:GR5:STD
17	710_3005	1	HHCS:3/8-16:1.25:GR5:STD
16	<<NOT USED >>		
15	710_0778	1	SCR:TT:1/4-20:1.500:HXINDWSH
14	710_04484	15	SCR:TT:5/16-18:0.750:HXINDWSH
13	710_0653	1	SCR:TT:1/4-20:0.375:HXINDWSH
12	710_0623	2	SCR:TT:3/8-16:0.750:HXINDWSH
11	710_3008	1	HHCS:5/16-18:0.750:HXINDWSH
10	710_0528	1	HHCS:5/16-18:1.25:GR5:STD
9	710_0510	1	HHCS:7/16-20:3.00:GR5:STD
8	710_0347	1	HHCS:3/8-16:1.75:GR5:STD
7	710_0216	1	HHCS:3/8-16: .75:GR5:STD
6	683_04261	1	DECK ASM:SD:42" AV W/WHL BRKT
5	719_04233 *	1	IDLR ASM:42" DECK
4	683_04167 *	1	BRAKE ASM:DECK:42"
3	683_04138B*	1	BRAKE ASM:DECK:42"
2	683_0254B	1	BRKT ASM:DECK:HNGR LH LT
1	618_04456	2	SPDL ASM:PUL:6.3 DIA
ITEM NO.	PART NO.	QTY	DESCRIPTION