



# Service Advisory

## ZERO TURN

W-146A

Models Affected: **ZT-42** (17BA5A4G790, 17AA554G790, 17AJ2ACG090).  
**W.O.P.** **ZT-4200** (17AC2ACG790).  
**ZT-50** (17BA5A7P790, 17AA557P790, 17AK2ACP090, 17AK2ACP290, 17BK2ACP090).  
**ZT-5000** (17BK2ACP090).

Models Affected: **RZT-42** (17AJ2ACG597, 17AJ2ACG897).  
**Columbia** **RZT-50** (17AK2ACP597, 17BK2ACP597, 17AK2ACP897).

Serial Number Range Affected: 1B175G through 2009. (February 17, 2005 through 2009).

Date: September 27, 2006 Revised On August 14, 2009 (Destroy All Previous Copies).

Subject: Failure Of Welds Of The P.T.O. Clutch Torque Bracket To The Frame.

# IMPORTANT ATTENTION PARTS MANAGER ATTENTION SERVICE MANAGER

### SOLUTION:

If a failure of the welds on the P.T.O. Clutch Torque Bracket occurs the replacement of the frame is *No Longer* needed. A P.T.O. Clutch Torque Bracket **603-04290B-0637** is now available as a bolt on service replacement part.

**NOTE: 603-04290B-0637 replaces 603-04290A-0637.**



**603-04290B-0637 Clutch Torque Bracket.**

Please Make a note of the part number **603-04290B-0637** P.T.O. Clutch Torque Bracket in your parts IPL or business system.

Warranty: Normal warranty terms apply. Indicate Service Advisory **W-146A** and (**See Note Below**) for the original failed part to list on the claim. Repair time allowance is 1.0 Hrs.

**NOTE: Part Numbers for the frame that can be listed on the claim for the original failed part are, 603-04303, 603-04303B, 603-04303C, 603-04303E or 603-04691.**

SERVICE MANAGER	PARTS MANAGER	SALES MANAGER	SERVICE TECH.	SERVICE TECH.

Circulate and Initial