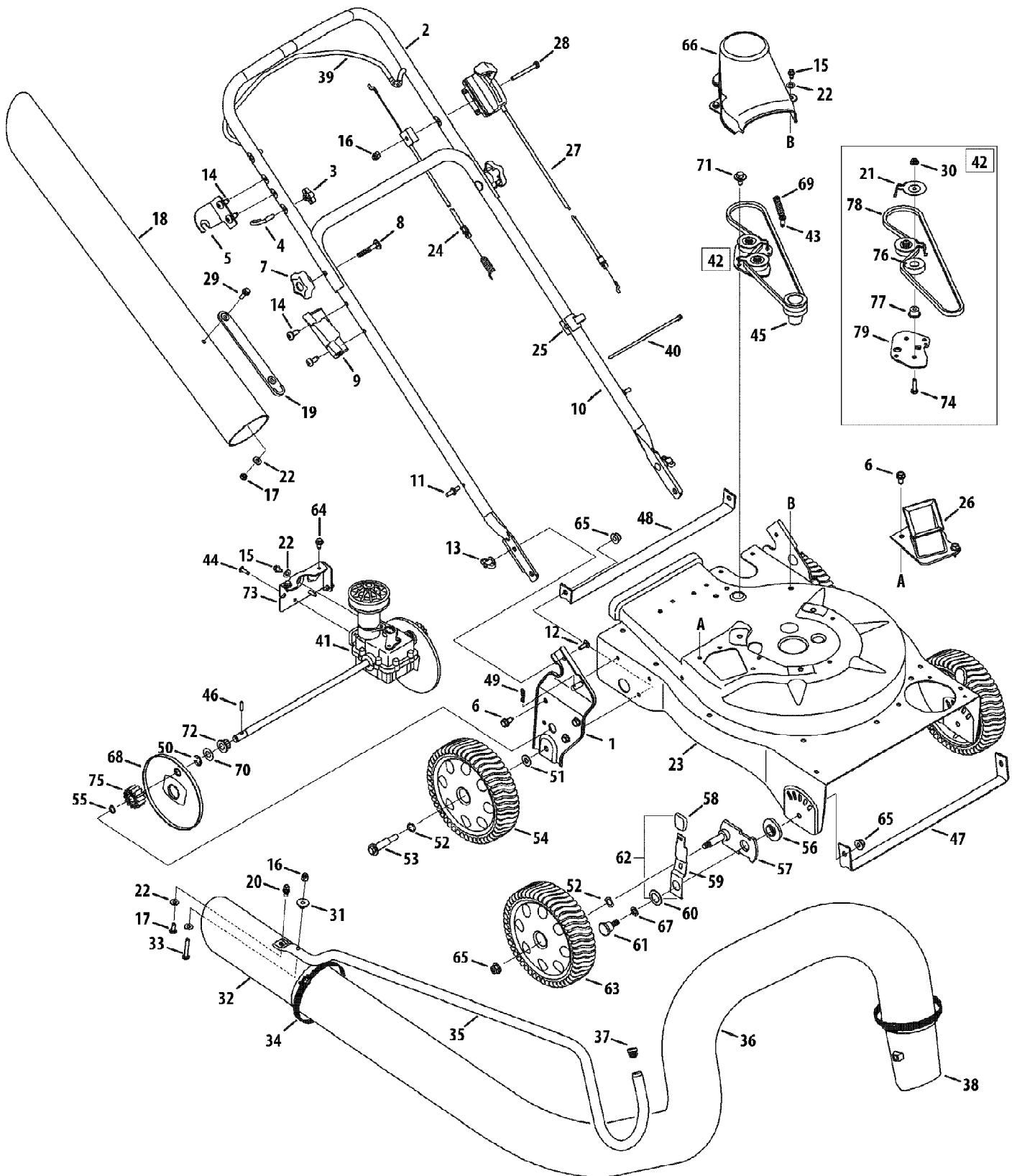


24B-070J766 CSV070 Chipper Shredder Vac (2008)
General Assembly



Ref #	Part Number	Qty	S/P/F	Description
1	681-0156A	1	S	Handle Bracket Ass'y RH
1	681-0155A	1	S	Handle Brkt Ass'y LH (Not Shown)
2	749-04163	1		Upper Handle
3	720-0279	1	/P	Knob
4	710-1205	1	/P	Eye Bolt
5	781-1056	1	S	Upper Handle Bracket
6	710-0726	1	/P	Hex Cap Screw, 5/16-12 x.750
7	720-04072	1	S	Handle Knob, 5/16-18
8	710-1174	1	/P	Carriage Bolt
9	731-04911	1		Nozzle Handle Clip
10	749-04165	1	S	Lower Handle
11	711-1293	1	/P	Studs
12	710-0703	1	/P	Carriage Screw, 1/4-20 x.75
13	712-0397	1	S	Wing Nut, 1/4-20
14	710-1611B	1	/P	TT Screw, 5/16-18 x .750
15	710-0599	1	/P	Screw, 1/4-20 x .500
16	712-0442	1	S	Cap Lock Nut, 1/4-20
17	712-0291	1	S	Hex Lock Nut, 1/4-20
18	731-06445	1		Hose Extension
19	723-04008A	1	/P	Chute Strap
20	711-04069	1	S	Pin
21	782-7598	1		Belt Keeper
22	736-3020	1	S	Flat Washer.271 ID x.630 OD
23	781-04266	1		Upper Flail Housing
24	746-04156	1		Drive Control Cable
25	731-1820	1	/P	Cable Guide
26	681-04088	1		Chipper Chute Assembly
27	746-04155	1		Speed Control Cable
28	710-1122	1	/P	Hex Screw, 1/4-20 x 2.50
29	710-04666	1		Screw, 1/4-20 x .75
30	712-04064	1	/P	Flange Lock Nut, 1/4-20
31	748-0457	1		Spacer
32	731-2478	1		Hose Nozzle
33	710-3288	1		Hex Cap Screw, 1/4-20 x 2.625
34	723-0295	1	/P	Adjustment Clamp
35	749-1270A	1	/P	Nozzle Handle
36	764-0648A	1	/P	Vacuum Hose
37	720-0369	1		Handle Plug
38	731-2292	1		Hose Adapter
39	747-04305A	1		Drive Control
40	725-0157	1	/P	Cable Tie
41	618-04460	1	S	Transmission Assembly
42	681-04027	1		Idler Assembly (Incl. Ref.# 74-80)
43	710-1650	1	/P	Shoulder Screw, #12-24 x .30 x .46
44	710-1220	1	/P	Screw, #12-16 x .750
45	711-04245	1	S	Impeller Hub
46	715-0221	1	S	Dowel Pin
47	781-04082	1	S	Front Wheel Support Brace
48	781-04081	1	S	Rear Wheel Support Brace
49	714-0104	1	S	Cotter Pin
50	716-0104	1	S	E-Ring
51	736-3004	1	S	Flat Washer, .406 x .875 x .105
52	736-0232	1	S	Wave Washer, .531 ID x.781 OD

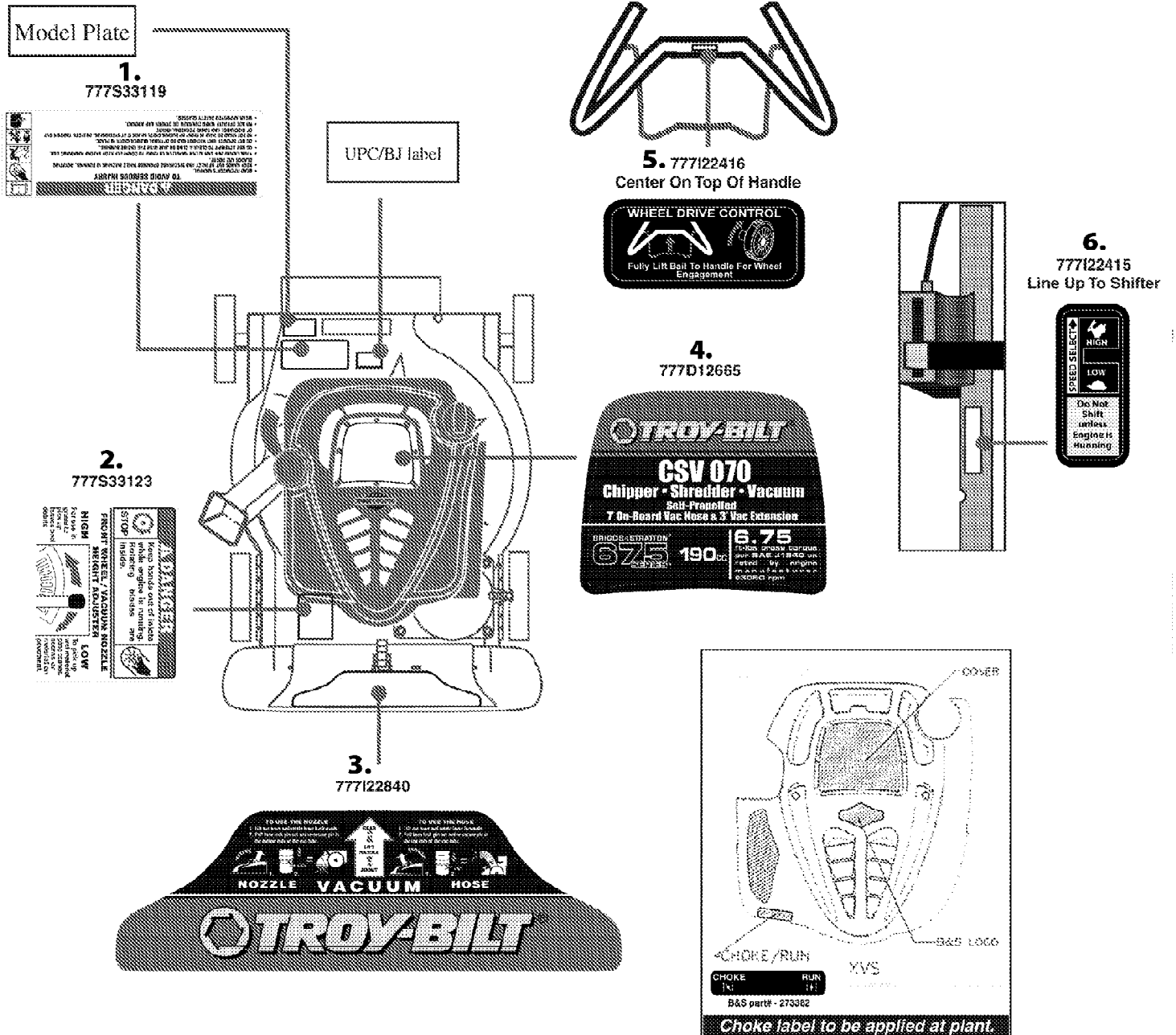
Ref #	Part Number	Qty	S/P/F	Description
53	738-1015	1		Shoulder Screw, 3/8-16
54	734-04018A	1	S	Wheel, 8 x 2.125
55	716-0865	1	/P	Snap Ring
56	741-04242	1		Height Adjustment Bearing
57	687-02342	1		Pivot Arm Assembly
58	720-0426	1	/P	Height Adjustment Knob
59	732-1026	1		Spring Lever
60	736-0741	1	/P	Bell Washer, .760 ID x.25 OD
61	738-1172	1	/P	Shoulder Screw, .750 x.500
62	687-02051	1	S	Height Lever Assembly (Incl. Ref.# 58-59)
63	734-04033	1	/P	Wheel 8 x 2
64	710-1652	1	/P	Screw, 1/4-20 x .625
65	712-04065	1	/P	Flange Lock Nut, 3/8-16
66	731-04879	1		Belt Cover
67	736-0314	1	S	Thrust Washer, .375 ID x.70 OD
68	731-04643	1	/P	Wheel Cover
69	732-04217	1		Extension Spring, .375 x 2.95
70	736-0369	1	S	Flat Washer, .508ID x1.00OD x.020
71	738-0930	1	/P	Shoulder Screw, .560 x.165
72	741-04108	1		Drive Axle Bushing
73	781-04078	1	S	Transmission Mounting Bracket
74	710-0597	1	/P	Screw, 1/4-20 x 1.00
75	717-1762	1		Spur Gear - RH
75	717-1761	1		Spur Gear - LH (Not Shown)
76	741-0124	1	S	Ball Bearing
77	750-1050	1		Flange Spacer,.260 x.659 x.517
78	754-0369	1	S	Belt, 3/8 x 32.5
79	781-04077	1	S	Idler Bracket

Ref #	Part Number	Qty	S/P/F	Description
1	664-04031	1	S	Bag Assembly
2	681-0154	1	S	Screen Assembly
3	710-1054	1	/P	Hex Screw, 5/16-24 x 1.0
4	781-0490	1	S	Chipper Blade
5	781-0735	1		Pin Clip
6	719-0329	1		Flail
7	715-0166	1		Spiral Pin
8	711-1401	1		Clevis Pin
9	712-0411	1	S	Lock Nut, 5/16-24
10	736-0119	1	S	Lock Washer, 5/16
11	681-0152	1	S	Impeller Assembly (Incl. Ref.# 3 - 10)
12	781-0721B	1	/P	Lower Flail Housing
13	712-04063	1	/P	Flange Lock Nut, 5/16-18
14	710-0607	1	/P	Screw, 5/16-18 x.500
15	747-04297	1		Hinge Pin
16	731-2293A	1	S	Nozzle
17	781-1064	1		Base Adapter Door
18	732-1156	1		Torsion Spring
19	726-0106	1	S	Cap Speed Nut, 1/4
20	711-1551	1		Pivot Rod
21	731-04967	1		Nozzle Door Lever
22	710-1256	1	/P	Hex Screw, #8-18 x 1.25
23	750-1294	1		Shoulder Spacer
24	732-3118	1		Extension Spring
25	732-1151A	1		Nozzle Door Torsion Spring
26	731-2294A	1	/P	Nozzle Door
27	664-04029	1		Bag
28	631-0083	1		Chute Assembly
29	736-0247	1	/P	Flat Washer, .375 ID x 1.25 OD
30	736-0217	1	S	Lock Washer, 3/8
31	710-1273	1		Hex Cap Screw, 3/8-24 x 2.75
32	631-04118	1		Engine Spacer Assembly
33	710-1008	1		Screw, 3/8-16 x 1.875
34	725-1700	1	S	Switch Cover
35	725-3166	1	S	Safety Switch
36	731-1613	1	S	Safety Switch Cover
37	710-0224	1	S	Hex Washer Screw, #10-16 x.50
38	629-0920A	1	/P	Wire Harness
39	714-0104	1	S	Cotter Pin
40	732-0962	1		Compression Spring
41	781-0778A	1	S	Mounting Bracket
42	747-1153	1		Lock Rod
43	710-3195	1		Hex Cap Screw, 5/16-18 x 4.5
44	710-3025	1	/P	Hex Cap Screw, 5/16-18 x.625
45	710-1220	1	/P	Screw, #12-16 x.750
46	710-0351	1	/P	Screw, #10 - 16 x.500
47	736-0607	1	/P	External L-Washer, 5/16
48	726-0139	1	/P	Speed Nut
49	710-0726	1	/P	Hex Index Screw, 5/16-12 x.750
50	710-1650	1	/P	Shoulder Screw, #12-24 x .30 x .46
51	681-0195	1	/P	Hose Base Adapter Assembly (Incl. Ref.# 52-54)
52	716-0104	1	S	E Ring, .500 Dia

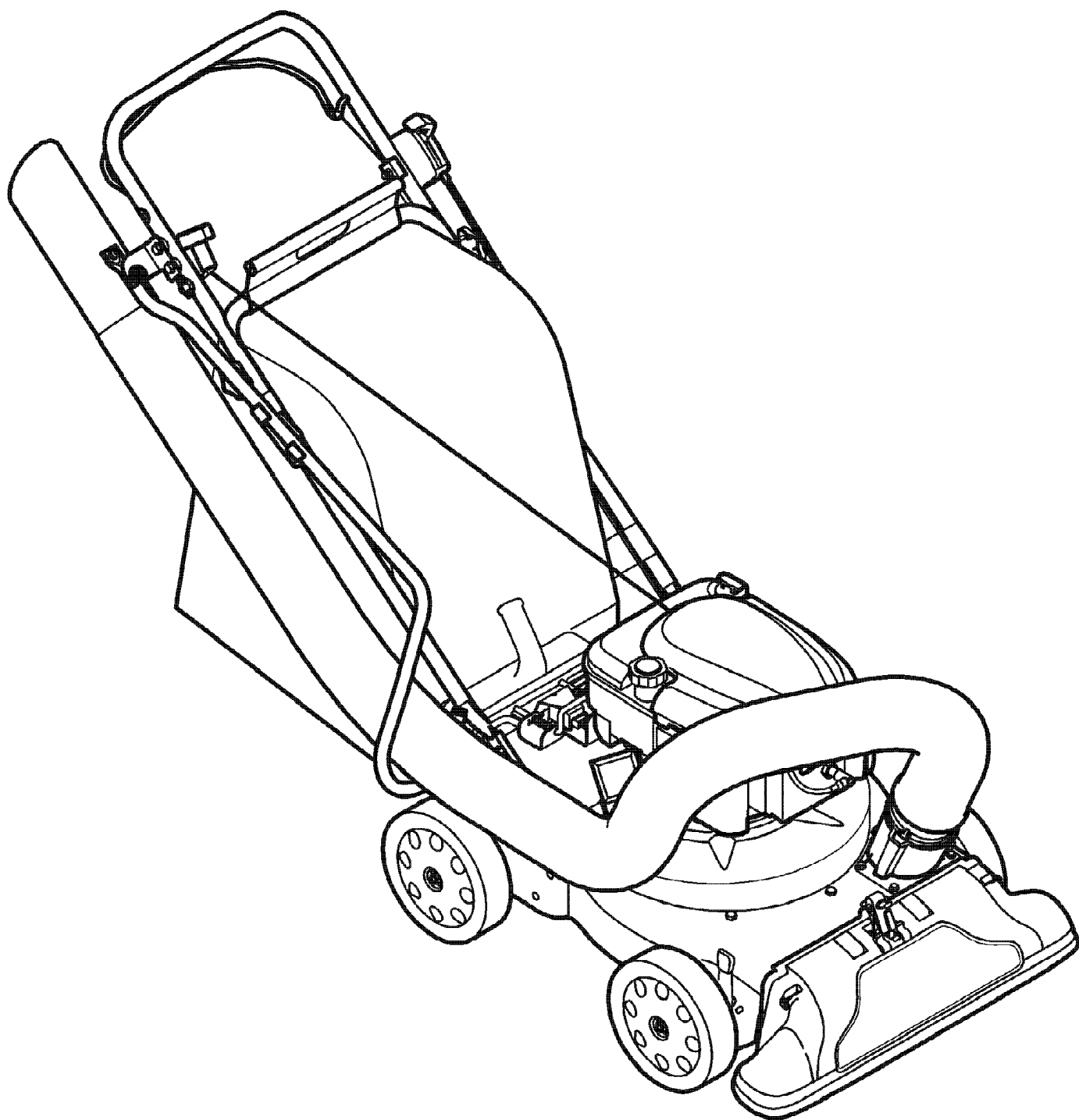
24B-070J766 CSV070 Chipper Shredder Vac (2008)
Impeller Assembly

Page 6 of 10

Ref #	Part Number	Qty	S/P/F	Description
53	732-3035	1	S	Compression Spring
54	711-1571	1		Clevis Pin
55	710-0599	1	/P	Screw, 1/4-20 x .500
56	736-3020	1	S	Flat Washer, .271 ID x.630 OD
	723-0400	1	/P	Safety Glasses (Not Shown)



Ref #	Part Number	Qty	S/P/F	Description
1	777S32432	1		LABEL-CSV DANGER
2	777S33123	1		LABEL-CSV BLADES DANGER
3	777I22840	1		LABEL-CSV NOZZLE TROY
4	777D12665	1		LABEL-CSV:SHD/XVS:TBILT
5	777I22416	1		LABEL-HANDLE
6	777I22415	1		LABEL-HANDLE



Ref #	Part Number	Qty	S/P/F	Description
	759-3338	1	/P	Spark Plug
	BS-493537S	1	/P	Pre Filter
	BS-491588S	1	/P	Air Filter
	N/A	1		Fuel Filter
	681-0152	1	S	Impeller Assembly
	781-0490	1	S	Chipper Blade
	719-0329	1		Flail Blade
	681-0154	1	S	Screen Assembly
	681-04088	1		Chipper Chute
	754-0369	1	S	Drive Belt
	746-04156	1		Drive Control Cable
	746-04155	1		Speed Control Cable
	N/A	1		Chain
	725-3166	1	S	Safety Switch
	720-04072	1	S	Handle Knob
	734-04033	1	/P	Wheels - Front
	734-04018A	1	S	Wheels - Rear
	N/A	1		Hub Cap
	664-04029	1		Grass Bag
	631-0083	1		Bag Chute Assembly
	764-0648A	1	/P	Vac Hose
	723-0400	1	/P	Safety Glasses