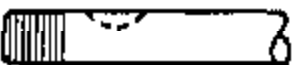
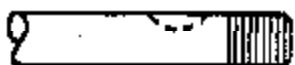
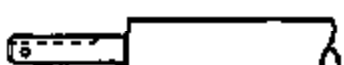
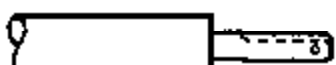
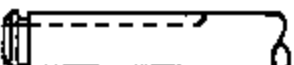




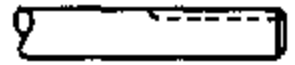


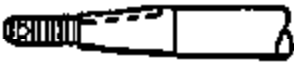
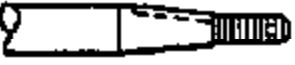
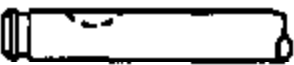
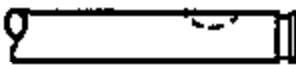

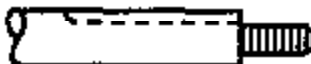
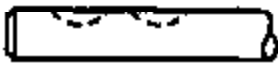
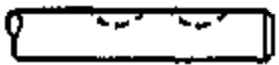
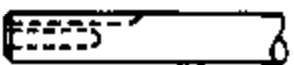
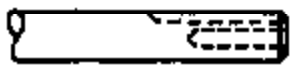






Ref #	Part Number	Qty	Description
1	772065		Transaxle Cover (Incl. 2A, 2B & 2C)
2C	780100		Needle Bearing
2A	780098		Needle Bearing
2	780097		Needle Bearing
2B	780099		Needle Bearing
3	770060B		Transaxle Case (Incl. 2, 2A, 2B, 2C & 85B)
4	776209A		Countershaft & Spacer (Incl. 18)
5	776120A		Output Pinion (13 teeth)
6	778103		Output Gear (33 teeth)
8	792095	2	Woodruff Key No. 27 (Loose Part)
10	784195		Shift Fork
12	778093A		Bevel Pinion (13 teeth)
13	778085	2500-2542A	Side Gear
14	778086	Peerless #1	Pinion Gear
15	778084		Ring Gear
18	786094		Spacer (1-1/64" ID x 1-5/8" OD x .864 long)
20	792004		Steel Ball
21	792068		Set Screw, 1/4-20 x 1/2"
22	792003		Shifter Fork Spring
24	780012		Thrust Bearing
25	792067		Screw, 5/16-18 x 1"
26	792062		Snap Ring
26A	792064		Snap Ring
29B	780157		Thrust Washer (2 required)
29	780045		Thrust Washer
31A	780101		Thrust Washer
31	780156		Thrust Washer
39	786026		Dowel Pin
49	778087		Bevel Gear (30 teeth)
50	778088		Spur Gear (16 teeth)
51	778099		Spur Gear (20 teeth)
57	778102		Spur Gear (17 teeth)
58	778100		Cluster Gear (23 & 27 teeth)
67	776119		Brake Shaft
85	792010		Pipe Plug, 3/8" sq. hd.
85A	792019		Magnetic Drain Plug
87	788008		Oil Seal
87A	780034		Oil Seal
89	780103		Ball Bearing
92	780005	1	Spacer
96	780104		Thrust Bearing
101	774200		Differential Carrier (threaded holes)
102	774199		Differential Carrier
103	792063		Screw, 3/8-16 x 3-5/16"
104	792011		Lockwasher, 3/8"
124A	788050		Gasket (Use as required)
124	788047		Case-to-Cover Gasket
136	782040		Axle Housing (8.770" long)
138	782039		Axle Housing (7.970" long)
149	784196A		Shift Rod
152	786054		Body Core
155	792065		Screw, 1/2-13 x 1-1/2" (Use as required)
155	792090		Screw, 1/2-13 x 2-3/4" (Use as required)
155	792092		Screw, 1/2-13 x 2-1/2" (Use as required)
155A	792069		Screw, 1/2-13 x 1-1/2" socket hd (Use as req.)
156	792066		Lockwasher, 1/2"

Ref #	Part Number	Qty	Description
157	788049		Oil Seal
163	788048		Square Cut Seal
166	780005	2	Spacer (Loose Part)
167	774446		Wheel Hub (obsolete)(use as required)
168	792098		Lug Bolt (obsolete)(use as required)
169	792096	2	Locking Tab (Loose Part)
170	792097	2	Hex Nut, 1-14 (Loose Part)

2500-2542A Page 3 of 5
Peerless #1

VIEW 2 OF 2			
47	48	47J	48J
			
47A	48A	47K	48K
			
47B	48B		
			
47C	48C		
			
47D	48D		
			
47E	48E		
			
47F	48F		
			
47G	48G		
			
47H	48H		
			
47I	48I		
			

Ref #	Part Number	Qty	Description
39	786026		Dowel Pin
471	774444		Axle (18-7/32" long)
481	774445		Axle (16-17/32" long)

2500-2542A Page 5 of 5
Peerless #2