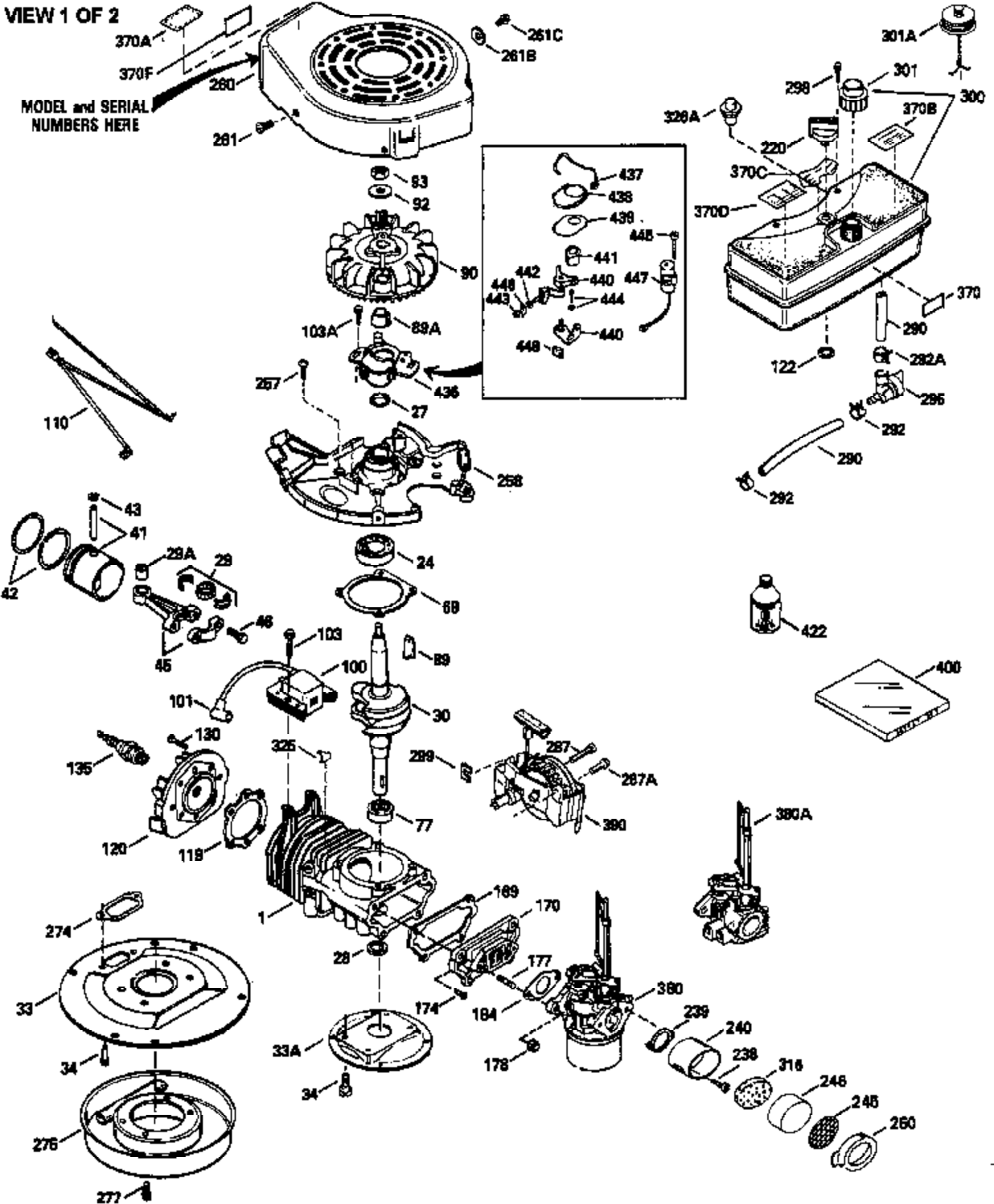


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VIEW 1 OF 2

MODEL and SERIAL
NUMBERS HERE

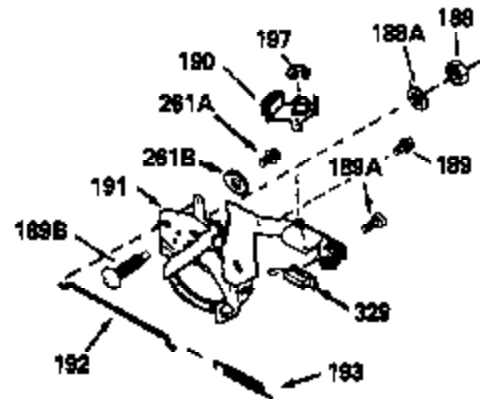
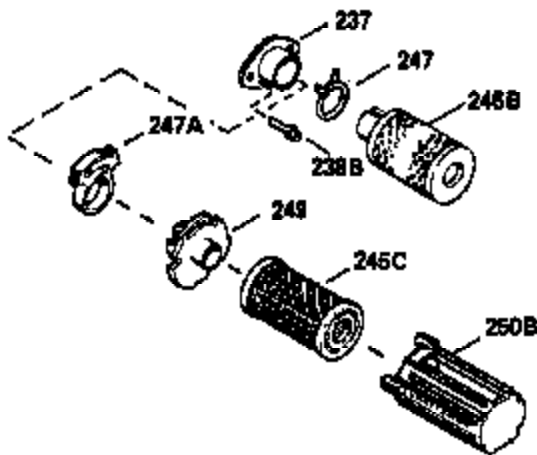
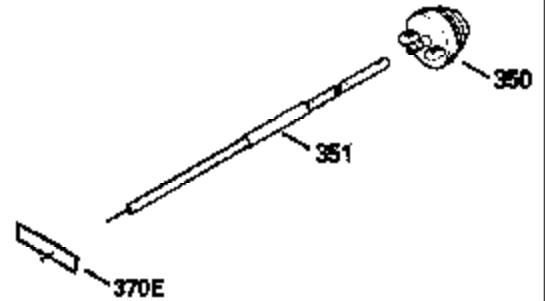
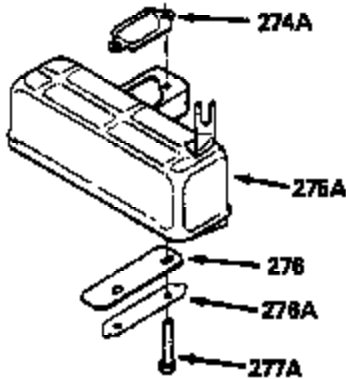
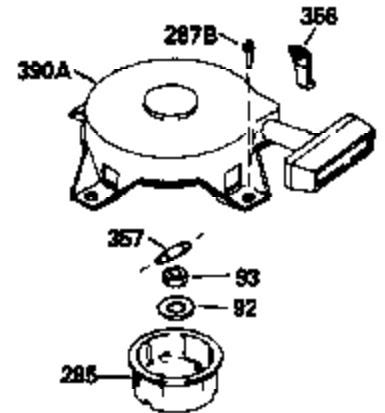
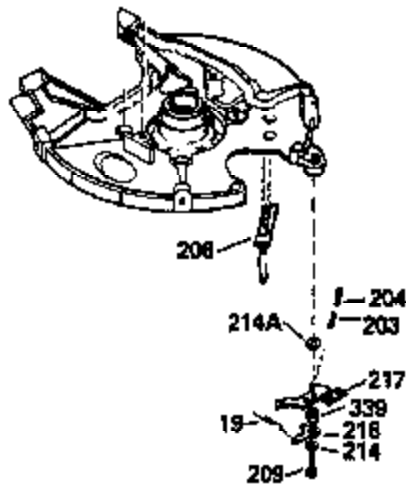
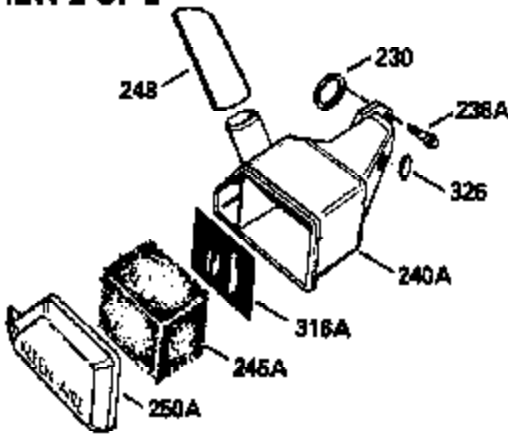


Ref #	Part Number	Qty	Description
	1		Cylinder (Order s/b if replacement is req.)
	24 530110		Ball Bearing
	27 510319		Oil Seal
	28 28427		Oil Seal
	29A 530104A		Cartridge Bearing
	29 530151		Needle Bearing & Liner Set (30 Needle s)
	30 290576		Crankshaft & Rod Ass'y. (Incl. 45)
	33 330175		Adapter Plate (8" B.C.)
	34 650797		Screw, 5/16-18 x 1/2"
	41 310272A		Piston & Pin Ass'y. (.010" OS)
	41 310283A		Piston & Pin Ass'y. (Std.)(Incl. 43)
	42 310190		Ring Set (Std.)
	42 310273		Ring Set (.010" OS)
	43 310167		Piston Pin Retaining Ring
	45 310263		Connecting Rod Ass'y. (Incl. 29, 29A & 46)
	46 650633		Connecting Rod Bolt
	69 510292A		* Cylinder Cover Gasket
	77 780097		Cartridge Bearing
	89A 611014A		Adapter Sleeve
	90 611046A		Flywheel
	92 650815		Belleville Washer
	93 650390		Flywheel Nut
	100 34431		Lamination & Coil Ass'y. (This coil has been superseded to 730207 solid state conversion kit.)
	100 730207		Magneto to Solid State Conversion Kit (Includes solid state module, solid state flywheel key, and instructions.)(Use as required on external ignition engines only.)
	101 610118		Spark Plug Cover
	103A 650747		Screw, 1/4-20 x 3/4"
	110 611019		Ground Wire
	119 510274A		* Cylinder Head Gasket
	120 250240B		Cylinder Head
	122 570641		Retaining Ring
	130 650477		Screw, Torx T-30, 1/4-20 x 3/4"
	135 33636		Resistor Spark Plug
	169 510323A		* Cover Plate Gasket
	170 470152A		Reed & Cover Plate (Incl. 178)
	174 650579		Screw, Torx T-25, 10-24 x 1/2"
	177 650700		Carburetor Mounting Stud
	178 29752		Nut & Lock Washer, 1/4-28
	184 510110A		* Carburetor Gasket
	220 570640		Control Knob
	238 650431		Screw, Torx T-25, 10-32 x 5/8"
	239 510206A		Air Cleaner Gasket
	240 450232		Air Cleaner Body
	245 450205		Air Cleaner Element
	246 450215		Air Cleaner Filter
	250 450216		Air Cleaner Cover
	257 650561		Screw, 1/4-20 x 5/8"
	258 350408		Blower Housing Base (Incl. 27)
	260 350403		Blower Housing
	261 650958		Screw, 1/4-20 x 7/16"
	261B 650854		Washer
	274 510314		Exhaust Gasket
	275 390297		Muffler
	277 650911		Screw, Torx T-30, 1/4-20 x 5/8"
	287A 650561		Screw, 1/4-20 x 5/8"

Ref #	Part Number	Qty	Description
287	30646		Screw, 1/4-20 x 1-3/8"
290	29774		Fuel Line
292	26460		Fuel Line Clamp
298	650803		Screw, 10-32 x 7/8"
300	410241		Fuel Tank (Incl. 301)
301	410238		Fuel Cap
316	450233		Mesh Screen
370B	550213		Warning Decal
370C	550214		Choke Fast-Stop Decal
370D	550212		Fuel Mix Decal
380	632132		Carburetor (Incl. 184) (Refer to 632335 carburetor except use 632140 float bowl nut, Division 5, Section A, page A1-42 or Fiche 23B, Grid F-13 for breakdown)
390	590552		Side Mount Rewind Starter (Refer to Division 5, Section C, page 32 or Fiche 23B, Grid G-13for breakdown)
400	510295A		* Gasket Set (Incl. items marked *)
422	730227A		2-Cycle Oil (8 oz.)
436	611006		Stator Plate Ass'y. (Incl. 437 thru 4 48)
437	30551		Breaker Box Cover Spring
438	610947		Dust Cover
439	610948		Dust Cover Gasket
440	30547A		Breaker Contact
441	30552		Breaker Cam
442	610385		Washer
443	610408		Nut, 8 32
444	29181		Breaker Point Screw
445	610593		Screw, 8-32 x 13/16"
446	33356		Ground Terminal
447	30548B		Condenser
448	30549		Felt Cam Wiper

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Ref #	Part Number	Qty	Description
92	650815		Belleville Washer
93	650390		Flywheel Nut
189A	650911		Screw, Torx T-30, 1/4-20 x 5/8" (As r eq.)
261B	650854		Washer