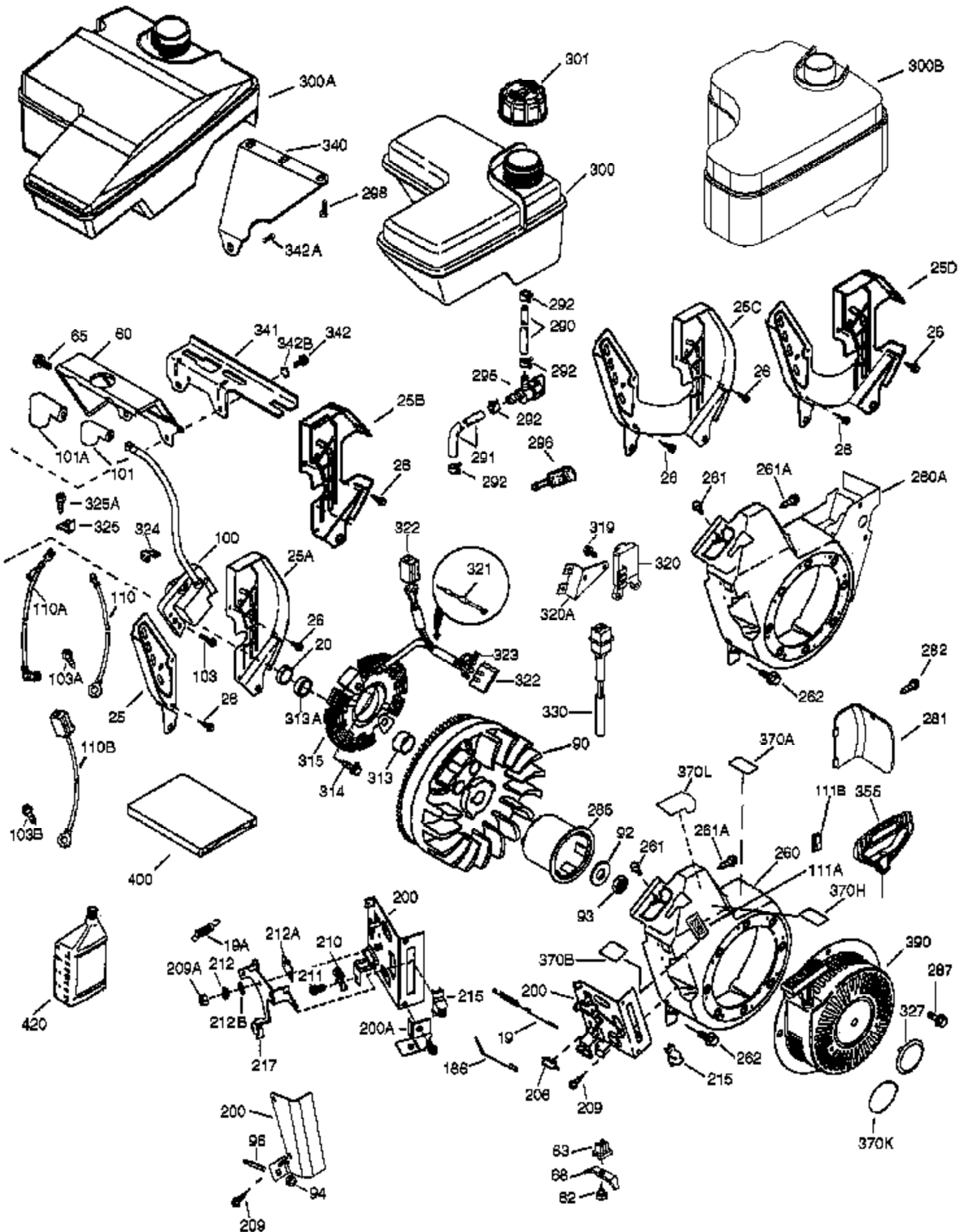


Ref #	Part Number	Qty	Description
1	37120B	1	Cylinder (Incl. 2, 20 & 72)
2	26727	2	Dowel Pin
14	651052	1	Washer
15	37158	1	Governor Rod
16	37110	1	Governor Lever
23	36732	1	Ball Bearing
27	36733	1	Bearing Retainer
30	36844	1	Crankshaft
35	651053	1	Screw, 10-32 x 63/64"
37	29216	1	Lock Nut, 10-32
38	37109	1	Retaining Ring
40	40004	1	Piston, Pin & Ring Set (Std.)
40	40005	1	Piston, Pin & Ring Set (.010" OS)
41	36070	1	Piston & Pin Ass'y (Std.) (Incl. 43)
41	36071	1	Piston & Pin Ass'y (.010" OS) (Incl. 43)
42	40006	1	Ring Set (Std.)
42	40007	1	Ring Set (.010" OS)
43	20381	2	Piston Pin Retaining Ring
45	32875A	1	Connecting Rod Ass'y (Incl. 46 & 49)
46	32610A	2	Connecting Rod Bolt
48	35616	2	Valve Lifter
49	36611	1	Oil Dipper
50	37040	1	Camshaft (Incl. 253 & 254)
64	651015	1	Screw, 1/4-20 x 1-1/8"
69	36624	1	* Cylinder Cover Gasket
70	37182	1	Cylinder Cover (Incl. 75 thru 83 & 31 1)
72B	28582	1	Oil Drain Plug
72	27642	2	Oil Drain Plug
74A	28537	2	Washer
74	30200	2	Screw, 10-24 x 9/16"
75	36742	1	Oil Seal
80	37160	1	Governor Shaft
81	30590A	1	Washer
82	37161	1	Governor Gear Assembly (Incl. 81)
83	35322	1	Governor Spool
86	650488	8	Screw, 1/4-20 x 1-1/4"
89	610961	1	Flywheel Key
119	36719	1	* Cylinder Head Gasket
120	37474	1	Cylinder Head
125	36471	1	Exhaust Valve (Std.) (Incl. 151)
125	36472	1	Exhaust Valve (1/32" OS) (Incl. 151)
126	37711	1	Intake Valve (Std.) (Incl. 151)
130A	650999	1	Screw, 5/16-18 x 2-41/64"
130	650912	4	Screw, 5/16-18 x 1-1/2"
135	34645	1	Resistor Spark Plug (RN4C)
150	37039	2	Valve Spring
151	31673	2	Valve Spring Cap
151A	40016A	1	Intake Valve Seal
153	36649	1	Push Rod Guide
154	650913	2	Rocker Arm Stud
155	35624A	2	Rocker Arm
157	650914	2	Nut, 1/4-28
158	36629	2	Push Rod
159	35626	1	* Rocker Arm Cover Gasket
160	36630B	1	Rocker Arm Cover
161A	651012	2	Stud
161	651008	2	Screw, 1/4-20 x 31/64"
173	36675A	1	Breather Tube

Ref #	Part Number	Qty	Description
178	650852	2	Nut, 1/4-20
182	650451	2	Screw, 1/4-20 x 1"
184	26756	1	* Carburetor To Intake Pipe Gasket
185	36631	1	Intake Pipe
207	36632	1	Throttle Link
223	650451	2	Screw, 1/4-20 x 1"
224	36581	1	* Intake Pipe Gasket
238	28820	2	Screw, 10-32 x 1/2"
239	27272A	1	* Air Cleaner Gasket
240	36633A	1	Air Cleaner Body (Incl. 239)
245A	36634	1	Air Cleaner Filter (Poly)
245	36046	1	Air Cleaner Filter
250A	37074	1	Air Cleaner Baffle
250	37073	1	Air Cleaner Cover
251	650886	1	Wing Nut
252	650821	1	Screw, 10-32 x 1/2"
253	36701	1	Compression Release Weight
254	36702	1	Compression Release Spring
275	37595	1	Muffler
277	650988	2	Screw, 1/4-20 x 2-9/32"
278	36674	1	Spacer
279	650852	2	Nut & Lock Washer
280	36893	1	Heat Shield
305	36877	1	Oil Fill Tube
305	36877	1	Oil Fill Tube
307	35499	1	"O" Ring
307	35499	1	"O" Ring
308	37079	1	Fill Tube Clip
309	651011	1	Screw, 10-32 x 5/16"
310	36878	1	Dipstick
311A	27625	2	Oil Fill Plug
311	27625	2	Oil Fill Plug
312	29673	1	Oil Fill Plug Gasket
380	640305	1	Carburetor (Incl. 184)
416	36085	1	Spark Arrestor Kit (Incl. 417) (Optional)
417	650760	1	Screw, 8-32 x 3/8"
600	651013	1	Washer



Ref #	Part Number	Qty	Description
	19 37828	1	Extension Spring
	19A 36741	1	Extension Spring
	20 32600	1	Oil Seal
	25C 37709	1	Air Baffle (1 pc.)
	26 30200	2	Screw, 10-24 x 9/16"
	60 36623A	1	Blower Housing Extension
	62 650760	1	Screw, 8-32 x 3/8"
	63 28545	1	Grommet
	65 30200	1	Screw, 10-24 x 9/16"
	72B 28582	1	Oil Drain Plug
	90 611205	1	Flywheel
	92 650815	1	Belleville Washer
	93 650816	1	Flywheel Nut
	100 34443C	1	Solid State Ignition
	101 610118	1	Spark Plug Cover
	103A 650767	1	Screw, 8-32 x 27/64"
	103 651007	2	Screw, T-15, 10-24 x 15/16"
	110A 36964	1	Ground Wire
	110B 37745	1	Ground Wire
	110 37601	1	Ground Wire
	111B 611224	1	Rocker On/Off Switch
	186 36711	1	Governor Link
	200A 37249	1	Control Bracket
	200 37827	1	Control Bracket
	209 650821	1	Screw, 10-32 x 1/2"
	210 27793	1	Conduit Clip
	211 28942	2	Screw, 10-32 x 3/8"
	260 36864	1	Blower Housing
	261A 650821	2	Screw, 10-32 x 1/2"
	261 651008	1	Screw, 1/4-20 x 31/64"
	262 651008	2	Screw, 1/4-20 x 31/64"
	285 35985B	1	Starter Cup
	287 651008	4	Screw, 1/4-20 x 31/64"
	290 30705	1	Fuel Line
	292 26460	2	Fuel Line Clamp
	300 37048	1	Fuel Tank (Incl. 292)
	301 36754	1	Fuel Cap
	311A 27625	2	Oil Fill Plug
	313 34080	1	Spacer
	341 36644A	1	Fuel Tank Bracket
	342 651085	2	Screw, 1/4-20 x 19/32"
	342B 651086	1	Rubber Washer
	370K 36695	1	Starter Decal
	370A 36261	1	Instruction Decal
	390 590746	1	Rewind Starter (NOTE: This engine could have been built with 590704 starter.)
	400 36720	1	* Gasket Set (Incl. items marked PK in notes)
	420 730225A	1	SAE 30 4-Cycle Engine Oil (Quart)