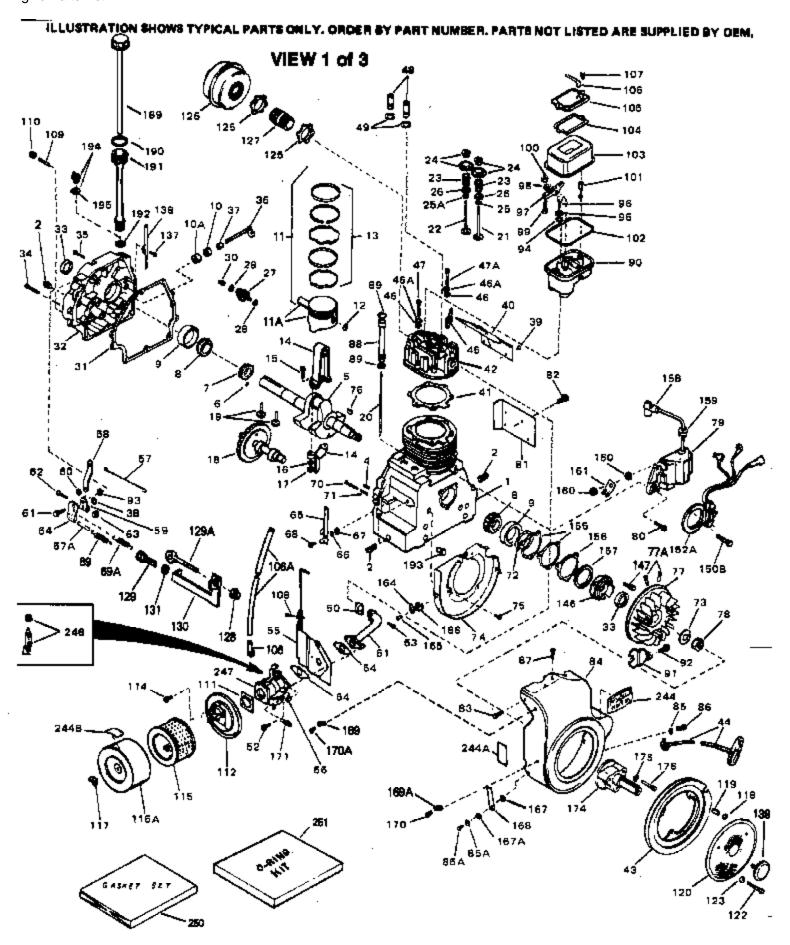
For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 OH180-180021D Page 1 of 9 Engine Parts List #1



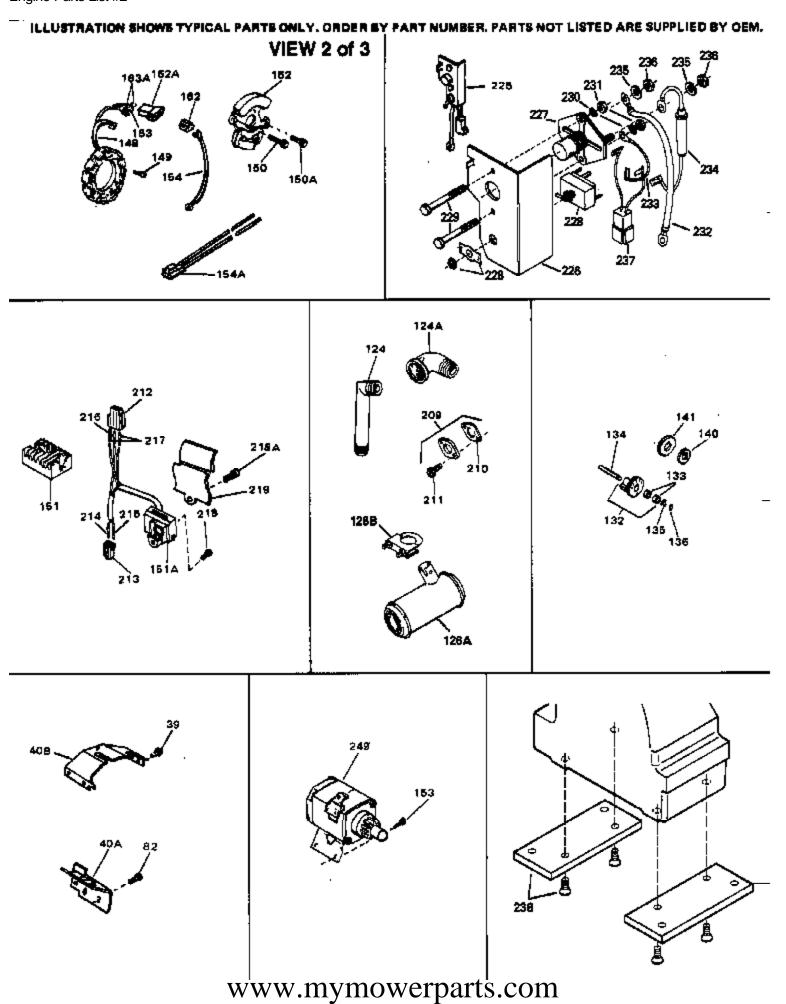
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Ref # Part Number Oty Description 1 3464A Oyinder (Ind. 2, 4 & 33) (3-56" Bo re) 2 23437 Pipe Plug, 32-18 sp. head (Use as re quired) 2 2443 Pipe Plug, 324-18 sp. head (Use as re quired) 2 2556 Pipe Plug, 124-14 sp. hold (Use as re quired) 2 2552 Pipe Plug, 124-27 sp. hold (Use as re quired) 3 2652 Pip. Dug(18-27 nex Cisurk headless) (Uscal) 4 27652 Pip. Chrickhardt (Pid. 6 fm. d) NOTE: When using this carakisatin (nd. 6 fm. d) NOTE: When using this carakisatin (nd. 6 fm. d) NOTE: When using this carakisatin (nd. 6 fm. d) NOTE: When using this carakisatin (nd. 6 fm. d) NOTE: When using this carakisatin the complete the repart. 6 29783 Pip. Carakisatin (Pid. d) NOTE: When using this carakisatin (nd. 6 fm. d) NOTE: When using this carakisatin (nd. 6 fm. d) NOTE: When using this carakisatin (nd. 6 fm. d) NOTE: When using this carakisatin (nd. 6 fm. d) NOTE: When using this carakisatin (nd. 6 fm. d) NOTE: When using this carakisatin (nd. 6 fm. d) NOTE: When using this carakisatin (nd. 6 fm. d) NOTE: When using this carakisatin (nd. 6 fm. d) NOTE: When using this carakisatin (nd. 6 fm. d) NOTE: When using this carakisatin (nd. 6 fm. d) NOTE: When using this carakisatin (nd. 6 fm. d) NOTE: When using this carakisatin (nd. 6 fm. d) NOTE: When using this carakisatin (nd. 6 fm. d) NOTE: When using this carakisatin (nd. 6 fm. d) NOTE: Note: St. (d) NOTE:				
2 31927 Pipe Plug (38-18 sc, head (Use as re quired) 2 2483 Pipe Plug (34-14 sq, hcl)(As req.) 2 2566 Pipe Plug (18-27 sp. cl) (Use as re quired) 2 265534 Pipe Plug (18-27 sp. cl) (Use as re quired) 4 27652 Pin, Dowel 5 34402A Canishshaft (Ind. 6 thru 9) NOTE: When using this canishshaft (rod. 6 thru 9) NOTE: Miles requipted with straight cut cam and governor gears.1 will be necessary to order 34751 helical governor gears.1 will be necessary to order 34751 helical governor gears.1 will be necessary to order 34751 helical governor gears.1 will be necessary to order 34751 helical governor gears.1 will be necessary to order 34751 helical governor gears.1 will be necessary to order 34751 helical governor gears.1 will be necessary to order 34751 helical governor gears.1 will be necessary to order 34751 helical governor gears.1 will be necessary to order 34751 helical governor gears.1 will be necessary to order 34751 helical governor gears.1 will be necessary to order 34751 helical governor gears.1 will be necessary to order 34751 helical governor gears.1 will be necessary to order 34751 helical governor gears.1 will be necessary to order 34751 helical governor gears.1 will be necessary to order 34751 helical governor gears.1 will be necessary to order 34751 helical governor gears.1 will be necessary to order 34751 helical 134632 10 34222 Bearing X Scal Assy, Needle 11 34632 Priston Pin Assy (Stal (35878) (nd. 12) 11A 34633 Priston S Pi			Qty	
 2 2943 Pice Pug (32-4 8 pic courters unit) (A seq.) (Sur y local) Pice Pug (18-27 st, hd) (Use as required) 2 28534 Pice Pug (18-27 st, hd) (Use as required) 4 27652 Pin, Dowel 5 34402A Carakshaft (Ind. 6 thu 9) NOTE: When using this carakshaft to repair older units equippowells straight cut cam and governor gears. I will be necessary to order 34751 helical governor gears. I will be necessary to order 34751 helical governor gear assembly and 34752 helical camshaft in order to the complete the repair. 6 29783 Pin, Crankshaft gear 7 34662 Gear Crankshaft (Pelical) 8 31302 Bearing, Targerd roller 9 31323 Dearing, A Seal Assy, Needle 11 34625 Piston, Pin A Sing Set (Std.) (3-58" Bore) 11 34625 Piston, Pin A Sing Set (Std.) (3-58" Bore) 11 34625 Piston, Pin A Sing Set (Std.) (3-58" Bore) 11 34625 Piston, Pin A Sing Set (Std.) (3-58" Bore) 11 34626 Piston, Pin A Sing Set (Std.) (3-58" (Int. 12) 11A 34630 Piston & Pin Assy, (1010" OS) (Int. 12) 11A 34630 Piston & Pin Assy, (1010" OS) (Int. 12) 11A 34630 Piston & Pin Assy, (1010" OS) (Int. 12) 11A 34630 Piston & Pin Assy, (1010" OS) (Int. 12) 11A 34630 Ring Set (Cid.) (3-58" Bore) 13 34635 Ring Set (Cid.) (3-58" Bore) 13 34636 Ring Set (Cid.) (3-58" Bore) 13 34637 Ring Set (Cid.) (3-58" Bore) 13 34636 Ring Set (Cid.) (3-58" Bore) 13 34637 Ring Set (Cid.) (3-58" Bore) 13 34636 Ring Set (Cid.) (3-58" Bore) 13 34637 Ring Set (Cid.) (3-58" Bore) 13 34636 Ring Set (Cid.) (3-58" Bore) 13 34630 Ring Set (Cid.) (3-58" Bore) 13 3464 Connecting Rod Assy, (Cid.? Us) (Int. 1: 5				
2 Pipe PLug (24-14 sq.hd.)(As req.) (Ev) (bas) 2 23554 Pipe PLug (18-27 sq.hd.) (Use as required) 4 27652 Pin. Dowal 5 34402A Crankshaft (Ind. 6 thru 9) NOTE: When using this crankshaft to repair older units equippedwith straight out cam and governor gear assembly and 34752 helical camshaft in order to the complete the repair. 6 29783 Pin. Crankshaft gear 7 34692 Gear Crankshaft (Helica) 8 31932 Cup. Bearing 10 34223 Bearing, Seal Assy, Needle 11 34625 Piston. Pin & Ring Set (101° OS) 11 34626 Piston. Pin & Ring Set (101° OS) 11 34626 Piston. Pin & Ring Set (101° OS) 11 34626 Piston. Pin & Ring Set (1020° OS) 11 34627 Piston & Pin Assy, (101° OS) (not. 12) 11A 34631 Piston & Pin Assy, (101° OS) (not. 12) 11A 34631 Piston & Pin Assy, (101° OS) (not. 12) 11A 34636 Ring Set (101° OS) 13 34636 Ring Set (101° OS) 13 34637				
2 9556 Pipe Plug (1%-27, rac, rb.) (Use airs equired) 4 27652 Pipe Plug (1%-27, rac, vs.mk, headless) (As req) 5 34402A Crankshaft (Ind. 6 fm. 9) NOTE: When using this crankshaft (Ind. 16 m. 9) NOTE: when using this crankshaft (Ind. 16 m. 9) NOTE: when using this crankshaft (Ind. 16 m. 9) NOTE: when using this crankshaft (Ind. 16 m. 9) NOTE: When using this crankshaft (Ind. 16 m. 9) NOTE: When using this crankshaft (Ind. 16 m. 9) NOTE: When using this crankshaft (Ind. 16 m. 9) NOTE: When using this crankshaft (Ind. 16 m. 9) NOTE: When using this crankshaft (Ind. 16 m. 9) NOTE: When using this crankshaft (Ind. 16 m. 9) NOTE: When using this crankshaft (Ind. 16 m. 9) NOTE: When using this crankshaft (Ind. 16 m. 9) NOTE: When using this crankshaft (Ind. 16 m. 9) NOTE: When using this crankshaft (Ind. 16 m. 9) NOTE: When using this crankshaft (Ind. 16 m. 9) NOTE: When using this crankshaft (Ind. 16 m. 9) NOTE: When using this crankshaft (Ind. 16 m. 9) NOTE:		28483		
2 26534 Pip Plug(1/8-27 Patr d/stink headless) (As ireq) 5 34402A Crankshaft (Ind. 6 thru 9) NOTE: Whon using this crankshaft (Ind. 6 thru 9) NOTE: Whon using the arakshaft (Ind. 12) 11 34625 Piston & Pin Assy, (Ind. 7 OS) (Ind. 12) 11A 34630 Piston & Pin Assy, (Ind. 75, 16, 17) 11A 34631 Piston & Pin Assy, (Ind. 12, 15, 16, 17) 13 34636 Ring Set (Idu) O'OS)				
4 27652 Pin, Dowal 5 34402A Crankshaft ford, 6 thrull, 9 NOTE: When using this crankshaft to repair older units equipedwith straight out cam and governor gear, straight out cam and governor gea	2	9556		Pipe Plug (1/8-27 sq. hd.) (Use as re quired)
5 34402A Crainshaft (Incl. 6 fm 19) NOTE: When using this crainshaft to repari ofder units equippedwith straight cut can and governor gear assently and 34752 helical governor gear assently and 34752 helical canshaft in order to the complete the repair. 6 29783 Pin, Crainshaft (Helical) 8 31932 Gear Crainshaft (Helical) 8 31932 Bearing, Tapered roller 10 34222 Bearing, Needle 11 34626 Piston, Pin & Ring Set (510) CoS) 11 34626 Piston, Pin & Ring Set (1010' CS) 11 34626 Piston, Pin & Ring Set (1010' CS) 11 34626 Piston, Pin & Ring Set (1010' CS) 11A 34630 Piston & Pin Assy, (101' CS) (Incl. 12) 11A 34630 Piston & Pin Assy, (101' CS) (Incl. 12) 11A 34630 Ring Set (010' CS) 13 34636 Ring Set (010' CS) 13 34636 Ring Set (010' CS) 14 34640 Connecting Rod Assy, (101' L5, 16 & 17) 13 34636 Ring Set (020' CS) 14 32644 Connecting Rod Assy, (101' L5, 16 & 17)	2	28534		Pipe Plug(1/8-27 hex c/sunk headless) (As req)
rankshaft to repair older units equipped/with Siraight cut cam and governor gear assembly and 34752 helical camshaft in order to the complete the repair. 7 34692 Gear Crankshaft gear 7 34692 Gear Crankshaft (Helical) 8 31932 Bearing, Tapered roller 9 31928 Cup, Bearing 10 34222 Bearing, Needle 11 34624 Piston, Pin & Ring Set (Std) (3-5/8° Bore) 11 34625 Piston, Pin & Ring Set (Std) (3-5/8° Bore) 11 34626 Piston, Pin & Ring Set (Cl0' OS) 11 34626 Piston & Pin Assy. (Cl0' OS) (Incl. 12) 11 4 34630 Piston & Pin Assy. (Cl0' OS) (Incl. 12) 11 3 34635 Ring Set (Cl0' OS) 13 34635 Ring Set (Cl0' OS) 13 34635 Ring Set (Cl0' OS) 14 34640 Connecting Rod Assy. (Cl0' L12, Incl. 12) 14 36430 Connecting Rod Assy. (Cl0' US)(Incl. 12, Incl. 12) 14 36243 Connecting Rod Assy. (Cl0' US)(Incl. 15, 16, 8.17) 14 36243 Connecting Rod Assy. (Cl0' US)(Incl. 15, 16, 17) 15 32077 Bolt, Connecting Rod Assy. (Cl0' US)(Incl. 15, 16, 17) 16 32077 Washer, Connecting Rod Assy. (Cl0' US)(Incl. 15, 16, 17) 16 32077 Washer, Connecting Rod Assy. (Cl0' US)(Incl. 15, 16, 17) 17 2264 Nut Assy. 18 34752 Constant (MCR) (Helical) 19 33471 Rod, Push 19 33472 Lifter, Valve 20 33471 Rod, Push 21 34644 Intake Valve (Kl2' OS) 22 33506 Exhaust Valve (Kl2' OS) 23 33507 Spring. Valve 25 A 3410 * 'O' Ring (Erhaust only) (Also Incl. in 251) 25 33508 * Casast Valve (Kl2' OS) 23 33509 * 'O' Ring (Erhaust only) (Also Incl. in 251) 25 33509 * 'O' Ring (Erhaust only) (Also Incl. in 251) 25 33510 Cap. Valve 27 34751 Governor Gear Assy. (Helical) 28 4809 * 'O' Ring (Erhaust only) (Also Incl. in 251) 26 33510 Cap. Valve 27 34751 Governor Gear Assy. (Helical) 33 31950 * 'Seal, Oil 33 31950 * 'Seal, Oil	4	27652		Pin, Dowel
and governor gear site will be necessary to order 34751 helical governor gear assembly and 34752 helical camshaft in order to the complete the repair. 7 34692 Gear Crankshaft (Helical) 8 31932 9 31932 10 34222 9 Bearing, Tepered roller 9 31932 10 34223 9 Bearing, Needle 11 34624 11 34624 11 34626 11 34627 11 34626 11 34626 11 34626 11 34626 11 34626 11 34626 11 34627 11 34626 11 34630 12 34634 12 34634 12 34634 12 34634 12 34634 12 34634 12 34634 13 34635 13 34635 13 34637 13 34636 13 34637 13 34636 12 34636 13 34637 13 34637 14 34640 15 32077 16 32077 17 32544 17 34524 18 3472 18 3472 19 3472 19 3472 10 4 35243 10 3472 11 4 34641 11 18 4207 11 34643 11 18 4207 12 3464 11 18 4207 12 3464 11 18 4207 13 3465 13 3465 13 3465 13 3465 13 3465 13 3465 14 3456 15 3577 16 32077 17 320 18 3472 19 3472 19 3472 19 3472 19 3472 19 3472 19 3472 10 4 10 3472 10 4 11 34643 11 18 420 11 34643 11 18 420 12 3366 12 33606 12 33606 12 33606 12 33606 12 33606 12 3464 11 18 4207 12 3366 12 33606 12 3475 13 3495 13 31950 13 31950 13 31950 13 31950 13 3252 13 31950 13 31950 13 3252 13 3252 13 31950 13 3252 13 3255 13 31950 13 3252 13 3255 13 31950 13 3255 13 31950 13 3255 13 3255 13 31950 13 3255 13 3255	5	34402A		Crankshaft (Incl. 6 thru 9) NOTE: When using this
governor gear assembly and 24752 helical camshaft in order to the complete the repair. 6 29783 Pin, Crankshaft gear 7 34602 Gear Crankshaft (Helical) 8 31932 Bearing, Tapered roller 9 31928 Cup, Bearing 104/222 Bearing, Needle 11 34626 Piston, Pin & Ring Set (Club' (3-68" Bore) 11 34626 Piston, Pin & Ring Set (Club' (3-68" Bore) 11 34626 Piston, Pin & Ring Set (Club' (3-68" Bore) 11 34626 Piston & Pin Assy. (Stal (3-68" Bore) 11A 34623 Piston & Pin Assy. (Stal (3-68" Bore) 11A 34631 Piston & Pin Assy. (Stal (3-68" Bore) 11A 34632 Ring Set (010' CS) 11A 34633 Ring Set (010' CS) 13 34635 Ring Set (020' CS) 13 34637 Ring Set (020' CS) 14 36404 Connecting Rod Assy. (100' L5, 16, 8, 17) 14 36203 Connecting rod 17 28264 Nut Assy.				crankshaft to repair older units equipped with straight cut cam
To the complete the repair. 6 29783 Pin, Crankshaft gear 7 34692 Gear Crankshaft (Helical) 8 319328 Cup, Bearing, 10 34222 Bearing, Tappered roller 11 34624 Piston, Pin & Ring Set (Std) (3-58° Bore) 11 34625 Piston, Pin & Ring Set (MD' OS) 11 34626 Piston, Pin & Ring Set (MD' OS) 11 34626 Piston & Pin Assy. (Iot) OS) (Ind. 12) 11A 34630 Piston & Pin Assy. (Iot) OS) (Ind. 12) 11A 34630 Piston & Pin Assy. (Iot) OS) (Ind. 12) 11A 34630 Ring Set (000' OS) 13 34636 Ring Set (000' OS) 13 34636 Ring Set (000' OS) 14 34640 Connecting Rod Assy. (IoU' US)(Ind. 15, 16, 17) 14 35243 Connecting Rod Assy. (IoU' US)(Ind. 15, 16, 17) 14 35243 Connecting Rod Assy. (IoU' US)(Ind. 15, 16, 17) 15 32077 Bot, Connecting Rod Assy. (IoU' US)(Ind. 15, 16, 17) 14 35243 Connectin				and governor gears, it will be necessary to order 34751 helical
6 29783 Pin. Crankshaft (Helical) 7 34692 Gear Crankshaft (Helical) 8 31932 Bearing, Tapered roller 9 31928 Cup. Bearing 10 34222 Bearing, Needle 11 34624 Piston, Pin & Ring Set (101° C8) 11 34625 Piston, Pin & Ring Set (101° C8) 11 34626 Piston, Pin & Ring Set (101° C8) 11 34626 Piston, Pin & Ring Set (101° C8) 11 34626 Piston, Pin & Ring Set (101° C8) 11 34626 Piston & Pin Assy. (102° C9) 11 34636 Ring Set (101° C8) 12 34635 Ring Set (101° C8) 13 34636 Ring Set (101° C8) 13 34636 Ring Set (101° C8) 13 34637 Ring Set (202° C8) 14 34640 Connecting Rod Assy.(102° US)(Incl. 15,16,17) 14 35244 Connecting Rod Assy.(102° US)(Incl. 15,16,17) 15 32077 Bolt. Connecting Rod Assy.(102° US)(Incl. 15,16,17)				governor gear assembly and 34752 helical camshaft in order
7 34692 Gear Crankshaft (Helical) 8 31928 Cup, Bearing, Tapered roller 10 34223 Bearing, Needle 10 34223 Bearing, Needle 11 34624 Piston, Pin & Ring Set (010' OS) 11 34625 Piston, Pin & Ring Set (010' OS) 11 34626 Piston, Pin & Ring Set (010' OS) (Incl. 12) 11A 34629 Piston & Pin Assy. (O10' OS) (Incl. 12) 11A 34631 Piston & Pin Assy. (O20' OS) (Incl. 12) 12 34634 Ring, Piston pin retaining 13 34635 Ring Set (010' OS) 13 34636 Ring Set (010' OS) 13 34636 Ring Set (010' OS) 13 34636 Ring Set (010' OS) 14 34640 Connecting Rod Assy. (Incl. 15, 16, 47) 14 35244 Connecting Rod Assy. (Incl. 15, 16, 17) 15 32077 Bolt, Connecting Rod Assy. (Incl. 15, 16, 17) 16 26073 Washer, Connecting rod 17 2264 Nut Assy. 18 34752 Cannshaft (MCR) (Helical)				to the complete the repair.
7 34692 Gear Crankshaft (Helical) 8 31928 Cup, Bearing, Tapered roller 10 34223 Bearing, Needle 10 34223 Bearing, Needle 11 34624 Piston, Pin & Ring Set (010' OS) 11 34625 Piston, Pin & Ring Set (010' OS) 11 34626 Piston, Pin & Ring Set (010' OS) (Incl. 12) 11A 34629 Piston & Pin Assy. (O10' OS) (Incl. 12) 11A 34631 Piston & Pin Assy. (O20' OS) (Incl. 12) 12 34634 Ring, Piston pin retaining 13 34635 Ring Set (010' OS) 13 34636 Ring Set (010' OS) 13 34636 Ring Set (010' OS) 13 34636 Ring Set (010' OS) 14 34640 Connecting Rod Assy. (Incl. 15, 16, 47) 14 35244 Connecting Rod Assy. (Incl. 15, 16, 17) 15 32077 Bolt, Connecting Rod Assy. (Incl. 15, 16, 17) 16 26073 Washer, Connecting rod 17 2264 Nut Assy. 18 34752 Cannshaft (MCR) (Helical)	e	20702		Din Crankabatt goor
8 31932 Bearing, Tapered roller 9 31928 Cup, Bearing 103 34222 Bearing, Needle 113 34223 Bearing, & Scal Assy., Needle 11 34624 Piston, Pin & Ring Set (Ot0' OS) 11 34625 Piston, Pin & Ring Set (J00' OS) 11 34626 Piston, Pin & Ring Set (J00' OS) 11 34627 Piston & Pin Assy. (S010' OS) 11 34628 Piston & Pin Assy. (J01' OS) 11 34630 Piston & Pin Assy. (J01' OS) 11 34631 Piston & Pin Assy. (J01' OS) 12 34633 Ring Set (J01' OS) 13 34635 Ring Set (J01' OS) 13 34636 Ring Set (J01' OS) 14 34640 Connecting Rod Assy. (Incl. 15, 16 & 17) 15 34637 Ring Set (J01' OS) 14 34640 Connecting Rod Assy. (J01' US)(Incl. 15, 16, 17) 14 35244 Connecting Rod Assy. (J01' US)(Incl. 15, 16, 17) 15 32077 Bolt, Connecting rod 17 28264 Nut Assy. 20 33471 Rod, Push 21 34643 Intake Valve (1/32' OS) 21 34643 Intake Valve (I/32' OS) 22 3306 Exhaust Valve (I/32' OS)				
9 31928 Cup, Earing, Needle 10 34223 Bearing, & Seal Assy., Needle 11 34624 Piston, Pin & Ring Set (J010' CS) 11 34625 Piston, Pin & Ring Set (J010' CS) 11 34625 Piston, Pin & Ring Set (J010' CS) 11 34626 Piston & Pin Assy. (J020' CS) 11A 34630 Piston & Pin Assy. (J010' CS) (Incl. 12) 11A 34631 Piston & Pin Assy. (J010' CS) (Incl. 12) 11A 34635 Ring Set (Std) (3-58' Bore) 13 34636 Ring Set (J010' CS) 13 34636 Ring Set (J010' CS) 14 34640 Connecting Rod Assy. (J010' US) (Incl. 15, 16 & 17) 14 35243 Connecting Rod Assy. (J010' US) (Incl. 15, 16, 17) 14 35243 Connecting Rod Assy. (J010' US) (Incl. 15, 16, 17) 15 32077 Bolt, Connecting Rod Assy. (J02' US) (Incl. 15, 16, 17) 16 28073 Washer, Connecting Rod Assy. (J02' US) (Incl. 15, 16, 17) 17 28254 Nut Assy. 18 34752 Carnshatt (MCR) (Helical)				
10 34222 Bearing Needle 10A 34223 Bearing & Seal Assy., Needle 11 34624 Piston, Pin & Ring Set (Otl) 'OS) 11 34625 Piston, Pin & Ring Set (Otl) 'OS) 11A 34626 Piston, Pin & Ring Set (Otl) 'OS) 11A 34630 Piston & Pin Assy. (DI) 'OS) (Incl. 12) 11A 34631 Piston & Pin Assy. (Otl) 'OS) (Incl. 12) 12 34635 Ring Set (Otl) 'OS) 13 34635 Ring Set (Otl) 'OS) 13 34636 Ring Set (Otl) 'OS) 13 34637 Ring Set (Otl) 'OS) 14 34637 Ring Set (Otl) 'OS) 14 36437 Ring Set (Otl) 'OS) 14 36437 Connecting Rod Assy. (Incl. 15, 16 & 17) 14 35243 Connecting Rod Assy. (Otl' US)(Incl. 15, 16, 17) 15 32077 Bolt, Connecting rod 17 28264 Nut Assy. 18 34752 Camshaft (MCR) (Helical) 19 33472 Lifter, Valve 20 33471 Rod, Push 21 34643				
10A 34223 Bearing & Seal Assy, Needle 11 34626 Piston, Pin & Ring Set (Std) (3-5/8" Bore) 11 34626 Piston, Pin & Ring Set (020" OS) 11A 34629 Piston & Pin Assy, (Std) (3-5/8" Bore) 11A 34630 Piston & Pin Assy, (O10" OS) (Incl. 12) 11A 34631 Piston & Pin Assy, (O10" OS) (Incl. 12) 11A 34635 Ring Set (O10" OS) 13 34636 Ring Set (O10" OS) 13 34636 Ring Set (O10" OS) 13 34636 Ring Set (O10" OS) 13 34637 Ring Set (O10" OS) 14 35243 Connecting Rod Assy, (Incl. 15, 16 & 17) 14 35243 Connecting Rod Assy, (Incl. 15, 16, 17) 15 3077 Bolt, Connecting rod 16 2073 Washer, Connecting rod 17 28264 Nut Assy 18 34752 Camshaft (MCR) (Helical) 19 3471 Rod, Push 21 34644 Intake Valve (Std.) 22 33506 Exhaust Valve (Std.) 23 35510 </td <td></td> <td></td> <td></td> <td></td>				
11 34624 Piston, Pin & Ring Set (010° OS) 11 34626 Piston, Pin & Ring Set (020° OS) 11A 34620 Piston, Pin & Ring Set (020° OS) 11A 34630 Piston & Pin Assy. (010° OS) (Incl. 12) 11A 34630 Piston & Pin Assy. (010° OS) (Incl. 12) 11A 34631 Piston & Pin Assy. (010° OS) (Incl. 12) 12 34635 Ring Piston pin retaining 13 34635 Ring Set (010° OS) 13 34637 Ring Set (010° OS) 14 34640 Connecting Rod Assy. (Incl. 15, 16 & 17) 14 35243 Connecting Rod Assy. (Incl. 15, 16, 17) 15 32077 Bolt, Connecting rod 16 26073 Washer, Connecting rod 17 28264 Nut Assy. 18 3472 Lifter, Vale 20 33471 Rod, Push 19 33472 Lifter, Vale 21 34643 Intake Valve (Std.) 22 33506 Exhaust Valve (Std.) 23 33507 Spring, Valve 24 35508 Reta				
11 34625 Piston, Pin & Ring Set (1010° CS) 11 34629 Piston & Pin Assy, (1010° CS) (Incl. 12) 11A 34630 Piston & Pin Assy, (1010° CS) (Incl. 12) 11A 34631 Piston & Pin Assy, (1010° CS) (Incl. 12) 11A 34631 Piston & Pin Assy, (1010° CS) (Incl. 12) 12 34635 Ring Set (1010° CS) 13 34636 Ring Set (1010° CS) 14 34636 Ring Set (1010° CS) 15 34637 Connecting Rod Assy, (Incl. 15, 16 & 17) 14 35243 Connecting Rod Assy, (IO10° US) (Incl. 15, 16, 17) 15 32077 Bolt, Connecting rod 16 26073 Washer, Connecting rod 17 28264 Nut Assy. 18 34752 Carnshaft (MCR) (Helical) 19 33471 Rod, Push 13 Ja6643 Intake Valve (Std.) 22 33646 Exhaust Valve (132° OS) 23				
11 34626 Piston, Pin & Ring, Set (020" OS) 11A 34630 Piston & Pin Assy, (Std.)(3-5/8")(in cl. 12) 11A 34630 Piston & Pin Assy, (020" OS) (incl. 12) 11A 34631 Piston & Pin Assy, (020" OS) (incl. 12) 12 34634 Ring, Piston pin retaining 13 34635 Ring Set (020" OS) 13 34637 Ring Set (020" OS) 14 34640 Connecting Rod Assy, (Incl. 15, 16 & 17) 14 32643 Connecting Rod Assy, (Incl. 15, 16, 17, 17) 14 32644 Connecting rod 16 26073 Washer, Connecting rod 17 28264 Nut Assy. 18 34752 Lifter, Valve 20 33471 Rod, Push 19 33472 Lifter, Valve (Std.) 21 36463 Exhaust Valve (Std.) 22 33506 Exhaust Valve (Std.) 23 33508 Retainer & Cap Set, Keeper valve 23 33509 "O' Ring (Exhaust only) (Also Incl. in 251) 23 33509 "O' Ring (Exhaust only) (Also Incl. in 251) <t< td=""><td></td><td></td><td></td><td></td></t<>				
11A 34629 Piston & Pin AsSY, (010" OS) (Ind. 12) 11A 34630 Piston & Pin AsSY, (020" OS) (Ind. 12) 12 34631 Pinston & Pin AsSY, (020" OS) (Ind. 12) 13 34636 Ring, Piston pin retaining 13 34636 Ring Set (010" OS) 13 34636 Ring Set (020" OS) 14 34640 Connecting Rod Assy. (01d. 15, 16 & 17) 14 36440 Connecting Rod Assy. (01d. 15, 16, 17) 14 35243 Connecting Rod Assy. (01d) US)(Incl. 1 5, 16, 17) 15 32077 Bolt, Connecting rod 16 26073 Washer, Connecting rod 17 28264 Nut Assy. 18 34752 Carnshaft (MCR) (Helical) 19 33472 Lifter, Valve 20 33506 Exhaust Valve (Std.) 21 34643 Intake Valve (Std.) 22 33506 Exhaust Valve (V1/32" OS) 23 33507 Spring, Valve 23 33508 *"O" Ring (Intake only) (Also Incl. in 251) 23 33509 *"O" Ring (Intake only) (Also Incl. in 251) <td></td> <td></td> <td></td> <td>3 1 1</td>				3 1 1
11A 34630 Piston & Pin Assý, (010 ¹⁰ CS) (ind. 12) 11A 34631 Piston & Pin Assý, (020 ¹⁰ CS) (ind. 12) 12 34634 Ring, Piston pin retaining 13 34635 Ring Set (3td) (358" Bore) 13 34636 Ring Set (020 ¹⁰ CS) 14 34636 Ring Set (020 ¹⁰ CS) 13 34637 Ring Set (020 ¹⁰ CS) 14 34640 Connecting Rod Assy, (Incl. 15, 16 & 17) 14 35243 Connecting Rod Assy, (020 ¹⁰ US) (Incl. 15, 16, 17) 15 32077 Bolt, Connecting rod 16 26073 Washer, Connecting rod 17 28264 Nut Assy. 18 34752 Carnshaft (MCR) 19 33472 Liffer, Valve 20 33471 Rod, Push 21 34643 Intake Valve (132" OS) 22 33506 Exhaust Valve (132" OS) 23 33507 Sping, Valve 24 33508 Retainer & Cap Set, Keeper valve 25 3340 "0" Ring (Intake only) (Also Incl. in 251) 26 33510 <td></td> <td></td> <td></td> <td></td>				
11A 34631 Piston & Pin Assý. (JO2" OŠ) (Incl. 12) 12 34634 Ring, Piston pin retaining 13 34635 Ring Set (Std.) (3-5% Bore) 13 34636 Ring Set (0.02" OS) 14 34640 Connecting Rod Assy. (Incl. 15, 16 & 17) 14 35243 Connecting Rod Assy. (.00" US) (Incl. 1 5, 16, 17) 14 35244 Connecting Rod Assy. (.00" US) (Incl. 1 5, 16, 17) 15 32077 Bolt, Connecting rod 16 26073 Washer, Connecting rod 17 28264 Nut Assy. 18 34752 Camshaft (MCR) (Helical) 19 33472 Lifter, Valve 20 33471 Rod, Push 21 34643 Intake Valve (1/32" OS) 22 33606 Exhaust Valve (1/32" OS) 23 33507 Sping, Valve 23 33508 Retainer & Cap Set, Keeper valve 25A 34410 * "O" Ring (Enhaust only) (Also Incl. in 251) 23 3509 * "O" Ring (Intake only) (Also Incl. in 251) 23 3509 * "O" Ring (Intake only) (Also Incl. in 25				
12 34634 Ring, Piston pin retaining 13 34635 Ring Set (Std) (35/8" Bore) 13 34636 Ring Set (010" OS) 14 34637 Ring Set (010" OS) 14 34640 Connecting Rod Assy. (Incl. 15, 16 & 17) 14 35243 Connecting Rod Assy. (020" US)(Incl. 1 5, 16, 17) 15 32077 Bolt, Connecting rod 16 26073 Washer, Connecting rod 17 28264 Nut Assy. 18 34752 Camshaft (MCR) (Helical) 19 33471 Rod, Push 20 33471 Rod, Push 21 34643 Intake Valve (Std.) 22 33506 Exhaust Valve (Std.) 23 33507 Spring, Valve 24 33508 Retainer & Cap Set, Keeper valve 25 334410 *"O" Ring (Intake only) (Also Incl. in 251) 25 33509 *"O" Ring (Intake only) (Also Incl. in 251) 26 33510 Cap, Valve 29 35479 Washer, Flat 29 3479 Washer, Flat				
13 34635 Ring Set (Std.) (3-5/8" Bore) 13 34636 Ring Set (010' OS) 14 34640 Connecting Rod Assy. (Incl. 15, 16 & 17) 14 35243 Connecting Rod Assy. (Incl. 15, 16, 17) 14 35244 Connecting Rod Assy. (USU' US)(Incl. 15, 16, 17) 15 32077 Bolt, Connecting Rod Assy. (200' US)(Incl. 15, 16, 17) 16 26073 Washer, Connecting rod 17 28264 Nut Assy. 18 34752 Camshaft (MCR) (Helical) 19 33472 Lifter, Valve 20 33471 Rod, Push 21 34643 Intake Valve (Std.) 22 33646 Exhaust Valve (Std.) 23 33507 Spring, Valve 24 3508 Retainer & Cap Set, Keeper valve 25A 34410 "O' Ring (Exhaust only) (Also Incl. in 251) 26 33509 "O' Ring (Exhaust only) (Also Incl. in 251) 25 33509 "O' Ring (Inske only) (Also Incl. in 251) 26 60745 Washer, Flat 29 35479 Washer, Flat				
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13 34637 Ring Set (.020" OS) 14 34640 Connecting Rod Assy. (.010" US) (Incl. 15, 16 & 17) 14 35243 Connecting Rod Assy. (.010" US) (Incl. 15, 16, 17) 15 32077 Boit, Connecting rod 16 26073 Washer, Connecting rod 17 28264 Nut Assy. 18 34752 Camshaft (MCR) (Helical) 19 33472 Lifter, Valve 20 33471 Rod, Push 21 34643 Intake Valve (Std.) 21 34644 Intake Valve (Std.) 22 33506 Exhaust Valve (Std.) 22 33507 Spring, Valve 23 33507 Spring, Valve 24 33508 Retainer & Cap Set, Keeper valve 25A 34410 * 'O" Ring (Exhaust only) (Also Incl. in 251) 25 33509 * 'O" Ring (Intake only) (Also Incl. in 251) 26 33510 Cap, Valve 27 34751 Governor Gear Assy. (Helical) 28 650745 Washer, Flat 29 35479 Washer, Flat				
14 34640 Connecting Rod Assy. (Incl. 15, 16 & 17) 14 35243 Connecting Rod Assy. (J01" US)(Incl. 15, 16, 17) 15 32077 Bolt, Connecting rod 16 26073 Washer, Connecting rod 17 28264 Nut Assy. 19 33472 Carnshaft (MCR) (Helical) 19 33472 Lifter, Valve 20 33471 Rod, Push 21 34643 Intake Valve (Std.) 21 34644 Intake Valve (I/32" OS) 23 33506 Exhaust Valve (1/32" OS) 23 33606 Exhaust Valve (1/32" OS) 23 33607 Spring, Valve 24 3508 Retainer & Cap Set, Keeper valve 25 33509 * "O" Ring (Intake only) (Also Incl. in 251) 26 33510 Cap, Valve 27 34751 Governor Gear Assy. (Helical) 28 3507 Washer, Flat 29 3645 Washer, Flat 29 3471 Governor Gear Assy. (Helical) 28 3509 "O" Ring (Intake only) (Also Incl. in 251) </td <td></td> <td></td> <td></td> <td></td>				
14 35243 Connecting Rod Assy. (2010" US)(Incl.1 5,16,17) 14 35244 Connecting Rod Assy. (2020" US)(Incl.1 5,16,17) 15 32077 Bolt, Connecting rod 16 26073 Washer, Connecting rod 17 28264 Nut Assy. 18 34752 Carmshaft (MCR) (Helical) 19 33471 Rod, Push 21 34643 Intake Valve (Std.) 21 34644 Intake Valve (Std.) 21 34644 Intake Valve (Std.) 22 33506 Exhaust Valve (Std.) 23 3366 Exhaust Valve (Std.) 23 33507 Spring, Valve 24 33508 Retainer & Cap Set, Keeper valve 25A 34410 *'O" Ring (Intake only) (Also Incl. in 251) 26 33510 Cap, Valve 27 34751 Governor Gear Assy. (Helical) 28 650745 Washer, Flat 29 35479 Washer, Flat 29 35479 Washer, Clinder cover 31 31956B * Casket, Qiinder Cover Assy. (Incl. 2, 10, 10				
14 35244 Connecting Rod Assy.(.020" US)(Incl.1 5,16,17) 15 32077 Bolt, Connecting rod 16 26073 Washer, Connecting rod 17 2264 Nut Assy. 18 34752 Carnshaft (MCR) (Helical) 19 33472 Lifter, Valve 20 33471 Rod, Push 21 34643 Intake Valve (1/32" OS) 22 33506 Exhaust Valve (1/32" OS) 23 33666 Exhaust Valve (1/32" OS) 23 33507 Spring, Valve 24 33508 Retainer & Cap Set, Keeper valve 25A 34410 "O" Ring (Exhaust only) (Also Incl. in 251) 25 33509 "O" Ring (Intake only) (Also Incl. in 251) 25 33509 "O" Ring (Intake only) (Also Incl. in 251) 26 33510 Cap, Valve 27 34751 Governor Gear Assy. (Helical) 28 650745 Washer, Flat 29 35479 Washer, Flat 30 35322 Spool, Governor 31 319560 * Gasket, Cylinder Cover Assy				
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35 650588 Screw, 1/4-20 x 2" 36 32425 Rod Assy., Governor				
36 32425 Rod Assy., Governor				
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			W	erparts.com

Ref #	Part Number Qty	Description
37	32426	Spacer, Governor rod
38	29193	Ring, Retaining
39	650736	Screw, 10-16 x 3/8"
40	33495	Cover, Cylinder head
41	34641A	* Gasket, Cylinder head
	34771	Head, Cylinder
	31980	Pulley, Starter
	34645	Resistor Spark Plug (RN-4C)
	650691	Washer, Flat
	650690	Washer, Belleville
	650692	Screw, 5/16-18 x 1-3/4"
	650746	Screw, 5/16-18 x 1-3/8"
	730218	Valve Guide Kit (Incl. 49)
	792035 33515A	Ring, Retaining * Gasket, Intake pipe
	33475	Pipe, Intake
	650378	Screw, Torx T-30, 5/16-18 x 1-1/8"
	792028	Screw, 5/16-18 x 7/8"
	33476A	* Gasket, Carburetor
	33477A	Baffle, Air cleaner
	792075	Nut, Lock 5/16-24 (Used in early prod uction)
	33478	Link, Governor lever-to-throttle leve r
58	31963	Lever, Governor
59	31964	Clamp, Governor lever
60	650518	Lockwasher, No. 10 E.T.
	30312	Screw, 10-32 x 1/2"
	650544	Screw, Torx T-25, 10-24 x 7/8"
	7975	Nut, 10-24
	31965	Plate, Governor spring
	31984A	Lever Assy., Control
	28558	Washer, Wave
	31966	Bushing, Governor lever
	650597 31967	Screw, 10-24 x 5/8"
	650591	Spring, Governor Screw, 10-24 x 2"
	33099	Spring
	32599	"O" Ring (Incl. in 251)
	650666	Washer, Lock
	32579	Baffle, Blower housing
	650561	Screw, 1/4-20 x 5/8"
	650592	Key, Flywheel
77	610967	Flywheel (w/ring gear)
77A	730201	Trigger Pin Kit (Use as required)
	650594	Nut, Flywheel
	610906	Solid State Magneto (Incl. 158 thru 1 61)
	650661	Screw, 1/4-20 x 3/4"
	33479	Extension, Blower housing
	30063	Screw, 1/4-20 x 1/2"
	650751	Screw, 1/4-20 x 7/16"
	33775A	Blower Hsg.(Incl.218A,219)(For elec.s tarter)
	8274 8274	Washer, Lock
	8274 650595	Washer, Lock Screw 5/16-24 x 3/8"
	650595	Screw, 5/16-24 x 3/8" Screw, 5/16-24 x 3/8"
	650752	Screw, 1/4-20 x 7/16"
	35475	Tube, Push rod
	33481	* "O" Ring (Also Incl. in 251)
	34754	Housing, Rocker arm
	www.mymow	erpärts.com
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	Dort Number	0+	Description
	Part Number	Qty	Description
	33013		Cover, Starter bubble
	650701		Screw, 8-18 x 7/16"
	8345		Washer, Flat
	33484		* "O" Ring (Also Incl. in 251)
	650168		Washer, Flat
	32610A		Screw, 1/4-20 x 29/32"
	33485		Arm, Rocker
	33486		Ring, Retaining
	650755		Screw, 1/4-20 x 3/4"
	650864		Nut, Hex, 1/4-20
	650756		Stud, Rocker arm
	33487		* "O" Ring (Also Incl. in 251)
	33488		Cover, Rocker arm
	31958A		* Gasket, Breather (Also Incl. in 251)
	33489		Body Assy., Breather
	33490		Tube, Breather
	30102		* Screw, 10-32 x 5/8" (Also Incl. in 25 1)
	650738		Screw, 1/4-20 x 5/8"
	35471		* Gasket, Air cleaner
	35472		Bracket, Air cleaner
	650399		Screw, 10-32 x 5/8"
	32008		Element, Air cleaner
	32810		Cover, Air cleaner
	650513		Nut, Wing
	31992		Spacer, Screen
	33776		Screen, Pulley
	650680		Screw, 1/4-20 x 1-1/2"
	27070		Washer, Lock
146	32577		Cover, Cylinder NOTE: Determine the gap between the cover
			and the machined surface on the cylinder, which can be
			from .001" up to .007", in which case no shim gaskets will be
			required. Use of gaskets must be limited to a combined total
			of .010" thick. Steel spacersmust be used as required to eli
1/7	792028		Screw, 5/16-18 x 7/8"
	650399		Screw, 10-32 x 5/8"
	610965		Stator Plate Assy.
	31971		* Gasket, Shim (.004/.005 thick) NOTE: Determine the gap
155	31971		between the cover and the machined surface on the
			cylinder, which can be from .001" up to .007", in which case
			no shim gaskets will be required. Use of gaskets must be
			limited to a combined total of .010" thick. Steel
			spacersmust be used a
156	31972		* Gasket, Shim (.005/.007 thick) NOTE: Determine the gap
			between the cover and the machined surface on the
			cylinder, which can be from .001" up to .007", in which case
			no shim gaskets will be required. Use of gaskets must be
			limited to a combined total of .010" thick. Steel
			spacersmust be used a
157	32031		* Spacer Steel (010 thick) NOTE: Determine the gen
107	32031		* Spacer, Steel (.010 thick) NOTE: Determine the gap
			between the cover and the machined surface on the
			cylinder, which can be from .001" up to .007", in which case
			no shim gaskets will be required. Use of gaskets must be
			limited to a combined total of .010" thick. Steel
			spacersmust be used as re
158	610118		Cover, Spark plug
	610750		Grommet, Lead wire
	www.mymo)We	erparts.com
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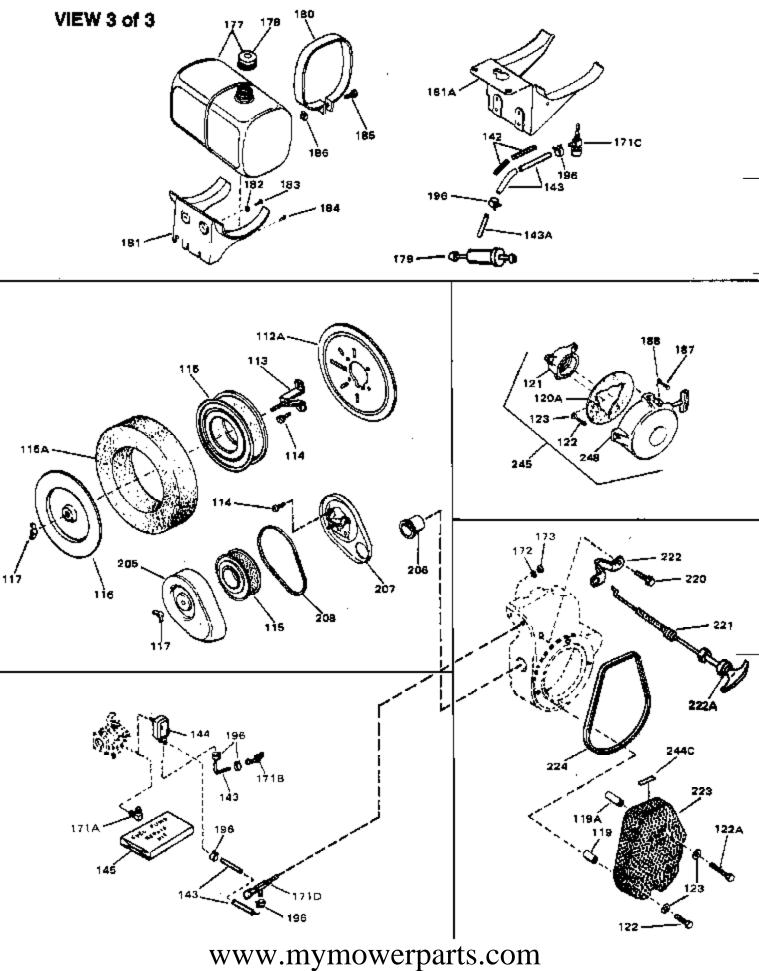
Ref #	Part Number Q	y Description
160	610408	Nut, 8-32
161	610908	Terminal, Female
164	33356	Terminal
165	650760	Screw, 8-32 x 3/8"
166	28545	Grommet, Plastic
189	33068	Dipstick (Incl. 190)
190	29985	"O" Ring
191	32352	Tube, Oil filler
192	29673	* Gasket, Oil filler tube
244A	35532	Decal, Name
244	34346	Decal, Instruction
244B	31752	Decal, Air cleaner
247		Carburetor NOTE: This model was built and shipped without a carburetor. (Refer to Division 5, Section D for breakdown)
	33516F 35075	* Gasket Set (Incl. items marked *) "O" Ring Kit (Incl. Nos. items marked +)



Ref #	Part Number Qt	y Description
39	650736	Screw, 10-16 x 3/8"
82	30063	Screw, 1/4-20 x 1/2"
126A	35731	Muffler (Incl. 126B)
141		Gear, Counterbalance weight (Straight teeth) (For replacement see Ref. 132. Order correct kit for your enginemodel number.)
153	792028	Screw, 5/16-18 x 7/8"(Use w/32817 str .motor)
153	650781	Screw,5/16-18 x 11/16"(Use w/33835 st r.motor)
209	730178	Ech.Adapter Kit (Incl.210 & 211)(As r equired)
210	34102B	Gasket, Exhaust (Use as required)
211	30196	Screw, 5/16-18 x 3/4" (Use as require d)
238	730212	Adapter Plate Kit (Optional) NOTE: If you are having mounting problems in using a HH100 thru0H180 inplace of a large frame competitivebrand, we would like to call your attention to 730212 adapter plate kit. The kit converts the bottom mounting system found on HH100 thru 0H180 to a top mounting sys

For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 OH180-180021D Page 8 of 9 Engine Parts List #3

ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY DEM.



Ref #	Part Number Qt	/ Description
114	650399	Screw, 10-32 x 5/8"
115	32008	Element, Air cleaner
117	650513	Nut, Wing
119	31992	Spacer, Screen
122	650680	Screw, 1/4-20 x 1-1/2"
123	27070	Washer, Lock
143	29774	Fuel Line (Braided 8.25")(21 cm)(As r equired)
143	30705	Fuel Line (Braided 16")(41 cm)(As req uired)
143	30962	Fuel Line (Braided 32")(81 cm)(As req uired)
178	410144B	Fuel Cap (White Plastic)(Std)(As required)
178	34210	Fuel Cap (Red Plastic) (Spurt resistant, High profile) (Use as required)
	26460 730134	Clamp, Fuel line (Use as required) Rewind Starter Kit (Incl.120A, 121, 122, 187, 188 & 248) (Use as required)