

Engine Parts List #1

Ref #	Part Number	Qty	Description
	1 33027B		Cylinder (Incl. 2, 8, 9 & 20) (2-5/8" Bore)
	2 26727		Pin, Dowel
	14 28277		Washer, Flat
	15 30589		Rod, Governor (Incl. 14)
	16 32651		Lever, Governor
	17 31335		Clamp, Governor lever (Clamp is positioned towardspark plug end on 1977-78 and latermodels. It is positioned opposite spark plugend on earlier models.)
	18 650548		Screw, 8-32 x 5/16"
	19 31386		Spring, Governor
	20 32600		Seal, Oil
	30 32881B		Crankshaft
	32 32323		Washer, Thrust
	40 34851		Piston, Pin & Ring Set (Std.) (2-5/8" Bore)
	40 34852		Piston, Pin & Ring Set (.010" OS)
	40 34853		Piston, Pin & Ring Set (.020" OS)
	41 32603B		Piston & Pin Ass'y.(Std.)(Incl. 43)(2 -5/8")
	41 32604B		Piston & Pin Ass'y. (.010" OS) (Incl. 43)
	41 32605B		Piston & Pin Ass'y. (.020" OS) (Incl. 43)
	42 34854		Ring Set (Std.) (2-5/8" Bore)
	42 34855		Ring Set (.010" OS)
	42 34856		Ring Set (.020" OS)
	43 20381		Ring, Piston pin retaining
	45 32875		Rod Assy., Connecting (Incl. 18)
	46A 32609		Plate, Lock (Do not use with 32610A locking type screw)
	46 32610		Connecting Rod Bolt (Early Production)
	46 32610A		Bolt, Connecting rod
	48 27241		Lifter, Exhaust valve
	48A 27241		Lifter, Intake valve
	50 33154		Camshaft
	52 29914		Pump Assy., Oil
	60 29745		Extension, Blower housing
	66 30063		Screw, Torx T-30, 1/4-20 x 1/2"
	69 35261		* Gasket, Mounting flange
	70 32612A		Flange Ass'y. (Incl. 72, 75 & 80)
	72 30572		Plug, Oil drain (Incl. 73)
	72A 9556		Oil Drain Plug (Use as required)
	73 28833		* Drain Plug Gasket (Do not use w/plastic plug)
	75 27897		Seal, Oil
	80 30574		Shaft, Mechanical governor
	81 30590A		Washer, Flat
	82 30591		Gear Assy., Governor (Incl. 81)
	83 30588A		Spool, Governor
	84 29193		Ring, Retaining
	86 650488		Screw, 1/4-20 x 1-1/4"
	89 610951		Key, Flywheel
	92 650815		Washer, Belleville
	93 650607		Nut, Flywheel
	101 27276		Cover, Spark plug
	103 650489		Screw, 1/4-20 x 5/8"
	110 34231		Ground Wire
	119 33015A		* Gasket, Cylinder head
	120 33016A		Head, Cylinder (Incl. 131)
	125 32644A		Intake Valve (STD)(Incl.151) (Inverted Ports)
	125 32645A		Intake Valve (1/32" OS)(Incl.151) (Inverted Ports)
	126 29313C		Exhaust Valve (STD)(Incl. 151) (Inverted Ports)
	126 29315C		Exhaust Valve (1/32" OS)(Incl. 151) (Inverted Ports)

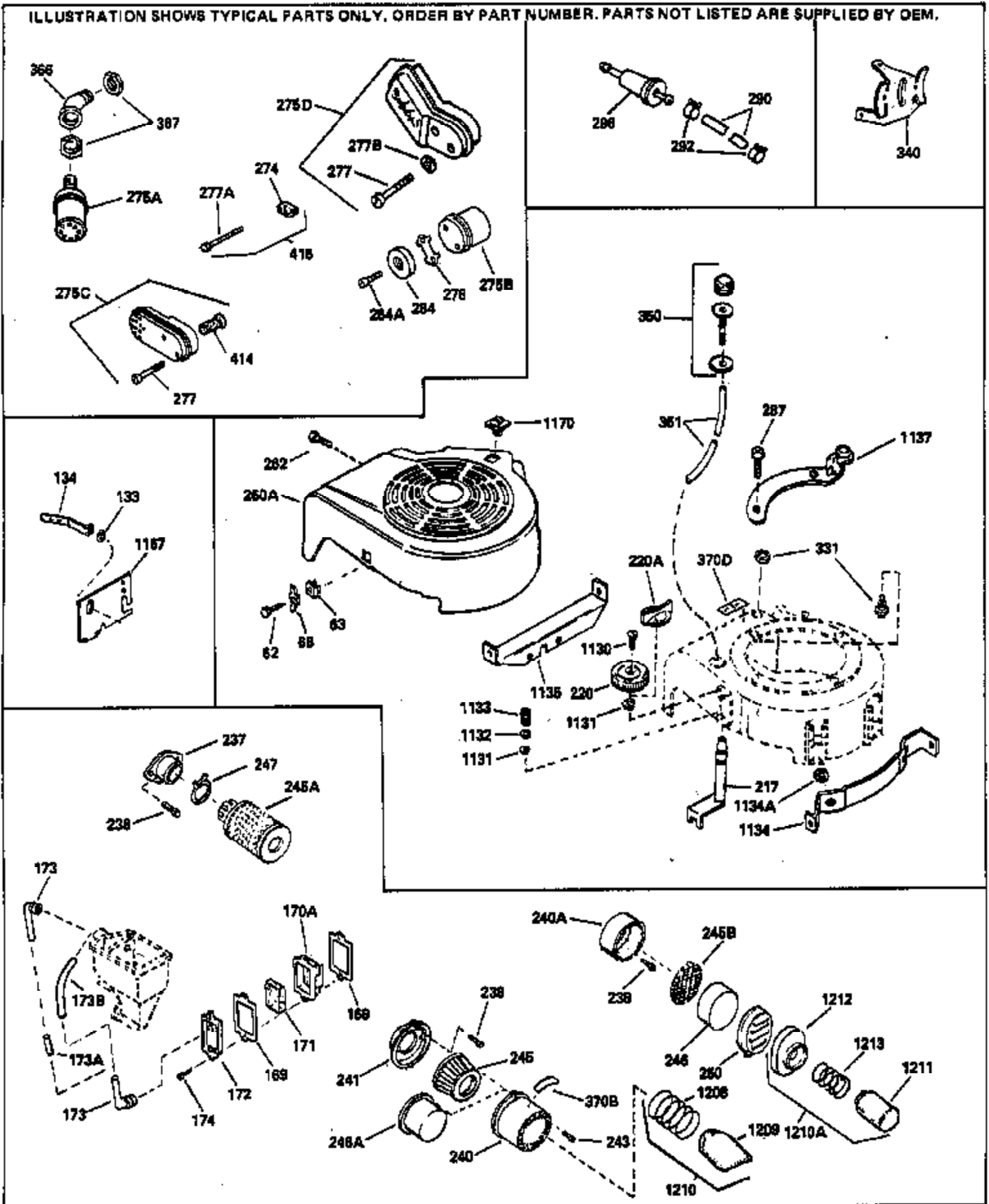
Engine Parts List #1

Ref #	Part Number	Qty	Description
127	26073		Washer (Not used in late production)
127	650691		Washer (Used on late production)
130	6021A		Screw, 5/16-18 x 1-1/2" (Use as requi red)
130	650818		Screw, 5/16-18 x 1-1/2" (Use as requi red)
131	650694A		Screw, 5/16-18 x 2" (Use as required)
131	650697A		Screw, 5/16-18 x 2-1/2" (Use as requi red)
135	33636		Spark Plug (J-8C)
149	31671		Valve Spring Cap) (Used in early prod uction)
150	31672		Spring, Valve
151	31673		Cap, Lower valve spring
169	31619A		* Gasket, Valve spring cover
170	31337A		Body Assy., Breather (Incl. 169 & 171)
171	31410		Element, Breather
174	650128		Screw, 10-24 x 1/2"
178	29752		Nut & Lockwasher, 1/4-28
179	30593		Clip, Magneto wire
181	6201		Screw, 1/4-28 x 7/8"
182	6201		Screw, 1/4-28 x 7/8"
184	26756		* Gasket, Carburetor
185	32650		Pipe, Intake
186	34337		Link, Governor spring
200	32181A		Control Bracket (Incl. 203, 204 & 206)
203	31342		Spring, Compression
204	650549		Screw, 5-40 x 7/16"
206	610973		Terminal Assy.
207	34336		Link, Governor-to-throttle
209	30200		Screw, 10-24 x 9/16"
210	27793		Clip, Conduit
211	28942		Screw, 10-32 x 3/8"
223	650664		Screw, 1/4-20 x 1-19/32"
224	32649A		* Gasket, Intake
238	28820		Screw, 10-32 x 1/2"
239	27272A		* Gasket, Air cleaner
260	35064A		Blower Housing NOTE: Replacement hardware may differ when servicing starter assy. or blower housing. Refer to Service Bulletin 508.
261	650561		Screw, 1/4 20 x 5/8"
277	30063		Screw, Torx T-30, 1/4-20 x 1/2" (Use as req.)
285A	33667		Cup, Starter
286	33668		Screen, Starter cup
287A	29752		Nut & Lockwasher, 1/4-28 (Use as requ ired)
287	30513		Screw & Lockwasher, 1/4-28 x 1/2"
287			Pop Rivet (Purchase locally) (3/16" d ia.)
287	29716		Screw, 1/4-28 x 7/16" (Use as require d)
290	29774		Fuel Line(Braided 8-1/4")(21 cm)(Use as req.)
290	34357		Fuel Line (Epichlorohydrin 6-3/4") (1 7 cm)
290	30705		Fuel Line (Braided 16")(40 cm)(Use as req.)
292	26460		Fuel Line Clamp (Use as required)
301	410144B		Fuel Cap (Std.) (Use as required)
301	33032		Fuel Cap (Use as required)
301	34210		Fuel Cap (use as required)
311	27625		Plug, Oil filler (Incl. 312)
312	29673		* Gasket, Oil filler
313	33876		Gasket, Stator
325A	27275		Clip, Hi-tension wire (Use as require d)
370A	550223		Name & Instruction Decal
370	34346		Decal, Instruction

Ref #	Part Number	Qty	Description
375	610942A		Magneto NOTE: This magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component parts individually, as shown in parts breakdown. Refer to Division 5, Section B, page35 or Fiche 6, Grid F-13 for breakdown)
377	30547A		Contact Assy., Breaker
378	30548B		Condenser
379	631021		Inlet Needle, Seat & Clip Assy.
380	631597		Carburetor (Incl. 184) Refer to Division 5, SectionA, page 104 or Fiche 6, Grid E-1 for breakdown)
390	590420A		Rewind Starter NOTE: Replacement hardware may differ when servicing starter assy. or blower housing. Refer to Service Bulletin 508. (Refer to Division 5, Section C, page 25 or Fiche 6, Grid G-3 for breakdown)
400	33238D		* Gasket Set (Incl. items marked *)
420	730225		SAE 30 4-Cycle Engine Oil (Quart)

Ref #	Part Number	Qty	Description
19	31386		Spring, Governor
32	32323		Washer, Thrust
92	650815		Washer, Belleville
93	650607		Nut, Flywheel
182	6201		Screw, 1/4-28 x 7/8"
261	650561		Screw, 1/4 20 x 5/8"
262	650561		Screw, 1/4-20 x 5/8"
287	30513		Screw & Lockwasher, 1/4-28 x 1/2"
287			Pop Rivet (Purchase locally) (3/16" d ia.)
287	29716		Screw, 1/4-28 x 7/16" (Use as require d)
306	34282		"O" Ring (This "O" ring is required with metal fill tube only when replacement mounting flange with .777 dia. oil fill hole has been used.)
370A	550223		Name & Instruction Decal
370	34346		Decal, Instruction
379	631021		Inlet Needle, Seat & Clip Assy.
1175	590441		Bracket Ass'y. (Use as required)
1176	650639		Open End Rivet (Use as required)

ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.



Ref #	Part Number	Qty	Description
	19 31386		Spring, Governor
	32 32323		Washer, Thrust
	169 31619A		* Gasket, Valve spring cover
	171 31410		Element, Breather
	174 650128		Screw, 10-24 x 1/2"
	182 6201		Screw, 1/4-28 x 7/8"
	238 28820		Screw, 10-32 x 1/2"
	240 31715		Body, Air cleaner
	241 31914		Bracket, Air cleaner
	243 650152		Screw, 8-32 x 3/8"
	245 30727		Air Cleaner Filter
	262 650561		Screw, 1/4-20 x 5/8"
	275A 30911		Muffler
	277 30063		Screw, Torx T-30, 1/4-20 x 1/2" (Use as req.)
	287 30513		Screw & Lockwasher, 1/4-28 x 1/2"
	287		Pop Rivet (Purchase locally) (3/16" d ia.)
	287 29716		Screw, 1/4-28 x 7/16" (Use as require d)
	290 29774		Fuel Line(Braided 8-1/4")(21 cm)(Use as req.)
	290 34357		Fuel Line (Epichlorohydrin 6-3/4") (1 7 cm)
	290 30705		Fuel Line (Braided 16")(40 cm)(Use as req.)
	292 26460		Fuel Line Clamp (Use as required)
	366 30617		Muffler Elbow
	367 27675		Nut, Conduit
	415 730162		Muffler Adapter Kit (Incl. 274 & 277A) (Inverted Ports)