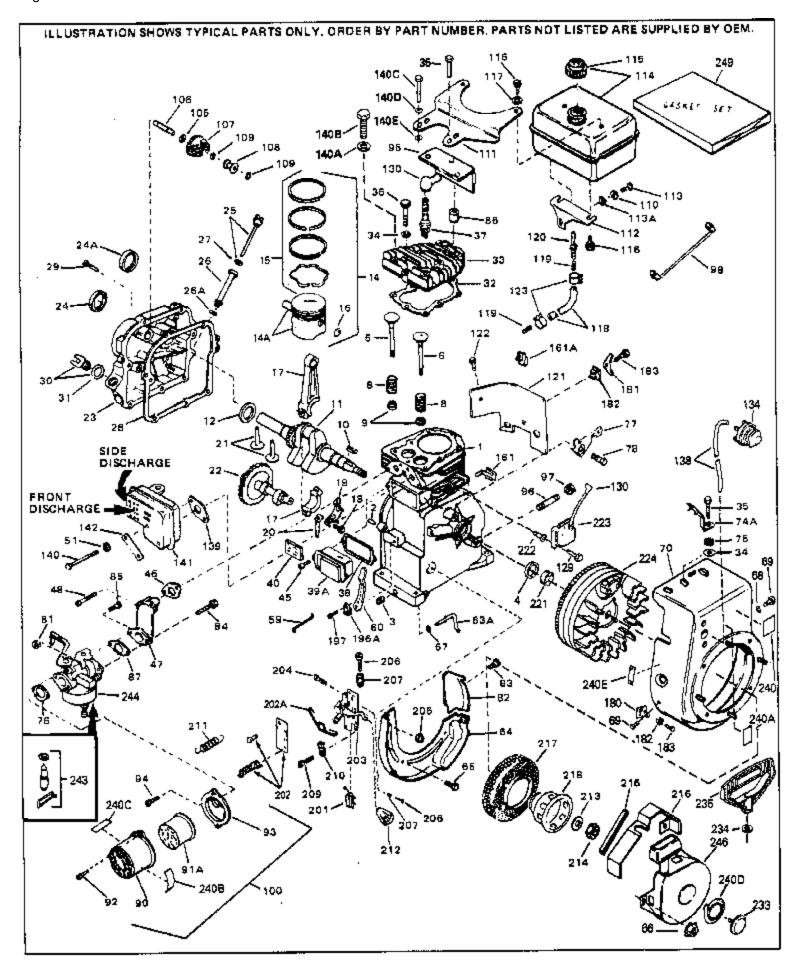
For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 HS50-67145D Page 1 of 8 Engine Parts List #1



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1       38674B       Cylinder (ind. 2, 3 & 4) (2-13/16° B ore)         2       2777       Pin, Dowel         3       27642       Oil Drain Plug         3       32644A       Intake Valve (Std.) (ind. 9)         5       32845A       Intake Valve (Std.) (ind. 9)         6       23135C       Exhaust Valve (Std.) (ind. 9)         8       31672       Spring, Valve         9       31673       Cap, Lower valve spring         10       610061       Key, Flywheel         11       34728       Crankshaft (ind. 24)         13       33876       Gasket, Stator         14       34535       Piston, Pin & Ring Set (100° CS)         144       34566       Piston, Pin A Sing Set (300° CS) (ind. 16)         143       34567       Ring Set (301° CS) (ind. 16)         144       35663B       Piston & Pin Assy, (100° CS) (ind. 16)         144       35663B       Piston & Pin Assy, (100° CS) (ind. 16)         153       35684       Ring Set (301° CS) (ind. 16)         153       35689       Ring Set (301° CS)         16       23857       Rod Assy, Contro CS) (ind. 16)         173       2375       Rod Assy, Contro CS)         16       238074	Ref #	Part Number 0	Qty Description
2       2772       Fin, Dovel         3       27642       Oil Drain Plug         4       33600       Seal, Oil         5       32644A       Intake Vake (Std) (Ind. 9)         6       23313C       Exhaust Vake (Std) (Ind. 9)         6       23313C       Exhaust Vake (Std) (Ind. 9)         8       31672       Spring, Vake         9       31673       Cap, Lower Vake spring         10       60051       Kay, Plywheel         11       34728       Crankshaft (Ind. 24)         13       33376       Gasket, Stator         14       34535       Piston, Pin & Ring Set (100° OS)         144       34536       Piston, Pin Assy, (101° OS) (Ind. 16)         143       345636       Piston & Pin Assy, (101° OS) (Ind. 16)         144       356643       Piston & Pin Assy, (101° OS) (Ind. 16)         144       356643       Piston & Pin Assy, (101° OS) (Ind. 16)         153       S568       Ring Set (101° OS)         161       33376       Gasket, Stator         153       3568       Ring Set (101° OS)         162       Ring Set (101° OS)       Ind. 16)         153       S5681       Ring Set (101° OS)	1		
3       27642       Oil Drain Plug         4       32600       Seel, Oil         5       32644A       Intake Valve (Sk1) (Incl. 9)         6       32313C       Exhaust Valve (Sk1) (Incl. 9)         6       32313C       Exhaust Valve (Sk1) (Incl. 9)         8       31672       Spring, Valve (T32" (Sk1) (Incl. 9)         9       31673       Cap. Lower Valve spring         10       610951       Key, Flywheel         11       37728       Carakendri (Incl. 74)         13       33376       Gasket, Stator         14       34535       Piston, Pin & King Set (Sk1) (2-13'16")         14       34537       Piston & Pin Assy, (10'1 OS) (Incl. 16)         14A       33663B       Piston & Pin Assy, (10'1 OS) (Incl. 16)         14A       33663B       Piston & Pin Assy, (10'1 OS) (Incl. 16)         15       33669       Ring Set (10'1' OS)         15       33669       Ring Set (10'1' OS)         15       33669       Ring Set (10'1' OS)         16       20381       Ring Set (10'1' OS)         17       32875       Rod Asy, (Cap'' OS)         18       32650       Cover, Cylinder (Incl. 24, 30, 31 & 1 Oc)         230568       Cover	2	26727	
4         23800         Seal, Oli           5         23844A         Intake Valve (303 (Ind. 9)           6         2313C         Exhaust Valve (1732' OS) (Ind. 9)           6         2313C         Exhaust Valve (1732' OS) (Ind. 9)           8         31672         Sping, Valve           9         31673         Cap, Lower valve spring           10         610951         Kay, Phytheel           11         34728         Crankshaft (Ind. 24)           13         33376         Gasket, Stord           14         34535         Piston, Pin & Ring Set (101' OS)           14         34536         Piston, Pin & Ring Set (101' OS)           144         335638         Piston & Pin Asy, (201' OS)           1533669         Ring Set (102' OS)         161           1533669         Ring Set (102' OS)         161           1633669         Ring Set (102' OS)         161           1633669         Ring Set (102' OS)         161           1633669         Ring Set (102' OS)			
5       32844A       Intake Valve (R32 (O) (Ind. 9)         6       32813C       Exhaust Valve (R32 (O) (Ind. 9)         6       331672       Spring, Valve (R32 (O) (Ind. 9)         9       31673       Cap. Lower valve spring         10       610951       Kay, Flywheel         11       34728       Carabit Cover valve spring         12       33876       Gasket, Stator         13       33876       Gasket, Stator         14       34535       Piston, Pin & Ring Set (2010 (2)         14       34536       Piston & Pin Assy (1010 (CS) (Incl. 16)         14       33662B       Piston & Pin Assy (1010 (CS) (Incl. 16)         144       33664B       Piston & Pin Assy (1010 (CS) (Incl. 16)         15       33664B       Piston & Pin Assy (1010 (CS) (Incl. 16)         15       33666B       Ring Set (1020 (CS) (Incl. 16)         15       33666B       Ring Set (1020 (CS) (Incl. 16)         16       203861       Ring Set (1010 (CS) (Incl. 16)         17       32875       Rod Assy, Connecting Rod         20       32654       Dipper, Ol         21       277241       Lifer, Valve         22       33756B       Cover, Cylinder cover <td< td=""><td></td><td></td><td>•</td></td<>			•
5       32645A       Intake Valve (13.2° CS) (Incl. 9)         6       23015C       Exhaust Valve (13.2° CS) (Incl. 9)         8       31672       Spring, Valve         9       31673       Cap, Lower valve spring         10       610561       Key, Flywheel         11       34728       Crankshaft (Incl. 24)         13       33376       Gasket, Stator         14       34635       Piston, Pin & Ring Set (101° CS)         14       34636       Piston, Pin & Ring Set (101° CS)         14       33662B       Piston & Pin Assy (101° CS)         144       33664B       Piston & Pin Assy (101° CS) (Incl. 16)         15       33664       Piston & Pin Assy (101° CS) (Incl. 16)         16       33664B       Piston & Pin Assy (101° CS) (Incl. 16)         15       33668       Ring Set (101° CS)         16       33664       Piston & Pin Assy (101° CS) (Incl. 16)         15       33668       Ring Set (101° CS)         16       20381       Ring Set (101° CS)         17       33875       Rod Assy, Connocting Rod         18       32610A       Bot (Darmeding Rod         19       32654       Coverc Oyinder (Incl. 24, 30, 31 & 106)         20			
6         28313C         Exhaust Valve (132' CS) (Ind. 9)           8         31672         Spring, Valve         (132' CS) (Ind. 9)           9         31673         Cap, Lower valve spring         (142' CS) (Ind. 9)           10         610951         Kay, Flywheel         (142' CS) (Ind. 9)           11         34728         Carak-shrift (Ind. 24)         (143' CS)           14         34635         Piston, Pin & Ring Set (2010' CS)         (144' CS)           14         34636         Piston, Pin & Ring Set (2010' CS)         (14' CS)           14         33562B         Piston & Pin Assy, (200' CS)         (14' CS)           144         33562B         Piston & Pin Assy, (200' CS)         (14' CS)           144         33562B         Piston & Pin Assy, (200' CS)         (16' CS)           144         33567         Ring Set (100' CS)         (16' CS)           15         33668         Ring Set (100' CS)         (16' CS)           15         33669         Ring Set (100' CS)			
6         29315C         Exhaust Value (/1/2° CS) (incl. 9)           9         31673         Cap, Lower value spring           10         610651         Kay, Flynheel           11         34728         Crankshaft (incl. 24)           13         383761         Gasket, Stator           14         34636         Piston, Pin & Ring Set (Std.) (2-13/1 6° Bore)           14         34636         Piston, Pin & Ring Set (Std.) (2-13/1 6° Bore)           14         336528         Piston & Pin Assy, (Std.) (Incl. 16) (2-13/1 6°)           14A         335628         Piston & Pin Assy, (202° OS) (Incl. 16)           14A         335638         Ring Set (020° OS)           15         335687         Ring Set (020° OS)           15         335689         Ring Set (020° OS)           16         20381         Ring Piston pin retraining           17         32875         Rod Asy, Connecting Rod           18         32610A         Bolt, Connecting Rod           233158         Camershaft           23<307568			
8 31672         Spring, Value           9 31673         Cap, Lower value spring           11 34728         Crankstaft (hd., 24)           12 34565         Piston, Pin & Ring Set (Std.) (2-13/16" Bore)           14 34535         Piston, Pin & Ring Set (J010" OS)           14 34536         Piston, Pin & Ring Set (J010" OS)           14 34537         Piston, Pin & Ring Set (J010" OS)           14 34537         Piston & Pin Assy, (J010" OS) (Incl. 16)           14 335652B         Piston & Pin Assy, (J010" OS) (Incl. 16)           15 335668         Ring Set (J010" OS)           15 33567         Ring Set (J010" OS)           16 20381         Ring Set (J010" OS)           17 32875         Rod Assy, Connecting (Incl. 18 & 20)           18 36610A         Bolt, (Connecting Rod           23 30756B         Connecting Rod           23 30756B         Corter, Cylinder (Incl. 24, 30, 31 & 1 06)           24 28540         Seat, Oli If We as required)           23 30756B         Cover, Cylinder (Incl. 31)           23 30756B         Cover, Cylinder (Incl. 34, 106)           24 28540         Seat, Oli If Ing Jug           23 30756B         Cover, Cylinder (Incl. 34, 106)           24 28540         Seat, Oli If Ing Jug           35 30763 <t< td=""><td></td><td></td><td></td></t<>			
9         31673         Cap, Ever valve spring           11         34728         Crankshaft (ncl. 24)           13         33876         Gasket, Stator           14         34535         Piston, Pin & Ring Set (Std.) (2.13/16" Bore)           14         34536         Piston, Pin & Ring Set (J010" OS)           14         34536         Piston, Pin & Ring Set (J010" OS)           14         34536         Piston & Pin Assy. (J010" OS) (Incl. 16)           14A         33564B         Piston & Pin Assy. (J020" OS) (Incl. 16)           14A         33564B         Piston & Pin Assy. (J020" OS)           15         335687         Ring Set (J010" OS)           15         33569         Ring Set (J010" OS)           16         20381         Ring Set (J010" OS)           17         32875         Rod Asy., Connecting (Incl. 16 & 20)           18         32610A         Bolt, Connecting Rod           233158         Cameriant         2331768           233158         Cameriant         2331768           2330766B         Corver, Cylinder (Incl. 24, 30, 31 & 1 06)           24         25540         Seel, Ol           25         Soldo1         Screw, 14/20 x 1-1/4" (Use as required)           30 <td></td> <td></td> <td></td>			
10         610851         Key, Flywheel           11         34728         Crankshaft (hct. 24)           13         33876         Gasket, Stator           14         34535         Piston, Pin & Ring Set (0.01° OS)           14         34537         Piston, Pin & Ring Set (0.10° OS)           14         34537         Piston, Pin & Ring Set (0.10° OS)           14         34537         Piston & Pin Assy, (0.10° OS) (Incl. 16)           14A         33562B         Piston & Pin Assy, (0.10° OS) (Incl. 16)           14A         33563B         Piston & Pin Assy, (0.10° OS) (Incl. 16)           15         33568         Ring Set (0.10° OS)           16         203654         Piston pin retaining           17         32875         Rod Assy, Connecting (Incl. 18 & 20)           18         36610A         Bolt, Connecting Rod           20         30568         Connecting Rod           21         27241         Lifter, Valve           23         30758         Connecting (Incl. 12 & 30, 31 & 1 06)           22         30758         Connecting (Incl. 13 & 1 06)           23         230554         Gasket, Cylinder nover           23         56048         Screw, 14-20 x 1-14" (Use as required)			
11       34728       Cränkshäft (Ind. 24)         13       33876       Gasket, Stator         14       34535       Piston, Pin & Ring Set (010) * OS)         14       34537       Piston, Pin & Ring Set (010) * OS)         14       34537       Piston & Pin Assy. (1010* OS)         14A       33663B       Piston & Pin Assy. (1010* OS) (Ind. 16)         15       33567       Ring Set (010* OS) (Ind. 16)         15       33569       Ring Set (010* OS) (Ind. 16)         15       33569       Ring Set (010* OS)         16       20381       Ring Set (020* OS)         17       32275       Rod Assy., Connecting Rod         20       203254       Dipper, Oil         21       27241       Lifter, Valve         22       33756B       Cover, Cylinder (Ind. 24, 30, 31 & 106)         24       25604       Seal, Oil         23       30756B       Cover, Cylinder (Ind. 24, 30, 31 & 106)         24       2650451       Screw, 14-20 X 1* (Use as required)         23       2755B       Cover, Cylinder (Ind. 31)         24       2650451       Screw, 14-20 X 1* (Use as required)         32       3255A       Gasket, Cylinder Ined         33			
13       33876       Gasket, Stafor         14       34535       Piston, Pin & Ring Set (301) (2-13/1 6" Bore)         14       34537       Piston, Pin & Ring Set (302) OS)         14       34537       Piston, Pin & Ring Set (302) OS)         14A       3362B       Piston & Pin Assy, (302) OS) (nd. 16)         14A       33664B       Piston & Pin Assy, (1020' OS) (nd. 16)         15       33664B       Piston Pin Assy, (1020' OS) (nd. 16)         15       33664B       Piston Pin Assy, (1020' OS) (nd. 16)         15       33568       Ring Set (100' OS)         16       20381       Ring Set (100' OS)         17       3275       Rod Assy, Connecting (nd. 16)         18       32610A       Bolt, Connecting (nd. 18 & 20)         18       3275       Rod Assy, Connecting (nd. 18 & 20)         18       3275       Rod Assy, Connecting (nd. 18 & 20)         19       27275       Rod Assy, Connecting (nd. 18 & 20)         23       3158       Camerkatt         23       Softem Pint Set (100' OS)       Set (100' OS)         24       25440       Seal, Ol         2540       Seal, Ol       Seat (114)         260438       Scarew, 14-20 x 1-14" (Use as required) <td></td> <td></td> <td></td>			
14       34536       Piston, Pin & Ring Set (3010' OS)         14       34537       Piston, Pin & Ring Set (2020' OS)         14A       33562B       Piston & Pin Assy, (1010' OS)         14A       33563B       Piston & Pin Assy, (1010' OS)         14A       33563C       Piston & Pin Assy, (1010' OS)         15       33567       Ring Set (1010' OS)         15       33568       Ring Set (1010' OS)         15       33569       Ring Set (1010' OS)         16       20381       Ring, Piston pin retaining         17       22875       Rod Assy, Connecting (Incl. 18 & 20)         18       22810A       Bolt, Connecting (Incl. 18 & 20)         18       22817       Rod Assy, Connecting (Incl. 18 & 20)         21       27241       Lifter, Valve         22       3158       Carmshaft         23       30756B       Cover, Cylinder (Incl. 24, 30, 31 & 106)         24       2650451       Screw, 1/4-20 x 1* (Use as required)         23       2755B       Plug, Oli filler (Incl. 31)         23       2756B       Cover, Cylinder tover         29       650448       Screw, 1/4-20 x 1* (Use as required)         30       27625       Plug, Oli filler (Incl. 31)     <			
14       34537       Piston, Pin & Ring Set (020° OS)         14A       33562B       Piston & Pin A Sing Set (020° OS)         14A       33564B       Piston & Pin A Sing Set (020° OS)         14A       33564B       Piston & Pin A Sing Set (020° OS)         15       33567       Ring Set (Std) (2:13/16°)         15       33568       Ring Set (100° OS)         16       20381       Ring Set (100° OS)         17       32875       Rod Assy, Connecting (Incl. 18         18       32610A       Bolt, Connecting Rod         20       22654       Dipper, OI         21       27241       Lifter, Valve         22       30756B       Cover, Cylinder (Indl. 24, 30, 31 & 106)         28       266451       Screw, 1/4-20 x 1*1/4* (Use as required)         29       650451       Screw, 1/4-20 x 1*1/4* (Use as required)         20       22654       Dipper, OI         21       2767A       * Gasket, Cylinder cover         29       650451       Screw, 1/4-20 x 1*1/4* (Use as required)         30       27625       Plug, OI filler (Indl. 35)         31       29673       * Gasket, Cylinder rower         32       335016A       Head, Cylinder (Indl. 35) <tr< td=""><td></td><td></td><td></td></tr<>			
14       34537       Piston, Pin & Ring Set (202° CS)         14A       33562B       Piston & Pin Assy, (201° CS)         14A       33563B       Piston & Pin Assy, (202° CS)         14A       33564B       Piston & Pin Assy, (202° CS)         15       33567       Ring Set (202° CS)         15       33568       Ring Set (202° CS)         16       20381       Ring Set (202° CS)         17       28275       Rod Assy, Connecting (Rod         20       32654       Dipper, Ol         21       27241       Lifter, Vave         22       33158       Carnshaft         23       30756B       Cover, Cylinder (Incl. 24, 30, 31 & 1 06)         24       2540       Seal, Oil         28       50451       Screw, 1/4-20 x 1° (Use as required)         29       550458       Screw, 1/4-20 x 1° (Use as required)         30       27677A       * Gasket, Oil fill plug         33       33016A       Head, Cylinder (Incl. 35)         34       26073       Washer (Not used on late production)         35       650691       Washer (Not used on late production)         34       560091       Washer (Not used on late production)         35       65	14	34535	Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore)
14       34537       Piston, Pin & Ring Set (202° CS)         14A       33562B       Piston & Pin Assy, (201° CS)         14A       33563B       Piston & Pin Assy, (202° CS)         14A       33564B       Piston & Pin Assy, (202° CS)         15       33567       Ring Set (202° CS)         15       33568       Ring Set (202° CS)         16       20381       Ring Set (202° CS)         17       28275       Rod Assy, Connecting (Rod         20       32654       Dipper, Ol         21       27241       Lifter, Vave         22       33158       Carnshaft         23       30756B       Cover, Cylinder (Incl. 24, 30, 31 & 1 06)         24       2540       Seal, Oil         28       50451       Screw, 1/4-20 x 1° (Use as required)         29       550458       Screw, 1/4-20 x 1° (Use as required)         30       27677A       * Gasket, Oil fill plug         33       33016A       Head, Cylinder (Incl. 35)         34       26073       Washer (Not used on late production)         35       650691       Washer (Not used on late production)         34       560091       Washer (Not used on late production)         35       65	14	34536	Piston, Pin & Ring Set (.010" OS)
14A       33562B       Piston & Pin Ass <sup>5</sup> , (Ci0 <sup>1</sup> (0): 16) <sup>1</sup> (2-13/16 <sup>-</sup> )         14A       33563B       Piston & Pin Ass <sup>5</sup> , (Ci0 <sup>1</sup> (0): 16) <sup>1</sup> 15       33567       Ring Set (Std.) (2:13/16 <sup>-</sup> ) Bore)         15       33568       Ring Set (10 <sup>10</sup> OS)         15       33569       Ring Set (10 <sup>10</sup> OS)         16       20381       Ring Set (10 <sup>10</sup> OS)         17       32875       Rod Assy., Connecting Ind.         20       32654       Dipper, Oil         21       32751       Rod Assy., Connecting Rod         22       33158       Carmshaft         23       30756B       Cover, Cylinder (Ind. 24, 30, 31 & 106)         24       2540       Seal, Oil         25       27677A       * Gasket, Cylinder cover         29       650451       Screw, 14/420 xt 1* (Use as required)         20       32554A       Gasket, Oil filler (Ind. 31)         31       29673       * Gasket, Oil filler (Ind. 31)         32       33554A       Gasket, Oil filler (Use as required)         33       33016A       Head, Oylinder (Ind. 35)         34       26073       Washer (Not used on late production)         34       650691       Washer (Vse as required)	14	34537	
14A       335638       Piston & Pin Assý. (J020' OS) (incl. 16)         14A       3356418       Piston & Pin Assý. (J020' OS)         15       33566       Ring Set (Sk1) (2-13/16' Bore)         15       33568       Ring Set (J02' OS)         16       20381       Ring Set (J02' OS)         16       20381       Ring, Piston pin retaining         17       32875       Rod Assy. Connecting Rod         20       32654       Dipper, Oli         21       272741       Lifter, Valve         22       33158       Camshaft         23       3756B       Cover, Cylinder (Incl. 24, 30, 31 & 106)         24       26540       Seal, Oli         23       Screw, 1/4-20 x 1-1/4' (Use as required)         24       26541       Screw, 1/4-20 x 1-1/4' (Use as required)         29       650451       Screw, 1/4-20 x 1-1/4' (Use as required)         20       27677A       * Gasket, Cylinder (Incl. 35)         21       2723       * Gasket, Oli fill plug         33       Screw, 1/4-20 x 1-1/4' (Use as required)         33       Scoof41       Washer (Use as required)         34       20073       Washer (Ne as required)         35       650691       Was			
14A       33564B       Piston & Pin Assy. (202°) OS) (Incl. 16)         15       33567       Ring Set (301) (2:13/16° Bore)         15       33568       Ring Set (302°) OS)         16       20381       Ring, Piston pin retaining         17       32875       Rod Assy., Connecting (Incl. 18 & 20)         18       32610A       Bolt, Connecting (Incl. 18 & 20)         20       32654       Dipper, Oil         21       27241       Lifter, Valve         22       33158       Carnshaft         23       30756B       Cover, Cylinder (Incl. 24, 30, 31 & 106)         24       2540       Seal, Oil         28       27677A       * Gasket, Cylinder cover         29       650451       Screw, 1/4-20 x 1*1/4° (Use as required)         20       26540       Seal, Oil         31       28673       * Gasket, Oil fill plug         32       32554A       Gasket, Oil fill plug         33       33016A       Head, Cylinder Inca. 35)         34       26073       Washer (Wo used on late production)         34       26073       Washer (Wo use as required)         35       650694A       Screw, 5/16-18 x 1-1/2″ (Use as required)         36 <t< td=""><td></td><td></td><td></td></t<>			
15       33567       Ring Set (0.10, 22, 13/16* Bore)         15       33568       Ring Set (0.10, 20, 20, 5)         16       20381       Ring, Piston pin retaining         17       32875       Rod Assy., Connecting (Incl. 18 & 20)         18       32610A       Bolt, Connecting Rod         20       32654       Dipper, Oil         21       27241       Lifter, Valve         22       33158       Carnshaft         23       30756B       Cover, Cylinder (Incl. 24, 30, 31 & 106)         24       28540       Seal, Oil         28       27677A       "Gasket, Cylinder (Incl. 31, 06)         29       650451       Screw, 1/4-20 x 1 <sup>-1</sup> (Use as required)         30       27625       Plug, Oil Filler (Incl. 31)         31       29673       "Gasket, Cylinder Incl. 36)         33       3016A       Head, Cylinder (Incl. 36)         34       26073       Washer (Not used on late production)         34       26073       Washer (Not used on late production)         34       260691       Washer (Use as required)         35       650818       Screw, 5/16-18 x 1-1/2" (Use as required)         36       660665       Screw, 5/16-18 x 1-1/2" (Use as required) </td <td></td> <td></td> <td></td>			
15       33568       Ring Set (010 <sup>1</sup> OS)         15       33569       Ring Set (020 <sup>1</sup> OS)         16       20381       Ring, Piston pin retaining         17       32875       Rod Assy, Connecting Rod         20       32854       Dipper, Oil         21       2241       Lifter, Valve         22       33158       Carnshaft         23       307568       Cover, Cylinder (Incl. 24, 30, 31 & 1 06)         24       28540       Seal, Oil         28       27677A       * Gasket, Cylinder (Incl. 24, 30, 31 & 1 06)         29       650451       Screw, 1/4-20 x 1 <sup>11</sup> (Use as required)         29       650458       Screw, 1/4-20 x 1 <sup>11</sup> (Use as required)         30       27625       Plug, Oil filler (Incl. 31)         31       29673       * Gasket, Cylinder Inead         33       3016A       Head, Cylinder Inead         33       33016A       Head, Cylinder Inead         34       650691       Washer (Use as required)         35       650644       Screw, 5/16-18 x 1-1/2" (Use as required)         36       650694       Screw, 5/16-18 x 1-1/2" (Use as required)         36       650694       Screw, 5/16-18 x 1-1/2" (Use as required)			
15       33569       Ring Set (020° OS)         16       20381       Ring, Piston pin retaining         17       32875       Rod Assy, Connecting (Ind. 18 & 20)         18       32610A       Bott, Connecting Rod         20       22854       Dipper, Oil         21       27241       Lifter, Valve         22       3158       Connecting Rod         23       30758B       Cover, Cylinder (Ind. 24, 30, 31 & 106)         24       28540       Seal, Oil         28       500451       Sortew, 14-20 x 1° (Use as required)         29       650488       Screw, 14-20 x 1° (Use as required)         30       27625       Plug, Oil filler (Ind. 31)         31       29673       * Gasket, Oil fill plug         32       333016A       Head, Cylinder Incl. 35)         34       26073       Washer (Not used on late production)         34       650691       Washer (Not use as required)         35       650848       Screw, 5/16-18 x 2° (Use as required)         36       6021A       Screw, 5/16-18 x 2° (Use as required)         36       650848       Screw, 5/16-18 x 2° (Use as required)         36       6021A       Screw, 5/16-18 x 2° (Use as required)      <			
16       20381       Ring, Piston pin retaining         17       32875       Rod Assy., Connecting (Incl. 18 & 20)         18       32810A       Bolt, Connecting Rod         20       32854       Dipper, Oil         21       27241       Lifter, Valve         23       307568       Cover, Cylinder (Incl. 24, 30, 31 & 1 06)         24       28540       Seal, Oil         28       27677A       * Gasket, Cylinder (Incl. 24, 30, 31 & 1 06)         29       650451       Screw, 1/4-20 x 1-1/4" (Use as required)         29       650451       Screw, 1/4-20 x 1-1/4" (Use as required)         30       27625       Plug, Oil filler (Indl. 31)         31       29673       * Gasket, Cylinder Inead         33       33016A       Head, Cylinder Inead         34       26073       Washer (Not used on late production)         35       650691       Washer         36       602691       Washer         36       60261       Screw, 5/16-18 x 1-1/2" (Use as required)         36       60214			<b>o</b> ( )
17       32875       Rod Assy., Connecting Rod         18       32610A       Bolt, Connecting Rod         20       32654       Dipper, Oil         21       27241       Lifter, Valve         22       33158       Camshaft         23       30756B       Cover, Cylinder (Incl. 24, 30, 31 & 1 06)         24       28540       Seal, Oil         25       2650451       Screw, 1/4-20 x 1-1/4" (Use as required)         26       650451       Screw, 1/4-20 x 1-1/4" (Use as required)         30       27625       Plug, Oil filler (Incl. 31)         31       29673       * Gasket, Olinder head         33       33016A       Head, Cylinder (Incl. 35)         34       26091       Washer (Not used on late production)         35       650694A       Screw, 5/16-18 x 2" (Use as required)         35       650818       Screw, 5/16-18 x 2" (Use as required)         36       6021A       Screw, 5/16-18 x 2" (Use as required)         36       6021A       Screw, 5/16-18 x 2" (Use as required)         36       6021A       Screw, 5/16-18 x 2" (Use as required)         36       6021A       Screw, 5/16-18 x 2" (Use as required)         37       36366       Resistor Spark Plug (R			
18       32610A       Bolt, Connecting Rod         20       32654       Dipper, Oil         12       127241       Lifter, Valve         22       33158       Carnshaft         23       30756B       Cover, Cylinder (Ind. 24, 30, 31 & 106)         24       22540       Seal, Oil         28       27677A       * Gasket, Cylinder (Ind. 24, 30, 31 & 106)         29       650451       Screw, 1/4-20 x 1* (Use as required)         30       27625       Plug, Oil filler (Ind. 31)         31       29673       * Gasket, Oil fill plug         32       33554A       Gasket, Cylinder head         33       3016A       Head, Cylinder (Ind. 35)         34       26073       Washer (Not used on late production)         34       26073       Washer (Not used on late production)         34       560694A       Screw, 5/16-18 x 1* 1/2" (Use as required)         35       650691       Washer (Not used on late production)         36       6021A       Screw, 5/16-18 x 1* 1/2" (Use as required)         36       6021A       Screw, 5/16-18 x 2* (Use as required)         37       3636       Screw, 5/16-18 x 1* 1/2" (Use as required)         38       31619A       * Gasket, Breathe			• • •
20       32854       Dipper, Oil         21       27241       Lifter, Valve         23       3158       Camshaft         23       30756B       Cover, Cylinder (Incl. 24, 30, 31 & 1 06)         24       28540       Seal, Oil         28       27677A       " Gasket, Cylinder cover         29       650451       Screw, 1/4-20 x 1" (Use as required)         20       27625       Plug, Oil filler (Incl. 31)         31       29673       " Gasket, Oil filler (Incl. 31)         31       29673       " Gasket, Oil filler (Incl. 35)         33       33016A       Head, Cylinder head         33       33016A       Head, Cylinder head         34       26073       Washer (Not used on late production)         34       26073       Washer (Not used on late production)         35       650691       Washer (Not used on late production)         35       650818       Screw, 5/16-18 x 1-1/2" (Use as required)         35       650865       Screw, 5/16-18 x 1-1/2" (Use as required)         36       Screw, 5/16-18 x 1-1/2" (Ise equired)         37       33636       Resistor Spark Plug (RJ-8C)         38       31619A       " Gasket, Intake (1/32" thick)			
21       27241       Lifter, Valve         22       33158       Carnshaft         23       30756B       Cover, Cylinder (Incl. 24, 30, 31 & 106)         24       28540       Seal, Ol         28       27677A       * Gasket, Cylinder cover         29       650451       Screw, 1/4-20 x 1*1/4" (Use as required)         30       27625       Plug, Oil filler (Incl. 31)         31       29673       * Gasket, Oil fill plug         32       33554A       Gasket, Oil fill plug         33       3016A       Head, Cylinder head         34       26073       Washer (Not used on late production)         34       650691       Washer (Use as required)         35       650694A       Screw, 5/16-18 x 1*1/2" (Use as required)         35       650865       Screw, 5/16-18 x 1*1/2" (Use as required)         35       650865       Screw, 5/16-18 x 1*1/2" (Use as required)         36       62021A       Screw, 5/16-18 x 1*1/2" (Use as required)         37       3636       Resistor Spark Plug (RJ-8C)         38       31619A       * Gasket, Inteather         39A       31337A       Breather         46       3673A       * Gasket, Inteather (1/32" thick) <tr< td=""><td></td><td></td><td>•</td></tr<>			•
22       33158       Camshaft         23       30756B       Cover, Cylinder (Incl. 24, 30, 31 & 106)         24       28540       Seal, Oil         28       27677A       * Gasket, Cylinder cover         29       650451       Screw, 1/4-20 x 1* (Use as required)         30       27625       Plug, Oil filler (Incl. 31)         31       29673       * Gasket, Cylinder head         33       33016A       Head, Cylinder (Incl. 35)         34       26073       Washer (Not used on late production)         34       650691       Washer (Use as required)         35       650694A       Screw, 5/16-18 x 1-1/2" (Use as required)         35       650694A       Screw, 5/16-18 x 1-1/2" (Use as required)         36       650694A       Screw, 5/16-18 x 1-1/2" (Use as required)         36       650694A       Screw, 5/16-18 x 1-1/2" (Use as required)         36       650865       Screw, 5/16-18 x 1-1/2" (Use as required)         36       650865       Screw, 5/16-18 x 1-1/2" (Use as required)         37       38636       Resistor Spark Plug (RJ-8C)         38       31619A       * Gasket, Breather         39A       31337A       Breather Assy. (Incl. 38 & 40)         40			••
23       30756B       Cover, Cylinder (Ind. 24, 30, 31 & 1 06)         24       28540       Seal, Oil         28       27677A       * Gasket, Cylinder cover         29       650451       Screw, 1/4-20 x 1*' (Use as required)         30       27625       Plug, Oil filler (Ind. 31)         31       29673       * Gasket, Oil filler (Ind. 31)         32       33554A       Gasket, Oil filler (Ind. 35)         33       3016A       Head, Cylinder head         33       303016A       Head, Cylinder (Ind. 35)         34       26073       Washer (Not used on late production)         34       650691       Washer (Use as required)         35       650865       Screw, 5/16-18 x 1-1/2" (Use as required)         36       650818       Screw, 5/16-18 x 1-1/2" (Use as required)         36       6021A       Screw, 5/16-18 x 1-1/2" (Use as required)         37       3636       Resistor Spark Plug (RJ-8C)         38       31619A       * Gasket, Breather         390       31337A       Breather Assy. (Incl. 38 & 40)         40       31410       Element, Breather         43       36646       Screw, 10-24 x 1/2"         46       33673A       * Gasket, Intake (1/32" thi			
24       28540       Seal, Olf         28       27677A       * Gasket, Cylinder cover         29       650451       Screw, 1/4-20 x 1" (Use as required)         30       27625       Plug, Oli filter (Incl. 31)         31       29673       * Gasket, Cylinder head         33       33016A       Head, Cylinder (Incl. 35)         34       26073       Washer (Not used on late production)         34       26073       Washer (Not used on late production)         34       650691       Washer (Use as required)         35       650694A       Screw, 5/16-18 x 2" (Use as required)         36       650691       Washer (Not used on late production)         35       650694A       Screw, 5/16-18 x 2" (Use as required)         36       650684A       Screw, 5/16-18 x 1-1/2" (As req:not w /650691)         37       33636       Resistor Spark Plug (RU-3C)         38       31619A       * Gasket, Breather         39A       31337A       Breather Assy. (Incl. 38 & 40)         40       31410       Element, Breather         45       650128       Screw, 10-24 x 1/2"         46       33673A       * Gasket, Intake (1/32" thick)         48       30646       Screw, 1/4-20 x 1			
28       27677A       * Gasket, Cylinder cover         29       650451       Screw, 1/4-20 x 1" (Use as required)         29       650488       Screw, 1/4-20 x 1-1/4" (Use as required)         30       27625       Plug, Oil filler (Incl. 31)         31       29673       * Gasket, Oil fille plug         32       33554A       Gasket, Cylinder (Incl. 35)         34       26073       Washer (Not used on late production)         34       26073       Washer (Use as required)         35       650694A       Screw, 5/16-18 x 2" (Use as required)         35       650848       Screw, 5/16-18 x 2" (Use as required)         36       60021A       Screw, 5/16-18 x 1-1/2" (Use as required)         36       60021A       Screw, 5/16-18 x 2" (Use as required)         37       3636       Resistor Spark Plug (RJ-8C)         38       31619A       * Gasket, Breather         39A       31337A       Breather Assy. (Ind. 38 & 40)         40       314410       Element, Breather         45       650128       Screw, 1/4-20 x 1-3/8"         46       3673A       * Gasket, Intake (1/32" thick)         48       30646       Screw, 1/4-20 x 1-3/8"         59       32698       Li			
29       650451       Screw, 1/4-20 x 1*' (Use as required)         30       27625       Plug, Oil filler (Incl. 31)         31       29673       * Gasket, Oil fill plug         32       33554A       Gasket, Cylinder (Incl. 35)         33       3016A       Head, Cylinder (Incl. 35)         34       26073       Washer (Not used on late production)         34       650691       Washer (Use as required)         35       650694A       Screw, 5/16-18 x 2" (Use as required)         35       650818       Screw, 5/16-18 x 2" (Use as required)         36       6021A       Screw, 5/16-18 x 1-1/2" (As regnot w /650691)         37       3836       Resistor Spark Plug (RJ-8C)         38       31619A       * Gasket, Breather         39A       31337A       Breather Ass'y. (Incl. 38 & 40)         40       31410       Element, Breather         45       650128       Screw, 10-24 x 1/2"         46       33673A       * Gasket, Intake (1/32" thick)         48       30646       Screw, 1/4-20 x 1-3/8"         59       32698       Link, Governor to-throttle         60       31510       Lever, Governor         63A       31334       Rod Governor (Incl. 67) <td></td> <td></td> <td></td>			
29       650488       Screw, 1/4-20 x 1-1/4" (Use as required)         30       27625       Plug, Oil filler (Incl. 31)         31       29673       * Gasket, Cylinder (Incl. 31)         32       33554A       Gasket, Cylinder (Incl. 35)         33       3016A       Head, Cylinder (Incl. 35)         34       26073       Washer (Not used on late production)         34       650691       Washer (Not used on late production)         35       650694A       Screw, 5/16-18 x 1-1/2" (Use as required)         35       650818       Screw, 5/16-18 x 1-1/2" (Use as required)         36       6021A       Screw, 5/16-18 x 1-1/2" (As req.not w /650691)         37       3636       Resistor Spark Plug (RJ-8C)         38       31619A       * Gasket, Breather         39A       31337A       Breather Assy. (Incl. 38 & 40)         40       31410       Element, Breather         45       650128       Screw, 10-24 x 1/2"         46       33673A       * Gasket, Intake (1/32" thick)         48       30646       Screw, 1/4-20 x 1-38"         59       32698       Link, Governor to-throttle         60       31510       Lever, Governor         63A       31334       Rod, Gov			* Gasket, Cylinder cover
30       27625       Plug, Oil filler (Incl. 31)         31       29673       * Gasket, Oil fill plug         32       33554A       Gasket, Cylinder (Incl. 35)         33       33016A       Head, Cylinder (Incl. 35)         34       26073       Washer (Not used on late production)         34       650691       Washer (Use as required)         35       65084A       Screw, 5/16-18 x 2" (Use as required)         35       650865       Screw, 5/16-18 x 1-1/2" (Use as required)         36       6021A       Screw, 5/16-18 x 1-1/2" (Use as required)         37       33636       Resistor Spark Plug (RJ-8C)         38       31619A       * Gasket, Breather         39A       31337A       Breather Ass'y. (Incl. 38 & 40)         40       31410       Element, Breather         45       650128       Screw, 1/4-20 x 1-3/8"         48       30646       Screw, 1/4-20 x 1-3/8"         59       32698       Link, Governor         63A       31334       Rod, Governor         63A       31334       Baffle, Blower housing         65       650561       Screw, 1/4-20 x 5/8"         66       29752       Nut & Lockwasher Assy., 1/4-28 (As re quired)	29	650451	Screw, 1/4-20 x 1" (Use as required)
31       29673       * Gasket, Oil fill plug         32       33554A       Gasket, Cylinder head         33       3016A       Head, Cylinder (Incl. 35)         34       26073       Washer (Use as required)         35       650694A       Screw, 5/16-18 x 2" (Use as required)         35       650818       Screw, 5/16-18 x 2" (Use as required)         35       650865       Screw, 5/16-18 x 1-1/2" (Use as required)         36       6021A       Screw, 5/16-18 x 1-1/2" (Use as required)         37       33636       Resistor Spark Plug (RJ-8C)         38       31619A       * Gasket, Breather         39A       31337A       Breather Assy. (Incl. 38 & 40)         40       31410       Element, Breather         45       650128       Screw, 10-24 x 1/2"         46       36673A       * Gasket, Intake (1/32" thick)         48       30646       Screw, 1/4-20 x 1-3/8"         59       32698       Link, Governor to-throttle         60       31334       Rod, Governor (Incl. 67)         63       31334       Rod, Governor (Incl. 67)         64       3342       Baffle, Blower housing         65       60561       Screw, 1/4-20 x 5/8"         <	29	650488	Screw, 1/4-20 x 1-1/4" (Use as requir ed)
32       33554A       Gasket, Cylinder head         33       33016A       Head, Cylinder (Incl. 35)         34       26073       Washer (Not used on late production)         34       650691       Washer (Use as required)         35       650694A       Screw, 5/16-18 x 2" (Use as required)         35       650818       Screw, 5/16-18 x 2" (Use as required)         36       6021A       Screw, 5/16-18 x 2" (Use as required)         36       6021A       Screw, 5/16-18 x 2" (Use as required)         37       3866       Resistor Spark Plug (RJ-8C)         38       31619A       * Gasket, Breather         39A       31337A       Breather Assy. (Incl. 38 & 40)         40       31410       Element, Breather         45       650128       Screw, 1/4-20 x 1/2"         46       33673A       * Gasket, Intake (1/32" thick)         48       30646       Screw, 1/4-20 x 1-3/8"         59       32688       Link, Governor (Incl. 67)         63       31334       Rod, Governor (Incl. 67)         64       3342       Baffle, Blower housing         65       650561       Screw, 1/4-20 x 5/8"         66       29752       Nut & Lockwasher Assy., 1/4-28 (As re quired)	30	27625	Plug, Oil filler (Incl. 31)
32       33554A       Gasket, Cylinder head         33       3016A       Head, Cylinder (Incl. 35)         34       26073       Washer (Not used on late production)         34       650691       Washer (Use as required)         35       650694A       Screw, 5/16-18 x 2" (Use as required)         35       650865       Screw, 5/16-18 x 2" (Use as required)         36       6021A       Screw, 5/16-18 x 2" (Use as required)         36       6021A       Screw, 5/16-18 x 2" (Use as required)         37       33636       Resistor Spark Plug (RJ-8C)         38       31619A       * Gasket, Breather         39A       31337A       Breather Assy. (Incl. 38 & 40)         40       31410       Element, Breather         45       650128       Screw, 1/4-20 x 1/2"         46       33673A       * Gasket, Intake (1/32" thick)         48       30646       Screw, 1/4-20 x 1-3/8"         59       32698       Link, Governor (Incl. 67)         63       31334       Rod, Governor (Incl. 67)         64       33342       Baffle, Blower housing         65       650561       Screw, 1/4-20 x 5/8"         66       29752       Nut & Lockwasher Assy, 1/4-28 (As re quired)	31	29673	* Gasket, Oil fill plug
33       33016A       Head, Cylinder(Incl. 35)         34       26073       Washer (Not used on late production)         34       650691       Washer (Use as required)         35       650694A       Screw, 5/16-18 x 2" (Use as required)         35       650818       Screw, 5/16-18 x 1-1/2" (Use as required)         36       6021A       Screw, 5/16-18 x 1-1/2" (Use as required)         37       3636       Resistor Spark Plug (RJ-8C)         38       31619A       * Gasket, Breather         39A       3137A       Breather Ass'y. (Incl. 38 & 40)         40       31410       Element, Breather         45       650128       Screw, 10-24 x 1/2"         46       33673A       * Gasket, Intake (1/32" thick)         48       30646       Screw, 10-24 x 1/2"         46       33673A       * Gasket, Intake (1/32" thick)         48       30646       Screw, 1/4-20 x 1-3/8"         59       32698       Link, Governor-to-throttle         60       31510       Lever, Governor         63A       31334       Rod, Governor (Incl. 67)         64       33342       Baffle, Blower housing         65       650561       Screw, 1/4-20 x 5/8"         6	32	33554A	
34       26073       Washer (Not used on late production)         34       650691       Washer (Use as required)         35       650694A       Screw, 5/16-18 x 2" (Use as required)         35       650818       Screw, 5/16-18 x 2" (Use as required)         36       650865       Screw, 5/16-18 x 2" (Use as required)         36       6021A       Screw, 5/16-18 x 1-1/2" (Use as required)         37       33636       Resistor Spark Plug (RJ-8C)         38       31619A       * Gasket, Breather         39A       31337A       Breather Ass'y. (Incl. 38 & 40)         40       31410       Element, Breather         45       650128       Screw, 10-24 x 1/2"         46       33673A       * Gasket, Intake (1/32" thick)         48       30646       Screw, 1/4-20 x 1-3/8"         59       32698       Link, Governor to-throttle         60       31510       Lever, Governor         63A       31334       Rod, Governor (Incl. 67)         64       33342       Baffle, Blower housing         65       650561       Screw, 1/4-20 x 5/8"         66       29752       Nut & Lockwasher Assy., 1/4-28 (As re quired)         67       28277       Washer, Flat			
34       650691       Washer (Use as required)         35       650694A       Screw, 5/16-18 x 2" (Use as required)         36       650818       Screw, 5/16-18 x 1-1/2" (Use as required)         36       650865       Screw, 5/16-18 x 2" (Use as required)         36       6021A       Screw, 5/16-18 x 2" (Use as required)         37       33636       Resistor Spark Plug (RJ-8C)         38       31619A       * Gasket, Breather         39A       31337A       Breather Assly. (Incl. 38 & 40)         40       31410       Element, Breather         45       650128       Screw, 10-24 x 1/2"         46       33673A       * Gasket, Intake (1/32" thick)         48       30646       Screw, 1/4-20 x 1-3/8"         59       32698       Link, Governor-to-throttle         60       31510       Lever, Governor         63A       31334       Rod, Governor (Ind. 67)         64       33342       Baffle, Blower housing         65       650561       Screw, 1/4-20 x 5/8"         66       29752       Nut & Lockwasher Assy., 1/4-28 (As re quired)         67       28277       Washer, Flat			
35       650694A       Screw, 5/16-18 x 2" (Use as required)         35       650818       Screw, 5/16-18 x 1-1/2" (Use as required)         36       6021A       Screw, 5/16-18 x 2" (Use as required)         36       6021A       Screw, 5/16-18 x 1-1/2" (As req:not w /650691)         37       33636       Resistor Spark Plug (RJ-8C)         38       31619A       * Gasket, Breather         39A       31337A       Breather Ass'y. (Incl. 38 & 40)         40       31410       Element, Breather         45       650128       Screw, 10-24 x 1/2"         46       33673A       * Gasket, Intake (1/32" thick)         48       30646       Screw, 1/4-20 x 1-3/8"         59       32698       Link, Governor-to-throttle         60       31510       Lever, Governor         63A       31334       Rod, Governor (Incl. 67)         64       33342       Baffle, Blower housing         65       650561       Screw, 1/4-20 x 5/8"         66       29752       Nut & Lockwasher Assy., 1/4-28 (As re quired)         67       28277       Washer, Flat			
35       650818       Screw, 5/16-18 x 1-1/2" (Use as required)         36       6021A       Screw, 5/16-18 x 2" (Use as required)         36       6021A       Screw, 5/16-18 x 1-1/2" (As req;not w /650691)         37       33636       Resistor Spark Plug (RJ-8C)         38       31619A       * Gasket, Breather         39A       31337A       Breather Ass'y. (Incl. 38 & 40)         40       31410       Element, Breather         45       650128       Screw, 10-24 x 1/2"         46       33673A       * Gasket, Intake (1/32" thick)         48       30646       Screw, 1/4-20 x 1-3/8"         59       32698       Link, Governor-to-throttle         60       31510       Lever, Governor         63A       31334       Rod, Governor (Incl. 67)         64       33342       Baffle, Blower housing         65       650561       Screw, 1/4-20 x 5/8"         66       29752       Nut & Lockwasher Assy., 1/4-28 (As re quired)         67       28277       Washer, Flat			
35       650865       Screw, 5/16-18 x 2" (Use as required)         36       6021A       Screw, 5/16-18 x 1-1/2" (As req;not w /650691)         37       33636       Resistor Spark Plug (RJ-8C)         38       31619A       * Gasket, Breather         39A       31337A       Breather Assly. (Incl. 38 & 40)         40       31410       Element, Breather         40       31410       Element, Breather         45       650128       Screw, 10-24 x 1/2"         46       33673A       * Gasket, Intake (1/32" thick)         48       30646       Screw, 1/4-20 x 1-3/8"         49       32698       Link, Governor to-throttle         60       31510       Lever, Governor         63A       31334       Rod, Governor (Incl. 67)         64       33342       Baffle, Blower housing         65       650561       Screw, 1/4-20 x 5/8"         66       29752       Nut & Lockwasher Assy., 1/4-28 (As re quired)         67       28277       Washer, Flat			
36       6021A       Screw, 5/16-18 x 1-1/2" (As reqnot w /650691)         37       33636       Resistor Spark Plug (RJ-8C)         38       31619A       * Gasket, Breather         39A       31337A       Breather Ass'y. (Incl. 38 & 40)         40       31410       Element, Breather         45       650128       Screw, 10-24 x 1/2"         46       33673A       * Gasket, Intake (1/32" thick)         48       30646       Screw, 1/4-20 x 1-3/8"         59       32698       Link, Governor-to-throttle         60       31510       Lever, Governor         63A       31334       Rod, Governor (Incl. 67)         64       33342       Baffle, Blower housing         65       650561       Screw, 1/4-20 x 5/8"         66       29752       Nut & Lockwasher Assy., 1/4-28 (As re quired)         66       Pop Rivet (Purchase locally)(Use as r equired)         67       28277       Washer, Flat			
37       33636       Resistor Spark Plug (RJ-8C)         38       31619A       * Gasket, Breather         39A       31337A       Breather Ass'y. (Incl. 38 & 40)         40       31410       Element, Breather         45       650128       Screw, 10-24 x 1/2"         46       33673A       * Gasket, Intake (1/32" thick)         48       30646       Screw, 1/4-20 x 1-3/8"         59       32698       Link, Governor-to-throttle         60       31510       Lever, Governor         63A       31334       Rod, Governor (Incl. 67)         64       33342       Baffle, Blower housing         65       650561       Screw, 1/4-20 x 5/8"         66       29752       Nut & Lockwasher Assy., 1/4-28 (As re quired)         67       28277       Washer, Flat			
38       31619A       * Gasket, Breather         39A       31337A       Breather Ass'y. (Incl. 38 & 40)         40       31410       Element, Breather         45       650128       Screw, 10-24 x 1/2"         46       33673A       * Gasket, Intake (1/32" thick)         48       30646       Screw, 1/4-20 x 1-3/8"         59       32698       Link, Governor-to-throttle         60       31510       Lever, Governor         63A       31334       Rod, Governor (Incl. 67)         64       33342       Baffle, Blower housing         65       650561       Screw, 1/4-20 x 5/8"         66       29752       Nut & Lockwasher Assy., 1/4-28 (As re quired)         67       28277       Washer, Flat			
39A       31337A       Breather Ass'y. (Incl. 38 & 40)         40       31410       Element, Breather         45       650128       Screw, 10-24 x 1/2"         46       33673A       * Gasket, Intake (1/32" thick)         48       30646       Screw, 1/4-20 x 1-3/8"         59       32698       Link, Governor-to-throttle         60       31510       Lever, Governor         63A       31334       Rod, Governor (Incl. 67)         64       33342       Baffle, Blower housing         65       650561       Screw, 1/4-20 x 5/8"         66       29752       Nut & Lockwasher Assy., 1/4-28 (As re quired)         67       28277       Washer, Flat			
40       31410       Element, Breather         45       650128       Screw, 10-24 x 1/2"         46       33673A       * Gasket, Intake (1/32" thick)         48       30646       Screw, 1/4-20 x 1-3/8"         59       32698       Link, Governor-to-throttle         60       31510       Lever, Governor         63A       31334       Rod, Governor (Incl. 67)         64       33342       Baffle, Blower housing         65       650561       Screw, 1/4-20 x 5/8"         66       29752       Nut & Lockwasher Assy., 1/4-28 (As re quired)         67       28277       Washer, Flat			
45       650128       Screw, 10-24 x 1/2"         46       33673A       * Gasket, Intake (1/32" thick)         48       30646       Screw, 1/4-20 x 1-3/8"         59       32698       Link, Governor-to-throttle         60       31510       Lever, Governor         63A       31334       Rod, Governor (Incl. 67)         64       33342       Baffle, Blower housing         65       650561       Screw, 1/4-20 x 5/8"         66       Pop Rivet (Purchase locally)(Use as r equired)         67       28277       Washer, Flat			
46       33673A       * Gasket, Intake (1/32" thick)         48       30646       Screw, 1/4-20 x 1-3/8"         59       32698       Link, Governor-to-throttle         60       31510       Lever, Governor         63A       31334       Rod, Governor (Incl. 67)         64       33342       Baffle, Blower housing         65       650561       Screw, 1/4-20 x 5/8"         66       Pop Rivet (Purchase locally)(Use as r equired)         67       28277       Washer, Flat			
48       30646       Screw, 1/4-20 x 1-3/8"         59       32698       Link, Governor-to-throttle         60       31510       Lever, Governor         63A       31334       Rod, Governor (Incl. 67)         64       33342       Baffle, Blower housing         65       650561       Screw, 1/4-20 x 5/8"         66       Pop Rivet (Purchase locally)(Use as r equired)         67       28277			
5932698Link, Governor-to-throttle6031510Lever, Governor63A31334Rod, Governor (Incl. 67)6433342Baffle, Blower housing65650561Screw, 1/4-20 x 5/8"66Pop Rivet (Purchase locally)(Use as r equired)6728277Washer, Flat			
6031510Lever, Governor63A31334Rod, Governor (Incl. 67)6433342Baffle, Blower housing65650561Screw, 1/4-20 x 5/8"66Pop Rivet (Purchase locally)(Use as r equired)6728277Washer, Flat			Screw, 1/4-20 x 1-3/8"
63A31334Rod, Governor (Incl. 67)6433342Baffle, Blower housing65650561Screw, 1/4-20 x 5/8"6629752Nut & Lockwasher Assy., 1/4-28 (As re quired)66Pop Rivet (Purchase locally)(Use as r equired)6728277Washer, Flat	59	32698	Link, Governor-to-throttle
63A31334Rod, Governor (Incl. 67)6433342Baffle, Blower housing65650561Screw, 1/4-20 x 5/8"6629752Nut & Lockwasher Assy., 1/4-28 (As re quired)66Pop Rivet (Purchase locally)(Use as r equired)6728277Washer, Flat	60	31510	Lever, Governor
64       33342       Baffle, Blower housing         65       650561       Screw, 1/4-20 x 5/8"         66       29752       Nut & Lockwasher Assy., 1/4-28 (As re quired)         66       Pop Rivet (Purchase locally)(Use as r equired)         67       28277       Washer, Flat			
65       650561       Screw, 1/4-20 x 5/8"         66       29752       Nut & Lockwasher Assy., 1/4-28 (As re quired)         66       Pop Rivet (Purchase locally)(Use as r equired)         67       28277			
6629752Nut & Lockwasher Assy., 1/4-28 (As re quired)66Pop Rivet (Purchase locally)(Use as r equired)6728277Washer, Flat			
66 Pop Rivet (Purchase locally)(Use as r equired) 67 28277 Washer, Flat			
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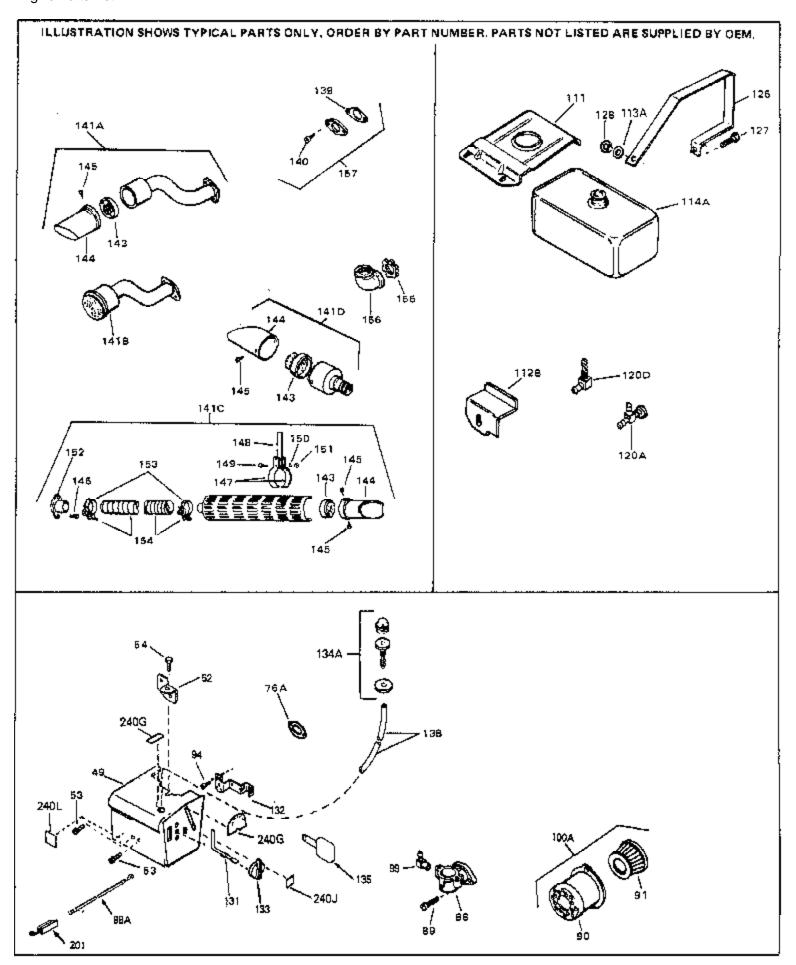
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68 69	Part Number 650168 29212 33663C	Qty	Description Washer, Flat Screw, 1/4-28 x 7/16" Blower Housing (For electric starter) NOTE: In original production some starters are riveted to the blower housing. Replacement housing has threaded studs. Order four nuts (29752) for remounting of starter.
77 78 81 82 83 84 85 86 87 90 92 93 93 94 95 98	27272A 34212 30200 29752 33341 650701 6201 650870 28212 26756 31715 650152 31691 28820 33344 35349 730127		* Gasket, Air cleaner Bracket, Holddown Screw, 10-24 x 9/16" Nut & Lockwasher Assy., 1/4-28 Extension, Baffle Screw, 8-18 x 7/16" Screw, 1/4-28 x 7/8" Screw, 1/4-28 x 1-11/16" Spacer * Gasket, Carburetor Body, Air cleaner Screw, 8-32 x 3/8" Bracket, Air cleaner Screw, 10-32 x 1/2" Baffle, Heat Ground Wire Air Cleaner Ass'y. (Incl.76,76A,90A,91A,92,93,94, & 221A)(Use as required)
105 106 107 108 109 111 113 114 115	28458 30590A 30574 30591 30588A 29193 28371B 650561 37866 410144B 33032		Bearing, Ball Washer, Flat Shaft, Mechanical governor Gear Assy.,Governor (Incl. 105) Spool Governor Ring, Retaining Fuel Tank Bracket Screw, 1/4-20 x 5/8" Fuel Tank (Incl. 115 & 123) Fuel Tank (Incl. 115 & 123) Fuel Cap (Std.)(Wh.Plastic)(1-1/2" I. D.) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile)
115	34210		Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High profile)
118 118 118 119 121 122 123 129 129 129 130 130 139 140 140 140 140	650665 29774 30795 30962 28819 29745 650128 26460 650489 650516 610118 33670A 650561 30063 650628A 26073 33356		Screw, $1/4-15 \times 7/8"$ Line, Fuel (Braided 8.25") Line, Fuel (Braided 16") Line, Fuel (Braided 32") Spring, Fuel line (Use as required) Extension, Blower housing Screw, $10-24 \times 1/2"$ Clamp, Fuel line (Use as required) Screw, $1/4-20 \times 5/8"$ Screw, $1/4-20 \times 1-1/8"$ Cover, Spark plug * Gasket, Muffler Screw, $1/4-20 \times 5/8"$ Screw, $1/4-20 \times 5/8"$ Screw, $1/4-20 \times 5/8"$ Screw, $1/4-20 \times 1/2"$ (Use as required ) $5/16-18 \times 2-3/8"$ Washer, flat Terminal, Ground
182	28545 WWW.mymC	W	Grommet, Plastic
		• •	L

183       650760       Screw, 8-32 x 3/8"         197       650548       Screw, 8-32 x 5/16"         201       610973       Terminal Assy. (Use as required)         202       33857       Spring, Torsion (Used in late production )         203       32923       Spring, Torsion (Used in late production )         204       650139       Screw, 8-32 x 1/2" (Use as required)         204       650152       Screw, 8-32 x 3/8" (Use as required)         205       30322       Nut & Lockwasher (Use as required)         206       650688       Screw, 10-32 x 1" (Use as required)         206       650689       Screw, 10-32 x 1" (Use an early prod uction)         207       32924       Compression Spring (Used on early prod uction)         208       650649       Screw, 10-32 x 3/8"         209       2942       Screw, 10-32 x 3/8"         2010       27733       Clip, Conduit         2011       31425       Spring, Extension         2012       27733       Clip, Conduit         211       31426       Spring, Extension         213       46034       Cup, Starter         214       650215       Washer, Belleville         217       36668       Screen, Starter </th <th></th> <th></th> <th>ty Description</th>			ty Description
201Forminal Assy. (Use as required)202338572023385720232823203730136A204650139204650130205Screw, 8-32 x 1/2" (Use as required)204650152205Screw, 8-32 x 1/2" (Use as required)206506688207Vat & Lockwasher (Use as required)2066506882072224208Compression Spring (Used on early prod uction)20731342208Compression Spring (Used on early prod uction)20731342208Screw, 10-32 x 3/8"2102779321131426211314262113142621136081211314262113668212Screw, 10-32 x 3/8"2134504421446075213366821733688218Screen, Starter2133400224Screen, Starter2133406224Screen, Starter2133408224Screen, Starter2133408224Screen, Starter2133408224Screen, Starter21334094224Screen, Starter2133408224Screen, Starter2235087224035722403572241 <td< td=""><td></td><td></td><td>Screw, 8-32 x 3/8"</td></td<>			Screw, 8-32 x 3/8"
20233857Spring Assy. (Used in late production )202432923Spring, Torsion (Used in early production)203730136AControl Brkt (Ind.202,202A,204,205,2 06,207)204650139Screw, 8-32 x 13" (Use as required)204650152Screw, 8-32 x 13" (Use as required)20530322Nut & Lockwasher (Use as required)206650648Screw, 10-32 x 1" (Used on early prod uction)20731342Compression Spring (Used on early prod uction)208209204Compression Spring (Used on early prod uction)20928942Screw, 10-32 x 3"201027793Clip, Conduit201131426Spring, Extension202320942Screw, 10-32 x 3"203Clip, Conduit204Spring, Extension20520523Clip, Conduit213650815Washer, Belleville214650816Nut, Flywheel21733668Screen, Starter22134090Spacer, Flywheel key222650872Stud, Solid State Assy.24034346Decai, Instruction240034346Decai, Instruction240131752Decai, Instruction245611027Magneto (12 volt, 3 amp) NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purpose only. Order component partsindividually, as shown in partsilst. (Refer to Division 5, Section A, page 25 for breakdown)246590420ARewind Statter NOTE: In original production			
202ASpiring, Torkisn (Used in early production)203730136AControl Brit (Incl.202,202A,204,205,206,207)204650152Screw, 8-32 x 12" (Use as required)20490200Screw, 8-32 x 32" (Use as required)20530322Nut & Lockwasher (Use as required)206650688Screw, 10-32 x 11" (Used on early prod uction)20732924Compression Spring (Used on early prod uction)20732924Compression Spring (Used on early prod uction)20928942Screw, 10-32 x 33"201027793Clip, Conduit20328942Screw, 10-32 x 33"204650815Washer, Belleville21334684Cup, Starter21334684Cup, Starter21334080Spacer, Flywheel key222222Decal, Name240550223Decal, Name24131752Decal, Air cleaner243631021Inlet Needle, Seat & Clip Assy.244631702Carburetor (Incl. 87) (Refer to Division 5, Section A, page 114 for breakdown)245611027Magneto (12 volt, 3 amp) NOTE: The completer magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component partsindividually, as shown in partsilist. (Refer to Division 5, Section B, page 38 for breakdown)246590420ARewind Starter NOTE: In original production some starters are riveted to the blowerhousing. Replacement housing has threaded stude. Order four nuts (23752) for remounting of starter, Refer to Division 5, S			
203750136AControl Brit (Incl. 202.202A, 204, 205, 206, 207)204650139Screw, 8-32 x 3/8" (Use as required)20430200Screw, 8-32 x 3/8" (Use as required)20530322Nut & Lockwasher (Use as required)206650688Screw, 10-32 x 1" (Used on early prod uction)20731342Compression Spring (Used on late prod uction)20928942Screw, 10-32 x 1" (Sued on early prod uction)20928942Screw, 10-32 x 3/8"21027793Clip, Conduit21131426Spring, Extension213650815Washer, Bellewille21436684Scree, required)21733668Screen, Starter21834634Cup, Starter21334346Decal, Instruction240831752Decal, Air cleaner243631021Inlet Needle, Seat & Clip Assy.244631702Carburetor (Incl. 87) (Refer to Division 5, Section A, page 114245611027Magneto (12 volt, 3 amp) NOTE: The complete magneto is not available as an assembly. The			
204650139Screw, 8-32 x 12" (Use as required)20430200Screw, 8-32 x 38" (Use as required)20530322Nut & Lockwasher (Use as required)206650688Screw, 10-32 x 1" (Used on early prod uction)20732924Compression Spring (Used on early prod uction)20732924Compression Spring (Used on late prod uction)20928942Screw, 10-32 x 38"21027733Cip, Conduit21131426Spring, Extension213650816Nut, Flywheel214650816Nut, Flywheel21733668Screw, 512228650872Stud, Solid State Assy.2404550223Decal, Narre240531752Decal, Air cleaner243631021Inter Norder244631702Carburetor (Ind. 87) (Refer to Division 5, Section A, page 114 for breakdown)245611027Magneto (12 volt, 3 amp) NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component partsirkindividually, as shown in partsilst. (Refer to Division 5, Section B, page 38 for breakdown)246590420ARewind Starter NOTE: In original production some starters are riveted to the blowerhousing. Replacement housing has threaded stude. Order foru runts (23752) for remounting of starter. (Refer to Division 5, Section C, page 25 for breakdown)			Spring, Torsion (Used in early produc tion)
204650152Screw, 8-32 3/8" (Use as required)20530322Nut & Lockwasher (Use as required)206650688Screw, 10-32 X 1" (Used on early prod uction)206650649Screw, 10-32 X 1" (Used on early prod uction)20731342Compression Spring (Used on late prod uction)20928942Screw, 10-32 X 3/8"21027793Clip, Conduit21131426Spring, Extension213650816Nut, Flywheel214650816Nut, Flywheel2173368Screen, Starter21834694Cup, Starter22134080Spacer, Flywheel key222650872Bud, Suite Assy.2400550223Decal, Name240631702Carburetor (Incl. 87) (Refer to Division 5, Section A, page 114 for breakdown)245611027Magneto (12 volt 3 amp) NOTE: The complete magneto is shown for reference purposes only. Order component parsindividual, as shown in partsilst. (Refer to Division 5, Section B, page 38 for breakdown)246590420ARewind Starter NOTE: In original production some starters are riveted to the blowerhousing. Replacement housing has threaded studs. Order for unuts (29752) for remounting of starter (Refer to Division 5, Section C, page 25 for breakdown)			
20430200Screw, 10-24 9/16" (Use as required)20530322Nut & Lockwaher (Use as required)206650549Screw, 10-32 x 1" (Used on early production)20732924Compression Spring (Used on early production)20732924Compression Spring (Used on late production)2073142Compression Spring (Used on late production)20928942Screw, 10-32 x 3/8"21027793Clip, Conduit21131426Spring, Extension213650815Washer, Belleville214650816Nut, Flywheel2173668Screw, 10-32 x 3/8"21834694Cup, Starter22134080Spacer, Flywheel key222Sco872Stud, Solid State Assy.2404550223Decal, Instruction240831752Decal, Air cleaner243631021Inlet Needle, Seat & Clip Assy.244631702Carburetor (Inl. 87) (Refer to Division 5, Section A, page 114 for breakdown)245611027Magneto (12 volt, 3 amp) NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component parsindividually, as shown in partslist. (Refer to Division 5, Section B, page 38 for breakdown)246590420ARewind Starter NOTE: In original production some starters are riveted to the blowerhousing. Replacement housing has threaded studs. Order four nuts (29752) for remounting of starter (Refer to Division 5, Section C, page 25 for breakdown)			
20530322Nut & Lockwasher (Üse as required)206650688Screw, 10-32 x 1" (Used on early prod uction)20732924Compression Spring (Used on early prod uction)20731342Compression Spring (Used on early prod uction)20928942Screw, 10-32 x 38"21027793Clip, Conduit21131426Spring, Extension213650815Washer, Belleville214650816Nut, Flywheel21733668Screen, 5tarter22134080Spacer, Flywheel key222260872Decal, Name24034346Decal, Instruction240831752Decal, Instruction244631702Carburetor (Incl. 87) (Refer to Division 5, Section A, page 114 for breakdown)245611027Magneto (12 volt, 3 amp) NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component partsindividually, as shown in partslist. (Refer to Division 5, Section B, page 38 for breakdown)246590420ARewind Starter NOTE: In original production some starters are riveted to the blowerhousing. Replacement housing has threaded studs. Order four nuts (29752) for remounting of starter. (Refer to Division 5, Section C, page 25 for breakdown)			
206650688Screw, 10-32 x 1" (Used on early prod uction)20732924Compression Spring (Used on early prod uction)20731342Compression Spring (Used on late prod uction)20928942Screw, 10-32 x 38"21027793Clip, Conduit21131426Spring, Extension213650815Washer, Belleville214650816Nut, Flywheel21733668Screen, Natrer21834694Cup, Statter22134080Spacer, Flywheel key222650872Stud, Solid State Assy.2404550223Decal, Air cleaner243631021Inlet Needle, Seat & Clip Assy.244631702Carburetor (Incl. 87) (Refer to Division 5, Section A, page 114 for breakdown)245611027Magneto (12 vot, 3 amp) NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component partsindividually, as shown in partslist. (Refer to Division 5, Section B, page 38 for breakdown)246590420ARewind Starter NOTE: In original production some starters are ivieted to the blowerhousing. Replacement housing has threaded studs. Order four nuts (29752) for remounting of starter. (Refer to Division 5, Section C, page 25 for breakdown)			
206650549Screw, 5-40 x 7/16" (Used on late pro duction)20732924Compression Spring (Used on early pro duction)20731342Compression Spring (Used on late prod uction)20928942Screw, 10-32 x 3/8"21027733Clip, Conduit21131426Spring, Extension213650815Washer, Belleville214650816Nut, Flywheel21733668Screw, Stater21834694Cup, Stater22134080Spacer, Flywheel key222650872Stud, Old State Assy.240A550223Decal, Name24034346Decal. Instruction240831752Decal, Name244631702Carburetor (Incl. 87) (Refer to Division 5, Section A, page 114 for breakdown)245611027Magneto (12 volt, 3 amp) NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component partsindividually, as shown in partsilst. (Refer to Division 5, Section B, page 38 for breakdown)246590420ARewind Stater NOTE: In original production some starters are riveted to the blowerhousing. Replacement housing has threaded studs. Order four nuts (29752) for remounting of starter. (Refer to Division 5, Section C, page 25 for breakdown)			
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<ul> <li>for breakdown)</li> <li>245 611027</li> <li>Magneto (12 volt, 3 amp) NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component partsindividually, as shown in partslist. (Refer to Division 5, Section B, page 38 for breakdown)</li> <li>246 590420A</li> <li>Rewind Starter NOTE: In original production some starters are riveted to the blowerhousing. Replacement housing has threaded studs. Order four nuts (29752) for remounting of starter. (Refer to Division 5, Section C, page 25 for breakdown)</li> </ul>			
<ul> <li>not available as an assembly. The magneto number is shown for reference purposes only. Order component partsindividually, as shown in partslist. (Refer to Division 5, Section B, page 38 for breakdown)</li> <li>246 590420A</li> <li>Rewind Starter NOTE: In original production some starters are riveted to the blowerhousing. Replacement housing has threaded studs. Order four nuts (29752) for remounting of starter. (Refer to Division 5, Section C, page 25 for breakdown)</li> </ul>	244	631702	
are riveted to the blowerhousing. Replacement housing has threaded studs. Order four nuts (29752) for remounting of starter. (Refer to Division 5, Section C, page 25 for breakdown)	245	611027	not available as an assembly. The magneto number is shown for reference purposes only. Order component partsindividually, as shown in partslist. (Refer to Division 5,
249 33683B * Gasket Set (Incl. items marked *)	246	590420A	are riveted to the blowerhousing. Replacement housing has threaded studs. Order four nuts (29752) for remounting of starter. (Refer to Division 5, Section C, page 25 for
	249	33683B	* Gasket Set (Incl. items marked *)

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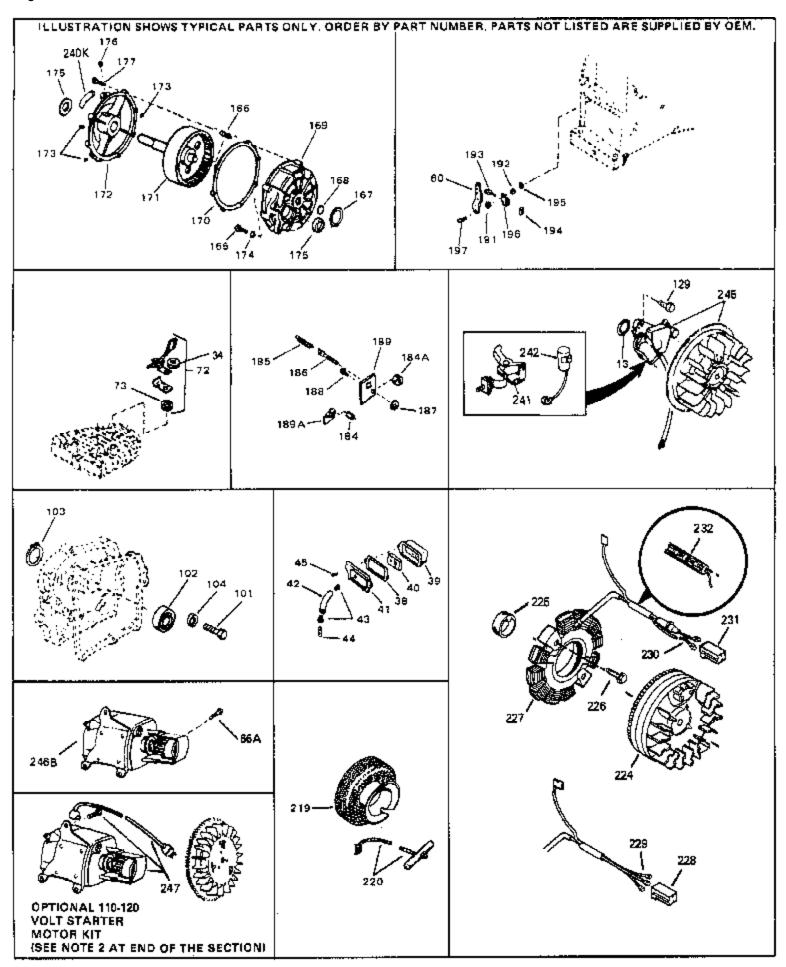
For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 HS50-67145D Page 5 of 8 Engine Parts List #2



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Ref #	Part Number Qt	/ Description
13	33876	Gasket, Stator
	31715	Body, Air cleaner
	30727	Element, Air cleaner
94	28820	Screw, 10-32 x 1/2"
100A	730164	Air Cleaner Ass'y. (Incl. 76, 90, 91, 92, 93, 94, & 221B) (Use as required)
111	28371B	Fuel Tank Bracket
112B	34182	Fuel Tank Bracket
139	33670A	* Gasket, Muffler
140	650561	Screw, 1/4-20 x 5/8"
140	30063	Screw, 1/4-20 x 1/2" (Use as required )
141D	391026	Muffler (Incl. 143, 144 & 145) (This spark arrester mufflercan
		be used on any model.)
141A	33699	Muffler (Spark Arresting)(In.143,144, 145)
	730165	Muff.Adapter Kit (Incl.139,140)(As re quired)
	610973	Terminal Assy. (Use as required)
245	611027	Magneto (12 volt, 3 amp) NOTE: The complete magneto is
		not available as an assembly. The magneto number is
		shown for reference purposes only. Order component
		partsindividually, as shown in partslist. (Refer to Division 5,
		Section B, page 38 for breakdown)

For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 HS50-67145D Page 7 of 8 Engine Parts List #3



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	· · · · · · · · · · · · · · · · · · ·	Description
13	33876	Gasket, Stator
	26073	Washer (Not used on late production)
34	650691	Washer (Use as required)
	31619A	* Gasket, Breather
	31410	Element, Breather
	650128	Screw, 10-24 x 1/2"
	30200	Screw, 10-24 x 9/16"
	28458	Bearing, Ball
	28539	Ring, Retaining
	28537	Washer, Flat
	29918	Washer, Lock, #8
	30322	Nut & Lockwasher, 8-32
	29826	Screw, 10-32 x 3/4"
	29216	Nut, Square, 10-32
	29642	Ring, Retaining
	29916	Clamp, Governor lever
	650548	Screw, 8-32 x 5/16"
	34788	Pulley, Starter rope
	35189	Spacer, Coil Assy.
	30547A	Contact Assy., Breaker
	610767A	Condenser
245	611027	Magneto (12 volt, 3 amp) NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component partsindividually, as shown in partslist. (Refer to Division 5, Section B, page 38 for breakdown)
247	33290D	Starter Motor Kit (110-120 Volt) This 110-120 volt starter motor kit may have been added to this engine. It can be added only if cylinder hasdrilled and tapped starter mounting bosses and a ring gear flywheel. Refer to service number stamped on end cap of motor, or on decal, for identification. Ref