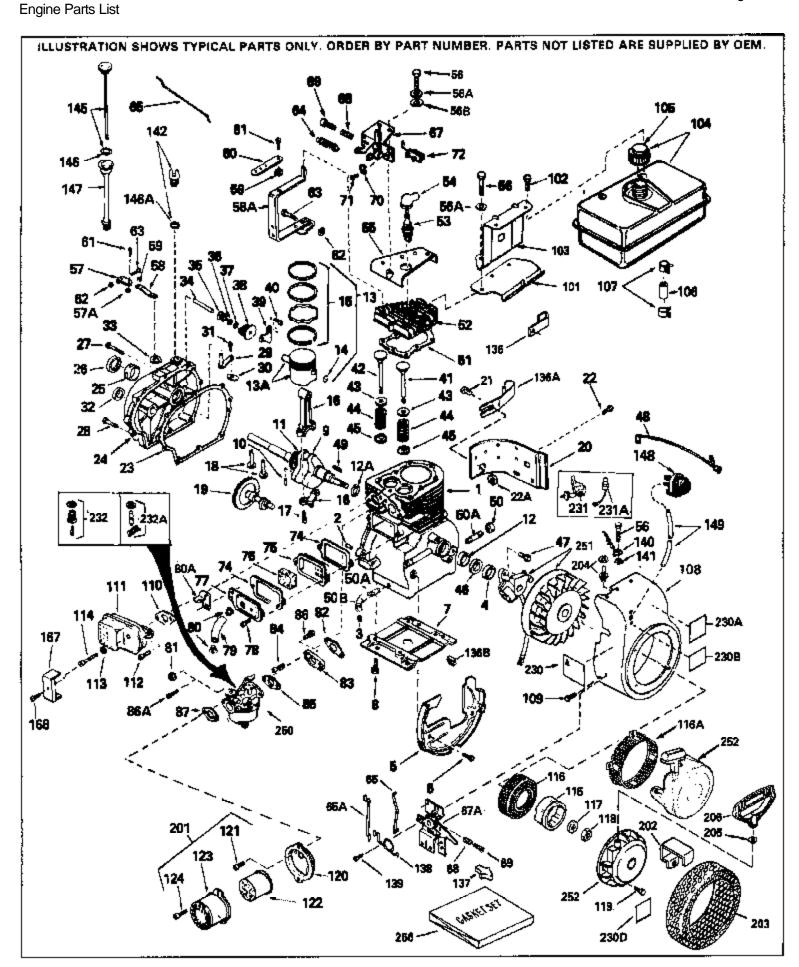
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Ref # Part Number				
2 27652 3 27642 4 32630 5 2630 5 26353 6 2642 Fipe plup, 1/4-18 5 28536 Blower Housing Baffle (Without electric starter knock out) (Use as required) 5 28536 Blower Housing Baffle (With electric starter knock out) (Use as required) 6 650561 7 28538 8 650542 9 34874 10 29783 8 650542 9 34874 11 27783 Pin, Crankshaft gear (Used on early p rod.) 6 660561 12 78783 Pin, Crankshaft gear (Used on early p rod.) 6 660542 9 34874 10 29783 Pin, Crankshaft (Used on early p rod.) 6 660542 Piston & Pin Assy. (Std.)(2-5/8")(In cl.14) 12 7884 Gear, Crankshaft (Used on early prod.) 6 78785 Piston & Pin Assy. (Std.)(2-5/8")(In cl.14) 13A 33313B Piston & Pin Assy. (O10" OS) (Incl. 14) 13A 33313B Piston & Pin Assy. (O10" OS) (Incl. 14) 13 34531 Piston & Pin Assy. (O20" OS) (Incl. 14) 13 34532 Piston, Pin & Ring Set (O10" OS) 14 27888 Ring, Fiston, Pin & Ring Set (O20" OS) 15 34865 Ring Set (O20" OS) 16 313860 Ring Set (O20" OS) 16 313860 Ring Set (O20" OS) 17 650662C Rod Assy., Connecting (Incl. 17) 17 650662C Rod Assy., Connecting (Incl. 17) 18 60068C Rod Assy., Connecting (Incl. 17) 19 60068C Rod Assy., Connecting (Incl. 17) 20 30622A Extension, Blower housing 2 5 30684 Ring, Fiston, Pin & Ring Set (Use as required) 2 30063 Screw, 10-24 x 1/2" 2 600661 Screw, 10-24 x 1/2" Seal, Oil 2 7 660488 Screw, 10-24 x 1/2" Seal, Oil 3 3 6989C Rod Assy., Connecting (Incl. 26 & 34) Rushing, Crankshaft Ring, Retaining Rod Screw, 10-24 x 1/2" Seal, Oil 3 3 26942 Ring, Retaining	Ref #	Part Number	Qty	Description
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Gap, Lower valve spring				
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D.(#	Part N. Johnson		Description
		Qty	Description
	33876		Gasket, Stator
	650489		Screw, 1/4-20 x 5/8"
	35182		Ground Wire
49	32589		Key, Flywheel
51	28938C		Gasket, Cylinder head
52	30938A		Head, Cylinder
	33636		Resistor Spark Plug (RJ-8C)
	610118		Cover, Spark plug (Use as required)
	30939A		Cover Assy., Cylinder head
	650690		Washer, Belleville (Use as required)
	650697A		Screw, 5/16-18 x 2-1/2" (Use as requi red)
	650694A		Screw, 5/16-18 x 2" (Use as required)
	650695A		Screw, 5/16-18 x 2-1/4" (Use as required)
	650691		· · · ·
			Washer, Flat (Use as required)
	30322		Locknut, 8-32
	29916		Clamp, Governor lever (Use as require d)
	33454		Lever Assy., Governor
	29918		Washer, Lock, No. 8 E.T.
	650548		Screw, 8-32 x 5/16"
	29216		Locknut, 10-32
63	29826		Screw, 10-32 x 3/4"
65	34662		Link, Throttle
65A	34661		Link, Governor
67A	35011		Control Bracket (Incl. 68, 69, 72 & 1 38)
	31342		Spring, Compression
	650549		Screw, 5-40 x 7/16"
	27793		Clip, Conduit
	28942		Screw, 10-32 x 3/8"
	610973		Terminal Assy. (Use as required)
	27896A		Gasket, Valve chamber cover
	28423		Breather Assy., Valve
	28424		Element, Breather
	28425		
			Cover, Valve spring box
	650128		Screw, 10-24 x 1/2"
	35350		Tube, Breather
	32446		Grommet, Breather tube
	27915A		* Gasket, Intake pipe to cylinder
	34712		Flange, Carburetor (Incl. 86A)
	30196		Screw, 5/16-18 x 3/4"
	31688A		* Gasket, Carburetor
	650517		Screw, 1/4-20 x 13/16"
87	27272A		* Air Cleaner Gasket (Use as required)
87	30767		Spacer, Cleaner (Use as required)
93	30675		Fitting, Breather
94A	34819		Elbow Assy., Air cleaner (Incl. 90,91,92,93,94,96) (Use in
			730561 assembly only)
94	34609		Elbow, Air cleaner
	650163		Screw, 10-32 x 7/8"
	34158		Bracket, Fuel tank
	650665		Screw, 1/4-14 x 7/8"
	34159		Plate, Fuel tank mounting
	34186A		Fuel Tank (Incl. 105 & 107) NOTE: These tanks were built
104	01100/1		with different size fuel inlet openings. Tanks with the 1-3/16"
			I.D. opening use fuel cap 33032 or 34210. Tanks with the
			1-1/2" I.D. opening use fuel cap 35355.
105	410144B		Fuel Cap (White Plastic)(Std.)(As req uired)
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Engine Parts List

Ref #	Part Number Qty	Description
242 243 244	611078 611079 590610 590613 632272	Connector, A.C. Lighting (Optional) Connector, D.C. Charging (Optional) Tube, Centering (Optional) Alternator Shaft (Optional) Carburetor (Incl. 85) (Refer to Division 5, Section A, Page 186 for breakdown)
251	611038	Magneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component parts individually, as shown in parts list. (Refer to Division 5, Section B, page 39 for breakdown)
252	590420A	Rewind Starter (Refer to Division 5, Section C, page 25 for breakdown)
254	33328D	Starter Motor Kit (110-120 volt) This 110-120 volt starter motor kit may have been added to this engine. It can be added only if cylinder hasdrilled and tapped starter mounting bosses and a ring gear flywheel (see#255). Refer to service number stamped on end cap of motor or on decal for identificat
255	30811A	Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter motor kits listed above) (Used on Std. point ignition before 1982)
255	611042	Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter motor kits listed above) (Used on Std. point ignition 1982 or later)
255	611085	Flywheel (Minimum ring gear flywheel required on engines using 110-120 volt starter motor kits listed above) (Used on solid state external ignition)
256	33235A	Gasket Set (Incl. items marked*)