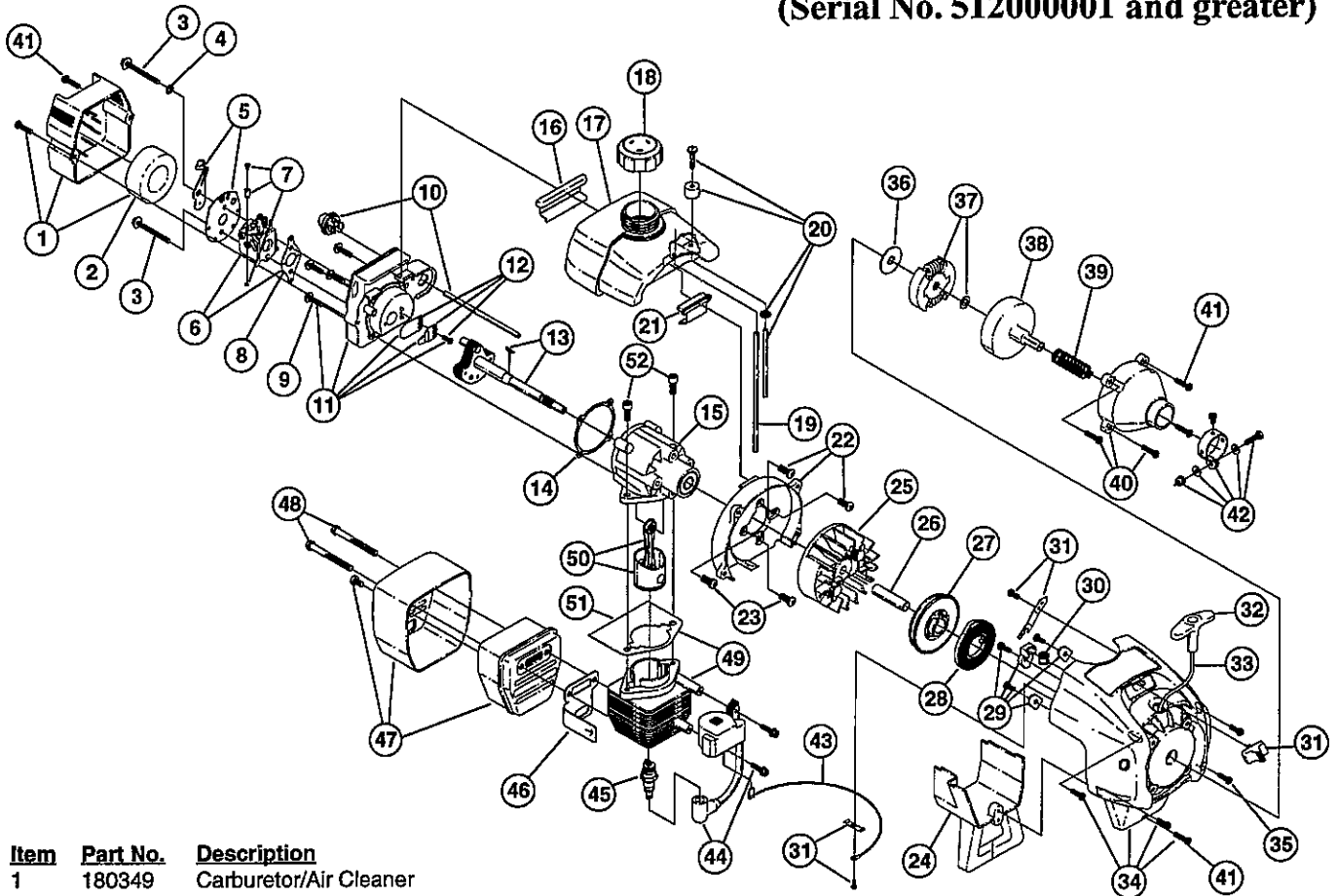
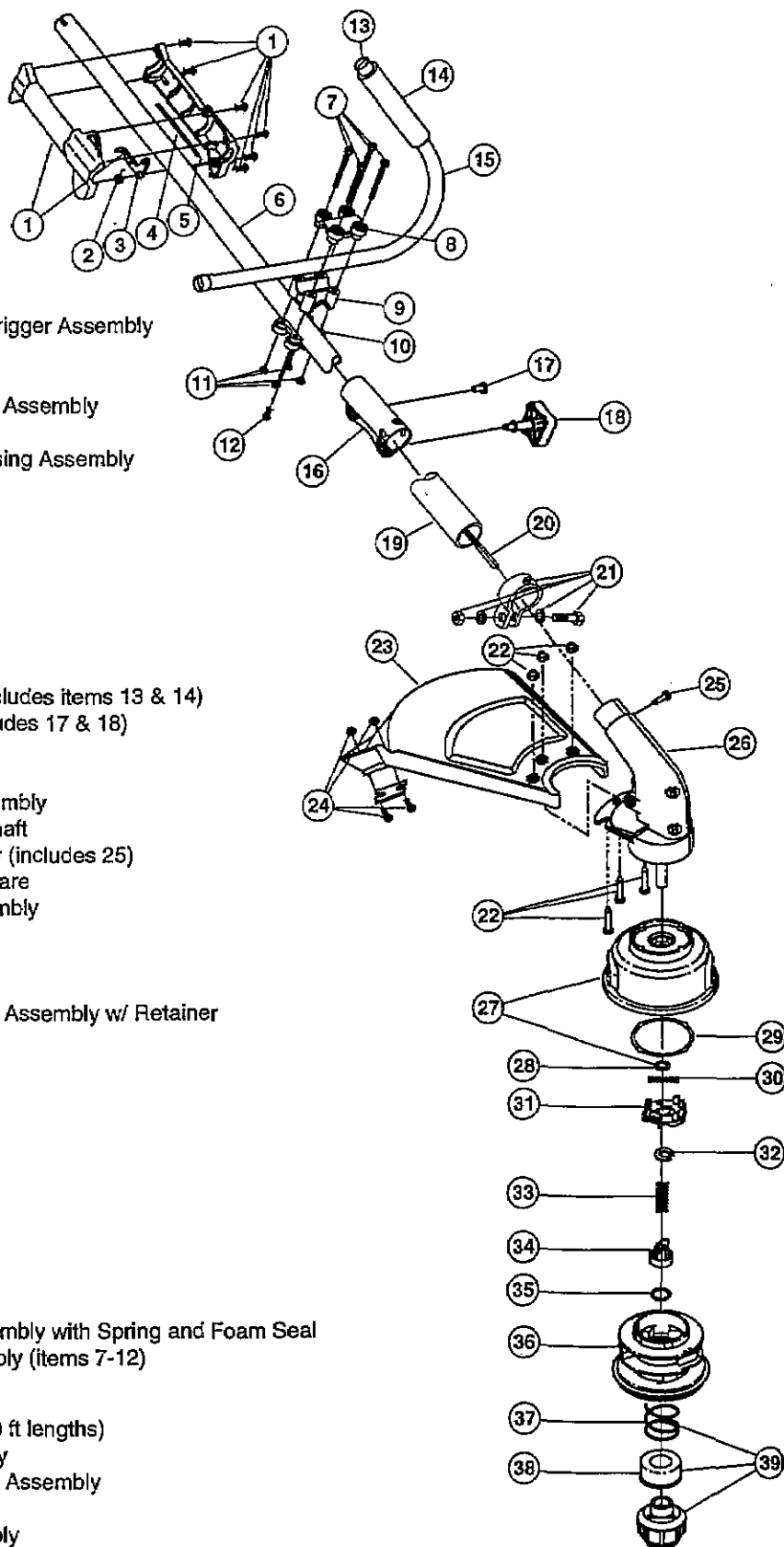


**ENGINE PARTS - MODEL 775r**  
(Serial No. 51200001 and greater)



Item	Part No.	Description	Item	Part No.	Description
1	180349	Carburetor/Air Cleaner Cover Assembly (includes 2)	35	181862	Housing Screw
2	180350	Air Cleaner Filter	36	181074	Clutch Washer
3	180351	Carburetor Mounting Screw Assembly	37	181445	Clutch Rotor Assembly
4	180352	Wavey Washer	38	153592	Clutch Drum Assembly
5	180353	Choke Lever and Plate	39	612468	Spring
6	181621	Carburetor Assembly W/Limiter Caps (includes 20)	40	180098	Clutch Cover Assembly
7	682048	Throttle Adjustment Assembly (Walbro)	41	181345	Cover Screw
7	180092	Throttle Adjustment Assembly (Zama)	42	153597	Upper Clamp Assembly
8	610675	Carburetor Gasket	43	180036	Wire Lead
9	181860	Carb Mount Screw	44	683390	Module Assembly
10	181558	Primer and Hose Assembly	45	610311	Spark Plug
11	180354	Carb Mount Assembly	46	180980	Exhaust Gasket
12	684451	Reed Assembly	47	180119	Muffler Assembly (includes 46 & 48)
13	181498	Power Shaft Assembly	48	147575	Muffler Mounting Bolt Assembly
14	612115	Carburetor Mount Gasket	49	181622	Cylinder Assembly (includes 52)
15	180026	Crank Case Service Assembly (includes 13)	50	684449	Piston and Rod Assembly
16	612134	Rear Mounting Pad	51	610674	Cylinder Gasket
17	181438	Fuel Tank Assembly (includes 18-20)	52	181870	Cylinder Bolt
18	181559	Fuel Cap Assembly	*	180011	Engine Gasket Kit
19	181168	Fuel Return Line	*	180602	O.E.M. Carburetor Repair Kit (Walbro)
20	682039	Fuel Line Assembly	*	180090	O.E.M. Carburetor Repair Kit (Zama)
21	145308	Front Mounting Pad	*	181069	Gasket Diaphragm Repair Kit (Walbro)
22	153520	Shroud Assembly	*	180091	Gasket Diaphragm Repair Kit (Zama)
23	181861	Shroud Screw	*	180530	Piston Ring
24	153403	Shroud Extension and Stand	*	181623	Short Block Assembly (includes 13, 15, 45, 49-52)
25	180929	Flywheel Assembly	*	610676	Flywheel Key
26	181065	Spacer	*	181501	Starter Housing Screw Set
27	181597	Recoil Pulley Assembly	*	180986	Carburetor Limiter Cap Set (Walbro)
28	613102	Recoil Spring	*	181562	Carburetor Limiter Cap Set (Zama)
29	181441	Pulley Retainer Assembly	*	610309	Crankcase Seal
30	611061	Rope Guide	*	181599	Clutch Springs (Qty. 2)
31	181442	Switch Assembly (includes 43)			
32	181079	Pull Handle			
33	613103	Rope			
34	181443	Starter Housing Assembly (includes 27-34 & 43)			

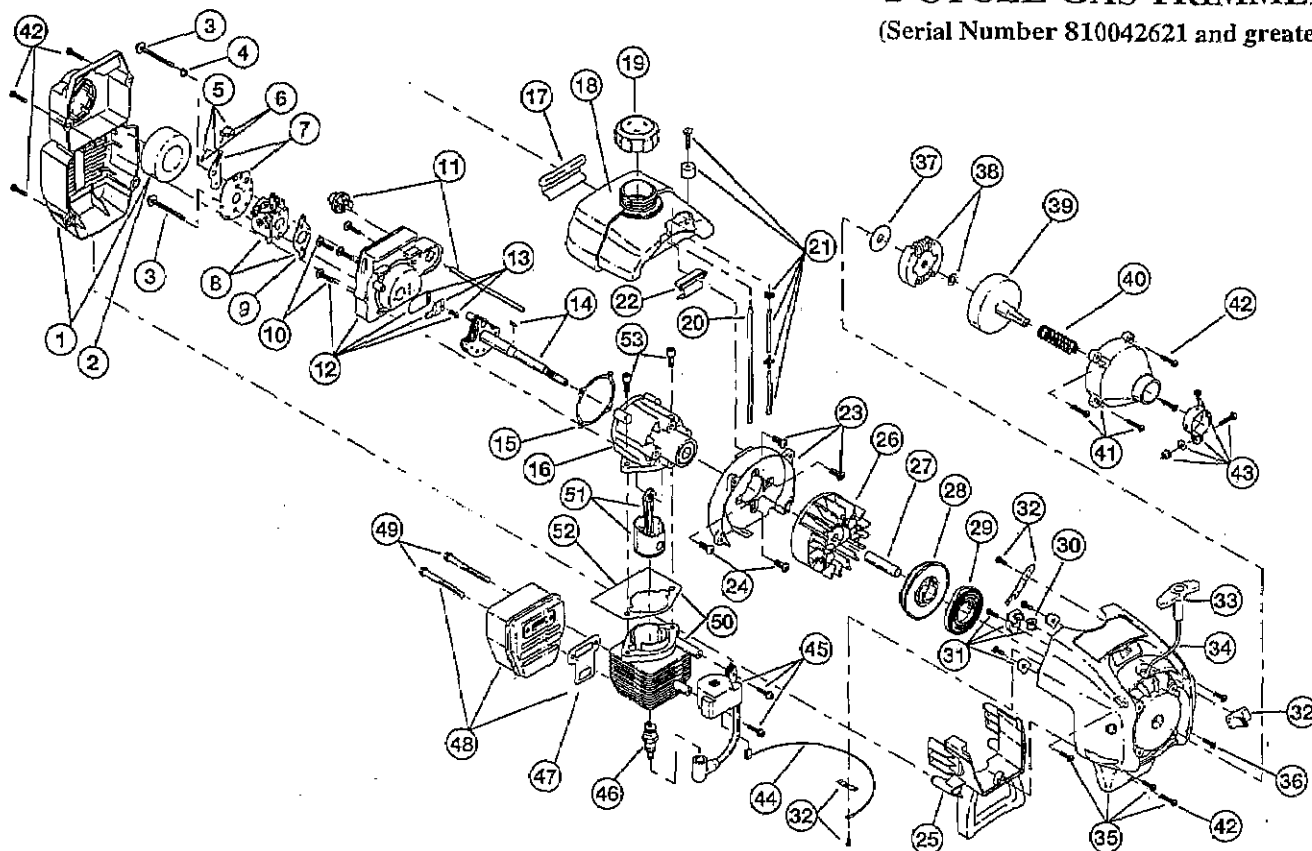


Item	Part No.	Description
1	181557	Throttle Housing and Trigger Assembly
2	610314	Throttle Trigger Spring
3	181556	Throttle Trigger
4	181554	Throttle Cable Housing Assembly
5	180127	Throttle Cable
6	180339	Upper Drive Shaft Housing Assembly
7	181811	Screw
8	181812	Upper Handle Clamp
9	181813	Middle Handle Clamp
10	181814	Lower Handle Clamp
11	181815	Nut
12	145569	Anti-Rotation Screw
13	612021	Tube Closure
14	612831	Grip
15	180587	J-Handle Assembly (includes items 13 & 14)
16	181616	Click Link System (includes 17 & 18)
17	181617	Bolt
18	181618	Adjustment Knob
19	180589	Lower Drive Shaft Assembly
20	181852	Lower Flexible Drive Shaft
21	153597	Lower Clamp Assembly (includes 25)
22	180547	Guard Mounting Hardware
23	180548	Guard and Blade Assembly
24	180553	Blade Assembly
25	145569	Anti-Rotation Screw
26	181566	Gearbox (includes 27)
27	181457	Outer Spool and Eyelet Assembly w/ Retainer
28	181458	Retainer
29	181561	Thrust Washer
30	181459	Small Spring
31	181461	Slider
32	181532	E-Clip
33	181531	Spring
34	181462	Plunger
35	181463	C-Clip
36	181464	Inner Reel
37	181465	Large Spring
38	181467	Foam Seal
39	181468	Bump Head Knob Assembly with Spring and Foam Seal
*	683295	Handle Bracket Assembly (items 7-12)

**Optional Accessories**

*	181472	Cutting Line, (Eight - 10 ft lengths)
*	181460	Reel and Line Assembly
*	181470	Complete Cutting Head Assembly (includes 21, 26-39)
*	682075	Shoulder Strap Assembly
*	147541	Ryobi 2-Cycle Oil (48 4-oz bottles)

\* not shown



Item	Part No.	Description	Item	Part No.	Description
1	182059	Air Cleaner/Muffler Cover Assembly (includes 2 & 42)	34	613103	Rope
2	180350	Air Cleaner Filter	35	181443	Starter Housing Assembly (includes 28-34, 42 & 44)
3	180351	Carburetor Mounting Screw Assembly	36	181862	Housing Screw
4	180352	Wavey Washer	37	181074	Clutch Washer
5	182061	Choke Lever Assembly (includes 6)	38	181445	Clutch Rotor Assembly
6	182070	Choke Knob and Screw	39	153592	Clutch Drum Assembly
7	182060	Choke Lever and Plate (includes 5)	40	612468	Spring
8	182062	Carburetor Assembly W/Limiter Caps (includes 9 & 21)	41	180098	Clutch Cover Assembly
9	610675	Carburetor Gasket	42	181345	Cover Screw
10	181860	Carb Mount Screw	43	153597	Upper Clamp Assembly
11	181558	Primer and Hose Assembly	44	180036	Wire Lead
12	162063	Carb Mount Assembly (includes 10)	45	181937	Module Assembly
13	684451	Reed Assembly	46	610311	Spark Plug
14	181498	Power Shaft Assembly	47	182065	Exhaust Gasket
15	612115	Carburetor Mount Gasket	48	182066	Muffler Assembly (includes 47 & 49)
16	180026	Crank Case Service Assembly (includes 10, 14 & 24)	49	147575	Muffler Mounting Bolt Assembly
17	612134	Rear Mounting Pad	50	181622	Cylinder Assembly (includes 53)
18	181438	Fuel Tank Assembly (includes 19-21)	51	684449	Piston and Rod Assembly
19	181559	Fuel Cap Assembly	52	610674	Cylinder Gasket
20	181168	Fuel Return Line	53	181870	Cylinder Bolt
21	682039	Fuel Line Assembly	*	180011	Engine Gasket Kit
22	145308	Front Mounting Pad	*	180602	O.E.M. Carburetor Repair Kit (Walbro)
23	153520	Shroud Assembly	*	180090	O.E.M. Carburetor Repair Kit (Zama)
24	181861	Shroud Screw	*	181873	Gasket Diaphragm Repair Kit (Walbro)
25	182064	Shroud Extension and Stand	*	180091	Gasket Diaphragm Repair Kit (Zama)
26	180929	Flywheel Assembly	*	180530	Piston Ring
27	181065	Spacer	*	181623	Short Block Assembly (includes 10, 14, 16, 24, 46, 50-53)
28	181597	Recoil Pulley Assembly	*	610676	Flywheel Key
29	613102	Recoil Spring	*	181501	Starter Housing Screw Set
30	611061	Rope Guide	*	610309	Crankcase Seal
31	181441	Pulley Retainer Assembly	*	181599	Clutch Springs (Qty. 2)
32	181442	Switch Assembly (includes 44)	*		Items Not Shown
33	181079	Pull Handle			

**BOOM AND TRIMMER PARTS - MODEL 775T**

**2-CYCLE GAS TRIMMER**

(Serial Number 810042621 and greater)

Item	Part No.	Description
1	182069	Throttle Housing and Trigger Assembly (includes 2 & 3)
2	610314	Throttle Trigger Spring
3	181556	Throttle Trigger
4	182068	Throttle Cable Assembly
5	180339	Upper Drive Shaft Housing Assembly
6	180687	J-Handle Assembly (includes 7 & 8)
7	612831	Grip
8	612021	Tube Closure
9	683295	Handle Bracket Assembly (includes 10-15)
10	181811	Screw
11	181812	Upper Handle Clamp
12	181813	Middle Handle Clamp
13	181814	Lower Handle Clamp
14	181815	Nut
15	145569	Anti-Rotation Screw
16	181616	Click-Link Coupler (includes 17-20)
17	182057	Screw
18	181617	Bolt
19	181618	Adjustment Knob
20	181886	Knob Retaining Nut
21	180340	Lower Drive Shaft Housing Assembly
22	683608	Lower Flexible Drive Shaft
23	153597	Lower Clamp Assembly (includes 24)
24	145569	Anti-Rotation Screw
25	181566	Gearbox Assembly
26	180547	Shield Mounting Hardware
27	180548	Shield and Blade Assembly (includes 28)
28	180553	Blade Assembly
29	181457	Outer Spool and Eyelet Assembly (includes 30)
30	181458	Retainer
31	181561	Thrust Washer
32	181459	Small Spring
33	181461	Slider
34	181532	E-Clip
35	181531	Spring
36	181462	Plunger
37	181463	C-Clip
38	181464	Inner Reel
39	181465	Large Spring
40	181467	Foam Seal
41	181468	Bump Head Knob Assembly with Spring and Foam Seal

**Optional Accessories**

- 181472 Replacement Line, 0.80 Diameter (Eight - 10 ft lengths)
- 181460 Reel and Line Assembly
- 682075 Shoulder Strap Assembly
- 147543 Ryobi 2-Cycle Oil
- Items Not Shown

*Complete Head only comes of Gearbox  
the Part is - 181472*

