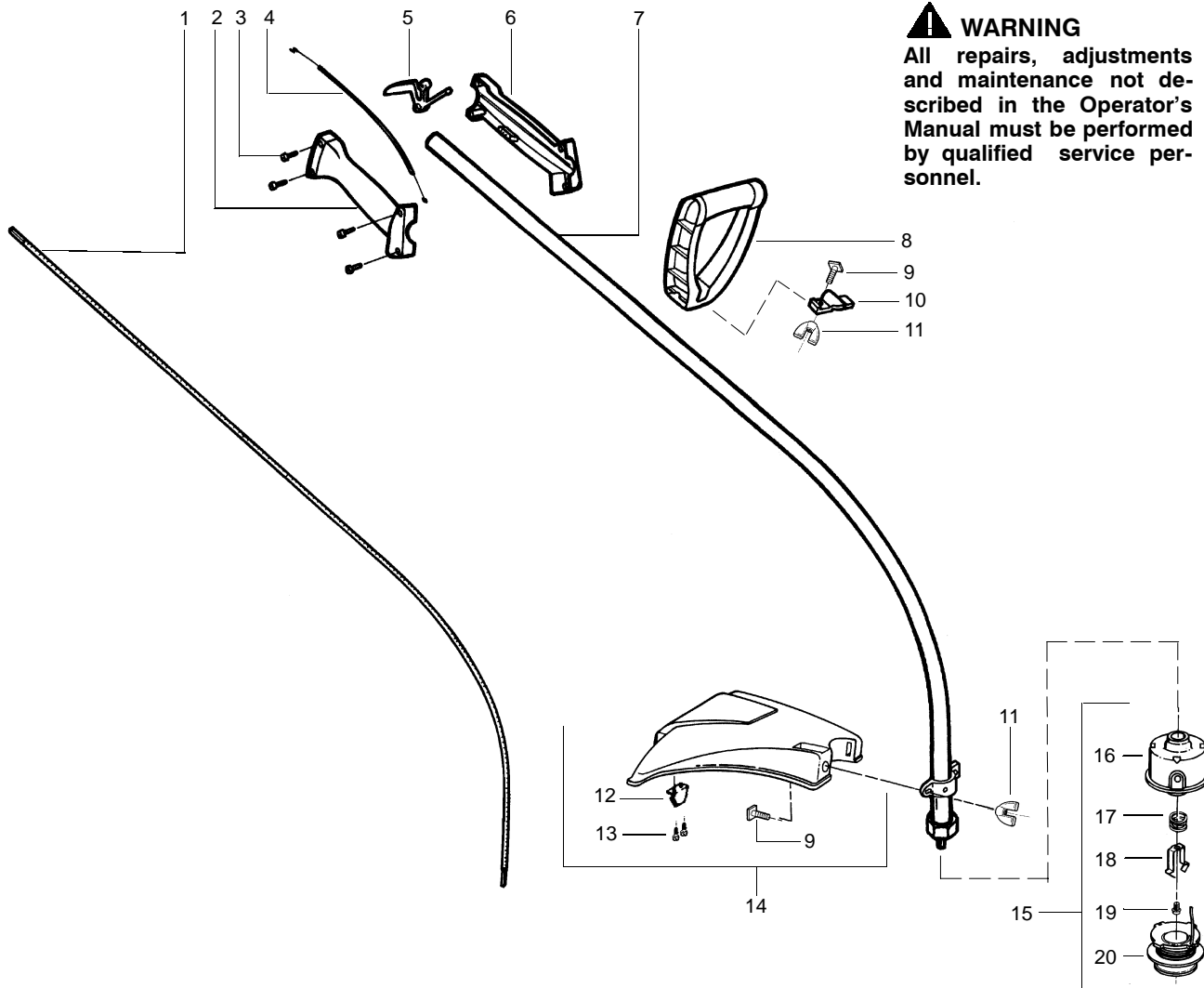


PARTS LIST NO. 530163943		<b>WEED EATER®</b> PARTS LIST	MODEL(s) XT25
DATE 3/13/03	REPLACES 530084032-1/07/03		Note: Illustration may differ from actual model due to design changes

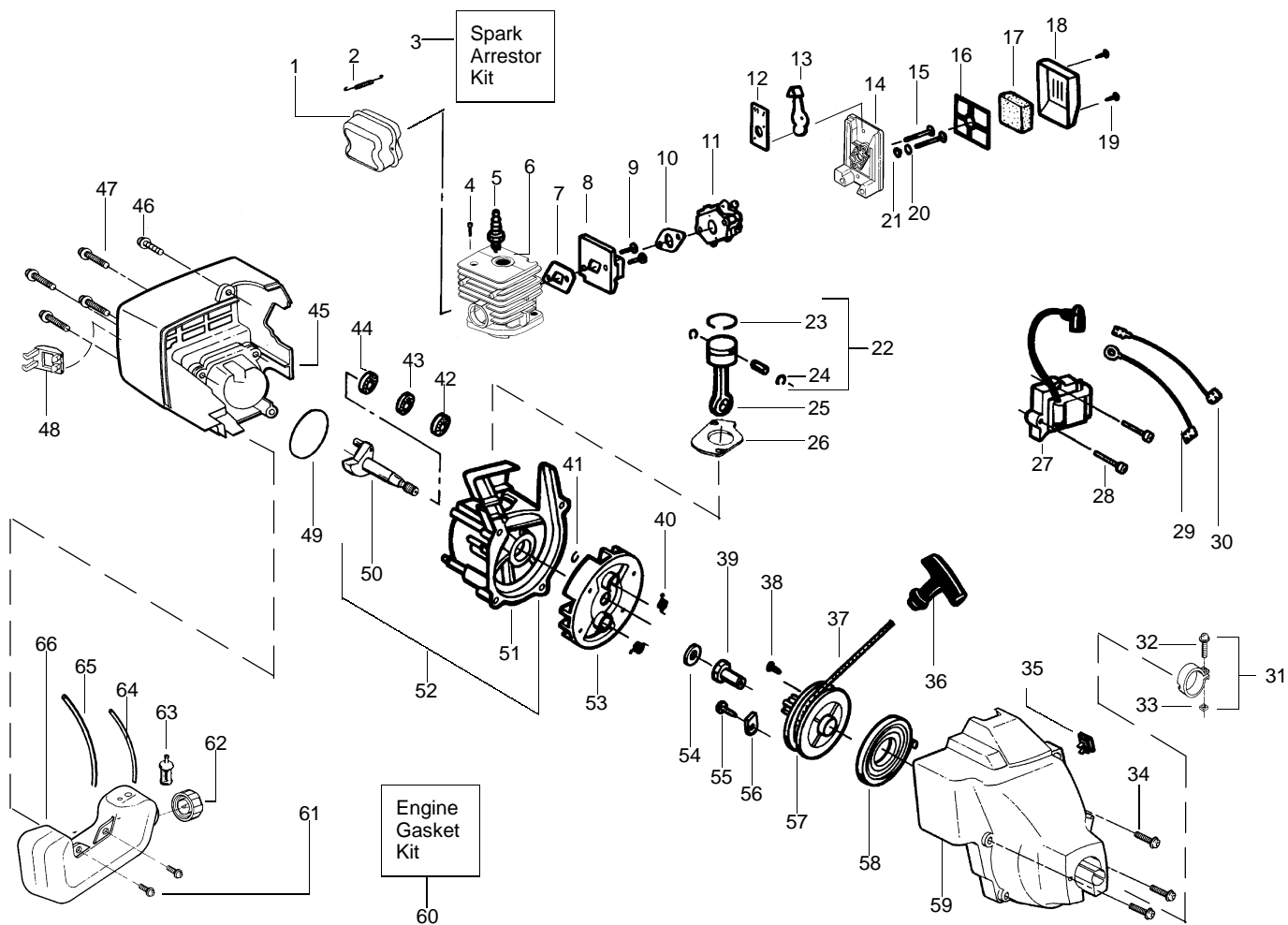


**⚠ WARNING**  
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530095613	Shaft-Flex	13.	530015966	Screw-Line Limiter
2.	530038581	Throttle Hsg. (Right)	14.	530069686	Kit-Shield Ass'y. (Incl. 9,11,12,13)
3.	530016349	Screw-Throttle Hsg.	15.	952701666	Cutting Head Ass'y. (Incl. 16-20)
4.	530071548	Kit-Throttle Cable Ass'y.	16.	530069690	Kit-Hub Ass'y
5.	530038682	Trigger	17.	530401464	Spring-Compression
6.	530038580	Throttle Hsg. (Left)	18.	530401466	Clip-Retainer-Head
7.	530071425	Drive Shaft Hsg. Ass'y	19.	530401467	Screw w/ Washer -Head
8.	530038708	Assist Handle	20.	952711527	Spool w/Line
9.	530015820	Bolt-Handle/Shield			Not Shown
10.	530094742	Clamp-Handle Assist		530083930	Manual (XT-25 Only)
11.	530016118	Wingnut-Handle/Shield		530055350	Shaft Warning Decal
12.	530052287	Line Limiter		530055162	Stop Decal

✓ = NEW PART NUMBER FOR THIS IPL    \* = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

PARTS LIST NO. 530163943		<b>WEED EATER®</b> PARTS LIST	MODEL(s) XT25
DATE 3/13/03	REPLACES 530084032-1/07/03		Note: Illustration may differ from actual model due to design changes



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530071396	Kit - Muffler S.A. (incl. 2,3)	23.	530029924	Piston Ring	46.	530015886	Screw
2.	530042088	Muffler Spring	24.	530015162	Piston Pin Retainer	47.	530015810	Screw
3.	530071391	Kit-Spark Arrestor	25.	530069615	Connecting Rod Ass'y.	48.	530054536	Guard-Muffler
4.	530015953	Screw-Cylinder	26.	530069616	Gasket-Cylinder(kit)	49.	*****	O-Ring-C'case(kit)
5.	952030249	Spark Plug (RCJ 6Y)	27.	530055160	Ignition Module	50.	530054753	Assy-Crankshaft
6.	530071689	Kit - Cylinder	28.	530016357	Screw	51.	530071627	Kit-Crankcase Ass'y. (Incl. 42-44)
7.	530069616	Gasket-Cyl./Carb.(kit)	29.	530014662	Assy-Ground Wire	52.	530071360	C'case & C'shaft Assy. (Incl. 41,50,51)
8.	530047659	Carb. Adaptor	30.	530014663	Assy-Leadwire	53.	530069886	Flywheel Ass'y.
9.	530016014	Screw	31.	530056365	Nose Cone Clamp Ass'y. (Incls. 32&33)	54.	530015828	Washer-Flat
10.	530069616	Gasket-Carb.(kit)	32.	530016381	Screw-Nose Cone	55.	530015775	Screw
11.	530069971	Kit - Carburetor Ass'y (Incl. Limiter Cap)	33.	530016382	Nut-Nose Cone	56.	530027523	Retainer-Can
12.	530038747	Choke Plate Mounting	34.	530015810	Screw	57.	530069400	Starter Pulley Kit (Incl. 38)
13.	530038686	Choke Shutter	35.	530071356	Kit-On/Off Switch	58.	530042085	Starter Spring
14.	530052431	Air Box	36.	530027569	Starter Handle	59.	530069685	Kit-Fan Hsg/Shroud
15.	530015887	Screw	37.	530069232	Kit - Rope	60.	530069616	Kit-Engine Gasket (Incl. 7,10,26,49)
16.	530036569	Plate - Filter Support	38.	530016080	Screw	61.	530016379	Retainer
17.	530036575	Air Filter Foam	39.	530038604	Drive Coupling	62.	530014347	Assy-Fuel Cap
18.	530036568	Air Filter Cover	40.	530023817	Starter Dog Spring	63.	530095646	Assy-Fuel Pickup
19.	530015880	Screw	41.	530015941	Retain. Ring-C'shaft	64.	530069247	Kit-Fuel Line (Small)
20.	530015852	Spacer-Choke	42.	530055728	Outer Bearing	65.	530069216	Kit-Fuel Line (Large)
21.	530015254	Washer	43.	530071615	Kit-C'case Seal	66.	530049379	Assy-Fuel Tank (Incl. cap, fuel lines, filter)
22.	530069613	Kit - Piston (Incl. 23, 24 & Pin)	44.	530032125	Inner Bearing			
			45.	530069685	Assy.-Fan Hsg/Shroud			

↖ = NEW PART NUMBER FOR THIS IPL      ★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

PARTS LIST NO. 530163943		<b>WEED EATER®</b> PARTS LIST	MODEL(s) XT25
DATE 3/13/03	REPLACES 530084032-1/07/03		Note: Illustration may differ from actual model due to design changes

**Carburetor Assembly Kits**

**WA224 - See Service Ref.**

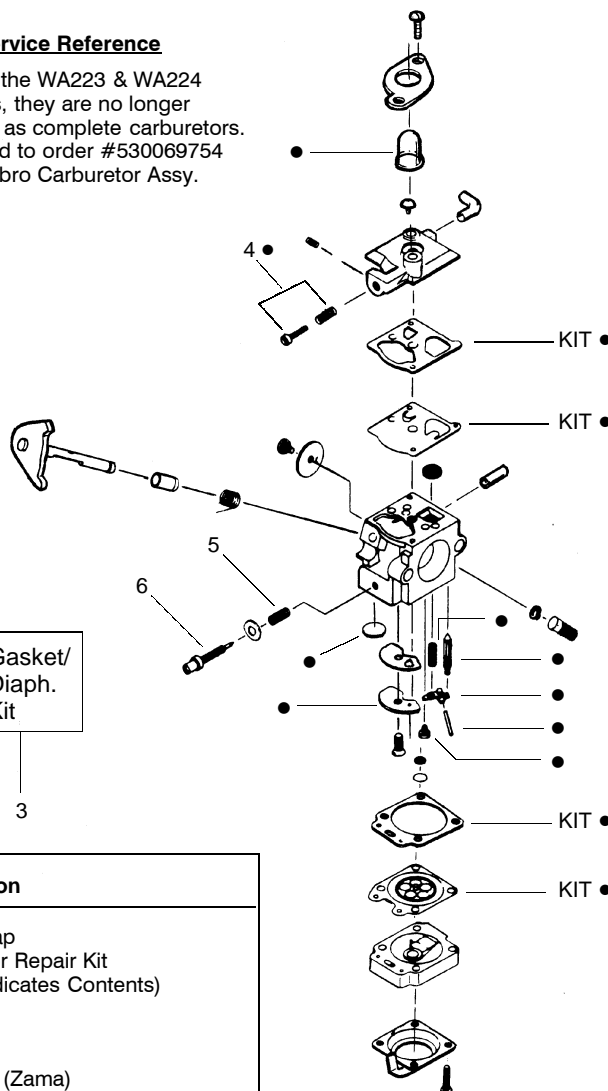
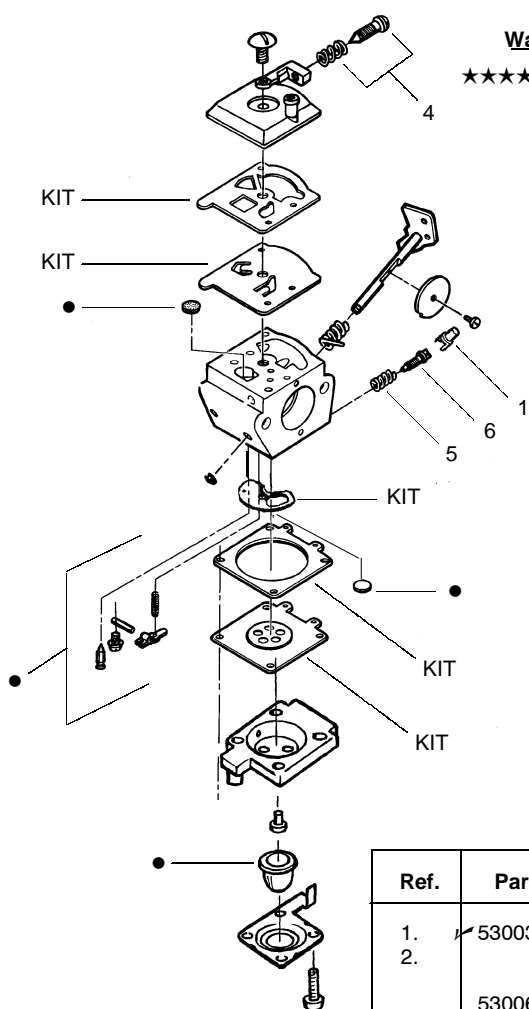
**WA226-#530069754**

**C1U-W7 Zama - 530069971**

**WA223 - See Service Ref.**

**Walbro Carburetor Service Reference**

★★★★★ If replacing the WA223 & WA224 Carburetors, they are no longer serviceable as complete carburetors. You will need to order #530069754 WA226 Walbro Carburetor Assy.

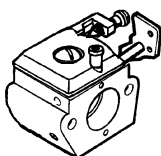


Carb. Repair Kit

Gasket/Diaph. Kit

Ref.	Part No.	Description
1.	530038403	Limiter Cap
2.	-	Carburetor Repair Kit (● Indicates Contents)
	530069839	WA223
	530069841	WA224
	530069842	WA226
	530069969	C1U-W7 (Zama)
3.	-	Gasket/Diaphragm Kit (KIT= Indicates Contents)
	530069844	WA223, WA224 & WA226
	530069970	C1U-W7 (Zama)
4.	530035296	Idle Screw & Spring Kit
5.	530035342	Low Speed Spring
6.	530035341	Low Speed Needle

**Kit - Carburetor Assembly No. 530071630 - C1U-W7D**



Note: No Repair kits are available for this carburetor, please order the complete assembly part number 530-071630 (C1U-W7D)

✓ = NEW PART NUMBER FOR THIS IPL

★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

PARTS LIST NO. 530163943		<b>WEED EATER®</b> PARTS LIST	MODEL(s) XT25
DATE 3/13/03	REPLACES 530084032-1/07/03		NOTE: Illustration may differ from actual model due to design changes

**SERVICE REFERENCE**

Note: When replacing item# 49 on page 2, please note if the surface indicated by the arrow is flat or has a beveled edge and order accordingly.

- (A) Flat Surface - 530-019181 Gasket
- (B) Beveled surface - 530-056097 O-ring

