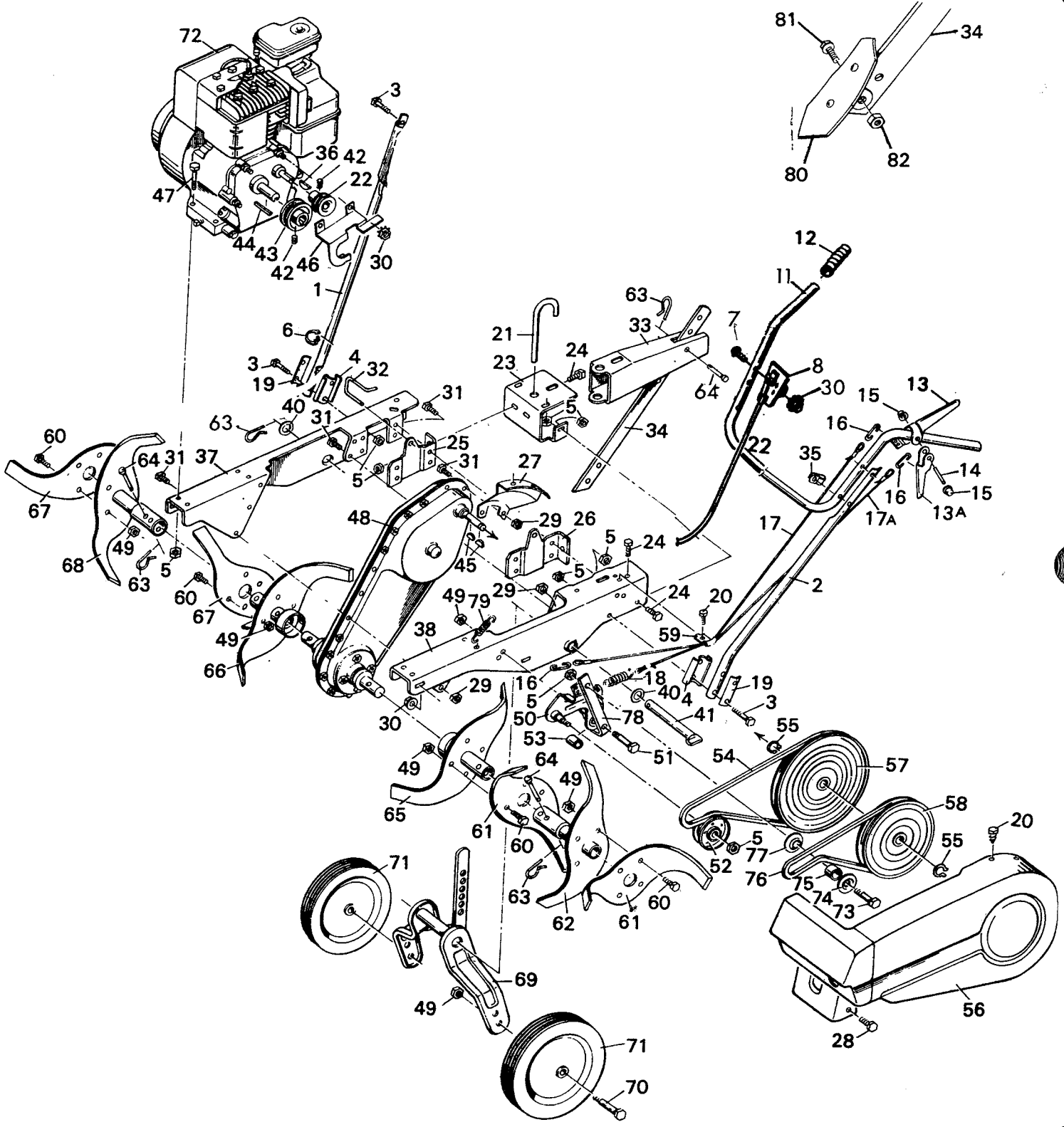


MODEL NO. 81-13020

GARDEN TILLER
REPLACEMENT PARTS ILLUSTRATION



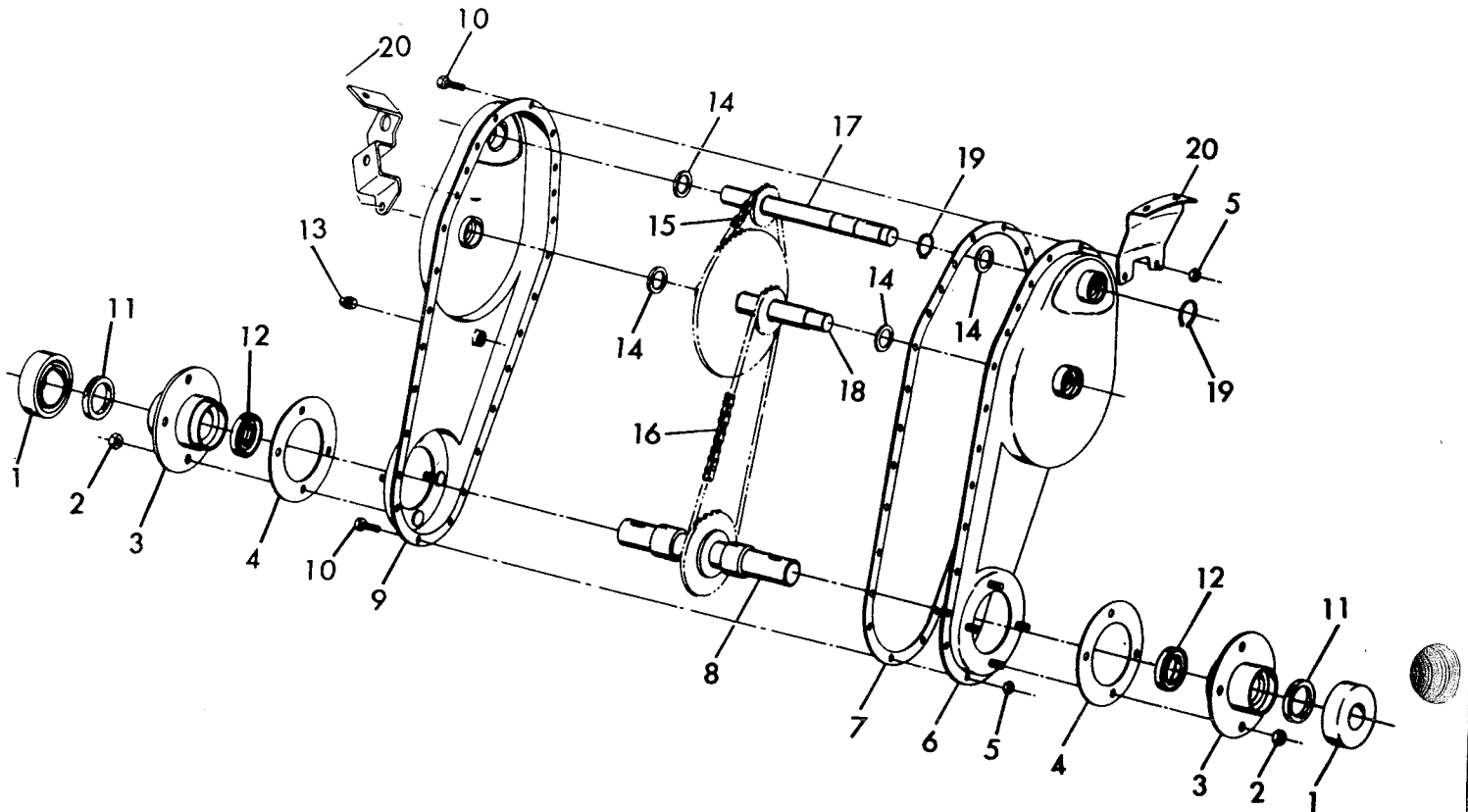
GARDEN TILLER MODEL NO. 81-13020 PARTS LIST

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	75064C	Lower Handle R.H.	43	75074	Engine Pulley
2	75065C	Lower Handle L.H.	44	21553	Square Key $\frac{3}{16}$ "
3	1X98	Hex Bolt $\frac{5}{16}$ "-18X $1\frac{1}{8}$ "	45	21539	Woodruff Key
4	75045Z	Handle Bracket	46	75146Z	Belt Guide
5	15X88	Flange Locknut $\frac{5}{16}$ "-18	47	1X102	Engine Bolt $\frac{5}{16}$ "-18X $1\frac{1}{2}$ "
6	32618	Tie Strap	48	75206	Transmission*
7	3X105	Screw	49	15X84	Flange Locknut $\frac{3}{8}$ "-16*
8	75188	Remote Control	50	75075Z	Idler Bracket Assembly
11	75186C	Upper Handle	51	9X10	Shoulder Bolt
12	75078	Grip	52	75149	Idler Pulley
13	75077Z	Clutch Lever	53	75145Z	Spacer
13A	75144Z	Reverse Lever	54	37X28	Belt
14	75137Z	Clutch Pin	55	11X7	Retainer Ring
15	28X42	Push-On-Cap	56	75122	Belt Guard Assembly
16	75079	Clutch Cable Hook	57	75073	Transmission Pulley
17	75081	Clutch Cable-Forward	58	21410	Input Pulley
17A	75148	Clutch Cable-Reverse	59	21953Z	Cable Guide
18	75083	Spring	60	1X85	Bolt $\frac{3}{8}$ "-16X $\frac{3}{4}$ "
19	75046Z	Handle Clamp	61	75408	Tine-Stamped "X"
20	26X195	Screw	62	75218	L.H. Outside Tine & Hub Assembly
21	75082Z	Tail Piece Pin	63	75336	Hair Pin
22	75132	Pulley	64	75060	Tine Pin
23	75200	Chassis Bracket	65	75213	L.H. Inside Tine & Hub Assembly
24	1X45	Hex Bolt $\frac{5}{16}$ "-18X $\frac{5}{8}$ "	66	75215	R.H. Inside Tine & Hub Assembly
25	75038	R.H. Guide Bracket	67	75409	Tine - Stamped "Z"
26	75039	L.H. Guide Bracket	68	75220	R.H. Outside Tine & Hub Assembly
27	75104	Rear Guard Bracket	69	75098	Wheel Bracket Assembly
28	1X38	Bolt $\frac{1}{4}$ "-20X $\frac{5}{8}$ "	70	75048	Axle Bolt
29	15X86	Stove Nut $\frac{1}{4}$ "-20	71	75047	Wheel & Tire
30	15X66	Keps Nut $\frac{1}{4}$ "-20	72	-----	Engine
31	1X95	Bolt $\frac{1}{4}$ "-20X $\frac{7}{8}$ "	73	9X1	Shoulder Bolt
32	75071Z	Pin	74	75141Z	Washer
33	75210	Tail Piece Assembly	75	75133	Spacer
34	75222	Drag Stake	76	37X29	Belt
35	75143	Cable Guide	77	75140Z	Washer
36	75136	Woodruff Key $\frac{1}{8}$ "X $\frac{5}{8}$ "	78	75142Z	Idler Bracket
37	75224	R.H. Chassis	79	75135	Spring
38	75063	L.H. Chassis	80	75171	Furrow Opener Blade
39	75336	Spring Pin	81	1X97	Bolt $\frac{3}{8}$ "-16X $1\frac{1}{4}$ "
40	17X100	Washer	82	15X84	Flange Locknut $\frac{3}{8}$ "-16
41	75102Z	Pin		F-4641	Owner's Manual
42	23X48	Set Screw		75230	Parts Bag Assembly

* For service to the transmission see your nearest authorized service center by the manufacturer of this unit listed in the yellow pages of the Telephone Directory.

Transmission Parts List, page 98.

MODEL 75206 TRANSMISSION FOR 81-13020
MODEL 75406 TRANSMISSION FOR 81-13360



KEY NO.	MODEL NO. 75206	MODEL NO. 75406	DESCRIPTION
1	75014	75014	Dust Cap
2	15X88Z	15X88	Flange Locknut (.31-18NC)
3	75179	75179	Flange and Bearing Assembly
4	75015	75015	Flange Gasket
5	15X89Z	15X89	Flange Locknut (.25-20NC-2)
6	75033	75432	Left Hand Drive Housing and Bearing Assembly
7	75030	75030	Drive Housing Gasket
8	75204	75404	Tine Shaft Assembly
9	75032	75433	Right Hand Drive Housing and Bearing Assembly
10	1X38Z	1X38	Hex Bolt (.25-20NCX.625 Grade 5)
11	75013	75013	Felt Washer
12	75029	75029	Rubber Seal
13	75088	75088	Pipe Plug
14	75031	75031	Thrust Washer
15	75115	75115	Chain and Link Assembly
16	75114	75114	Chain and Link Assembly
17	75139	75017	Input Shaft Assembly
18	75016	75016	Idler Shaft Assembly
19	11X7	11X7	Retainer Ring (.625 D Shaft)
20	75104	75442	Bracket, Belt Guide & Idler
21	1X95	1X95	Hex Bolt 1/4"-26X7/8"