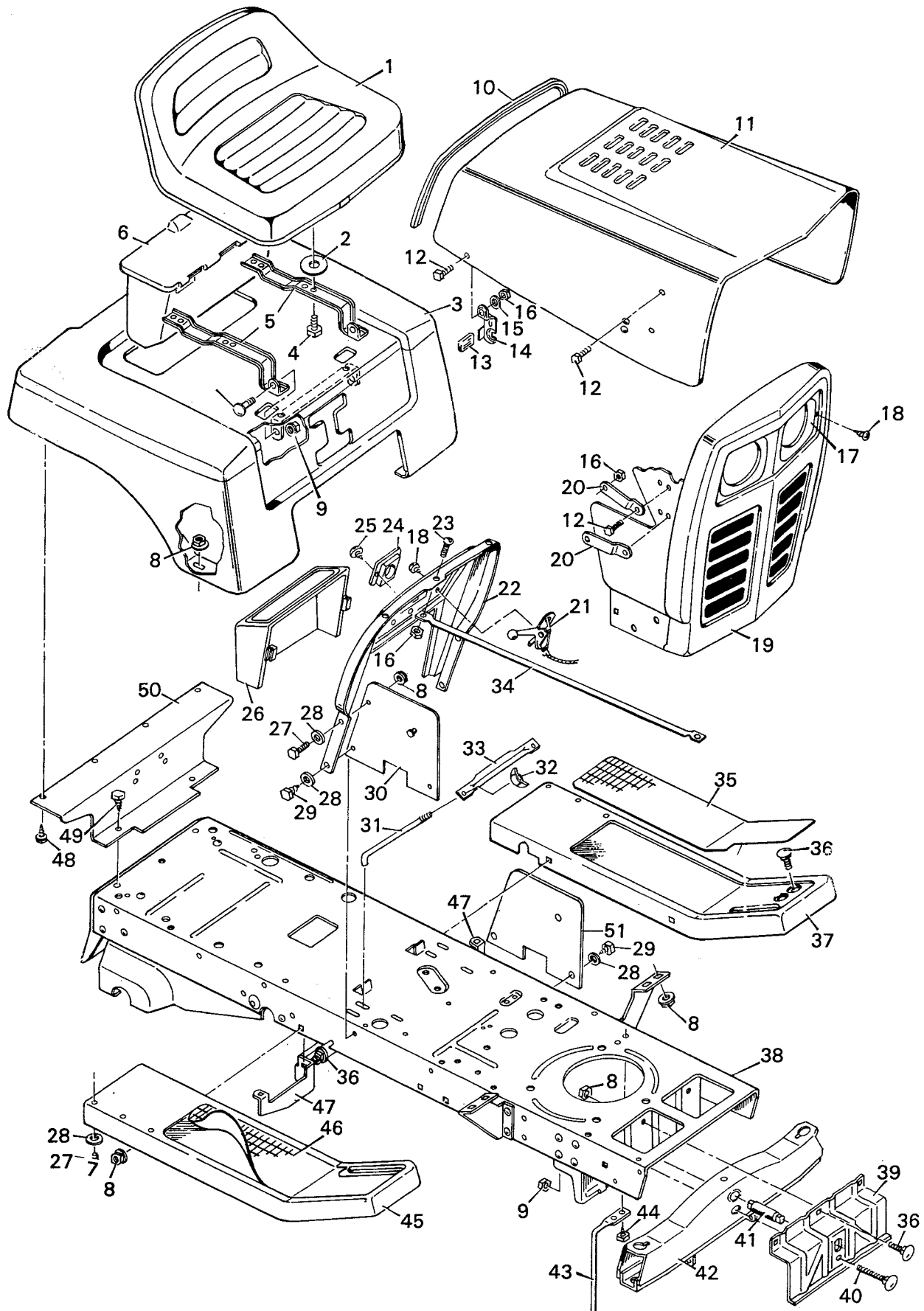
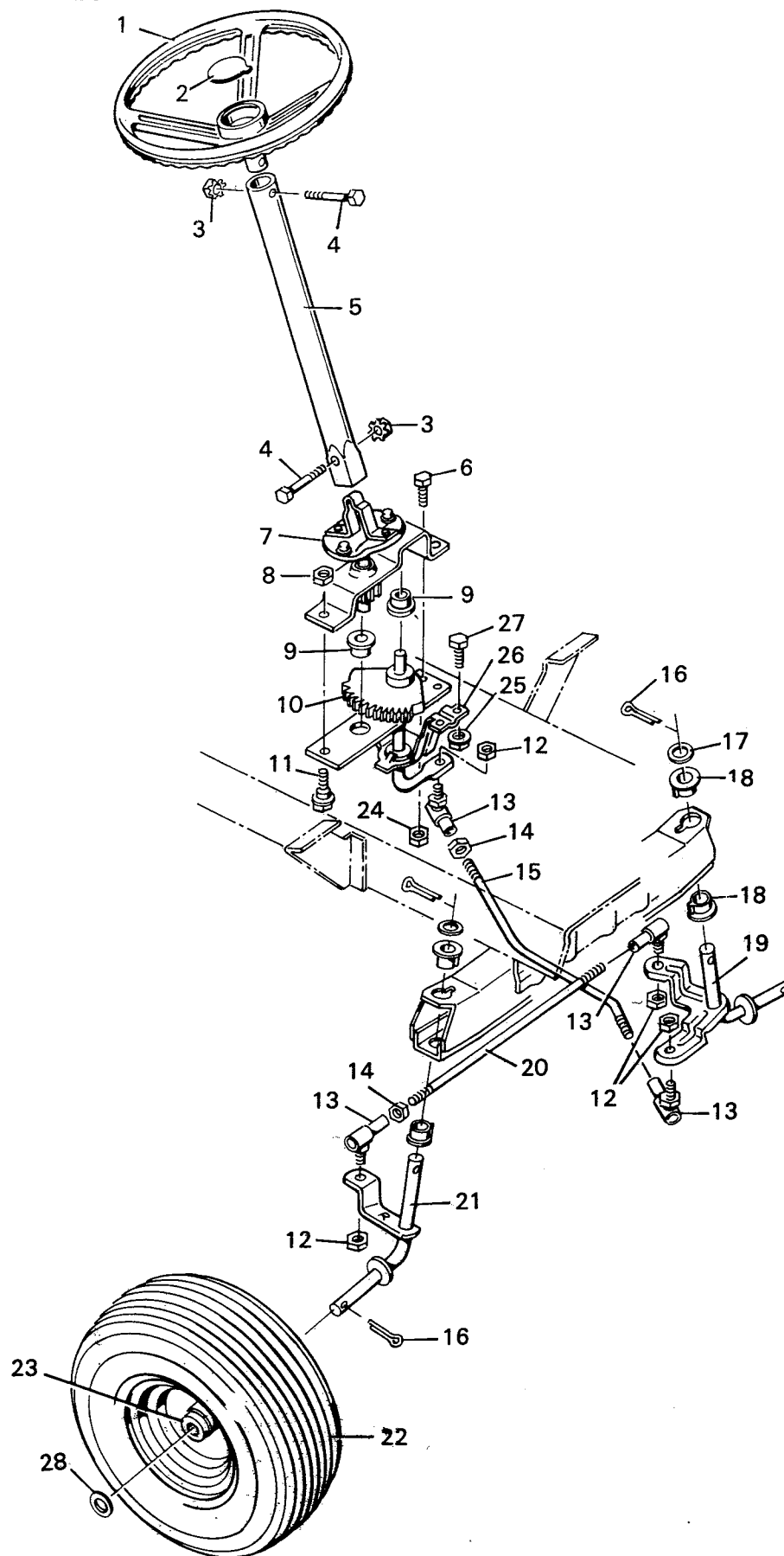


**MODEL 8-4297
BODY SECTION**



MODEL 8-4297

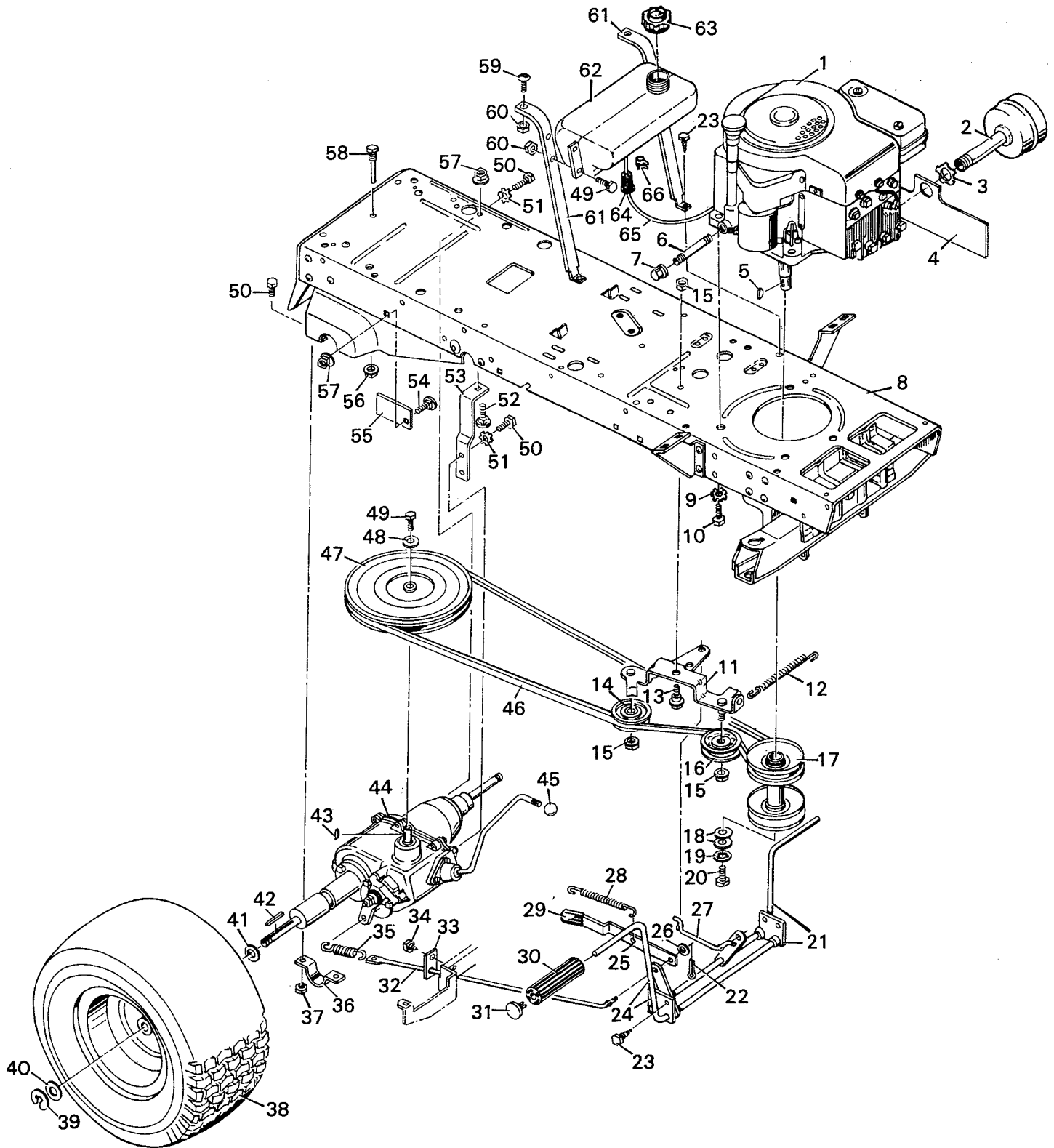
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	21970	Seat	27	1X45Z	Bolt 5/16-18X $\frac{5}{8}$ "
2	20094Z	Washer	28	17X47Z	Washer I.D. 11/32"
3	23338	Rear Shroud Assembly	29	26X197	Screw
4	1X84Z	Bolt 5/16"-18X1	30	23292	Side Plate - R.H.
5	23110Z	Seat Hinge	31	21762Z	Battery Clamp Rod
6	21404	Tool Box	32	14X79	Wing Nut
7	20662Z	Shoulder Screw	33	21761Z	Battery Clamp
8	15X79Z	Hex Locknut 5/16"-18	34	21784	Grill Brace
9	15X84Z	Flange Locknut $\frac{3}{8}$ "-16	35	21569	Rubber Mat - L.H.
10	21765	Edge Trim	36	2X53	Carriage Bolt 5/16-18X $\frac{5}{8}$
11	23305	Hood Assembly	37	21933	Running Board L.H.
12	4X24	Screw $\frac{1}{4}$ "-20X $\frac{1}{2}$ "	38	403034	Frame Assembly
13	21434	Grip	39	21534	Front Axle Hanger
14	403040	Hood Latch - R.H.	40	2X60	Carriage Bolt $\frac{3}{8}$ "-16X3
----	403041	Hood Latch - L.H.	41	21469	Pivot Pin
15	17X17Z	Washer I.D. 13/64"	42	21441	Front Axle Assembly
16	15X81	Hex Nut #10-24	43	23789Z	Belt Guide
17	23302C	Grill Insert	44	26X49	Screw
18	26X159	Screw #8X $\frac{3}{8}$ "	45	21932	Running Board - R.H.
19	23307	Grill Assembly	46	21568	Rubber Mat - R.H.
20	23046	Pivot Bar	47	21536	Running Board Support R.H.
21	23332PA	Remote Control	----	21537	Running Board Support L.H.
22	23294	Control Panel	48	26X185	Screw
23	4X21	Screw#10-24X $\frac{5}{8}$ "	49	26X174	Screw
24	21707	Steering Post Bearing	50	21411	Rear Shroud Support
25	26X186	Screw	51	23293	Side Plate - L.H.
26	23330	Battery Cover			



MODEL 8-4297

KEY NO.	PART NO.	DESCRIPTION
1	21688	Steering Wheel
2	21303	Steering Wheel Cap
3	15X76	Keps Nut 5/16"-18
4	1X75	Bolt 5/16"-18X1 3/4"
5	21486C	Steering Post
6	1X45Z	Screw 5/16"-18X7/8"
7	21493	Steering Gear & Coupling Ass'y.
8	15X84Z	Locknut 3/8"-16
9	20587	Bearing
10	21692	Steering Arm Gear & Brkt. Ass'y.
11	21426	Shoulder Bolt
12	15X87Z	Locknut 3/8"-24
13	21031	Ball Joint
14	15X61Z	Hex Nut 3/8"-24
15	21482	Drag Link Rod
16	30X49	Cotter Pin 1 1/4"
17	17X83Z	Washer
18	21401	Spindle Bearings
19	21476	Spindle Ass'y. L.H.
20	21475	Tie Rod Ass'y.
21	21479	Spindle Ass'y. R.H.
22	21527	Front Wheel & Tire
	403000	Rim Only
	403001	Tire Only
	400162	Valve Stem & Cap
23	403010	Front Wheel Bearing
24	15X43Z	Locknut 5/16"-18
25	15X79	Flange Nuts 5/16-18
26	21693	Steering Bracket
27	1X45Z	Bolt 5/16-18X5/8"
28	17X83Z	Washer
	20797	Hub Cap
	23243	Parts Bag Assy.

**MODEL 8-4297
DRIVE SECTION**



MODEL 8-4297

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	----	Engine	36	21473	Transaxle Clamp
2	23343	Muffler	37	15X88Z	Flange Locknut .31-18
3	21616	Pipe Lock Nut	38	21526	Wheel & Tire 18X9.50X8
4	21664Z	Heat Shield	---	403004	Wheel Only
5	20062	Woodruff Key #6	---	403005	Tire
6	21652	Oil Drain Extension	---	400162	Valve Stem & Cap
7	21651	Oil Drain Cap	39	11X3	E-Ring
8	403034	Frame Assembly	40	17X115	Washer
9	19X8	Shakeproof Washer	41	21521	Transaxle Washer
10	20103	Engine Bolt	42	21553	Square Key
11	21428	Idler Bracket & Stud Ass'y.	43	21539	Woodruff Key #61
12	23724	Drive Idler Spring	44	----	Transaxle - 3-Speed
13	21426	Shoulder Bolt	45	20844	Shift Knob
14	20613	Clutch Idler Pulley	46	21615	Drive Belt ½-95"
15	15X84Z	Flange Locknut ¾-16	47	21447	Input Pulley
16	21409	Clutch Idler Pulley	48	18X30	Spring Lockwasher
17	23725Z	Stack Pulley Ass'y. <i>AKA</i>	49	1X38	Bolt ¼"-20X½"
18	10851Z	Washer	50	1X84Z	Bolt
19	19X39	Shakeproof Washer	51	18X15	Lockwasher
20	1X20	Bolt	52	2X57	Carriage Bolt
21	21976	Clutch & Lever Assembly	53	21440Z	Transaxle Support Bracket
22	30X20	Cotter Pin	54	2X56	Carriage Bolt
23	26X197	Screw	55	21683	Belt Guide
24	21946	Brake Lever Assembly	56	15X79	Flange Nut
25	21484Z	Parking Brake Arm	57	15X68	Flange Nut
26	17X47Z	Washer	58	20619	Guide Screw
27	21681	Clutch Link Rod	59	4X24	Screw
28	20682	Parking Brake Spring	60	15X66	Keps Nut ¼"-20
29	21434	Grip	61	23310	Gas Tank Support
30	21544	Clutch & Brake Pedal	62	23300	Gas Tank
31	21535	Push On Cap	63	23711	Gas Cap
32	21472Z	Brake Rod	64	23712	Filter
33	21678Z	Brake Rod Support	65	23716	Fuel Line - 5.50"
34	26X185	Screw		23717	Fuel Line - 11.25"
35	21675	Tension Spring	66	23713	Hose Clamp
				21522	Hub Cap



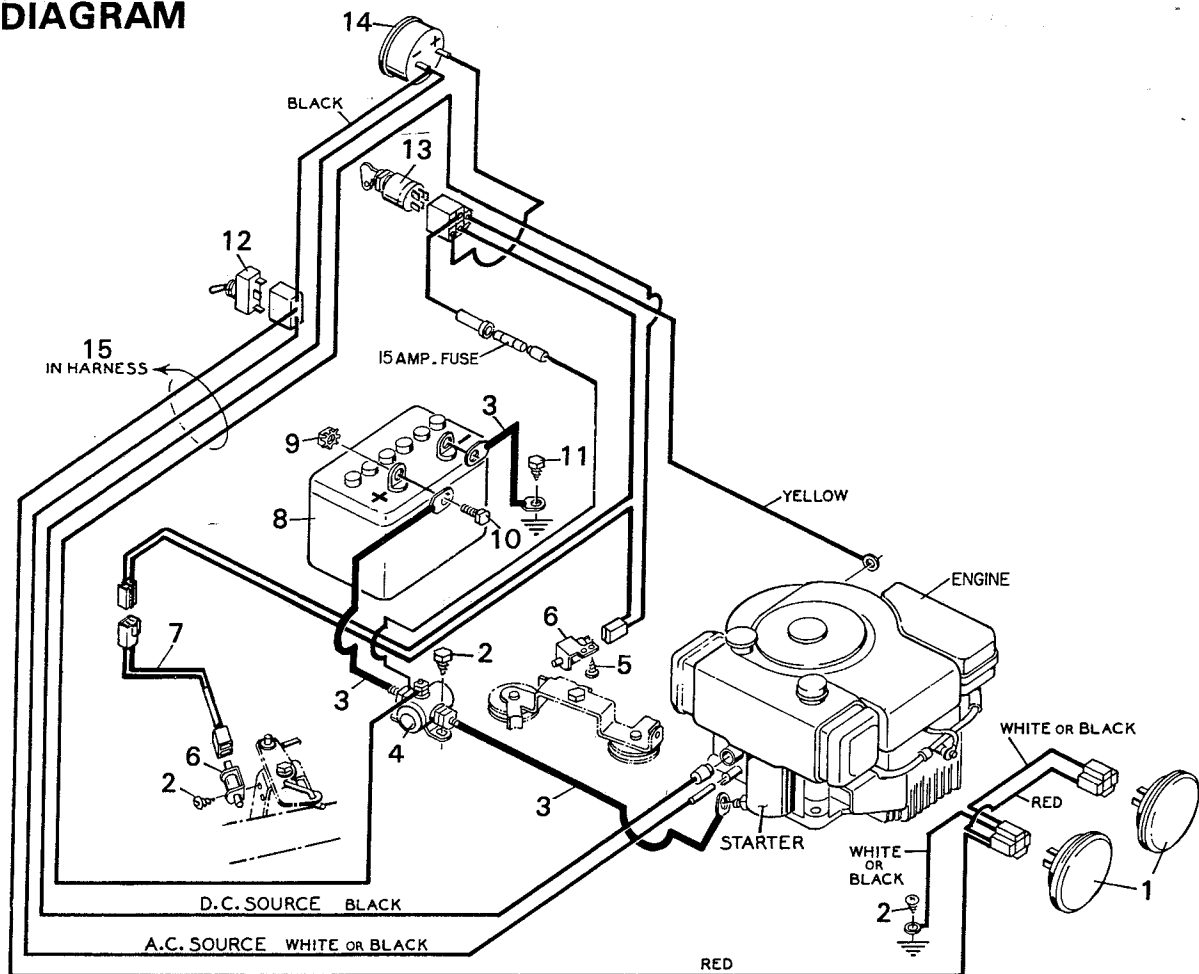


MODEL 8-4297

#29 - 21409 flat idler

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	20661Z	Shoulder Bolt	47	21249	Engagement Lever Grip
2	23185	Support Arm	48	23188Z	R.H. Hanger Bracket
3	17X57Z	Washer I.D. 15/32"	49	2X53	Carriage Bolt 5/16-18X3/4"
4	21912Z	Pull Pin	50	21920	Adjusting Nut
5	20692	Hair Pin	51	15X68	Hex Nut 3/8"-16
6	17X47Z	Washer I.D. 11/32"	52	23275Z	L.H. Adjusting Rod
7	30X20	Cotter Pin	53	23184	Lifter Support
8	21914Z	Clevis	54	23177	Fixed Idler Ass'y.
9	29X93	Clevis Pin	55	23240	Idler Support
10	23231	Pulley Cover	56	23178Z	Cross Drive Idler Ass'y.
11	26X195	Screw	57	20662	Shoulder Bolt 3/8"-16-7/8"
12	23748	Blade Drive Belt - 61"	58	23750	Spring - Cross Drive
13	23211	Idler Pulley	59	23239	Wire Harness
14	15X84Z	Flange Locknut 3/8"-16	60	21549	Safety Switch
15	23180	Jackshaft	61	26X159	Screw #8X37
16	20062	Woodruff Key	62	23241	Engagement Link Support
17	1X84Z	Hex Bolt 5/16"-18X1"	63	23745	Housing
18	20615	Jackshaft Pulley	64	21953Z	Cable Guide
19	23238	Backside Idler Pulley	65	23216	Lifter Cable
20	21426	Shoulder Bolt 3/8"-16X1/8"	66	23187	Nylon Pulley
21	23179Z	Blade Drive Idler	67	23191Z	Cable Guide
22	23226Z	Engagement Link	68	23225	Roller Support
23	23228Z	Engagement Link Rod	69	23790Z	Belt Guide
24	23747	Spring - Blade Drive	70	23186Z	Roller Axle
25	23232Z	Link Rod	71	23203	Roller
26	20616	Jackshaft	72	30X49	Cotter Pin
28	23749	Cross Drive Belt - 99"	73	20551	Jackshaft Housing
30	23739	Pulley - Jackshaft	74	20617	Blade Adapter
31	23213Z	Spacer	75	21673Z	Washer
32	23751Z	Belt Guide	76	23209	Blade
33	20692	Hair Pin	77	20663Z	Blade Washer
34	15X2	Hex Nut 5/16"-18	78	18X27	Lockwasher
35	21915Z	Adjusting Clevis	79	15X72	Hex Nut 1/4"-20
36	21602	Shoulder Bolt 3/8"-16	81	28X23	Push On Cap
37	23201	Lifter Ass'y.	82	21189	Torsion Spring
38	15X88Z	Flange Nut 5/16"-18	83	23173Z	Deflector Rod
39	17X53Z	Washer I.D. 13/32"	84	23224	Chute Deflector
40	23192Z	Guide Bracket	85	23278	R.H. Gauge Wheel Bracket
41	1X95	Hex Bolt 1/4"-20X1/8"	86	23279	L.H. Gauge Wheel Bracket
42	23194Z	Lifter Latch	87	2X58	Carriage Bolt 5/16-18X2 1/2"
43	23221Z	Lifter Spring	88	23257	Gauge Wheel
44	15X66	Hex Nut 1/4"-20	89	23260Z	Gauge Wheel Retainer
45	23193Z	Lifter Guide Bracket	90	23259Z	Gauge Wheel Axle - Long
46	23222	Lifter Grip	91	23258Z	Gauge Wheel Axle - Short
				404041	Lifter Assembly Complete
				404042	Blade Housing Complete

MODEL 8-4297 WIRING DIAGRAM



PARTS LIST

KEY NO.	PART NO.	DESCRIPTION
1	20837	Seal Light Beam
2	26X186	Screw
3	21263	Battery Cable
4	21261	Solenoid
5	26X159	Screw #8X3/8"
6	21549	Safety Switch
7	23239	Wiring Harness
8	21075	Battery
	21079	Electrolyte
9	15X66	Keys Nut 1/4"-20
10	1X38	Bolt 1/4"-20X5/8"
11	26X174	Screw
12	21686PA	Light Switch
13	21064PA	Switch & Key
14	21057PA	Ammeter Assembly
15	23336	Wiring Harness
16	23834	Fuse Wire
17	23752	Fuse
	20729	Key Only