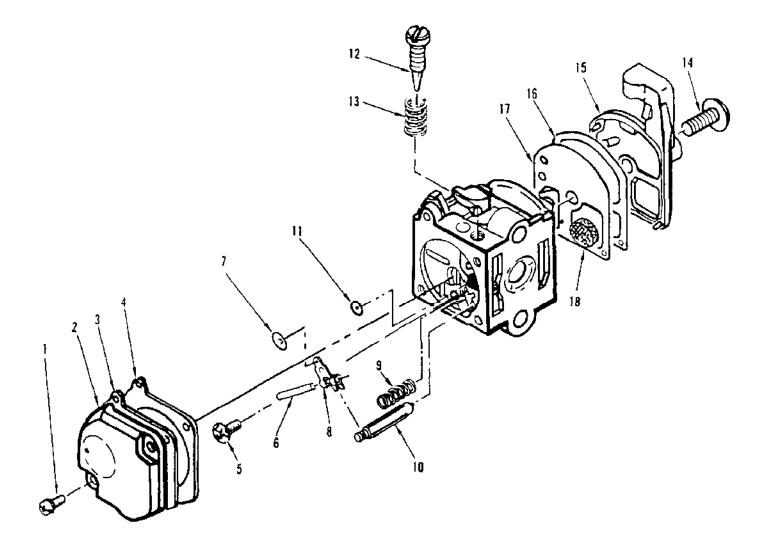
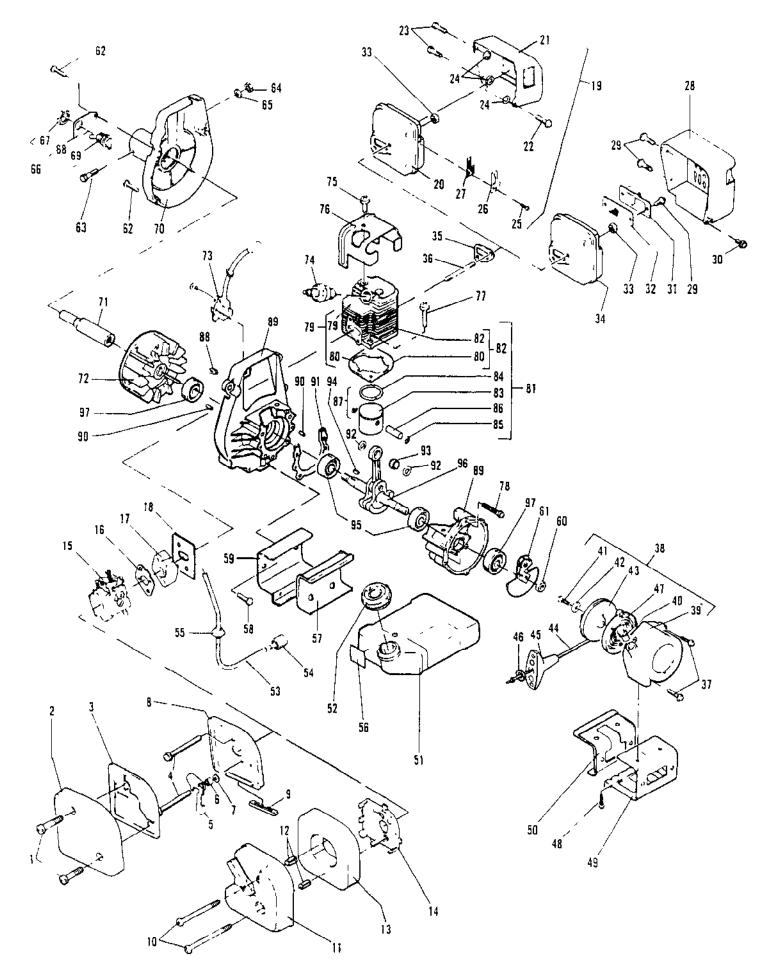
12-400025-03 Aqua Mac 03/84 to 06/86 IPL 218036-01 Carburetor



1 2 Screw - Cove 2 1 Cover - Diap 3 1 Gasket - Mai 4 1 Diaphragm - 5 1 Screw - Lever 6 1 Pin - Lever A 7 1 Disk Not ava 8 1 Lever - Pin A	
21Cover - Diap31Gasket - Mai41Diaphragm -51Screw - Lever61Pin - Lever A71Disk Not ava81Lever - Pin A	ssembly (ZAMA CIS-M9)
31Gasket - Mai41Diaphragm -51Screw - Lever61Pin - Lever A71Disk Not ava81Lever - Pin A	er Not available separately.
41Diaphragm -51Screw - Lever61Pin - Lever A71Disk Not ava81Lever - Pin A	hragm Not available separately.
5 1 Screw - Lever 6 1 Pin - Lever A 7 1 Disk Not availation 8 1 Lever - Pin A	n Not available separately.
6 1 Pin - Lever A 7 1 Disk Not available 8 1 Lever - Pin A	Main Not available separately.
7 1 Disk Not ava 8 1 Lever - Pin A	er Pin Not available separately.
8 1 Lever - Pin A	rm Not available separately.
	ailable separately.
	rm. Not available separately.
9 1 Spring - Leve	er Pin Not available separately.
10 1 Valve - Need	lle Arm Not available separately.
11 1 Plug - Welch	Not available separately.
12 1 Needle - Mai	n Adjustment Not available separately.
13 1 Spring - Adju	stment Needle Not available separately.
14 1 Screw - Fuel	Pump Cover Not available separately.
15 1 Cover - Fuel	Pump Not available separately.
16 1 Gasket - Fue	Pump Not available separately.
17 1 Diaphragm -	Fuel Pump Not available separately.
18 1 Strainer Not	



K&T Saw Shop 606-678-9623 or 606-561-4983

Ref #	Part Number	Qty Description
1	217669	2 Screw - M4 x 25 (15-25 in. lb. torque)
2	215988	1 Cover - Air Filter
3	217376	1 Filter - Air
4	216903	2 Screw - M5 x 55 (18-25 in. lb. torque)
5	215991	1 Shutter - Choke
6	215993	1 Spacer
7	216591	1 Washer - M5 Flat
	216108	1 Kit - Air Box/Grommet
8 9	215992	 Grommet This is a new part number, different from the one listed in the previous IPL for this unit.
10	219078	2 Screw - M5 X 69 Sems This is a new part number, different from the one listed in the previous IPL for this unit. (18-25 in. lb. torque)
11	223196	 Cover Asy - Choke This is a new part number, different from the one listed in the previous IPL for this unit.
12	219023	2 Insert - A/C Cover This is a new part number, different from the one listed in the previous IPL for this unit.
13	219145	 Filter - Air (Foam) This is a new part number, different from the one listed in the previous IPL for this unit.
14	222758	 Box - Air This is a new part number, different from the one listed in the previous IPL for this unit.
15		 Carburetor Assembly See "Carburetor Assembly" illustration and parts list.
16	218933	 Gasket - Carburetor This is a new part number, different from the one listed in the previous IPL for this unit.
17	219070	 Insulator - Carburetor This is a new part number, different from the one listed in the previous IPL for this unit.
18	216575	1 Gasket/Shield Insulator
19	219963	 Kit - Muffler/Shield This is a new part number, different from the one listed in the previous IPL for this unit.
20	219152	1 Muffler Assembly This is a new part number, different from the one listed in the previous IPL for this unit.
21	218962	1 Shield - Muffler This is a new part number, different from the one listed in the previous IPL for this unit.
22	217669	 Screw - M4 x 25 This is a new part number, different from the one listed in the previous IPL for this unit. (12-16 in. lb. torque)
23	219508	 Screw - M4 x 17 This is a new part number, different from the one listed in the previous IPL for this unit. (10-15 in. lb. torque)
24	219079	3 Spacer - Muffler Shield This is a new part number, different from the one listed in the previous IPL for this unit.

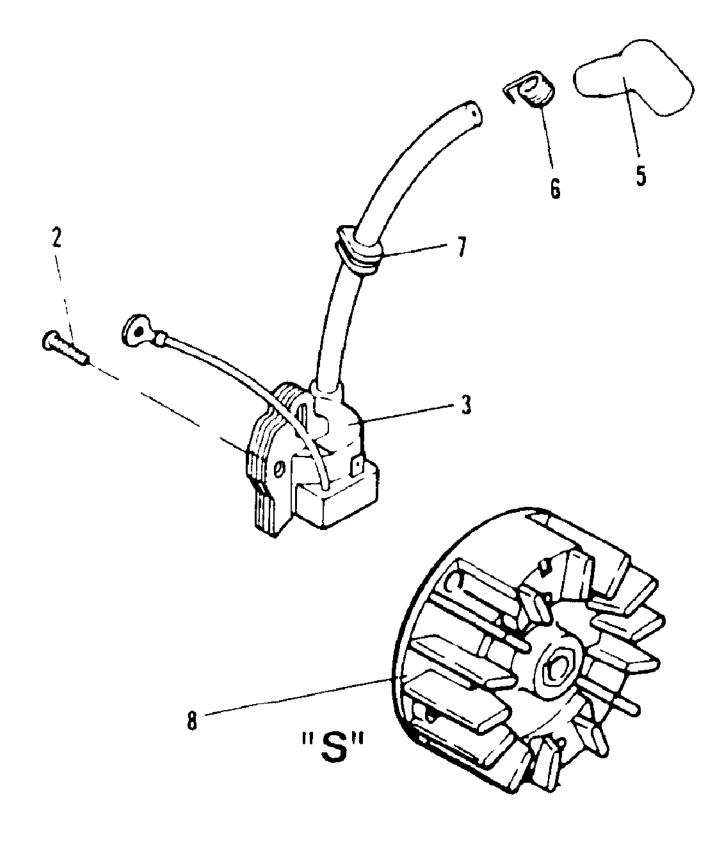
Ref #	Part Number	Qty Description
25	219194	2 Screw - 5-20 x .438 This is a new part number, different from the one listed in the previous IPL for this unit. (12-16 in. lb. torque)
26	219150	 Cover - Spark Arrestor This is a new part number, different from the one listed in the previous IPL for this unit.
27	219149	 Screen - Spark Arrestor This is a new part number, different from the one listed in the previous IPL for this unit.
28	215753	1 Shield/Muffler
29	216025	3 Screw - M4 x 8 (25-30 in. lb. torque)
30	213177	1 Screw - M4.2 x 18.5 (12-16 in. lb. torque)
31	217318	1 Cover - Screen This is a new part number, different from the one listed in the previous IPL for this unit.
32	215516	1 Screen - Spark Arrestor
33	222247	2 Nut - Stud This is a new part number, different from the one listed in the previous IPL for this unit. (41-50 in. lb. torque)
34	215506	1 Muffler
35	215515	1 Gasket - Muffler
36	222480	2 Stud - Muffler This is a new part number, different from the one listed in the previous IPL for this unit.
37	213177	2 Screw - M4.2 x 18.5 (12-16 in. lb. torque)
38	218490	1 Starter Assembly This is a new part number, different from the one listed in the previous IPL for this unit.
39	217711	1 Housing - Starter This is a new part number, different from the one listed in the previous IPL for this unit.
40	217030	1 Guide - Rope
41	215874	1 Screw - M4 x 9.5 (18-20 in. lb. torque)
42	216590	1 Washer - M4 Flat
43	216092	1 Drum/Rope Asy
44	216093	1 Rope - Starter (36")
45	216792	1 Handle - Starter
46	218941	1 Washer - Nylon This is a new part number, different from the one listed in the previous IPL for this unit.
47	217482	 Spring - Starter This is a new part number, different from the one listed in the previous IPL for this unit.
48	213177	2 Screw - M4.2 x 18.5 (12-16 in. lb. torque)
49	215501	1 Bracket - Back
50	215504	1 Cushion - Fuel Tank
51	217021	1 Fuel Tank Assembly
52	222347-01	 Cap - Fuel This is a new part number, different from the one listed in the previous IPL for this unit.
53	217264	1 Hose - Fuel
54	216985	1 Pickup - Fuel
55	215495	1 Grommet
56	217383	1 Decal - 40:1
57	215500	1 Cushion - Bracket
58	216025	2 Screw - M4 x 8 (25-30 in. lb. torque)
59	217455	1 Bracket - Tank/Shield

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Ref #	Part Number	Qty Description
60	216583	1 Nut - M8 Hex (149-160 in. lb. torque)
61	215525	1 Ratchet Assembly
62	213177	4 Screw - M4.2 x 18.5 (12-16 in. lb. torque)
63	217158	1 Screw - M5 x 35
64	217159	1 Nut - M5 Hex
65	216591	1 Washer - M5 Flat
66	219279	1 Plate Asy - Toggle Switch This is a new part number,
		different from the one listed in the previous IPL for this unit.
67	219917	1 Nut - 15/32
68	217381	1 Plate - Switch
69	217648	1 Switch - Toggle
70	217139	1 Housing - Fan
71	217151	1 Coupling
72	-	1 Flywheel Assemblies See "Flywheel & Ignition
		Assemblies" illustration and parts list.
73		 Ignition Assemblies See "Flywheel & Ignition Assemblies" illustration and parts list.
74	62345	 Plug - Spark DJ8J (Champion) This is a new part number, different from the one listed in the previous IPL for this unit. (105-130 in. lb. torque)
	92879	 Plug - Spark RDJ8 (Champion) This is a new part number, different from the one listed in the previous IPL for this unit. (105-130 in. lb. torque)
75	213178	1 Screw - M5 x 8.5 (15-25 in. lb. torque)
76	215540	1 Cover - Cylinder
77	217320	2 Screw - M6 x 18 (70-80 in. lb. torque)
78	213179	4 Screw - M5 x 28.5 (35-40 in. lb. torque)
79	219081	1 Kit - Cylinder Gasket
80	215542	1 Gasket - Cylinder
81	222594	 Kit - Cylinder/Piston This is a new part number, different from the one listed in the previous IPL for this unit.
82	219084	 Kit - Cyl (Plated)/Gasket This is a new part number, different from the one listed in the previous IPL for this unit.
80	215542	1 Gasket
83	218264	 Piston (Alum) This is a new part number, different from the one listed in the previous IPL for this unit.
84	217475	1 Ring - Piston
85	111026	 2 Ring - Retaining This is a new part number, different from the one listed in the previous IPL for this unit.
86	218275	1 Pin - Wrist This is a new part number, different from the one listed in the previous IPL for this unit.
87	219083	 Kit - Piston (Chrome) This is a new part number, different from the one listed in the previous IPL for this unit.
84	217475	1 Ring - Piston
85	216343	2 Ring - Retaining
86	215551	1 Pin - Wrist
		op 606-678-9623 or 606-561-4983

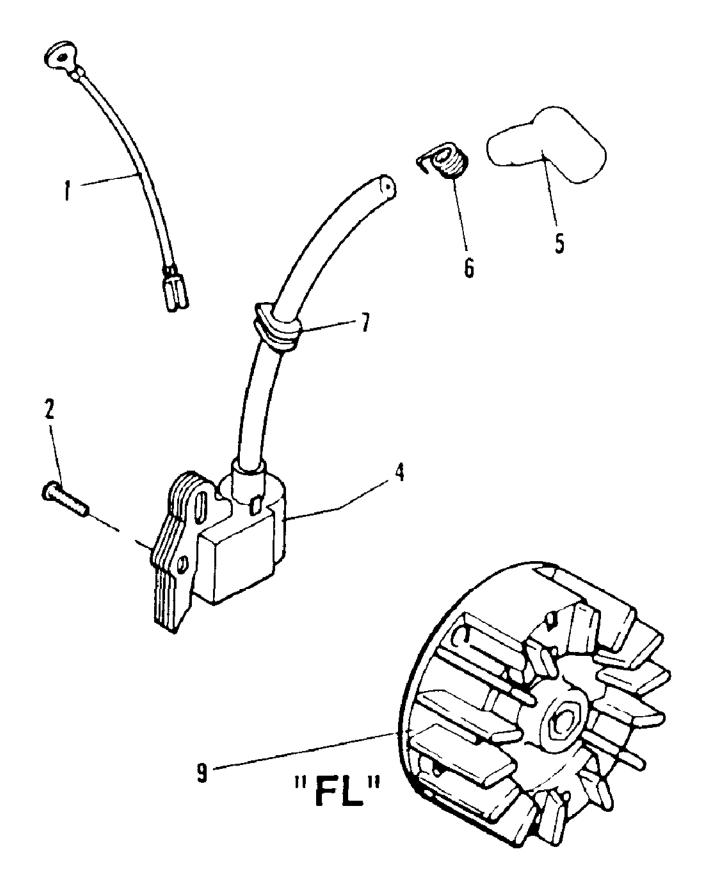
Ref #	Part Number	Qty Description
88 89	215541 217373 218185	 Grommet Crankcase Assembly Crankcase Assembly This is a new part number, different from the one listed in the previous IPL for this unit.
90 91 92 93	213191 215545 213196 213195 110984	 4 Pin 1 Gasket - C'Case 2 Washer 1 Bearing - Needle 2 Bearing - Needle This is a new part number, different from the one listed in the previous IPL for this unit.
94 95	102164 216143 213282	 Key - Flywheel Bearing - Ball Bearing - Roller This is a new part number, different from the one listed in the previous IPL for this unit.
96	216444 218106	 Crankshaft Assembly Crankshaft Assembly This is a new part number, different from the one listed in the previous IPL for this unit.
97	83859 216500	2 Seal - Oil2 Seal - Oil

12-400025-03 Aqua Mac 03/84 to 06/86 IPL 218036-01 Ignition & Flywheel Assemblies (Black)



12-400025-03 Aqua Mac 03/84 to 06/86 IPL 218036-01 Ignition & Flywheel Assemblies (Black)

Ref #	Part Number	Qty Description
1	219383	1 Wire - Switch
2	216022	6 Screw - M4 x 23.4 (13-16 in. lb. torque)
3	219386	1 Ignition (Black)
4	219848	1 Ignition (Cream)
5	95266	1 Boot - Spark Plug
6	102556	1 Connector
7	215533-01	1 Grommet
8	222430	1 Flywheel (Stamped "S")
9	222308	1 Flywheel (Stamped "FL")



12-400025-03 Aqua Mac 03/84 to 06/86 IPL 218036-01 Ignition & Flywheel Assembly (Cream)

Ref #	Part Number	Qty Description
	219958	1 Kit - Flywheel/Ignition
1	219383	1 Wire - Switch
2		UNKNOWN
9	222308	1 Flywheel Assembly ("FL")
4	219848	1 Ignition (Cream)
5	95266	1 Boot - Spark Plug
6	102556	1 Connector - Spark
7	215533-01	1 Grommet

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12-400025-03 Aqua Mac 03/84 to 06/86 IPL 218036-01 Special Tools

No Diagram Available

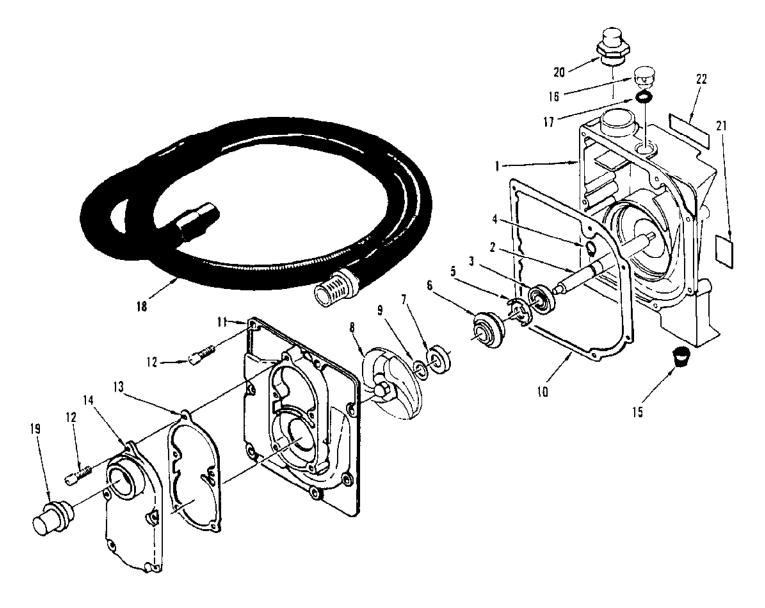
Parts List Only

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12-400025-03 Aqua Mac 03/84 to 06/86 IPL 218036-01 Special Tools

Ref #	Part Number	Qty Description	
	215439	Tool - Piston Driving	
	215443	Plate - Pressure Test	
	215444	Gasket - Intake Plate	
	215445	Gasket - Exhaust	
	222785	Torx Drive T-25 (Cylinder)	

12-400025-03 Aqua Mac 03/84 to 06/86 IPL 218036-01 Water Pump Assembly



Ref #	Part Number	Qty Description
1	217560 217559	 Housing - Anodized Housing - Non-Anodized This is a new part number, different from the one listed in the previous IPL for this unit. Factory stocked. Slow moving part.
2	217129 217128	 Shaft Shaft This is a new part number, different from the one listed in the previous IPL for this unit. Factory stocked. Slow moving part.
3 4 5 6 7 8	213156 213186 217134 217135 217137 217561 217130	 Bearing - Ball Ring - Retaining Spacer Seal Seal - Ring Assembly Impeller - Anodized Impeller - Non-Anodized This is a new part number, different from the one listed in the previous IPL for this unit. Factory stocked. Slow moving part. Used on 11 and 12 lever - 02, 03 and 06 units only.
9 10 11	217138 217141 217562 217143	 Shim Gasket - Housing Centerpiece - Anodized Centerpiece - Non-Anodized This is a new part number, different from the one listed in the previous IPL for this unit. Factory stocked. Slow moving part. Used on 11 and 12 lever - 02, 03 and 06 units only.
12	217523 217320	 Screw - M6 x 18.40 Screw - M6 x 18 Torx This is a new part number, different from the one listed in the previous IPL for this unit. Distributor stocked. Medium to slow moving part. Used on 11 and 12 lever - 02, 03 and 06 units only.
13 14	217146 217563 217148	 Gasket - Inlet Cover Cover - Anodized Cover - Non-Anodized This is a new part number, different from the one listed in the previous IPL for this unit. Factory stocked. Slow moving part.
15 16 17 18 19 20 21 22	89403 217150 217152 217874 217540 217144 217132 217985 217986	 2 Bumper - Lower 1 Plug - Pipe 1 Ring - "O" 1 Kit - Hose/Strainer 1 Hose 1 Insert - Hose 1 Adaptor 1 Decal - Caution (AM) 1 Decal - Caution (PP)