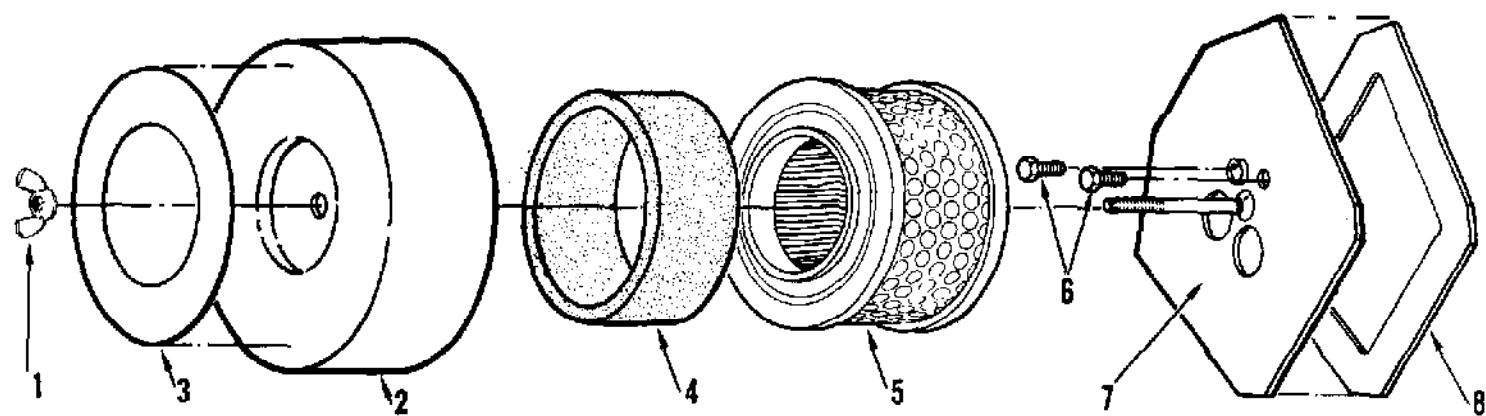


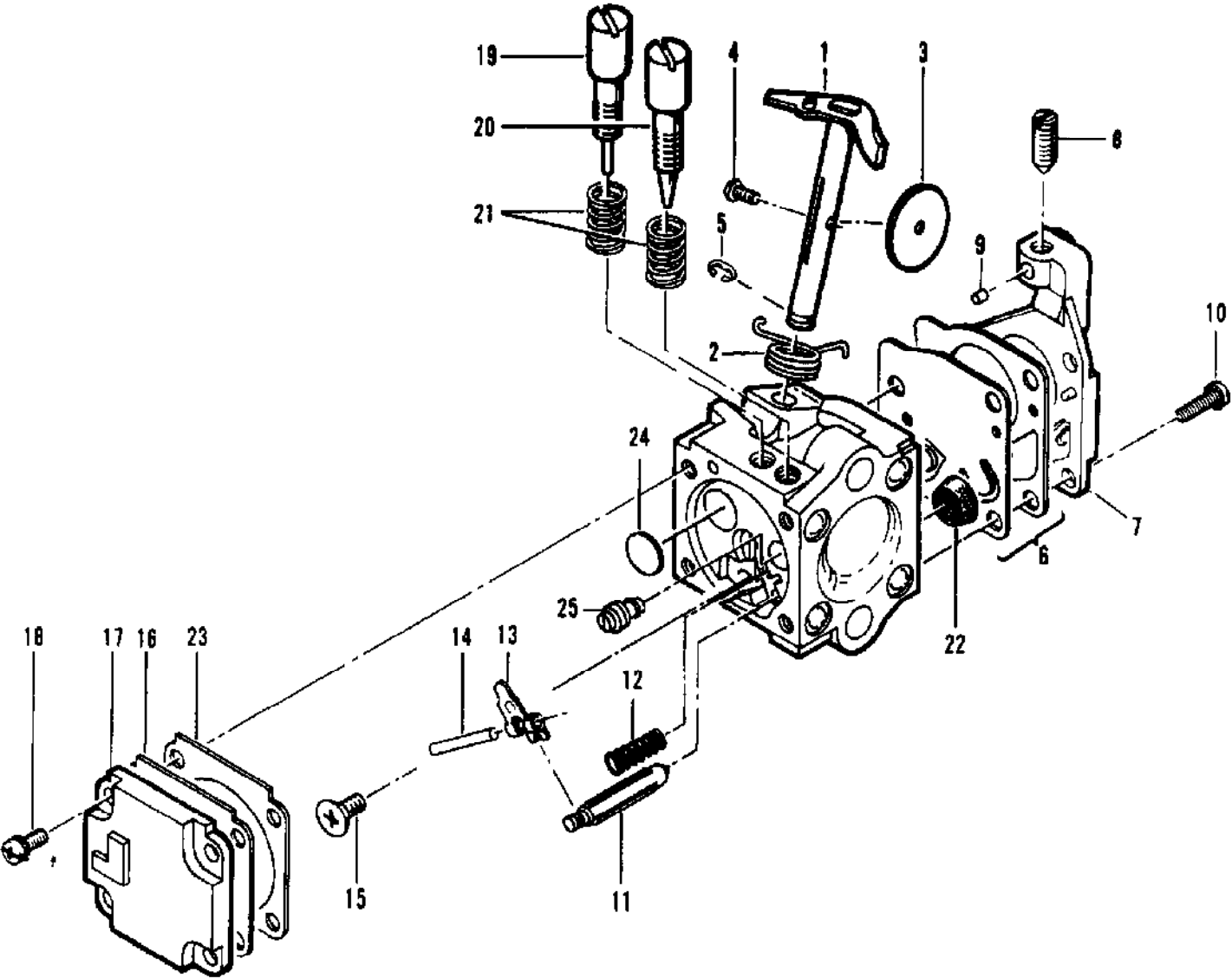
No
Diagram
Available

Parts List
Only

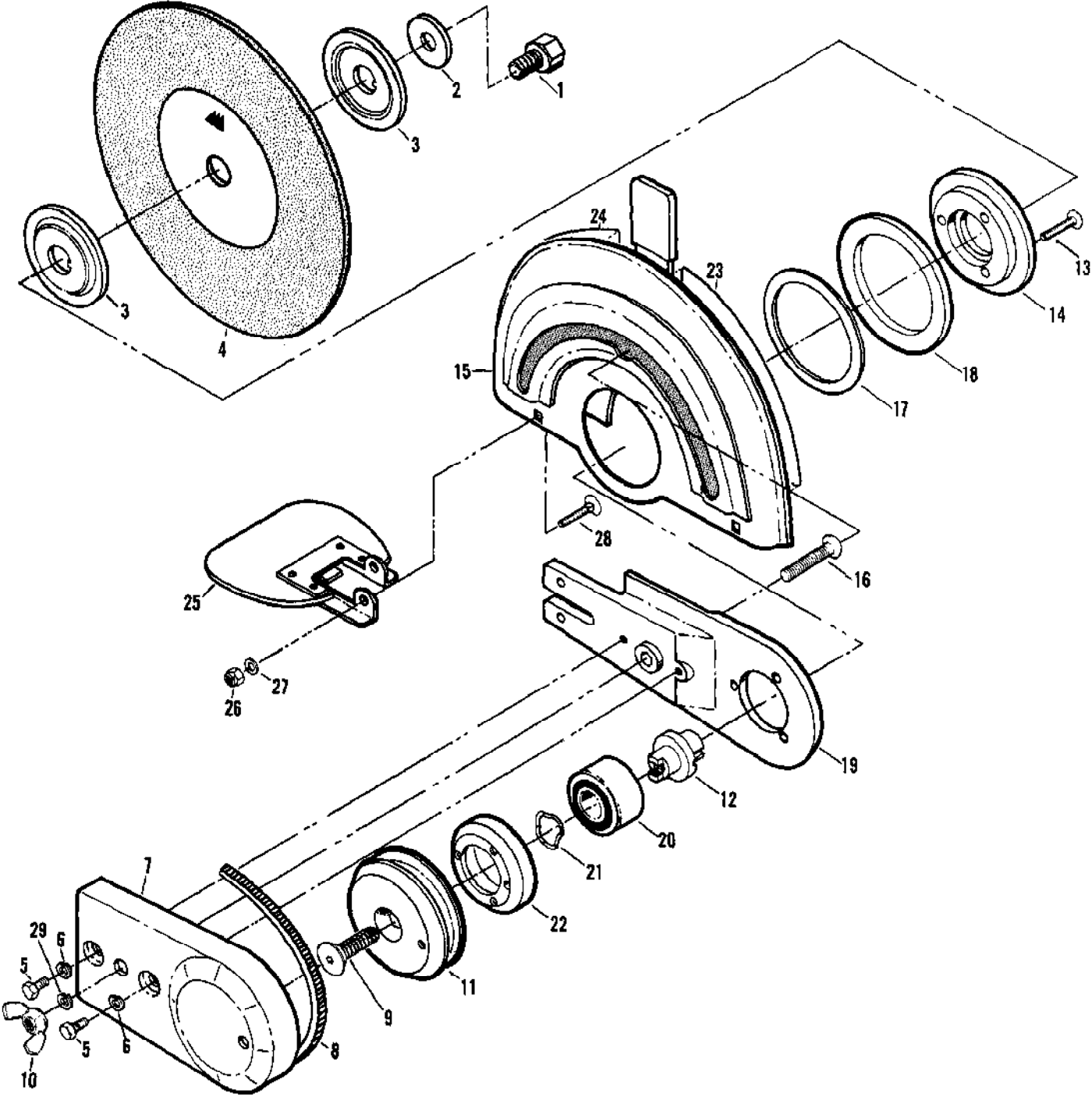
Ref #	Part Number	Qty	Description
	214220		Scrench
	93797		Wrench - Screwdriver
	91226		Holder - Flywheel
	216113		Key - Socket 3mm
	216107		Key - Socket 4mm
	214212		Kit - Tool
	216805		Kit - Spark Arrester Screen
	94416		Adaptor - Intake (Cylinder)
	110706		Tool - Handle/Throttle Screw
	94415		Adaptor - Intake (Air Box)
	68917		Adaptor - Exhaust
	85229		Kit - Pressure Test
	215432		Tool - Pressure Test
	63094		Driver - Wrist Pin
	501334		Tester - Ignition
	110083		R.T.V. Sealant
	67537		Loctite
	69794		Locquic



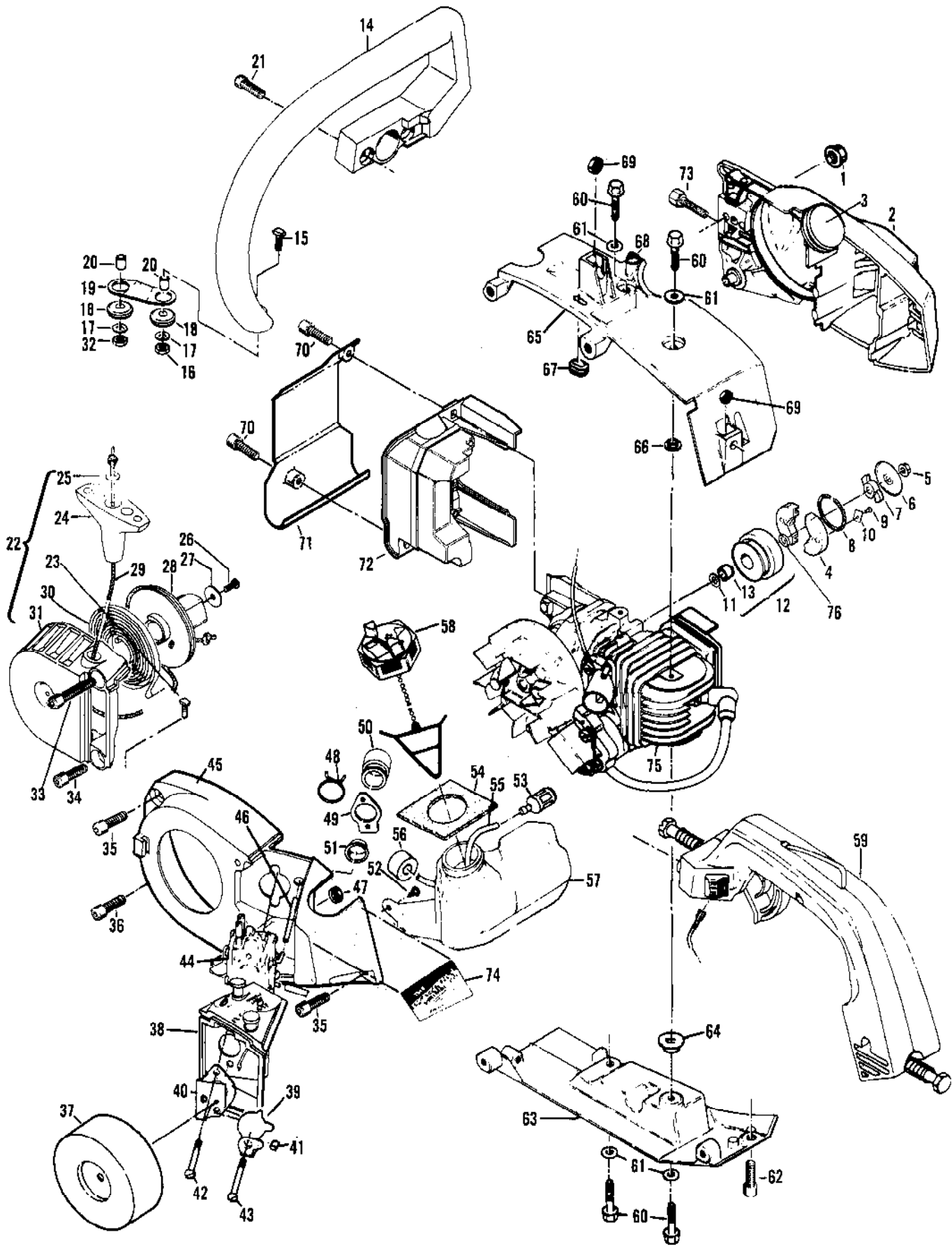
Ref #	Part Number	Qty	Description
1	217495	1	Wing Nut
2	217858	1	Cap/Decal Assembly
3	217852	1	Decal - Caution
4	217833	1	Pre-Filter
5	217493	1	Element Filter
6	217492	2	Screw
7	217954	1	Gasket/Plate Assembly
8	217491	1	Gasket - Air Filter Plate



Ref #	Part Number	Qty	Description
	94496	1	Carburetor Asy (Zama)
1		1	Shaft Asy - Throttle Not available separately
2		1	Spring - Throttle return Not available separately
3		1	Plate - Throttle Not available separately
4		1	Screw - Plate (M3) Not available separately
5		1	"E" Ring Not available separately
6	91824	1	Kit - Diaphragm & Gaskets
7		1	Cover Asy - Pump Not available separately
8		1	Screw - Idle speed Not available separately
9		1	Insert - Friction Not available separately
10		4	Screw - Pump cover (M4) Not available separately
11	91810	1	Needle - Inlet
12	91811	1	Spring - Lever
13	91812	1	Lever - Inlet needle
14	91813	1	Pin - Lever
15	91814	1	Screw - Lever pin (M3)
16	91815	1	Diaphragm Asy - Metering
17		1	Cover - Diaphragm Not available separately
18		4	Screw - Diaphragm cover (M3) Not available separately
19	94209	1	Screw - Idle adjust
20	94208	1	Screw - Main adjust
21	91819	2	Spring - Needle
22	91820	1	Screen - Filter
23	91821	1	Gasket - Metering diaphragm
24	92097	1	Welsh Plug
25	93950	1	Orifice - Main fuel
	216732		Repair Kit
	216733		Gasket/Diaphragm Kit
	216804		Needle Kit

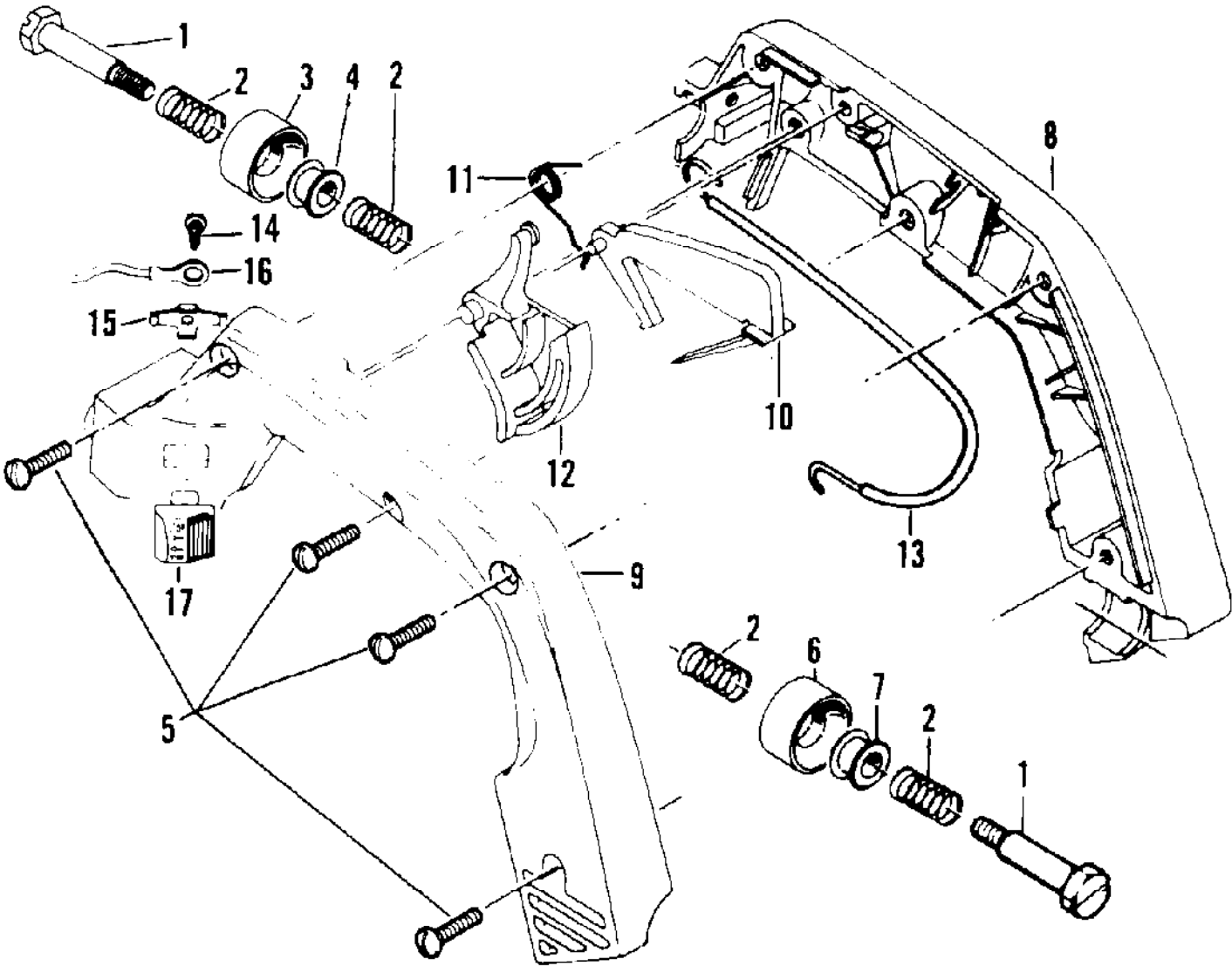


Ref #	Part Number	Qty	Description
1	217511	1	Screw - M8
2	217510	1	Washer
3	217507	2	Plate - Drive
4	217508	1	Wheel - Cut-Off Metal
4	217509	1	Wheel - Cut-Off Stone
5	120100	2	Screw - Hex Hd M5 x 12
6	213152	2	Washer Lock 5mm
7	217513	1	Belt - Guard
8	217512	1	Belt - Drive
9	217506	1	Screw - Flat Head Cap
10	217495	1	Wing Nut
11	217505	1	Pulley
12	217504	1	Shaft
13	216212	3	Screw - FL M5 x 20
14	217501	1	Ring
15	217886	1	Shield Assembly
16	217930	1	Bolt - Round 1/4-20
17	217609	1	Shim
18	217499	1	Gasket - Rubber
19	217497	1	Arm
20	217498	1	Bearing
21	217503	1	Ring - Spring Wave
22	217502	1	Flange
23	217851	1	Decal - Caution Shield
23	218033	1	Decal - Caution Shield (French)
24	217855	1	Decal - Caution Shield
24	218034	1	Decal - Caution Shield (French)
25	217951	1	Flap Assembly
26	105423	2	Nut - Carriage 10-24
27	216536	2	Washer - Plain
28	217952	2	Bolt - 10-24
29	218338	1	Lockwasher

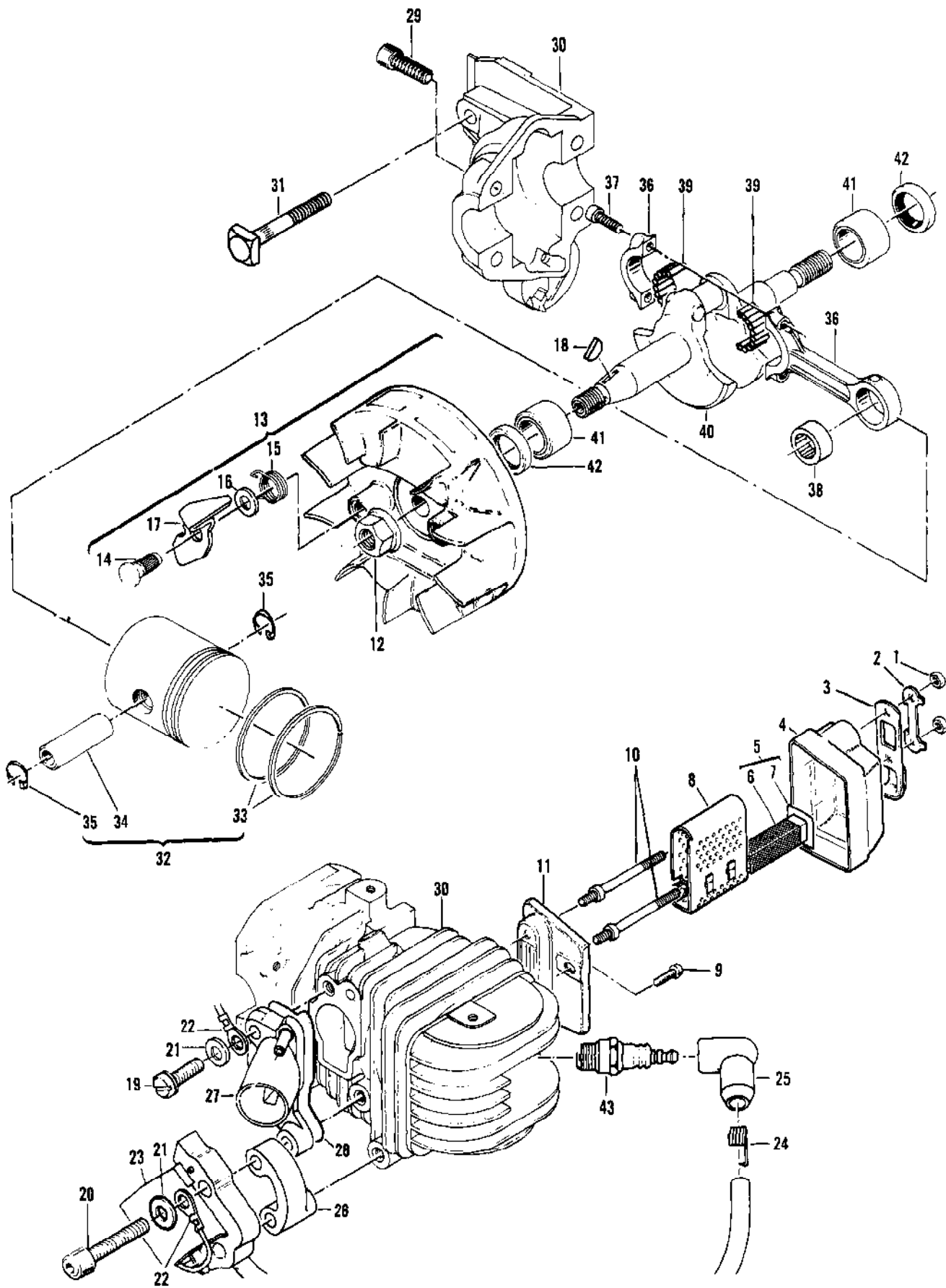


Ref #	Part Number	Qty	Description
1	110676	1	Nut - Hex 1/4-28 Flange
2	217772	1	Housing - Clutch
3	93528A	1	Cover - AUTO SHARP
4	213278	1	Clutch - Assembly
5	94244	1	Nut - Clutch
6	94243	1	Plate - Dust
7	94242	1	Rotor - Clutch
8	93608	1	Spring Assembly - Clutch
9	110957	2	Rivet - FL 1/8 x .547
10	85064	2	Plate - Clutch Shoe
11	215259	1	Washer
12	217611	1	Drum/Pulley/Bearing Asy.
13	217489	1	Bearing
14	216816	1	Kit - Frame Assembly
15	216064	1	Bolt - M5 T-Head
16	216585	1	Nut - Hex M5 Lock
17	216522	2	Washer - M5
18	110989	2	Grommet
19	93152	1	Link
20	93057	2	Spacer - Mount
21	216206	2	Screw - Skt M4 x 25 SEMS
22	216491	1	Kit - Starter Assembly
23	216064	1	Bolt - M5 T-Head
24	91255	1	Kit - Starter Handle
25	105490	1	Washer - Starter Handle
26	110041	1	Screw - Pan 8-32 x .50
27	68497	1	Washer
28	213261	1	Drum/Rope Assembly
29	83203	1	Rope - Starter
30	83078	1	Spring - Starter Rewind
31	216485	1	Housing Assembly - Starter
32	216585	1	Nut - Hex Lock M5
33	216466	1	Screw - Skt Hd M5 x 56
34	216467	1	Screw - Skt Hd M5 x 19
35	216465	2	Screw - Skt Hd M5 x 21
36	216470	1	Screw - Skt Hd M5 x 18
37			Air Filter Asy. See "Air Filter Assembly" illustration and parts list.
38	215482	1	Airbox Assembly
39	213411	1	Plate - Choke
40	217714	1	Bracket - Choke
41	213420	1	Spacer
42	213105	1	Screw - Pan M5 x 55
43	213104	1	Screw - Special M5 x 50
44			Carburetor Assembly See "Carburetor Assembly" illustration and parts list.
45	215563	1	Kit - Fan Housing/Grommet
46	213542	1	Hose - Pulse
47	94501	1	Nut - Hex M5 x 0.8
48	94302	1	Clip - Spring
49	92747	1	Flange - Carburetor Mounting
50	213211	1	Kit - Carburetor Boot
51	95656	1	Eyelet
52	111002	1	Screw - Pan 10-16 x .5

Ref #	Part Number	Qty	Description
53	93720	1	Pickup - Fuel
54	94491	1	Seal Fuel Vent
55	93997	1	Hose - Fuel
56	90869	1	Filter - Vent
57	216666	1	Kit - Fuel Tank
58	216098	1	Cap Assembly - Fuel
59			Handle Assembly See "Handle Assembly" illustration and parts list.
60	216464	4	Screw - Hex M6 x 17 W/H
61	213021	4	Washer - Ramp Conical
62	216465	4	Screw - Skt M5 x 21 SEMS
63	214154	1	Kit - Bottom Shroud
64	214350	1	Insulator
65	214152	1	Kit - Top Shroud
66	214350	1	Insulator
67	94192	1	Grommet
68	217854	1	Plug - Oiler Hole
69	120034	2	Nut - Hex Head M6 x 1
70	216465	2	Screw - Skt Head M5 x 21
71	217485	1	Foot
72	217717	1	Housing - Front
73	217514	1	Screw - Arm Adjustment
74	217646	1	Plate - Name
75			Powerhead Assembly See "Powerhead Assembly" illustration and parts list.
76	217751	1	Washer - Clutch



Ref #	Part Number	Qty	Description
1	216468	2	Bolt - Shoulder
2	93530A	4	Spring - Mount
3	92704	1	Mount
4	94038	1	Hub - Mount
5	111032	4	Screw - Pan Hd 10-16 x 5/8
6	92704	1	Mount
7	94038	1	Hub - Mount
8	213229	1	Handle - Right Half
9	213228	1	Handle - Left Half
10	93310	1	Trigger - Safety
11	93515	1	Spring - Trigger
12	213232	1	Trigger - Throttle
13	213234	1	Wire Assembly - Throttle
14	110706	1	Screw - Pan Hd 8-18 x 1/2
15	62451	1	Contact - Ignition Switch
16	93505A	1	Wire - Stop Switch
17	68846	1	Button - Stop Switch



Ref #	Part Number	Qty	Description
1	215871	2	Nut - Muffler
2	215471	1	Plate - Lock
3	215472	1	Deflector - Exhaust
4	215774	1	Cover - Muffler
5	216805	1	Kit - Spark Arrester
6		1	Screen Not available separately
7		1	Eyelet Not available separately
8	215776	1	Baffle - Muffler
9	213369	1	Screw - Hex Head M6 x 1
10	215757	2	Bolt - Shoulder
11	215773	1	Base - Muffler
12	213169	1	Nut - Hex Flange M8
13	94737	1	Flywheel/Pawl Assembly
14	216984	2	Pin - Starter Pawl
15	216982	2	Spring - Starter Pawl
16	93469	2	Washer - Starter Pawl
17	216983	2	Pawl - Starter
18	102164	1	Key - Woodruff
19	120027	1	Screw - Pan Head M5 x 18
20	120112	2	Screw - Skt Head M5 x 40
21	216683	2	Washer - Special
22	93514A	1	Wire Assembly - Ground
23	216599	1	Electronic Ignition System
24	102556	1	Connector - Spark Plug
25	95266	1	Boot - Spark Plug
26	214356	1	Spacer - Baked
27	215601	1	Manifold - Carburetor
28	92778	1	Gasket - Manifold
29	120097	4	Screw - Hex Head M5 x 25
30	218331	1	Kit - Cylinder/Crankcase
31	83856	1	Bolt - Arm Mounting
32	94660	1	Piston Assembly
33	94136	1	Ring - Set
34	92836	1	Pin - Piston
35	111026	2	Ring - Snap
36	94135	1	Connecting Rod Assembly
37	94654	2	Screw - Connecting Rod
38	110984	1	Bearing - Needle
39	68095	1	Roller - Needle Set of 20
40	92750	1	Crankshaft
41	213282	2	Bearing - Crankshaft
42	83859	2	Seal - Crankshaft
43	62345	1	Spark Plug - AC-CS45T
43	92879	1	Spark Plug - CH RDJ8