



Ref #	Part Number	Qty	Description
1	21785	1	Engine
2	21844	2	Rails, Engine
3	22016	2	Cradle
4	21681	1	Back Cover
5	21804	4	Isolators
6	21846	2	Isolator Channels
7	22017	2	Horizontal Frame
8	11865	1	Casting, Stator Mount
9	21866	2	Stator Half Includes item 10
10	21884	1	Shim 1/32 [pkg. 3]
10	21885	1	Shim 1/16 [pkg. 3]
11	21850	6	Holding Springs, Stator
12	22018	1	Receptacle, 110V
13	22019	4	1/4-20 x 2-1/4 RHMS
14	21658	4	1/4 Lockwasher
15	22020	1	Wire Harness (wires only)
16	21270	2	Fuse Holder
17	22021	4	1/4-20 Acorn Nut
18	22022	1	Switch, S.P.S.T.
19	21281	2	Fuses
20	22023	1	Receptacle Box Cover
21	21643	5	Wire Keepers
22	21726	4	Speed Nuts
23	21650	4	Screws, Pan No. 8 SHT. MTL.
24	21690	1	Front Cover
25	21868	1	Decal, Front Cover
26	21103	1	Rotor Ass'y.
27	21876	4	Bolt, Curve HD. 5/16-18 x 1-1/2
28	21003	4	Capscrews, Hex HD. 3/8-16 x 1
29	21020	4	Capscrews, Hex HD. 1/4-20 x 3/4
29			Casting Retaining Bolt Torque Value 60-70 in./lbs.
30	21143	1	Capscrews, Hex HD. 5/16-24 x 1-1/2
30			Rotor Retaining Bolt Torque Value 240-264 in./lbs.
31	21950	6	Capscrews, Hex HD. 1/4-20 x 1-1/4
31			Stator Retaining Screws Torque Value 55-60 in./lbs.
32	21878	4	Capscrews, Hex HD. 5/16-18 x 1-3/4
33	22024	1	Fuel Saver Module
33			Retaining Bolts Engine to Back Cover RA-330A Torque Value 216-240 in./lbs.
34	21657	1	5/16 Lockwasher
34			Rotor Retaining Bolt Torque Value 240-264 in./lbs.
35	22025	4	Stud Bolt, Cylinder HD.
36	22026	1	Acorn Nut 5/16-24
37	21130	4	3/8 Lockwasher
38	22027	1	Lift Bracket
40	21704	1	Washer, Flat 5/16 x 1/4
41	22028	1	Box & Bracket
42	22029	1	Fuel Saver Bracket
43	21653	13	Nuts, Keps 5/16-18
44	21899	2	Screws, RD. HD. Mach. No. 8-32 x 1/2
45	21675	2	Nuts, Keps No. 8-32
46	21860	4	Bushings, Stator
47	21789	2	Grommet, Strain Relief
48	22030	1	Throttle Bracket
49	22031	1	Solenoid

Ref #	Part Number	Qty	Description
50	22032	1	Idle Control Label
51	22033	1	Solenoid Cover
53	22034	3	Nut, Hex Jam 5/16-24
55	21647	4	Capscrews, Hex HD. 5/16-18 x 1
57	21573	4	Capscrews, Hex HD. 1/4-20-5/8
58	21897	2	Cam Bushings
59	21203	4	Nut, Hex 1/4-20
60	21766	4	Nut, Keps No. 6-32
61	21922	1	Wattage Label
62	22035	1	Wire-Cable
71	22036	1	Capscrew, Hex HD. 5/16-24 x 3
76	22037	1	Caution Hot Muffler Tag
77	21874	2	Fast on Tab
78	22054	2	Jumper Wire
	21881		Tool Kit Complete Special Tools
	21880		Rotor Holding Wrench Special Tools
	21295		Stator Clearance Gauge Special Tools
	21877		Stator Shim Gauge Special Tools
	21896		Rotor Gap Gauge Special Tools
	21882		Rotor Puller Bolt (8" Rotor) Special Tools
	21883		Rotor Puller Bolt (9-1/2") Special Tools

