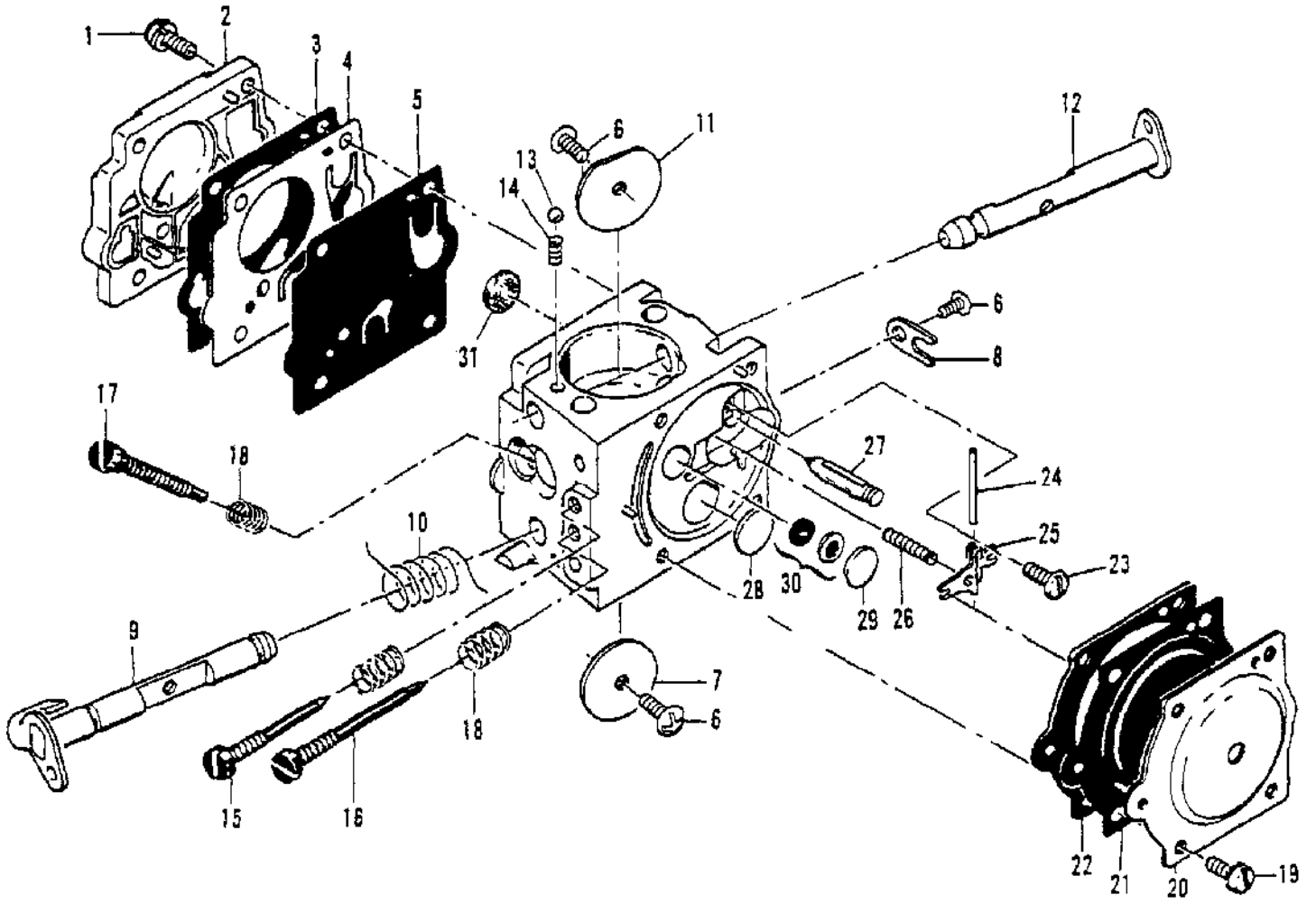
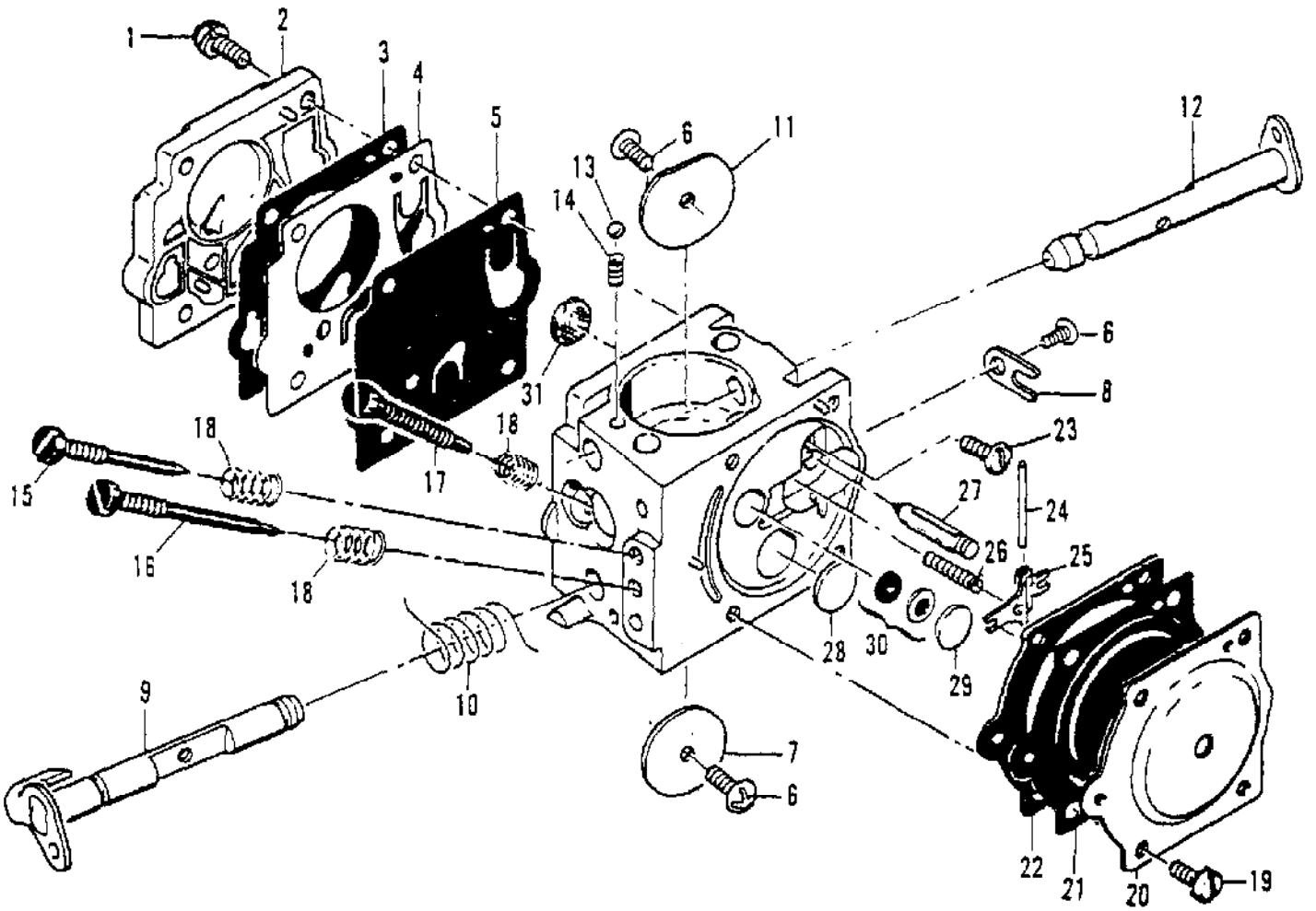


No  
Diagram  
Available  
  
Parts List  
Only

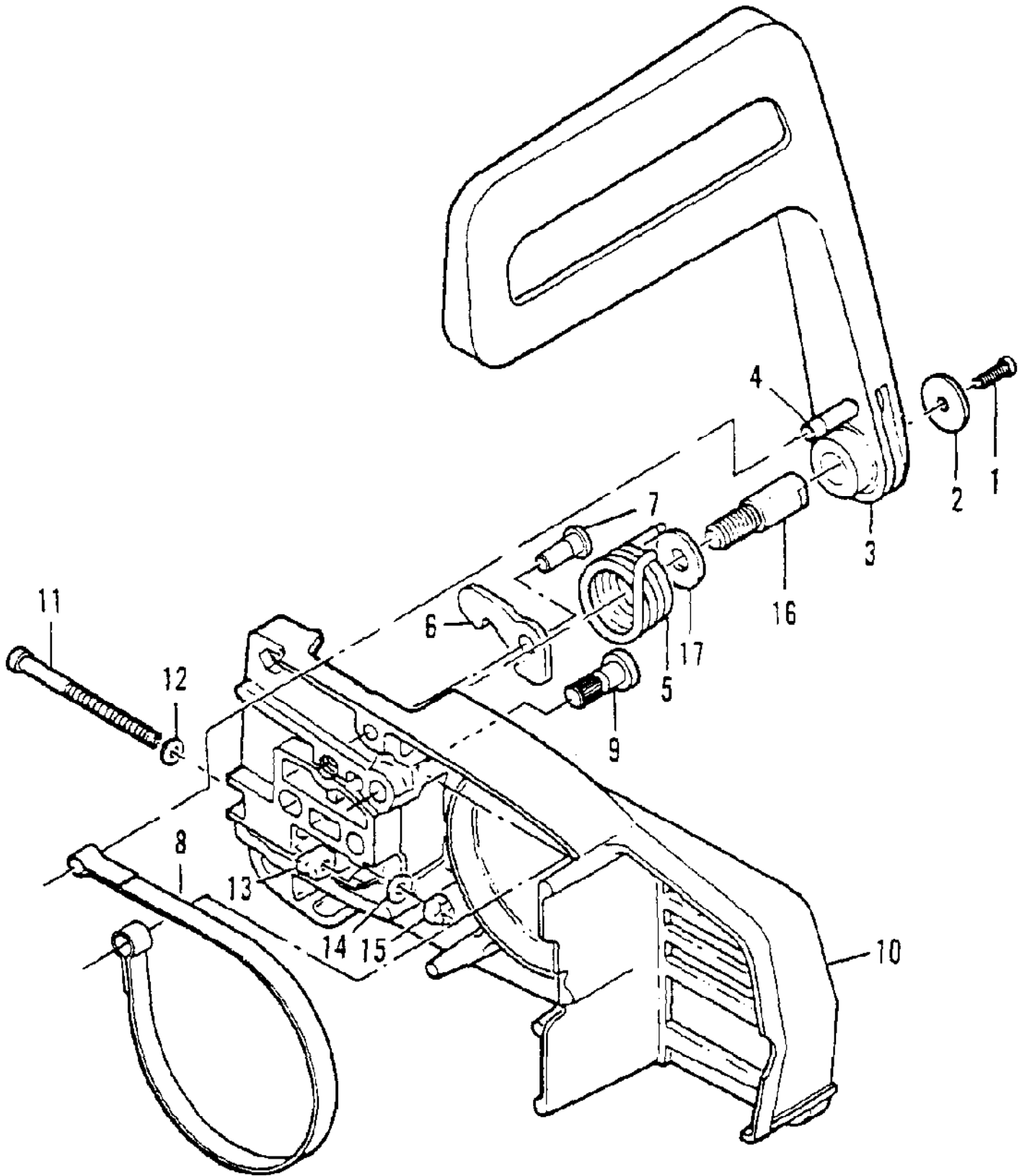
Ref #	Part Number	Qty	Description
	214238		Bar - 20" Sprocket Nose
	89978N		Chain Asy - 20" SPR 370G
	93285		Case - Carrying (16" Bar Guard)
	92896		Guard - Bar 16"
	69210		Piston Asy - .020 in. oversize
			Ring Set - Piston .020 in. oversize Not available separately.
	69211		Piston Asy - .030 in. oversize
	62812		Ring Set - Piston .030 in. oversize
	86419		Guide - Timing
	69191		Kit - Pressure Test Adaptor
	84453		Kit - Piston Tool
	83235		Scrench
	89431		Kit - Spark Arrester Screen
	214223		Spark Plug (Standard)
	63432		Spark Plug (Cooler)
	91967		Kit - Spike
	102388		Screw - Hx hd 10-24 x 5/8
	24236		Washer Special
	101191		Nut - Hx 10-24



Ref #	Part Number	Qty	Description
	85720	1	Carburetor - Walbro SDC 37A
1	67501	4	Screw - Pump cover
2	83760	1	Cover - Pump
3	67495	1	Gasket - Cover
4	67498	1	Diaphragm - Check valve
5	83114	1	Diaphragm - Fuel pump
6	47690	3	Screw - Plate
7	83762	1	Plate - Throttle
8	67489	1	Clip - Shaft
9	67486	1	Shaft Asy - Throttle
10	85981	1	Spring - Throttle shaft
11	67490	1	Plate - Choke
12	67488	1	Shaft Asy - Choke
13	100302	1	Hall - Choke friction
14	67504	1	Spring - Choke friction
15	68104	1	Needle - High speed
16	68105	1	Needle - Idle
17	68106	1	Screw - Idle speed
18	67502	3	Spring - Needle
19	70798	4	Screw - Diaphragm cover
20	83761	1	Cover - Diaphragm
21	67499	1	Diaphragm - Metering
22	67496	1	Gasket - Diaphragm
23	67500	1	Screw - Lever pin
24	67508	1	Pin - Lever
25	67509	1	Lever - Metering
26	67503	1	Spring - Lever
27	67491	1	Valve - Needle
28	71690	1	Plug - 3/8
29	69506	1	Plug - 5/16
30	83758	1	Kit - Valve & Seat Asy
31	67507	1	Screen - Fuel
	67482		Gasket Set
	83764		Repair Kit

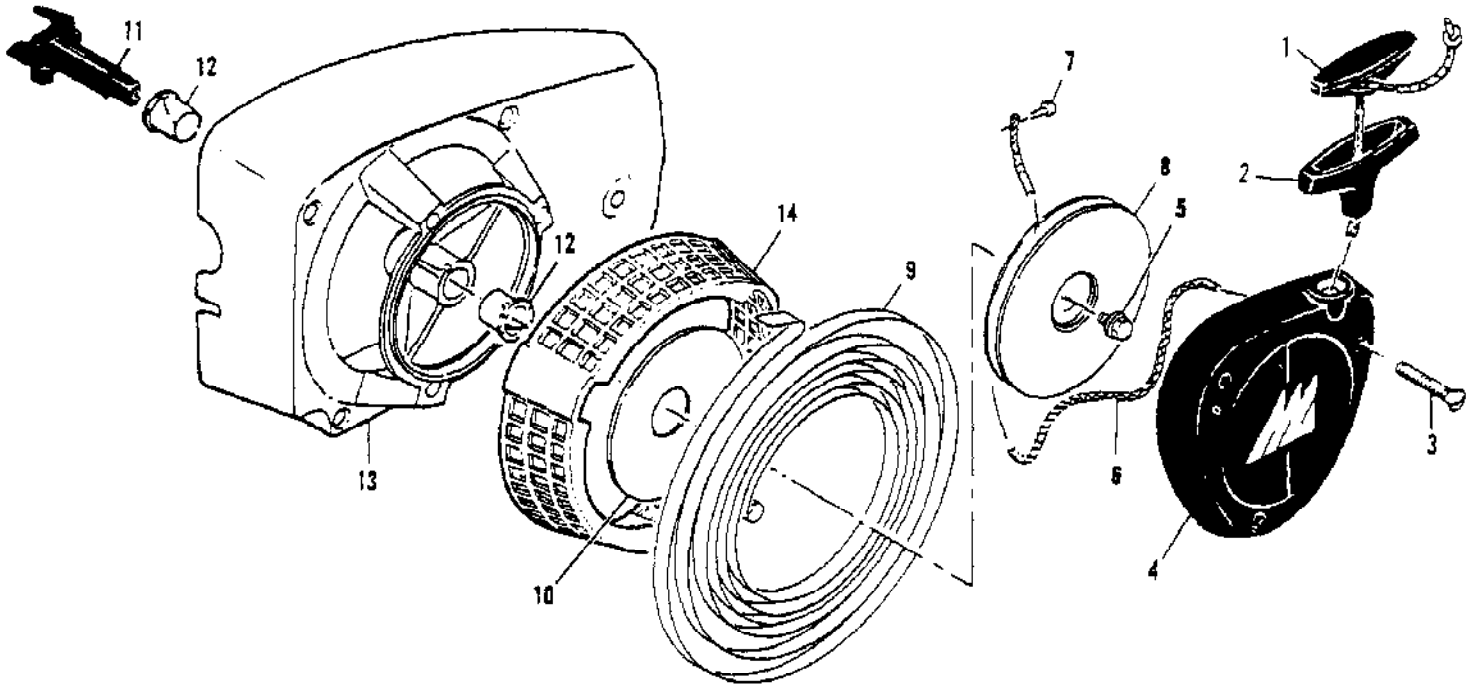


Ref #	Part Number	Qty	Description
	92654	1	Carburetor - Walbro SDC 65
1		4	Screw - Pump cover Not available separately.
2		1	Cover - Pump Not available separately.
3	67495	1	Gasket - Cover
4	67498	1	Diaphragm - Check valve
5	83114	1	Diaphragm - Fuel pump
6		3	Screw - Plate Not available separately.
7		1	Plate - Throttle Not available separately.
8		1	Clip - Shaft Not available separately.
9		1	Shaft Asy - Throttle Not available separately.
10		1	Spring - Throttle shaft Not available separately.
11		1	Plate - Choke Not available separately.
12		1	Shaft Asy - Choke Not available separately.
13		1	Ball - Choke friction Not available separately.
14		1	Spring - Choke friction Not available separately.
15	92937	1	Needle - High speed
16	92924	1	Needle - Idle
17	68106	1	Screw - Idle speed
18	67502	3	Spring - Needle
19		4	Screw - Diaphragm cover Not available separately.
20		1	Cover - Diaphragm Not available separately.
21	67499	1	Diaphragm - Metering
22	67496	1	Gasket - Diaphragm
23	67500	1	Screw - Lever pin
24	67508	1	Pin - Lever
25	67509	1	Lever - Metering
26	67503	1	Spring - Lever
27	67491	1	Valve - Needle
28	71690	1	Plug - 3/8
29	69506	1	Plug - 5/16
30	83758	1	Kit - Valve & Seat Asy
31	67507	1	Screen - Fuel
	216735		Needle Kit
	216718		Repair Kit
	216729		Gasket/Diaphragm Kit

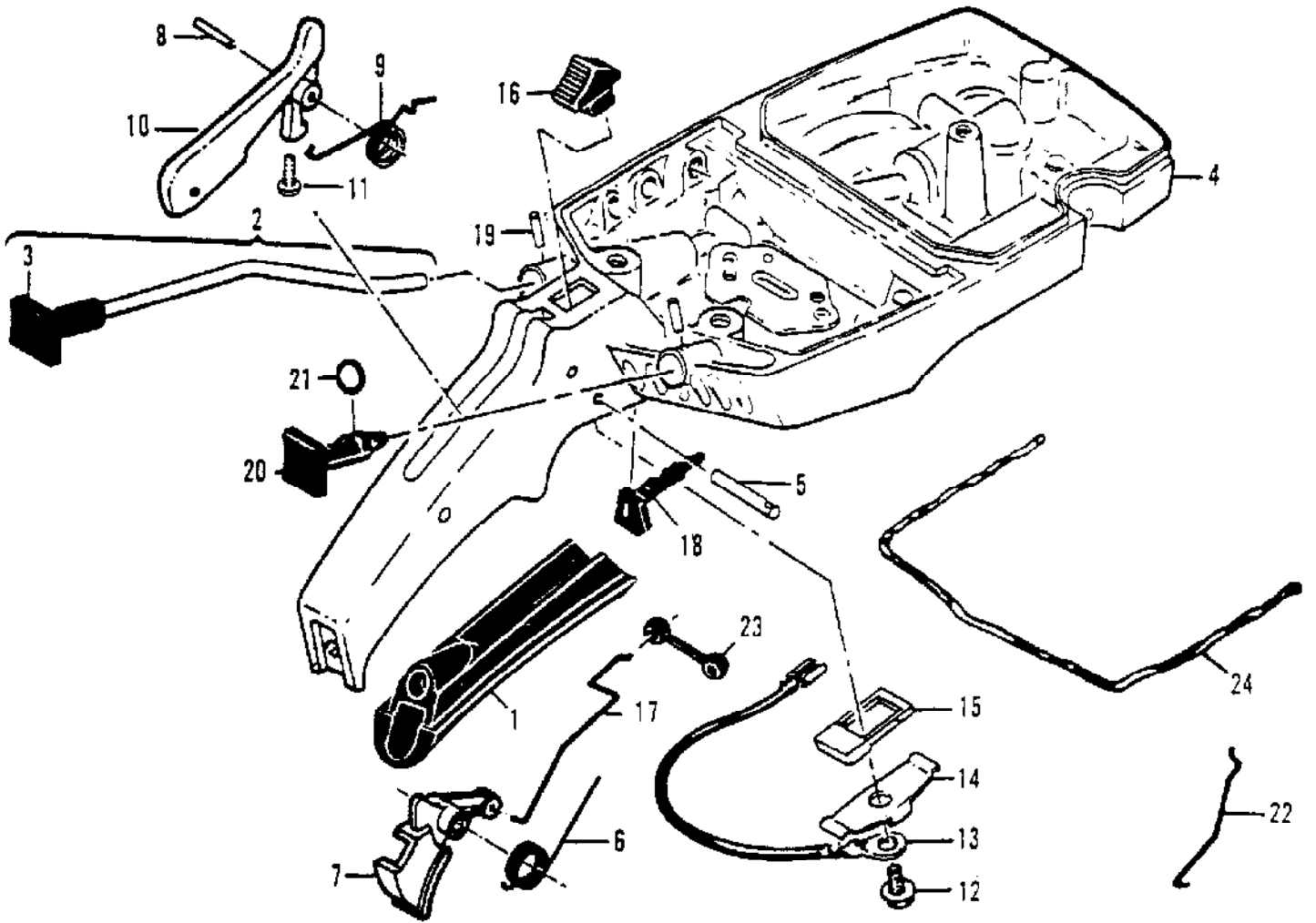


Ref #	Part Number	Qty	Description
	216003	1	Kit - CHAIN BRAKE
1	102500	1	Screw - Pan hd 10-24 x 1/2
2	91273	1	Washer - Special
3	215911	1	Lever Asy
4	214366	1	Pin Asy - Roller
5	93085	1	Spring - Brake
6	93083	1	Latch
7	93669	1	Pivot - Latch
8	93081	1	Band - Brake
9	93082	1	Pin - Band Anchor
10	214668	1	Housing - Brake
10	214669	1	Housing - Brake
11	110527	1	Screw - Fil hd 10-24 x 2-3/4
12	110264	1	Washer - #10
13	61705	1	Nut - Bar adjusting
14	100002	1	Washer - #10
15	102067	1	Nut - Hx 10-24
16	91246	1	Pin - Lever pivot
17	91245	1	Washer - Thrust

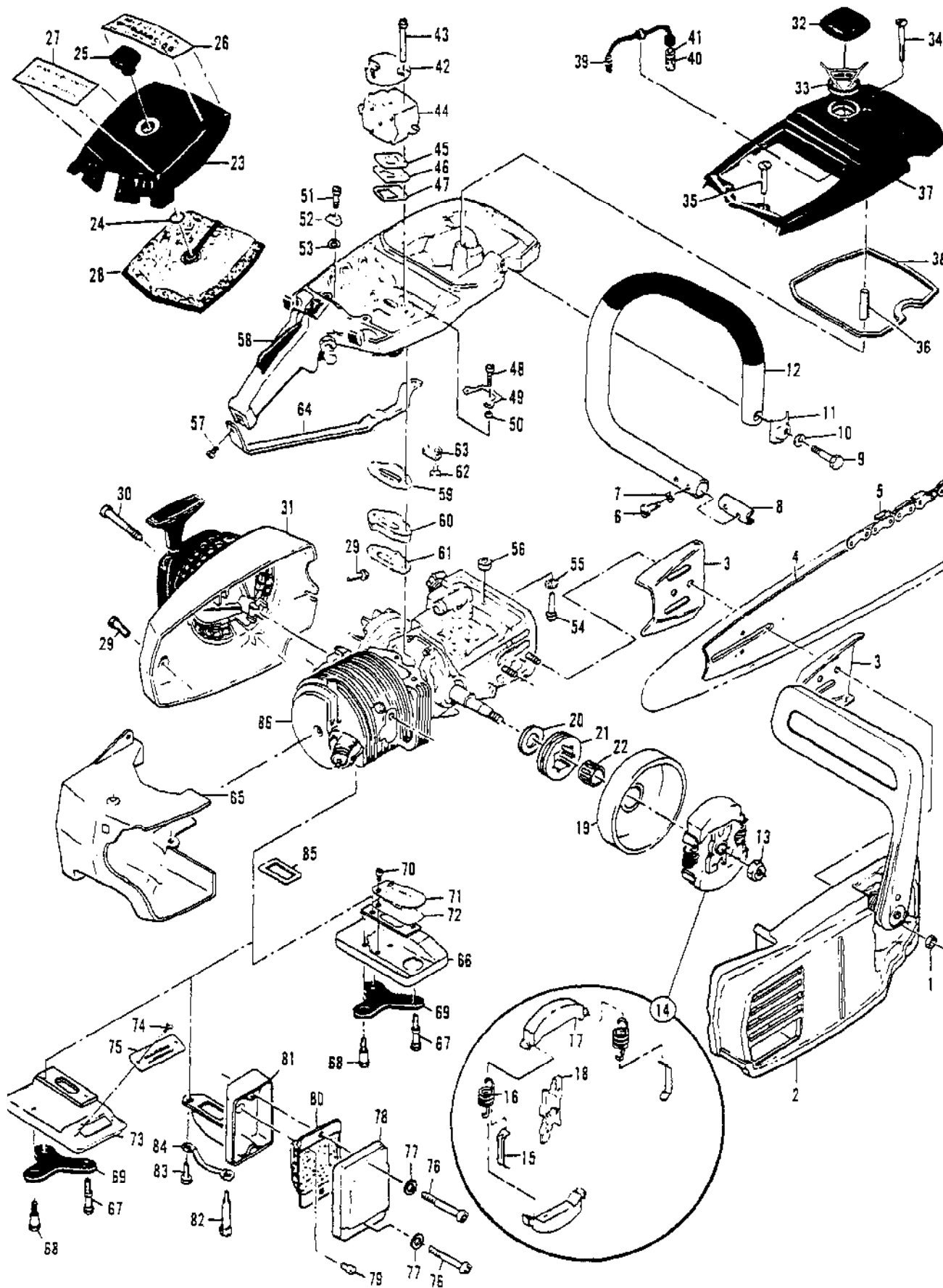




Ref #	Part Number	Qty	Description
	87667	1	Fan Housing & Starter Asy
1	214699	1	Insert - Starter
2	93137	1	Handle - Starter
3	110646	3	Screw - Oval hd 8-32 x 1-1/8
4	91084	1	Cover - Starter
5	110928	1	Screw - Hx hd 10-24 x 1/2
6	68162	1	Rope - Starter
7	110470	1	Rivet - Rope
8	85122	1	Drum - Starter
9	87680	1	Spring - Rewind
10	86053	1	Shield - Spring
11	83748	1	Shaft - Starter
12	57535	2	Bushing - Starter
13	87693	1	Kit - Fan Housing
14	214192	1	Guard - Sawdust

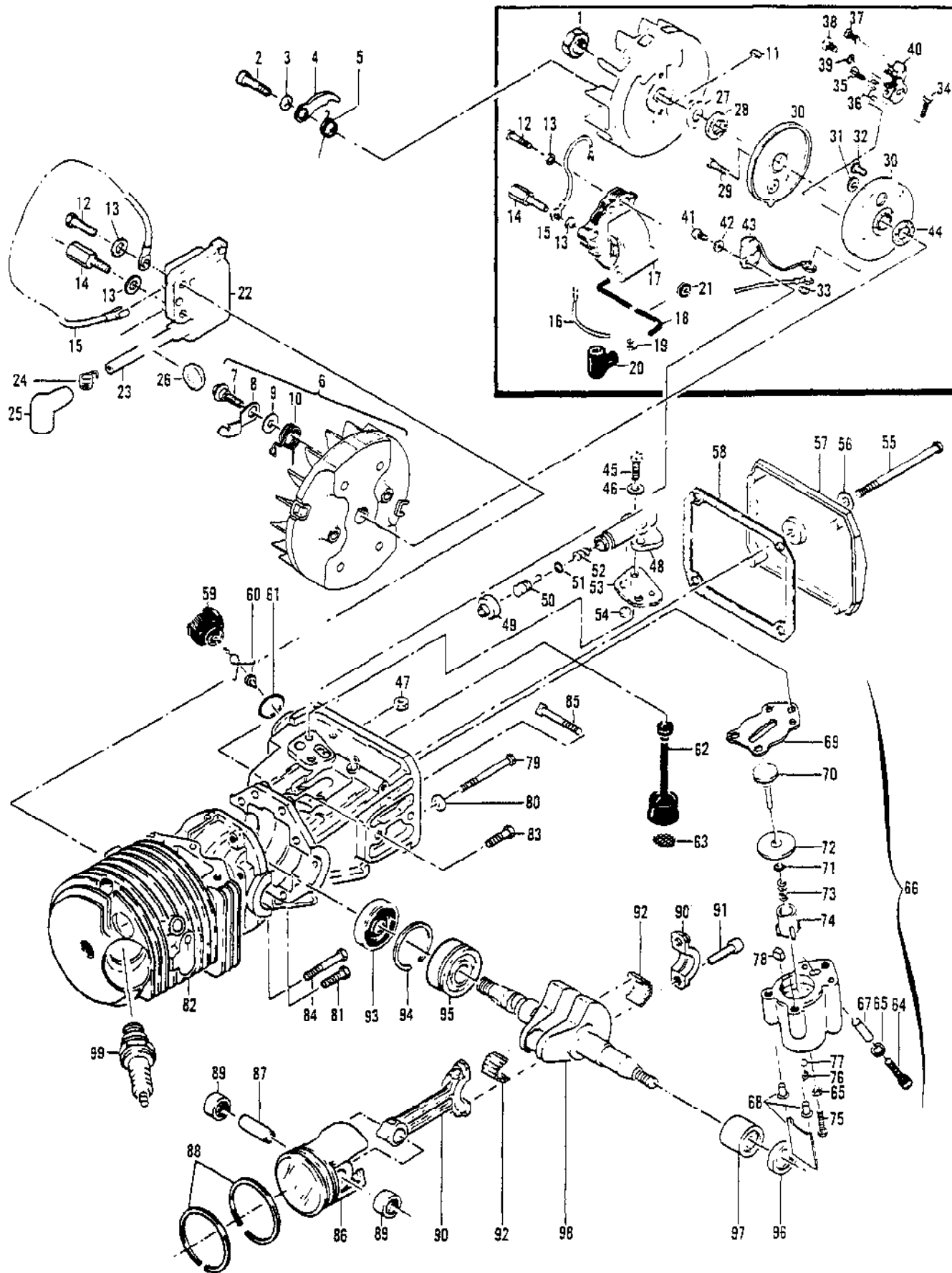


Ref #	Part Number	Qty	Description
1	89320	1	Insert - Handle grip
2	216126	1	Button & Rod Assembly
3	95480	1	Button - Oiler
4	214705	1	Kit - Fuel tank/control
5	110378	1	Pin - Roll/3/16 x 15/16
6	92152	1	Spring - Trigger
7	214679	1	Trigger - Throttle
8	105654	1	Pin - Roll 1/8 x 7/8
9	92154	1	Spring - Trigger release
10	94275	1	Release Asy - Trigger
11	111012	1	Screw - Pan hd 4-40 x 5/16
12	110706	1	Screw - Fil hd 8-18 x 1/2
13	214692	1	Wire Asy - Stop switch
14	62451	1	Contact - Switch
15	214691	1	Hose - Switch
16	68846	1	Button - Switch
17	85107	1	Rod - Throttle
18	214701	2	Seal - Throttle rod
19	105673	1	Pin - Roll 3/32 x 9/16
20	69041	1	Button - Choke
21	105614	1	"O" Ring
22	69042	1	Rod - Choke
23	69043	1	Snubber - Rod
24	69564	1	Seal - Air box



Ref #	Part Number	Qty	Description
1	110961	2	Nut - Hx 5/16-24
2			CHAIN BRAKE Assy See "Chain Brake" illustration and parts list.
3	64330	1	Set - Bar plates
4	214237	1	Bar - 16" Sprocket Nose
5	88167N	1	Chain Assembly - 16" PM 370G
6	110865	2	Screw - Hx hd 10-24 x 7/8
7	100352	2	Washer - #10
8	89727	1	Retainer - Frame
9	102130	1	Screw - Hx hd 1/4-20 x 1-1/2
10	100153	1	Washer - Lock 1/4
11	63484	1	Clamp - Frame
12	214549	1	Frame & Grip Assembly
13	86113	1	Nut - Hx 3/8-24 (L.N.)
14	214301	1	Clutch Assembly
15	64583	2	Retainer - Spring
16	83223	2	Spring - Clutch
17	67233	1	Kit - Clutch shoe
18	214300	1	Rotor Assembly
19	95166	1	Drum/Sprocket Assembly
20	86958	1	Washer - Shim
21	86145	1	Kit - Sprocket
19	214979	1	Drum/Sprocket Assembly - Spur
20	86958	1	Washer - Shim
19	95165	1	Drum/Sprocket Assy
20	86958	1	Washer - Shim
21	86951	1	Kit - Spkt
22	215720	1	Kit - Bearing - Washer
23	214674	1	Cover Assembly - Air cleaner
24	110565	1	Ring - Retainer
25	68529	1	Knob - Cover
26	93266	1	Plate - Name
27	91548	1	Plate - Instruction
28	92420	1	Filter - Air
29	110741	2	Screw - Pan hd 10-24 x 1/2
30	87871	3	Screw - Special
31			Fan Housing & Starter Asys See "Fan Housing & Starter Assembly" illustration and parts list.
32	216053	1	Cap Assembly - Fuel
33	69767	1	Gasket
34	110402	1	Screw - Oval hd 12-24 x 2-3/8
35	101986	2	Screw - Oval hd 10-24 x 1
36	87840	1	Spacer
37	69679	1	Cover - Fuel tank
38	69345	1	Gasket - Cover
39	215708	1	Hose Assembly - Fuel
40	63932	1	Filter - Fuel
41	100440	1	Washer
42	69952	1	Bracket - Air cleaner
43	103357	1	Screw - Hx hd 10-24 x 2 1/8
44			Carburetor Assy See "Carburetor - Walbro (SDC 65) & (SDC 37A)" illustrations and parts lists.
45	86189	1	Gasket - Carburetor
46	84078	1	Spacer - Carburetor

Ref #	Part Number	Qty	Description
47	84081	1	Gasket - Spacer
48	110570	2	Screw - Hx hd 12-24 x 1-3/8
49	68582	1	Plate - Lock
50	102115	2	Washer - #12
51	110568	1	Screw - Hx hd 12-24 x 1-1/8
52	69516	1	Plate - Lock
53	64856	1	Washer - Special
54	110713	1	Screw - Skt hd 10-24 x 7/8
55	100003	1	Washer - #10
56	69772	1	Spacer - Fuel tank
57	110910	1	Screw - Hx hd 10-24 x 1-3/8
58			Fuel Tank Assembly See "Fuel Tank Assembly" illustration and parts list.
59	84082	1	Gasket - Fuel tank
60	84079	1	Insulator - Fuel tank
61	84082	1	Gasket - Insulator
62	110566	1	Screw - Hx hd 12-24 x 5/8
63	68508	1	Plate - Lock
64	85007	1	Brace - Handle
65	214702	1	Shroud
66	68863	1	Kit - Muffler
67	67838	2	Screw - Muffler, long
68	67837	1	Screw - Short
69	83993	1	Plate - Lock
70	110563	2	Screw - Skt hd 8-32 x 1/4
71	84780	1	Stop - Reed
72	84779	1	Reed
73	95318	1	Kit - Muffler
74	110662	2	Screw - Pan hd 6-32 x 3/8
75	95320	1	Kit - Muffler cover
	93992	1	Kit - Muffler
76	101563	2	Screw - Skt hd 10-24 x 1-1/4
77	110264	2	Washer
78	83966	1	Cover Asy - Muffler
79	110928	1	Screw - Hx hd 10-24 x 1/2
80	85152	1	Baffle
81	83105	1	Kit - Body & Duct
82	68187	1	Screw - Special
83	110529	1	Screw - Hx hd 10-24 x 1/2
84	67922	1	Lockplate
85	84007	1	Gasket - Muffler
86			Powerhead Assembly See "Powerhead Assembly" illustration and parts list.





Ref #	Part Number	Qty	Description
1	110703	1	Nut - Hx 3/8-24
2	88804	1	Screw - Pawl Pivot
3	83241	2	Washer - Special
4	67546	2	Pawl - Starter
5	67545	2	Spring - Pawl
6	216739	1	Kit - Flywheel/Pawl
7	93464	2	Screw - Pawl
8	93198	2	Pawl - Starter
9	93469	2	Washer - Pawl
10	214102	2	Spring - Pawl
11	100106	1	Key - Woodruff
12	110127	1	Screw - Hx hd 10-24 x 7/8 (SEMS)
13	100002	2	Washer - #10
14	83512	1	Stud - Special
15	84686A	1	Wire Assembly - Ground
16	69344	1	Wire Assembly - Primary
17	214535	1	Coil & Lamination Assembly
18	215351	1	Wire Asy - Spark plug
19	55061	1	Connector
20	95266	1	Boot
21	100268	1	Grommet
22	95553	1	Electronic Ignition Asy
23	95269	1	Wire Asy - Spark plug
24	102556	1	Connector
25	95266	1	Boot
26	110995	1	Grommet
27	67057	1	Washer - Thrust
28	67056	1	Seal - Breaker box cover
29	110584	1	Screw - Pan hd 8-32 x 3/4
30	91852A	1	Kit - Breaker box & cover
31	91838	1	Washer
32	110489	1	Screw - Pan hd 6-32 x 7/16
33	100298	1	Nut - Hx 6-32
34	110346	1	Screw - Hx hd 6-32 x 3/4
35	110706	1	Screw - Pan hd 8-18 x 1/2
36	83126	1	Strap - Conduction
37	110811	1	Screw - Pan hd 8-32 x 3/8
38	110969	1	Screw - Hx hd 8-32 x 1/2
39	105976	1	Washer - #8
40	88808	1	Breaker Assembly
41	110338	1	Screw - Fil hd 8-32 x 1/2
42	100080	1	Washer - #8
43	85358	1	Condenser
44	67051	1	Seal - Breaker box
45	110338	2	Screw - Fil hd 8-32 x 1/2
46	110613	2	Washer - #8
47	100955	1	Nut - Hx 8-32
48	84156	1	Housing - Pump
49	215151	1	Cap - Housing
50	62266	1	Plunger - Pump
51	105614	1	"O" Ring
52	66687	1	Spring - Pump
53	91669	1	Gasket - Pump
54	91668	1	Valve - Pump
55	110291	1	Screw - Pan hd 10-24 x 2-5/8

Ref #	Part Number	Qty	Description
56	110921	1	Washer - Sealing
57	86304	1	Cover - Oil tank
58	86306	1	Gasket - Cover
59	216052	1	Cap - Oil tank
60	86402	1	Valve - Check
61	101148	1	"O" Ring
62	91672	1	Hose Assembly - Oil
63	51506	1	Screen - Hose
64	110865	1	Screw - Hx hd 10-24 x 7/8
65	100003	1	Washer - #10
66	215339	1	Pump Assembly - Pulse
67	91774	1	Sleeve
68	215246	1	Kit - Oil pump clip
69	92818	1	Seal - Pulse pump
70	214278	1	Piston Assembly - Pump
71	105603	1	"O" Ring
72	86182	1	Ring - Piston
73	60259	1	Spring - Piston
74	62227	1	Sleeve - Adjustment
75	110386	1	Screw - Hx hd 8-32 x 1
76	92844	1	Spring - Outlet valve
77	102809	1	Ball
78	91259	1	Pad - Pump
79	62106	4	Screw - Sealing
80	111025	4	Washer - Sealing
81	110288	1	Screw - Hx hd 8-32 x 3/4
82	214672	1	Cylinder/Crankcase Assembly
83	110288	2	Screw - Hx hd 8-32 x 3/4
84	110618	1	Screw - Hx hd 8-32 x 1-3/8
85	62065	2	Bolt - Bar mounting
86	89783A	1	Piston Assembly
87	87710	1	Pin - Piston
88	92517	1	Ring Set - Piston
89	110590	2	Bearing - Needle
90	85352	1	Connecting Rod Assembly
91	61627A	2	Screw - Skt hd special
92	63225	1	Roller - Needle (set of 20)
93	67906	1	Seal - Oil
94	63464	1	Ring - Snap
95	67905	1	Bearing - Ball
96	110260	1	Seal Oil
97	104357	1	Bearing - Needle
98	87699	1	Crankshaft
99	214223	1	Spark Plug
99	93018	1	Spark Plug