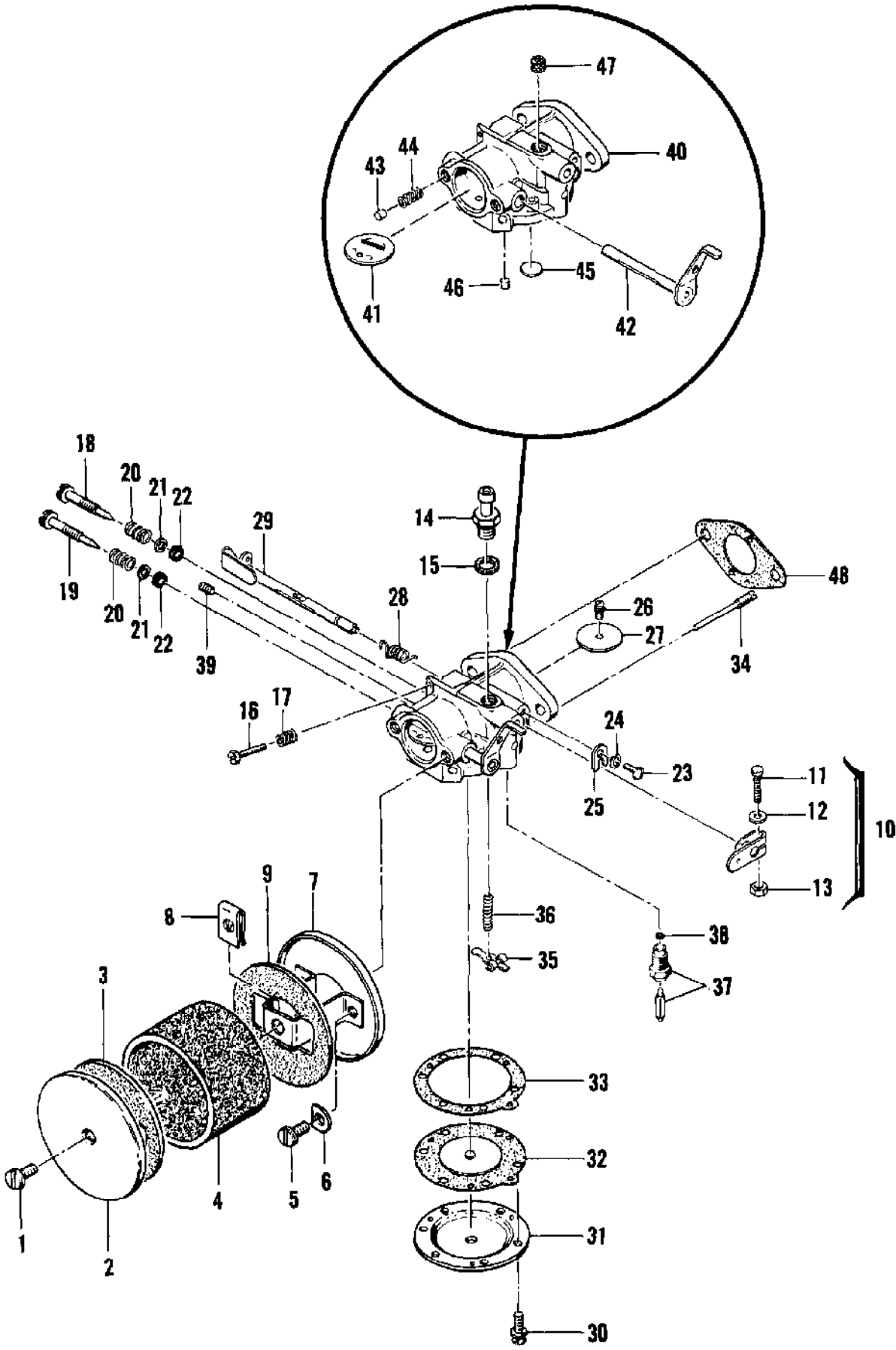


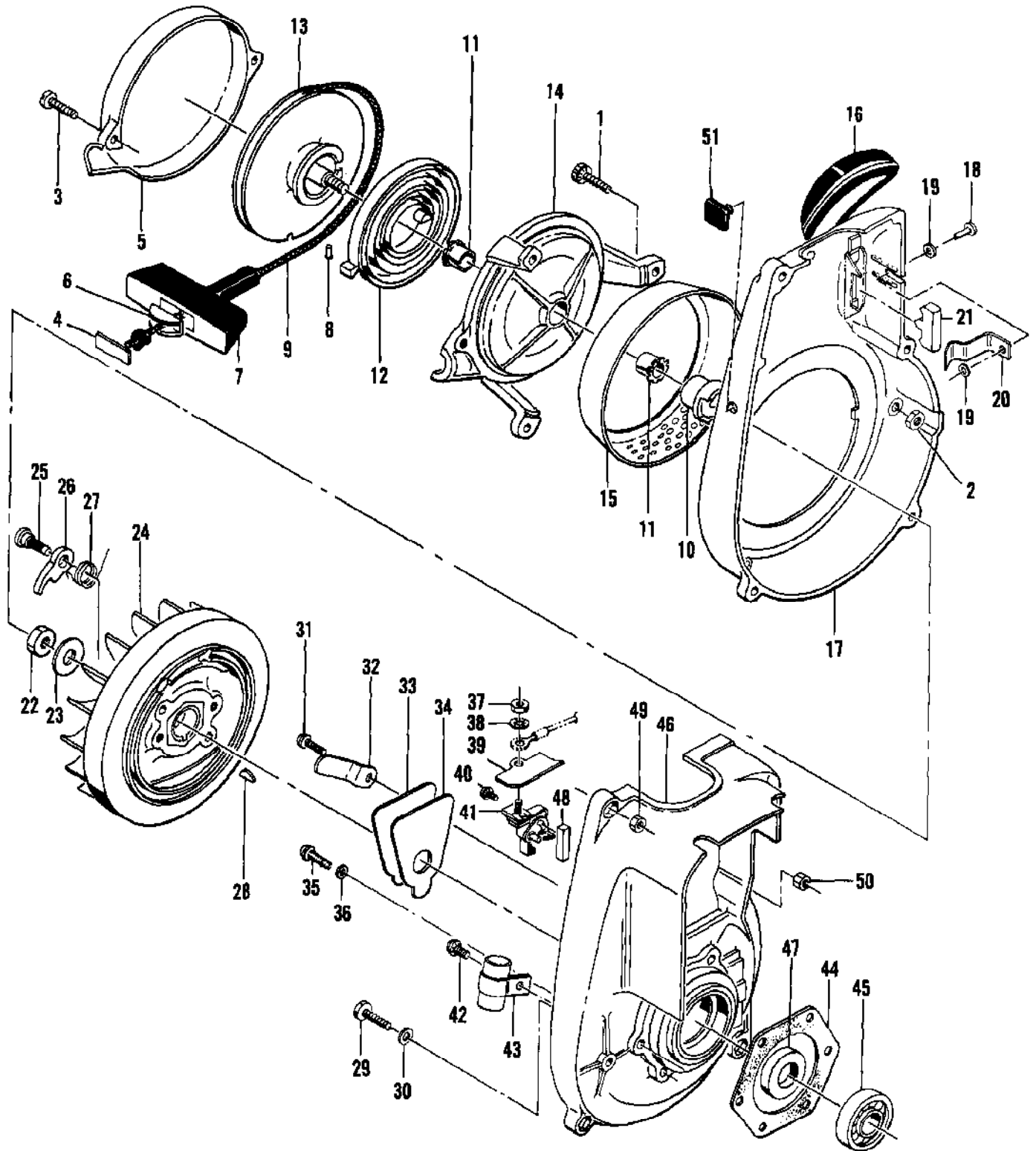
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Diagram
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Parts List
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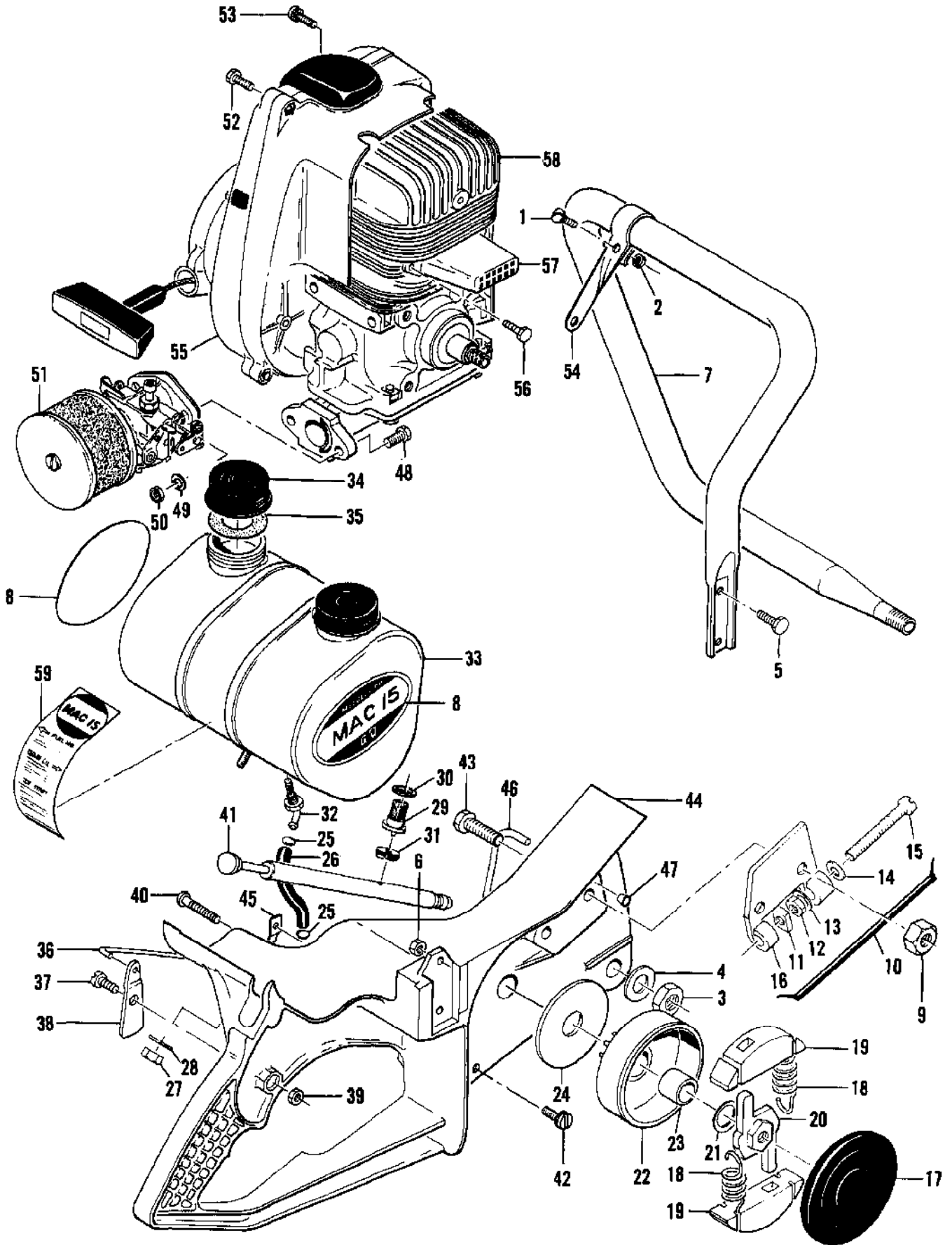
Ref #	Part Number	Qty	Description
	66977		Bar
	65120M		Chain
	51445A		Combination Wrench - Screwdriver
	68947		Owner's Manual
	52958		Spike
	50134		Piston Assy - 0.020 in. oversize
	55125		Ring Set - 0.020 in. oversize
	36248		Wrench - Spark plug
	63165		Spark Arrester
	65712		Timing Guide
	52949		Gasket and Packing Set (carb.)
	52950		Repair Parts Kit (carb.)



Ref #	Part Number	Qty	Description
1	104393	1	Screw - Pan hd 10-24 x 3/8
2	63091	1	Cover Assy - Air cleaner
3	63090	1	Gasket - Air cleaner cover
4	52961	1	Screen - Air cleaner
5	103705	2	Screw - Hex hd 10-32 x 3/8
6	36388	2	Lockplate
7	52881B	1	Plate Assy - Air cleaner
8	104171	1	Nut - Speed
9	63090	1	Gasket - Air cleaner
10	52889	1	Lever Assy - Clamp
11	105861	1	Screw - Rd hd 6-32 x 5/8 (SEMS)
12	103693	1	Washer - #6
13	100298	1	Nut - Hex 6-32
	52807	1	Carburetor Assy
14	52939	1	Connection - Inlet
15	52941	1	Gasket - Inlet connection
16	52940	1	Screw - Idle speed
17	51705	1	Spring - Idle speed screw
18	52935	1	Needle - Idle adjusting
19	52943	1	Needle - Main adjusting
20	52936	2	Spring - Adjustment needle
21	52937	2	Washer - Adjustment needle
22	52938	2	"O" Ring
23	51717	1	Screw - Throttle shaft clip
24	100252	1	Lockwasher - Throttle shaft clip
25	51716	1	Clip - Throttle shaft
26	51721	1	Screw - Shutter
27	51720	1	Shutter - Throttle
28	52948	1	Spring - Throttle shaft
29	52947	1	Shaft Assy - Throttle
30	52933	6	Screw - Diaphragm cover
31	52932	1	Cover - Diaphragm
32	66167	1	Diaphragm Assy
33	65591	1	Gasket - Diaphragm
34	51710	1	Pinion - Inlet control lever
35	51709	1	Lever - Inlet control
36	51711	1	Spring - Inlet control lever
37	52942	1	Needle & Seat Assy - Inlet
38	51708	1	Gasket
39	51589	1	Screw - Diaphragm chamber drain
40	52927	1	Body Assy - Carburetor
41	53813	1	Shutter - Choke
42	52931	1	Shaft Assy - Choke
43	52929	1	Pin - Friction
44	52930	1	Spring - Choke shaft friction
45	51583	1	Plug - Welch
46	52928	1	Plug - Cup
47	52953	1	Screen - Inlet connection
48	65630	1	Gasket - Carburetor
	52950		Repair Kit

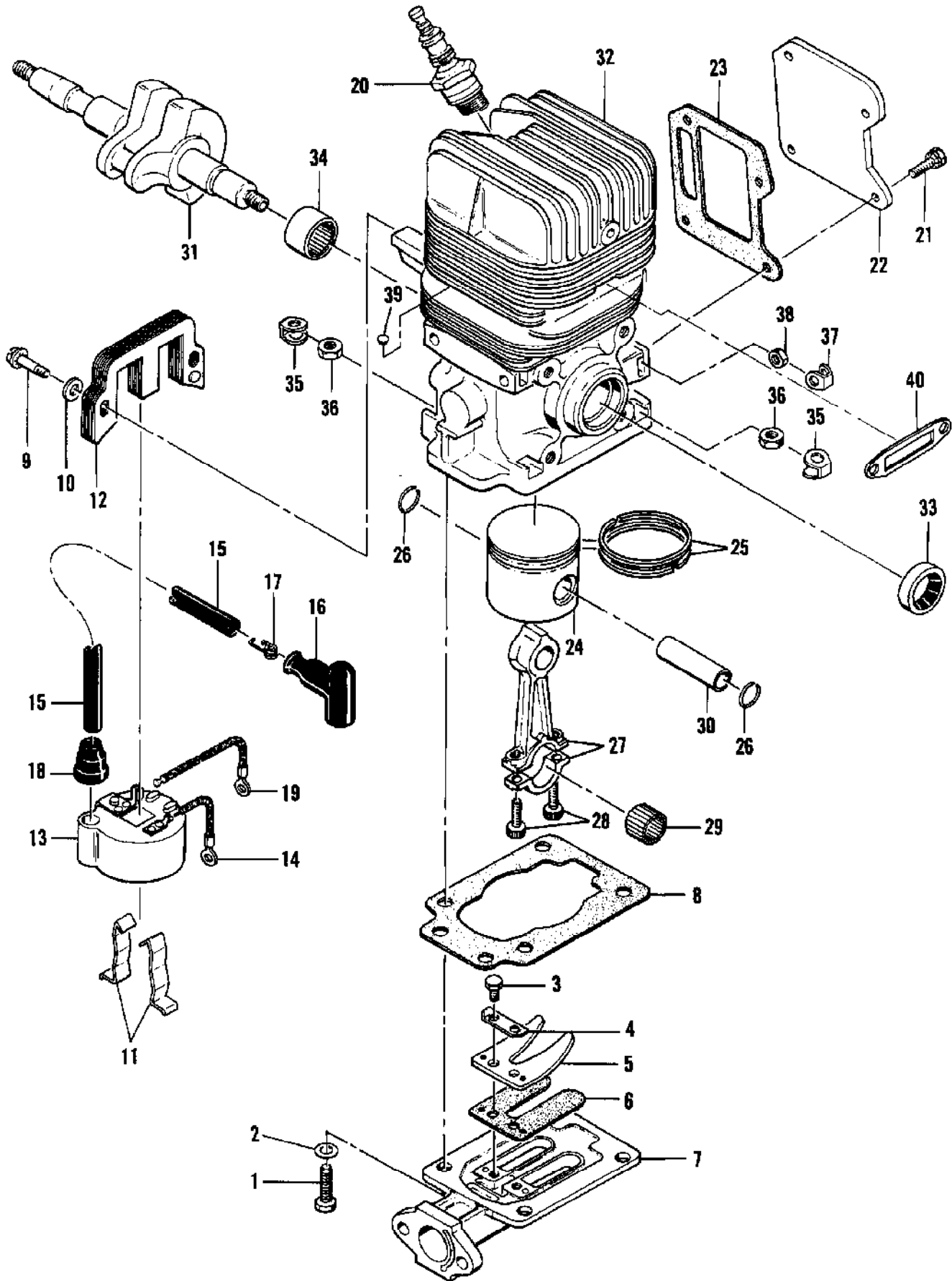


Ref #	Part Number	Qty	Description
1	104815	3	Screw - Hex hd 10-24 x 7/8
2	101191	3	Nut - Hex 10-24
	60130	1	Starter Assy
3	104396	2	Screw - Pan hd 10-24 x 3/4
4	57232	1	Plate - Starter handle
5	60647	1	Cover - Starter
6	57231	1	Cup - Starter handle
7	57230	1	Handle - Starter
8	101136	1	Rivet - Rd hd 3/32 dia x 5/16
9	28716	1	Rope - Starter
10	57790	1	Ratchet - Starter
11	57535	2	Bushing - Starter base
12	51665	1	Spring - Rewind
13	57792	1	Drum - Starter
14	60646	1	Base - Starter
15	50581A	1	Guard - Sawdust
16	57565	1	Cover Assy - Spark plug
17	57184B	1	Housing Assy - Fan
18	103819	1	Rivet
19	24236	2	Washer
20	50818	1	Spring - Switch
21	50817	1	Button - Switch
22	101179	1	Nut - Hex 7/16-20
23	101270	1	Washer - 7/16
24	68282	1	Flywheel & Pawl Assy
25	36144B	2	Pin - Starter pawl
26	24093	2	Pawl - Starter
27	50582	2	Spring - Pawl
28	103879	1	Key - Woodruff #3
29	102289	3	Screw - Hex hd 10-24 x 3/4
30	102189	3	Washer - #10
31	104815	1	Screw - Hex hd 10-24 x 7/8
32	50671	1	Retainer - Breaker cover
33	50588A	1	Cover - Breaker box
34	65584	1	Gasket - Breaker box
35	55494	2	Screw Assy - Sealing #10
36	55492	2	Washer - Sealing
37	100251	1	Nut - Hex 8-32
38	100057	1	Lockwasher - Internal #8
39	50381A	1	Insulator - Breaker terminal
40	103928	1	Screw - 8-32 x 1/2 (SEMS)
41	50076A	1	Breaker Assy
42	103928	1	Screw - 8-32 x 1/2 (SEMS)
43	50074	1	Condenser
44	51240	1	Gasket - Cover
45	100824	1	Bearing - Ball
46	57126A	1	Crankcase Cover Assy
47	50663	1	Seal - Oil
48	54184	1	Wiper - Felt
49	101326	2	Nut - Hex 10-24
50	101326	2	Nut - Hex 10-24
51	55670	1	Grommet



Ref #	Part Number	Qty	Description
1	100716	1	Screw - Rd hd 10-24 x 5/8
2	101191	1	Locknut - 10-24
3	100604	1	Jamnut - 1/2-20
4	110010	1	Washer - Spring 1/2
5	102861	2	Screw - Hex hd 1/4-20 x 5/8
6	103242	1	Nut - Hex 1/4-20
7	52804	1	Frame
8	52862	2	Nameplate
9	103729	2	Nut - Hex 3/8-24
10	66275	1	Clamp Assy - Bar
11	52828	1	Nut - Adjusting
12	100640	1	Locknut - 1/4-28
13	102813	1	Washer - Spring
14	102843	1	Washer - 1/4
15	103919	1	Bolt - Fil hd 1/4-28 x 2-1/2
16	66276	1	Clamp - Bar
17	52837	1	Cover - Clutch
	52844	1	Clutch Assy
18	63999	2	Spring - Clutch
19	52845	2	Shoe - Clutch
20	52846	1	Rotor - Clutch
21	101270	1	Washer - 7/16
22	52878	1	Drum, Sprocket & Bushing Assy
23	50128	1	Bushing
24	50132	1	Washer - Sprocket
25	50742	2	Clamp - Hose
26	52808	1	Hose - Fuel
27	101330	1	Nut - Hex 5/16-18
28	100443	1	Lockwasher - 5/16
29	65382	1	Filter Assy - Oil tank
30	62779	1	Gasket - Filter
31	52822	1	Gland - Oiler
32	52887	1	Fitting - Fuel outlet
33	62776	1	Tank Assy
34	52923A	2	Cap - tank
35	52964	2	Gasket
36	52824	1	Rod - Throttle
37	52888	1	Screw - Trigger
38	52823	1	Trigger
39	101191	1	Nut - Hex 10-24
40	101449	1	Screw - Rd hd 8-32 x 5/8
41	65381	1	Pump Assy - Oiler
42	110208		Screw - Flat hd 1/4-20 x 3/4 (SEMS)
43	52957	2	Bolt - Bar mounting
44	68007	1	Handle Assy - Saw
45	110180	1	Nut - Speed
46	68005	1	Tube Assy - Oiler
47	52876	1	Sleeve - Tube
48	102121	2	Screw - Hex hd 1/4-20 x 7/8
49	100005	2	Washer - 1/4
50	103242	2	Nut - Hex 1/4-20
51		1	Carburetor & Air Filter See "Carburetor & Air Filter" illustration and parts list.
52	104815	3	Screw - Hex hd 10-24 x 7/8
53	103947	1	Screw - 10-24 x 1 (SEMS)

Ref #	Part Number	Qty	Description
54	52883	1	Brace - Frame
55		1	Fan Housing, Starter, Flywheel & Crankcase Cover See "Fan Housing, Starter, Flywheel & Crankcase Cover" illustration and parts list.
56	104840	2	Screw - Hex hd 10-24 x 3/4
57	50115	1	Pipe - Exhaust
58		1	Powerhead See "Powerhead" illustration and parts list.
59	68727	1	Instruction Decal



Ref #	Part Number	Qty	Description
1	102121	4	Screw - Hex 1/4-20 x 7/8
2	100005	4	Washer - 1/4
3	104476	2	Screw - Hex hd 8-32 x 5/16
4	51480	1	Lockplate
5	48591	1	Guard - Reed
6	48593	1	Valve - Reed
7	52802B	1	Adapter - Carburetor
8	65578	1	Gasket - Carburetor adapter
9	104815	2	Screw - 10-24 x 7/8 (SEMS)
10	100352	2	Washer - #10
11	51253	2	Retainer - Coil
12	51251	1	Lamination Assy
13	57643A	1	Kit - Coil & Terminal Assy
14	101883	1	Wire Assy - Ground
15	57648	1	Wire - Spark plug
16	55060	1	Boot - Spark Plug
17	55061	1	Connector
18	55617	1	Nipple - Spark plug wire
19	57225	1	Wire Assy - Primary
20		1	Plug - Spark 14 mm
21	103814	4	Screw - 10-24 x 5/8 (SEMS)
22	8354	1	Cover - Transfer port
23	48605	1	Insulator - Reed plate
24	50206	1	Piston Assy - Standard
25	55123	1	Ring Set - Standard piston
26	50133	2	Ring - Retaining
27	47903	1	Connecting Rod Assy
28	60210A	2	Screw - Socket hd 10-32 x 5/8
29	102742	24	Roller - Needle
30	50207A	1	Pin - Piston
31	50659A	1	Crankshaft
32	52886A	1	Cylinder Crankcase Assy
33	104128	1	Seal - Oil
34	104129	1	Bearing - Needle
35	18556A	6	Retainer - Nut
36	105394	6	Nut - Hex 1/4-20
37	28053	2	Retainer - Nut
38	101326	2	Nut - Hex 10-24
39	110179	2	Plug - Expansion
40	53652	1	Gasket - Exhaust