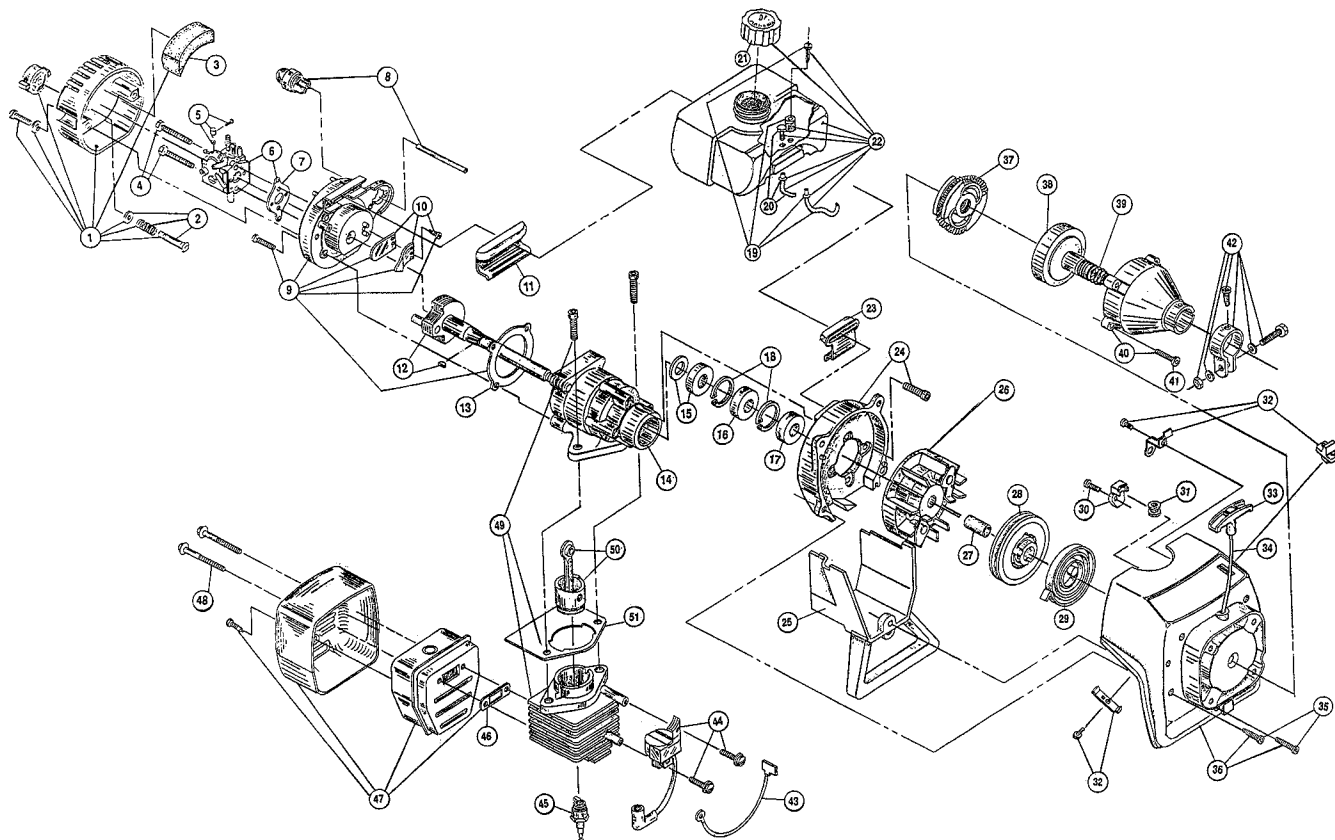


ENGINE PARTS - IDC 530b



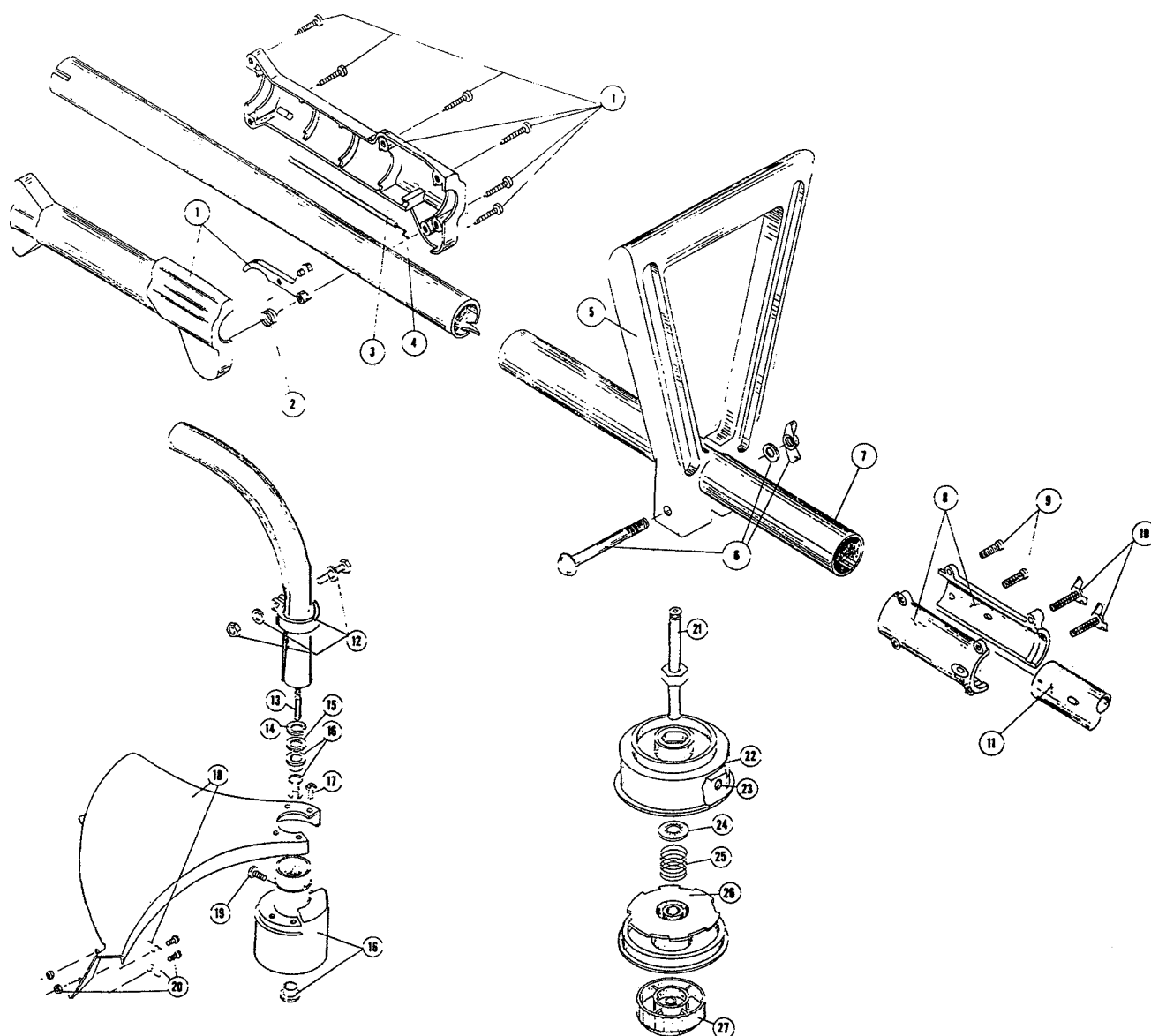
Item	Part No.	Description
1	683414	Carburetor/Air Cleaner Cover Assembly (includes items 2 and 3)
2	682052	Choke Knob Assembly
3	610312	Air Cleaner Filter
4	682505	Carburetor Mounting Screw Assembly
5	682048	Throttle Adjustment Assembly (Walbro)
5	147640	Throttle Adjustment Assembly (Tillotson)
5	180092	Throttle Adjustment Assembly (Zama)
6	147572	Carburetor Assembly
7	610675	Carburetor Gasket (10 pack)
8	683974	Primer and Hose Assembly
9	180033	Carburetor Mount Assembly
10	147573	Reed Assembly
11	612134	Rear Mounting Pad
12	180022	Power Shaft Assembly
13	612115	Carburetor Mount Gasket (10 pack)
14	147015	Crankcase
15	682041	Inner Bearing Assembly
16	610309	Seal
17	610308	Outer Bearing Assembly
18	682040	Snap Ring Assembly
19	682039	Fuel Line Assembly
20	147290	Return Line Assembly
21	180000	Fuel Cap Assembly
22	147580	Fuel Tank Assembly (includes items 19-21)
23	145308	Front Mounting Pad
24	153520	Shroud Assembly
25	683078	Shroud Extension and Stand
26	153624	Flywheel Assembly
27	145918	Spacer
28	683856	Recoil Pulley Assembly
29	613102	Recoil Spring
30	153644	Pulley Retainer Ring
31	611061	Rope Guide
32	180035	Switch Assembly
33	610300	Pull Handle
34	613103	Rope

Item	Part No.	Description
35	147544	Starter Housing Screw Set
36	180267	Starter Housing Assembly
37	153591	Clutch Rotor Assembly
38	153592	Clutch Drum Assembly
39	612468	Spring
40	153590	Clutch Cover Assembly
41	145888	Clutch Cover Screw Assembly
42	153597	Upper Clamp Assembly
43	180036	Wire Lead
44	683390	Module Assembly
45	610311	Spark Plug
46	610672	Exhaust Gasket (10 pack)
47	180119	Muffler Assembly
48	147575	Muffler Mounting Bolt Assembly
49	180063	Cylinder Assembly
50	147012	Piston and Rod Assembly
51	145564	Cylinder Gasket (10 pack)
*	180034	Engine Hardware Kit
*	180011	Engine Gasket Kit
*	153308	O.E.M. Carburetor Repair Kit (Walbro)
*	147170	O.E.M. Carburetor Repair Kit (Tillotson)
*	180090	O.E.M. Carburetor Repair Kit (Zama)
*	153309	Gasket-Diaphragm Repair Kit (Walbro)
*	144171	Gasket-Diaphragm Repair Kit (Tillotson)
*	180091	Gasket-Diaphragm Repair Kit (Zama)
*	682507	Piston Ring
*	180027	Short Block Assembly (includes items 12, 14-18, 48-50)
*	180026	Crankcase Service Assembly (includes items 12, 14-18)
*	610676	Flywheel Key (10 pack)

* not shown

The above part numbers are for serial numbers 104006901 to 106071000.

BOOM & TRIMMER PARTS - IDC 530b

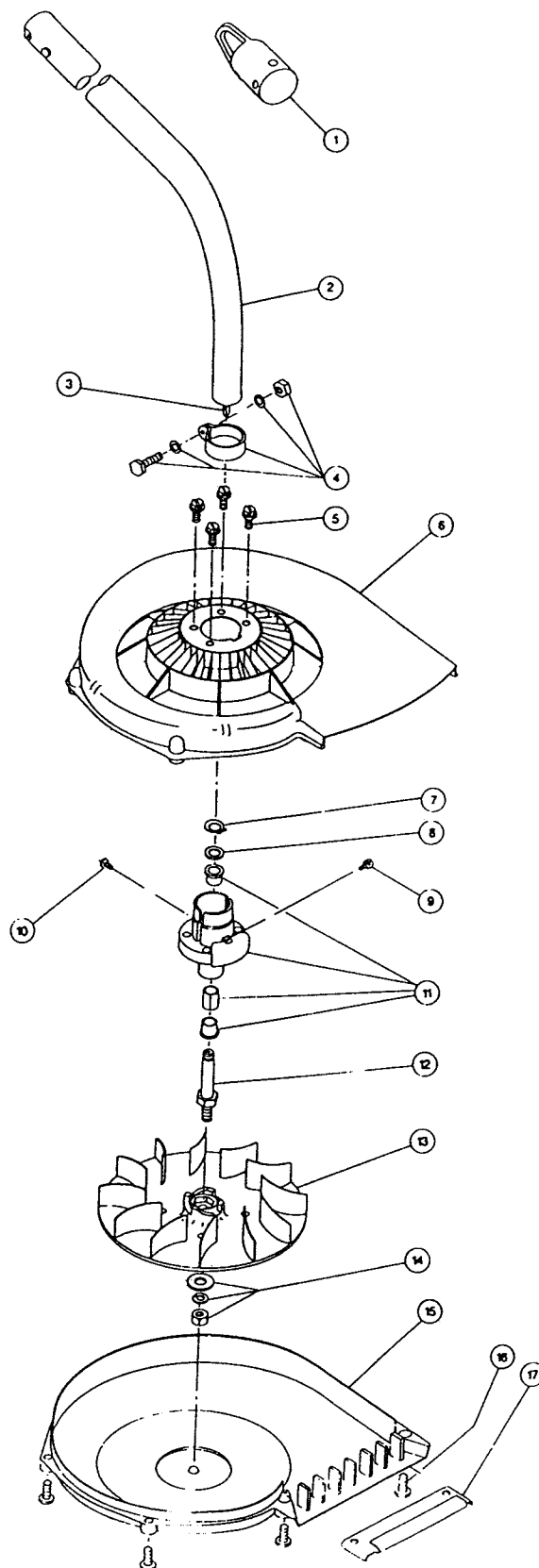


Item	Part No.	Description
1	180017	Throttle Housing and Trigger Assembly
2	610314	Throttle Trigger Spring
3	180021	Throttle Cable Housing
4	180127	Throttle Cable
5	145568	D-Handle
6	153317	D-Handle Hardware Assembly
7	683603	Upper Drive Shaft Housing Assembly
8	683605	Split Boom Coupling Assembly
9	683606	Coupling Bolt Assembly
10	683607	Adjustment Knob Set
11	683604	Lower Drive Shaft Housing Assembly
12	153597	Lower Clamp Assembly
13	683608	Lower Flexible Drive Shaft
14	145570	Retaining Ring
15	145567	Washer
16	153312	Bushing Housing Assembly
17	153318	Guard Mounting Screw Assembly

Item	Part No.	Description
18	147593	Guard and Blade Assembly
19	145569	Anti-Rotation Screw
20	682061	Blade Assembly
21	153313	Spool Shaft
22	153619	Outer Spool and Eyelet Assembly
23	145566	Eyelet
24	610660	Retainer (10 pack)
25	610317	Spring
26	153600	Inner Reel
27	153066	Bump Head Knob Assembly

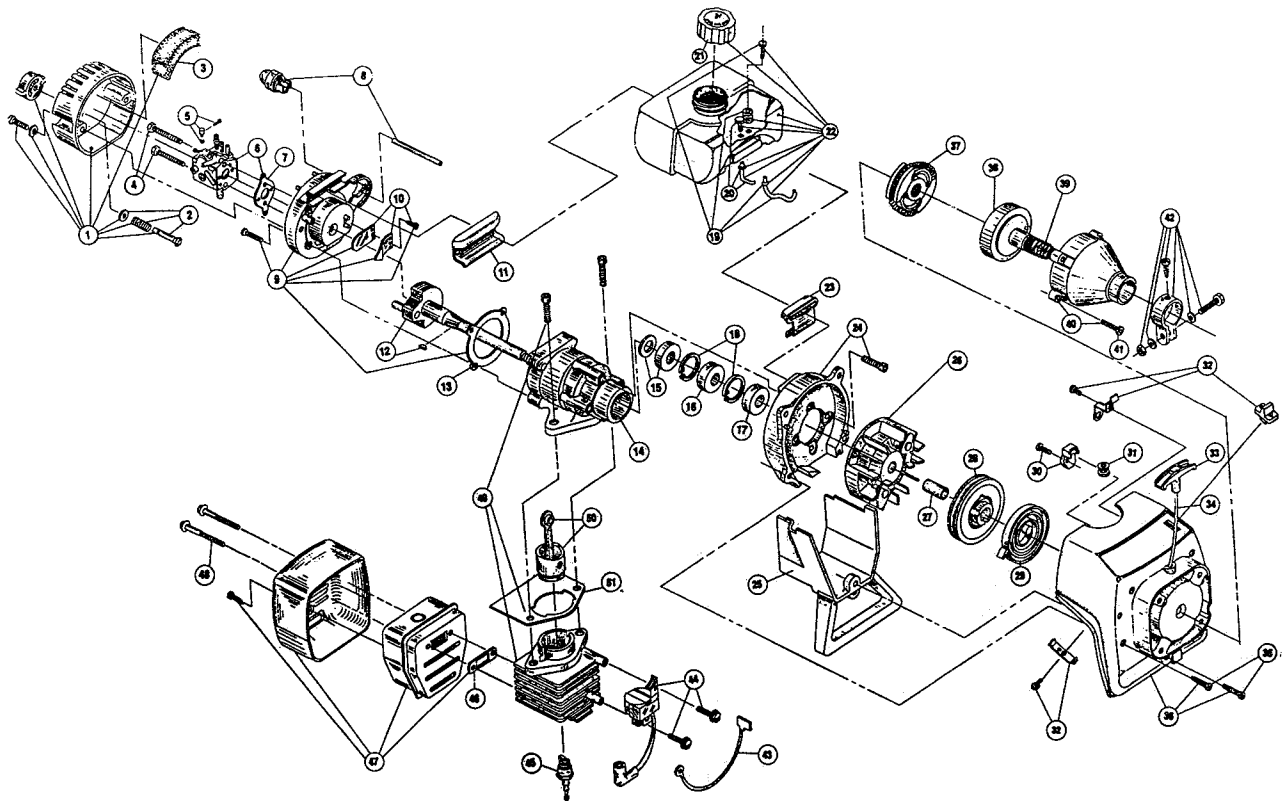
Optional Accessories

*	610375	Monofil Cutting Line, 50 ft.
*	153577	Spool and 30 ft. Line (dual)
*	147541	IDC 2-Cycle Oil (4 oz. can)
*		not shown



Item	Part No.	Description
1	612604	Hanger
2	180104	Drive Shaft Housing Assembly
3	683608	Drive Shaft Assembly
4	153597	Lower Clamp Assembly
5	153318	Mounting Screw Assembly
6	180268	Upper Housing Assembly
7	145570	Retaining Ring
8	145567	Washer
9	145569	Screw, Oil Hole
10	145569	Screw, Anti-Rotation
11	683660	Housing, Bushing Assembly
12	612559	Shaft Impeller
13	180196	Impeller
14	683661	Nut and Washer Assembly
15	180269	Housing, Lower
16	683662	Mounting Screw Assembly
17	612562	Edge Guard

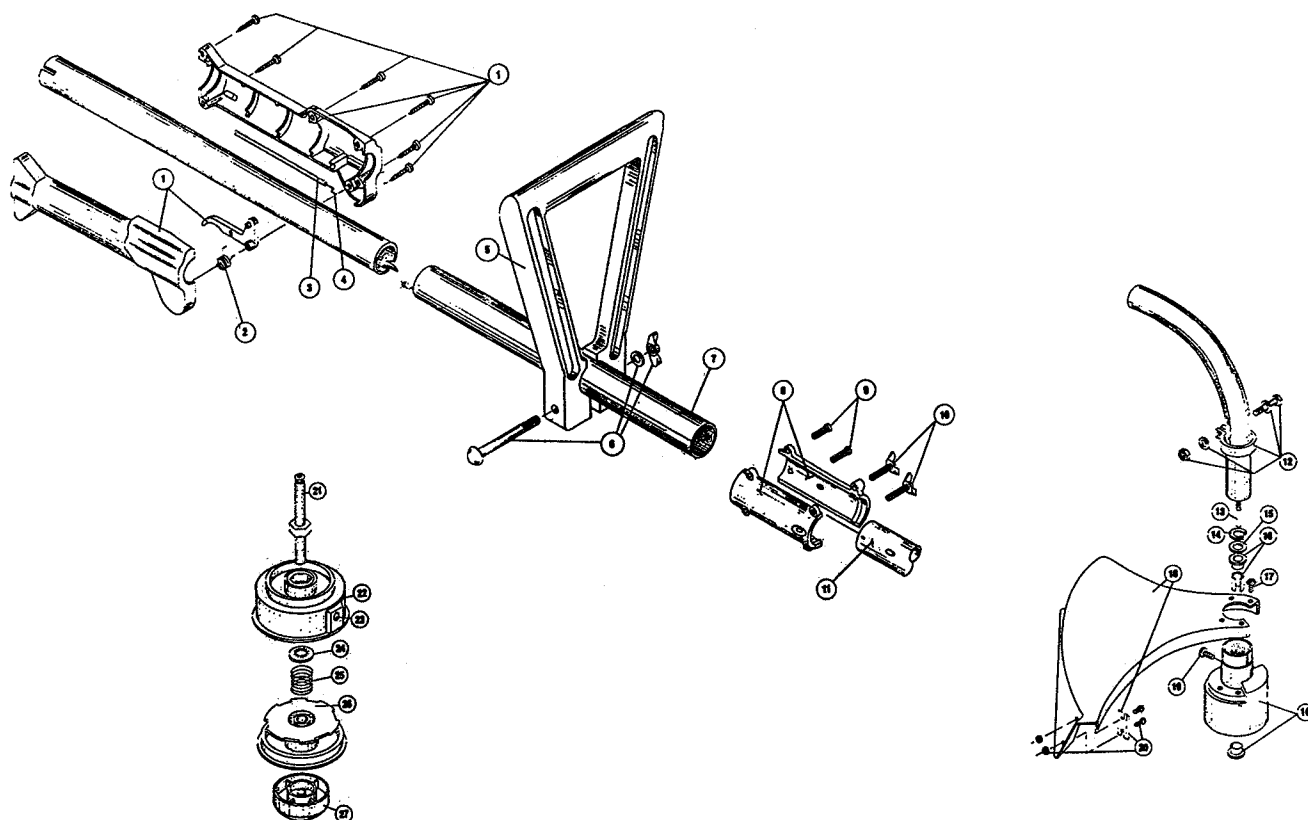
The above part numbers are for serial numbers 104006901 to 106071000.

ENGINE PARTS - IDC 530

Item	Part No.	Description	Item	Part No.	Description
1	683414	Carburetor/Air Cleaner Cover Assembly (includes items 2 and 3)	35	147544	Starter Housing Screw Set
2	682052	Choke Knob Assembly	36	180281	Starter Housing Assembly
3	610312	Air Cleaner Filter	37	153591	Clutch Rotor Assembly
4	682505	Carburetor Mounting Screw Assembly	38	153592	Clutch Drum Assembly
5	682048	Throttle Adjustment Assembly (Walbro)	39	612468	Spring
5	147640	Throttle Adjustment Assembly (Tillotson)	40	683601	Clutch Cover Assembly
5	180092	Throttle Adjustment Assembly (Zama)	41	145888	Clutch Cover Screw Assembly
6	147572	Carburetor Assembly	42	153597	Upper Clamp Assembly
7	610675	Carburetor Gasket (10 pack)	43	180036	Wire Lead
8	683974	Primer and Hose Assembly	44	683390	Module Assembly
9	180033	Carburetor Mount Assembly	45	610311	Spark Plug
10	147573	Reed Assembly	46	610672	Exhaust Gasket (10 pack)
11	612134	Rear Mounting Pad	47	180119	Muffler Assembly
12	180022	Power Shaft Assembly	48	147575	Muffler Mounting Bolt Assembly
13	612115	Carburetor Mount Gasket (10 pack)	49	180063	Cylinder Assembly
14	147015	Crankcase	50	147012	Piston and Rod Assembly
15	682041	Inner Bearing Assembly	51	145564	Cylinder Gasket (10 pack)
16	610309	Seal	*	180034	Engine Hardware Kit
17	610308	Outer Bearing Assembly	*	180011	Engine Gasket Kit
18	682040	Snap Ring Assembly	*	153308	O.E.M. Carburetor Repair Kit (Walbro)
19	682039	Fuel Line Assembly	*	147170	O.E.M. Carburetor Repair Kit (Tillotson)
20	147290	Return Line Assembly	*	180090	O.E.M. Carburetor Repair Kit (Zama)
21	180000	Fuel Cap Assembly	*	153309	Gasket-Diaphragm Repair Kit (Walbro)
22	147580	Fuel Tank Assembly (includes items 19-21)	*	147171	Gasket-Diaphragm Repair Kit (Tillotson)
23	145308	Front Mounting Pad	*	180091	Gasket-Diaphragm Repair Kit (Zama)
24	153520	Shroud Assembly	*	682507	Piston Ring
25	683078	Shroud Extension and Stand	*	180027	Short Block Assembly (includes items 12, 14-18, 48-50)
26	153624	Flywheel Assembly	*	180026	Crankcase Service Assembly (includes items 12, 14-18)
27	145918	Spacer	*	610676	Flywheel Key (10 pack)
28	683856	Recoil Pulley Assembly			
29	613102	Recoil Spring			
30	153644	Pulley Retainer ring			
31	611061	Rope Guide			
32	180035	Switch Assembly			
33	610300	Pull Handle			
34	613103	Rope			
			*	not shown	

The above part numbers are for serial numbers 106071001 to 203033300.

BOOM & TRIMMER PARTS - IDC 530



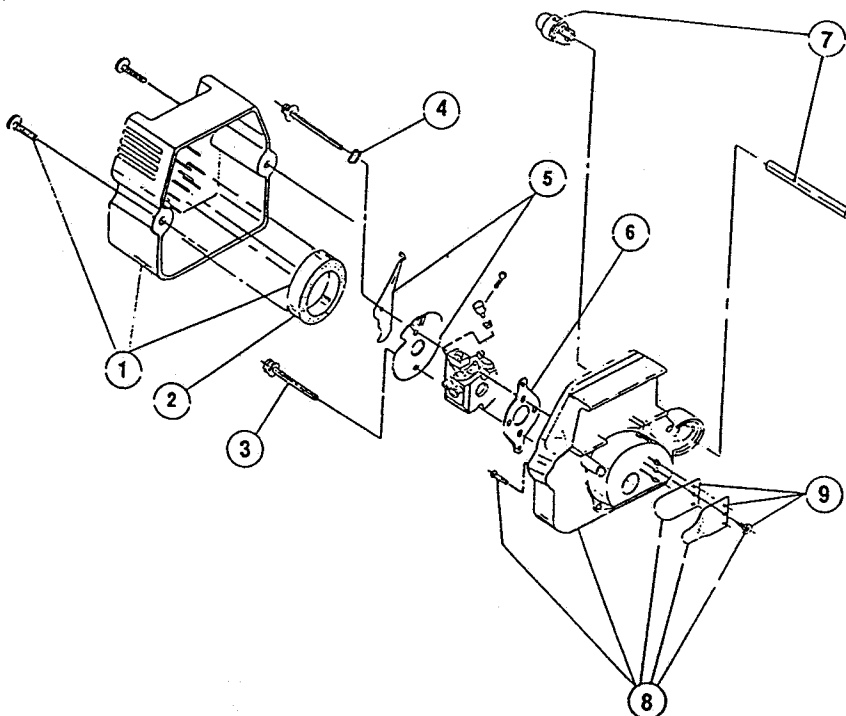
Item	Part No.	Description
1	180277	Throttle Housing and Trigger Assembly
2	610314	Throttle Trigger Spring
3	180021	Throttle Cable Housing
4	180127	Throttle Cable
5	145568	D-Handle
6	153317	D-Handle Hardware Assembly
7	683603	Upper Drive Shaft Housing Assembly
8	683605	Split Boom Coupling Assembly
9	683606	Coupling Bolt Assembly
10	683607	Adjustment Knob Set
11	683604	Lower Drive Shaft Housing Assembly
12	153597	Lower Clamp Assembly
13	683608	Lower Flexible Drive Shaft
14	145570	Retaining Ring
15	145567	Washer
16	153312	Bushing Housing Assembly
17	153318	Guard Mounting Screw Assembly
18	147593	Guard and Blade Assembly

Item	Part No.	Description
19	145569	Anti-Rotation Screw
20	682061	Blade Assembly
21	153313	Spool Shaft
22	153619	Outer Spool and Eyelet Assembly
23	145566	Eyelet
24	610660	Retainer (10 pack)
25	610317	Spring
26	153600	Inner Reel
27	153066	Bump Head Knob Assembly

Optional Accessories

*	610375	Monofil Cutting Line, 50 ft.
*	153577	Spool and 30 ft. Line (dual)
*	682075	Shoulder Strap Assembly
*	147541	IDC 2-Cycle Oil (4 oz. can)
*		not shown

ENGINE PARTS - IDC 530 ADDENDUM



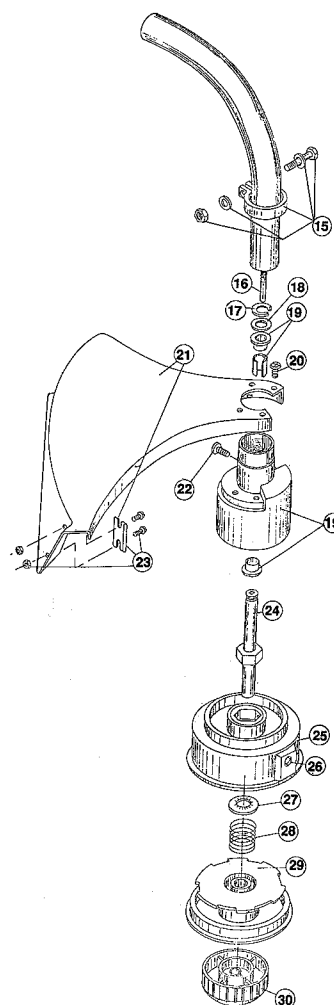
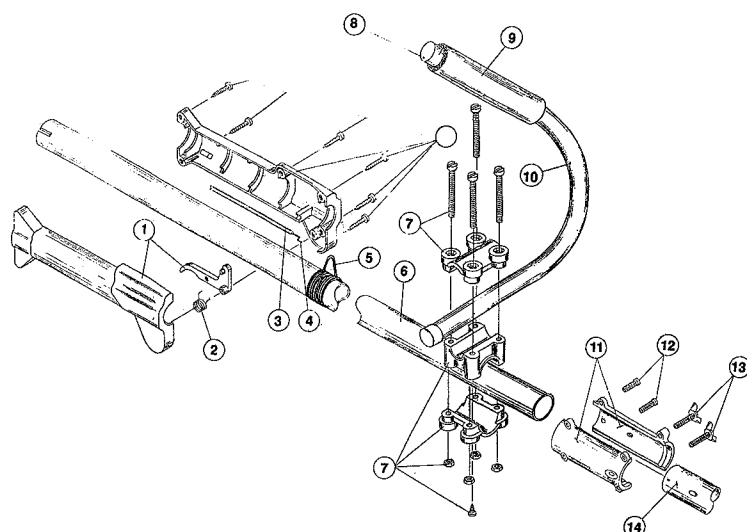
Use the following part numbers and isometric drawing instead of those on page 2 under Engine Parts.

Item	Part No.	Description
1	180349	Carburetor/Air Cleaner Cover Assembly (includes item 2)
2	180350	Air Cleaner Filter
3	180351	Carburetor Mounting Screw Assembly
4	180352	Wavey Washer

Item	Part No.	Description
5	180353	Choke Lever and Plate
6	610675	Carburetor Gasket (10 pack)
7	683974	Primer Hose and Assembly
8	180354	Carburetor Mount Assembly
9	147573	Reed Assembly

The above part numbers are for serial numbers 203033301 and greater.

BOOM & TRIMMER PARTS - IDC 530 ADDENDUM



Use the following part numbers and isometric drawings instead of those listed on page 3.

Item	Part No.	Description
1	180277	Throttle Housing and Trigger Assembly
2	610314	Throttle Trigger Spring
3	180021	Throttle Cable Housing Assembly
4	180127	Throttle Cable
5	610327	Shoulder Strap Clamp
6	683603	Drive Shaft Housing Assembly
7	683295	Handle Bracket Assembly
8	612021	Tube Closure
9	612381	Grip
10	683815	J-Handle Assembly (includes items 8-9)
11	683605	Split Boom Coupling Set
12	683606	Coupling Bolt Assembly
13	683607	Adjustment Knob Set
14	683604	Lower Drive Shaft Housing Assembly
15	153597	Lower Clamp Assembly
16	683608	Lower Flexible Drive Shaft
17	145570	Retaining Ring
18	145567	Washer
19	153312	Bushing Housing Assembly
20	153318	Guard Mounting Screw Assembly
21	180341	Guard and Blade Assembly

Item	Part No.	Description
22	145569	Anti-Rotation Screw
23	682061	Blade Assembly
24	153313	Spool Shaft
25	153619	Outer Spool and Eyelet Assembly
26	145566	Eyelet
27	610660	Retainer (10 pack)
28	610317	Spring
29	153600	Inner Reel
30	153066	Bump Head Knob Assembly

Optional Accessories

*	610375	Monofilament Cutting Line, 50 ft.
*	153577	Spool and 30 ft. line (dual)
*	180342	Complete Cutting Head Assembly (includes items 15, 17-30)
*	682075	Shoulder Strap Assembly
*		not shown