

MODEL: Peerless Transmission

SUBJECT: FHP Field Fix

We have tried this fix on several units in the field and it had no affect on the units that is was applied to. There maybe some units that this will work and should be used for them.

Use this field fix it you feel it might help, but inform the dealer that it may not have any affect and that after running the unit 5 to 20 hours it should loosen up and perform well with out this field fix..

This will only be used internally at the present time. This may change in the future.

Bulletin attached.

Post-It® Fax Note	7671	Date	6/13/97	# of pages	1
To	Roger Simons	From	Wynne Cecil		
Co./Dept.	Husq	Co.	FHP		
Phone #		Phone #			
Fax #		Fax #			

FRIGIDAIRE
HOME PRODUCTS

NO. FHP093

DATE 6/13/97

PRODUCT:

CUSTOMER SERVICE

SERVICE BULLETIN

SUBJECT: HIGH SHIFT EFFORT FOR MOTION CONTROL LEVER

MODELS AFFECTED: MODELS WITH PEERLESS HYDRO TRANSAXLES, (954140003B, 954140005B, 954140007B, 954140007C, 954140010C. ANYTHING BUILT PAST 4/9/97 IS NOT AFFECTED.

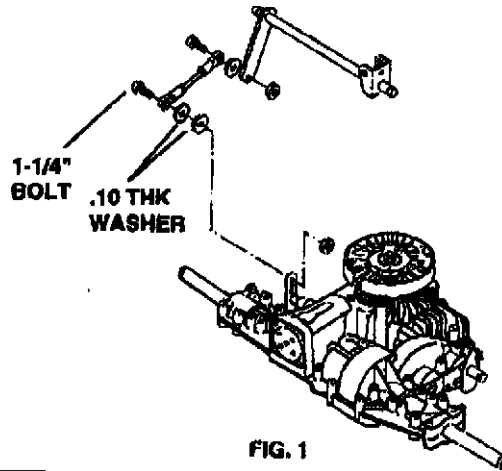
CONDITION: THE MOTION CONTROL LEVER HAS HIGH SHIFT EFFORT. THIS TRANSAXLE VERSION SHOULD BE EXPECTED TO HAVE MORE EFFORT THAN PREVIOUS HYDROSTATIC MODELS. HOWEVER, SOME TRACTORS MAY HAVE BEEN MANUFACTURED WITH BINDING AT THE ADJUSTMENT ROD.

CORRECTION: LOCATE THE MOTION CONTROL ADJUSTMENT ROD ON THE LEFT-HAND SIDE OF THE TRANSAXLE (OPPOSITE OF THE MOTION CONTROL LEVER). ACCESS THE ADJUSTMENT ROD BY REMOVING THE BATTERY BOX OR THE DRAWBAR. REMOVE THE THIN WASHER AND 5/16-18 X 1 UNC BOLT AT THE REAR OF THE ADJUSTMENT ROD. INSTALL TWO (2) 1 1/32 ID X 5/8 OD X .10 THK WASHERS (FHP #19111012) IN ITS PLACE, USING A 5/16-18 X 1-1/4 UNC HEX BOLT (FHP #74780520), SEE FIG. 1. BOTH WASHERS SHOULD BE PLACED BETWEEN THE ADJUSTMENT ROD AND THE CONTROL ARM ON THE TRANSAXLE.

ROAD TEST TRACTOR. IF SHIFT EFFORT REMAINS OBJECTIONABLE CHECK FOR OTHER SOURCES OF BINDING IN THE SHIFTER LINKAGE.

PARTS: ORDER PART NUMBERS 19111012 (QTY 2) AND 74780520 (QTY 1) THROUGH YOUR NORMAL PART SOURCE FOLLOWING NORMAL PARTS ORDERING PROCEDURES.

LABOR: AVERAGE TIME TO INSTALL THE ABOVE PARTS IS 20 MINUTES.



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