





SERVICE 		1
		B9900019

English 1 (1)

SB, 250RX, 252RX, Clutch, 1999-04

A modified clutch has been developed for the 250RX and 252RX.

The shoes are made from a denser, sintered material that make them heavier. This reduces slip and makes the bearing hole more resistant to wear.

The bushings are made from copper-plated steel for greater wear resistance.

The backing plate has also been modified to provide better support for the clutch shoes.

Never replace a worn clutch 502 27 80-02 without replacing the entire clutch assembly with assembly 537 05 67-01.

Introduced from serial number: 9160001.

New ref. no.	Description	Excl ref. no.	Remarks
537 05 67-01	Clutch assy.	502 27 80-02	
537 07 09-01	Clutch centre	502 27 76-01	
537 06 31-01	Bushing	502 27 78-01	
537 04 83-01	Clutch spring	502 17 97-02	
537 06 28-01	Backing plate	502 17 95-02	
537 04 82-01	Clutch shoe	502 17 92-02	

