

URGENT MATTER

SMB, 365,371, Clutch, crankshaft, 1997-11

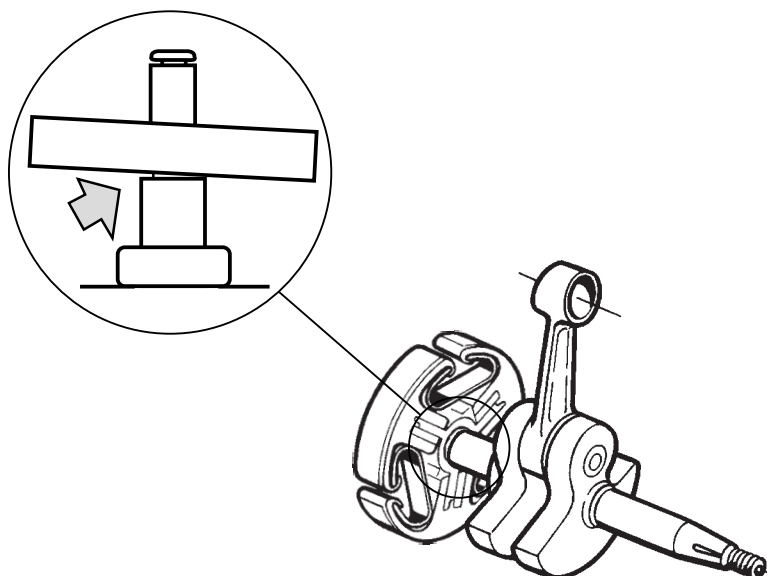
We have discovered in our production a number of clutches with slanting threads on the above mentioned models. When a clutch with a slanting thread is fitted - tightened onto the sleeve 503 77 91-01 the crankshaft becomes unbalanced and runs out of true more than the permitted tolerance allows.

We therefore ask you to inspect all clutches that you have in stock.

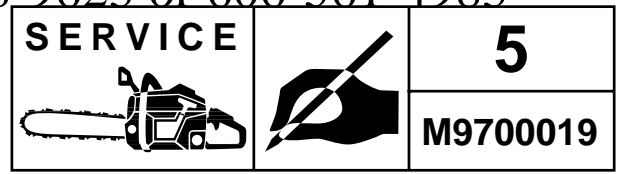
Inspect as follows:

- Use a spare part crankshaft fitted with the bearing and sleeve 503 77 91-01.
 - Screw the clutch on by hand.
 - Tighten the clutch lightly against the sleeve and check that the clutch sits square against the sleeve, See diagram.
- or
- Use a spare part crankshaft fitted with the bearing and sleeve 503 77 91-01.
 - Screw the clutch on by hand.
 - Tighten the clutch against the sleeve and check the run-out on the crankshaft by fitting the crankshaft in a fixture. Measure the crankshaft's run-out using a micrometer gauge. The same measurement can be made with the crankshaft fitted in a crankcase or in a saw. Measure between the clutch and the groove on the crankshaft.

Permitted crankshaft run-out in a fixture	0.02 mm
Permitted crankshaft run-out in a crankcase	0.07 mm



For Husqvarna Parts Call 606-678-9623 or 606-561-4983



English 2(2)

A clutch complete as a spare part or fitted in a saw are today marked with a white spot.

Introduced into production from serial number: 365 744 0001
 371 743 0206

Any replacement takes place according to standard warranty routines.