

MODEL 242

The introduction of air-fitter holder Ref. No. 503 15 22-02 has also caused changes on crankcase and cylinder.

- * The crankcase is reinforced and changed to fit the new airfilter holder.
- * The cylinder received 4 mm metric threads in order to fit carburettor screw Ref. No. 503 49 98-01 (M4), which replaces Ref. No. 503 20 21-05 (M5). Then also the gasket Ref. No. 501 79 71-02 is replaced by the model 254 gasket Ref. No. 501 86 21-02.

* The manifold is changed in material for better heat insulation.

New Ref. No.	Description	Exclu	uded Ref. No).	Remark
503 49 98-01 501 86 21-02 503 15 22-02 501 86 20-02	Carburettor screw Gasket Air filter holder Manifold	501 7 503 1	0 21-05 9 71-02 5 22-01 5 20-01		Remains as a spare part "
The change is intr	roduced from serial numbe	er:	242 242 G	84600 8470397	
	503 49 98-01				- STUDIO
	503 23 26-02-			<u>Q</u>	
	503 15 22-02		_		<u>-</u> 725 53 23-05
	503 17 32-01-				7
				Z/V	↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓<
^D 501 86 25-02		\mathcal{O}		S	\sim
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	501 86				
2· X 89 110-26 7.1	9 03-89				

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IMPORTANT!

When changing the cylinder Ref. No. 503 53 68-01 (with 4 mm metric thread) on a saw with lower serial number than above mentioned, the carburettor support Ref. No. 503 59 20-01 <u>must</u> also be mounted. Also a larger carburettor screw Ref. No. 503 49 69-01 (model 268) must be used. See illustration 2.

NOTE!

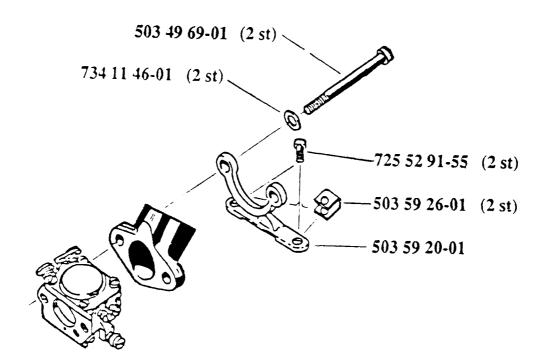
Carburettor support Ref. No. 503 59 20-01 <u>cannot</u> be used on the crankcase that has been changed. In order to simplify the spare parts handling, we have decided to enclose the following parts with cylinder compl. Ref. No. 503 53 68-01. We will only do this for a certain period until everybody has acknowledged this change.

503 49 69-01	Carburetor screw M4 x 80	2 pcs
734 11 46-01	Washer	2 pcs
725 52 91-55	Screw	2 pcs
503 59 26-01	Clip	2 pcs
503 59 20-01	Carburettor support	l pc
501 86 21-02	Gasket	l pc

When changing cylinder on "older" crankcases:

- a) Carburettor support Ref. No. 503 59 20-01 is already mounted. Change the carburettor screws (5 mm metric thread) to the screws (4 mm metric thread) Ref. No. 503 49 69-01 with plastic cover. Note! Leave the fibre sleeves in the carburettor. Note! For special markets only.
- b) No carburettor support Ref. No. 503 59 20-01 is mounted.

Change the carburettor screws (5 mm metric thread) to the screws (4 mm metric thread) with plastic cover Ref. No. 503 49 69-01. Mount the carburettor support Ref. No. 503 59 02-01 according to the ill. The support is fastened in the crankcase by enlarging the existing holes for the stop switch and the heated handle switch to \emptyset 3,1 mm. Then thread the holes to metric 4.



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