



SERVICE 		1
		X 86.111-26

MODEL **281 XP**

**NEW CRANKCASE**

In order to receive a lower vibration level and to introduce a new throttle trigger system, the fuel tank position is moved compared to the crankcase (2 mm towards the rear at the front connecting points and 2 mm towards the rear and down at the rear connecting points).

Even the notch for the throttle trigger is moved.

The crankcase for the model 181 will not be available as a spare part. Therefore a modification is needed, if the new crankcase is mounted on the fuel tank for the model 181.

We will because of this include a rebuilding kit with crankcase model 281. This kit is only included with the crankcase Ref. No. 501 80 03-06 (281) during 1986. After that the parts must be ordered separately. See below.

<u>New Ref. No.</u>	<u>Denomination</u>	<u>Excluded Ref. No.</u>
501 80 03-06	Crankcase	501 80 03-05

For the tank model 181 mount the following parts in the kit:

501 91 66-01	Throttle trigger	on the fuel tank
501 91 86-01	Throttle shaft	on the carburetor
501 91 67-01	Rubber grommet	around the throttle trigger
501 91 65-01	Air intake	in the insulation wall on the cylinder cover (Ill. how the recess is done in the insulation wall. See below.)

