



**Service
Bulletin**

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2003-08

Products: 65RSW21HV, 954223647

Subject: Caster Wheel Kit

In some cases, the original caster wheels do not swing freely. This update kit has been developed with new caster wheel brackets and bushings to correct that problem.

Part No.	Description
532 18 87-31	Caster Wheel Replacement Kit

<u>Kit Contains:</u>	<u>Part No</u>
(1) Bracket, Caster Wheel LH	532188819
(1) Bracket, Caster Wheel RH	532188820
(2) Bushings	532188435

REPLACEMENT INSTRUCTIONS

1. Raise lock bar and swing to rear to allow access to the lock nut.
2. Remove nut.
3. Remove caster from support tube and disassemble wheel from caster.
4. Discard old bushing and caster wheel bracket.
5. Assemble wheel to new caster wheel bracket.
6. Assemble new caster and wheel assembly to support tube with old washer and new bushing supplied.
7. Install nut and tighten securely.
8. Move lock bar to desired position.
9. Repeat for other caster wheel.
10. Lubricate both caster bushings with never-seeze compound or spray lubricant.

