





<b>SERVICE</b> 		<b>13</b>
		<b>B0200046</b>

English 1 (1)

## SB, 340, 345, 350, 346, 351, Thread insert, 2002-06

A damaged thread can be repaired using a thread insert. The slotted part of the thread insert is screwed in first, as this is the cutting part.

To repair a thread that was originally designed for a PL5 screw: first drill out with a 6.1 mm diameter drill bit, then screw in the thread insert using a suitable screw and spanner.

To repair a thread that was originally designed for a MT6 screw: first drill out with a 7.1 mm diameter drill bit, then screw in the thread insert using a suitable screw and spanner.

This type of thread insert is best suited for use in plastic and magnesium, but not for repairing threads in aluminium. In that case use a helicoil insert with metric screw.

New part no.	Description	Excl. part no.	Remark
503 27 39-01	PL5		
503 27 40-01	MT6		

