



<b>SERVICE</b> 		<b>10</b>
		<b>B0200030</b>

English 1 (1)

## SB, 132 R, 142 R, 142 RB, 152 RB, Bevel gear, 2002-03

At the start of the year (2002) we will switch from a 20 mm centre hole on cutting attachments to a 1" (25.4 mm) centre hole.

This means that the driver, support flange and gear assembly get new part numbers. (The support flange and driver are included in the gear assembly.)

All other components of the gear, including the gear housing, will retain their old part numbers.

This means that the driver and support flange intended for 1" cutting attachments can be fitted to earlier gears that had a driver and support flange for 20 mm cutting attachments. The 20 mm driver and support flange will no longer be available.

Both the driver and support flange must be replaced at the same time on earlier machines when the changeover is made from a 20 mm centre hole to a 1" centre hole.

All packaging for the new products will be identified by a decal. The decal bears the symbol, 1", to show that the product has a driver and support flange for 1" cutting attachments.

New part no.	Description	Excl. part no.	Remark
531 00 78-92	Bevel gear assy.	531 00 40-26 502 19 18-01	
531 00 78-93	Bevel gear assy.	531 00 77-69	
531 00 78-94	Bevel gear assy.	531 00 77-23	
531 00 78-89	Driver	502 18 09-01	
531 00 78-90	Support flange	502 18 10-01	
531 00 78-91	Driver	531 00 77-31	

compl 531 00 78-92 132R (1" = 25,4mm Ø)  
 compl 531 00 78-94 142RB/152RB (1" = 25,4mm Ø)  
 compl 531 00 78-93 142R (1" = 25,4mm Ø)

