



SERVICE 		1
		B0100043

English 1 (1)

SB, 250 R, Clutch, 2001-09

A modified clutch has been developed for the 250R. The clutch shoes are made from a denser, sintered material that makes them heavier. This reduces clutch slip and increases the wear resistance of the bearing hole at the same time. The bearing bushings are made from copper-coated steel for better wear resistance. The backing washer has also been modified to provide better support for the clutch shoes. Never replace a worn part from the old clutch, part. no. 502 22 54-01; always replace the entire clutch assembly with the new clutch, part. no. 537 17 21-01.

New part. no.	Description	Excl. part. no.	Remarks
537 17 21-01	Clutch assy.	502 22 54-01	
537 17 13-01	Clutch centre	502 22 55-01	
537 06 31-01	Bearing bushing	502 27 78-01	
537 04 83-01	Clutch spring	502 17 97-02	
537 06 28-02	Backing washer	502 17 95-03	
537 04 82-01	Clutch shoe	502 17 92-02	

Introduced from serial number: 013500373

****compl 537 17 21-01 (R)**

