





SERVICE 		10
		B0100013

English 1 (1)

SB, 322, 325, Drive shaft, 2001-03

Drive shaft 503 86 45-01 and 537 08 30-01

To reinforce the drive shaft by the weld on the stop sleeve, the weld surface is to be machined off. A part of the stop sleeve's lower edge will also be machined. This operation removes any surface cracking, where shaft breakage can occur.

You can measure the length of the stop sleeve in order to identify whether this operation has been performed on the drive shaft. A non-machined drive shaft has a 10 mm long stop sleeve.

Later designs with a machined stop sleeve have a length of 8 to 9 mm. See the diagram. The part number is the same for both types.

Introduced from serial number:

322R	003700050
325RX	003700025
322L	003900097
325LX	003600001
325RJX	003800080

