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TUFF TORQ
TRANSAXLE
PARTS LIST

ISSUED 20. MAY 1996.

MODEL
K61I (HUSQ USA)

PARTS INDEX

All parts of this Parts List is arranged by Part No. order (depending on the spot where the part is used). If you want to know by Part No. where your object part is used, please use this Part List.

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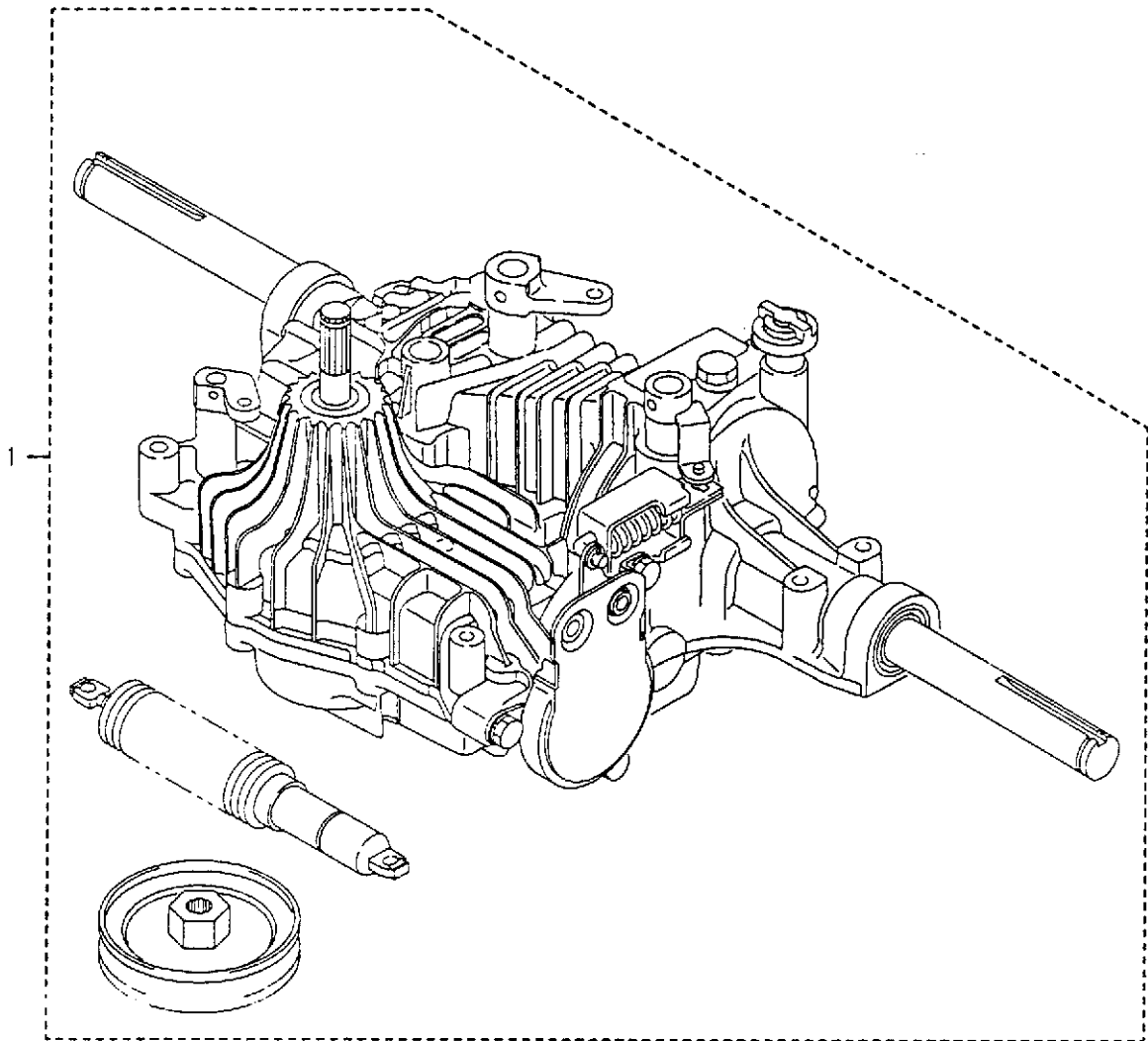


Fig.1 TRANSAXLE CASE ASSY

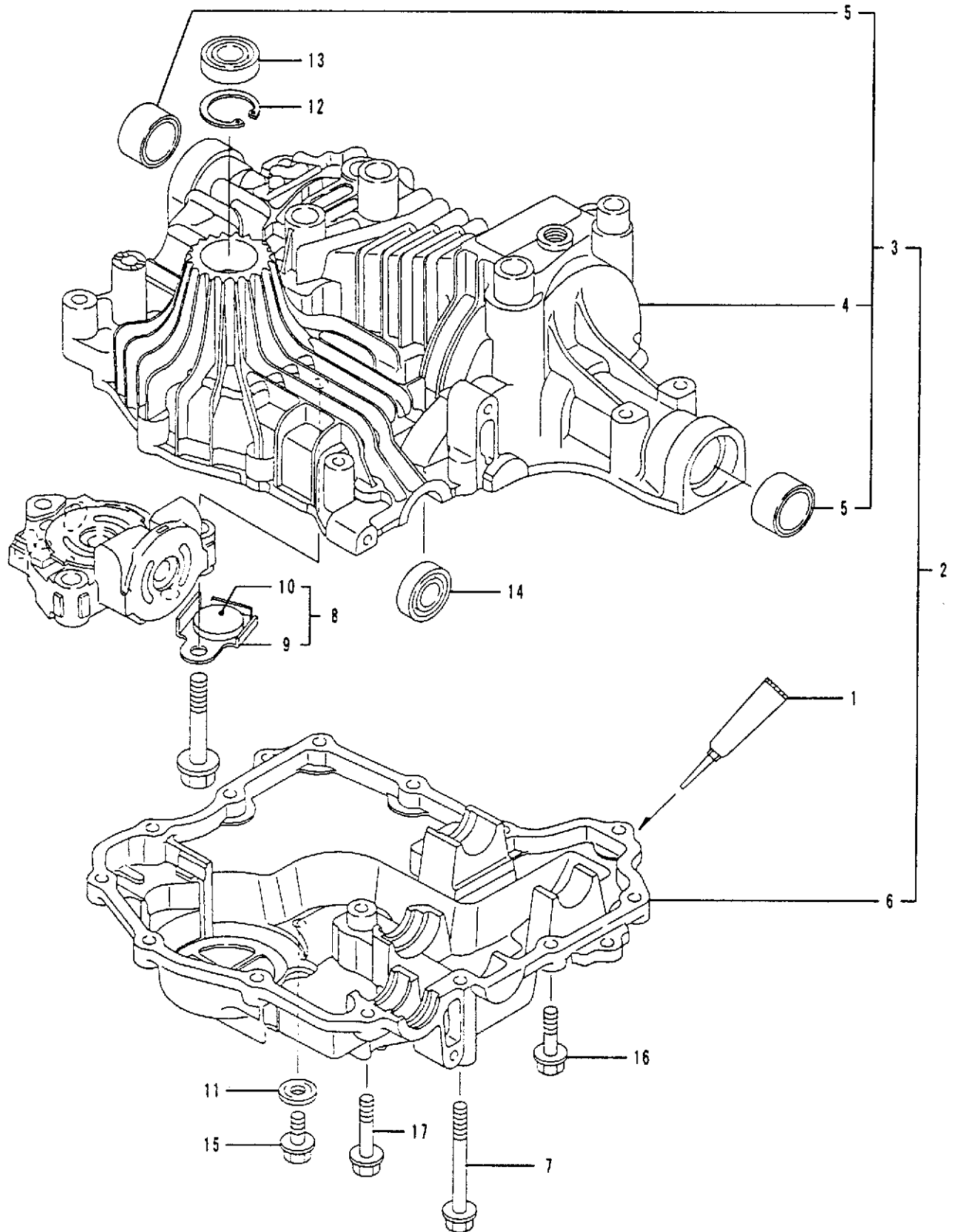
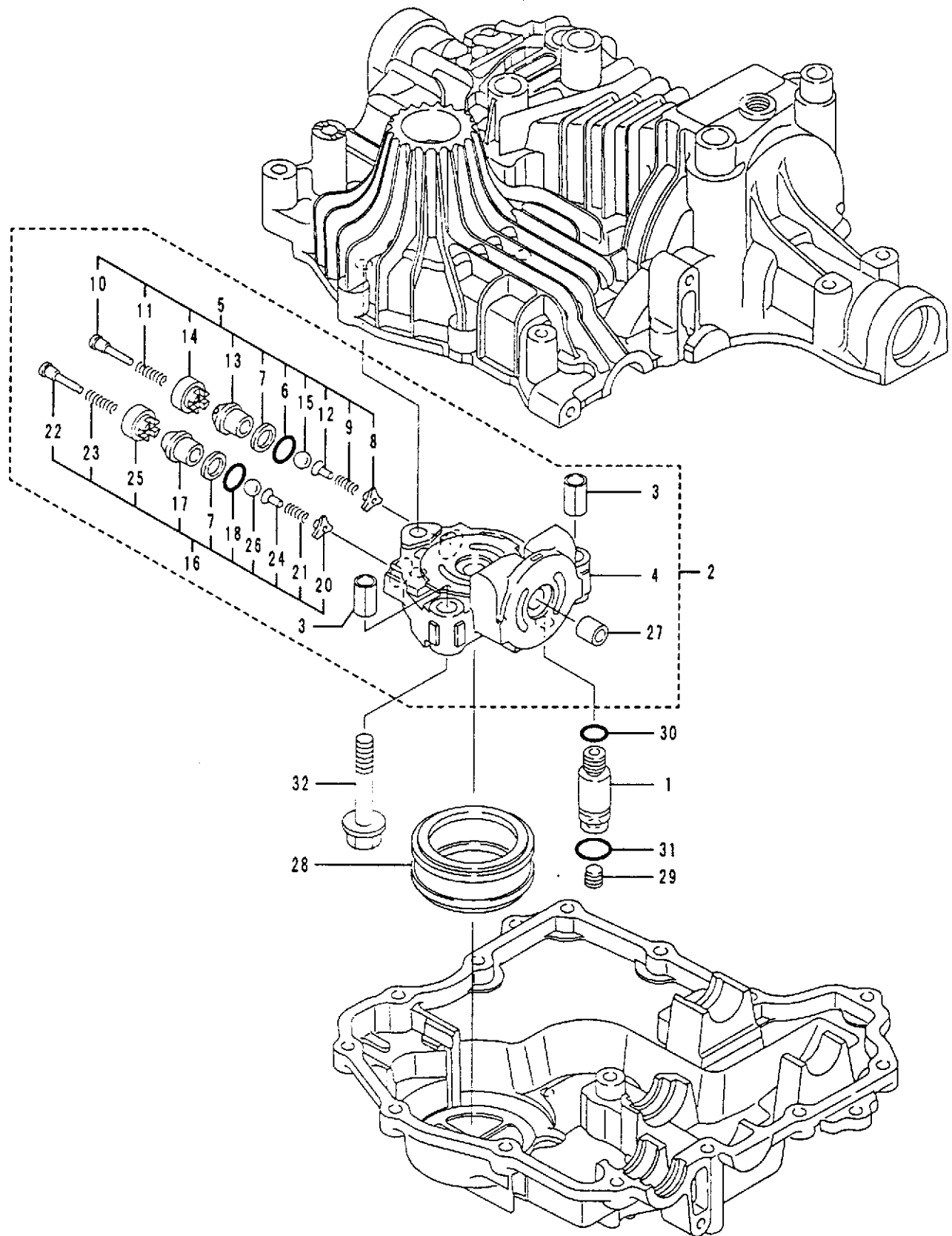


Fig.1 TRANSAXLE CASE ASSY

(D92154-24110)

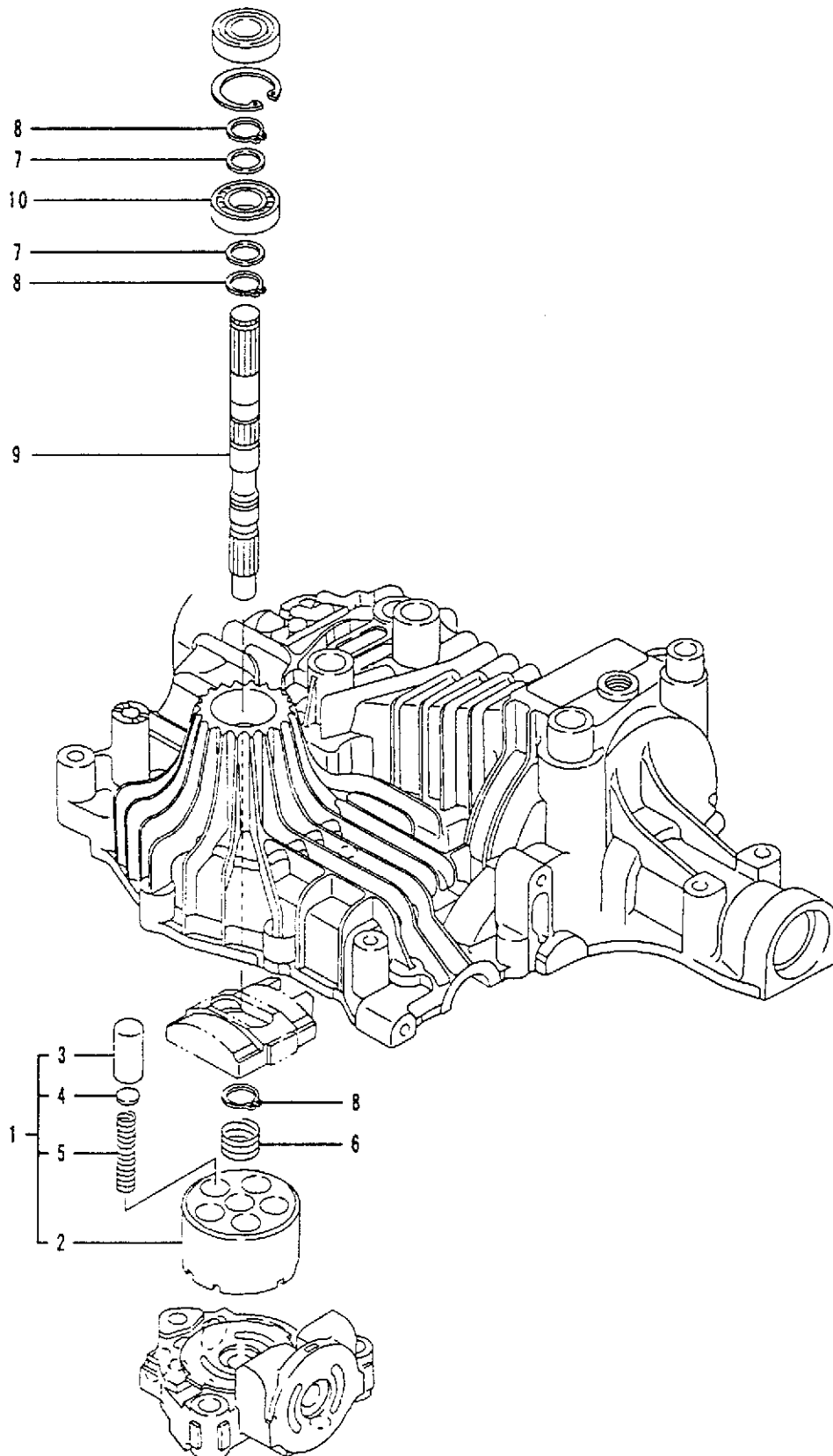
Ref. No.	Level	Description	Part No.	Q' ty/Unit			Service	Remarks
				K61				
1 - 1	.	SEALANT	194855-24020	1				
1 - 2	.	TRANSAXLE CASE SET	192154-24090	1				
1 - 3	..	UPPER CASE COMP.	192154-24101	1				
1 - 4	...	UPPER CASE	192154-24121	1			NO	
1 - 5	...	BUSHING 25.4	192154-34240	2			NO	
1 - 6	..	LOWER CASE	192154-24171	1				
1 - 7	.	BOLT 8×75	192154-24310	1				
1 - 8	.	MAGNET, CMP	192154-24360	1				
1 - 9	..	HOLDER , MAGNET	192154-24370	1			NO	
1 - 10	..	MAGNET 30×5	192154-24380	1			NO	
1 - 11	.	WASHER, SEAL 8	22190-080000	1				
1 - 12	.	RING 35	22252-000350	1				
1 - 13	.	SEAL TC153507	24421-153507	1				
1 - 14	.	SEAL TC173507	24421-173507	1				
1 - 15	.	BOLT 8×12	26106-080122	1				
1 - 16	.	TAPPING, SCREW 8×30	26476-080302	11				
1 - 17	.	TAPPING, SCREW 8×40	26476-080402	2				

Fig.2 CENTER CASE ASSY



Ref. No.	Level	Description	Part No.	Q' ty/Unit			Service	Remarks
				K61				
2 - 1	.	CONNECTOR	192154-24910	1				
2 - 2	.	CENTER CASE CMP B	192154-84520	1				
2 - 3	..	KNOCK PIN 12×22	192154-24450	2				
2 - 4	..	CENTER CASE	192154-24531	1			NO	
2 - 5	..	VALVE(A-1 SET	192154-24611	1				
2 - 6	...	PACKING 1015	192154-24670	1				
2 - 7	...	BACK-UP RING	192154-24680	1				
2 - 8	...	HOLDER (BYPASS	192154-24690	1			NO	
2 - 9	...	SPRING	192154-24701	1			NO	
2 - 10	...	PUSH PIN	192154-24710	1			NO	
2 - 11	...	SPRING	192154-24720	1			NO	
2 - 12	...	HOLDER (BALL	192154-24730	1			NO	
2 - 13	...	SLEEVE(A-1	192154-24641	1			NO	
2 - 14	...	BODY(B BYPASS	192154-24660	1			NO	
2 - 15	...	BALL 3/8	24190-120001	1			NO	
2 - 16	..	VALVE(A-2 SET	192154-24620	1				
2 - 17	...	SLEEVE(A2	192154-24650	1			NO	
2 - 18	...	PACKING 1015	192154-24670	1				
2 - 19	...	BACK-UP RING	192154-24680	1				
2 - 20	...	HOLDER (BYPASS	192154-24690	1			NO	
2 - 21	...	SPRING	192154-24701	1			NO	
2 - 22	...	PUSH PIN	192154-24710	1			NO	
2 - 23	...	SPRING	192154-24720	1			NO	
2 - 24	...	HOLDER (BALL	192154-24730	1			NO	
2 - 25	...	BODY(B BYPASS	192154-24660	1			NO	
2 - 26	...	BALL 3/8	24190-120001	1			NO	
2 - 27	..	BEARING 12×2	24550-012120	2				
2 - 28	.	FILTER	192154-24970	1				
2 - 29	.	PLUG PT1/8	23871-010000	1				
2 - 30	.	PACKING P 11	24311-000110	1				
2 - 31	.	PACKING P 14	24311-000140	1				
2 - 32	.	BOLT 10×60	26106-100602	3				

Fig.3 PUMP SHAFT ASSY



Ref. No.	Level	Description	Part No.	Q'ty/Unit		Service	Remarks
				K61			
3 - 1	.	CYLINDER BLOCK CMP	192154-25140	1			
3 - 2	..	CYLINDER BLOCK	192154-25120	1		NO	
3 - 3	..	PISTON	192154-25150	5		NO	
3 - 4	..	WASHER 11	192154-25170	5		NO	
3 - 5	..	SPRING (PISTON	192154-25190	5		NO	
3 - 6	.	SPRING	192154-25200	1			
3 - 7	.	WASHER 15×20×1	192154-25210	2			
3 - 8	.	RING 15	192154-25310	3			
3 - 9	..	PUMP SHAFT	192154-25260	1			
3 - 10	.	BEARING 6202C3	24101-062020	1			

Fig.4 MOTOR SHAFT ASSY

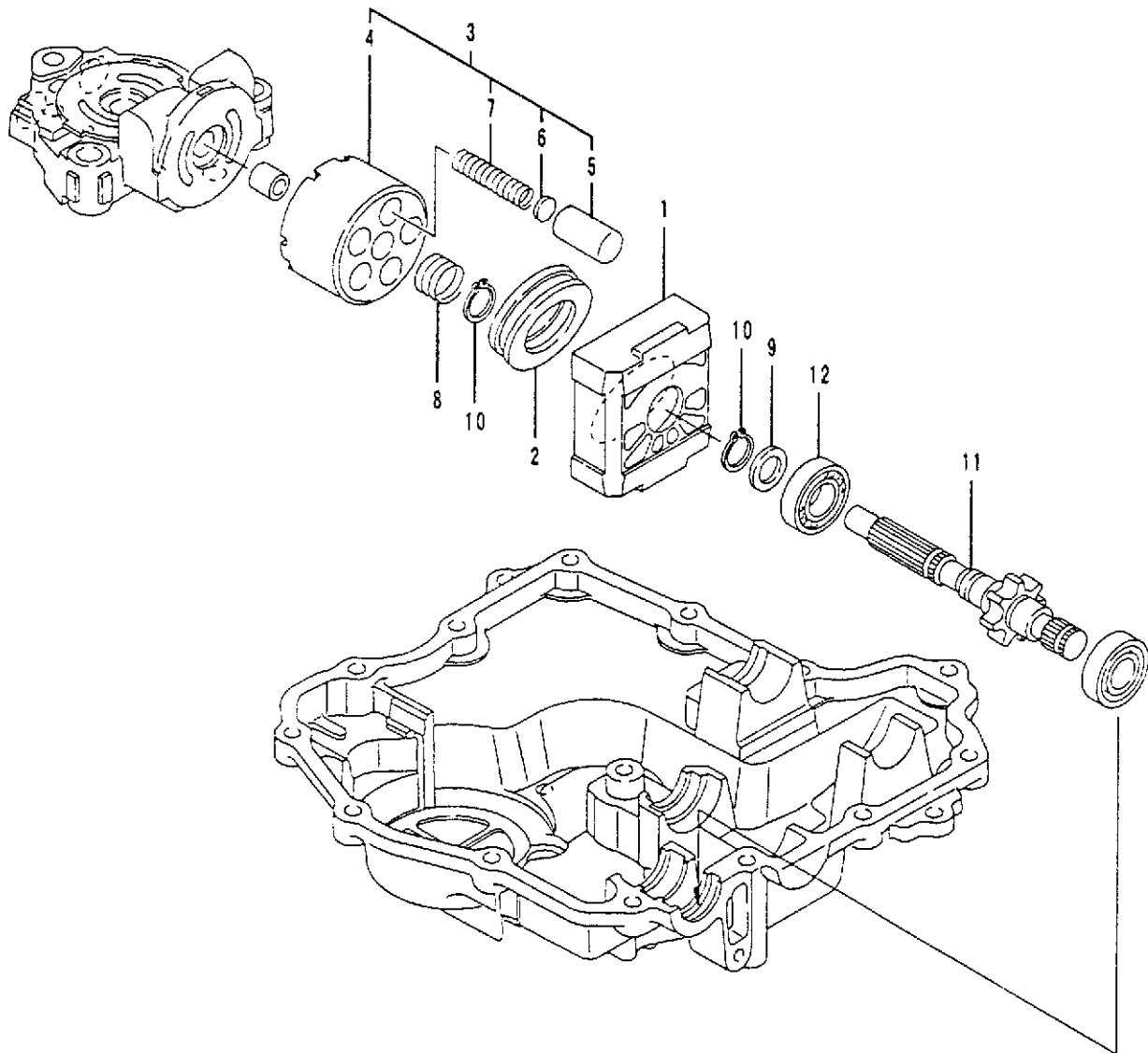
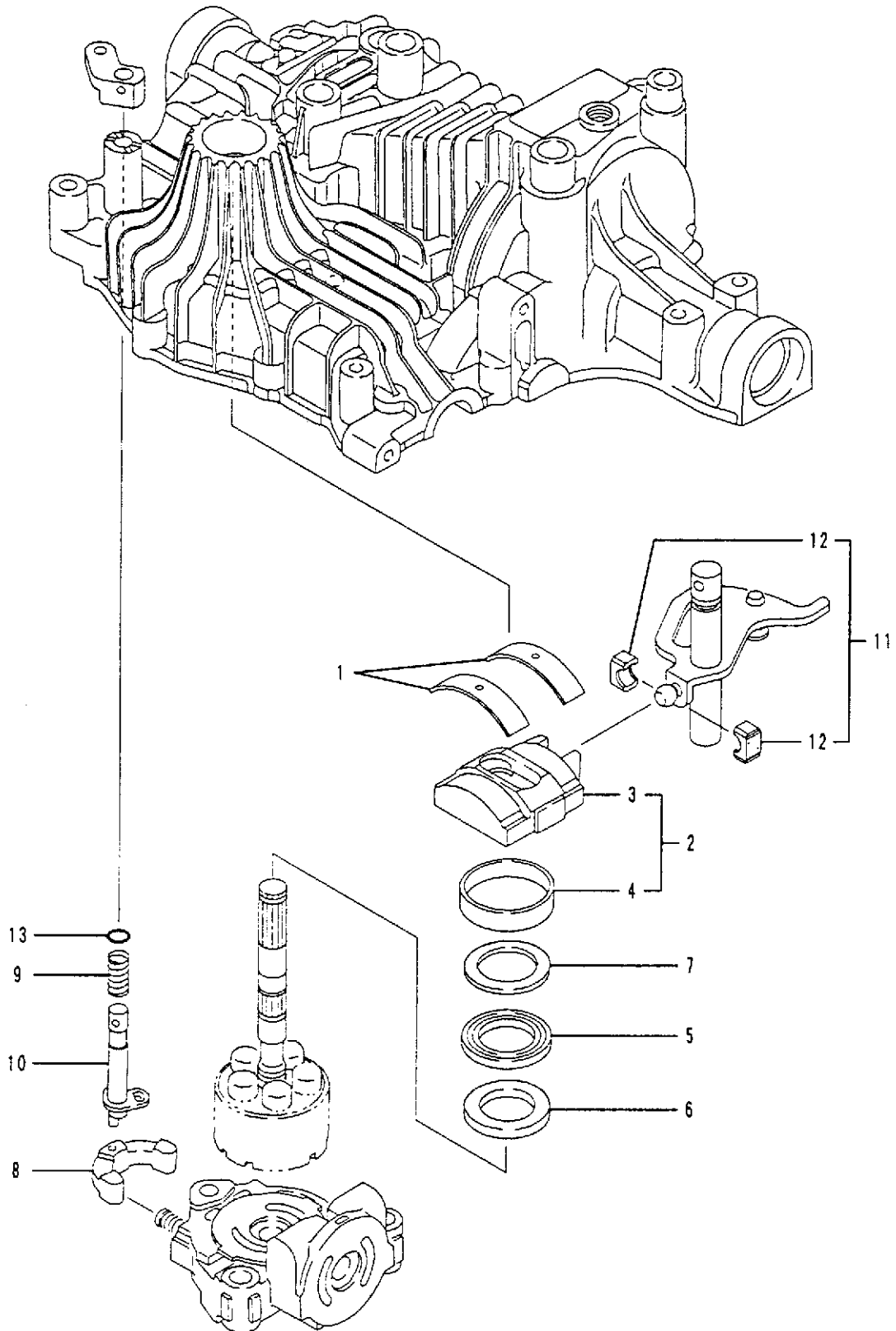


Fig.4 MOTOR SHAFT ASSY

(D92154-25210)

Ref. No.	Level	Description	Part No.	Q'ty/Unit		Service	Remarks
				K61			
4-1	.	HOUSING	192154-24212	1			
4-2	.	BEARING (THRUST	192154-24240	1			
4-3	.	CYLINDER BLOCK CMP	192154-25140	1			
4-4	..	CYLINDER BLOCK	192154-25120	1		NO	
4-5	..	PISTON	192154-25150	5		NO	
4-6	..	WASHER 11	192154-25170	5		NO	
4-7	..	SPRING (PISTON	192154-25190	5		NO	
4-8	.	SPRING	192154-25200	1			
4-9	.	WASHER 15×20×1	192154-25210	1			
4-10	.	RING 15	192154-25310	2			
4-11	.	SHAFT (MOTOR 13	192154-25270	1			
4-12	.	BEARING 6202C3	24101-062020	1			

Fig.5 RANGE SHIFT ASSY



Ref. No.	Level	Description	Part No.	Q'ty/Unit		Service	Remarks
				K61			
5 - 1	.	THRUST METAL	192154-27051	2			
5 - 2	.	SWASH PLATE CMP	192154-27100	1			
5 - 3	..	SWASH PLATE	192154-27120	1		NO	
5 - 4	..	SWASH PLATE BUSHING	192154-27150	1		NO	
5 - 5	.	BEARING K81106	192154-27190	1			
5 - 6	.	THRUST PLATE(A	192154-27200	1			
5 - 7	.	THRUST PLATE(B	192154-27210	1			
5 - 8	.	ARM (C	192154-27250	1			
5 - 9	.	SPRING	192154-27280	1			
5 - 10	.	SHAFT (BYPASS	192154-27290	1			
5 - 11	.	BLOCK SET	192154-27321	1			
5 - 12	..	BLOCK(SHIFT	192154-27301	2		NO	
5 - 13	.	PACKING P 7	24311-000070	1			

Fig.6 BYPASS RETURN ASSY

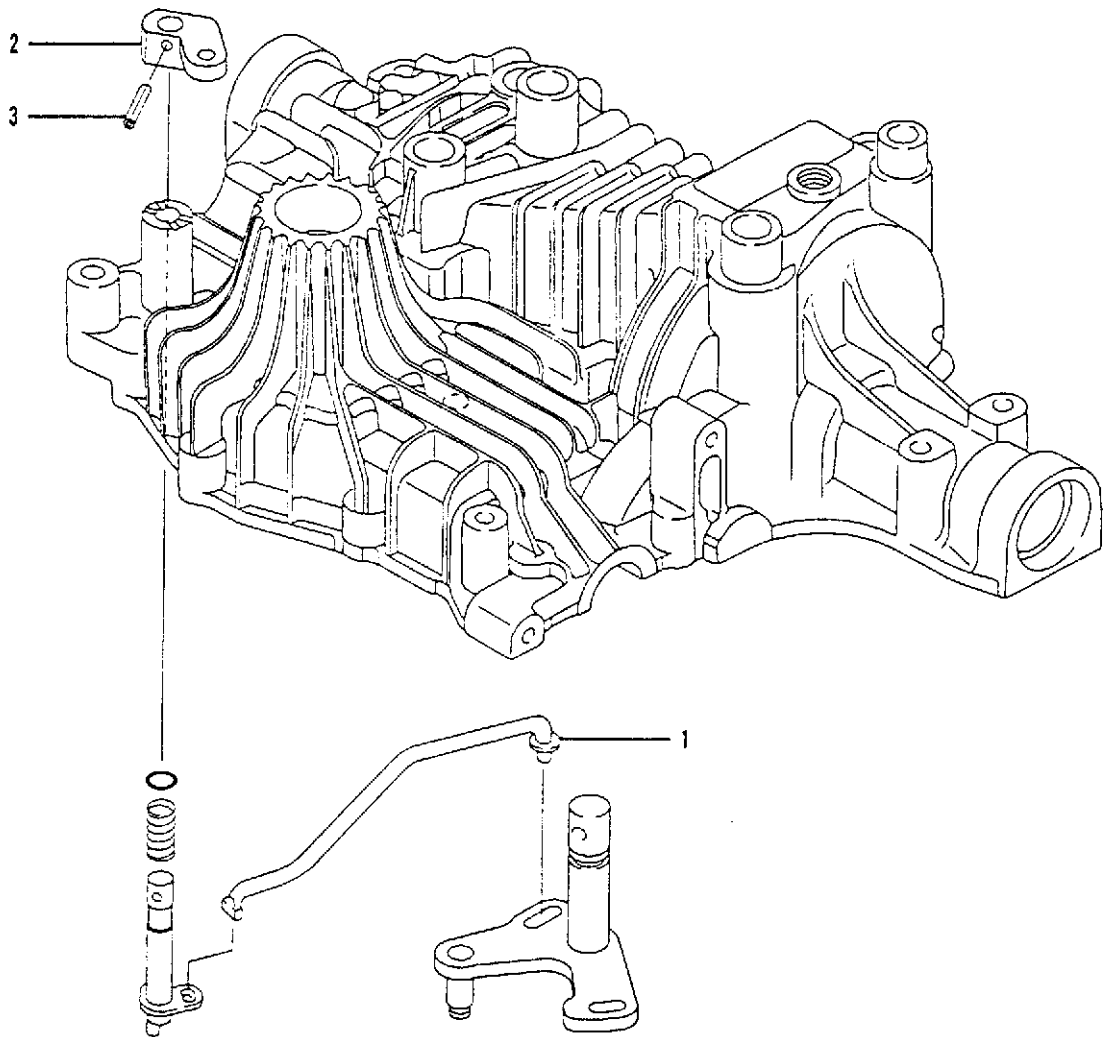
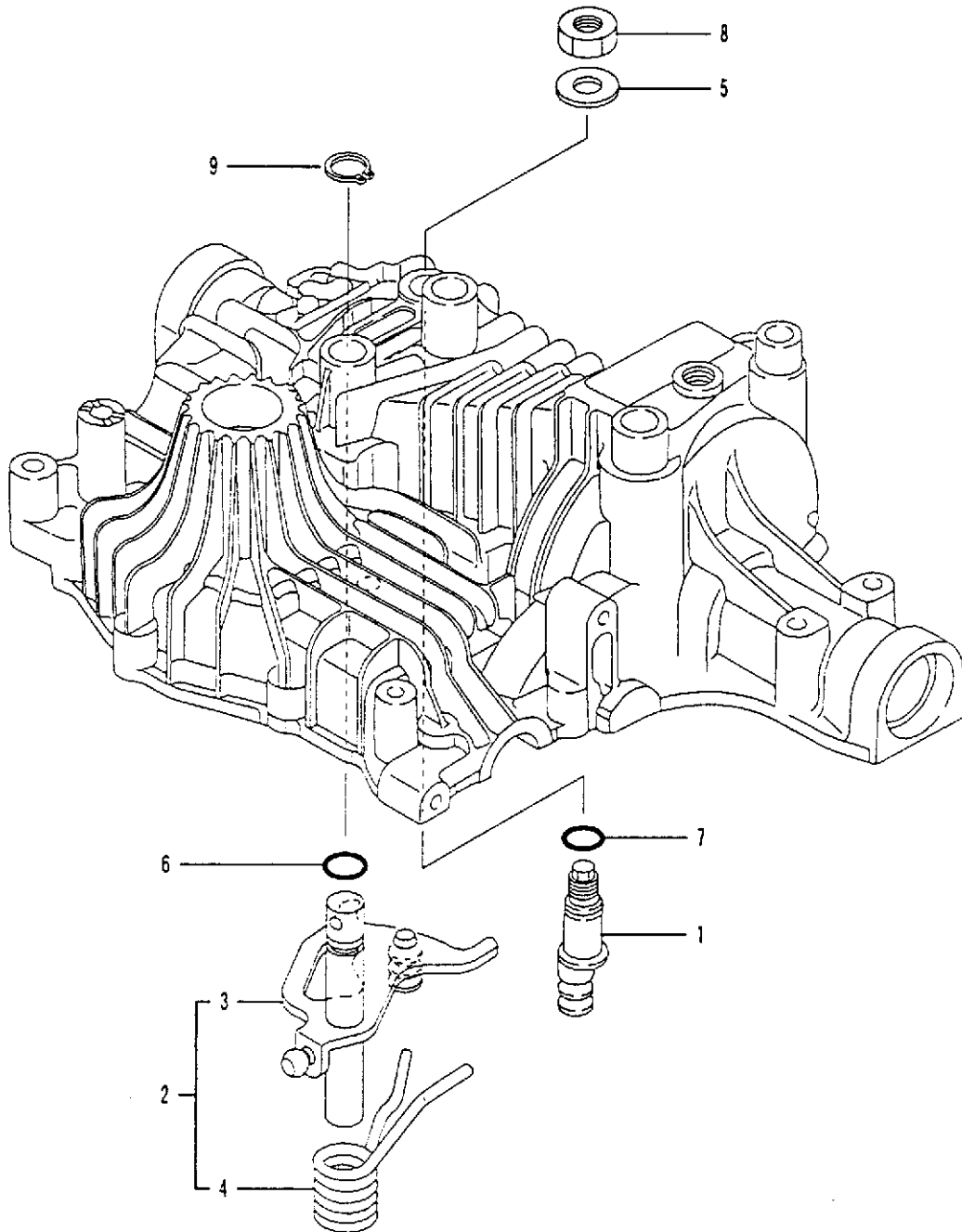


Fig.7 N-CENTERING ASSY



Ref. No.	Level	Description	Part No.	Q'ty/Unit		Service	Remarks
				K61			
7-1	.	FULCRUM(ECCENTRICITY	192154-29702	1			
7-2	.	CONTROL SHAFT CMP	192154-89800	1			
7-3	..	CONTROL SHAFT	192154-89710	1		NO	
7-4	..	SPRING(TORSION	192154-29720	1		NO	
7-5	.	WASHER 12	22137-120000	1			
7-6	.	PACKING P 12	24311-000120	1			
7-7	.	PACKING P 10A	24311-240100	1			
7-8	.	NUT 12	26776-120002	1			
7-9	.	RING 16	192154-89760	1			

Fig.8 BRAKE INTERLOCK ASSY

(D92154-29910)

Ref. No.	Level	Description	Part No.	Q' ty/Unit		Service	Remarks
				K61			
8 - 1	.	RETURN SP(BRAKE	192154-29850	1			
8 - 2	.	ARM (BRAKE	192154-29870	1			
8 - 3	.	ROD(BRAKE	192154-29920	1			
8 - 4	.	ARM A(BRAKE	192154-29930	1			
8 - 5	.	ARM B(BRAKE	192154-29970	1			
8 - 6	.	PIN, SNAP	1C6281-52310	1			
8 - 7	.	SHAFT(BRAKE	192154-29910	1			
8 - 8	.	BRAKE ROD CMP	192154-29860	1			
8 - 9	..	ADJUSTER CMP	192154-29880	1		NO	
8 - 10	..	SPRING GUIDE	192154-29890	1		NO	
8 - 11	..	HOLDER(SPRING	192154-29950	1		NO	
8 - 12	..	ROD(ADJUSTER	192154-29990	1		NO	
8 - 13	..	SPRING	192154-29960	1		NO	
8 - 14	.	WASHER 6	22137-060000	2			
8 - 15	.	PIN 6. 0A×40	22351-060040	2			
8 - 16	.	PIN 2. 0×20	22417-200200	1			
8 - 17	.	PACKING P 12	24311-000120	2			
8 - 18	.	BUSHING	192154-29630	1			
8 - 19	.	RING 6	22272-000060	1			

Fig.9 DIFF. GEAR ASSY

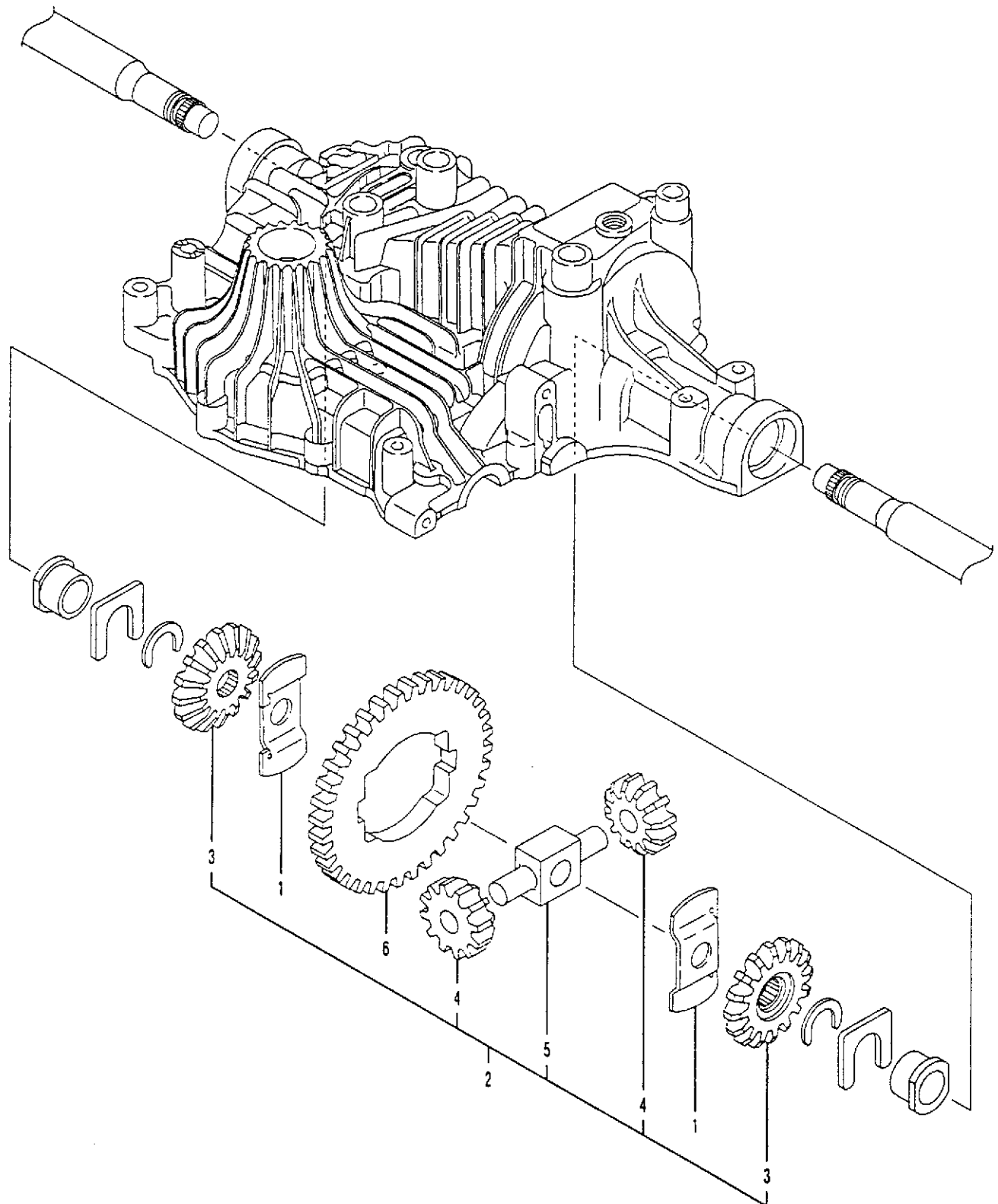


Fig.10 FINAL PINION ASSY

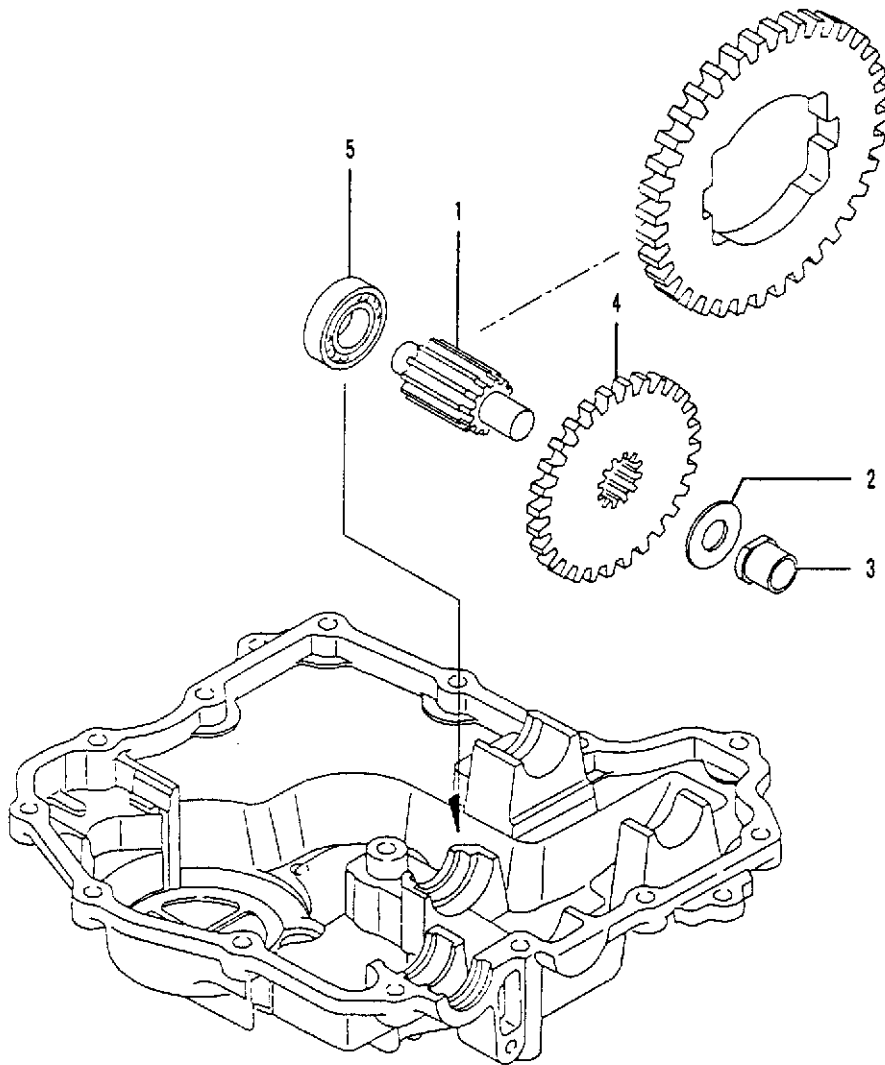


Fig.11 AXLE SHAFT ASSY

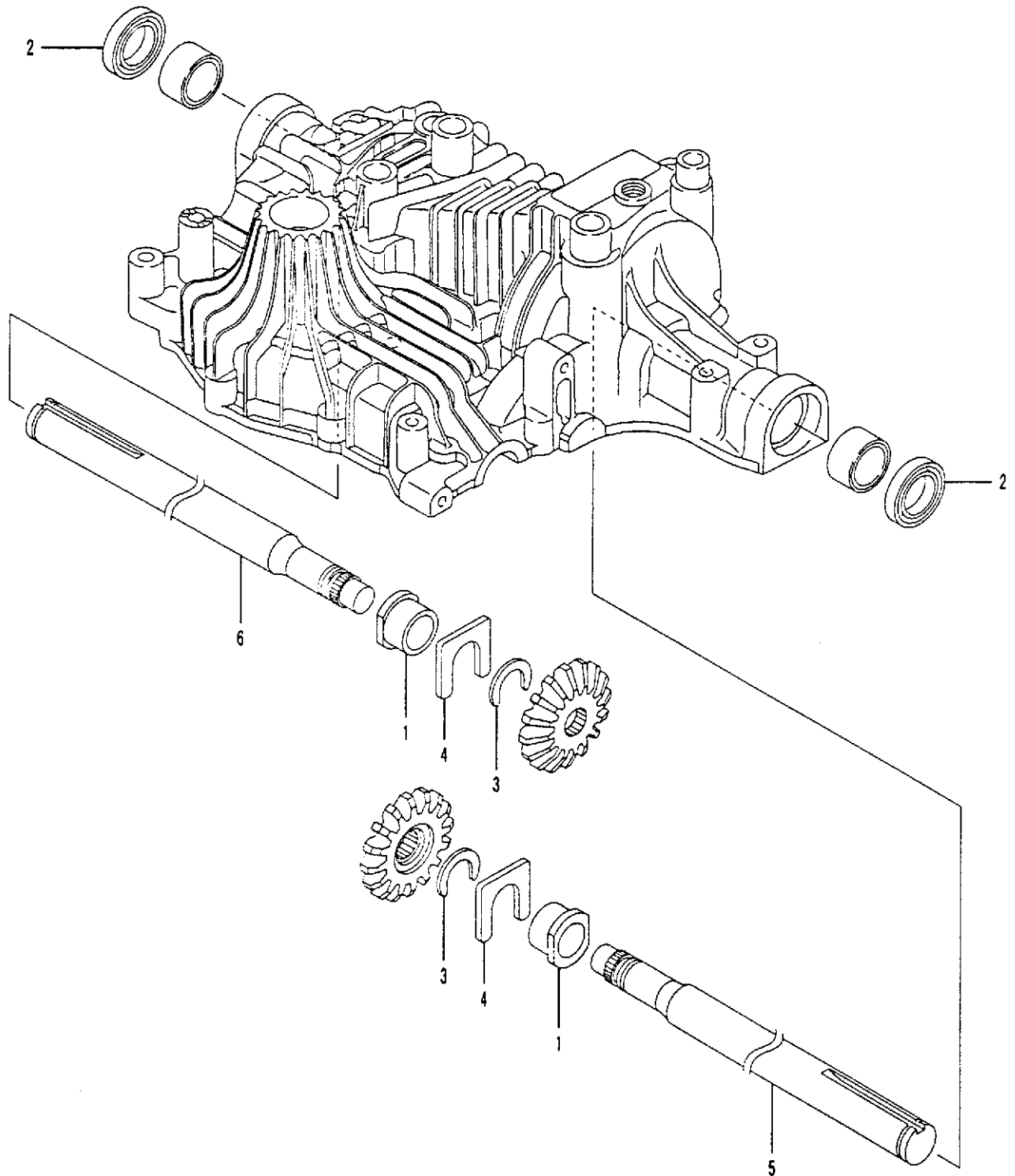


Fig.12 BRAKE ASSY

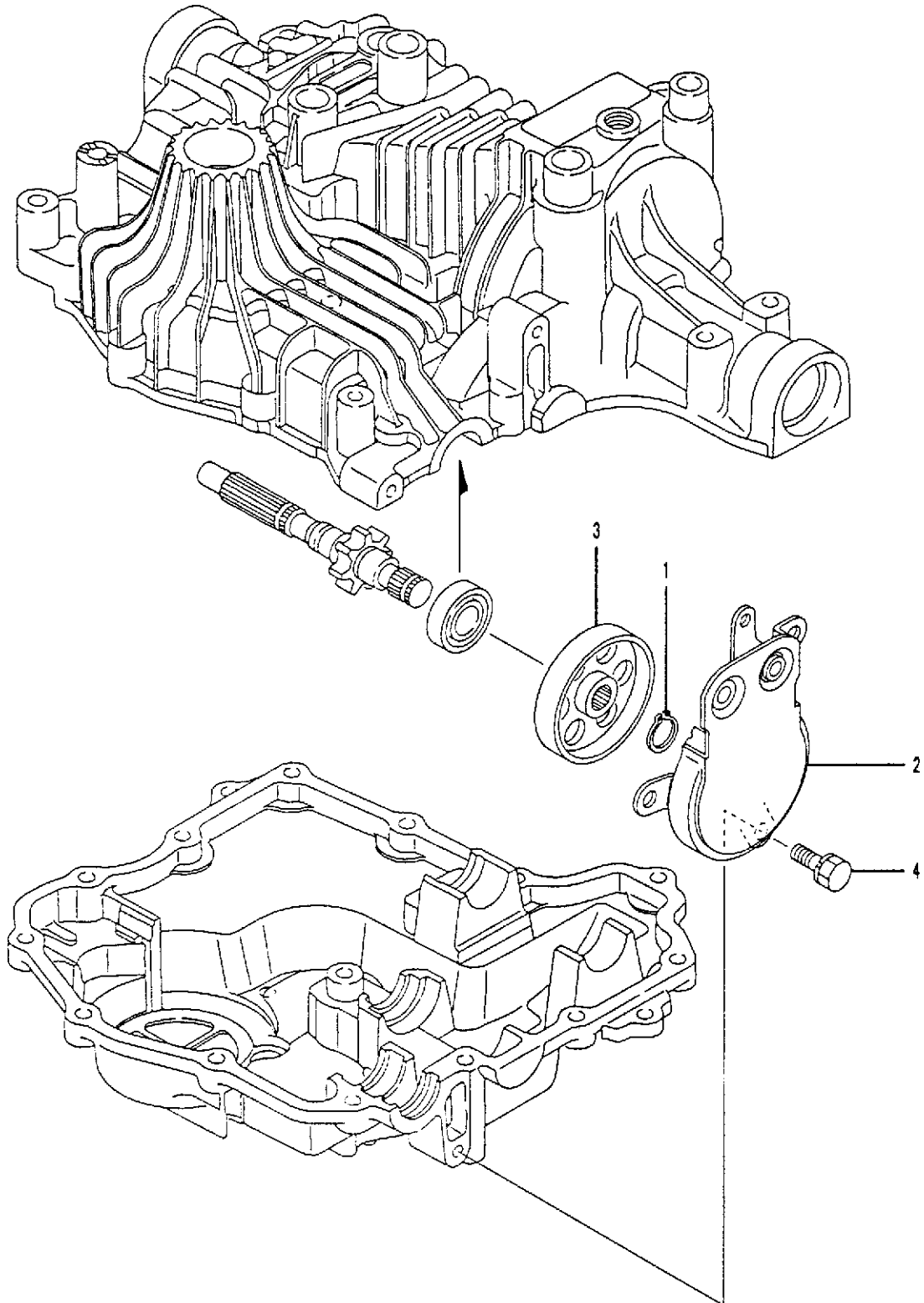
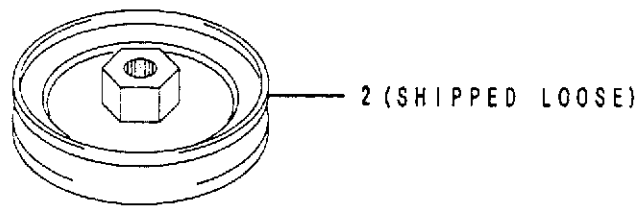
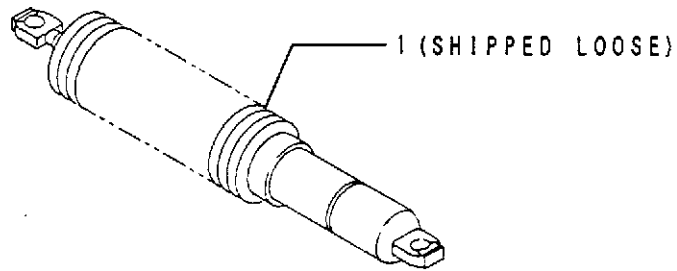


Fig.13 OPTION ASSY



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