

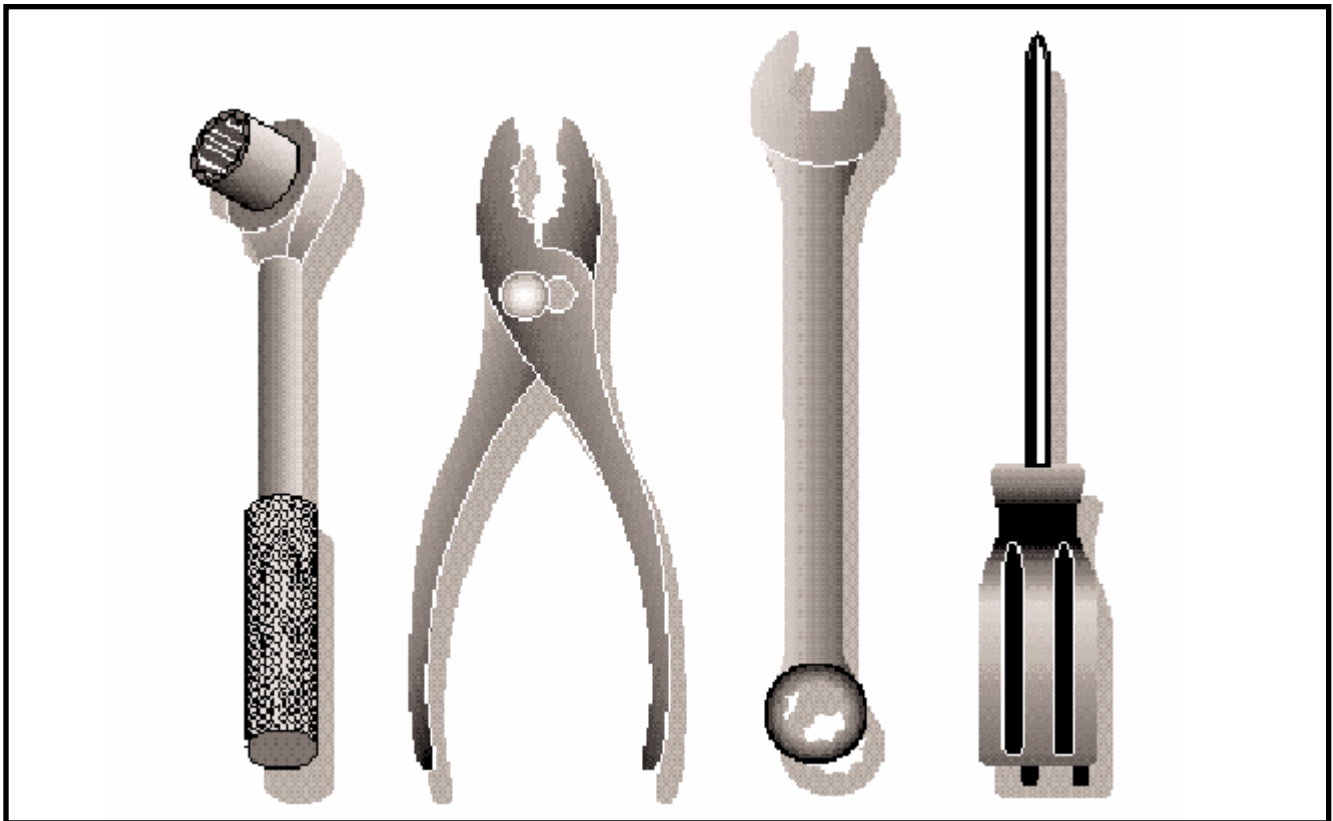


Illustrated Parts
List

1992-11
I9202003

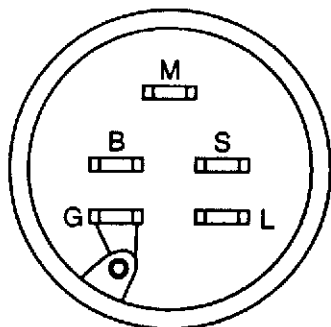
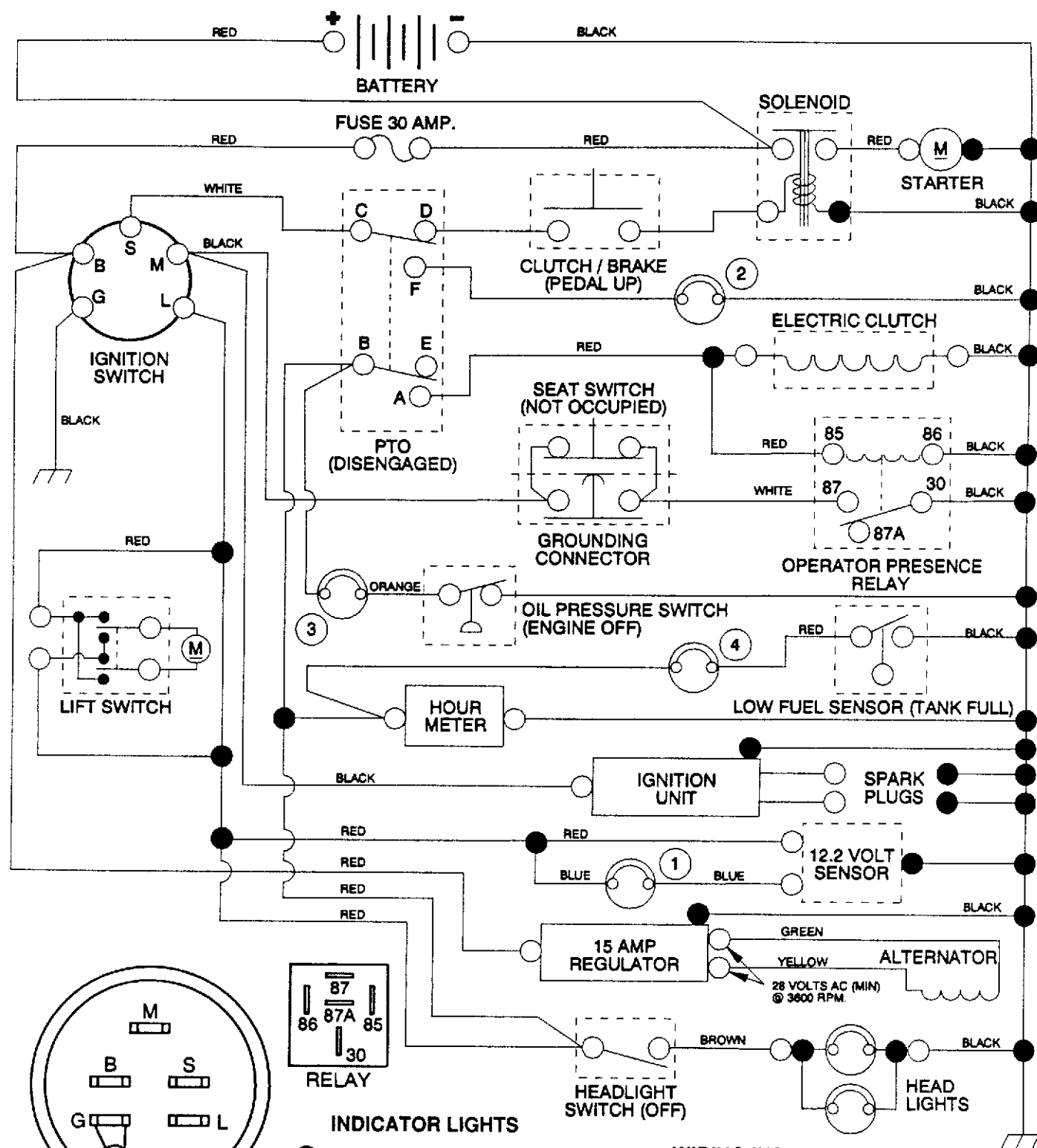
GT 180

(H1850D), 954000372



Repair Parts Manual

Ride Mower



IGNITION SWITCH

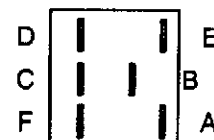
POSITION	CIRCUIT
OFF	M + G
ON	B + L
START	B + S

- INDICATOR LIGHTS**
- ① BATTERY DISCHARGING
 - ② DISENGAGE ATTACHMENT
 - ③ CHECK OIL
 - ④ LOW FUEL

- NON-REMOVABLE CONNECTIONS
- REMOVABLE CONNECTIONS

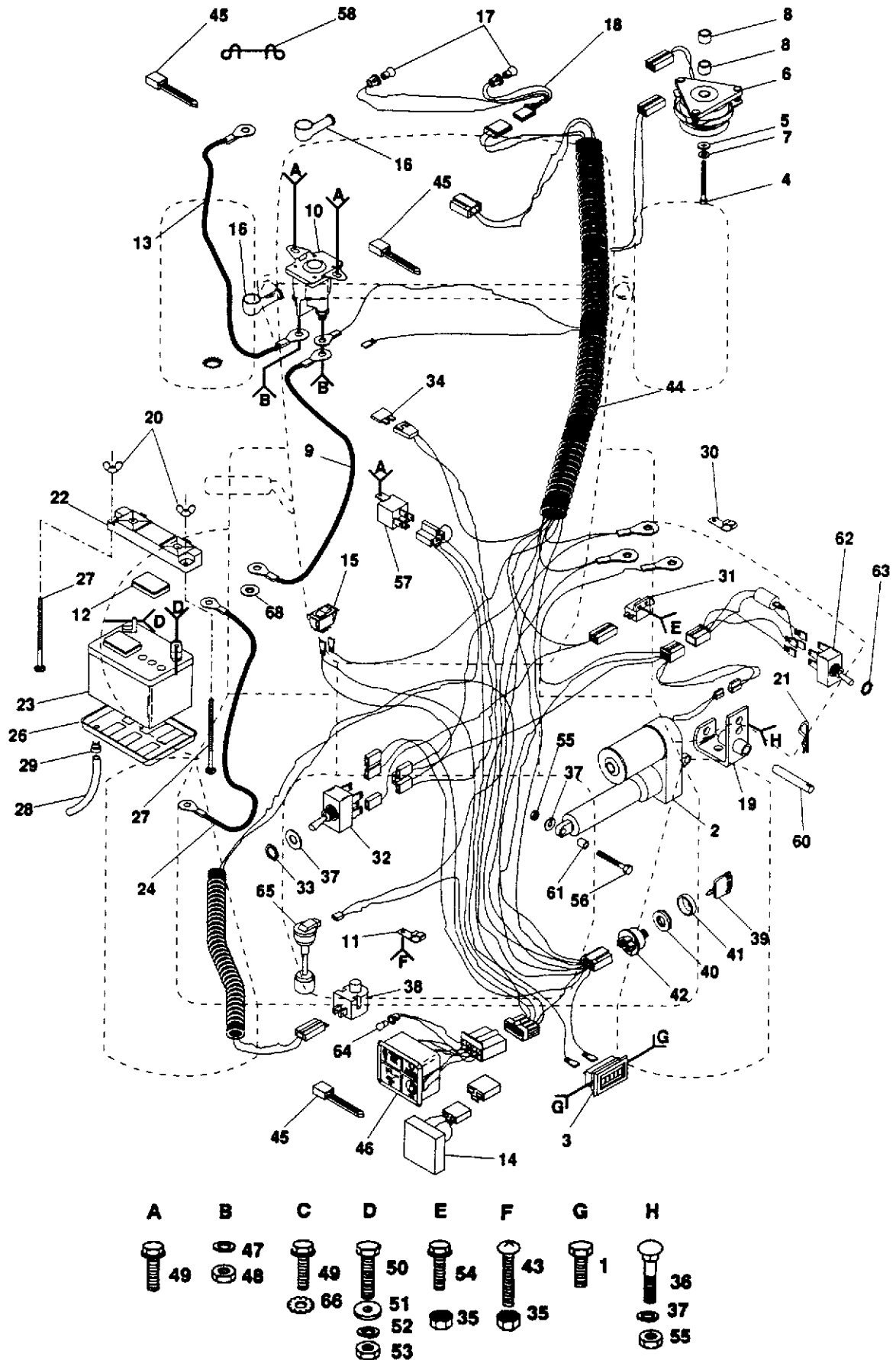
WIRING INSULATED CLIPS
 NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING

PTO SWITCH	
POSITION	CIRCUIT
OFF	B + E, C + D
ON	B + A, C + F



REPAIR PARTS

18 HP 50" TRACTOR -- MODEL NO. GT180 (H1850D), PRODUCT NO. 954 00 03-72
ELECTRICAL



For Husqvarna Parts Call 606-678-9623 or 606-561-4983

REPAIR PARTS

18 HP 50" TRACTOR - - MODEL NO. GT180 (H1850D), PRODUCT NO. 954 00 03-72

ELECTRICAL

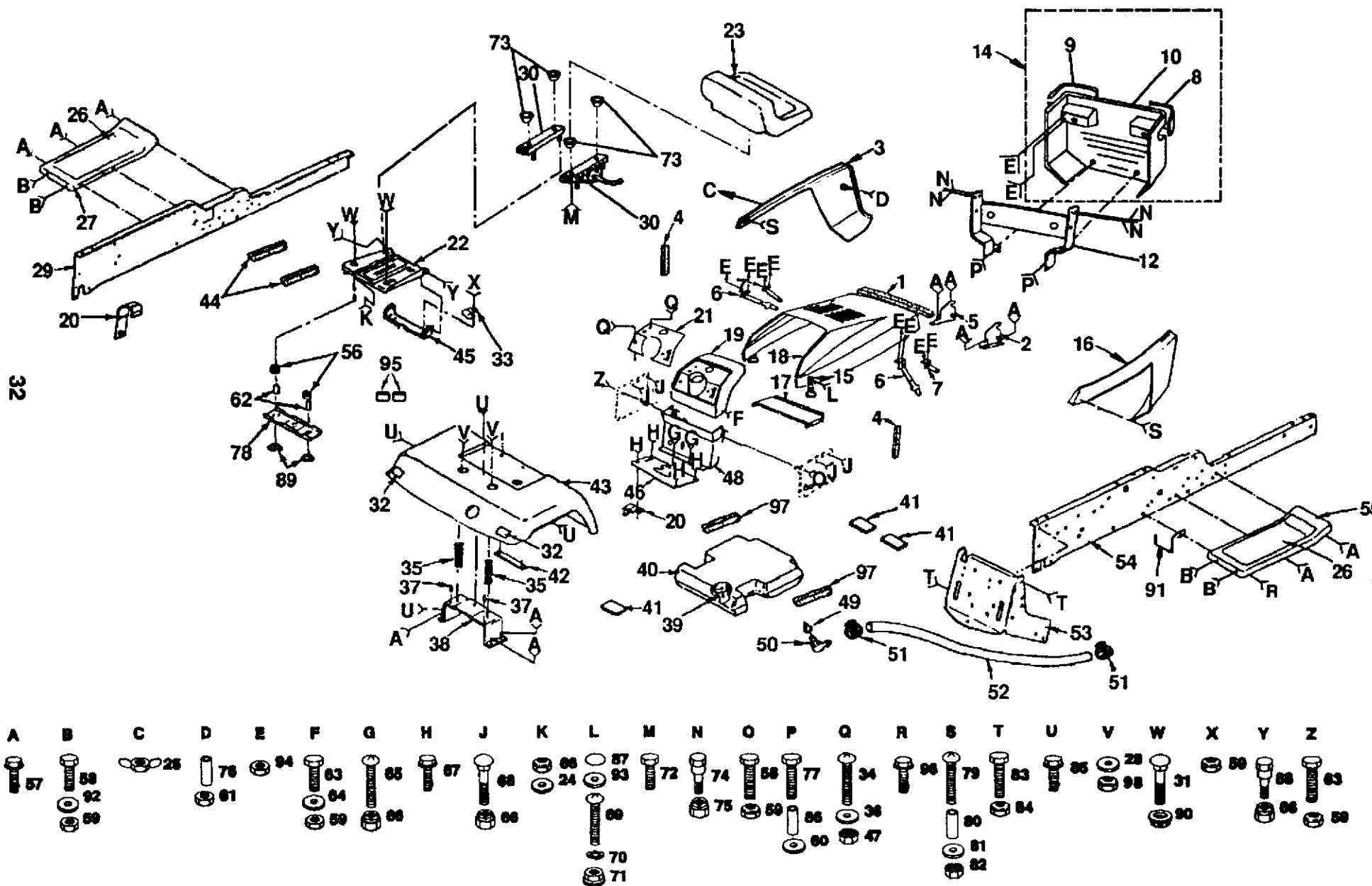
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	817011008	Screw #10-24 x 1/2	35	873951000	Nut, Keps #10-32
2	532124371	Actuator, Electric	36	872110608	Bolt, Carriage 3/8-16 x 1
3	532110940	Meter, Hour	37	810040600	Washer, Lock 3/8
4	871130724	Bolt, Hex 7/16-20 x 1-1/2 Gr. 8	38	532121305	Switch, Seat
5	532126197	Washer	39	532122147	Key
6	532109550	Clutch, Electric	40	532124211	Nut, Ignition
7	810040700	Washer, Lock 7/16	41	532123620	Bezel, Ignition
8	532106367	Spacer, Clutch	42	532125104	Switch, Ignition
9	532124770	Cable, Battery	43	874641008	Screw, Slot, Pan HD #10-32 x 1/2
10	532138406	Solenoid	44	532137465	Harness, Ignition
11	532004171	Clip, Insulated	45	532124756	Cable Tie
12	532121264	Battery Caps	46	532126519	Light Package
13	532129458	Cable, Starter	47	810090400	Washer, Lock 1/4
14	532127385	Sensor, Low Voltage	48	873350400	Nut, Hex Jam 1/4-20
15	532110712	Switch, Light	49	817190408	Screw, Hex Washer Hd. Cutting 1/4-20 x 1/2
16	532131563	Cover, Terminal	50	874760412	Bolt, Hex Hd. 1/4-20 x 3/4
17	532124893	Bulb, Light	51	819091016	Washer 9/32 x 5/8 x 16 Gauge
18	532136849	Harness, Light Socket	52	810040400	Washer, Lock 1/4
19	532124867	Bracket Assembly, Actuator	53	873220400	Nut, Hex 1/4-20
20	532123198	Nut, Wing 1/4-20	54	871031008	Screw, Hex Washer Hd. #10-32 x 1-1/2
21	532004940	Spring, Retainer	55	873220600	Nut, Fin Hex 3/8-16
22	532102476	Guard, Terminal	56	874520636	Bolt, Fin Hex 3/8-16 x 2-1/4
23	532121537	Battery	57	532109748	Assembly, Relay
24	532124773	Cable Ground	60	532007085	Pin, Actuator
26	532124886	Tray, Battery	61	532005950	Tube
27	872240460	Bolt, Carriage 1/4-20 x 7-1/2	62	532126289	Switch Assembly, Lift
28	532007697	Tube, Plastic	63	532007319	Washer, Lock
29	532109596	Clamp, Hose	64	532110143	Bulb, Dashboard, Light
30	532100207	Clip	65	532126487	Sensor, Low Fuel
31	532104445	Switch, Interlock	66	811050600	Washer, Lock, External Tooth
32	532126018	Switch, P.T.O.	67	819171216	Washer 17/32 x 3/4 x 16 Ga.
33	532124932	Nut, Hex	68	811150400	Washer, Lock, Int. tooth 1/4
34	532108824	Fuse			

NOTE: All component dimensions given in U.S. inches.
1 inch = 25.4 mm

REPAIR PARTS

18 HP 50" TRACTOR -- MODEL NO. GT180 (H1850D), PRODUCT NO. 954 00 03-72

FRAME, FENDER AND DRAWBAR



For Husqvarna Parts Call 606-678-9623 or 606-561-4983

REPAIR PARTS

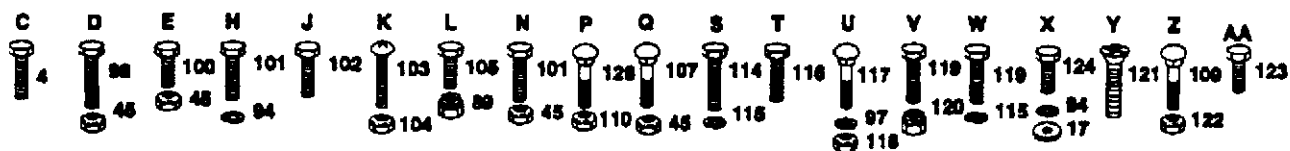
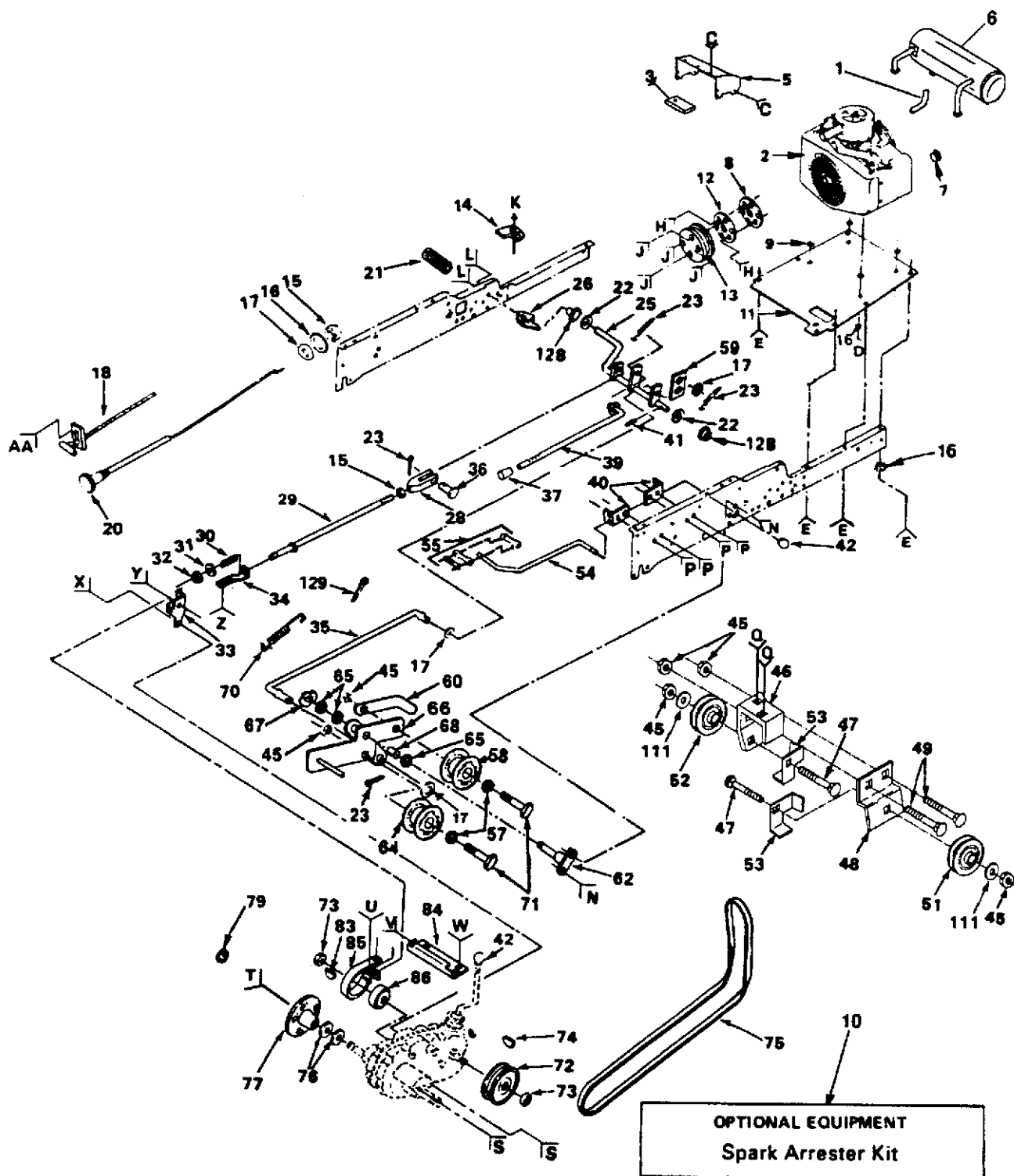
18 HP 50" TRACTOR - - MODEL NO. GT180 (H1850D), PRODUCT NO. 954 00 03-72

FRAME, FENDER AND DRAWBAR

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532109458	Strip, Foam	33	532124967	Clip, Insulated	67	817720408	Screw, Hex Washer Thrd.
2	532110853	Frame, Pivot, Ass'y, Bracket, R.H.	34	874180512	Screw, Mach. Hd. 5/16-18 x3/4			Cutting 1/4-20 x 1/2
3	532125389	Panel, Side, L.H.	35	532124181	Spring, Compression	68	872140506	Bolt, Carriage 5/16-18 x 3/4
4	532106088	Strip, Foam	36	819111116	Washer 11/32 x 11/16 x 16 Gauge	69	874191008	Screw, Cr. Pan. Mach. #10-24x1/2
5	532110852	Frame, Pivot, Ass'y, Bracket, L.H.	37	532105531	Nut, Push	70	810071000	Washer, Lock #10
6	532106784	Strap Assembly, Hinge, Rear	38	532105509	Bracket, Fender	71	532125004	Nut, Weld
7	532104618	Strap Assembly, Hinge, Front	39	532123549	Cap, Fuel	72	817190516	Screw, Hex 5/16-18 x 1
8	532124251	Lens, R.H.	40	532127383	Tank, Fuel /sensor	73	532124427	Spacer
9	532124250	Lens, L.H.	41	532106082	Pad, Spacer	74	532123481	Bolt, Shoulder 1/4-20
10	532127325	Grill	42	532105511	Strap, Fender	75	873680400	Nut, Crownlock 1/4-20
12	532124574	Support, Grill	43	532124927	Fender	76	532001260	Spacer
14	532127320	Grill, Assembly (Includes Keys 8, 9, and 10)	44	532121251	Foam, Strip	77	874760440	Bolt, Fin Hex 1/4-20 x 2-1/2
15	532109808	Latch, Hood	45	532126656	Bracket, Pivot, Seat	78	532121246	Bracket, Switch Mount
16	532125390	Panel, Side, R.H.	46	532125458	Cover, Shift, Gate	79	874981020	Screw, Mach Cr. Pan #10-24 x 1-1/4
17	532007985	Support, Battery	47	873510500	Nut, Keps 5/16-18	80	532007206	Spacer, Split #10 x 3/4
18	532125007	Hood	48	532104608	Dash Assembly	81	819070818	Washer 7/32 x 1/2 x 18 Gauge
19	532124182	Dashboard	49	532124952	Bushing	82	873731000	Nut, Keps #10-24
20	532004171	Clip, Insulated	50	532124951	Stem, Tank Fuel	83	874760716	Bolt, Hex 7/16-14 x 1
21	532138344	Dashplate	51	532123487	Clamp, Hose	84	873680700	Locknut 7/16-14
22	532131451	Pan, Seat	52	532124703	Fuel Line	85	817490608	Screw, Hex Washer Thread Rolling 3/8 x 16 x 1/2
23	532124187	Seat	53	532007982	Drawbar	86	532121235	Spacer
24	819111610	Washer 11/32 x 1 x 10 Gauge	54	532110892	Rail, Frame, R.H.	87	532110356	Cap, Snap
25	532123198	Nut Wing 1/4-20	55	532124914	Footrest, R.H.	88	532105529	Bolt, Shoulder
26	532108256	Pad, Footrest	56	532123740	Spring, Compression	89	532121248	Bushing, Snap
27	532124899	Footrest, L.H.	57	817490612	Screw, Hex Washer Thread Rolling 3/8-16 x 3/4	90	532123976	Nut, Flange Lock 1/4-20
28	819131614	Washer 13/32 x 1 x 14 Gauge	58	874760612	Bolt, Hex 3/8-16x3/4	91	532105500	Retainer, Belt, Lower
29	532110893	Rail, Frame, L.H.	59	873680600	Locknut 3/8-16	92	819131312	Washer 13/32 x 13/16 x 17 Gauge
30	532124428	Slide, Seat Set	60	819091216	Washer 9/32 x 3/4 x 16 Ga.	93	532110357	Washer, Snap Cap
31	872050411	Bolt, Carriage 1/4-20 x 1-3/8	61	873220400	Nut, Hex 1/4-20	94	873510400	Nut, Hex 1/4-20
32	532106202	Reflector, Taillight	62	532130481	Spacer, Split	95	532124238	Cap, Spring
			63	874760616	Bolt, Hex 3/8-16 x 1	96	817490616	Screw, Hex, Washer Thrdrol 3/8-16x1
			64	819131316	Washer 13/32 x 13/16 x 16 Gauge	97	532109227	Pad, Idler
			65	874180512	Screw, Mach. Cr. Thrd. 5/16-18 x3/4	98	873800600	Nut
			66	873680500	Nut, Crownlock 5/16-18			

NOTE: All component dimensions given in U.S. inches.
1 inch = 25.4 mm

18 HP 50" TRACTOR -- MODEL NO. GT180 (H1850D), PRODUCT NO. 954 00 03-72
 GROUND DRIVE



For Husqvarna Parts Call 606-678-9623 or 606-561-4983

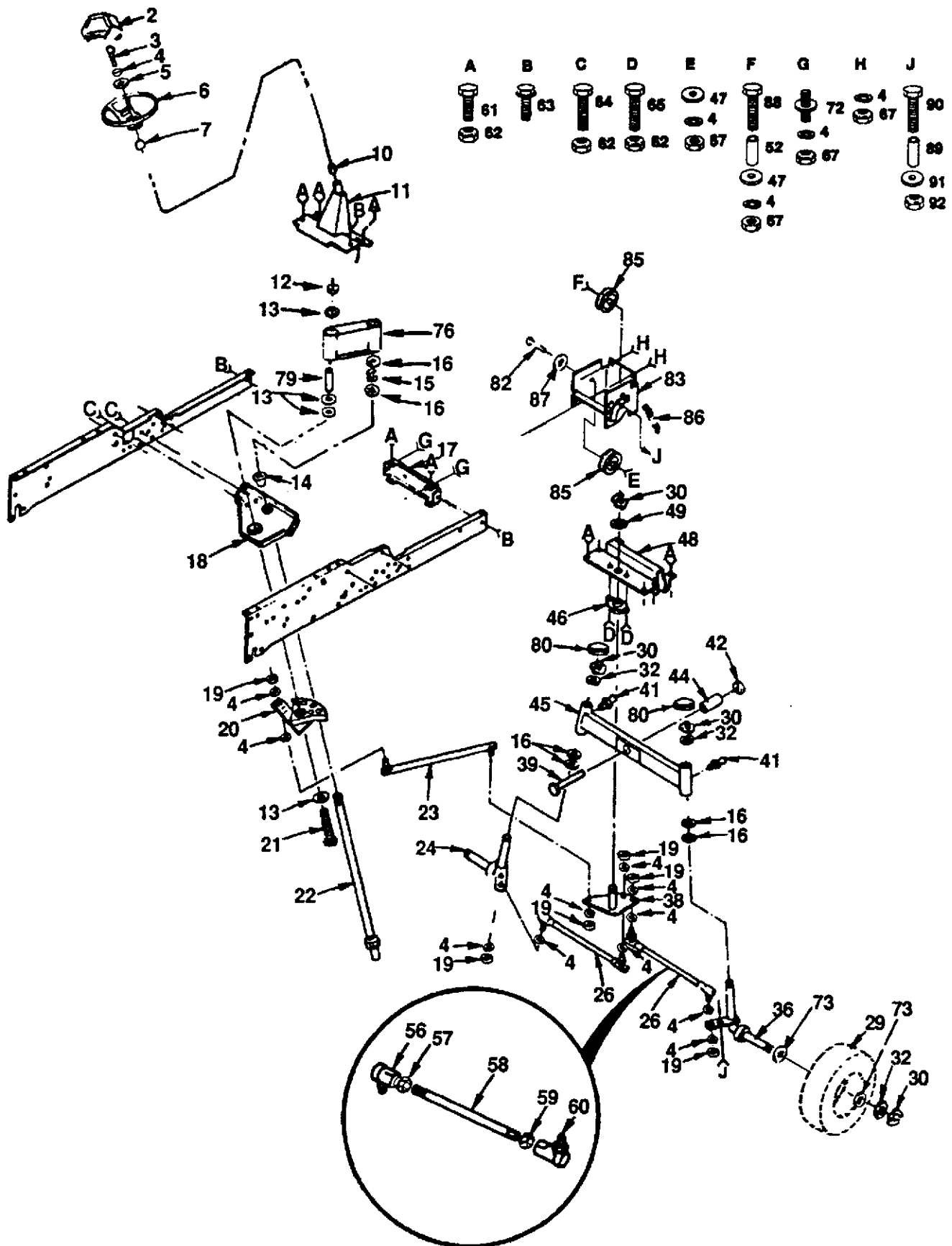
REPAIR PARTS

18 HP 50" TRACTOR - - MODEL NO. GT180 (H1850D), PRODUCT NO. 954 00 03-72
GROUND DRIVE

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532126086	Exhaust Tube Outlet	58	532104360	Idler, Flat
2	532124276	Engine-18HP Kohler M18QS Type 24644	59	532121358	Retainer, Spring
3	532126350	Duct, Lower Assembly	60	532121360	Retainer, Belt
4	817720408	Screw, Hex Thd. Cut 1/4-20x 1/2	62	532101358	Bracket Assembly, Clutch
5	532124508	Duct, Exhaust, Upper	64	532121361	Idler, Grooved
6	532124532	Muffler, Exhaust	65	532000207	Washer, Hardened
7	----	Plug, Oil Drain (Order from engine manufacturer)	66	532121356	Bracket, Clutch w//Bearing (Incl. Key No. 68)
8	532133692	Chaff Guard	67	812000039	Klip, Ring
9	532137423	Spacer	68	532105706	Bearing, Idler
10	532132922	Spark Arrester Kit	70	532121357	Spring, Extension
11	532110867	Base, Engine	71	874760628	Bolt, Hex 3/8-16x1-3/4
12	532104577	Adapter	72	532137524	Pulley, Transaxle
13	532121355	Pulley, Ground Drive	73	532009204	Locknut 1/2-20
14	532005304	Actuator, Switch, Interlock	74	532124708	Key, Woodruff 3/16x5/8
15	873610600	Nut, Hex 3/8-24	75	532110883	V-Belt
16	811050600	Washer, Lock Ext. Tooth 3/8	76	532007563	Washer, Thrust, Axle
17	819131316	Washer 13/32 x 13/16 x 16 Gauge	77	532135758	Bushing Assembly and Wheel Hub
18	532132746	Control, Throttle	79	812000034	Klip, Ring
20	532132780	Control, Choke	83	532125096	Key, Woodruff #9(3/16x3/4)
21	532123533	Cover, Pedal	84	532120404	Bracket, Support, Transaxle
22	532121749	Washer 25/32 x 1-1/4 x 16 Gauge	85	532101122	Band, Brake
23	876020312	Pin, Cotter 3/32 x 3/4	86	532000214	Drum, Brake
25	532104375	Shaft, Foot Pedal	89	873680400	Nut, Crownlock 1/4-20
26	532104601	Bracket, Interlock	94	810040600	Washer, Lock 3/8
28	532100604	Yoke	97	810040400	Washer, Lock 1/4
29	532005308	Rod, Brake	98	874780624	Bolt, Hex 3/8-16x1-3/4
30	532007241	Spring, Compression	100	874760612	Bolt, Hex 3/8-16x3/4
31	819131614	Washer 13/32 x 1 x 14 Gauge	101	874780616	Bolt, Hex Head 3/8-16 x 1 Grade 5
32	873530600	Locknut 3/8-24	102	817190516	Screw, Hex 5/16-18 x 1
33	532124692	Bracket, Brake	103	874321016	Screw, Fin #10-24 x 1
34	532124695	Guide, Rod, Brake	104	873631000	Locknut #10-24
35	532101356	Rod, Clutch	105	874760412	Bolt, Hex Head 1/4-20 x 3/4
36	532005102	Pin, Clevis	107	872140606	Bolt, Carriage 3/8-16 x 3/4 Grade 5
37	532071673	Cap, Plunger	109	872110506	Bolt, Carriage 5/16-18 x 3/4
39	532136284	Rod, Parking Brake	110	873680500	Locknut 5/16-18
40	532105598	Bracket, Rod, Shift	111	819131612	Washer 13/32 x 1 x 12 Gauge
41	532005142	Pin, Roll 3/16 x 1-1/4	114	874760720	Bolt, Hex 7/16-14 x 1-1/4
42	532121466	Knob	115	810040700	Washer, Lock 7/16
45	873680600	Locknut 3/8-16	116	532001304	Bolt, Hub
46	532121063	Bracket, V-Pulley, Drive, Mule	117	872140405	Bolt, Carriage 1/4-20 x 5/8
47	872110614	Bolt, Carriage 3/8-16 x 1-3/4	118	873220400	Nut, Hex 1/4-20
48	532122825	Bracket, Idler, Flat	119	874760716	Bolt, Hex 7/16-14 x 1
49	872140606	Bolt, Carriage 3/8-16 x 3/4	120	873680700	Nut, Crownlock 7/16-14
51	532102403	Idler, Flat	121	874370612	Screw, Mach. Undrcut. Flat Head 3/8-16 x 3/4
52	532101344	Pulley, Idler	122	532124949	Locknut 5/16-18
53	532122824	Keeper, Belt	123	817720410	Screw, Hex 1/4-20 x 1/2
54	532122253	Rod, Shift, Hi-Lo	124	874760614	Bolt, Hex 3/8-16 x 7/8
55	532122268	Connecting Link, Spring Clip	126	872140506	Bolt, Carriage 5/16-18 x 3/4
57	819131413	Washer 13/32 x 7/8 x 13 Gauge	128	532110895	Nyliner

NOTE: All component dimensions given in U.S. inches.
1 inch = 25.4 mm

18 HP 50" TRACTOR - - MODEL NO. GT180 (H1850D), PRODUCT NO. 954 00 03-72
STEERING



REPAIR PARTS

18 HP 50" TRACTOR - - MODEL NO. GT180 (H1850D), PRODUCT NO. 954 00 03-72

STEERING

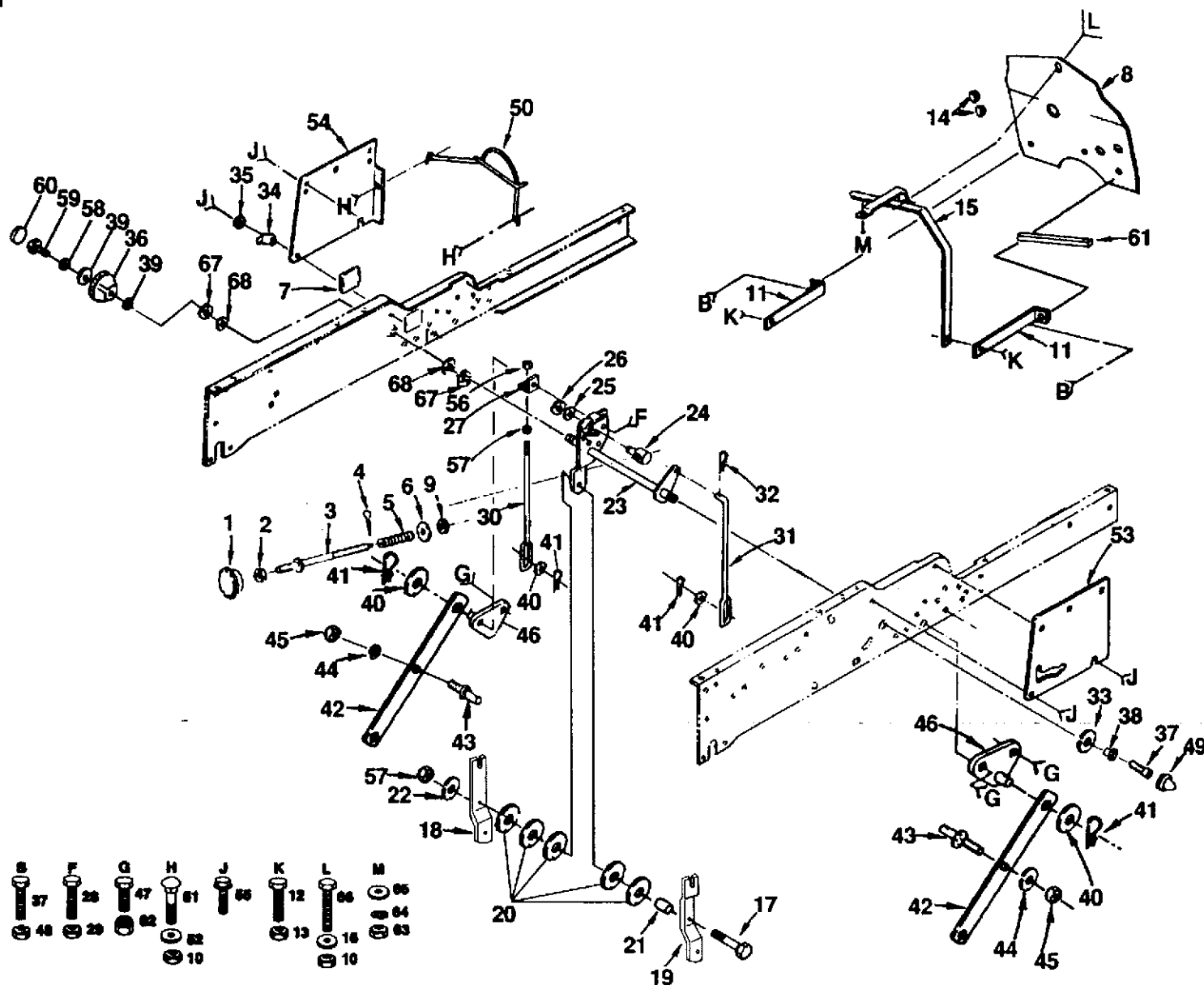
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
2	532124416	Insert, Steering Wheel	46	532005292	Bushing, Bellcrank
3	874780616	Bolt, Hex 3/8-16 x 1 Grade 5	47	819131413	Washer 13/32 x 7/8 x 13 Gauge
4	810040600	Washer, Lock 3/8	48	532005284	Bracket, Axle
5	819133808	Washer 13/32 x 2-3/8 x 8 Gauge	49	819292016	Washer 29/32 x 1-1/4 x 16 Gauge
6	532124415	Wheel, Steering	52	532102933	Spacer, Split
7	532100711	Adapter, Steering	56	532121161	Joint, Tie Rod, L.H., Thread
10	532009038	Bearing	57	873700600	Nut Hex, Jam 3/8-24 L.H.
11	532101274	Support Assembly, Steering	58	532007919	Rod, Tie
12	873680800	Locknut 1/2-13	59	873360600	Nut, Hex, Jam 3/8-24
13	819172610	Washer 17/32 x 1-5/8 x 10 Gauge	60	532121160	Joint, Tie Rod, R.H., Thread
14	532104239	Bearing, Flanged	61	874760612	Bolt, Hex 3/8-16x3/4
15	812000034	Klip Ring	62	873680600	Locknut 3/8-16
16	532124931	Bearing, Thrust	63	817490612	Screw, Hex Wsh. Thdrol. 3/8-16 x 3/4
17	532005213	Bracket, Frame, Front			
18	532102439	Bracket, Support, Steering	64	874780616	Bolt, Hex 3/8-16 x 1 Grade 5
19	873610600	Nut, Hex 3/8-24	65	874760616	Bolt, Hex 3/8-16x 1
20	532120424	Sector Assembly	67	873220600	Nut, Hex 3/8-16
21	874780880	Bolt, Hex 1/2-13 x 5 Grade 5	72	532106615	Pin Mounting, Idler, Bracket
22	532104591	Shaft, Steering	73	532121749	Washer 25/32 x 1-1/4 x 16 Gauge
23	532110497	Link, Drag	76	532121177	Collar Weld Assembly
24	532106046	Spindle, L.H.	79	532120199	Tube
26	532109849	Rod, Tie (Inc. Key #56-60)	80	532121232	Dust Cap Cover
30	812000029	Klip Ring	82	874760632	Bolt, Hex 3/8-16 x 2
32	532121748	Washer 17/32 x 1-1/2 x 10 Gauge	83	532120542	Bracket, Idler
36	532106045	Spindle, R.H.	85	532124858	Pulley, Idler
38	532108137	Bellcrank Assembly	86	532007190	Spring
39	874781044	Bolt, Hex 5/8-11 x 2-3/4 Grade 5	87	819133808	Washer 13/32 x 2-3/8 x 8 Gauge
41	532124836	Fitting, Grease	88	874760636	Bolt, Hex 3/8-16 x 2-1/4
42	873801000	Nut, Crownlock #10-24 UNC	89	532100644	Bushing, Handle
44	532136518	Tube, Pivot, Axle	90	874930516	Bolt, Hex 5/16-18 x 1
45	532137094	Axle Assembly, Front	91	819111416	Washer 11/32 x 7/8 x 16 Gauge
			92	873680500	Locknut 5/16-18

NOTE: All component dimensions given in U.S. inches.
1 inch = 25.4 mm

REPAIR PARTS

18 HP 50" TRACTOR - - MODEL NO. GT180 (H1850D), PRODUCT NO. 954 00 03-72

MOWER LIFT



REPAIR PARTS

18 HP 50" TRACTOR - - MODEL NO. GT180 (H1850D), PRODUCT NO. 954 00 03-72

MOWER LIFT

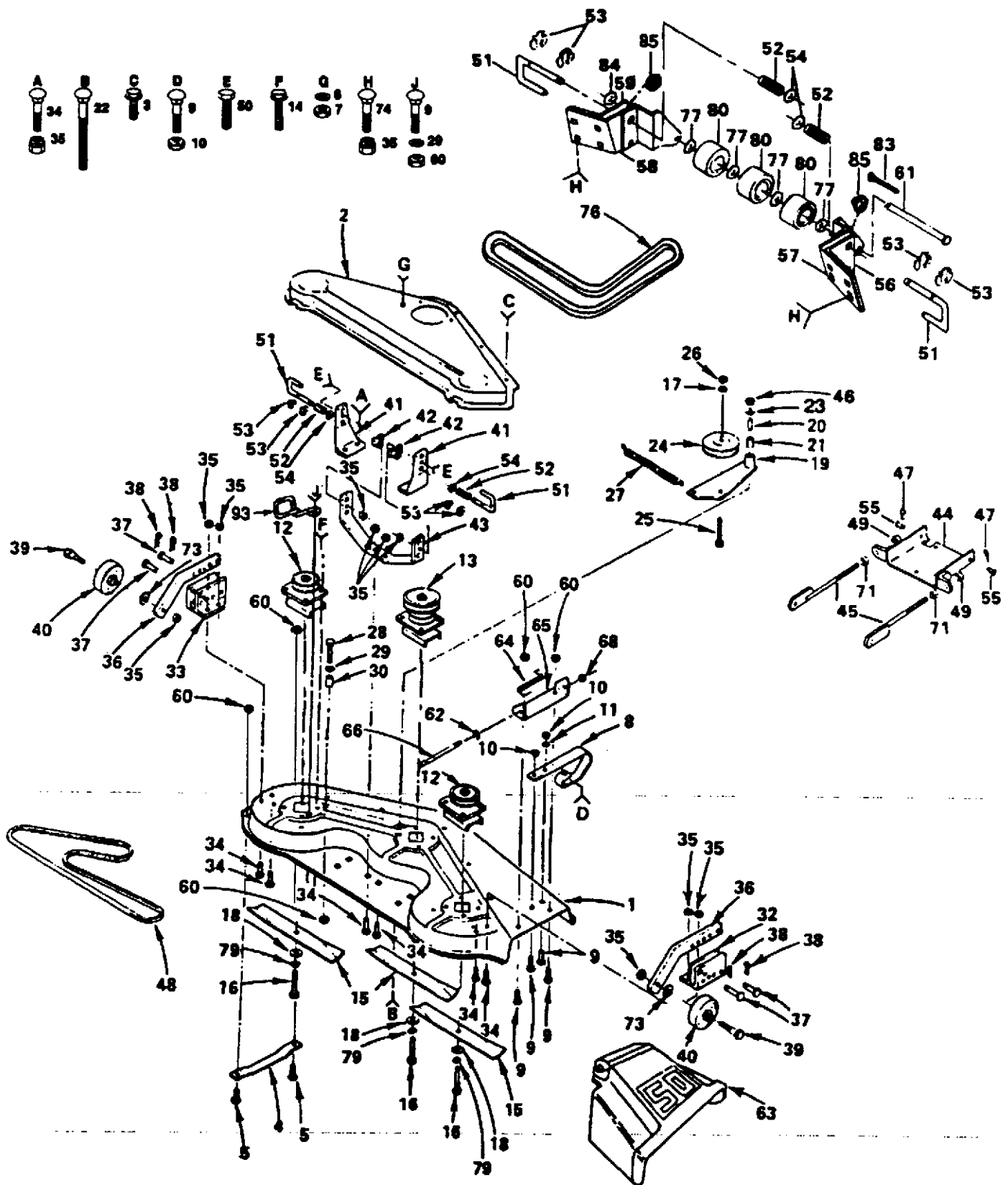
KEY NO.	PART NO.	DESCRIPTION
1	532138057	Handle, Adjust, Lift
2	873350600	Nut, Hex, Jam 3/8-16
3	532110811	Rod, Adjust, Lift
4	876020308	Pin, Cotter 3/32x3/4
5	532124874	Spring
6	819131016	Washer 13/32 x 5/8 x 16 Gauge
7	532121794	Cover, Access
8	532122085	Shield, Head, Read
9	532110807	Nut, Special
10	873680500	Locknut 5/16-18
11	532110903	Brace, Head Shield
12	874780408	Bolt, Hex 1/4-20 x 1/2
13	873680400	Locknut 1/4-20
14	532110436	Grommet
15	532128141	Support Assembly, Dash
16	819111216	Washer 11/32x3/4x16 Gauge
17	874520628	Bolt 3/8-16x1-3/4
18	532005948	Bracket, Lift, L.H.
19	532005947	Bracket, Lift, R.H.
20	819172410	Washer 17/32x1-1/2x10 Gauge
21	532005949	Tube
22	810040600	Washer, Lock 3/8
23	532124217	Shaft, Lift
24	532110810	Trunnion, Stop Depth
25	819151216	Washer 15/32 x 3/4 x 16 Gauge
26	812000037	Klip Ring
27	532007594	Bracket, Lift L.H.
28	532007901	Bolt, Shoulder
29	873900400	Nut, Hex Flange 1/4-20
30	532007596	Link, Lift, L.H.
31	532105503	Link, Lift, R.H.
32	532124670	Retainer, Spring
33	810040600	Washer, Lock Hvy. Hel. Spring
34	532138346	Pointer, Height Indicator

KEY NO.	PART NO.	DESCRIPTION
35	532120529	Washer, Nylon
36	532123934	Scale, Height Indicator
37	874760616	Bolt, Hex 3/8-16x1
38	532105624	Hub, Lift Shaft
39	819112410	Washer 11/32x1-1/2x10 Gauge
40	819171616	Washer 17/32 x 1 x 16 Gauge
41	532124960	Retainer, Spring
42	532105429	Arm, Suspension
43	532105413	Stud, Pivot, Center
44	810040800	Washer, Lock 1/2
45	873220800	Nut, Hex 1/2-13
46	532105501	Bracket, Suspension, Mower
47	872140606	Bolt, Carriage 3/8-16x3/4
48	873680600	Locknut 3/8-16
49	532109412	Cap, Spring
50	532126651	Guard, Belt, Engine
51	872140508	Bolt, Carriage 5/16-18x 1
52	819111610	Washer 11/32x 1 x 10 Gauge
53	532121045	Panel, Dash, R.H.
54	532121046	Panel, Dash, L.H.
55	817490608	Screw, Hex Wsh. Thdrol 3/8-16x 1/2
56	873800600	Locknut 3/8-16
57	873220600	Nut, Hex 3/8-16
58	810040500	Washer, Lock Hvy. Helical Spring
59	874780516	Bolt, Hex Fin 5/16-18 x 1
60	532123935	Plug, Hole
61	532109458	Strip, Foam
62	873930600	Nut, Centerlock 3/8-16
63	873220400	Nut, Hex 1/4-20
64	810090400	Washer, Lock 1/4
65	819091216	Washer 9/32 x 3/4 x 16 Gauge
66	874760512	Bolt, Hex 5/16-18 x 3/4
67	812000022	E-Ring
68	819292016	Washer 29/32 x 1-1/4 x 16 Gauge

NOTE: All component dimensions given in U.S. inches.
1 inch = 25.4 mm

For Husqvarna Parts Call 606-678-9623 or 606-561-4983
REPAIR PARTS

**18 HP 50" TRACTOR -- MODEL NO. GT180 (H1850D), PRODUCT NO. 954 00 03-72
MOWER**



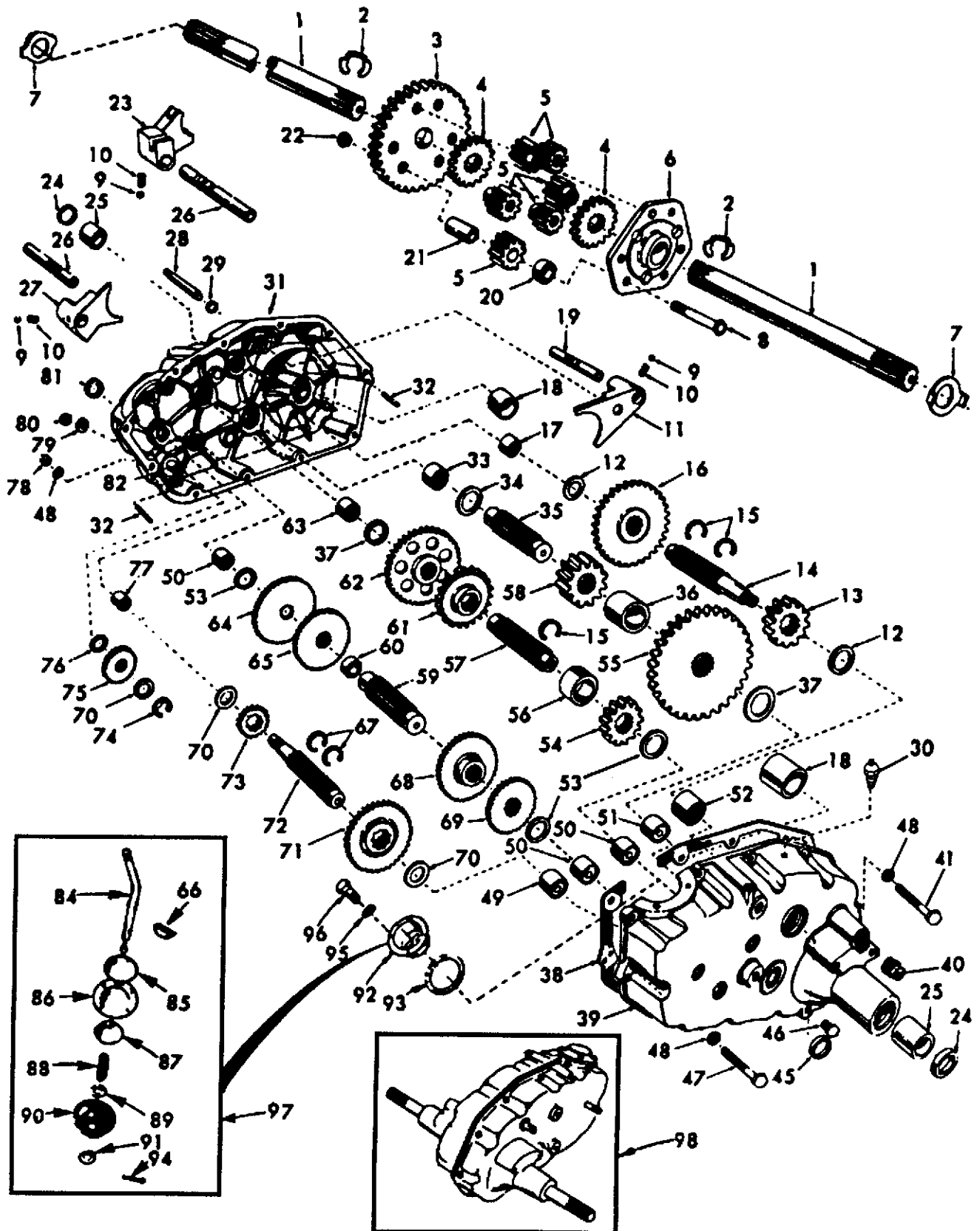
18 HP 50" TRACTOR - - MODEL NO. GT180 (H1850D), PRODUCT NO. 954 00 03-72
MOWER

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532121664	Housing, Mower	40	532105455	Wheel, Gauge
2	532121811	Cover, Drive, Deck	41	532105433	Bracket, Suspension
3	817490508	Screw, Hex Washer Thr. Roll 5/16-18 x 1/2	42	532110237	Spacer
4	532125074	Runner, L.H.	43	532105434	Brace, Suspension
5	872110505	Bolt, Carriage 5/16 18 x 5/8	44	532109778	Plate Assembly, Mower Suspension
6	810040500	Washer, Lock 5/16	45	532109771	Bracket, Suspension
7	873220500	Nut, Hex 5/16-18	46	873350500	Nut, Hex 5/16-18
8	532120449	Runner	47	532124660	Clip, Hairpin
9	872140506	Bolt, Carr. 5/16-18 x 3/4	48	532003703	V-Belt
10	532124949	Locknut 5/16-18	49	873680800	Nut, Crownlock 1/2-13
11	819111116	Washer 11/32 x 11/16 x 16 Gauge	50	874760622	Bolt, Hex 3/8-16 x 1-3/8
12	532136818	Mandrel, Secondary	51	532105435	Pin, Release
13	532121617	Mandrel, Primary	52	532003720	Spring
14	817490612	Screw, Hex Washer Thrd. Roll 3/8-16 x 3/4	53	812000039	Ring, Klip
15	532121798	Blade	54	819171612	Washer 17/32 x 1 x 12 Gauge
16	874610624	Bolt, Hex 3/8-24 x 1-1/2 Grade 5	55	532105440	Pin, Clevis
17	810040600	Washer, Lock 3/8	56	532105458	Bracket, Outer, R.H.
18	819132012	Washer 13/32 x 1-1/4 x 12 Gauge	57	532109773	Bracket, Inner, R.H.
19	532124685	Arm Assembly, Idler	58	532110997	Bracket, Inner, L.H.
20	532124702	Liner, Bearing	59	532120000	Bracket, Outer, L.H.
21	532007835	Bearing	60	873680500	Locknut 5/16-18
22	872110522	Bolt, Carriage 5/16 - 18 x 2-3/4	61	532109776	Pin, Pivot
23	819111816	Washer 11/32 x 1-1/8 x 16 Gauge	62	819111016	Washer 11/32 x 5/8 x 16 Gauge
24	532102403	Pulley, Idler	63	532110509	Shield, Deflector
25	874760624	Bolt, Hex 3/8-16 x 1-1/2	64	532106734	Spring, Deflector
26	873220600	Nut, Hex 3/8-16	65	532137607	Bracket, Deflector
27	532104361	Spring	66	532106735	Rod, Hinge
28	874780520	Bolt, Hex 5/16-18 x 1-1/4 Grade 5	68	532110452	Nut, Push
29	819111216	Washer 11/32 x 3/4 x 16 Gauge	71	873220600	Nut, Hex 3/8 x 16
30	532008438	Spacer, Split	73	819171512	Washer 17/32 x 15/16 x 12 Gauge
32	532105448	Bracket, Ga. Wheel, R.H.	74	872240608	Bolt, Carriage 3/8-16 x 1
33	532105449	Bracket, Ga. Wheel, L.H.	76	532110884	V-Belt
34	872240606	Bolt, Carriage 3/8-16 x 3/4	77	819151610	Washer 15/32 x 1 x 10 Gauge
35	873680600	Nut, Crownlock 3/8-16	79	810030600	Washer, Lock 3/8
36	532105453	Bar, Ga. Wheel	80	532109729	Roller, Nose
37	532005565	Pin, Clevis	83	876020412	Pin, Cotter
38	532124670	Retainer, Spring	84	819151616	Washer 15/32 x 1 x 16 Gauge
39	532124842	Bolt, Shoulder	85	532120135	Spacer
			93	532121352	Keeper, Belt L.H.
			—	532127594	Mower Deck, Complete

NOTE: All component dimensions given in U.S. inches.
1 inch = 25.4 mm

For Husqvarna Parts Call 606-678-9623 or 606-561-4983
REPAIR PARTS

**18 HP 50" TRACTOR - - MODEL NO. GT180 (H1850D), PRODUCT NO. 954 00 03-72
TRANSAXLE**



REPAIR PARTS

18 HP 50" TRACTOR - - MODEL NO. GT180 (H1850D), PRODUCT NO. 954 00 03-72

TRANSAXLE

KEY PART NO. NO.

DESCRIPTION

1	532124662	Axle Shaft
2	812000034	Retaining Ring
3	532004199	Final Drive Gear
4	532004216	Differential Gear
5	532004215	Differential Pinion
6	532004217	Differential Carrier
7	532124674	Axle Thrust Washer
8	874020652	Bolt, Hex Head 3/8-24 x 3-1/4 (1" Thread Length)
9	532124697	Steel Ball
10	532124676	Spring Shift Fork Detent
11	532004985	Shift Fork, High-Low Range
12	532124931	Thrust Bearing Race
13	532124667	4th Reduction Pinion
14	532124661	3rd Reduction Gear Shaft
15	532124677	Snap Ring, Crescent Type
16	532124679	High-Low Range Gears
17	532008118	Needle Bearing
18	532124705	Sintered Iron Bearing
19	532122238	Shift Fork Shaft, High-Low Range
20	532004218	Differential Pinion Spacer
21	532124673	Differential Pinion Bushing
22	532124701	Gripco Centerlock Nut 3/8-24
23	532006262	Shift Fork, L.H.
24	532124698	Oil Seal
25	532124709	Sintered Iron Bearing
26	532124672	Shift Fork Shaft
27	532004986	Shift Fork, R.H.
28	532122254	Shift Shaft, High-Low Range
29	532006269	Oil Seal
30	532005855	Pressure Relief Valve
31	532137976	Gearcase, Reverse Idler Shaft and Bearings, R.H. (Includes Key No.'s 17, 18, 25, 33, 50, 63, 76, 77 & 82)
32	532006277	Dowel Pin
33	532004225	Needle Bearing
34	532007396	Thrust Bearing Race
35	532004198	4th Reduction Gear Shaft
36	532124663	4th Reduction Gear Spacer
37	532007395	Thrust Bearing Race
38	532121878	Gearcase Gasket
39	532137974	Gearcase and Bearings, L.H. (Includes Key Numbers 18, 25, 49, 50 (2), 51 and 52)
40	813320400	Pipe Plug 1/2-14 N.P.T.
41	874780526	Bolt, Hex 5/16-18 UNC x 1-5/8
45	532006271	Oil Seal
46	813060200	Pipe Plug 1/4-18 N.P.T.
47	874780524	Bolt, Hex 5/16-18 x 1-1/2 Grade 5
48	810140500	Washer, Lock, Extra Heavy 5/16
49	532124792	Needle Bearing
50	532004222	Needle Bearing

KEY PART NO. NO.

DESCRIPTION

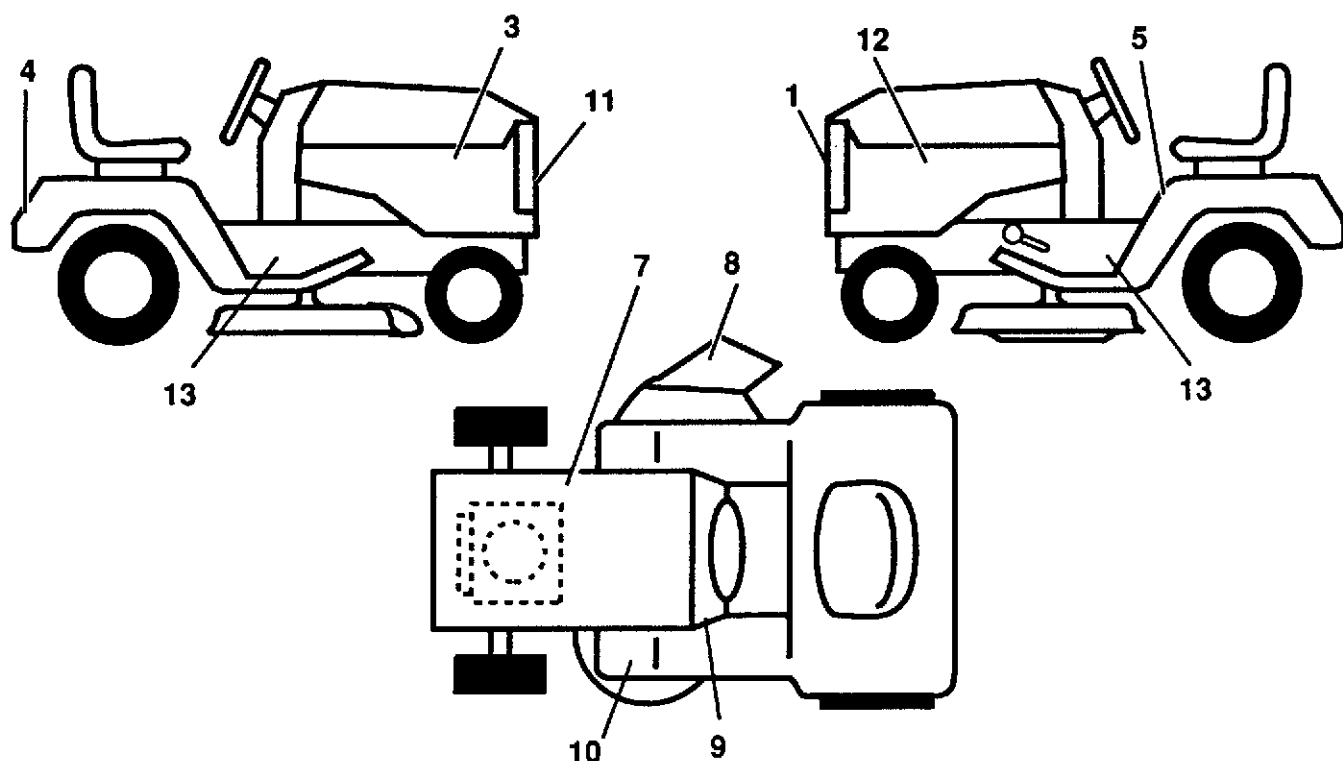
51	532001529	Needle Bearing
52	532008119	Needle Bearing
53	532004220	Thrust Bearing Race
54	532004209	3rd Reduction Pinion, Low
55	532124668	4th Reduction Gear
56	532004442	3rd Reduction Pinion Spacer
57	532004195	2nd Reduction Gear Shaft
58	532004214	Final Drive Pinion
59	532004194	1st Reduction Gear Shaft
60	532007528	1st Reduction Shaft Spacer
61	532124666	3rd Reduction Pinion High
62	532124665	2nd Reduction Gear
63	532007398	Needle Bearing
64	532124664	Low Speed Gear and 2nd Reduction Pinion Cluster
65	532004204	Reverse Gear
66	532002898	Key, Hi-Pro 1/8 x 17/32
67	532004926	Snap Ring, Crescent Type
68	532004205	Intermediate Speed Gear
69	532125099	High Speed Gear
70	532001370	Thrust Bearing Race
71	532124681	Intermediate and High Speed Cluster Pinions
72	532000208	Input Shaft
73	532004201	Low Speed Pinion
74	812000002	E-Ring
75	532001153	Reverse Idler Gear
76	532124862	Reverse Idler Thrust Washer
77	532003990	Needle Bearing
78	873220500	Nut, Hex 5/16-18
79	532001167	Sealing Washer
80	873360700	Nut, Hex, Jam 7/16-20
81	532124675	Oil Seal
82	532124696	Reverse Idler Shaft
84	532005384	Gearshift Lever, Bent
85	532002978	Gearshift Cap
86	532124682	Gearshift Ball Cover and Pin
87	532124704	Shift Lever Guide Ball, Keyed
88	532004924	Spring
89	819151516	Washer 15/32 x 15/16 x 16 Gauge
90	532110542	Shift Mechanism Seal
91	819181511	Washer 9/16 x 15/16 x 12 Gauge
92	532000075	Gearshift Gate and Reinforcement
93	532006274	Shift Ball Cover Gasket
94	876020412	Cotter Pin 1/8 x 3/4
95	810040500	Washer, Lock 5/16
96	874760514	Bolt, Hex Head 5/16-18 UNC x 7/8
97	532124863	Gear Shift Lever Assembly
98	532137973	Transaxle Assembly (Less Brake Drum and Shift Lever)

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

18 HP 50" TRACTOR - MODEL NO. GT180 (H1850D), PRODUCT NO. 954 00 03-72

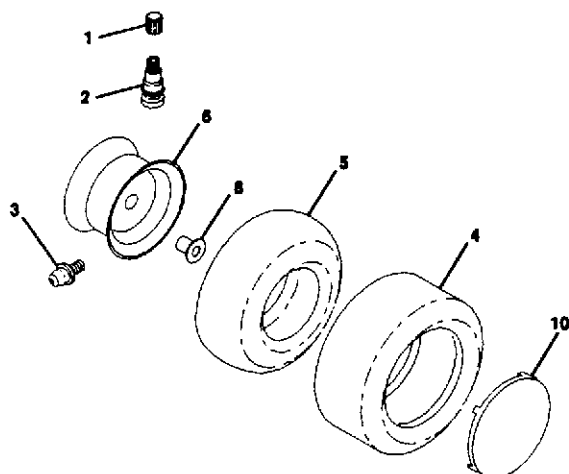
DECALS



KEY NO.	PART NO.	DESCRIPTION
1	532125989	Decal, Logo, Grill
3	532137710	Decal, Hood, RH
4	532131582	Decal, Logo, Fender
5	532133795	Decal, Caution, (English/French)
7	532121549	Decal, Caution, Battery
8	532137259	Decal, Warning (Multi-Long)
9	532136795	Decal, Operating Instructions, (English/French)

KEY NO.	PART NO.	DESCRIPTION
10	532101892	Decal, Clutch/Brake (English/French)
11	532123246	Decal, Belt Adjustment PTO (English/French)
12	532137709	Decal, Hood LH
13	532131589	Decal, Chassis
--	532138817	Manual, Owner's (English)
--	532138818	Manual, Owner's French

WHEELS & TIRES



KEY NO.	PART NO.	DESCRIPTION
1	532059192	Cap, Valve
2	532065139	Stem, Valve
3	532124860	Fitting, Grease, Front
3	532124806	Fitting, Grease, Rear
4	532106230	Tire, Front
4	532105588	Tire, Rear
5	532008134	Tube, Front (Optional Service Items Only)
5	532007154	Tube, Rear (Optional Service Items Only)
6	532124864	Rim, Front
6	532124866	Rim, Rear
7	532124578	Cover, Wheel, Front
7	532124579	Cover, Wheel, Rear
8	532124959	Bearing, Flange (Front wheel only)