

For Husqvarna Parts Call 606-678-9623 or 606-561-4983

**ILLUSTRATED PARTS BREAKDOWN**

**18 HP 50" GARDEN TRACTOR  
MODEL NO. GT180 (H1850B)  
954 00 02-11**

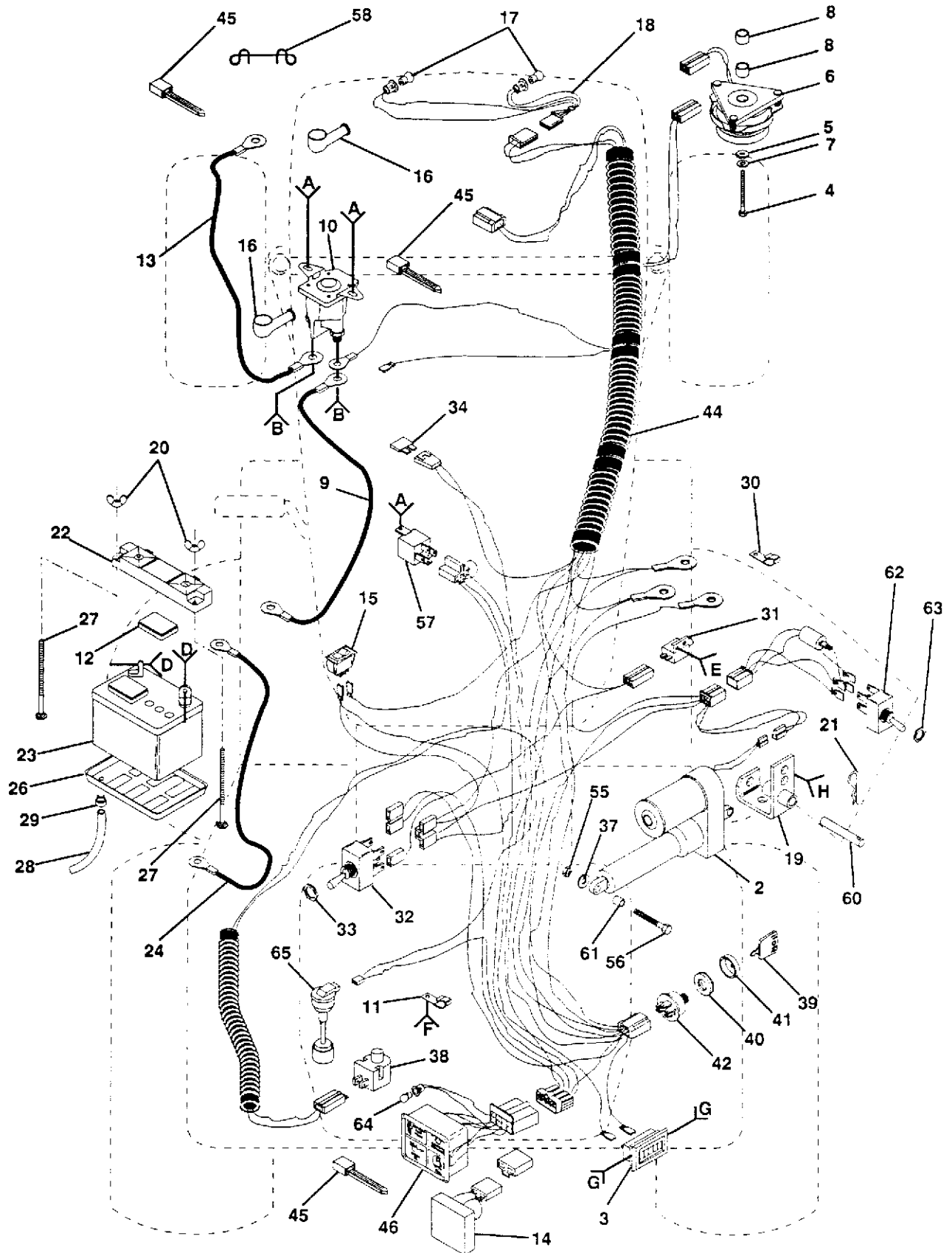
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REPAIR PARTS

18 HP 50" GARDEN TRACTOR - - MODEL NUMBER GT180

ELECTRICAL

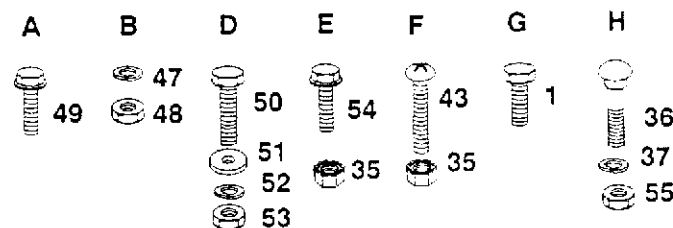


**18 HP 50" GARDEN TRACTOR - - MODEL NUMBER GT180**

**ELECTRICAL**

KEY PART NO. NO.	DESCRIPTION	KEY PART NO. NO.	DESCRIPTION
1 817011008	Screw #10-24 x 1/2	41 532109787	Bezel, Ignition
2 532124371	Actuator, Electric	42 532125104	Switch, Ignition
3 532110940	Meter, Hour	43 874641008	Screw, Slot, Pan HD #10-32 x 1/2
4 871130724	Bolt, Hex 7/16-20 x 1-1/2 Grade 8	44 532124047	Harness, Ignition
5 532126197	Washer	45 532124756	Cable Tie
6 532109550	Clutch, Electric	46 532126519	Light Package
7 810040700	Washer, Lock 7/16	47 810090400	Washer, Lock 1/4
8 532106367	Spacer, Clutch	48 873350400	Nut, Hex Jam 1/4-20
9 532124770	Cable, Battery	49 817190408	Screw, Hex Washer Hd. Cutting 1/4-20 x 1/2
10 532109081	Solenoid	50 874760412	Bolt, Hex Hd. 1/4-20 x 3/4
11 532004171	Clip, Insulated	51 819091016	Washer 9/32 x 5/8 x 16 Gauge
12 532121264	Battery Caps	52 810040400	Washer, Lock 1/4
13 532005115	Cable, Starter	53 873220400	Nut, Hex 1/4-20
14 532127385	Sensor, Low Voltage	54 871031008	Screw, Hex Washer Hd. #10-32 x 1-1/2
15 532110712	Switch, Light	55 873220600	Nut, Fin Hex 3/8-16
16 532124783	Cover, Terminal	56 874520636	Bolt, Fin Hex 3/8-16 x 2-1/4
17 532124893	Bulb, Light	57 532109748	Assembly, Relay
18 532110859	Harness, Light Socket	58 532121465	Tie, Wire
19 532124867	Bracket Assembly, Actuator	60 532007085	Pin, Actuator
20 532123198	Nut, Wing 1/4-20	61 532005950	Tube
21 532004940	Spring, Retainer	62 532126289	Switch Assembly, Lift
22 532102476	Guard, Terminal	63 532007319	Washer, Lock
23 532121537	Battery	64 532110143	Bulb, Dashboard, Light
24 532124773	Cable Ground	65 532126487	Sensor, Low Fuel
26 532124886	Tray, Battery	— 532101539	Sheet, Instruction, Tractor 15° Slope (English)
27 872240460	Bolt, Carriage 1/4-20 x 7-1/2	— 532101572	Sheet, Instruction, Tractor 15° Slope (French)
28 532100541	Tube, Plastic	— 532121549	Decal, Battery, Caution
29 532109596	Clamp, Hose	— 532127458	Operator's Manual (English)
30 532100207	Clip	— 532127459	Operator's Manual (French)
31 532104445	Switch, Interlock	— 532123469	Owner's Manual, Kohler, Engine (English)
32 532126018	Switch, P.T.O.	— 532123470	Owner's Manual, Kohler, Engine (French)
33 532124932	Nut, Hex		
34 532006347	Fuse		
35 873951000	Nut, Keps #10-32		
36 872110608	Bolt, Carriage 3/8-16 x 1		
37 810040600	Washer, Lock 3/8		
38 532121305	Switch, Seat		
39 532122147	Key		
40 532109788	Nut, Ignition		

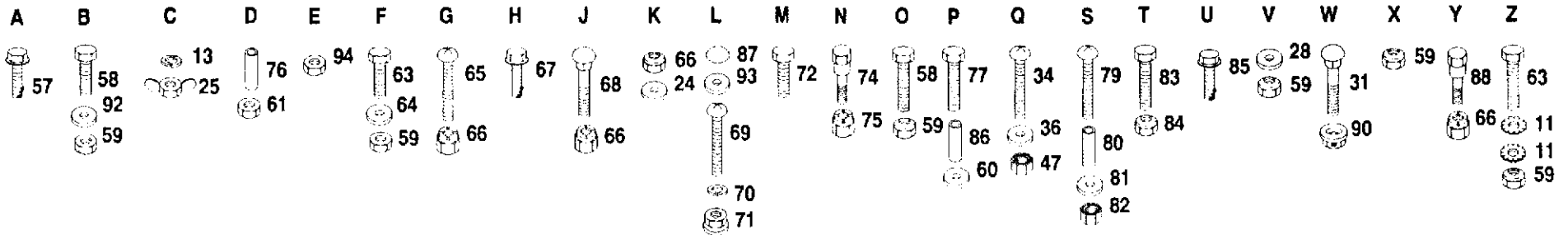
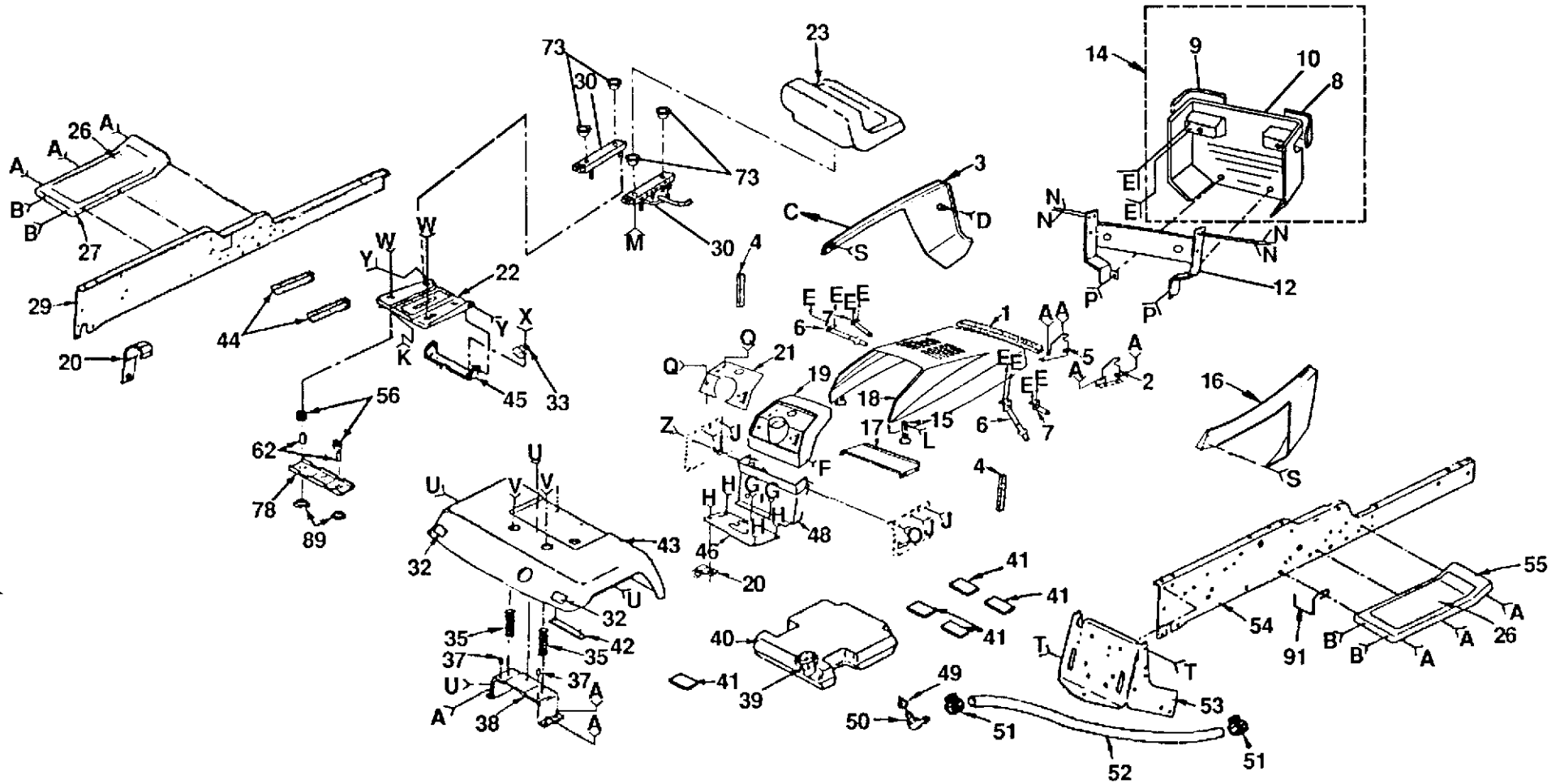
NOTE: All component dimensions given in U.S. inches.  
 1 inch = 25.4 mm



# REPAIR PARTS

## 18 HP 50" GARDEN TRACTOR - - MODEL NUMBER GT180

### FRAME, FENDER AND DRAWBAR



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# REPAIR PARTS

## 18 HP 50" GARDEN TRACTOR - - MODEL NUMBER GT180

### FRAME, FENDER AND DRAWBAR

KEY PART NO.	NO.	DESCRIPTION	KEY PART NO.	NO.	DESCRIPTION	KEY PART NO.	NO.	DESCRIPTION
1	532109458	Strip, Foam	34	874180512	Screw, Mach. Hd. 5/16-18 x 3/4	70	810071000	Washer, Lock #10
2	532110853	Frame, Pivot, Ass'y, Bracket, R.H.	35	532124181	Spring, Compression	71	532125004	Nut, Weld
3	532125009	Panel, Side, L.H.	36	819111116	Washer 11/32 x 11/16 x 16 Gauge	72	817190516	Screw, Hex 5/16-18 x 1
4	532106088	Strip, Foam				73	532124427	Spacer
5	532110852	Frame, Pivot, Ass'y, Bracket, L.H.	37	532105531	Nut, Push	74	532123481	Bolt, Shoulder 1/4-20
6	532106784	Strap Assembly, Hinge, Rear	38	532105509	Bracket, Fender	75	873680400	Nut, Crownlock 1/4-20
7	532104618	Strap Assembly, Hinge, Front	39	532123549	Cap, Fuel	76	532001260	Spacer
8	532124251	Lens, R.H.	40	532126261	Tank, Fuel w/sensor	77	874760440	Bolt, Fin Hex 1/4-20 x 2-1/2
9	532124250	Lens, L.H.	41	532106082	Pad, Spacer	78	532121246	Bracket, Switch Mount
10	532127325	Grill	42	532105511	Strap, Fender	79	874981020	Screw, Mach Cr. Pan #10-24 x 1-1/4
11	811050600	Washer, Lock Ext. Tooth 3/8	43	532124927	Fender	80	532007206	Spacer, Split #10 x 3/4
12	532124574	Support, Grill	44	532121251	Foam, Strip	81	819070818	Washer 7/32 x 1/2 x 18 Gauge
13	811030400	Washer, Lock 1/4	45	532126656	Bracket, Pivot, Seat	82	873731000	Nut, Keps #10-24
14	532127320	Grill, Assembly (Includes Keys 8, 9, and 10)	46	532124837	Cover, Shift, Gate	83	874760716	Bolt, Hex 7/16-14 x 1
15	532109808	Latch, Hood	47	873510500	Nut, Keps 5/16-18	84	873680700	Locknut 7/16-14
16	532125008	Panel, Side, R.H.	48	532104608	Dash Assembly	85	817490608	Screw, Hex Washer Thread Rolling 3/8 x 16 x 1/2
17	532007985	Support, Battery	49	532124952	Bushing	86	532121235	Spacer
18	532125007	Hood	50	532124951	Stem, Tank Fuel	87	532110356	Cap, Snap
19	532124182	Dashboard	51	532123487	Clamp, Hose	88	532105529	Bolt, Shoulder
20	532004171	Clip, Insulated	52	532124703	Fuel Line	89	532121248	Bushing, Snap
21	532124772	Dashplate	53	532007982	Drawbar	90	532123976	Nut, Flange Lock 1/4-20
22	532124294	Pan, Seat	54	532110892	Rail, Frame, R.H.	91	532105500	Retainer, Belt, Lower
23	532124187	Seat	55	532124914	Footrest, R.H.	92	819131312	Washer 13/32 x 13/16 x 17 Gauge
24	819111610	Washer 11/32 x 1 x 10 Gauge	56	532123740	Spring, Compression	93	532110357	Washer, Snap Cap
25	873490400	Nut, Wing 1/4-20	57	817490612	Screw, Hex Washer Thread Rolling 3/8-16 x 3/4	94	873510400	Nut, Hex 1/4-20
26	532108256	Pad, Footrest	58	874760612	Bolt, Hex 3/8-16 x 3/4	—	532108813	Decal, Caution (Dash)
27	532124899	Footrest, L.H.	59	873680600	Locknut 3/8-16	—	532124484	Decal, Fender, Logo (Rear Fender)
28	819131614	Washer 13/32 x 1 x 14 Gauge	60	819091216	Washer 9/32 x 3/4 x 16 Ga.	—	532120822	Decal, Caution (Front Fender)
29	532110893	Rail, Frame, L.H.	61	873220400	Nut, Hex 1/4-20	—	532101892	Decal, Clutch, Brake
30	532124428	Slide, Seat Set	62	532121249	Spacer, Split	—	532106868	Decal, Belt, Instruction (Under footrest)
31	872170410	Bolt, Carriage 1/4-20 x 1-1/4	63	874760616	Bolt, Hex 3/8-16 x 1	—	532124480	Decal, Hood, L.H.
32	532106202	Reflector, Taillight	64	819131316	Washer 13/32 x 13/16 x 16 Gauge	—	532124481	Decal, Hood, R.H.
33	532124996	Clip, Insulated	65	874180512	Screw, Mach. Cr. Thrd. 5/16-18 x 3/4	—	532124483	Decal, Grill, Logo
			66	873680500	Nut, Crownlock 5/16-18	—	532124488	Decal, Side Panels
			67	817240408	Screw, Hex Washer Thrd. Cutting 1/4-20 x 1/2			
			68	872140506	Bolt, Carriage 5/16-18 x 3/4			
			69	874191008	Screw, Cr. Pan. Mach. #10-24 x 1/2			

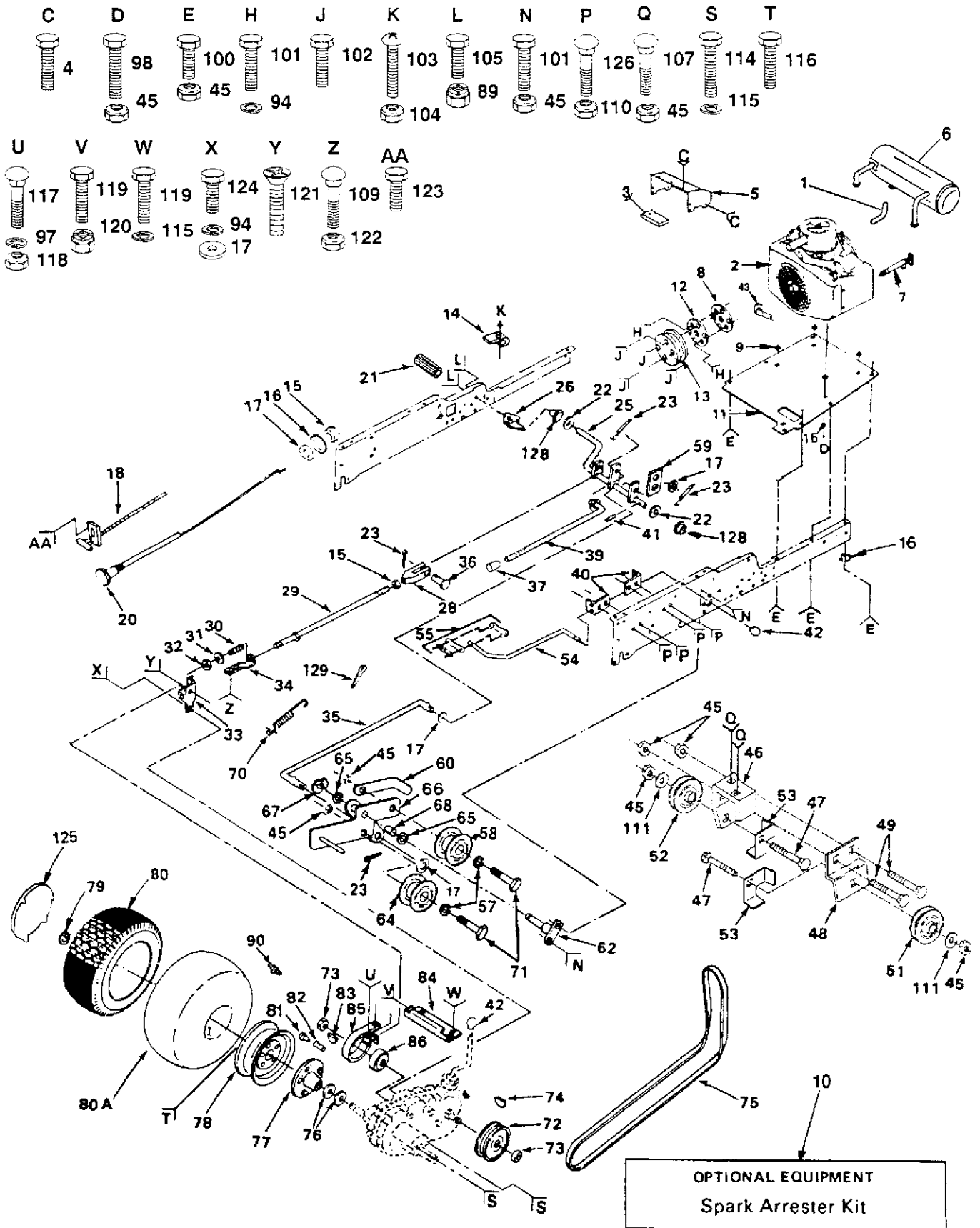
**NOTE:** All component dimensions given in U.S. inches. 1 inch = 25.4 mm

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REPAIR PARTS

18 HP 50" GARDEN TRACTOR - - MODEL NUMBER GT180

GROUND DRIVE



**18 HP 50" GARDEN TRACTOR - - MODEL NUMBER GT180**

**GROUND DRIVE**

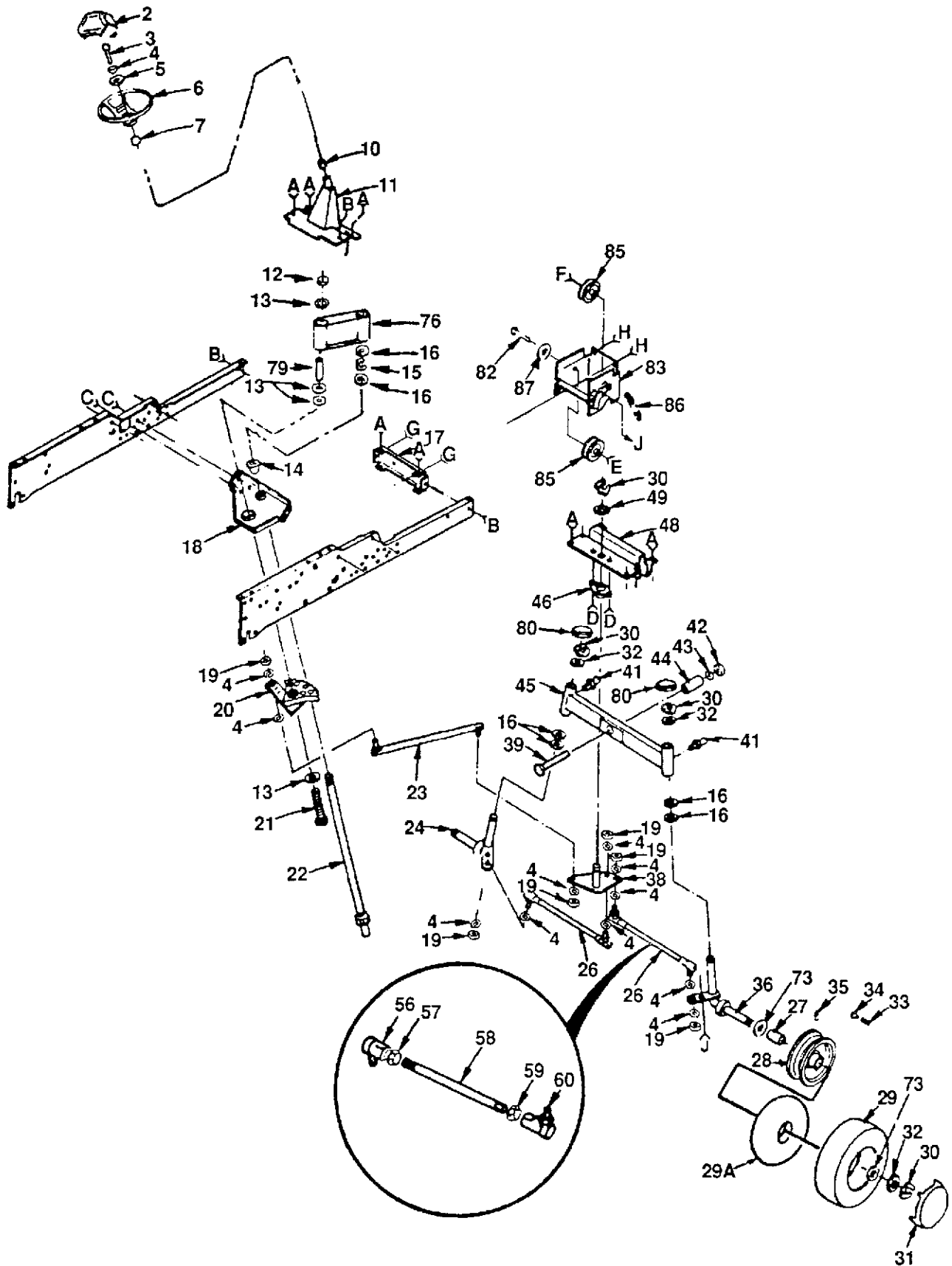
KEY PART NO. NO.	DESCRIPTION	KEY PART NO. NO.	DESCRIPTION
1	532126086 Exhaust Tube Outlet	67	812000039 Klip, Ring
2	532124276 Engine-18HP Kohler M18QS Type 24644	68	532105706 Bearing, Idler
3	532126350 Duct, Lower Assembly	70	532121357 Spring, Extension
4	817720408 Screw, Hex Thd. Cut 1/4-20 x 1/2	71	874760628 Bolt, Hex 3/8-16 x 1-3/4
5	532124508 Duct, Exhaust, Upper	72	532120332 Pulley, Transaxle
6	532124532 Muffler, Exhaust	73	532009204 Locknut 1/2-20
7	532009767 Oil Drain Valve	74	532124708 Key, Woodruff 3/16 x 5/8
8	532110947 Chaff Guard	75	532110883 V-Belt
9	532110869 Spacer	76	532007563 Washer, Thrust, Axle
10	532120689 Spark Arrester Kit	77	532124683 Bushing Assembly and Wheel Hub
11	532110867 Base, Engine	78	532124866 Rim Ass'y. Rear
12	532104577 Adapter	79	812000034 Klip, Ring
13	532121355 Pulley, Ground Drive	80	532105588 Tire, Rear
14	532005304 Actuator, Switch, Interlock	80A	532007154 Tube, Rear
15	873610600 Nut, Hex 3/8-24	81	532059192 Cap, Valve
16	811050600 Washer, Lock Ext. Tooth 3/8	82	532065139 Stem, Valve
17	819131316 Washer 13/32 x 13/16 x 16 Gauge	83	532125096 Key, Woodruff #9 (3/16 x 3/4)
18	532121467 Control, Throttle	84	532120404 Bracket, Support, Transaxle
20	532121470 Control, Choke	85	532101122 Band, Brake
21	532124872 Cover, Pedal	86	532000214 Drum, Brake
22	532121749 Washer 25/32 x 1-1/4 x 16 Gauge	89	873680400 Nut, Crownlock 1/4-20
23	876020312 Pin, Cotter 3/32 x 3/4	90	532124860 Fitting, Grease
25	532104375 Shaft, Foot Pedal	94	810040600 Washer, Lock 3/8
26	532104601 Bracket, Interlock	97	810040400 Washer, Lock 1/4
28	532100604 Yoke	98	874780620 Bolt, Hex 3/8-16 x 1-1/4 Grade 5
29	532005308 Rod, Brake	100	874760612 Bolt, Hex 3/8-16 x 3/4
30	532007241 Spring, Compression	101	874780616 Bolt, Hex Head 3/8-16 x 1 Grade 5
31	819131614 Washer 13/32 x 1 x 14 Gauge	102	817190516 Screw, Hex 5/16-18 x 1
32	873530600 Locknut 3/8-24	103	874321016 Screw, Fin #10-24 x 1
33	532124692 Bracket, Brake	104	873631000 Locknut #10-24
34	532124695 Guide, Rod, Brake	105	874760412 Bolt, Hex Head 1/4-20 x 3/4
35	532101356 Rod, Clutch	107	872110606 Bolt, Carriage 3/8-16 x 3/4 Grade 5
36	532005102 Pin, Clevis	109	872110506 Bolt, Carriage 5/16-18 x 3/4
37	532071673 Cap, Plunger	110	873680500 Locknut 5/16-18
39	532109767 Rod, Parking Brake	111	819131612 Washer 13/32 x 1 x 12 Gauge
40	532105598 Bracket, Rod, Shift	114	874760720 Bolt, Hex 7/16-14 x 1-1/4
41	532005142 Pin, Roll 3/16 x 1-1/4	115	810040700 Washer, Lock 7/16
42	532121466 Knob	116	532001304 Bolt, Hub
43	532004171 Clip, Insulated	117	872140405 Bolt, Carriage 1/4-20 x 5/8
45	873680600 Locknut 3/8-16	118	873220400 Nut, Hex 1/4-20
46	532121063 Bracket, V-Pulley, Drive, Mule	119	874760716 Bolt, Hex 7/16-14 x 1
47	872110614 Bolt, Carriage 3/8-16 x 1-3/4	120	873680700 Nut, Crownlock 7/16-14
48	532122825 Bracket, Idler, Flat	121	874370612 Screw, Mach. Undrcut. Flat Head 3/8-16 x 3/4
49	872140606 Bolt, Carriage 3/8-16 x 3/4	122	532124949 Locknut 5/16-18
51	532102403 Idler, Flat	123	817720410 Screw, Hex 1/4-20 x 1/2
52	532101344 Pulley, Idler	124	874760614 Bolt, Hex 3/8-16 x 7/8
53	532122824 Keeper, Belt	125	532124579 Cover, Wheel
54	532122253 Rod, Shift, Hi-Lo	126	872140506 Bolt, Carriage 5/16-18 x 3/4
55	532122268 Connecting Link, Spring Clip	128	532110895 Nyliner
57	819131413 Washer 13/32 x 7/8 x 13 Gauge	129	876020816 Pin, Cotter 1/4 x 1
58	532104360 Idler, Flat		
59	532121358 Retainer, Spring		
60	532121360 Retainer, Belt		
62	532101358 Bracket Assembly, Clutch		
64	532121361 Idler, Grooved		
65	532000207 Washer, Hardened		
66	532121356 Bracket, Clutch W/Bearing (Incl.Key No. 68)		

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REPAIR PARTS

18 HP 50" GARDEN TRACTOR - - MODEL NUMBER GT180

STEERING



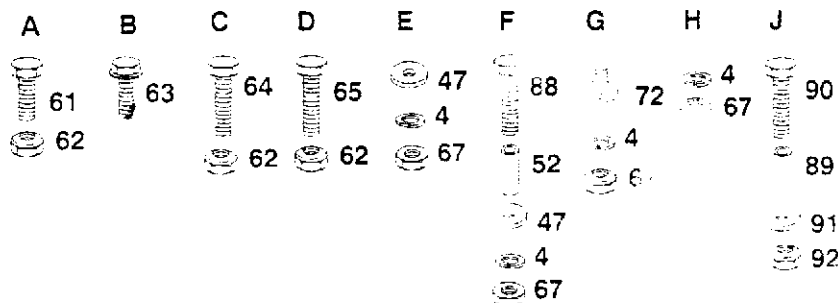


**18 HP 50" GARDEN TRACTOR - - MODEL NUMBER GT180**

**STEERING**

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
2	532124416	Insert, Steering Wheel	46	532005292	Bushing, Bellcrank
3	874780616	Bolt, Hex 3/8-16 x 1 Grade 5	47	819131413	Washer 13/32 x 7/8 x 13 Gauge
4	810040600	Washer, Lock 3/8	48	532005284	Bracket, Axle
5	819133808	Washer 13/32 x 2-3/8 x 8 Gauge	49	819292016	Washer 29/32 x 1-1/4 x 16 Gauge
6	532124415	Wheel, Steering	52	532102933	Spacer, Split
7	532100711	Adapter, Steering	56	532121161	Joint, Tie Rod, L.H., Thread
10	532009038	Bearing	57	873700600	Nut, Hex, Jam 3/8-24 L.H.
11	532101274	Support Assembly, Steering	58	532121162	Rod, Tie
12	873680800	Locknut 1/2-13	59	873360600	Nut, Hex, Jam 3/8-24
13	819172610	Washer 17/32 x 1-5/8 x 10 Gauge	60	532121160	Joint, Tie Rod, R.H., Thread
14	532104239	Bearing, Flanged	61	874760612	Bolt, Hex 3/8-16 x 3/4
15	812000034	Klip Ring	62	873680600	Locknut 3/8-16
16	532124931	Bearing, Thrust	63	817490612	Screw, Hex Wsh. Thdrol. 3/8-16 x 3/4
17	532005213	Bracket, Frame, Front	64	874780616	Bolt, Hex 3/8-16 x 1 Grade 5
18	532102439	Bracket, Support, Steering	65	874760616	Bolt, Hex 3/8-16 x 1
19	873610600	Nut, Hex 3/8-24	67	873220600	Nut, Hex 3/8-16
20	532120424	Sector Assembly	72	532106615	Pin Mounting, Idler, Bracket
21	874780880	Bolt, Hex 1/2-13 x 5 Grade 5	73	532121749	Washer 25/32 x 1-1/4 x 16 Gauge
22	532104591	Shaft, Steering	76	532121177	Collar Weld Assembly
23	532110497	Link, Drag	79	532120199	Tube
24	532121168	Spindle, L.H.	80	532121232	Dust Cap Cover
26	532121159	Rod, Tie (Inc. Key #56-60)	82	874760632	Bolt, Hex 3/8-16 x 2
27	532009040	Bearing	83	532120542	Bracket, Idler
28	532124864	Rim Assembly, Front	85	532124858	Pulley, Idler
29	532106230	Tire	86	532007190	Spring
29A	532008134	Tube	87	819133808	Washer 13/32 x 2-3/8 x 8 Gauge
30	812000029	Klip Ring	88	874760636	Bolt, Hex 3/8-16 x 2-1/4
31	532124578	Cover, Wheel	89	532100644	Bushing, Handle
32	532121748	Washer 25/32 x 1-5/8 x 16 Gauge	90	874930516	Bolt, Hex 5/16-18 x 1
33	532059192	Cap, Valve	91	819111416	Washer 11/32 x 7/8 x 16 Gauge
34	532065139	Stem, Valve	92	873680500	Locknut 5/16-18
35	532000278	Fitting, Grease	—	532123246	Decal, Adjustment
36	532121167	Spindle, R.H.			
38	532108137	Bellcrank Assembly			
39	874781044	Bolt, Hex 5/8-11 x 2-3/4 Grade 5			
41	532124836	Fitting, Grease			
42	873221000	Nut, Hex 5/8-11			
43	810041000	Washer, Lock 5/8			
44	532005298	Tube, Pivot, Axle			
45	532124868	Axle Assembly, Front			

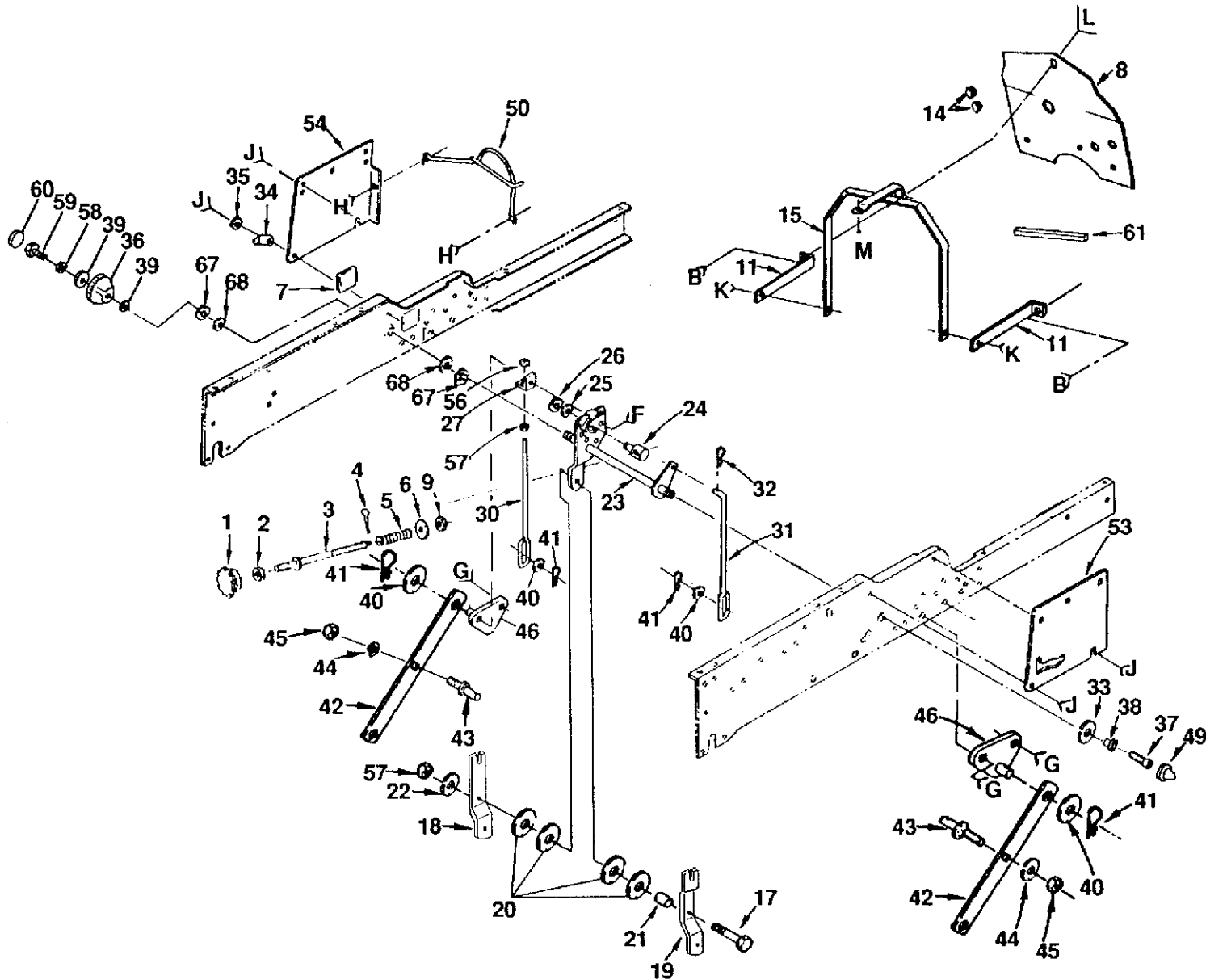
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# REPAIR PARTS

## 18 HP 50" GARDEN TRACTOR - - MODEL NUMBER GT180

### MOWER LIFT



# REPAIR PARTS

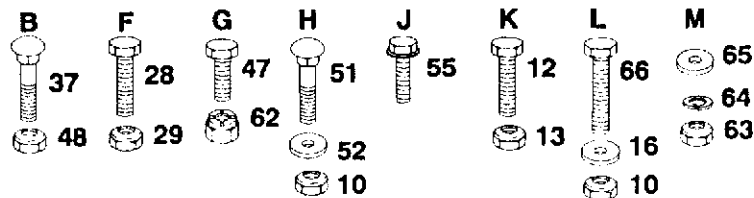
## 18 HP 50" GARDEN TRACTOR - - MODEL NUMBER GT180

### MOWER LIFT

KEY PART NO.	NO.	DESCRIPTION
1	532121891	Handle, Adjust, Lift
2	873350600	Nut, Hex, Jam 3/8-16
3	532110811	Rod, Adjust, Lift
4	876020308	Pin, Cotter 3/32 x 3/4
5	532124874	Spring
6	819131016	Washer 13/32 x 5/8 x 16 Gauge
7	532121794	Cover, Access
8	532122085	Shield, Head, Read
9	532110807	Nut, Special
10	873680500	Locknut 5/16-18
11	532110903	Brace, Head Shield
12	874780408	Bolt, Hex 1/4-20 x 1/2
13	873680400	Locknut 1/4-20
14	532110436	Grommet
15	532106872	Support Assembly, Dash
16	819111216	Washer 11/32 x 3/4 x 16 Gauge
17	874520628	Bolt 3/8-16 x 1-3/4
18	532005948	Bracket, Lift, L.H.
19	532005947	Bracket, Lift, R.H.
20	819172410	Washer 17/32 x 1-1/2 x 10 Gauge
21	532005949	Tube
22	810040600	Washer, Lock 3/8
23	532124217	Shaft, Lift
24	532110810	Trunnion, Stop Depth
25	819151216	Washer 15/32 x 3/4 x 16 Gauge
26	812000037	Klip Ring
27	532007594	Bracket, Lift L.H.
28	532007901	Bolt, Shoulder
29	873900400	Nut, Hex Flange 1/4-20
30	532007596	Link, Lift, L.H.
31	532105503	Link, Lift, R.H.
32	532124670	Retainer, Spring
33	810040600	Washer, Lock Hvy. Hel. Spring
34	532124763	Pointer, Height Indicator
35	532120529	Washer, Nylon
36	532123934	Scale, Height Indicator
37	874760616	Bolt, Hex 3/8-16 x 1

KEY PART NO.	NO.	DESCRIPTION
38	532105624	Hub, Lift Shaft
39	819112410	Washer 11/32 x 1-1/2 x 10 Gauge
40	819171616	Washer 17/32 x 1 x 16 Gauge
41	532009135	Retainer, Spring
42	532105429	Arm, Suspension
43	532105413	Stud, Pivot, Center
44	810040800	Washer, Lock 1/2
45	873220800	Nut, Hex 1/2-13
46	532105501	Bracket, Suspension, Mower
47	872140606	Bolt, Carriage 3/8-16 x 3/4
48	873680600	Locknut 3/8-16
49	532109412	Cap, Spring
50	532126651	Guard, Belt, Engine
51	872140508	Bolt, Carriage 5/16-18 x 1
52	819111610	Washer 11/32 x 1 x 10 Gauge
53	532121043	Panel, Side, R.H.
54	532121044	Panel, Side, L.H.
55	817490608	Screw, Hex Wsh. Thdrol 3/8-16 x 1/2
56	873800600	Locknut 3/8-16
57	873220600	Nut, Hex 3/8-16
58	810040500	Washer, Lock Hvy. Helical Spring
59	874780516	Bolt, Hex Fin 5/16-18 x 1
60	532123935	Plug, Hole
61	532109458	Strip, Foam
62	873930600	Nut, Centerlock 3/8-16
63	873220400	Nut, Hex 1/4-20
64	810090400	Washer, Lock 1/4
65	819091216	Washer 9/32 x 3/4 x 16 Gauge
66	874760512	Bolt, Hex 5/16-18 x 3/4
67	812000022	E-Ring
68	819292016	Washer 29/32 x 1-1/4 x 16 Gauge

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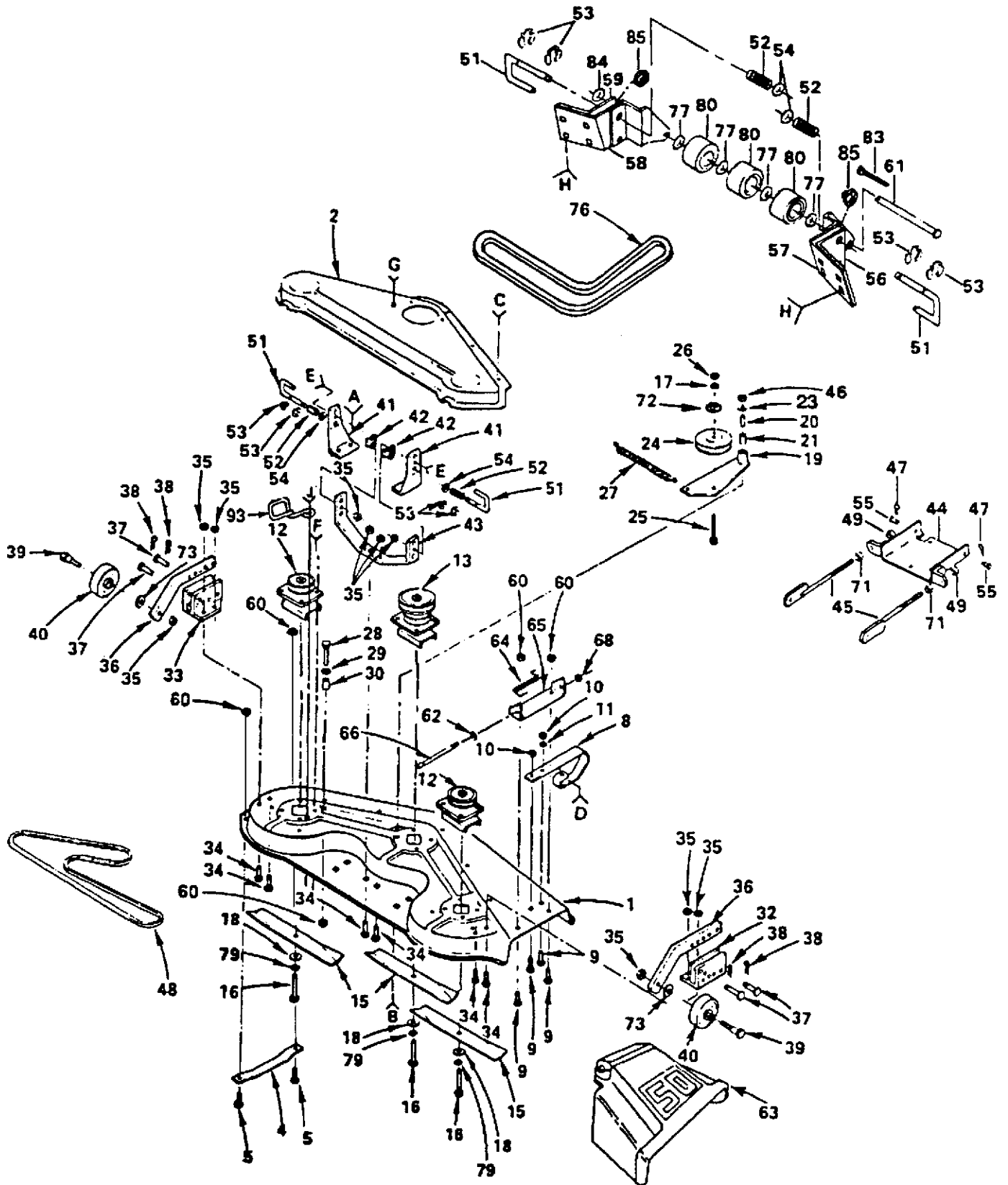


For Husqvarna Parts Call 606-678-9623 or 606-561-4983

REPAIR PARTS

18 HP 50" GARDEN TRACTOR - - MODEL NUMBER GT180

MOWER

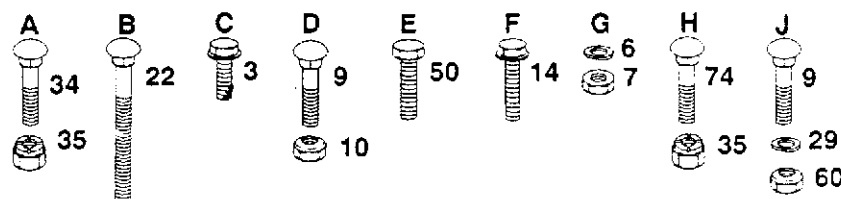


**18 HP 50" GARDEN TRACTOR -- MODEL NUMBER GT180**

**MOWER**

KEY PART NO.	NO.	DESCRIPTION	KEY PART NO.	NO.	DESCRIPTION
1	532121664	Housing, Mower	46	873350500	Nut, Hex 5/16-18
2	532121811	Cover, Drive, Deck	47	532124660	Clip, Hairpin
3	817490508	Screw, Hex Washer Thr. Roll 5/16-18 x 1/2	48	532003703	V-Belt
4	532125074	Runner, L.H.	49	873680800	Nut, Crownlock 1/2-13
5	872110505	Bolt, Carriage 5/16-18 x 5/8	50	874760622	Bolt, Hex 3/8-16 x 1-3/8
6	810040500	Washer, Lock 5/16	51	532105435	Pin, Release
7	873220500	Nut, Hex 5/16-18	52	532003720	Spring
8	532120449	Runner	53	812000039	Ring, Klip
9	872140506	Bolt, Carr. 5/16-18 x 3/4	54	819171612	Washer 17/32 x 1 x 12 Gauge
10	532124949	Locknut 5/16-18	55	532105440	Pin, Clevis
11	819111116	Washer 11/32 x 11/16 x 16 Gauge	56	532105458	Bracket, Outer, R.H.
12	532121658	Mandrel, Secondary	57	532109773	Bracket, Inner, R.H.
13	532121657	Mandrel, Primary	58	532110997	Bracket, Inner, L.H.
14	817490612	Screw, Hex Washer Thrd. Roll 3/8-16 x 3/4	59	532120000	Bracket, Outer, L.H.
15	532121798	Blade	60	873680500	Locknut 5/16-18
16	874610624	Bolt, Hex 3/8-24 x 1-1/2 Grade 5	61	532109776	Pin, Pivot
17	810040600	Washer, Lock 3/8	62	819111016	Washer 11/32 x 5/8 x 16 Gauge
18	819132012	Washer 13/32 x 1-1/4 x 12 Gauge	63	532110509	Shield, Deflector
19	532124685	Arm Assembly, Idler	64	532106734	Spring, Deflector
20	532124702	Liner, Bearing	65	532109743	Bracket, Deflector
21	532007835	Bearing	66	532106735	Rod, Hinge
22	872110522	Bolt, Carriage 5/16 - 18 x 2-3/4	68	532110452	Nut, Push
23	819111816	Washer 11/32 x 1-1/8 x 16 Gauge	71	873220600	Nut, Hex 3/8 x 16
24	532102403	Pulley, Idler	72	819131614	Washer 13/32 x 1 x 14 Gauge
25	874760624	Bolt, Hex 3/8-16 x 1-1/2	73	819171512	Washer 17/32 x 15/16 x 12 Gauge
26	873220600	Nut, Hex 3/8-16	74	872240608	Bolt, Carriage 3/8-16 x 1
27	532104361	Spring	76	532110884	V-Belt
28	874780520	Bolt, Hex 5/16-18 x 1-1/4 Grade 5	77	819151610	Washer 15/32 x 1 x 10 Gauge
29	819111216	Washer 11/32 x 3/4 x 16 Gauge	79	810030600	Washer, Lock 3/8
30	532008438	Spacer, Split	80	532109729	Roller, Nose
32	532105448	Bracket, Ga. Wheel, R.H.	83	876020412	Pin, Cotter
33	532105449	Bracket, Ga. Wheel, L.H.	84	819151616	Washer 15/32 x 1 x 16 Gauge
34	872240606	Bolt, Carriage 3/8-16 x 3/4	85	532120135	Spacer
35	873680600	Nut, Crownlock 3/8-16	93	532121352	Keeper, Belt L.H.
36	532105453	Bar, Ga. Wheel	—	532127594	Mower Deck, Complete
37	532005565	Pin, Clevis	—	532123247	Decal, Belt Instruction
38	532124670	Retainer, Spring	—	532121349	Decal, Danger (Cut Finger)
39	532124842	Bolt, Shoulder	—	532003713	Decal, Caution (Rotating Blades)
40	532105455	Wheel, Gauge	—	532105185	Decal, Caution, French (Rotating Blades)
41	532105433	Bracket, Suspension			
42	532110237	Spacer			
43	532105434	Brace, Suspension			
44	532109778	Plate Assembly, Mower Suspension			
45	532109771	Bracket, Suspension			

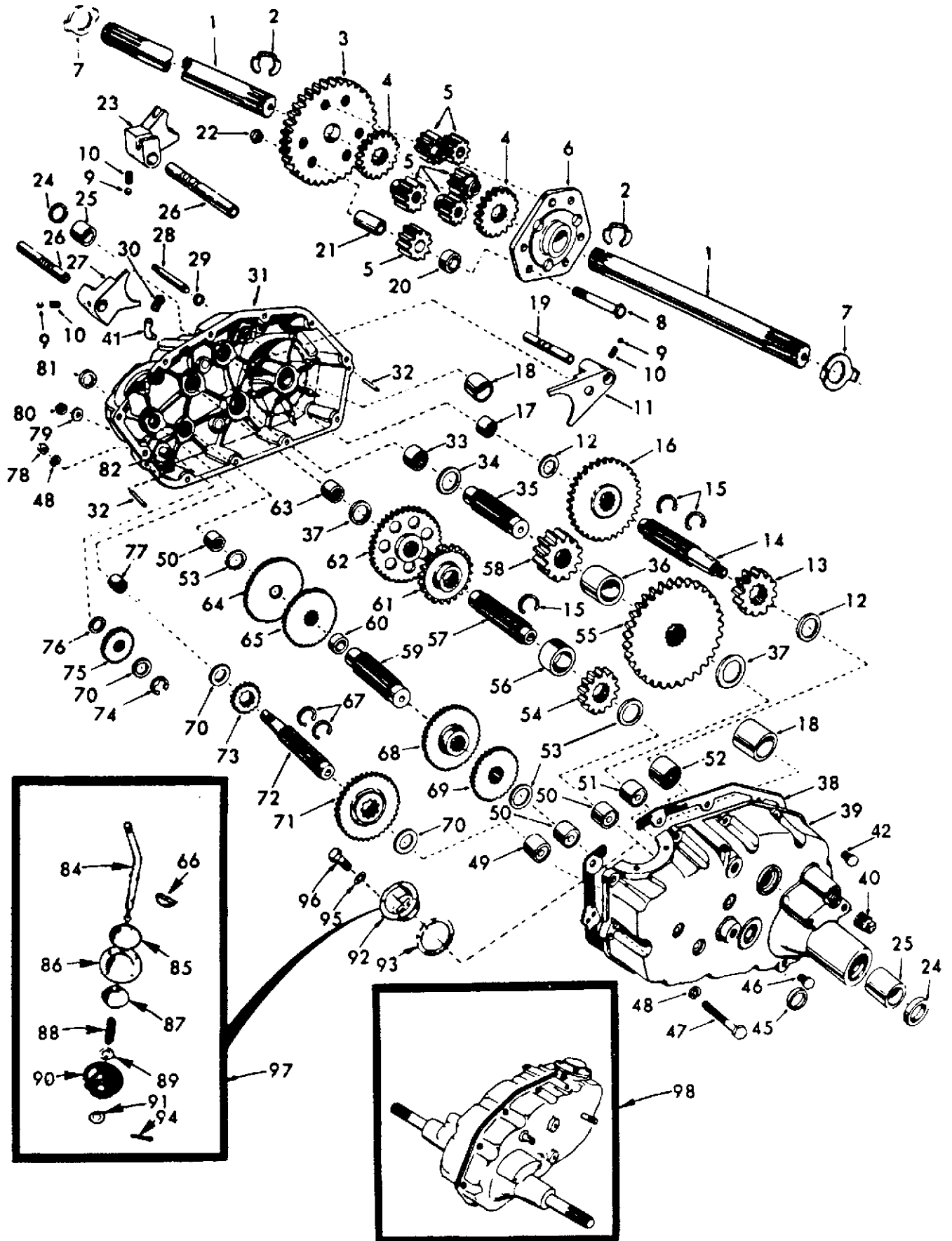
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 1 inch = 25.4 mm



REPAIR PARTS

18 HP 50" GARDEN TRACTOR - - MODEL NUMBER GT180

TRANSAXLE



**18 HP 50" GARDEN TRACTOR - - MODEL NUMBER GT180**

**TRANSAXLE**

KEY PART NO. NO.	DESCRIPTION	KEY PART NO. NO.	DESCRIPTION
1	532124662 Axle Shaft	51	532001529 Needle Bearing
2	812000934 Retaining, Ring	52	532008119 Needle Bearing
3	532004199 Final Drive Gear	53	532004220 Thrust Bearing Race
4	532004216 Differential Gear	54	532004209 3rd Reduction Pinion-Low
5	532004215 Differential Gear	55	532124668 4th Reduction Gear
6	532004217 Differential Carrier	56	532004442 3rd Reduction Pinion Spacer
7	532124674 Axle Thrust Washer	57	532004195 2nd Reduction Gear Shaft
8	874020652 Hex, Bolt 3/8-24 x 3-1/4 (1" Thread Length)	58	532004214 Final Drive Pinion
9	532124697 Steel Ball	59	532004194 1st Reduction Gear Shaft
10	532124676 Spring Shift Fort Detent	60	532007528 1st Reduction Shaft Spacer
11	532004985 Shift Fork, High-Low Range	61	532124666 3rd Reduction Pinion High
12	532124931 Thrust Bearing Race	62	532124665 2nd Reduction Gear
13	532124667 4th Reduction Pinion	63	532007398 Needle Bearing
14	532124661 3rd Reductin Gear Shaft	64	532124664 Low Speed Gear and 2nd Reduction Pinion Cluster
15	532124677 Snap Ring-Crescent Type	65	532004204 Reverse Gear
16	532124679 High-Low Range Gears	66	532002898 Key-Hi-Pro 1/8 x 17/32
17	532008118 Needle Bearing	67	532004926 Snap Ring Crescent Type
18	532124705 Sintered Iron Bearing	68	532004205 Intermediate Speed Gear
19	532122238 Shift Fork Shaft, High-Low Range	69	532125099 High Speed Gear
20	532004218 Differential Pinion Spacer	70	532001370 Thrust Bearing Race
21	532124673 Differential Pinion Bushing	71	532124681 Intermediate and High Speed Cluster Pinions
22	532124701 Grippo Centerlock Nut 3/8-24	72	532000208 Input Shaft
23	532004986 Shift Fork, L.H.	73	532004201 Low Speed Pinion
24	532124698 Oil Seal	74	812000002 E-Ring
25	532124709 Sintered Iron Bearing	75	532001153 Reverse Idler Gear
26	532124672 Shift Fork Shaft	76	532124862 Reverse Idler Thrust Washer
27	532006262 Shift Fork, R.H.	77	532003990 Needle Bearing
28	532122254 Shift Shaft, High-Low Range	78	873220500 Hex, Nut 5/16-18
29	532006269 Oil Seal	79	532001167 Sealing Washer
30	532005855 Pressure Relief Valve	80	873360700 Hex, Jam Nut 7/16-20
31	532122162 Gearcase, Reverse Idler Shaft and Bearings, R.H. (Inc. Key Nos. 17, 18, 25, 33, 50, 63, 76, 77, and 82)	81	532124675 Oil Seal
32	532006277 Dowel Pin	82	532124696 Reverse Idler Shaft
33	532004225 Needle Bearing	84	532005384 Gear Shift Lever Bent
34	532007396 Thrust Bearing Race	85	532002978 Gear Shift Cap
35	532004198 4th Reduction Gear Shaft	86	532124682 Gear Shift Ball Cover and Pin
36	532124663 4th Reduction Gear Spacer	87	532124704 Shift Lever Guide Ball Keyed
37	532007395 Thrust Bearing Race	88	532004924 Spring
38	532121878 Gearcase Gasket	89	819151516 Washer 15/32 x 15/16 x 16 Ga.
39	532122163 Gearcase and Bearings, L.H. (Inc. Key Nos. 18, 25, 49, 50 (2), 51 and 52)	90	532110542 Shift Mechanism Seal
40	813320400 Pipe Plug 1/2-14 N.P.T.	91	819181511 Washer 9/16 x 15/16 x 12 Ga.
41	813170100 Elbow, Street 90	92	532000075 Gear Shift Gate and Reinforcement
42	874780526 Bolt, Hex 5/16-18 UNC x 1-5/8	93	532006274 Shift Ball Cover Gasket
45	532006271 Oil Seal	94	876020412 Cotter Pin 1/8 x 3/4
46	813060200 Pipe Plug 1/4-18 N.P.T.	95	810040500 Lockwasher 5/16
47	874780524 Hex Bolt 5/16-18 x 1-1/2 Grade 5	96	874760514 Hex, Bolt 5/16 x 18 UNC x 7/8
48	810140500 Lockwasher 5/16 Extra Heavy	97	532124863 Gear Shift Lever Assembly
49	532124792 Needle Bearing	98	532122420 Transaxle Assembly Less Brake Drum Shift Lever
50	532004222 Needle Bearing		

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