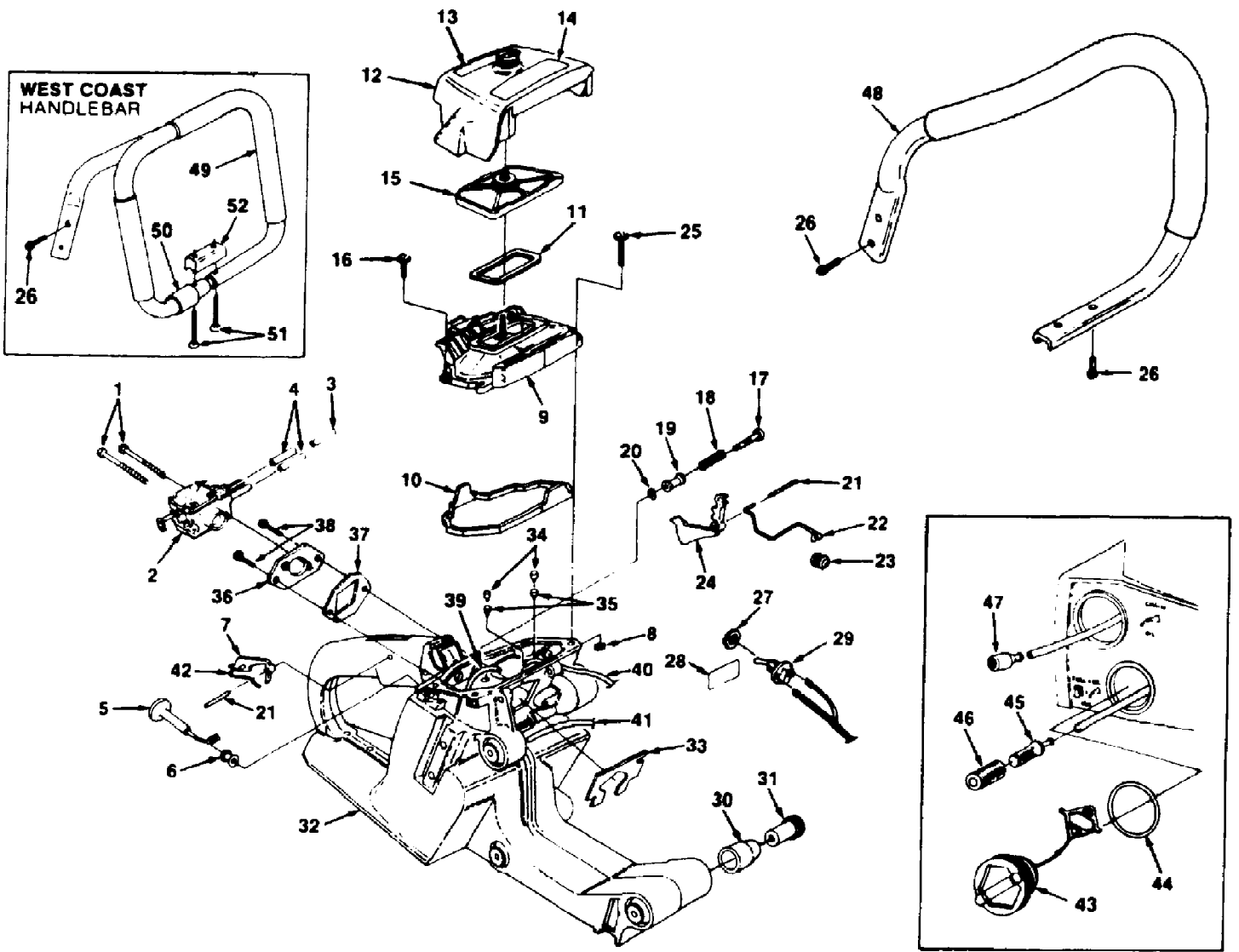


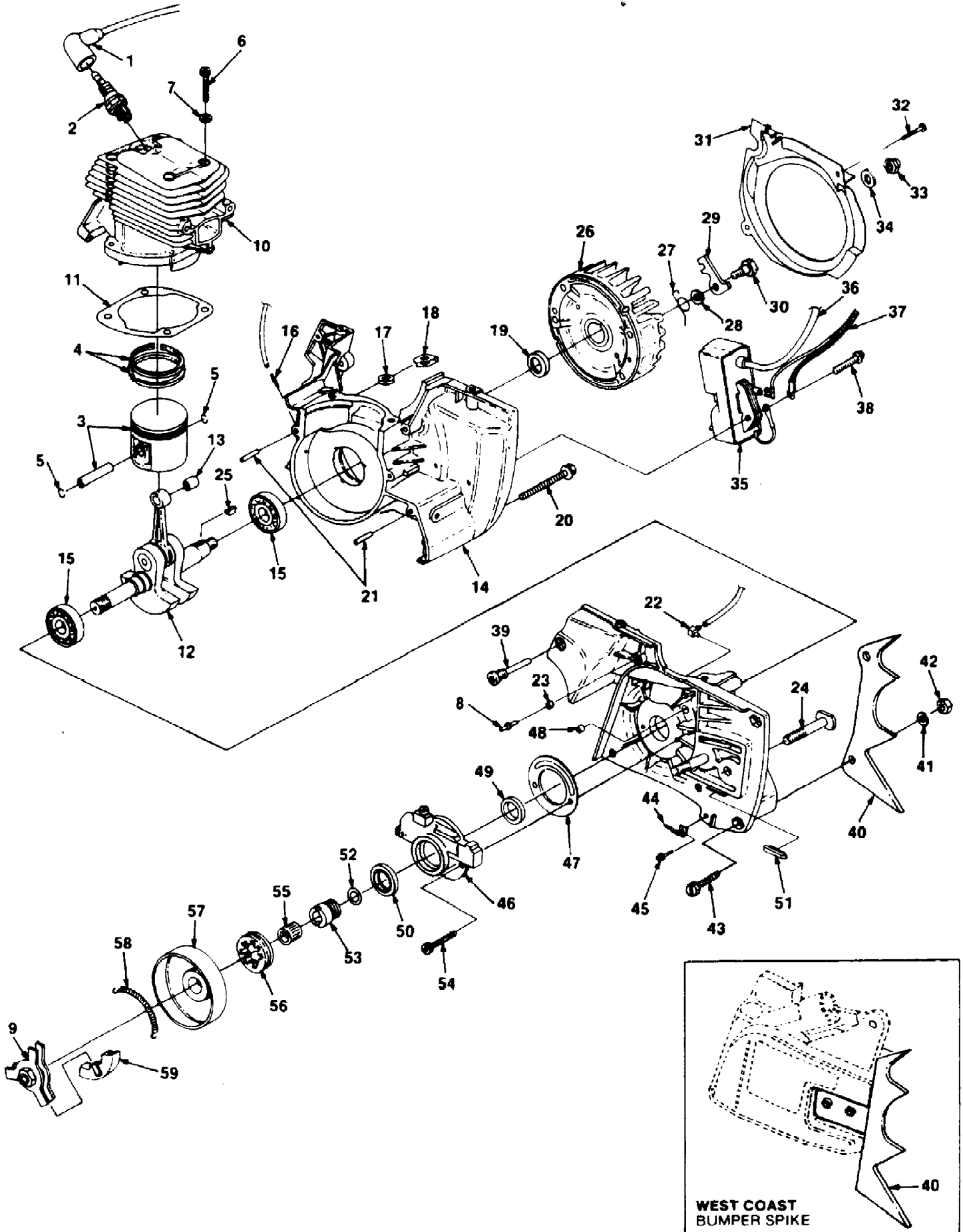
540 Chain Saw UT-10684
Carburetor Chamber & Handles



540 Chain Saw UT-10684
Carburetor Chamber & Handles

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Ref #	Part Number	Qty	S/P/F	Description
1	82281	2		SCREW- Mach Hex hd. (10-24 x 2")
2	A97318	1	S	CARBURETOR-(WJ-2)
3	00039	1		TUBING
4	00038	2		TUBING
5	97292	1		ROD- Choke
6	64862	1	/P	GROMMET
7	93385A	1	/P	TRIGGER- Lock
8	81009	4	/P	NUT 8-32
9	A97296	1	/P	COVER- Carburetor chamber
10	97298	1	S	GASKET- Carburetor chamber
11	97299	1		GASKET- Air filter
12	A97689	1		COVER- Air filter
13	00780	1		DECAL- Warning
14	96731	1	/P	DECAL Warning
15	A97303	1		ELEMENT- Filter
16	80577	2		SCREW- (8-32 x 3/8")
17	95671	1	S	PIN- Throttle lock
18	95020	1	S	SPRING- Compression
19	95989	1	S	BUSHING- Flanged
20	58409	1	/P	RING- Retaining
21	68548	2		PIN- Trigger
22	97294	1	S	ROD- Throttle
23	69889	1	/P	BOOT- Throttle rod
24	93842	1	/P	TRIGGER- Throttle
25	80582	2		SCREW Pan head 8-32 x 5/8
26	82516	4		SCREW- Thread forming (12 x 3/4")
27	72084A1	1	S	NUT- Hex
28	00806	1		DECAL- Run Stop
29	A57650A	1	/P	SWITCH- Toggle
30	97305A	6	S	ISOLATOR- Vibration
31	97262	6	S	SLEEVE- Flanged
32	A97690	1		HOUSING- Engine
33	A00691	1		BRACKET
34	00788	2		FILTER ELEMENT
35	96841	2	S	VALVE- Duck bill
36	972902	1	S	ADAPTOR- Carburetor
37	97291	1	S	GASKET- Carburetor
38	88049	2	/P	SCREW- Hex hd. (10-24 x 1/2")
39	9311223	1		TUBING- Rubber (fuel line) 5 3/4"
40	9315723	1		TUBING- Rubber (pulse line)
41	9477227	1		TUBING- Rubber (oil line)
42	97265	1	S	SPRING- Flat
43	A98882	2		CAP- Fuel & Oil
44	00787	2		"O" RING
45	A97700	1	S	FILTER- Fuel
46	592531A	1	/P	ELEMENT- Felt filter
47	A68593	1		OIL FINDER
48	A97311	1		HANDLEBAR
49	A97313	1		HANDLEBAR (West Coast Models)
50	93428	1		BUSHING
51	82515	2		SCREW
52	49530	1		SPACER

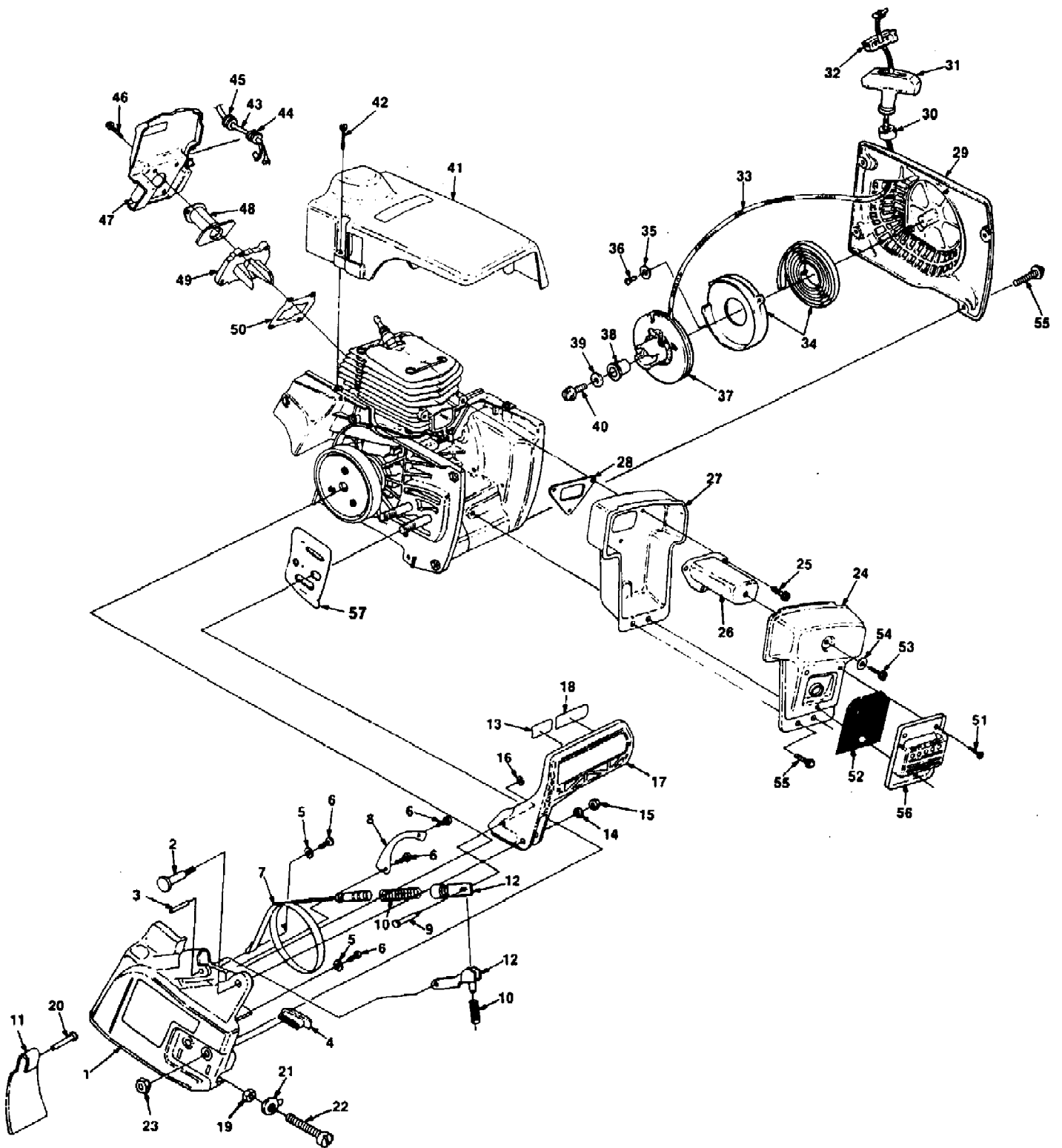


Ref #	Part Number	Qty	S/P/F	Description
1	A55373A	1		TERMINAL- Spark plug
2	93561S	1	S	SPARK PLUG (CJ6Y)
3	A00790	1		PISTON & PIN ASSEMBLY
4	12659A	2		PISTON RING
5	98023	2		RING- Retaining
6	93399	4		SCREW- Cap socket (10-24 x 1 1/8")
7	12021	4	/P	WASHER- Conical
8	97331	1	S	PIN- Shoulder dowel
9	A00023	1		SPIDER- Clutch
10	A00785	1	S	CYLINDER
11	97316	1	S	GASKET- Cylinder
12	A00792	1	S	CRANKSHAFT
13	93519	1	/P	BEARING
14	A00791	1		CRANKCASE ASSEMBLY
15	94621	2	S	BEARING- Ball
16	69833	1	/P	FITTING- Tube
17	81208	4	/P	NUT- Lock (10-24)
18	12689A	2		NUT- Retainer
19	58308B	1	S	SEAL
20	88057	5	S	SCREW- Hex sems (10-24 x 2")
21	31062	2	S	PIN- Dowel
22	50558	1		FITTING- Tube
23	97330	1	S	BUSHING
24	93918	1	S	BOLT- Guide bar
25	75078	1		KEY- Woodruft
26	93548	1		ROTOR
27	653752	2	S	SPRING- Starter finger
28	70901	2	/P	WASHER- Lock (#2)
29	58756	2	S	STARTER PAWL
30	64054B	2		SCREW- Shoulder
31	97271	1	S	SCROLL- Air guide
32	82251	2	S	SCREW- Pan hd. (6-32 x .375)
33	81255	1		NUT- Lock hex (3/8-24)
34	95479A	1	/P	WASHER- Flat
35	98751	1		MODULE- Ignition
36	A97962	1		LEAD- Ignition
37	A98583	1	S	LEAD- Ground
38	88053	2	S	SCREW- (10-24 x 1")
39	93367	6		PIN- Isolator
40	97334	1	S	BUMPER SPIKE
	A98969	1		BUMPER SPIKE (West Coast)
41	83056	2		WASHER- Lock (#12)
42	81068	2	/P	NUT- Hex (#12-24)
43	80978	2	S	SCREW- Hex (12-24 x 5/8")
44	93535	1		CHAIN STOP
45	82331	1		SCREW- Pan hd. (8-32 x 5/8")
46	A00789	1		OIL PUMP
47	00191A	1		GASKET
48	9520101	1		TUBING
49	58308B	1	S	SEAL
50	59926	1	S	SEAL- Felt
51	98309	1		GUIDE- Chain
52	84119	1		WASHER-Thrust

540 Chain Saw UT-10684
Engine Internals & Ignition

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Ref #	Part Number	Qty	S/P/F	Description
53	A00357	1	S	WORM & BEARING
54	82302	2		SCREW- Soc. cap (1/4 20 x 5/8")
55	98883	1		BEARING- Needle
56	95058A	1		SPROCKET- 7T x 3/8 Pitch
57	A00351	1		DRUM- Clutch
58	00028	1		SPRING- Clutch
59	00027	3		SHOE- Clutch



540 Chain Saw UT-10684
Starter, Muffler & Chain Break

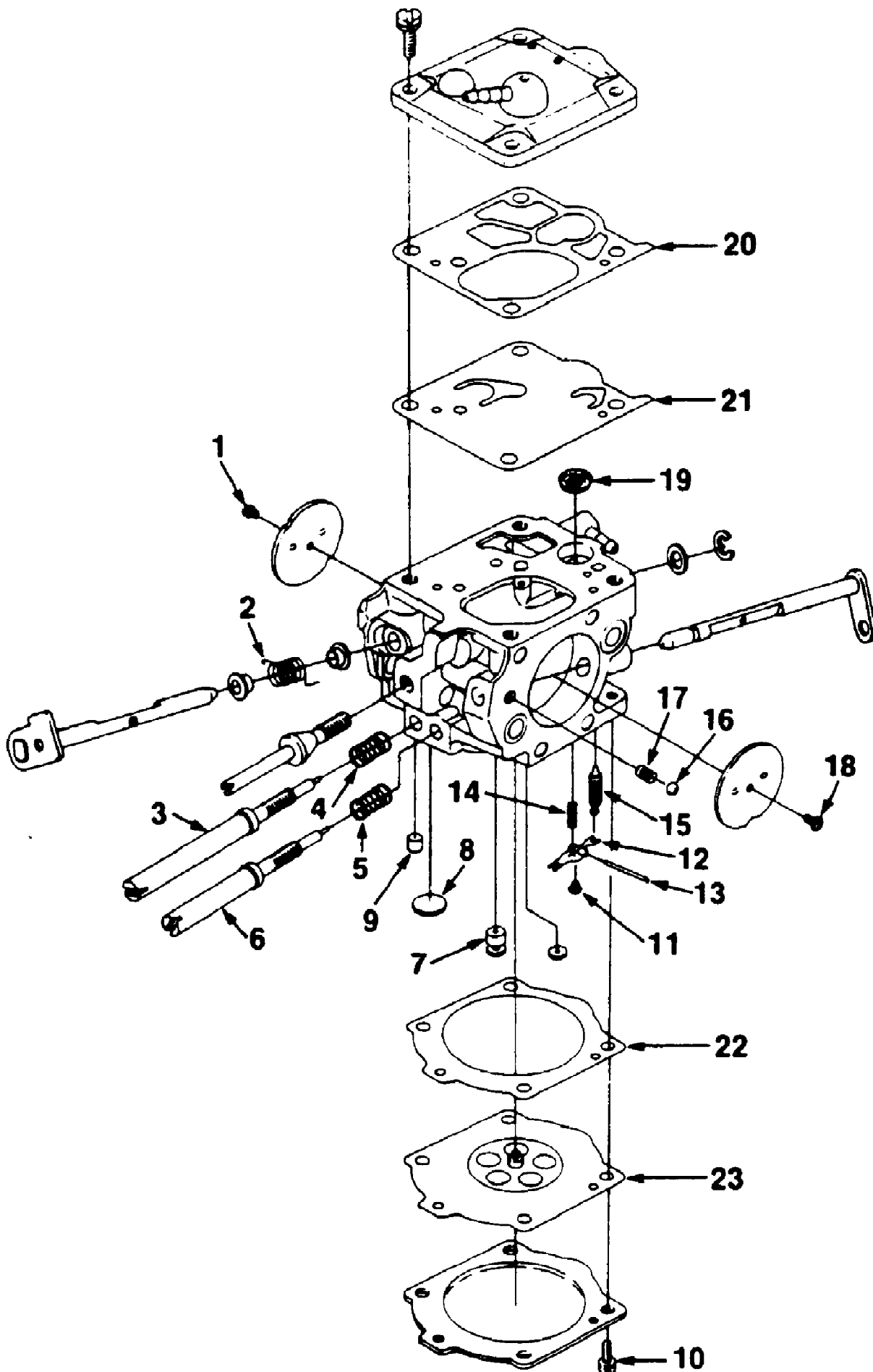
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Ref #	Part Number	Qty	S/P/F	Description
	A98875	1		KIT- Chain brake
1	A98727	1	S	COVER- Drivecase
2	98461	1		SCREW- Shoulder
3	98456	1		PIN
4	98309	1		GUIDE- Chain
5	83205	2		WASHER (4.3)
6	88148	4		SCREW- Form (3.5 x 13)
7	A98731	1		BAND- Brake
8	98726	1		COVER- Brake band
9	98422	1		PIN
10	A98480	1		SPRING SET
11	93439	1		SAWDUST SHIELD
12	A98481	1		ADJUSTMENT SET
13	98564	1		DECAL
14	83203	1		WASHER- Belleville (12mm)
15	98457	1		NUT
16	83204	1		RING- Retaining (3.2)
17	98740	1		HANDGUARD
18	98563	1		DECAL
19	81204	1	/P	NUT- Hex
20	85154	1	S	RIVET
21	93039	1	/P	PIN- Guide bar adj.
22	63367	1		SCREW
23	810892	2	/P	NUT
24	A00310	1	S	COVER- Muffler
25	88065	3		SCREW- Hex sems 12-24
26	A00516	1		MUFFLER DIFFUSER
27	A98007	1		BODY- Muffler
28	97682A	1	S	GASKET- Muffler
29	A97988A	1	S	HOUSING- Starter
30	67177	1		BUSHING- Starter cover
31	A69962B	1	/P	GRIP- Starter
32	70018A	1	/P	INSERT- Rope Ret.
33	A00518	1	S	ROPE- Starter
34	A98067	1	S	SPRING & RETAINER
35	84025	2	/P	WASHER- Flat (#8)
36	82215	2	S	SCREW- Plastite (6 x 3/8")
37	A97990	1	S	PULLEY & STARTER (w/cup)
38	97992	1	S	BUSHING- Starter post
39	58763	1		WASHER- Retaining
40	93417	1	S	SCREW- Thread forming (#10 x 5/8")
41	97256	1	/P	COVER- Cylinder
42	93397A	3	/P	SCREW- Cylinder cover
43	A98583	1	S	LEAD- Ignition
44	00314	1	S	GROMMET
45	58318	1		GROMMET
46	82248	4		SCREW- Mach hex hd. (8/32 x 3/4")
47	973381A	1	S	BAFFLE- Cylinder
48	97263A	1	S	BOOT- Intake
49	97261A	1		ADAPTOR- Intake
50	97264	1	/P	GASKET- Intake
51	80983	3	S	SCREW- Hex hd. (8-32 x .50)
52	98827	1	S	SCREEN- Spark arrestor

540 Chain Saw UT-10684
Starter, Muffler & Chain Break

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Ref #	Part Number	Qty	S/P/F	Description
53	80870	1	/P	SCREW- (10-32 x 375)
54	84003	1	/P	WASHER- Flat (#10)
55	88050	6	S	SCREW- Sems 10-24 x 5/8
56	A98747	1		CAP- Muffler
57	70400	1	S	PLATE- Guide bar



540 Chain Saw UT-10684
Walbro Carburetor

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Ref #	Part Number	Qty	S/P/F	Description
1	97935	1	/P	REPAIR KIT
2	97935	1	/P	REPAIR KIT
3	97935	1	/P	REPAIR KIT
4	97935	1	/P	REPAIR KIT
5	97935	1	/P	REPAIR KIT
6	97935	1	/P	REPAIR KIT
7	97935	1	/P	REPAIR KIT
	97943	1		NOZZLE CHECK VALVE
8	97935	1	/P	REPAIR KIT
9	97935	1	/P	REPAIR KIT
10	97935	1	/P	REPAIR KIT
11	97935	1	/P	REPAIR KIT
12	97935	1	/P	REPAIR KIT
13	97935	1	/P	REPAIR KIT
14	97935	1	/P	REPAIR KIT
15	97935	1	/P	REPAIR KIT
	97942	1	/P	NEEDLE - Inlet
16	97935	1	/P	REPAIR KIT
17	97935	1	/P	REPAIR KIT
18	97935	1	/P	REPAIR KIT
19	97935	1	/P	REPAIR KIT
20	97935	1	/P	REPAIR KIT
	97941	1		GASKET/DIAPHRAGM KIT
21	97935	1	/P	REPAIR KIT
	97941	1		GASKET/DIAPHRAGM KIT
22	97935	1	/P	REPAIR KIT
	97941	1		GASKET/DIAPHRAGM KIT
23	97935	1	/P	REPAIR KIT
	97941	1		GASKET/DIAPHRAGM KIT