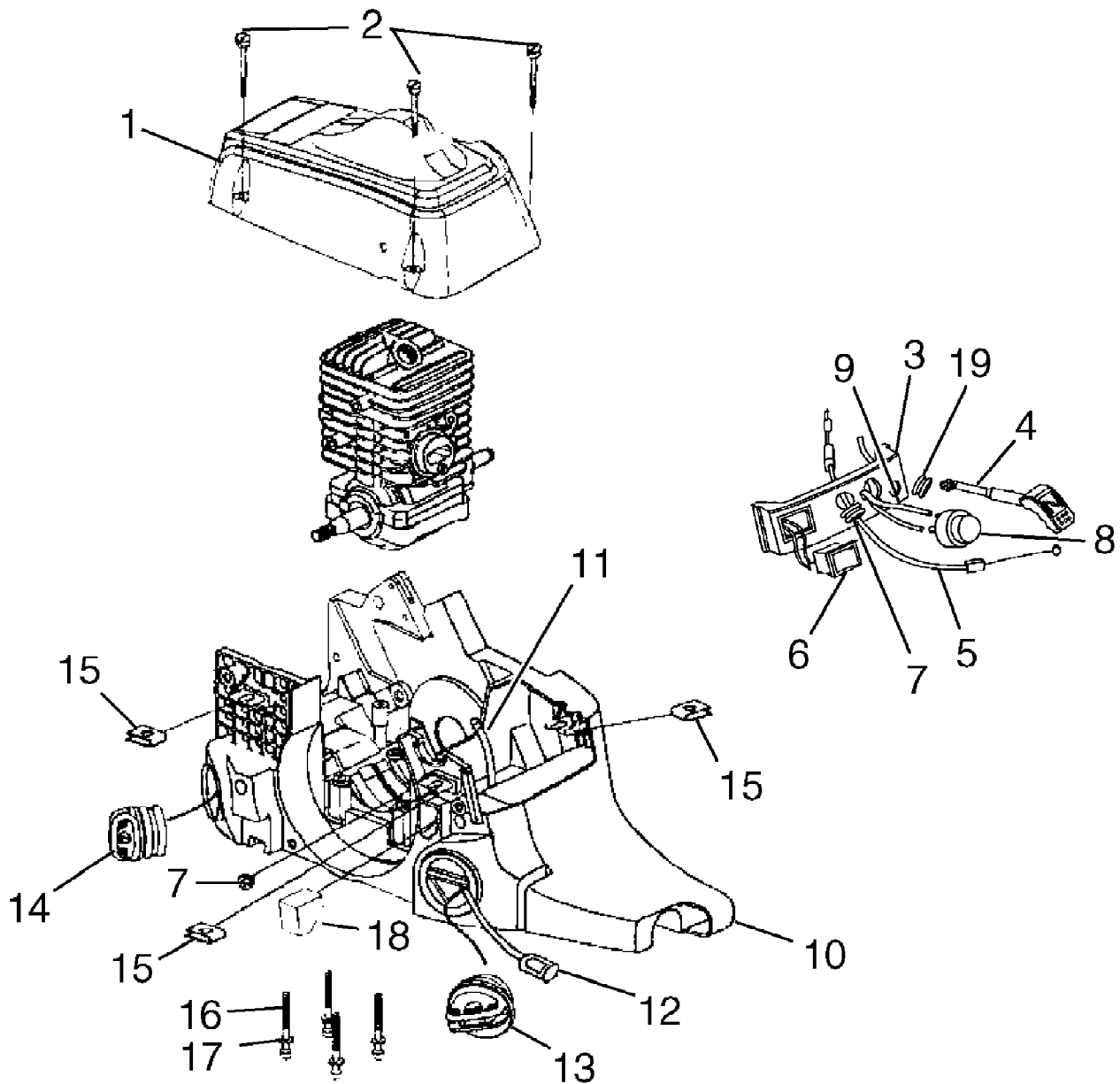


No
Diagram
Available

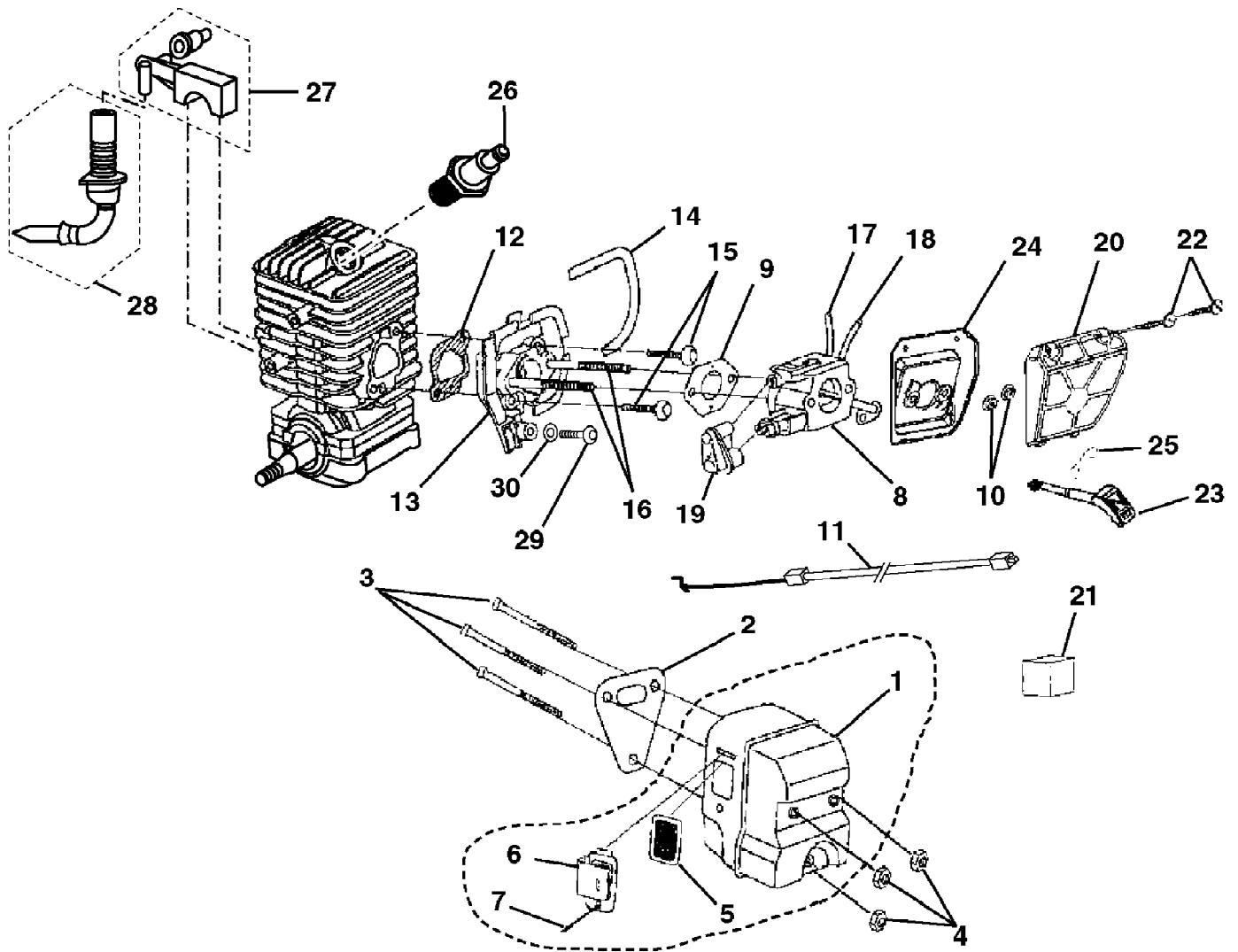
Parts List
Only

Ref #	Part Number	Qty	S/P/F	Description
	PS06330	1		GUIDE BAR PART NUMBER
	PS06331	1	/P	GUIDE BAR PART NUMBER
	PS06338	1		GUIDE BAR PART NUMBER
	PS06328	1		CHAIN PART NUMBER
	PS06329	1	S	CHAIN PART NUMBER
	PS06285	1	S/P	CHAIN PART NUMBER
	PS24823	1	/P	SEALANT SILICON
	0745434	1	/P	RUBBER TUBING
	09207	1	/P	WRENCH - COMBINATION
	18416	1		DIGITAL TACHOMETER
	18453	1	/P	GREASE, MULTI-PURPOSE
	94194	1	/P	COMPRESSION TESTER
	PA01648	1		CARRY CASE
	984902001	1		BUMPER SPIKE KIT
	984901001	1	S	ADJUSTING PIN KIT
	983000-406	1		OPERATOR'S MANUAL
	983000-414	1	S	MUST USE SUPERSESSION WHEN ORDERING



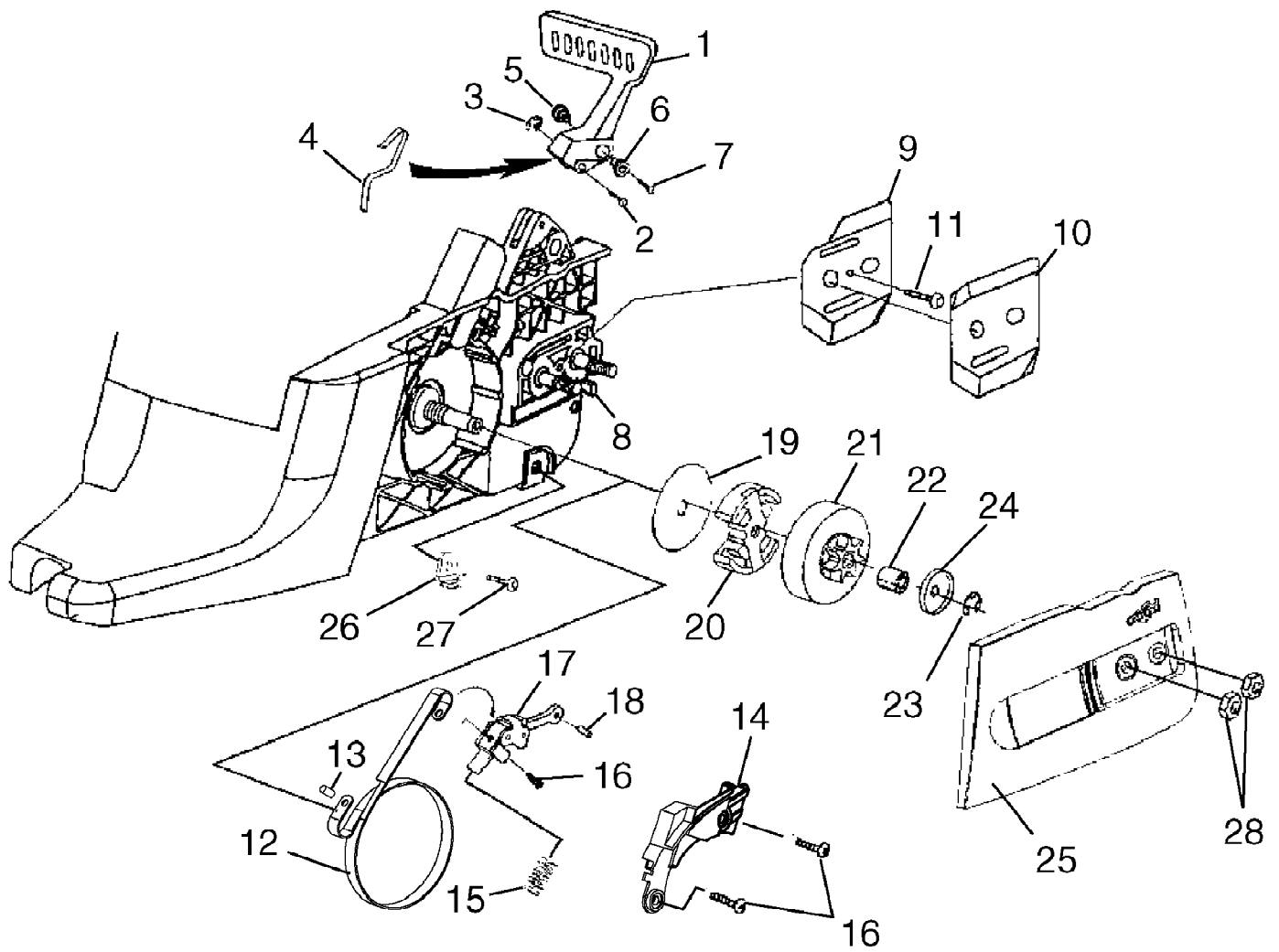
ITEM NO.	TORQUE SPECS.		REQUIRED LOCTITE
	in./lbs.	Nm	
2	15-25	1.7-2.8	
16	65-75	7.3-8.5	262 RED

Ref #	Part Number	Qty	S/P/F	Description
1	06875	1	/P	CYLINDER COVER
2	07597	3	S/P	SCREW-SLOTTED PAN HEAD
3	PS03503	1	/P	CONTROL PANEL
4	PS06280	1	/P	CHOKE ROD
5	A07596B	1	S/P	THROTTLE CABLE
6	07385	1	S	ROCKER SWITCH
7	07587	2	/P	SPLIT GROMMET
8	01183	1	/P	PRIMER BULB
9	0745434	1	/P	RUBBER TUBING (5-1/2 in.)
10	985029001	1		CHASSIS
11	0745434	1	/P	RUBBER TUBING (8-1/2 in.)
12	PS03380	1	/P	FUEL FILTER
13	PA01645	1	S/P	FUEL CAP, W/RETAINER
14	PA01646	1	S/P	OIL CAP, W/RETAINER
15	07598	3	/P	SPEED NUT (U-TYPE)
16	82527	4	S/P	SCREW, (10-24 x 2 in.)
17	84008	4	S/P	WASHER
18	PS05070	1	/P	PRE FILTER
19	64862	1	/P	GROMMET
	PS00340	1	S	CHAIN BRAKE DECAL
	PS06324	1	S/P	SAFETY DECAL
	PS06321	1		D/C COVER DECAL
	PS06322	1		STARTER HOUSING DECAL
	PS06323	1	/P	KICK BACK DECAL
	PS06341	1		HELP / START DECAL



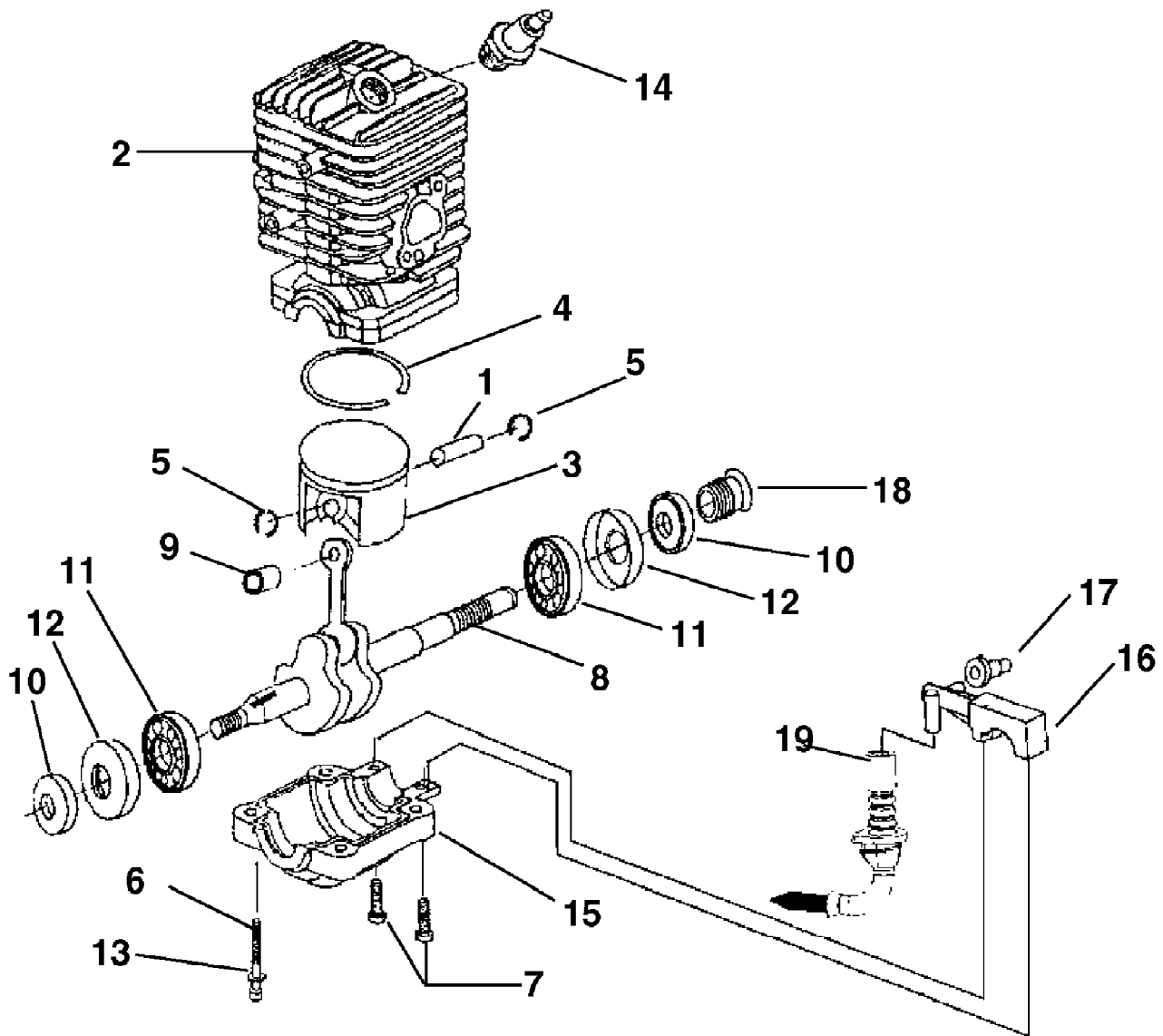
ITEM NO.	TORQUE SPECS.		REQUIRED LOCTITE
	in./lbs.	nm	
4	50-60	5.6-6.7	
10	30-40	3.4-4.5	
15	45-55	5.0-6.2	
22	15-20	1.7-2.3	

Ref #	Part Number	Qty	S/P/F	Description
1	A07402	1		MUFFLER
2	06839	1	S/P	MUFFLER GASKET
3	PS04525	3	S/P	SCREW-SQUARE HD.
4	81206	3	S/P	NUT-LOCKING HEX (10-32)
5	07394	1	/P	SCREEN, SPARK
6	07396A	1	/P	DEFLECTOR, MUFFLER
7	95922	1	/P	SCREW (8-32 x.312)
8	984922001	1	S	CARBURETOR
9	98339	1	S/P	CARBURETOR GASKET
10	07589	2	/P	FLANGE NUT (10-24)
11	A07596B	1	S/P	THROTTLE CABLE
12	06840A	1	/P	GASKET, HEAT DAM
13	04916	1	/P	HEAT DAM
14	06873	1	/P	SEAL, HEAT DAM
15	82539	2	S/P	SCREW, TRUSS HD. (10-24 x 7/8 in.)
16	06852	2	/P	SCREW, CARBURETOR
17	0745434	1	/P	FUEL LINE (TANK TO CARB. 8-1/2 in.) Comes standard 8 1/2" in Length.
18	0745434	1	/P	FUEL LINE (GARB. TO PURGE BULB 4 in.) Comes standard 8 1/2" in Length. Item #18 should be cut to 4".
19	04907	1	/P	CARBURETOR GROMMET
20	04938	1	/P	AIR FILTER COVER
21	PS05070	1	/P	PRE FILTER (IN ENGINE HOUSING)
22	82617	2	/P	SCREW, SLOTTED PAN HD. (8-16 x 5/8 in.)
23	PS06280	1	/P	ROD, CHOKE
24	04937	1	/P	AIR FILTER PLATE
25	08939	1	/P	SPRING CLIP (CHOKE ROD)
26	PS02227	1	S/P	SPARK PLUG
27	PA01396	1	/P	OIL PUMP ASSY.
28	PA01037	1	/P	OIL INTAKE W/FILTER
29	82541	1	/P	SCREW THREAD FORMING (10 -14 x.5)
30	12789	1	/P	WASHER, RETAINING



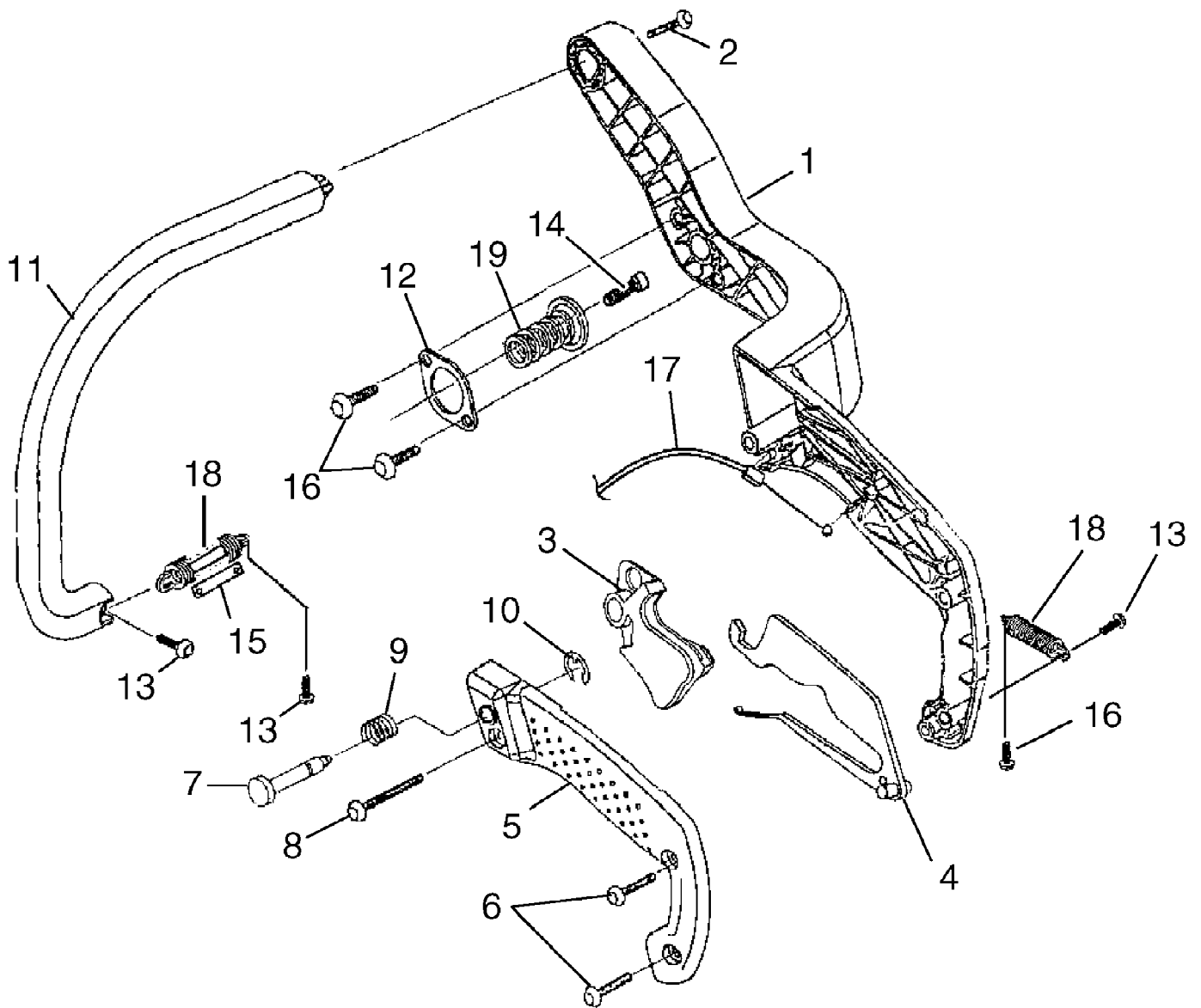
ITEM NO.	TORQUE SPECS.		REQUIRED LOCTITE
	in./lbs.	nm	
7	25-35	2.8-3.9	242 BLUE
11	8-18	0.9-2.0	
16	20-30	2.3-3.4	
20	130-180	14.7-20.3	
27	30-50	3.4-5.6	
28	HAND TIGHT		

Ref #	Part Number	Qty	S/P/F	Description
1	07386B	1	/P	HAND GUARD
2	07580	1	S/P	HAND GUARD ACTUATING PIN
3	69599	1	/P	RETAINING RING
4	07613	1	/P	HANDGUARD SPRING
5	07393	1	S/P	PIVOT, L.H.
6	07392	1	S/P	PIVOT, R.H.
7	82624	1	/P	SCREW (8-32 x 5/8 in.)
8	984901001	1	S	ADJUSTING PIN
9	07404A	1	/P	GUIDE BAR PLATE
10	07405A	1	/P	GUIDE BAR PLATE
11	82513	1	/P	SCREW (6-19 x 1/2 in.)
12	985030001	1	/P	BRAKE BAND
13	06672	1	S/P	ROLL PIN
14	985021001	1	/P	CHAIN BRAKE COVER
15	985240001	1	/P	COMPRESSION SPRING
16	82623	3	S/P	SCREW (8-16 x.320)
17	984897001	1	/P	CHAIN BRAKE LINK
18	95395A	1	/P	ROLL PIN
19	04940	1	/P	THRUST WASHER
20	984898001	1	S	CLUTCH & HARDWARE
21	984350001	1	S/P	DRUM SPROCKET (.375 PITCH)
22	PS04669	1	/P	NEEDLE BEARING
23	08981	1	/P	RETAINING RING
24	04939A	1	/P	CUPPED WASHER
25	PA01106	1	S	DRIVE CASE COVER ASSEMBLY
26	PS02928	1	S/P	CHAIN CATCHER
27	82541	11	/P	I SCREW (10-24x 1/2 in.)
28	81196	2	S/P	HEX NUT



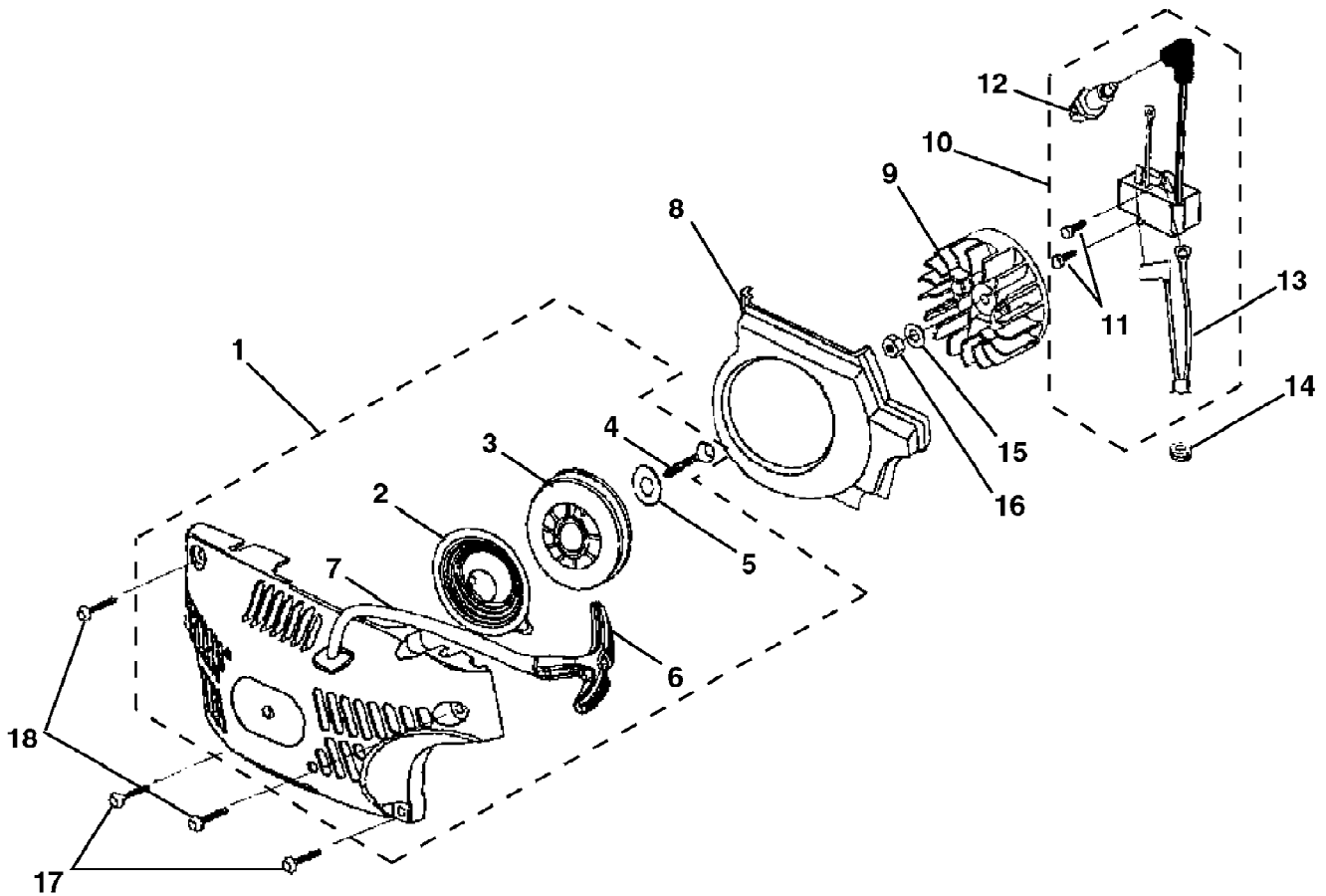
ITEM NO.	TORQUE SPECS.		REQUIRED LOCTITE
	in./lbs.	nm	
6	65-75	7.3-8.5	262 RED
7	15-20	1.7-2.3	
14	120-180	13.6-20.3	

Ref #	Part Number	Qty	S/P/F	Description
1	04932	1	S	PISTON PIN
2	068531	1	S	CYLINDER MACH/PLATED
3	A04935	1		33CC PISTON (MACH)
4	04933	1	/P	PISTON RING
5	64813	2	/P	RETAINING RING
6	82527	4	S/P	SCREW TORX PLUS CAP-SOCKET HD
7	PS04989	2	/P	SCREW, (8/32 X 5/8 in. PAN HDTORX)
8	PA00979	1	/P	33 CC CRANKSHAFT ASSEMBLY
9	PS04921	1	/P	NEEDLE BEARING
10	04920	2	S/P	SHAFT SEAL
11	08838	2	/P	BALL BEARING
12	04919	2	S/P	BEARING CASE
13	84008	4	S/P	FLAT WASHER
14	PS02227	1	S/P	SPARK PLUG
15	04909	1	/P	CRANKCASE (33CC) CS
16	PA01396	1	/P	OIL PUMP ASSEMBLY
17	06841	1	/P	GROMMET, OIL OUTLET
18	06847	1	S/P	LEFT HAND WORM
19	PA01037	1	/P	OIL INTAKE TUBE W/FILTER



ITEM NO.	TORQUE SPECS.		REQUIRED LOCTITE
	in./lbs.	nm	
2.....	40-50	4.5-5.6	
6.....	30-40	3.4-4.5	
8.....	30-40	3.4-4.5	
13.....	30-40	3.4-4.5	
14.....	40-50	4.5-5.6	
16.....	30-40	3.4-4.5	

Ref #	Part Number	Qty	S/P/F	Description
1	06870	1	S	REAR HANDLE
2	82615	2	/P	SCREW (12-14 x 1-1/2 in.)
3	984354002	1	/P	THROTTLE TRIGGER
4	PS06283	1	/P	THROTTLE LOCK OUT
5	06871	1	/P	HANDLE COVER
6	82563	2	/P	SCREW (10-14 x 3/4 in.)
7	PS06281	1	/P	THROTTLE PIN LOCK
8	82622	1	/P	SCREW (10-14 x 1- 3/8 in.)
9	08898	1	/P	SPRING
10	58409	1	/P	E-RING
11	PS03985	1	S/P	FRONT HANDLE
12	07384	1		ISOLATOR PLATE
13	82621	3	/P	SCREW (10-14 x 5/8 in.)
14	82597	1	S/P	SCREW (10-24 x 5/8 in.)
15	01812A	1	/P	LIMITER, ISOLATOR
16	82541	3	/P	SCREW (10-14 x 1/2 in.)
17	A07596B	1	S/P	THROTTLE CABLE
18	PS05217	2	/P	EXTENSION SPRING
19	PS05199	1	/P	UPPER ISOLATION SPRING
	PS05239	1		INSTRUCTION SHEET



ITEM NO.	TORQUE SPECS.		REQUIRED LOCTITE
	in./lbs.	nm	
4	30-40	3.4-4.5	
11	30-40	3.4-4.5	242 blue
12	120-180	13.6-20.3	
16	100-150	11.3-20.3	
17	30-40	3.4-4.5	
18	30-40	3.4-4.5	

Ref #	Part Number	Qty	S/P/F	Description
1	984881001	1		STARTER HOUSING ASSEMBLY
2	A97908	1	/P	SPRING & CONTAINER
3	PS03117	1	/P	STARTER PULLEY
4	82621	1	/P	SCREW, THREAD FORM, PLASTITE (10-14 X 5/8 in.)
5	94062	1	/P	WASHER RETAINING
6	PS06114	1	/P	GRIP STARTER
7	9789901	1	/P	STARTER ROPE (46 in.)
8	06876	1	/P	BAFFLE, FAN HOUSING
9	UP05850A	1	S	ROTOR & STARTER PAWL
10	984882001	1	S	IGNITION KIT (33 cc)
11	82575	2	S/P	SCREW, THREAD FORM (8-32 x 5/8 in.)
12	PS02227	1	S/P	SPARK PLUG
13	A07602A	1	/P	IGNITION SWITCH HARNESS
14	07587	1	/P	GROMMET, WIRE HARNESS (SPLIT) 1
15	PS84065	1	S/P	WASHER, FLAT
16	81229A	1	/P	JAM NUT
17	82620	2	/P	SCREW, TRUSS HD. PLASTITE (10-14 x 7/8 in.)
18	82621	2	/P	SCREW, TRUSS HD. PLASTITE (10-14 x 5/8 in.)