



REPLACEMENT LINE

.32005	SPOOL W/LINE
31004	3 LB 0.080 DIA. LINE
31005	1 LB 0.080 DIA. LINE

160611		DIAPHRAGM KIT
1 EA	167205	GSKT. PUMP
1 EA	170134	GSKT. METER
1 EA	167207	DIA. PUMP
1 EA	170121	DIA. METER
160612		CARB. REPAIR KIT
1 EA	170117	NEEDLE, INLET
1 EA	167216	NEEDLE, LOW
1 EA	167210	SCREW, CIRCUIT PLATE
1 EA	167208	SCREW, VALVE
1 EA	170142	SCREW, PIN
1 EA	170144	SCREW, COVER
1 EA	170146	SPRING, THRTL
1 EA	167214	SPRING, INLET
1 EA	170146	SPRING, LOW
1 EA	167212	SCREW, METER COV.
1 EA	167218	SCREEN
1 EA	170118	LEVER
1 EA	170119	PIN
1 EA	160611	DIA. KIT
1 EA	170118	LEVER

160601		STOP SWITCH KIT
1 EA		SWITCH
1 EA		INST. PLATE
1 EA		NUT
160602		LEAD WIRE KIT
2 EA		LEAD WIRE
3 EA		TIE STRAPS
160603		CRANKSHAFT KIT
1 EA		CRANKSHAFT
2 EA	061001	SNAP RINGS
1 EA	071002	BEARING
1 EA	071003	BEARING
1 EA	051001	SEAL
1 EA	167401	GASKET
1 EA	166102	CRANKCASE
160604		PISTON & ROD KIT
1 EA		PISTON & ROD
1 EA	166601	PISTON RING
1 EA		PISTON PIN
2 EA		PIN RETAINERS
1 EA	167402	CYL GASKT
160605		REED VALVE KIT
1 EA		REED VALVE
1 EA		BACKING PLATE
2 EA	011304	SCREWS
160606		AIR FILTER COVER KIT
1 EA		COVER
1 EA		CHOKE KNOB
1 EA		CHOKE SHAFT
1 EA		CHOKE SPRING
160607		CYLINDER KIT
1 EA		CYLINDER
1 EA	160604	PISTON & ROD KIT
1 EA	166908	GASKET, MUFF.
1 EA	167402	CYL. GSKT.
160610		GASKET KIT
1 EA	167401	CRNKASE GSKT.
1 EA	167402	CYL. GSKT.
1 EA	167403	MUFF. GSKT.
1 EA	167404	CARB. GSKT.

MODEL 1600

The Green Machine®

PARTS VIEW SUPPLEMENT
FOR GM431
MODEL 1600 STRING TRIMMER

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MODEL 1600 PART NUMBERS

Part Number	Description	Part Number	Description	Part Number	Description	Part Number	Description
20135	3" Cutting Head	160310	Head Body	166101	Shroud, Flywheel	167304	Spool, Starter
011301	Screw	160312	Clamp Assy.	166102	Crankcase	167305	Knob
011304	Screw	160313	Gas Cap	166501	Arbor Adapter	167306	Spool Retainer
011305	Screw	160601	Stop Switch Kit	166601	Ring Piston	167310	Housing, Starter
011306	Screw	160602	Lead Wire Kit	166702	Arbor Post	167401	Gasket, Crankcase
011307	Screw	160603	Crankshaft Kit	166704	Square Drive Nut	167402	Gasket, Cylinder
011308	Screw	160604	Piston & Rod Kit	166705	Washer, Thrust	167403	Gasket, Muffler
011401	Screw	160605	Reed Valve Kit	166706	Key, Flywheel	167404	Gasket, Carb. Mount
011402	Screw	160606	Air Filter Cover Kit	166901	Blade, Cut Off	167601	Oil Wick
011403	Screw	160607	Cylinder Kit	166902	Bracket, Clamp	167602	Pal Nut
011408	Screw	160608	Swivel Assy. (Carb)	166903	Plate, Spring	167801	Shaft, Flexible Drive
011409	Screw	160609	Fuel Line Kit	166908	Muffler	167901	Spring
011411	Screw	160610	Gasket Kit	166909	Guard, Muffler	169501	I.D. Label L.H.
011412	Screw	160611	Dia. Kit	167101	Spring	169502	I.D. Label R.H.
011413	Screw	160612	Carb. Repair Kit	167201	Carb. Assy.	169503	Label, Instruction
011414	Screw	160613	Check Valve Kit	167202	Cover, Pump	169504	Label, Shaft
031101	Bolt	160614	Arbor & Bearing Kit	167204	Clip	170117	Inlet Valve
030017	Bolt	163603	Terminal (Male)	167205	Gskt., Pump Dia.	170119	Pin
040016	Washer	164003	Flywheel Assy.	167206	Gskt., Circuit, Plate	170121	Dia. Met.
041101	Washer	164004	Module	167207	Dia. Pump	170134	Dia. Gskt.
041102	Washer	164005	Spark Plug (DJ-8J)	167208	Screw, Throttle Valve	170139	Dia. Cover
051001	Nut	165101	Gas Tank	167209	Screw, Idle	170142	Screw Inlet Lever
051002	Nut	165201	Engine Cover	167210	Screw, Circuit Plate	170144	Screw Pump Cover
061001	Ring	165205	Trigger	167211	Screw, Swivel Assy.	170146	Spring, Needle (L)
071002	Bearing	165208	Cap	167212	Screw, Metering Cover	189501	I.D. Label (L.H.)
071003	Bearing	165209	Spool Assy.	167213	Spring, Idle Screw	189502	I.D. Label (R.H.)
081001	Seal	165210	Shroud, Cooling	167217	Fuel Inlet	201012	Assist Handle
160301	Throttle Cable	165211	Cover, Crankcase	167218	Welch Plug	210044	Screw
160303	Tube Assy.	165405	Filter	167219	Circuit Plate	210059	Washer
160304	Throttle Control Kit	165501	Grip, Shaft	167301	Starter Assy.	201040	Wing Nut
160306	Head Shield Assy.	165505	Tank Support (Short)	167302	Rope	210052	Valve Throttle
		165506	Tank Support (Long)	167303	Spring, Recoil		
		165507	Vent, Gas Tank				