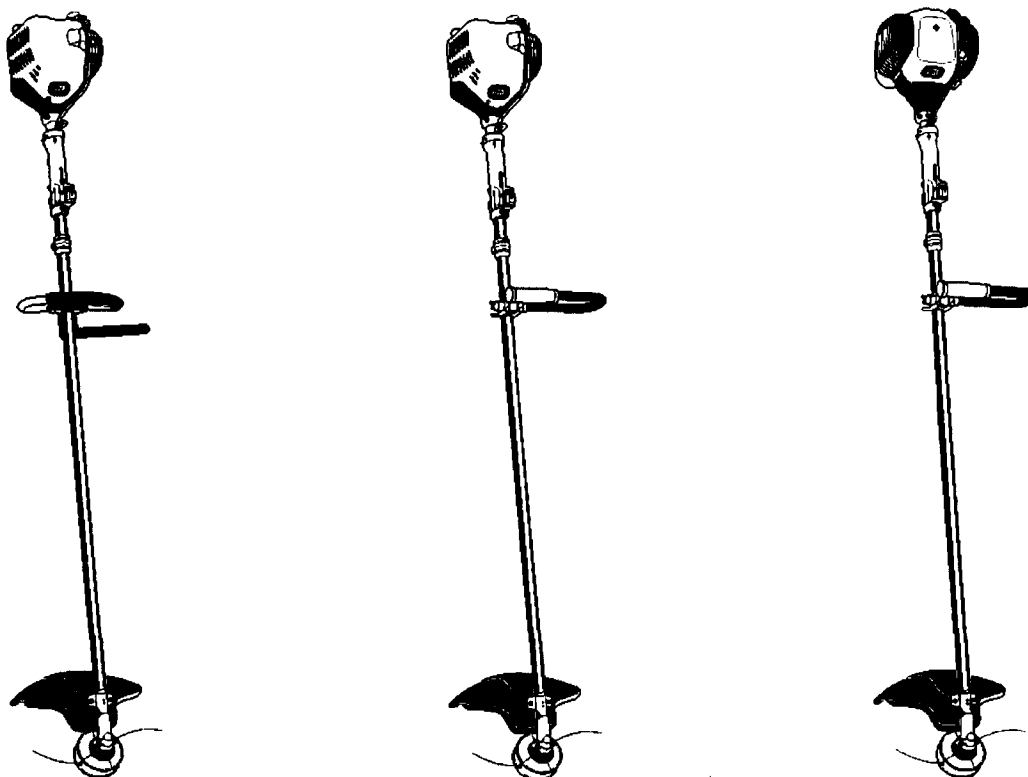


String Trimmer/Brushcutter



Owner's Manual

Model GT22 UT26039
GT25 UT26040
GT31 UT26041

first edition
PNPS00947

GreenMachine[®]
Engineered for Survival

P.O. Box 7047
Charlotte, NC 28241

▲ WARNING ▲

The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm
CALIFORNIA PROPOSITION 65

Thank you for buying this new GREEN MACHINE® string trimmer/brushcutter! GREEN MACHINE® provides a wide range of Lawn and Garden, Forestry, and Construction Equipment products which meet the needs of both the consumer and commercial markets. GREEN MACHINE® products are warranted and are serviced by a large network of servicing dealers.

CUSTOMER ASSISTANCE

FOR THE LOCATION OF YOUR NEAREST GREEN MACHINE® SERVICING DEALER IN THE UNITED STATES, PUERTO RICO, AND THE VIRGIN ISLANDS, CALL: 1-800-242-4672.

- **SYMBOL DEFINITION**
- **SAFETY INSTRUCTIONS**
- **PREPARING FOR USE**
- **OPERATION**
- **MAINTENANCE AND ADJUSTMENT**
- **STORAGE**
- **TROUBLE SHOOTING**
- **PRODUCT INFORMATION**
- **WARRANTY**

SYMBOL DEFINITION



Indicates Warning, Danger, and Caution.



Keep all bystanders at least 50 feet (15m) away.



Read all Safety, Operating and Maintenance Instructions.



Danger of Ricochet.



Wear head, eye, and hearing protection when operating this equipment.

SAFETY INSTRUCTIONS



FOR SAFE OPERATION, READ THESE INSTRUCTIONS BEFORE USING YOUR STRING TRIMMER/ BRUSHCUTTER. FOLLOW ALL INSTRUCTIONS FOR SAFETY.

WARNING: UNIT MAY START QUICKLY! KEEP YOUR BODY AWAY FROM STRING HEAD. KEEP BYSTANDERS AWAY.

GENERAL INSTRUCTIONS

- **DO NOT ALLOW CHILDREN OR UNTRAINED INDIVIDUALS TO USE THIS UNIT.**
- Operators must be in good physical condition. Operating equipment can cause fatigue. Perform all work calmly and with caution.
- Use this string trimmer/brushcutter for cutting weeds, grass, brush, underwood, and thicket only. Do not use for any other purpose.
- Ensure area is secure of other people and animals. Do not allow children to play within 50 feet (15 meters) of work area.
- Never start or run the engine inside a closed area; breathing exhaust fumes can kill.
- Clear the work area before each use. Remove all objects such as rocks, broken glass, nails, wire, or string which can be thrown or become entangled in the string head.
- Do not operate equipment after consuming alcohol, medication, or drugs. Do not operate equipment if feeling ill or fatigue.
- **PRODUCT USERS ON UNITED STATES FOREST SERVICE LAND, AND IN SOME STATES, MUST COMPLY WITH FIRE PREVENTION REGULATIONS. THIS PRODUCT IS EQUIPPED WITH A SPARK ARRESTOR; HOWEVER, OTHER USER REQUIREMENTS MAY APPLY. CHECK WITH YOUR FEDERAL, STATE, OR LOCAL AUTHORITIES.**

PROTECTIVE CLOTHING

- **Wear full eye and hearing protection when operating equipment.**
- Always wear protective clothing to reduce the risk of injury.
- Wear heavy long pants, work shoes, and gloves. Do not wear loose fitting clothes or jewelry.
- Secure long hair so that it is above the shoulder.
- Wear proper headgear if there is danger of falling objects in work area.

OPERATING SAFETY

- Regular maintenance should be performed to ensure safe operation of equipment.
- Do not operate in poor lighting.
- Keep firm footing and balance. Do not overreach.
- Keep all body parts away from nylon string head, blade, and hot surfaces.
- Work slowly, keeping both hands on the string trimmer/brushcutter with a firm grip. Maintain secure footing and balance.
- Do not cut above chest height as a string trimmer/brushcutter held higher than chest height is difficult to control against kickback.
- Never use a string trimmer/brushcutter to limb or prune a tree. Do not stand on ladders, platforms, on a log, or in any position which can cause you to lose your balance or control of the string trimmer/brushcutter.
- **ALWAYS STOP ENGINE AND REMOVE SPARK PLUG WIRE BEFORE MAKING ANY ADJUSTMENTS OR REPAIRS EXCEPT CARBURETOR ADJUSTMENTS.**

BLADE SAFETY

- After engine stops, keep rotating blade in heavy grass or brush until it stops.
- Always hold unit firmly with both hands.
- Do not operate brushcutter unless blade guard is in place and in good condition.
- Always stop the engine before attempting to remove any obstruction caught or jammed in the blade.
- Do not attempt to touch or stop the blade while it is rotating.
- A coasting blade can cause injury while it continues to spin after the engine is stopped or throttle trigger is released. Maintain proper control until the blade has completely stopped rotating.
- Always make sure blade is installed correctly and securely fastened before each use.
- Use sharp blades - replace any blade that has been damaged or is no longer sharp.
- Use only Green Machine® blades intended for use on this brushcutter. **DO NOT USE ANY OTHER BLADE.**
- Always wear heavy gloves while installing or removing blades.
- Always use strap. Keep properly adjusted for comfort and balance. Keep blade away from body and below waist.

See *Cutting Techniques - Blade* for more information.

SAFETY INSTRUCTIONS

MAINTENANCE

- Use only GREEN MACHINE® replacement parts. Failure to do so may cause poor performance, possible injury and may void your warranty.
- Inspect unit before each use for loose fasteners, fuel leaks, etc. Replace damaged parts. Replace string head if cracked, chipped, or damaged in any way. Be sure the string head is properly installed and securely fastened. Failure to do so can cause serious injury.
- Make sure all deflectors and handles are properly and securely attached.
- Use only monofilament string in the nylon string head.
- The string head will spin during carburetor adjustments. Wear protective equipment and observe all safety instructions.
- Before storing, allow the engine to cool.
- Empty the fuel tank and secure the trimmer to prevent it from moving before transporting in a vehicle.

REFUELING (DO NOT SMOKE!)

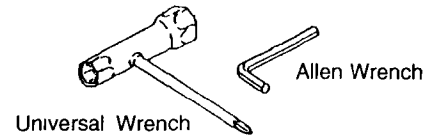
- Mix and store fuel in a container approved for gasoline.
- Mix fuel outdoors where there are no sparks or flames. Ensure air ventilation.
- Select bare ground, stop engine, and allow to cool before refueling.
- Loosen fuel cap slowly to release pressure and to keep fuel from escaping around the cap.
- Wipe spilled fuel from the unit. Move 10 feet (3 meters) away from refueling site before starting engine.

PREPARING FOR USE

ASSEMBLY INSTRUCTIONS:

Tools Required for Assembly

A universal wrench and allen wrench are included for assembly of handles, blade guard, and grass deflector.

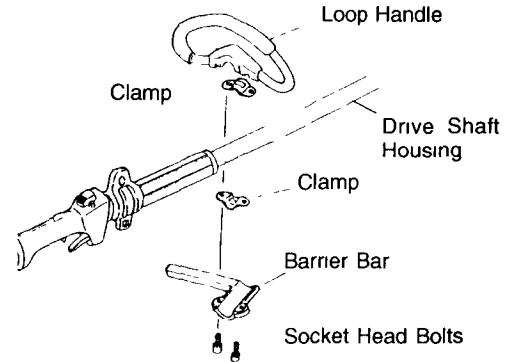


Handle Assembly

GT22

The GT22 utilizes a loop style handle.

- Align loop handle and one guard stay with arrows on top side of the drive shaft housing.
- Align the barrier bar and second clamp beneath the loop handle and top clamp.
- The barrier bar should be positioned so that it is in front of the loop handle and extends to the left side of the drive shaft housing from the operating position. Insert socket head bolts and tighten securely with allen wrench.

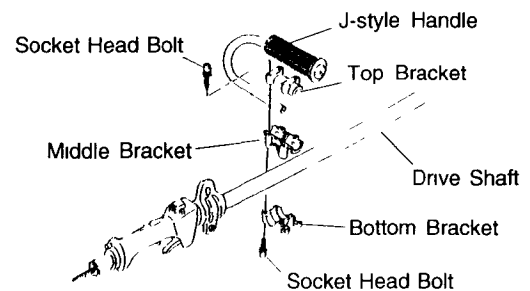


NOTE: Do not overtighten.

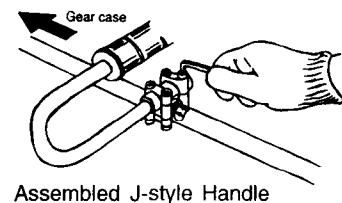
GT25 and GT31

The GT25 and GT31 utilize a J-style handle.

- Align middle and bottom bracket with arrows on the top side of the drive shaft housing.
- Insert four socket head bolts and tighten securely.
- Place the j-handle on top of the middle bracket that has been assembled to the drive shaft housing.
- Place the top bracket over the handle bar.
- Insert four socket head bolts and tighten just enough to hold the j-handle in place.
- Adjust the angle of the j-handle for a comfortable position while operating. Tighten bolts to secure the handle.



NOTE: Do not overtighten.



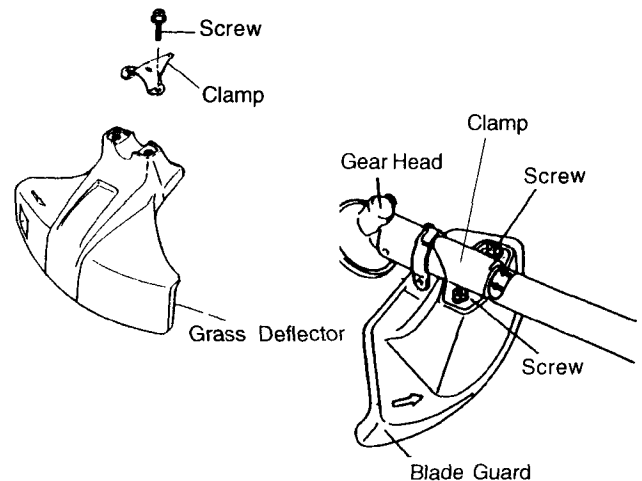
Blade Guard / Grass Deflector Assembly



The appropriate guard or deflector must always be installed for protection of equipment and operator. Do not operate equipment without a guard or deflector in place.

To install either the blade guard or the deflector:

- Align the clamp over the drive shaft at the arrows near the gear head. The pointed end of the clamp should be inserted into the recess of the gearhead.
- Position the guard/deflector below the drive shaft housing and clamp.
- Secure the clamp to the guard/deflector with the two screws. Tighten securely with the universal wrench.



ASSEMBLY INSTRUCTIONS (Continued):

NOTE: Employ proper cutting tool for the job at hand. Improper tools may cause damage to unit or injury to operator.

Use the nylon string head for cutting along walls, fences, grass edges, trees, posts, etc. to supplement the work of a mower.

BLADE SELECTION AND USE

Quad Blade

Suitable for pulpy weeds, vines, etc. The Quad blade can be turned over to extend useful life.

XRT Blade

Suitable for hard, woody plants or saplings. Can be used on saplings larger than 1/2" (1.3cm) thick.

Machete™ Blade

Provides the maneuverability of a brush cutter with the cutting power of a chainsaw. Use for cutting thick grass, high weeds, heavy brush, and small trees. Easily sharpened for extended life.

TO INSTALL CUTTING TOOLS

Turn unit upside down on ground or secure surface. Ensure equipment is stable so that it can not roll or fall.

Insert the allen wrench through the hole in the gear case and rotate the receiver washer (3) until it is locked with the allen wrench.

Loosen the nut (1) with the socket wrench by turning clockwise. Remove the nut and the cup washer (2).

Installing String Head

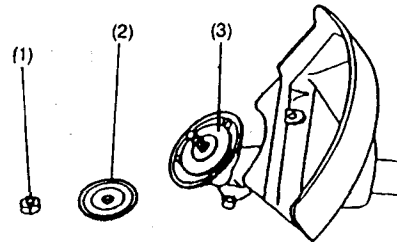
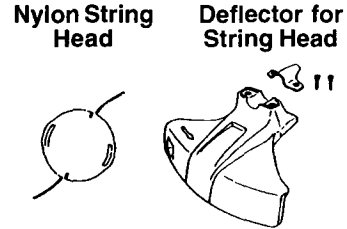
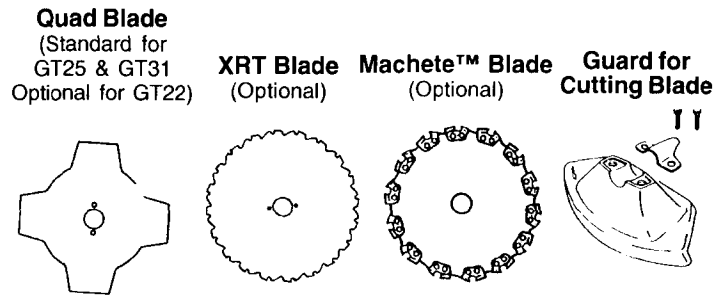
With the allen wrench still in place, install string head onto threaded shaft by turning in a counter-clockwise direction. Hand tighten until string head is secure. Remove allen wrench for free rotation.

Remove the tape protector on cutting edge on underside of deflector. This edge trims the string to the correct length during operation of the trimmer.

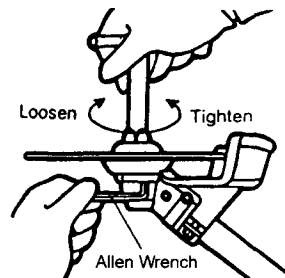
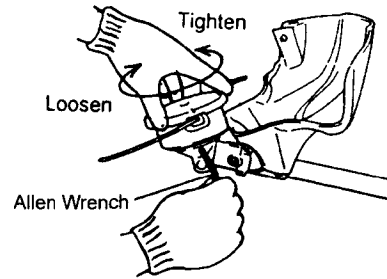
Installing Blades

NOTE: Always wear gloves when handling the cutter blade.

With the allen wrench still in place, remove string head by turning in a clockwise direction. Mount the blade onto the receiver washer so that the guide of the receiver washer fits into the arbor hole in the blade. Install the cup washer and nut. Turn nut counter-clockwise with a socket wrench to tighten securely. Remove allen wrench for free rotation.



Nut (1) and Cup Washer (2) are used for mounting blade only.



PREPARING FOR USE

FUELING

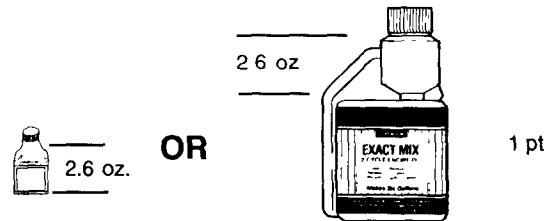
This product is powered by a 2-cycle engine and requires pre-mixing gasoline and 2-cycle oil. Pre-mix unleaded gasoline and 2-cycle engine oil in a clean container approved for gasoline.

RECOMMENDED FUEL: THIS ENGINE IS CERTIFIED TO OPERATE ON UNLEADED GASOLINE INTENDED FOR AUTOMOTIVE USE.

Mix **Green Machine® Premium Exact Mix™** Oil with gasoline according to the instructions on the package. If **Premium Exact Mix™** oil is not available, use a high quality 2-cycle engine oil, mixed at 2.6 oz. per gallon (US).

DO NOT USE AUTOMOTIVE OIL OR 2-CYCLE OUTBOARD OIL.

NOTE: Green Machine® Premium Exact Mix™ fuel mix will stay fresh up to 30 days. DO NOT use fuel mix that is more than 30 days old or engine may not start.



FUEL MIXTURE

GREEN MACHINE® PREMIUM EXACT MIX™ (50:1)

Green Machine® Premium Exact Mix™ one pint bottle is the best value and the easiest to use.

Pour about 1/2 the required amount of gasoline into container. Add the required amount of oil to the gasoline. Close and shake the container vigorously. Add the remaining gasoline, and shake again until completely mixed. Serious engine damage can result with inadequately mixed fuel.

Gasoline	Oil
1 gallon (US)	2.6 oz
1 Liter	20cc



Never attempt to mix fuel in the unit fuel tank.



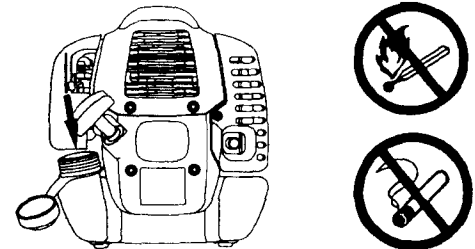
Do not attempt to fuel the unit near an open flame or unventilated area.

FILLING TANK

1. Loosen fuel cap slowly.
2. Carefully pour fuel into the tank. Avoid spillage.
3. Immediately replace fuel cap and hand tighten. Wipe up any fuel spillage.



Always shut off engine before fueling. Never add fuel to a machine with a running or hot engine. Move at least 10 feet (3 meters) from refueling site before starting engine. DO NOT SMOKE!



PROPER MACHINE HANDLING

The Green Machine String Trimmer/Brushcutter comes with a shoulder strap. Operators must always use the shoulder strap when operating this equipment. The strap is designed to assist the operator with the support of the unit by distributing its weight over the body. This helps reduce operator fatigue.

The strap also helps the operator maintain proper control of the equipment.

The shoulder strap length should be adjusted so that the cutter blade will be kept parallel with the ground. Adjust as shown.



Maintain control of equipment at all times. Do not allow the unit to be deflected toward operator or others in work area.



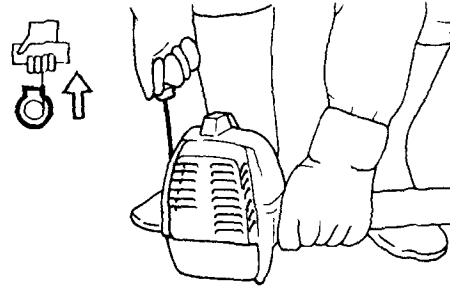
STARTING AND STOPPING

Read, understand, and observe all safety instructions when fueling, starting and operating this equipment. Ensure unit is safe for operation. Perform daily maintenance check.

STARTING

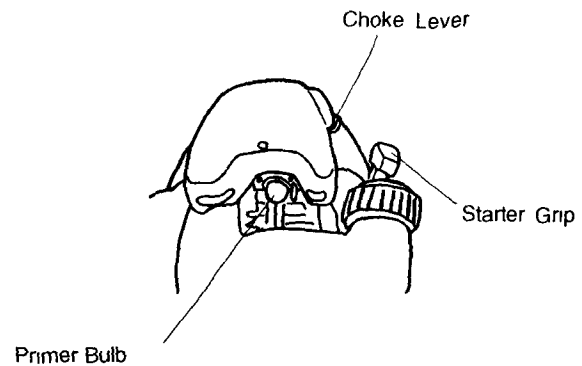
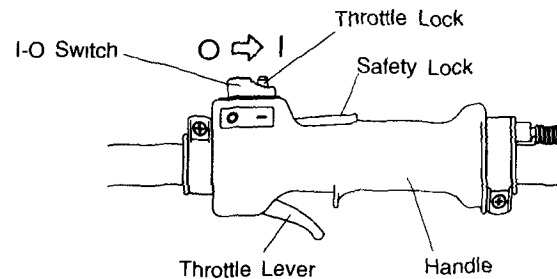
Move at least 10 feet (3 meters) away from fueling area. Carefully place unit on a flat, bare surface.

NOTE: Ensure that cutting tool does not encounter the ground or any other objects during initial start. Ensure the safety of others in the work area.



Cold Start

1. Push the ON-OFF (I-O) switch in the direction of the arrow to the ON (I) position.
2. Grasp the handle. Hand pressure activates the safety lock.
3. Squeeze the throttle lever and hold it.
4. Press the throttle lock and release the throttle lever. This will lock the throttle into position.
5. Push the primer bulb several times until fuel is visible in the transparent primer bulb.
6. Move the choke lever to the closed position (|/|).
7. Firmly hold the unit with left hand.
8. Slowly pull the starter grip until resistance is felt and continue with a firm pull. Do not pull starter cord fully.
9. Do not let cord snap back as this can damage starter.
10. Repeat the starting procedure until engine attempts to start.
11. Move the choke lever to the open position (||) and pull the starter rope until the engine starts.
12. Immediately squeeze and release the throttle lever to release the throttle lock so that the engine can run at idle. Allow engine to warm enough to idle smoothly.



Do not run engine at full throttle in a no-load operation. Never operate the engine at a higher speed than required or more than 6,000 - 8,000 rpm.

Starting a Warm Engine

Use same procedure as above, except leave choke lever in open position (||). Repriming the fuel system should not be necessary.

STOPPING

Warning: Familiarize yourself with the stopping procedure in case of an emergency.

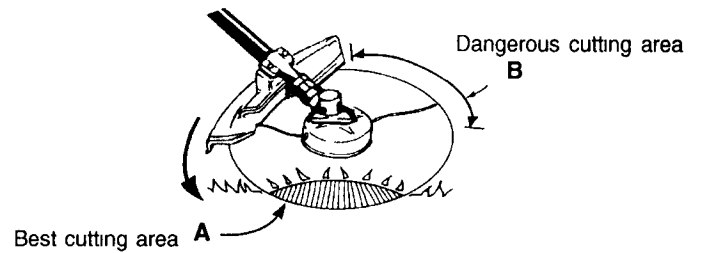
Release the throttle lever fully. When engine rpm has slowed, push the I-O switch to the OFF (O) position. The engine will now stop.

USING THE STRING TRIMMER/BRUSHCUTTER

Keep trimmer tilted toward the area being cut. See illustration for best cutting area (A). **Do not cut in dangerous cutting area (B).**



Ensure work area is cleared of debris such as sand, stones, nails etc. Be cautious of other potential hazards that could damage equipment or cause severe blade thrust (see Cutting Technique - Blade). Ensure safe footing for all operations.

**ALWAYS OPERATE TRIMMER AT FULL THROTTLE.****Cutting Technique - String**

Cut tall grass from the top down. This will prevent grass from wrapping around the driveshaft housing and string head that may cause damage from overheating. If grass becomes wrapped around the string head, **STOP THE ENGINE**, disconnect the spark plug, and remove the grass.

To trim around an obstacle, keep cutting head at an approximate 30 degree angle to the ground. The lower edge should be next to obstacle and should taper upward toward the cut height of the surrounding grass. To reduce risk of operator fatigue, adjust strap and handle so that holding equipment is natural and easy.

Always cut so that discharge is away from the operator. Never operate with discharge toward feet or legs.

Use the tip of the string to do the cutting. Do not force string head into uncut grass. Wire and picket fences cause extra string wear, even breakage. Stone and brick walls, curbs, and wood may wear string rapidly. Walk around trees and shrubs. Tree bark, wood moldings, siding, and fence posts can easily be damaged by the string.

As the cutting line wears down, engine speed (RPM) will increase. Allowing the engine to run at high RPM (3" line length or less) for a prolonged period will shorten engine life.

Extending String

As the string trimmer is used, the cutting line will wear shorter. It may be extended automatically with the engine running, or manually with the engine stopped.

Engine Running: At full throttle, lightly tap (do not pound) the string head on the ground. Line will advance approximately one-half inch per tap.

When tapping for line, it should be done on bare ground or a hard surface.

NOTE: Advance string whenever you hear the engine running faster than normal. This will maintain best performance and keep string long enough to advance properly.

If the string is worn too short you may not be able to advance the string by tapping. If so, **STOP THE ENGINE** and remove the spark plug boot. Manually advance the string.

Engine Stopped: Line can be advanced manually by turning the unit over so you are facing the bottom of the string head. While pulling outward on one of the cutting lines, push in on the knob. When the line stops, release the knob and continue pulling the line. Keep repeating this procedure until the desired amount of line is extended.

OPERATION

Cutting Technique - Blade



Extreme care must be taken when using blades to insure safe operation. Read all safety instructions for blade operation on page 3.

Always hold brush cutter with both hands when operating. Use a firm grip on both handles.

Maintain grip and balance on both feet. Position yourself so that you will not be drawn off balance by the blade thrust reaction of the cutting blade.

Inspect and clear the area of any hidden objects such as concrete, fencing, wire, wood, metal, etc.

Never use blades near sidewalks, fencing, posts, buildings or other immovable objects.

Never use a blade after hitting a hard object without first inspecting it for damage. Do not use if any teeth are bent or if any cracks are detected.

When cutting with the XRT blade, cut from right to left with the engine at full throttle so that the unit will be pulled towards the cut instead of pushed toward the operator.

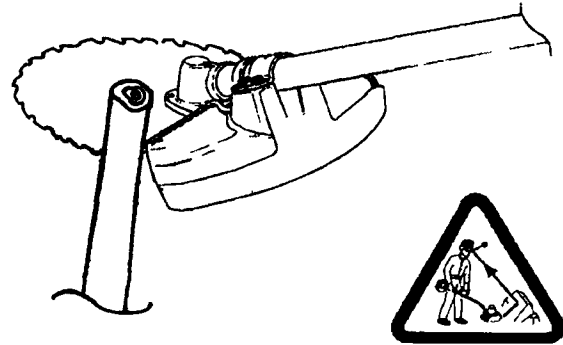
Scythe (A) only with the Quad Blade.



Exercise extreme caution when using the blade with this unit. Risk of BLADE THRUST.

BLADE THRUST is the reaction that may occur when the spinning blade contacts anything it cannot cut. This contact may cause the blade to stop for an instant and suddenly thrust the unit away from the object that was hit. This reaction can be violent enough to cause the operator to lose control of the unit.

BLADE THRUST can occur without warning if the blade snags, stalls, or binds. This is more likely to occur in areas where it is difficult to see the material being cut. Use rear stop (B) as shown to minimize this reaction.



MAINTENANCE AND ADJUSTMENT

Any maintenance or adjustment not included and described in this manual must only be performed by Authorized Service Dealers.

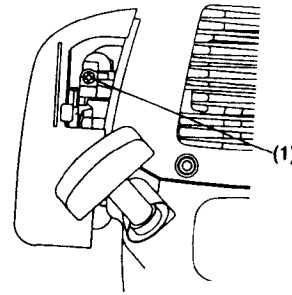
IDLE ADJUSTMENT

The cutter blade or the string head should not rotate when the throttle lever is fully released (engine idle). If necessary, adjust idle speed using the idle adjust screw.

NOTE: Idle speed should be set at 2,600 rpm.

To adjust:

1. Locate the idle screw (1) on backside of engine near choke lever.
2. Turn screw **clockwise** to **increase** the engine idle speed.
3. Turn screw **counterclockwise** to **decrease** the engine speed.



CUTTING BLADES



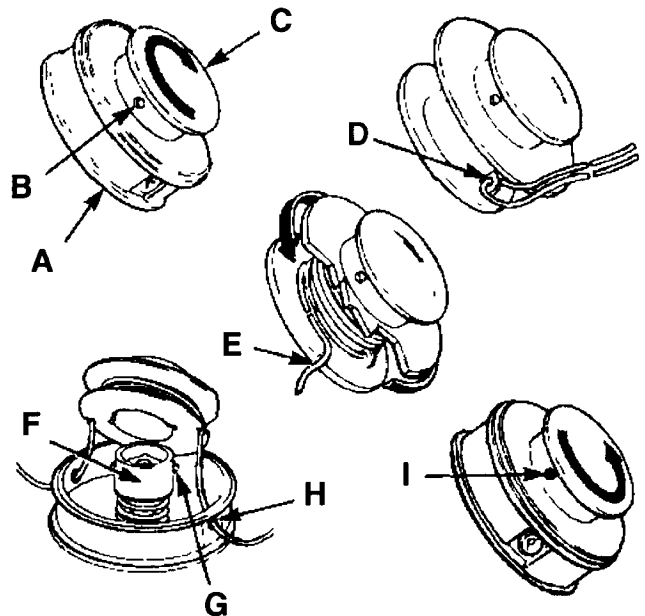
Cutting blades should only be sharpened by an authorized facility. Manual re-sharpening will result in imbalances of the cutting tool causing vibrations and damage to the equipment.

Stop engine and shut off equipment before inspecting blade. Do not attempt to bend or weld blade. Replace blade if damaged.

STRING REPLACEMENT

Use only .095" (2.4mm) diameter monofilament string.

1. Stop engine. Hold string head (A) and turn spool (C) clockwise to take up slack.
2. Twist with a hard snap until plastic peg is not visible in hole (B) and pull spool (C) out of string head.
3. Use one line (20' long) and thread line through hole (D) on spool until ends are even.
4. Wind string rotating spool clockwise in one hand while guiding both strings with the other hand. Make sure that the two strings are tightly wound, lay side by side and are not twisted. After winding there should be at least 1/4" between the wound string and the outside edge of the spool. **Do not overfill.**
5. Place ends of line into notches (E) of spool with about five inches protruding.
6. Turn outer drive (F) so that pegs (G) are lined up with eyelets (H) in string head.
7. Feed ends of line out eyelets in string head.
8. Align pegs on outer drive with slots in spool and push spool into string head.
9. Pull both lines to disengage from notches in spool.
10. Hold string head firmly, twist spool sharply until peg (I) goes into hole with a click and locks spool to string head.



ROUTINE MAINTENANCE SCHEDULE



Before doing any work on the unit always switch off the engine and pull the plug cap off the spark plug (see Checking the Spark Plug).

To ensure a long service life and to avoid any damage to the equipment, the following servicing operations should be performed at regular intervals.

Daily (every 8 hours)

Prior to Use

1. Check the unit for loose screws or missing parts. Pay particular attention to the tightness of the blade or string head.
2. Check fuel cap.

A LEAKING FUEL CAP IS A FIRE HAZARD AND MUST BE REPLACED IMMEDIATELY.

3. Check clogging of the cooling air passages and the cylinder fins. Clean them if necessary.
4. Inspect the air filter.

NOTE: A clogged air filter may make it difficult or impossible to start the engine. Engine damage may result due to increased rotation speed. Inspect and clean air filter daily.

If working under dusty conditions, repeat this procedure several time during work session.

5. Check spark plug.

Pop spark plug cover off the spark plug.

The gap between the two electrodes of the spark plug should be 0.024 to 0.028 inches (0.6 to 0.7mm). If the spark plug is clogged with carbon or fouled, replace it.



Never touch the spark plug connector while engine is running. Danger of high voltage electric shock.


6. Inspect the fuel filter.

If filter appears to be hardened, polluted or clogged, replace immediately.

Following Use

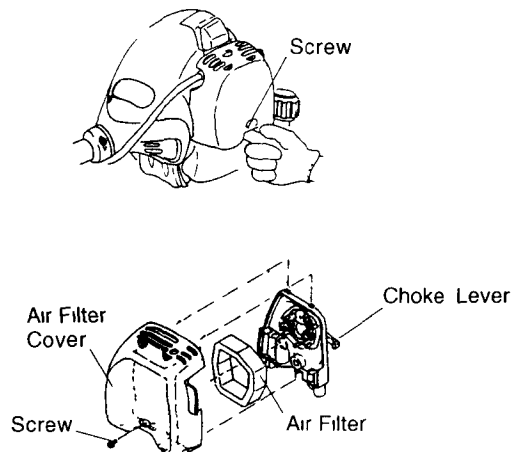
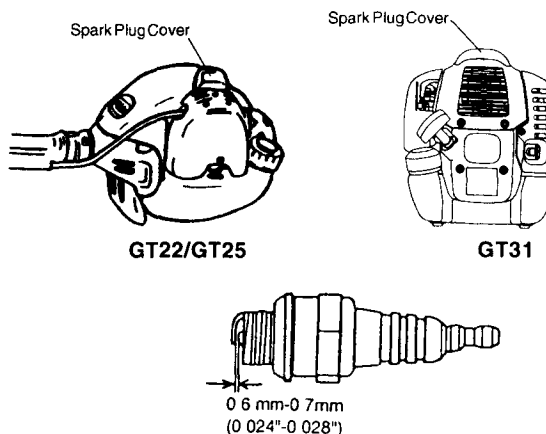
1. Clean the string trimmer/brushcutter externally and inspect for damage.
2. Check the blade or the string head for damage and make sure it is firmly mounted.
3. Clean the air filter.

Remove the mounting screw and the air filter cover. Wipe dust and dirt from inside the cover.

Move the choke lever to the closed position () to prevent dirt particles from entering the carburetor.

Remove the air filter, wash in lukewarm water and allow to dry completely.

Reinstall air filter. Replace the air filter cover, install screw and tighten securely.



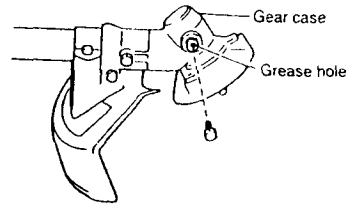
MAINTENANCE AND ADJUSTMENT

ROUTINE MAINTENANCE SCHEDULE

Weekly (every 30 hours)

1. Supply of grease to gear case.

Apply grease (SHELL ALVANIA No. 3 or equivalent) to the gear case through the grease hole every 30 hours.



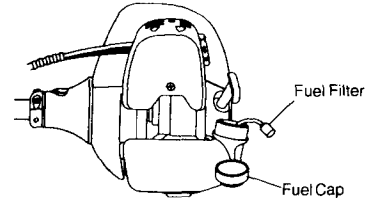
Monthly

1. Fuel Filter in Fuel Tank

A periodic visual inspection of the fuel filter is required. Open the tank. Drain all fuel from the tank into a container approved for gasoline. **DO NOT SMOKE.** Use a wire hook to pull out the filter through the tank opening.

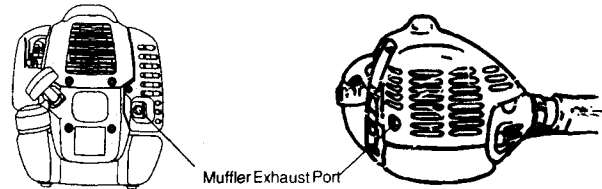
Inspect filter. Filters found to have hardened, been polluted or clogged, replace immediately.

Insufficient fuel supply can result in the admissible maximum speed being exceeded. Replace the fuel filter at least quarterly to ensure satisfactory fuel supply to the carburetor.



2. Clean Muffler Exhaust Port

Check muffler exhaust port regularly. The exhaust port can become clogged with carbon. Remove the carbon by scraping and tapping gently with a screwdriver or similar tool.



Do not allow carbon particles to enter into engine ports.

Annually (200 hours)

1. Replace fuel lines.
2. Replace spark plugs.
3. Spark Arrestor Screen Maintenance.

This engine is equipped with a Spark Arrestor Screen. This may become clogged after many hours of use. It is recommended that this screen be cleaned by an authorized servicing dealer.

STORAGE (1 month or longer)

1. Drain all fuel from tank into a container approved for gasoline. Run engine until it stops.
2. Clean all foreign material from the string trimmer/brushcutter. Store in a well-ventilated, dry place that is inaccessible to children. Keep away from corrosive agents such as garden chemicals and de-icing salts.
3. Abide by all federal and local regulations for the safe storage and handling of gasoline. Excess fuel should be used in other 2-cycle engine powered equipment.

TROUBLE SHOOTING**IF THESE SOLUTIONS DO NOT SOLVE THE PROBLEM CONTACT YOUR AUTHORIZED SERVICING DEALER.**

FAULT	SYSTEM	OBSERVATION	CAUSE
Engine not starting or starts with difficulty	Ignition system	Ignition spark O.K.	Fault in fuel supply in compression system, mechanical defect.
		No ignition spark	ON-OFF (I-O) switch may be in the OFF (O) position, wiring fault or short circuit, spark plug or connector defective, ignition module faulty.
	Fuel supply	Fuel tank filled	Incorrect choke position, carburetor defective, fuel supply line bent or blocked, fuel dirty.
	Compression	No compression when pulled over	Cylinder bottom gasket defective, crankshaft seals damaged, cylinder or piston rings defective or improper sealing of spark plug.
	Mechanical fault	Starter not engaging	Broken starter spring, broken parts inside of the engine.
Warm start problems		Tank filled, ignition spark existing	Carburetor contaminated. Must be cleaned.
Engine starts but dies immediately	Fuel supply	Tank filled	Incorrect idling adjustment, carburetor contaminated.
			Fuel tank vent defective, fuel supply line interrupted, cable or STOP-switch faulty.
Insufficient performance	Several systems may simultaneously be affected	Poor engine idle	Air filter contaminated, carburetor contaminated, muffler clogged, exhaust port in the cylinder clogged.

PRODUCT INFORMATION

Model		GT22	GT25	GT31
Dimensions (l x w x h) Without cutting blade or stringhead	inch (mm)	70"x12"x9" (1770mmx300mmx225mm)	70"x12"x9" (1770mmx300mmx225mm)	71"x13"x10" (1785mmx320mmx405mm)
Weight (without protector and cutting blade or stringhead)	lb (kg)	10.3 lb (4.7 kg)	10.3 lb (4.7 kg)	12.8 lb (5.8 kg)
Tank Size	oz cm ³	20.3 650	20.3 650	23.6 800
Engine Output	cc	21.7 cc	24.5 cc	30.5 cc
Maximum Engine Performance	HP (kw) @rpm	0.90(0.67) @ 7000	0.98 (0.73) @ 7000	1.28 (0.95) @ 7000
Engine Speed at Recommended Maximum Spindle Speed	rpm	8800	8800	8800
Maximum Spindle Speed	rpm	6000	6000	6000
Idling Speed	rpm	2600	2600	2800
Clutch Engagement Speed	rpm	3600	3600	3800
Carburetor (Diaphragm - Carburetor)	type	WALBRO WYJ	WALBRO WYJ	WALBRO WYJ
Ignition System	type	Solid State Ignition	Solid State Ignition	Solid State Ignition
Spark Plug	type	NGK BM7A	NGK BM7A	NGK BM7A
Electrode Gap	in (mm)	0.024"-0.028" (0.6mm-0.7mm)	0.024"-0.028" (0.6mm-0.7mm)	0.024"-0.028" (0.6mm-0.7mm)
Fuel (gasoline: two-stroke oil)		Mixed Gas 50:1	Mixed Gas 50:1	Mixed Gas 50:1
Gear Ratio		14/18	14/18	13/19

GREEN MACHINE® PRODUCTS - LIMITED WARRANTY

The manufacturer warrants to the original retail purchaser that this Product is free from defects in material and workmanship and agrees to repair or replace, at Manufacturer's discretion, any defective product free of charge within one year from the date of purchase

This warranty is not transferable and does not cover damage resulting from defects other than in material or workmanship, or damage caused by unreasonable use, including the failure to provide reasonable and necessary maintenance. Also, the warranty obligations do not apply to conditions resulting from misuse, alteration or accident. In addition, this warranty does not cover general check-ups on electrical equipment, tune-ups on gasoline engines, or replacement of non-defective parts (such as electrical brushes, cables, plugs, spark plug, filters, starter ropes, etc.) that may wear and need to be replaced with reasonable use within the warranty period or which may require replacement in connection with normal maintenance. This warranty applies only to products sold within the United States of America, the District of Columbia, Canada, Mexico, the Commonwealth of Puerto Rico, the Virgin Islands, Guam, the Canal Zone, or American Samoa.

SAVE YOUR SALES SLIP

Proof of purchase in the form of your dated sales receipt, cash register slip, etc. showing the serial number and the model of your Product will be required before our dealers can perform warranty service on the Product. You must at your own expense, arrange to deliver or ship the Product for warranty repairs and arrange for pickup or return of the Product after repairs have been made.

This warranty does not apply to any trade accessory, engine, or electric motor which is separately warranted by another manufacturer and not manufactured by the manufacturer.

THIS LIMITED WARRANTY IS IN LIEU OF ALL OTHER EXPRESS WARRANTIES. ANY IMPLIED WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE, MERCHANTABILITY OR OTHERWISE, APPLICABLE TO THIS PRODUCT, SHALL BE LIMITED IN DURATION TO THE DURATION OF THIS LIMITED WARRANTY. THE MANUFACTURER SHALL NOT BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES.

SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATION MAY NOT APPLY TO YOU. ALSO, SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.

HOW TO OBTAIN WARRANTY SERVICE

Warranty service can be obtained from a Green Machine® dealer authorized to make warranty repairs. If you need warranty service, check first with the dealer from whom you purchased the Product. FOR WARRANTY SERVICE INFORMATION OUTSIDE THE USA AND CANADA, PLEASE CONTACT YOUR LOCAL GREEN MACHINE® DEALER.

The manufacturer will not make any reimbursements for warranty service, except to Green Machine® dealers authorized to make warranty repairs. You must present your sales receipt when making any claim for warranty service.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

This warranty is given by John Deere Consumer Products, Inc. Post Office Box 7047, Charlotte, North Carolina 28241.

FEDERAL EMISSION COMPONENT DEFECT WARRANTY

EMISSION COMPONENT DEFECT WARRANTY COVERAGE - This emission warranty is applicable in all States, except the State of California

John Deere Consumer Products, Inc., - Charlotte, North Carolina (herein "JDCP") warrants to the initial retail purchaser and each subsequent owner, that this utility/lawn/garden equipment engine (herein "engine") has been designed, built, and equipped to conform at the time of initial sale to all applicable regulations of the U.S. Environmental Protection Agency (EPA), and that the engine is free of defects in materials and workmanship which would cause this engine to fail to conform with EPA regulations during its warranty period.

For the components listed under PARTS COVERED, the -dealer or service center authorized by JDCP will, at no cost to you, make the necessary diagnosis, repair, or replacement necessary to ensure that the engine complies with applicable U.S. EPA regulations.

EMISSION COMPONENT DEFECT WARRANTY PERIOD

The warranty period for this engine begins on the date of sale to the initial purchaser and continues for a period of 2 years.

PARTS COVERED

Listed below are the parts covered by the Emission Component Defect Warranty. Some of the parts listed below may require scheduled maintenance and are warranted up to the first scheduled replacement point for that part.

- | | |
|---------------------------------------|--|
| 1) Fuel Metering System | 3) Ignition System |
| (i) Carburetor and internal parts | (i) Spark plug |
| (ii) Fuel filter, if applicable | (ii) Flywheel magneto |
| (iii) Throttle stopper, if applicable | (iii) Ignition coil |
| (iv) Choke system, if applicable | |
| 2) Air Induction System | 4) Miscellaneous Items Used in Above Systems |
| (i) Air cleaner plate | (i) Fuel hoses and sealing gaskets |
| (ii) Air cleaner case | |
| (iii) Air cleaner element | |

OBTAINING WARRANTY SERVICE

To obtain warranty service, take your engine to the nearest authorized Green Machine®, distributor or dealer. Bring your sales receipts indicating date of purchase for this engine.

The dealer or service center authorized by JDCP, will perform the necessary repairs or adjustments within a reasonable amount of time and furnish you with a copy of the repair order.

All parts and accessories replaced under this warranty become the property of JDCP.

WHAT IS NOT COVERED

- * Conditions resulting from tampering, misuse, improper adjustment (unless they were made by the dealer or service center authorized by JDCP during a warranty repair), alteration, accident, failure to use the recommended fuel and oil, or not performing required maintenance services.
- * The replacement parts used for required maintenance services.
- * Consequential damages such as loss of time, inconvenience, loss of use of the engine or equipment, etc.
- * Diagnosis and inspection charges that do not result in warranty-eligible service being performed.
- * Any non-authorized replacement part, or malfunction of authorized parts due to use of non-authorized parts.

OWNER'S WARRANTY RESPONSIBILITIES

As the engine owner, you are responsible for the performance of the required maintenance listed in your owner's manual. JDCP recommends that you retain all receipts covering maintenance on your engine, but JDCP can not deny warranty solely for the lack of receipts or for your failure to ensure the performance of all scheduled maintenance.

As the engine owner, you should however be aware that the JDCP may deny your warranty coverage if your engine or a part has failed due to abuse, neglect, improper maintenance or unapproved modifications.

You are responsible for presenting your engine to the nearest dealer or service center authorized by JDCP when a problem exists. If you have any questions regarding your warranty rights and responsibilities, you should contact the John Deere Consumer Products, Inc. Customer service department at 1-704-588-3200 for the information.

THINGS YOU SHOULD KNOW ABOUT THE EMISSION CONTROL SYSTEM WARRANTY MAINTENANCE AND REPAIRS

You are responsible for the proper use and maintenance of the engine. You should keep all receipts and maintenance records covering the performance of regular maintenance in the event questions arise. These receipts and maintenance records should be transferred to each subsequent owner of the engine. JDCP reserves the rights to deny warranty coverage if the engine has not been properly maintained. Warranty claims will not be denied, however, solely because of the lack of required maintenance or failure to keep maintenance records.

MAINTENANCE, REPLACEMENT OR REPAIR OF EMISSION CONTROL DEVICES AND SYSTEMS MAY BE PERFORMED BY ANY REPAIR ESTABLISHMENT OR INDIVIDUAL; HOWEVER, WARRANTY REPAIRS MUST BE PERFORMED BY A Green Machine® DEALER OR SERVICE CENTER AUTHORIZED BY JDCP. THE USE OF PARTS THAT ARE NOT EQUIVALENT IN PERFORMANCE AND DURABILITY TO AUTHORIZED PARTS MAY IMPAIR THE EFFECTIVENESS OF THE EMISSION CONTROL SYSTEM AND MAY HAVE A BEARING ON THE OUTCOME OF A WARRANTY CLAIM.

If other than the parts authorized by JDCP are used for maintenance replacements or for the repair of components affecting emission control, you should assure yourself that such parts are warranted by their manufacturer to be equivalent to the parts authorized by JDCP in their performance and durability.

HOW TO MAKE A CLAIM

All repairs qualifying under this limited warranty must be performed by a Green Machine® dealer or service center authorized by JDCP. In the event that any emission-related part is found to be defective during the warranty period, you shall notify John Deere Consumer Products customer service department at 1-704-588-3200 and you will be given the appropriate warranty service facilities where the warranty repair can be performed.

EMISSION CONTROL SYSTEM WARRANTY STATEMENT

CALIFORNIA EMISSION CONTROL WARRANTY STATEMENT YOUR WARRANTY RIGHTS AND OBLIGATIONS

The California Air Resources Board and John Deere Consumer Products, Inc. (herein "JDCP") are pleased to explain the emission control system warranty on your 1998 and later utility and lawn and garden equipment engine (herein "engine"). In California, the engine must be designed, built and equipped to meet the State's stringent anti-smog standards. JDCP must warrant the emission control system on your engine for the periods of time described below, provided there has been no abuse, neglect or improper maintenance of your engine.

Your emission control system may include parts such as the carburetor and the ignition system. Also included may be hoses, connectors and other emission-related assemblies.

Where a warrantable condition exists, JDCP will repair your engine at no cost to you including diagnosis, parts and labor.

MANUFACTURER'S WARRANTY COVERAGE:

The 1998 and later engines are warranted for two (2) years. If any emission related part on your engine is defective, the part will be repaired or replaced by JDCP.

OWNER'S WARRANTY RESPONSIBILITIES:

-As the engine owner, you are responsible for the performance of the required maintenance listed in your Owner's Manual. JDCP recommends that you retain all receipts covering maintenance on your engine, but JDCP cannot deny warranty solely for the lack of receipts or for your failure to ensure the performance of all scheduled maintenance.

-As the engine owner, you should be aware however, that JDCP may deny you warranty coverage if your engine or a part has failed due to abuse, neglect, improper maintenance or unapproved modifications.

-You are responsible for Presenting your engine to a dealer, distributor or warranty station authorized by John Deere Consumer Products, Inc., Post Office Box 7047, Charlotte, North Carolina 28241 (herein "JDCP") as soon as a problem exists. The warranty repairs should be completed in a reasonable amount of time, not to exceed 30 days.

If you have any questions regarding your warranty rights and responsibilities, you should contact the John Deere Consumer Products, Inc. customer service department at 1-704-588-3200.

LIMITED WARRANTY on Emission Control Systems - California Only -

John Deere Consumer Products, Inc., Charlotte, North Carolina warrants to the owner of the 1998 and later engine that the engine (1) has been designed, built and equipped so as to conform at the time of manufacture with the applicable regulations of the California Air Resources Board, and (2) is free from defects in materials and workmanship which could cause it to fail to conform with those regulations as may be applicable in the terms and conditions stated below.

A. COMMENCEMENT DATE

The warranty period begins on the date the engine is delivered to a first retail purchaser.

B. LENGTH OF COVERAGE

John Deere Consumer Products, Inc. warrants to a first retail purchaser and each subsequent purchaser that the engine is free from defects in materials and workmanship which cause the failure of a warranted emission-related part for a period of two (2) years after the date of delivery to the first retail purchaser.

C. WHAT IS COVERED:

1. REPAIR OR REPLACEMENT PARTS

Repairs and replacement of any warranted part will be performed at no charge to you by an authorized dealer, distributor or a warranty station. You may contact the John Deere Consumer Products, Inc. customer service department at 1-704-588-3200 to get the nearest appropriate location where your warranty repairs are performed.

2. WARRANTY PERIOD

This warranty continues for a period of two (2) years and shall apply only to the repair, replacement or adjustment of the component parts which are not scheduled for replacement as required maintenance. Further, component parts which are scheduled only for regular inspection to the effect of 'repair or replace as necessary' shall be warranted for the warranty period. Any warranted part which is scheduled for replacement as required maintenance shall be warranted for the period of time up to the first scheduled replacement point for that part.

3. DIAGNOSIS

You shall not be charged for diagnostic labor which leads to the determination that a warranted part is defective, if the diagnostic work is performed at an authorized dealer, distributor or warranty station.

4. DAMAGES

If a warranted part failed causing damage to other engine components, consult a warranty station.

D. WHAT IS NOT COVERED

1. This limited warranty does not cover any part which malfunctions, fails or is damaged due to failure to follow the maintenance and operating instructions set forth in the 1998 and later Owner's Manual including:

- (1) improper or inadequate maintenance of any warranted parts
- (2) improper installation, adjustment or repair of the engine or of any warranted part unless performed by an authorized dealer
- (3) failure to follow recommendations on fuel use contained in the 1998 and later Owner's Manual
- (4) repairs performed outside of the authorized warranty service facilities
- (5) use of parts which are not authorized by JDCP

2. Add-on or modified parts

This warranty does not cover any part which malfunctions, fails or is damaged due to alterations by changing, adding to or removing parts from the engine.

3. Expenses incurred by processing warranty claims

JDCP, any authorized dealer, distributors and warranty station shall not be liable for any loss of use of the engine, for any alternative usage, for any damage to goods, loss of time or inconvenience.

E. HOW TO FILE A CLAIM

All repairs qualifying under this Limited Warranty must be performed by a dealer who sold you the engine or distributors or warranty stations authorized by JDCP. In the event that any emission-related part is found to be defective during the warranty period, you shall notify John Deere Consumer Products, Inc. customer service department at 1-704-588-3200. and you will be given the appropriate warranty service facilities where the warranty repair is performed.

F. WHERE TO GET WARRANTY SERVICE

It is recommended that warranty service be performed by the authorized dealer who sold you the engine, although warranty service Will be performed by any authorized dealers, distributors and warranty stations anywhere in the United States. When warranty repair is needed, the engine must be brought to an authorized dealer, distributorship or warranty station's place of business during normal business hours. In all cases, a reasonable time, not to exceed 30 days, must be allowed for the warranty repair to be completed after the engine is received by the authorized dealer, distributor or service station.

G. MAINTENANCE, REPLACEMENT AND REPAIR OF EMISSION-RELATED PARTS

Only warranted engine replacement parts approved by JDCP should be used in the performance of any warranty maintenance or repairs on emission-related parts. If other than authorized parts are used for maintenance, replacement or repair of components affecting emission control, you should assure yourself that such parts are warranted by their manufacturer to be equivalent to authorized parts in performance and durability. JDCP however, assumes no liability under this warranty with respect to parts other than authorized parts. The use of non-authorized replacement parts does not invalidate the warranty on other components unless the nonauthorized parts cause damage to warranted parts.

H. PARTS COVERED UNDER THE CALIFORNIA EMISSIONS WARRANTY

- 1) Fuel Metering system
 - (i) Carburetor and internal parts
 - (ii) Air cleaner plate including choke system
 - (iii) Air cleaner case
 - (iv) Air cleaner element
 - (v) Fuel filter
- 2) Ignition System
 - (i) Spark plug
 - (ii) Flywheel magneto
 - (iii) Ignition coil
- 3) Miscellaneous Items Used in Above Systems
 - (i) Fuel hoses and sealing gaskets

WARRANTY STATEMENTS

It is your responsibility to have all scheduled inspection and maintenance services performed at the times recommended in the 1998 and later Owner's Manual and to retain proof that inspection and maintenance services are performed at the times when recommended. JDCP will not deny a warranty claim solely because you have no record of maintenance ; however, JDCP may deny a warranty claim if your failure to perform required maintenance resulted in the failure of warranted part. The proof which you maintain should be given to each subsequent owner of the engine. You are responsible for performing the scheduled maintenance described below based on the procedures specified in the 1998 and later Owners Manual. The scheduled maintenance below is based on the normal engine operating schedule.

PROCEDURE	INTERVAL
1) Check bolts & nuts, tighten if needed	: Every 8 hours (daily)
2) Check clogging of cooling air passage and cylinder fins. Remove and clean if needed	: Every 8 hours (daily)
3) Check spark plug. Clean and adjust if needed	: Every 8 hours (daily)
4) Clean air cleaner	: Every 8 hours (daily)
5) Check muffler exhaust port, clean if needed	: Every 50 hours (Monthly)
6) Check fuel filter, replace if needed	: Every 50 hours (Monthly)
7) Replace fuel lines	: Every 200 hours (Yearly)
8) Overhaul engine	: Every 200 hours (Yearly)
9) Replace seals and gaskets	: When reassembling engine