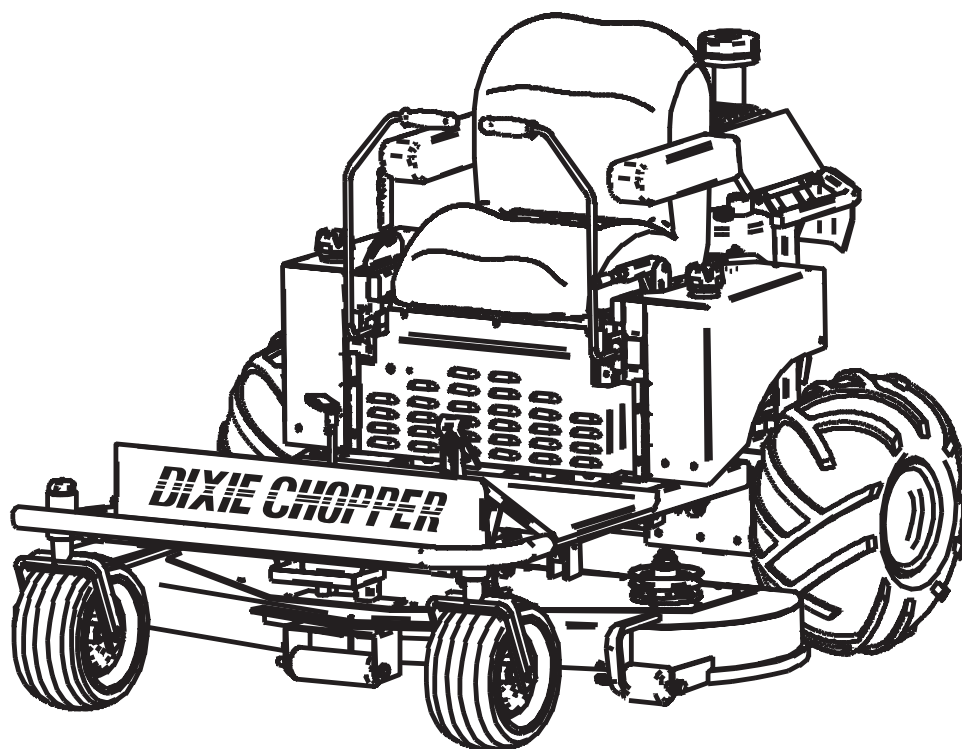


For Dixie Chopper Discount Parts Call 606-678-9623 or 606-561-4983

# **DIXIE CHOPPER**

*The World's Fastest Lawn Mower*



## **Warranty Policies & Procedures**

### **Including Flat-Rate Schedule**

October 2005

[www.mymowerparts.com](http://www.mymowerparts.com)

# DIXIE CHOPPER

The World's Fastest Lawn Mower

## Technical Service

Normal Business Hours

8:00am-5:00pm Central Standard Time Monday thru Friday

 **1-800-307-2667** 

**Toll-Free DEALER ONLY line**

*(Leave a message anytime 24 hr. Calls are returned in order received.)*

*We prefer to communicate with Dixie Chopper Dealers,  
however  
Machine-Owners and End-Users may contact us by using  
**1-765-CHOPPER**  
(1-765-246-7737)*

**Note:** Due to the volume of calls, it may be necessary to leave a message...  
please be prepared with the following:

- 1) complete Model & Serial Number
- 2) pertinent information regarding the unit your call is about
- 3) call-back name and phone number.

***(It saves time!)***

Messages including the model & serial number along with the specific-need questions  
**will be returned within a couple of hours or less if at all possible.**

Messages with only a person's name and "please call" **WILL NOT BE RETURNED**  
until all other calls have been completed.

### Technical Service Personnel Directory

Jim Hilburn	(National Service Manager).....	Ext. # <b>338</b>
Pat Porter	(Technical Service).....	Ext. # <b>337</b>
Ron Spencer	(Technical Service).....	Ext. # <b>287</b>
Chris Johnson	(Warranty Claims Processor) .....	Ext. # <b>299</b>
Bob Nichols	(Warranty Inspector).....	Ext. # <b>288</b>

# DIXIE CHOPPER

The World's Fastest Lawn Mower

## Warranty Policies

THERE ARE NO UNDERSTANDINGS, AGREEMENTS, REPRESENTATIONS, OR WARRANTIES EXPRESSED OR IMPLIED (INCLUDING BUT NOT LIMITED TO ANY REGARDING THE MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE), NOT SPECIFIED HEREIN, REGARDING THE EQUIPMENT WHICH IS THE SUBJECT OF THIS WARRANTY.

### Owner/Operator Knowledge Responsibility

As a condition of the Dixie Chopper warranty, the owner and operator(s) are fully responsible for having read, and reasonably understanding the proper operation and care of the Dixie Chopper unit ***Before Attempting to Operate the Machine.***

Through the terms and conditions contained herein, Magic Circle Corporation (Dixie Chopper) warrants that it will adjust, repair, or replace, any factory original part used in the manufacturing of a Dixie Chopper complete unit, found to be defective in material or workmanship.

### Complete Unit - All Models (excluding Silver Eagles)

The warranty period is limited to two years from the date of retail purchase on behalf of the original owner of a Dixie Chopper complete unit. This warranty will provide the cost of repair or replacement (at the discretion of Dixie Chopper) of the defective part, including labor. This warranty applies in like form to the original retail purchaser of a Dixie Chopper complete unit used commercially, or for income producing purposes. Additionally, Dixie Chopper will provide to the original purchaser beyond the initial 2 yrs warranty as stated above, replacement of any main-frame, front fork and castor bearings, steering levers and linkages due to breakage, or any stainless steel body due to rust, for the useful life period of the machine. This additional "lifetime warranty" covers stated parts only... no labor.

### Complete Unit - Silver Eagle

The warranty period is limited to two years from the date of retail purchase on behalf of the original owner of a Dixie Chopper Silver Eagle complete unit. This warranty will provide the cost of repair or replacement (at the discretion of Dixie Chopper) of the defective part.

Additionally, Dixie Chopper will provide to the original purchaser beyond the initial 2 year warranty as stated above, replacement of any stainless steel body due to rust; front fork and castor bearings, steering levers and linkages due to breakage for the useful life period of the machine. This additional "lifetime warranty" covers stated parts only... no labor.

### Deck Spindle Assembly

Parts and labor for the replacement of the complete deck spindle assembly (deck hub, deck spindle bearings, deck hub spacer, and blade spindle shaft), of the Dixie Chopper complete unit will be warranted for **three years** from the retail purchase date on behalf of the original owner against defects in materials or workmanship.

### Hydro-Drive-Train-All Models (excluding Silver Eagles)

Hydro-drive components (pumps, wheel motors, and T-box), of the Dixie Chopper complete unit will be warranted for two years from the retail purchase date on behalf of the original owner against defects in materials or workmanship.

### Hydro-Drive-Train -Silver Eagle

Hydro-drive components (pumps, wheel motors, and T-box), of the Dixie Chopper Silver Eagle complete unit will be warranted for two years from the retail purchase date on behalf of the original owner against defects in materials or workmanship.

### Hydro-Drive-Train 3-Year Extended Warranty {Optional} {5 Year Coverage from Purchase Date}

Dixie Chopper offers for an additional fee (to be paid at the time of the unit purchase), a **3-year** extended warranty covering the hydro-drive system components of the standard warranty... plus all drive linkages, bushings, hoses, fittings, filter bases, oil reservoir, pumps & pulleys, T-box & pulley, wheel hubs, and wheel rims that require replacement due to a **defect in materials or workmanship.** {This extended warranty covers stated **parts only**... no labor.}

### Engine- Kohler, Kawasaki, Honda, Yanmar

Engine warranty is provided by the engine manufacturer. Please refer to the engine manufacturer warranty statement included within the ownership materials provided with the unit. Dixie Chopper is not authorized to handle warranty adjustments on engines. Engine warranty claims must be filed with the appropriate engine manufacturer (Kohler, Kawasaki, Honda, Yanmar etc.) for necessary warranty repairs.

In general, engines used on Dixie Chopper units are warranted by the respective engine manufacturer for a period of two years from the retail purchase date on behalf of the original owner.

### Engine- Guardian - Generac

The Guardian engines used by Dixie Chopper will be warranted for a period of **three years from the retail purchase date** on behalf of the original owner against defects in materials or workmanship. Labor required for engine warranty will be covered by Dixie Chopper for the 1st two years, and at the unit owners expense during the 3rd year.

### Tires, Blades, and Belts

Tires, blades, clutch shoes, and belts are considered to be consumable-wear items, and are therefore warranted for an initial period of 90 days against materials or workmanship defects. not for wear or abuse.

### Replacement Parts (Customer proof -of- purchase required)

Dixie Chopper replacement parts are warranted for 90 days against defects in materials & workmanship. **(Hydro pumps and motors must be dealer installed)** Coverage is for part replacement only... no labor, and does not pertain to improper installation or abuse.

### Battery Warranty

Dixie Chopper original equipment batteries are warranted against OEM factory defects in materials or workmanship ("discharged only" and "abuse" are not covered). If battery failure occurs within 6 months of unit purchase date, battery will be replaced at no charge. Battery failures occurring beyond 6 months but less than 1 year from date of unit purchase will be replaced at 50% of the cost of the standard replacement battery.

Using a Dixie Chopper warranty claim, provide the OEM battery in-service decal/sticker showing the battery type (from top of battery) and affix it to the back side of the white copy of the warranty claim. Fill out the rest of the claim and submit to warranty department.

### Transportation for Warranty Repairs

A Dixie Chopper complete unit (including any defective part(s)) requiring warranty repair, must be returned to an authorized Dixie Chopper Service Dealer within the warranty period. The expense of transporting the unit to and from the dealer for warranty work will be the responsibility of the unit owner.

### Limitation of Warranty

The Product Registration/Dealer Delivery Certification must be mailed to Dixie Chopper within 3-days of the original retail purchase date to enable accurate validation of the warranty period provided. Proof of purchase may be required (invoice & copy of product registration) from the unit owner to substantiate any warranty claim. **All warranty work must be performed by an authorized Dixie Chopper Servicing Dealer using only Dixie Chopper OEM parts.**

This warranty covers only Dixie Chopper complete units that are registered with the factory when purchased new, properly maintained, and operated under conditions considered normal for commercial turf equipment.

# DIXIE CHOPPER

The World's Fastest Lawn Mower

## Optional Extended Warranty Programs

### **5 Year Extended Guardian-Generac Engine Warranty (\$895)** (5-Years Coverage from Purchase Date)

This is an extension of the original three year warranty issued by Dixie Chopper and is subject to the same limitations. Please see Guardian Generac Engine owner's manual for details of the original warranty. This warranty will be administered by the Dixie Chopper Service/Warranty Department (800-307-2667). Dixie Chopper will, at its discretion, pay for (parts only), the replacement of the engine, or any of its components that fail due to **defects in material or workmanship**, for a period of five years from the original date of purchase.

### **Five-Year Extended Hydro-Drive-Train Warranty** (5-Years Coverage from Purchase Date)

Dixie Chopper offers a three-year (two -year on Silver Eagles) extended parts warranty covering hydro-drive-train components. This optional coverage is **\$599 when purchased simultaneously with the new machine**.

Purchasing the three-year extended parts warranty provides to the original purchaser from date of purchase...

***1<sup>st</sup> year Parts & Labor, 2<sup>nd</sup> year Parts Only***, plus ***an additional 3-years Parts Only*** warranty coverage.

This means for 5 years, if hydro-drive-train components (wheel motors, pumps & pulleys, T-box & pulley, hydro hoses, fittings, gaskets, drive linkages, bushings, wheel hubs, or wheel rims), as part of the machine, require replacement due to a **defect in materials or workmanship**, Dixie Chopper will cover the cost of needed replacement part(s). During the first year of warranty coverage, labor for the necessary replacement of the part(s) is included. During years 2 through 5, labor for the necessary replacement of the part(s) will be the responsibility of the machine owner.

### **Five Year Extended Deck Spindle Assembly Warranty(\$199)** (5-Years Coverage from Purchase Date)

This five year extended warranty covering the complete deck spindle assembly (deck hub, deck spindle bearings, deck hub spacer, and blade-spindle shaft), of the Dixie Chopper complete unit will be warranted for **five years** from the retail purchase date on behalf of the original owner against **defects in materials or workmanship**. **The 4th and 5th year are parts only, no labor.**

Dixie Chopper will replace all or part of the assembly at its discretion.

**The Generac Engine, Hydro-Drive-Train, and Deck Hub Assembly warranties  
can all be purchased for \$1,495**

**The Hydro and Spindle Warranties can be purchased for \$798.**

***Please refer to the Dixie Chopper standard warranty for complete details.***

***The Extended Warranties listed above are effective as of January 20, 2001***

## EXTENDED WARRANTY VERIFICATION

Dixie Chopper offers a drive-train extended warranty at the time the unit is purchased new and registered. When a customer indicates his machine has the extended warranty but is unable to provide proof of the product registration, it is important to verify the coverage prior to services being provided under the extended warranty coverage.

To verify the extended warranty coverage, contact Dixie Chopper Technical Service at **1-800-307-2667**, with the unit model & serial number along with the unit owner's name.



# DIXIE CHOPPER

The World's Fastest Lawn Mower

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# DIXIE CHOPPER

The World's Fastest Lawn Mower

**WARRANTY CLAIMS ARE TO BE SUBMITTED WITHIN 30 DAYS OF REPAIR DATE  
CLAIMS RECEIVED BEYOND THE 30 DAY PERIOD WILL BE DENIED**

**ALL RETAILED MOWERS MUST BE REGISTERED TO PROCESS A CLAIM!**

Properly completed claims (including all necessary information), will be processed within 15 working days.

## WARRANTY CLAIMS SUBMISSION TO FACTORY

All Dixie Chopper warranty claims are to be submitted by utilizing Dixie Chopper Warranty Claim forms ONLY.

*Please send in the top copy of claim form ONLY! (All other copies will be returned.)*

Claim forms are available at *no charge* and may be requested when ordering parts.

*Always retain and tag warranty-replaced parts until paid.*

Tag information should include the Dixie Chopper Warranty Claim #, unit serial#, part#, owner & dealer names, as well as the date that warranty was filed. Dixie Chopper reserves the right to request any part to be returned for evaluation prior to processing the warranty. In such cases, the dealer will be notified promptly to return the requested part(s).

***Factory-requested warranty parts returns not received at Dixie Chopper within 15 days  
will result in the warranty claim being rejected.***

## DO NOT DISASSEMBLE

***HYDRO PUMPS, T-BOXES, WHEEL MOTORS, OR SPINDLE ASSEMBLIES***

*While in warranty....*

*Replace Only...*

*Do Not Repair...*

## MANDATORY RETURN

The following original equipment manufacture parts must retain their respective identification plate numbers (as applicable) and be tag-identified with the claim #, unit serial #, part #, owner & dealer names, and be returned to Dixie Chopper with the accompanying top copy of warranty claim (PROTECTED) in the box.

All returned warranty parts must be received properly packaged and undamaged (due to freight).

**HYDRO PUMPS with Test Sheets (Do Not Repair) WHEEL MOTORS (Do Not Repair) T-GEAR BOXES (Do Not Repair)**

**RADIATORS DECK SPINDLE ASSEMBLY ELECTRIC FANS COMPLETE SEATS TIRES & RIMS**

**FUEL TANKS AND ANY LIFETIME WARRANTY COMPONENT**

*Dixie Chopper reserves the right to deny warranty credit for claims involving the parts above  
if they are not returned with the warranty claim to our factory for examination.*

## WARRANTY PARTS

## RETURN AUTHORIZATION (FOR WARRANTY PARTS RETURN)

To assure prompt processing of warranty parts being returned to Dixie Chopper... please contact Technical Service at **1-800-307-2667** with pertinent information regarding the warranty claim and the parts to be returned. A special return authorization # will be assigned to the warranty claim, and the return parts shipment.

Warranty claims submitted utilizing this system, will be processed within 15 working days of receipt at our location in Coatesville Indiana.

**Shipping Address for Warranty Parts Returns:**

Dixie Chopper Warranty  
6302 E County Road 100 N  
Coatesville, IN 46121-9689

# DIXIE CHOPPER

The World's Fastest Lawn Mower

## WARRANTY CLAIM FILING INSTRUCTIONS

Dixie Chopper Warranty Claim Forms are provided at no charge and may be ordered with any parts order.

Each section requires information pertinent to the warranty claim to enable claim processing... omission of information in any separate section of the claim (other than section # 10 for Dixie Chopper use) may cause the claim to be rejected due to the lack of required information. Properly filled-out claims will be processed within 15 working days of receipt at Dixie Chopper. Double-checking to provide all the necessary claim information **the first time** will insure a significant improvement in timely warranty credit for your dealership. Our goal is to make warranty processing simple, easy, and predictable for you... we need your help to accomplish this goal.

<b>1 Owners Name</b>	
Street Address	
City	
State	Zip Code Phone #
Owner's Signature	

<b>2 Engine</b>	<b>Machine</b>
Serial No.	Serial No.
Engine Spec. No.	Model No.
Date Purchased	Date Failed
	Repair Date

<b>3</b> Unit originally Sold By
----------------------------------

<b>4</b> Parts Have Been Returned to Factory <input type="checkbox"/> RGA#	TAG#
--	------

<b>5</b> Conditions Found (Probable Cause of Failure)

<b>6</b> Authorization No.	Time Allowed	Warranty Repair <input type="checkbox"/>	New Defective Service Parts <input type="checkbox"/>
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<b>7</b> Work Performed	Time Allowed
Flat Rate Job Numbers	

<b>8</b> Part No.	Description	Qty	List Price

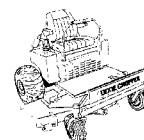
<b>9</b> Warranty Performed By:	Dealer No.
Firm Name	
Street Address	
City	
State	Zip Code Phone #
Mechanic's Signature	

<b>10</b> Dealer Posted
Shop Rate
Labor *
Freight * (Attach Freight Bill)
Parts *
% *
Total Credit *

**CLAIM NO.**

Claim Must Be Returned Within 30 Days  
of Repair Date For Processing  
Return To:

Magic Circle Corporation  
6302 East County Road 100 North  
Coatesville, IN. 46121  
765-246-6845



All Fields Must Be Completed or Warranty Claim Will Be Rejected

\* Office Use Only

### Section # 1...

All information is required.

Owners are contacted regarding their service satisfaction.

# **DIXIE CHOPPER**

*The World's Fastest Lawn Mower*

**Section # 2...**

***All information is required***

**Section # 3...**Selling Dealer

**Section # 4...**Warranty Parts Return

**Section # 5...**Tell us what happened and why the failure occurred.

**Section # 6...**Special/Normal Claim

**Section # 7...**Tell us how you solved the problem to prevent a reoccurrence. {Flat Rates are on the following pages of this guide.}

**Section # 8...**List the warranty parts used for the repair w/descriptions, quantity, and price from current Dixie Chopper parts price book.

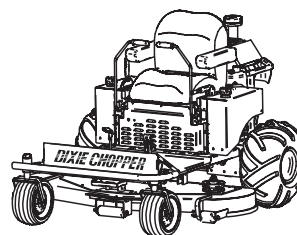
**Section # 9...**Clearly indicate your Dixie Chopper Dealer# plus your dealership name address & phone. The mechanic's name is important in case we need more information to process the claim properly.

**Section # 10...** Is the only section of the warranty claim you do not need to fill-out... it is for Dixie Chopper use.

## **WARRANTY CLAIMS...**

A properly-administered warranty program can be an effective tool for the improvement of future Dixie Choppers, therefore we encourage Dixie Chopper Dealers to provide an accurate failure examination of all parts required in a warranty repair.

Warranty programs are intended as a provision to resolve manufacturing defects in materials or workmanship, in a fair and equitable manner for the benefit of the purchaser, dealer and manufacturer.



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**WARRANTY FAILURE-CODES and FLAT-RATE LABOR SCHEDULE**

DESCRIPTION	FAIL CODE	LABOR HOUR 10TH	DESCRIPTION	FAIL CODE	LABOR HOUR 10TH
<b><i>Brake Components</i></b>			<b><i>Electrical Components (cont'd)</i></b>		
Brake Drum (including wheel)	8001	.3	Transmission Cooling Fan	1023	.5
Brake Band	8003	.4	Tiny Tach	1006	.3
Brake Cable (one)	8002	.5	<b><i>Battery</i></b>	1007	.3
Brake Cable (both)	8004	.7	Battery Cable Positive +	1008	.3
<b><i>Belts</i></b>			Battery Cable Negative -	1009	.2
Engine to Deck	3001	.4	Mercury Switch	1010	.1
Engine to Transmission	3002	.5	Low Oil/Pressure Warn. Horn	1012	.2
Engine to Deck (Twin)	3101	.4	Fan Relay & Pigtail (Diesel)	1011	.5
Engine to Transmission (Twin)	3102	.5	Wiring Harness (Diesel)	1013	1.0
Engine to Jackshaft (Twin)	3103	.6	Water/Oil Warn. Siren (Diesel)	1014	.3
Engine to Deck (Diesel)	3201	.2	Cooling Fan Assy. (Diesel)	1015	.4
Engine to Right Pump (Diesel)	3202	.3	Fuel Solenoid (Diesel)	1017	.5
Engine to Left Pump (Diesel)	3203	.4	Radiator & Fan (updt)(Diesl)	1018	1.0
Deck Belt (Top Spindle)	2001	.3	Cooling & Elect. (updt)(Diesl)	1019	2.0
<b><i>Control Cables</i></b>					
Choke Cable	7001	.3	<b><i>Engine Area</i></b>		
Throttle Cable	7002	.4	Engine Mounts (all4)(Diesel)	1020	.8
Throttle Cables (Twin)	7101	.5	Fuel Filter/Seperator (Diesel)	1021	.5
Brake Cable (one)	8002	.5	Muffler Assembly (Diesel)	1022	.8
Brake Cable (both)	8004	.7	Turbo Air Pre-Cleaner	103	.2
<b><i>Cutting Deck</i></b>			Muffler	1022	.8
Lift Pawl	2000	.3	Oil Cooler-Hydro	5014	.3
Deck Belt (Top Spindle)	2001	.3	<b><i>Gages, Hour Meter, Tiny Tach</i></b>		
Deck Pulleys (Each)	2002	.3	One Gage	101	.4
Spindle Assembly Complete <b>(DO NOT REPAIR)</b> <b>(REPLACE ONLY)</b>	2005	.7	Two Gages or more	102	.6
Top Plate (including spindles R&R)	2006	3.0	Hour Meter	1005	.3
Deck Shell (including spindles R&R)	2007	3.0	Tiny Tach	1006	.3
Triangle Plate &/or Bracket	2008	.3	<b><i>Hydro-Drive Components</i></b>		
Deck Engagement Rod	2009	.2	Wheel Motor Assembly	5001	1.5
Deck Assembly Complete	2010	1.0	Hydro Pump (X,XF models)	5003	2.0
<b><i>Electical Components</i></b>			Hydro Pump (LX models)	5004	2.0
Solenoid	1001	.3	Hydro Pump (Diesel)	5029	1.5
Seat Switch	1002	.3	Hydro Pump Pulley (Diesel)	5030	.5
Ignition Switch	1003	.3	Hydro Pump (XW,XT,SP mdl)	5015	2.0
Wiring Harness (Except Diesel)	1004	.5	Hydro Pump (XXW models)	5018	2.0
Hour Meter	1005	.3	Hydro Pump 21L (Twin)	5020	3.5



**WARRANTY FAILURE-CODES and FLAT-RATE LABOR SCHEDULE**

DESCRIPTION	FAIL CODE	LABOR HOUR 10TH	DESCRIPTION	FAIL CODE	LABOR HOUR 10TH
<b><i>Hydro Components (cont'd.)</i></b>			<b><i>Seat, Body, &amp; Frame Parts</i></b>		
Bell Housing O-Ring (X,XF models)	5006	1.1	Seat Cable	9000	.20
Bell Housing O-Ring (LX models)	5007	1.1	Seat (Complete)	9003	.50
Bell Housing O-Ring (XW models)	5017	1.1	<b><i>Body Fenders</i></b>	9001	.60
Bell Housing O-Ring (XT models)			Fuel Tank	9002	1.0
Bell Housing O-Ring (SP models)			Fuel Cap/Gage (both)	9006	.10
Bell Housing O-Ring (XXW models)	5018	1.1	Front Caster Fork	9004	.50
Pump Arm & Adjust	5019	.50	Wheel Motor Plate	9005	2.0
Pump Linkage Adjust	5023	.30	Main Frame	9999	12.0
Neutral Rods Adjust	5011	.20	<b><i>Wheels, Hubs, &amp; Studs</i></b>		
High Pressure Hose (each)	5012	.20	Rear Wheel Assembly	6001	.20
Purge Charge Hose (each)	5013	.20	Front Wheel Assembly	6002	.30
Replace Return & Cooler Lines	5027	1.0	Wheel Hub Studs (all 8)	6005	.50
Hydro Reservoir Cap/Bushing	5028	.10	Wheel Hub (including wheel)	6006	.50
Hydro Reservoir	5005	1.0			
Hydro Filter Mount (each)	5010	.50			
Hydro Filters	5026	.20			
Hydro Oil Cooler	5014	.30			
T-Box Assembly/Center Drive	5002	1.5			
T-Box & Adjust (Twin Engine model)	5021	4.5			
<b><i>Special Codes Assigned by Service Department</i></b>					
	9915	.25			
	9930	.50			
	9945	.75			
	9960	1.0			
<b><i>Pulleys</i></b>					
Engine Pulley	4001	.40			
Transmission Idler Pulley	4002	.40			
JS-Deck-DR Pulley (Twin)	4101	.40			
JS-Main-DR-Pulley (Twin)	4102	.80			
Engine Clutch (one) (Twin)	4103	.80			
Engine Clutch (both) (Twin)	4106	1.1			
Cutting Deck Pulleys (Each)	2002	.30			
Engine Pod Idler (Twin)	4104	.70			
Engine Pod Idlers (Twin)	4107	.80			
Jack Shaft Assembly (Twin)	4105	1.5			

DESCRIPTION	FAIL CODE	LABOR HOUR 10TH	DESCRIPTION	FAIL CODE	LABOR HOUR 10TH
<b><i>Brake Components</i></b>			<b><i>Pulleys</i></b>		
Brake Drum	8501	.6	Deck Idler Pulley	4500	.2
<b><i>Belts</i></b>			Clutch-Pump Idler Pulley	4501	.15
Clutch-Pump	3502	.5	<b><i>Seat, Body &amp; Frame</i></b>		
Engine-Deck	3501	.4	Right Fender	9507	.2
Deck	2501	.3	Left Fender	9508	.2
<b><i>Control Cables</i></b>			Fuel Tank	9502	.1
Throttle Cable	7501	.3	Seat (Complete)	9503	.5
Choke Cable	7502	.4	Seat Cable	9500	.1
<b><i>Cutting Deck</i></b>			Fuel Caps (Both)	9506	.1
Deck Pulleys (each)	2502	.3	Front Castor Fork	9504	.5
Spindle Assy. Complete	2505	.7			
Top Plate	2506	3.0			
Deck Shell	2507	3.0			
Complete Deck	2510	1.0			
<b><i>Electrical Components</i></b>					
Ignition Switch	1503	.2			
Wiring Harness	1504	1.0			
Hour Meter	1505	.2			
Electric Clutch	1524	1.0			
PTO Switch	1525	.2			
Battery	1507	.3			
Positive Cable	1508	.2			
Negative Cable	1509	.2			
Mercury Switch	1510	.5			
Low Oil Horn	1512	.5			
<b><i>Engine</i></b>					
Muffler Assy.	1523	.8			
Hydro Oil Cooler	5514	.3			
Engine Pulley	4501	1.0			
<b><i>Hydro-Drive Components</i></b>					
Wheel Motor	5501	1.0			
Hydro Pump	5515	1.5			
Hydro Tank	5505	2.0			
Hydro Hose (Each)	5512	.2			
Pump Arm & Adjust	5519	.2			
Pump Linkage & Adjust	5523	.2			
Hydro Filters (Both)	5526	.4			
Hydro Cooler Lines (Both)	5527	.4			

## FLAT RATE SCHEDULE -- GENERAC OHVI ENGINES

FAILURE CODE	GH & GV ENGINES	GTV770-990
E41	Engine R&R	2.5
E41	Engine Long Block	3.5
E49	Connecting Rod	4.0
E09	Crankshaft & Main Bearing R&R	5.0
E32	Crankshaft PTO Seal	0.8
E32	Crankshaft Flywheel	1.5
E49	Crankshaft & Connecting Rod	4.0
E60	Valves R&R	1.0
E60	Valve Tappet Adjust	1.0
E60	Valve Grinding	1.2
E87	Valve Spring & Retainer	1.0
E32	Valve Cover & Gasket	0.6
E47	Camshaft	4.5
E70	Flywheel	1.2
E51	Cylinder Head & Gaskets	1.0
D85	Carburetor	0.5
E61	Exhaust Manifold	2.5
E27	Muffler	0.3
E69	Low Oil Pressure Switch	0.3
E07	Oil Filter Support/Assembly	1.5
E42	Magneto (Coil)	1.5
S13	Engine Shrouding	0.5
G50	Governor/Oil Pump Assembly	3.5
E45	Starter Motor	1.0
G50	Governor Adjust	0.4
E32	Crankcase Cover/Gasket	3.0

\* Please call Dixie Chopper Service Department, prior to repairing any Generac/Guardian internal engine component(s), for authorization #.