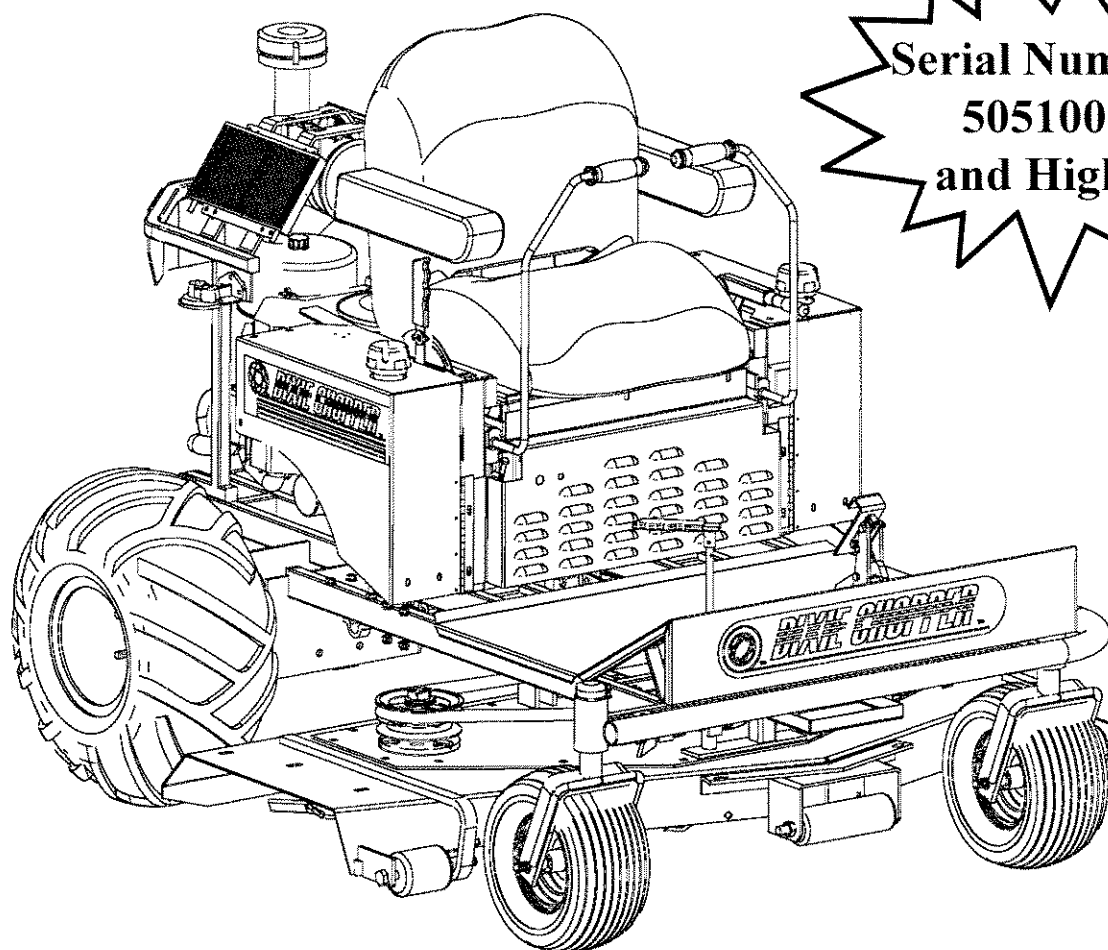


DIXIE CHOPPER

The World's Fastest Lawn Mower



Serial Numbers
5051009
and Higher

Model # _____

Engine Model # _____

Serial # _____

Engine Serial # _____

Date Purchased _____

Engine Spec. # _____

2005 XXW, XT-72 PARTS MANUAL

700034

July, 2004

DIXIE CHOPPER

Congratulations on your purchase of a **DIXIE CHOPPER** lawn mower. We believe you have exercised excellent judgement, and are most appreciative of your patronage.

**Your DIXIE CHOPPER Dealer is your *#1 SOURCE* for
DIXIE CHOPPER parts and service !**

Please call or visit your nearest authorized Dixie Chopper Dealer for additional service information.

AUTHORIZED DEALER

Let us know how you are getting along with your new CHOPPER!

www.dixiechopper.com

Dixie Chopper reserves the right to make changes or add improvements to its products at any time without incurring any obligation to make such changes to products previously manufactured. Neither Dixie Chopper, nor its dealers, accept responsibility for variations which may be evident in the actual specifications of its products and the statements and descriptions contained in this publication.



CONTENTS

Quick Reference Parts	1
Decals	2
Decal Placement	5
Frame	6
Crossmember & Engine Adjustment	7
Wheels & Tires	9
Foot Pedal	10
Deck Lift System	11
OCDC	12
Deck	13
Hubs and Belts	15
Transmission Frame	17
Transmission & Drive	21
Wheel Motor	24
Hydraulic Hose Diagram	26
Fuel System	29
Throttle	31
Body	33
Brake	36
Center Hub	37
Engine POD	38
XXW4600 Engine Oil Routing	40
Engine 23Hp Kohler	41
Engine 27Hp & 32Hp Guardian	42
Guardian Engine Oil Routing	43
Electrical Diagram 23Hp Kohler	44
Electrical Diagram 27Hp & 32Hp Guardian	45
Notes	46



XXW, XT-72 MODEL QUICK REFERENCE PARTS

MODEL	XXW4600	XT3200	XXG2703
Engine	Kohler 23Hp (2X)	Guardian 32Hp	Guardian 27Hp
Deck	72"	72"	72"
Rear Tires	97200	400116	97200
Rear Rims	97130	400054	400014
Rear Tire & Rim (Right & Left)	97200-RB/97200-LB	400117	400019/400020
Front Tire & Rim (Run Flat)	400129	400129	400129

Belts			
Engine-Transmission	97345	9907B41	9907B41
Engine-Deck	68082	9907B85	9907B85
Deck	68162	68162	
CenterHub - Engine 2	2 / 20256		

Filters			
Fuel Filter	2 / 97392	0F0106	0F0106
Nelson Air Filter Primary	25-083-01		
Nelson Air Filter Secondary	25-083-04		
Donaldson Air Filter (Primary)		0E3557	0E3557
Donaldson Air Filter (Secondary)		0E3656	0E3656
Amsoil Oil Filter	2 / 60119	60119	
Zinga-Hydro Filter	2 / 68140	2 / 68140	2 / 68140

Blades			
X Style (Standard)	30227-72X	30227-72X	30227-72X
Narrow High Lift Blade (Optional)	30227-72H	30227-72H	30227-72H
Heavy-Duty (Optional)	30227-72N	30227-72N	30227-72N

VARIOUS PARTS ALL	MODELS		
Fiber Washer	W-101		
Spindle Bearing	30218		
Deck Roller (Ctr)	30240-0		
Choke Control	2/20248	20248	
Throttle Cable	2/68249	68249	
Brake Cable	65246/65247	65246/65247	
Fuel Cap (No Guage)	600035		
Control Lever Grip	20257	20257	20257
Throttle Assembly	68251	68250	68250

DIXIE CHOPPER

DECALS



1



2



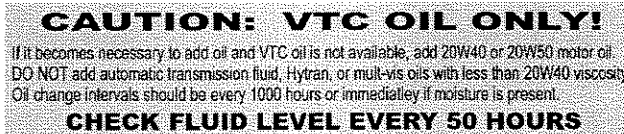
3



4



5



8



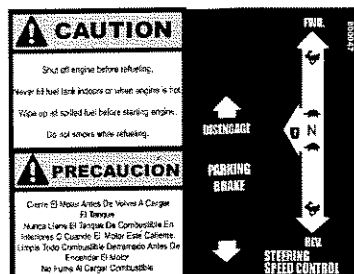
6



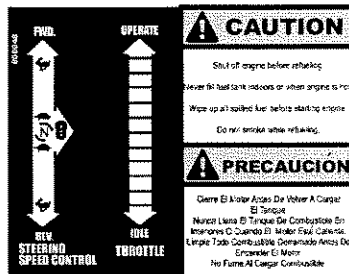
7



9



11



12



10



13

REF #	PART #	DESCRIPTION	QTY.
1	800007	XXW4600 Front Panel	1
2	800053	XT3200 Front Panel	1
3	800069	XXG2703 Front Panel	1
4	800014	Ignition (Twin unit takes two.)	1
5	800018	Docu-Tube Decal (Back Of Seat)	1
6	800015	Choke (Twin unit takes two.)	1
7	65413	Patent Pending (T-Box)	1

REF #	PART #	DESCRIPTION	QTY.
8	97013	VTC Only (Oil Tank)	1
9	65436	S'Burb'N Turb'N	1
10	264000200210	VTC	1
11	800047	Left Fender Decal (Combo)	1
12	800048	Right Fender Decal (Combo)	1
13	30590	USA Decal (Rear Right Fender)	1

DIXIE CHOPPER

DECALS (CONT'D)

MODEL	ENG-TRANS	ENG-DECK	DECK SPINDLE	CLUTCH-DRIVE
42"	B-41	B-81	A-89	
50"	B-41	B-84	B-112	
60"	B-41	B-85	B-130	
SPINER 60"	B-41	B-85	B-130	
7 1/2"	B-41	B-85	B-162	
CITY	B-41	B-81	B-162	
TWIN	B-40	B-82	B-162	B-38

800042

14

OPERATOR CONTROLLED DISCHARGE CHUTE
OCDC

DANGER Safe operation of this vehicle is the sole responsibility of the operator. Safety is an ATTITUDE and it starts with you!

15

WARNING

Operating this machine with the high temp/low oil horn inoperable or disconnected, voids all warranties expressed or implied.

16

DANGER PELIGRO

KEEP HANDS & FEET AWAY
DO NOT OPERATE MOWER UNLESS GUARD OR GRASS CATCHER IS ATTACHED.

MANTENGA ALEJADOS MANOS Y PIES.
NO OPERE EL CORTACESES A MENOS QUE LA PROTECCION O CAPTACION DE HIERBA SEY CLOGADA.

17

CAUTION

Read and follow safety instructions of all equipment.
Do not use this machine if you are not properly trained.
Do not operate while talking.

PRECAUCION

Lea el Manual de Instrucciones de todos los equipos.
No opere esta máquina si no está debidamente capacitado.
No opere esta máquina mientras habla.

DANGER TO AVOID INJURY, READ OWNER'S MANUAL

Read and follow safety instructions of all equipment.
Do not use this machine if you are not properly trained.
Do not operate while talking.

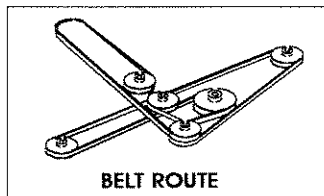
PELIGRO LEA EL MANUAL DEL USUARIO PARA EVITAR LESIONES

Lea el Manual de Instrucciones de todos los equipos.
No opere esta máquina si no está debidamente capacitado.
No opere esta máquina mientras habla.

NOTICE

For best performance, maintain engine oil level at 100% under all load.
Construction operation below 2000 RPM will result in engine wear, fueling and an increased quantity of oil. 2000 RPM may be required for best performance under high load conditions.

20



BELT ROUTE

18

DECK SPINDLES MUST BE LUBRICATED EVERY 100 HOURS

We Recommend Using
LUCAS X-TRE HD Grease
Dixie Chopper Part #800038

"No Grease...No Warranty"

19



21

REF #	PART #	DESCRIPTION	QTY.
14	800042	Belt Information	1
15	97072	OCDC Safety Decal	1
16	97514	Hom Warning	1
17	30229	Deck Danger Decal	2

REF #	PART #	DESCRIPTION	QTY.
18	65422	Belt Route Decal	1
19	800060	Lucas Deck Hub Decal	1
20	800050	Right Fender Combo F/Cooler Lid	1
21	800059	Dixie Power - Torque Decal (XT3200)	1

DIXIE CHOPPER

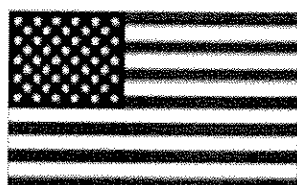
DECALS (CONT'D)



22



23



24



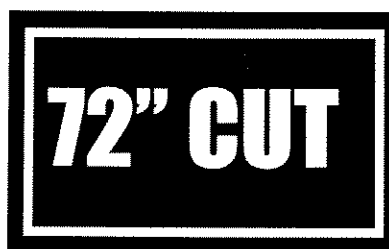
25



26



27



28



29



30



31



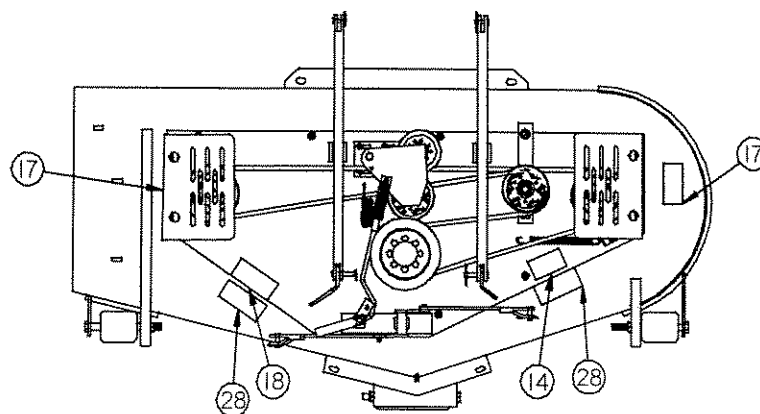
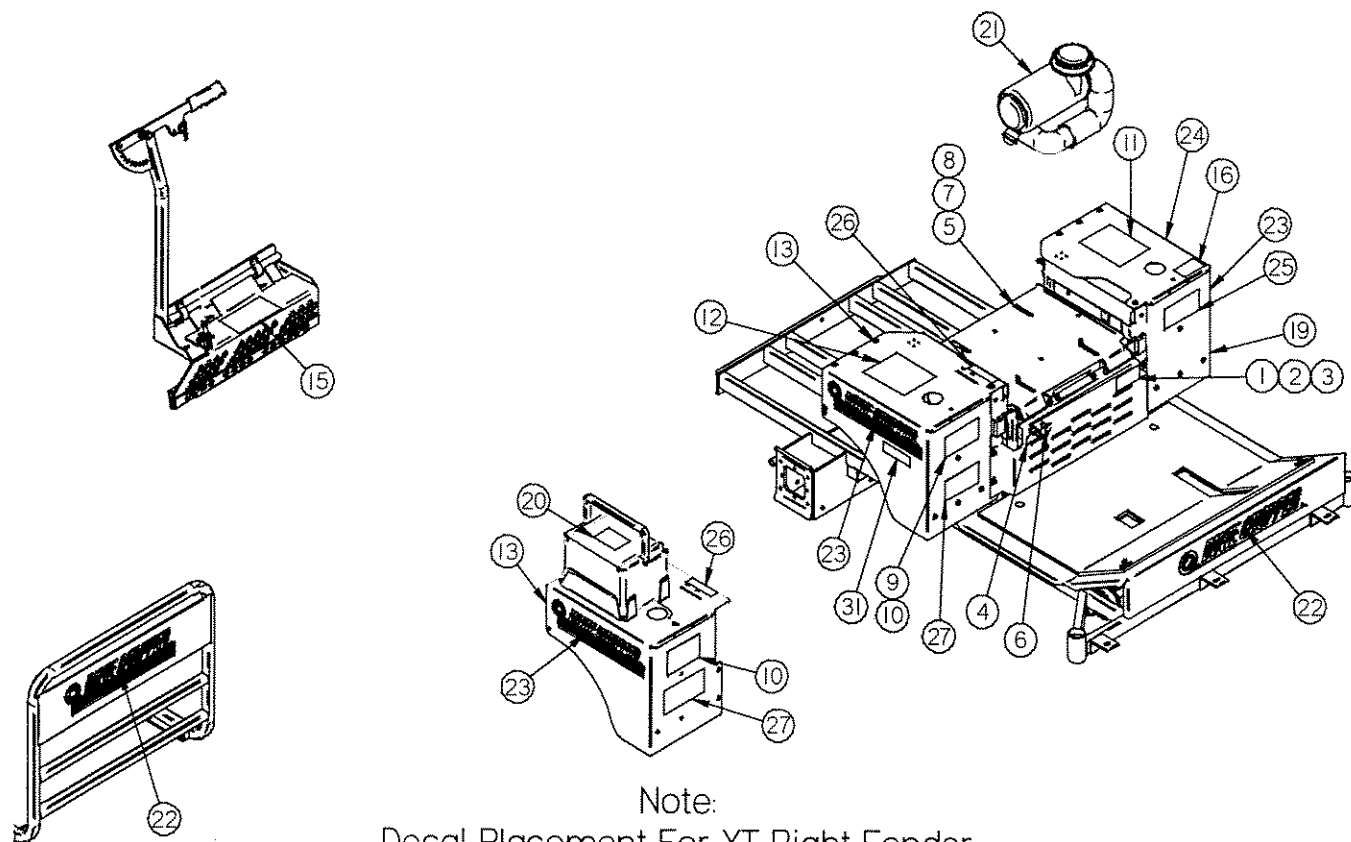
32

REF #	PART #	DESCRIPTION	QTY.
22	800033	Floor Pan Decal	2
23	800032	Fender Decal	2
24	800020	American Flag Decal (Side Fender Left)	1
25	800008	Hp + 1 Decal	1
26	800043	Throttle Start Decal	1
27	800022	Xtreme Mowchine	1

REF #	PART #	DESCRIPTION	QTY.
28	65437	72" Cut Decal	2
29	97097	Pod Decal (On Frame Pod)	1
30	97008	Cross Member Decal (Under Frame)	1
31	800019	Roll & Seal Decal	1
32	800061	Lucas Oil Decal	1

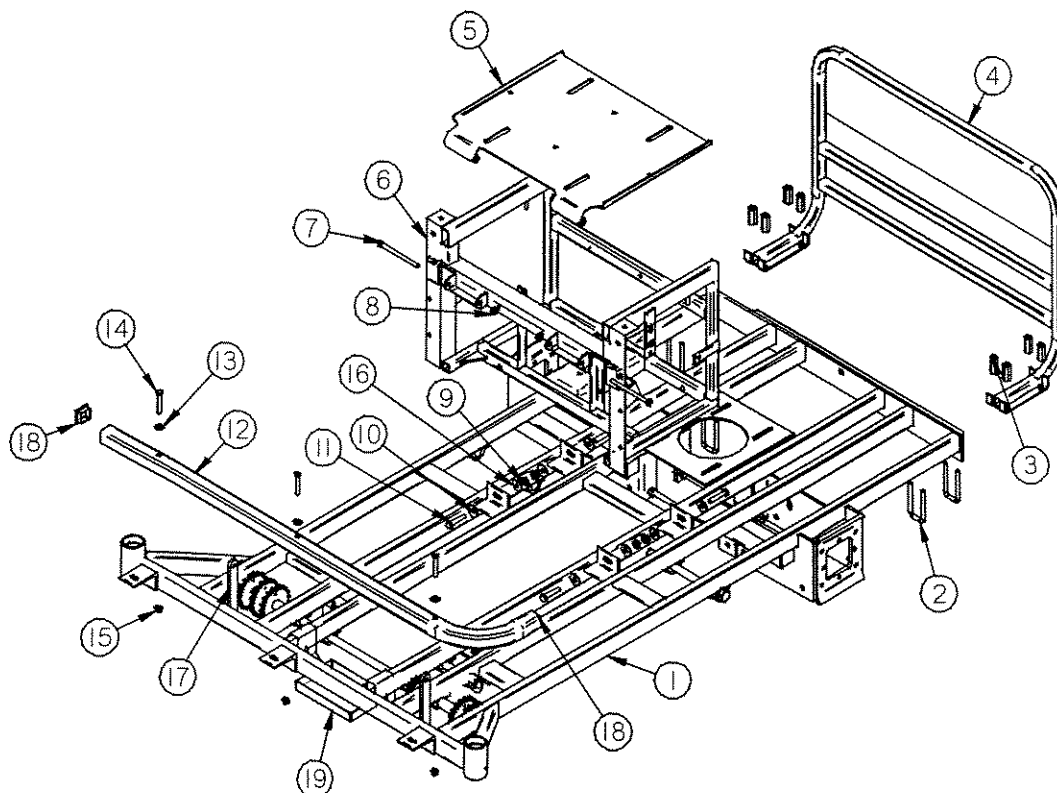
DIXIE CHOPPER

DECAL PLACEMENT



DIXIE CHOPPER

FRAME

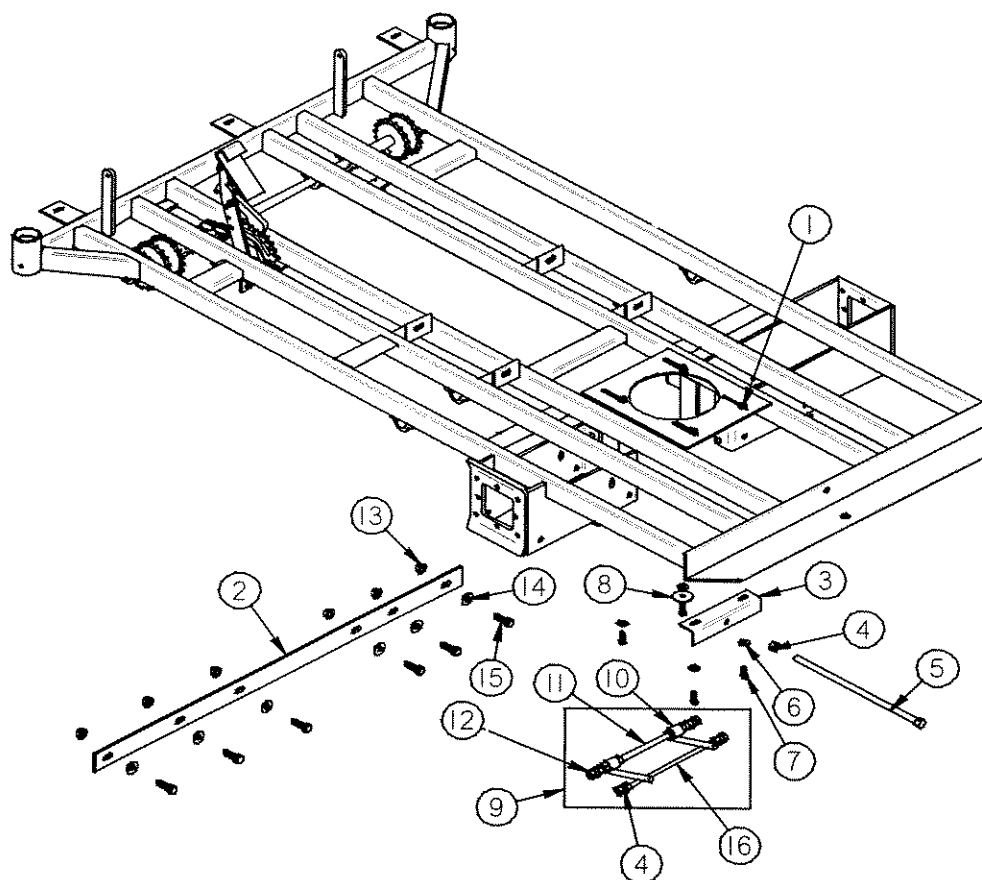


REF #	PART #	DESCRIPTION	QTY.
1	100067	XT3200, XXG2703 Frame	1
	100031	XXW4600 Frame	
2	B-204	3/8"-16x1 3/8"w x 3"L U-Bolt	4
3	N-160	3/8"-16 Coupling Nut	8
4	97096	Rear Guard	1
5	400026	Weldment - Low Ride Seat Pan w/ Hinge	1
6	100007	Weldment - Low Ride Transmission Frame	1
7	B-229	3/8"-16 x 5" Bolt	2
8	N-107	3/8"-16 Nylon Locknut	2
9	N-135	7/16"-20 Nyloc Nut	4
10	W-168	7/16" Standard Flat Washer	8
11	B-199	7/16"-20 x 2' Grade 8 Bolt	4
	B-273	7/16"-20x2 1/2' For Transmission with 1/2" Spacer	

REF #	PART #	DESCRIPTION	QTY.
12	67045-72	Bumper - XXW	1
13	W-160	10mm Flat Washer	3
14	B-179	3/8"-16x2 1/2" Bolt	3
15	N-108	3/8"-16 Whiz Flange Nut	3
16	30242	1/2" Spacer	6
17	400008	Mount - Floor Pan Hinge Frame	2
18	97169	Bumper Cap	2
19	400065	Standard Battery Box (XXG2703, XXW4600)	1
	B-190	3/8"-16x1 1/2" Carriage Bolt	2
	N-108	3/8"-16 Whiz Flange Nut	2
	97145	Diesel Battery Box (XT3200)	1
	B-190	3/8"-16x1 1/2" Carriage Bolt	2
	N-108	3/8"-16 Whiz Flange Nut	2

DIXIE CHOPPER

XT3200, XYG2703 CROSSMEMBER & ENGINE ADJUSTMENT

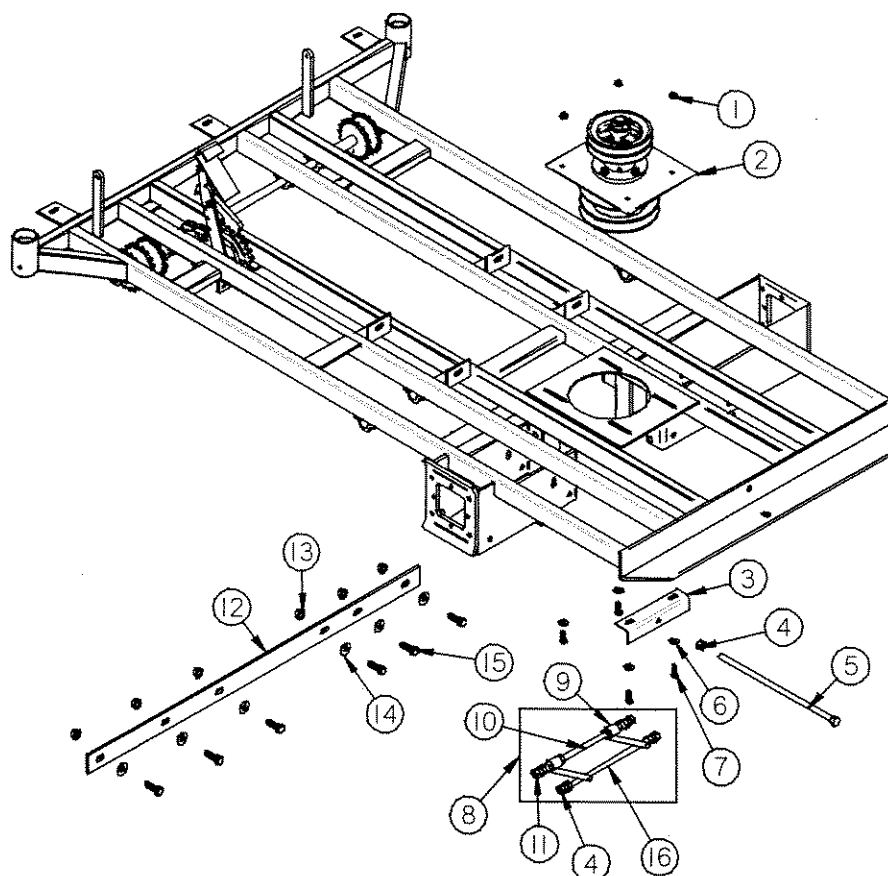


REF #	PART #	DESCRIPTION	QTY.
1	N-103-W	5/16"-18 Whiz Flange Nut	4
2	97024	Crossmember	1
3	72216	Pull Stop Weldment	1
4	N-110	1/2"-13 Nut	7
5	B-281	1/2"-13x15" Engine Adjustment Bolt	1
6	W-113	5/16" Standard Flat Washer	4
7	B-156	5/16"-18x2" Gr.5 Bolt	4
8	W-107	3/8"x1 5/8" Beveled Washer	1

REF #	PART #	DESCRIPTION	QTY.
9	72220	Belt Guide Assembly (Incl. Ref #10,11,12)	1
10	72217	Belt Guide Weldment	2
11	72222	All Thread 1/2"-13x12 1/2"	1
12	N-110	1/2"-13 Nut	6
13	N-157	1/2"-13 Whiz Flange Nut	6
14	W-109	1/2" Flat Washer	6
15	B-123	1/2"-13x1 1/2" Bolt	6
16	72222	All Thread 1/2"-13x12 1/2"	1

DIXIE CHOPPER

XXW4600 CROSSMEMBER & CENTER HUB PLACEMENT

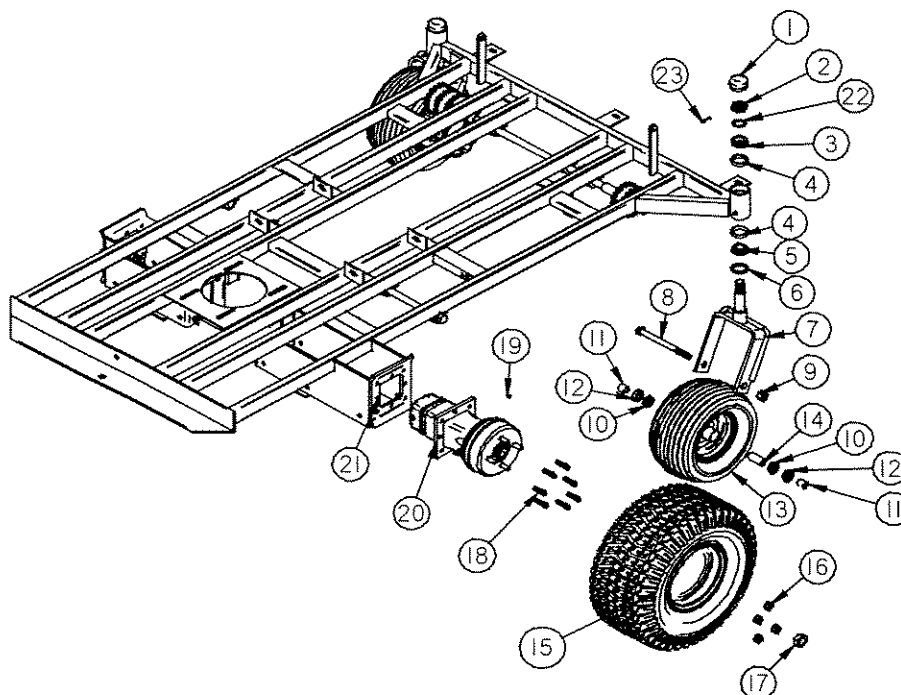


REF #	PART #	DESCRIPTION	QTY.
1	N-103-W	5/16"-18 Whiz Flange Nut	4
2	68242	Center Drive Hub Assembly (Narrow bolt pattern to rear of machine)	
3	72216	Pull Stop Weldment	1
4	N-110	1/2"-13 Nut	7
5	B-282	1/2"-13x15.5" Engine Adjustment Bolt	1
6	W-113	5/16" Standard Flat Washer	4
7	B-131	5/16"-18x1" Gr.5 Bolt	4
8	72220	Belt Guide Assembly (Include #9,10,11)	1

REF #	PART #	DESCRIPTION	QTY.
9	72217	Belt Guide Weldment	2
10	72222	All Thread 1/2"-13x12 1/2"	1
11	N-110	1/2"-13 Nut	6
12	97024	Crossmember	1
13	N-157	1/2"-13 Whiz Flange Nut	6
14	W-109	1/2" Flat Washer	6
15	B-123	1/2"-13x1 1/2" Bolt	6
16	72222	All Thread 1/2"-13x12 1/2"	1

DIXIE CHOPPER

WHEELS & TIRES

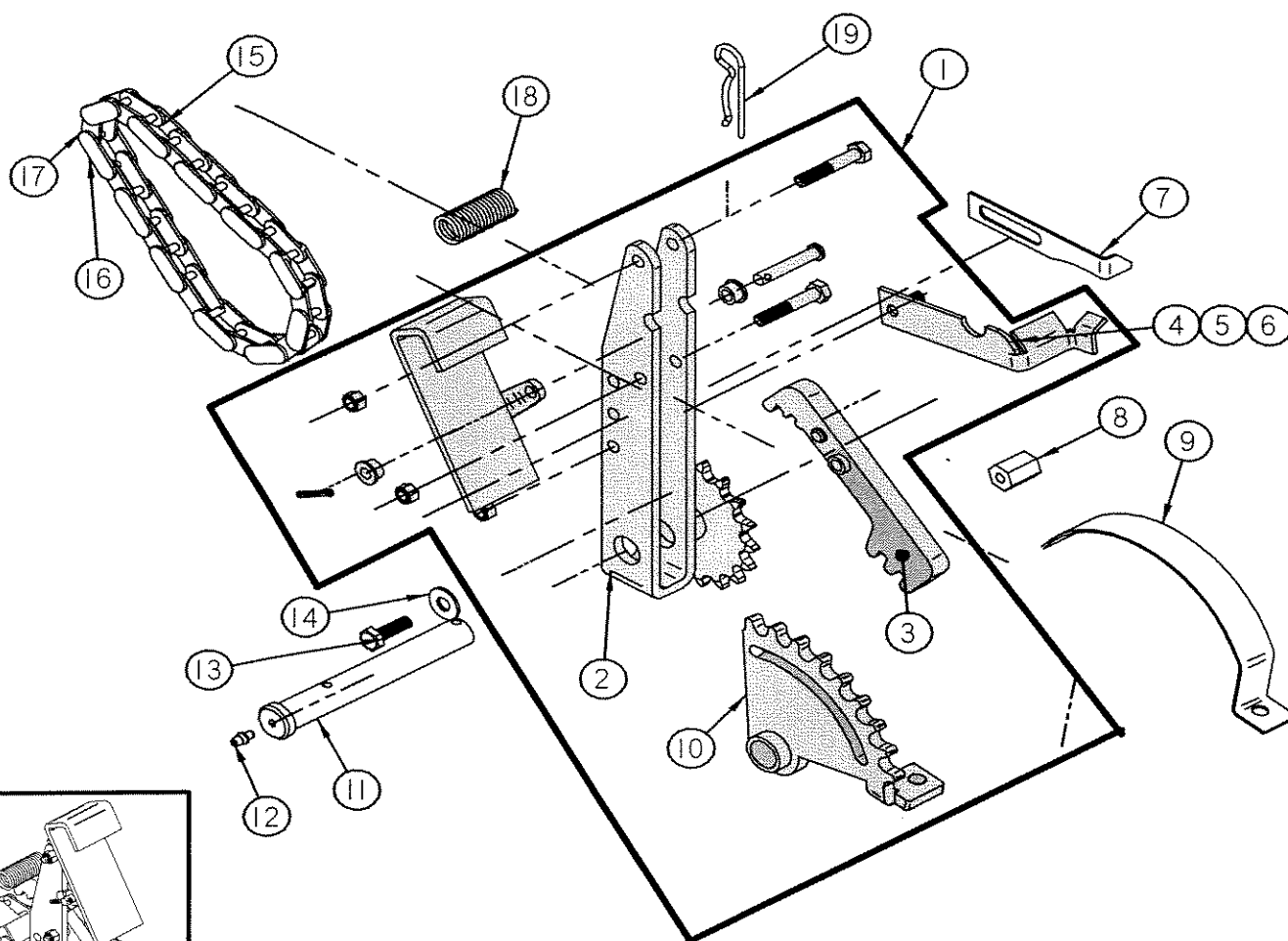


REF #	PART #	DESCRIPTION	QTY.
1	10220	Dust Cap	2
2	N-142	Castle Nut	2
3	10207	Top Bearing	2
4	10206	Outer Bearing Race	4
5	97171	Bottom Bearing	2
6	10208	Seal	2
7	100019	Heavy Duty Fork	2
8	B-236	5/8"-11x9" Bolt	2
9	N-115	Nut - 5/8"-11 Nyloc	2
10	67205	Inner Front Wheel Bearing	4
11	400052	Outer Front Wheel Spacer	4
12	10205	Outer Front Wheel Bearing	4
13	400129	Assembly - Run Flat Tire & Rim 15x6.0x6	2
14	67204	Inner Front Wheel Spacer	2
15	400019	Left Turf Boss III Assembly (XXG2703)	1
	97200	Turf Boss Tire Only	
	400014	Non - Reinforced Rim	
	10127-S	Valve Stem	
	400020	Right Turf Boss III Assembly (XXG2703)	1

REF #	PART #	DESCRIPTION	QTY.
	400117	Assembly - 26-12x12 Field Trax Tire (XT3200)	1
	400116	Tire - 26-12x12 Field Trax (Tire Only)	
	400054	Rim - 4 Gauge 12x8.5	
	10127-S	Valve Stem	
	97201-LB	Turf Boss III Assembly Left Side (XXW4600)	1
	97200	Tire Only 25 x 12 x 9	
	97130	Rim Only 72" - Reinforce/Rim	
	10127-S	Valve Stem	
	97200-RB	Turf Boss III Assembly Right Side (XXW4600)	1
16	N-113	1/2"-20 Wheel Lug Nut	8
17	PW72693	Wheel Motor Axle Nut	
18	B-123	1/2" -13x1 1/2" Bolt	14
19	300339102	1/4" Key - F/Shaft	
20	200018	Wheel Motor 18Qu. In. w/Brake (XT3200, XXG2703)	
	200024	Wheel Motor 24Qu. In. w/Brake (XXW4600)	
21	N-146	1/2" Stover Lock Nut	14
22	W-131	1"ID.x1 1/2"OD.x1/8" Thick	2
23	P-108	3/32"x1 1/2" Cotter Pin	2
	68211	Tire Sealant 1 Liter Bottle (Optional)	
		Front Tire @ 1 Liter	
		Rear Tire @ 2 Liter	

DIXIE CHOPPER

FOOT PEDAL ASSEMBLY

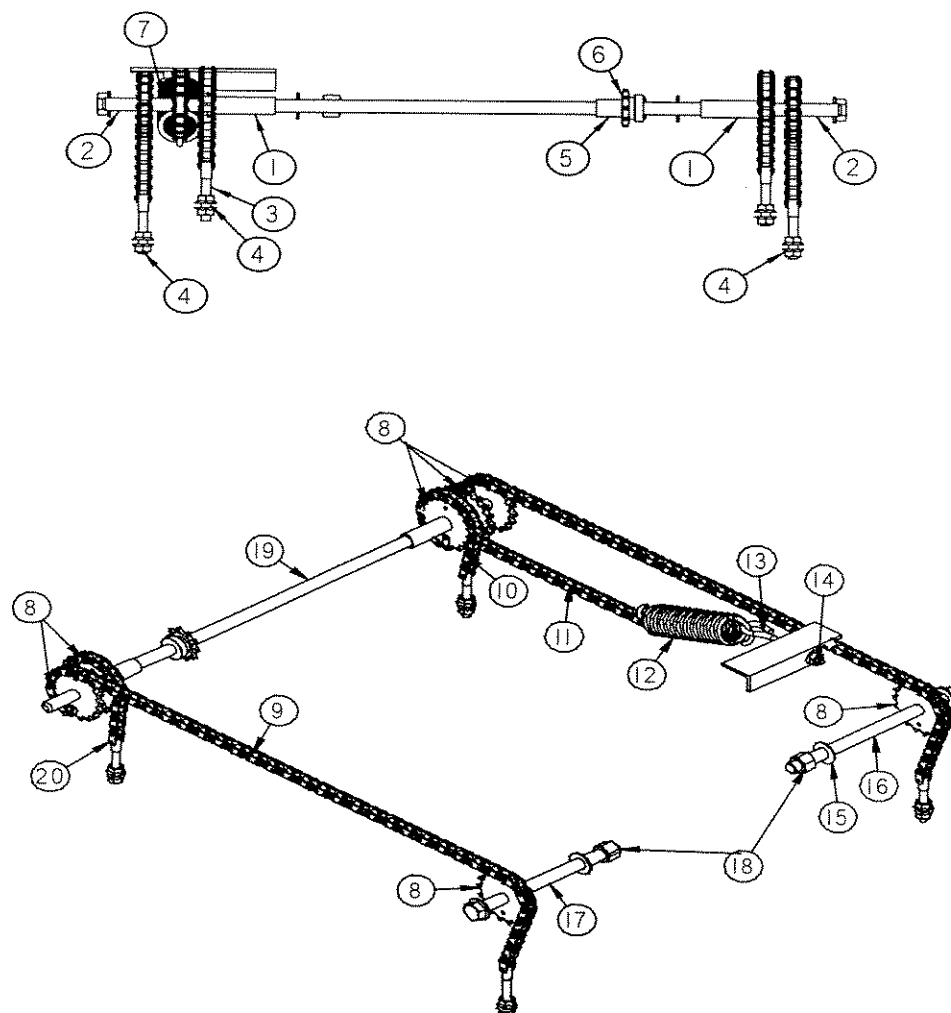


REF #	PART #	DESCRIPTION	QTY.
1	10107-1/2	Kit - Foot Pedal	1
2	10225-2	Weldment - #50 Foot Lift Arm	1
3	10224-1	Pawl	1
4	990735020	Foot Pedal Lock (Incl. #5 - #6)	1
5	W-164	5/16" Wafer Spring Washer	
6	N-144	5/16"-18 Nylon Jam Nut	
7	300008	Deck Height Pointer	1
8	N-130	5/16"-18x1 3/4" Coupling Nut	1
9	300007	Deck Height Indicator	1
10	10226-1	Lift Sprocket	1

REF #	PART #	DESCRIPTION	QTY.
11	10228-1	Pin	1
12	F-100	3/16" Drive-In Grease Fitting	1
13	B-131	5/16"-18x1" Bolt	1
14	W-113	5/16" Standard Flat Washer	1
15	68219	#50 Chain (include ref.#16)	1
16	10233	#50 Half Link	1
17	10232	#50 Master Link	1
18	20217-25	Spring	1
19	30213	Hair Pin Clip	1

DIXIE CHOPPER

DECK LIFT SYSTEM

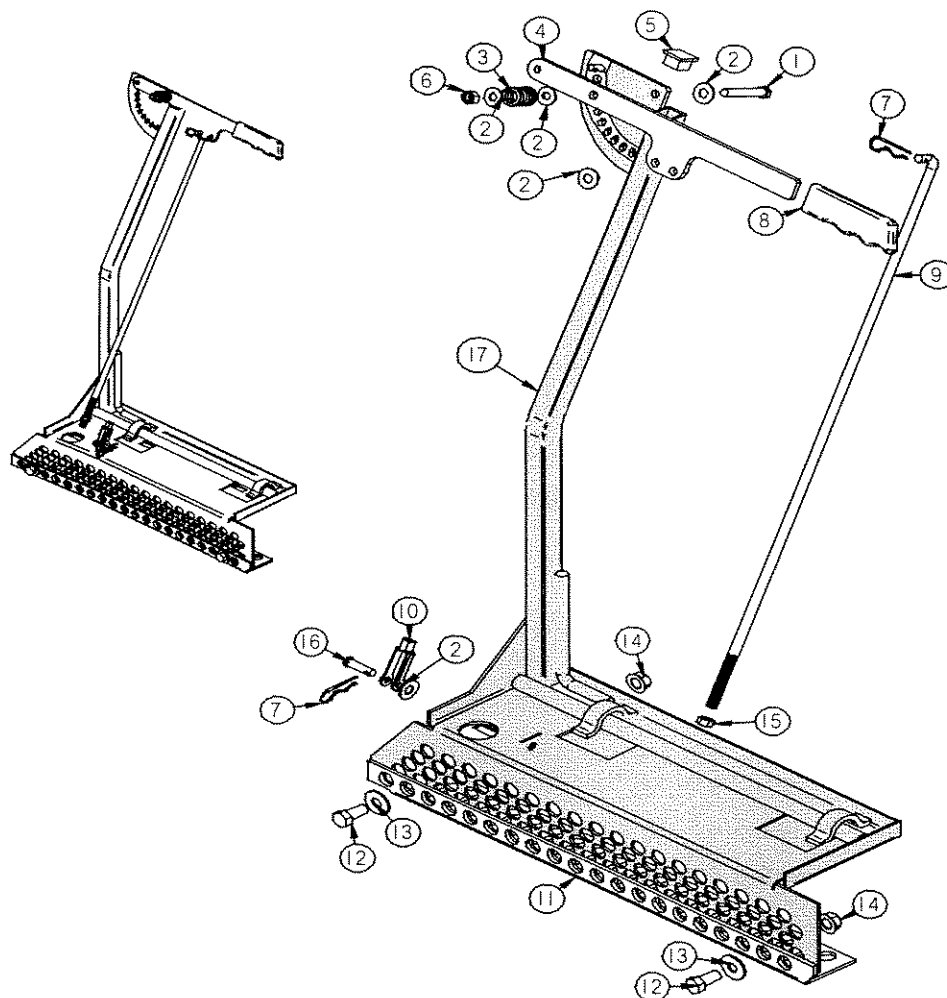


REF #	PART #	DESCRIPTION	QTY.
1	68108	2 7/8" Long Bushing	2
2	65047	3/4" Long Bushing	2
3	S-114	1/2"-13 Stud	4
4	N-157	1/2"-13 Whiz Flange Nut	8
5	68105	3/8" Long Bushing	1
6	68104	#50 Small Sprocket	1
7	68106	1 3/16" Bushing	1
8	68103	Deck Lift Sprocket #50	7
9	990710005	#50-67P Rear Deck Lift Chain	2
10	68217	#50 Front Deck Lift Chain	2
11	990710002	#50 Return Spring Chain	1

REF #	PART #	DESCRIPTION	QTY.
12	97456	225 lb. Return Spring	1
13	B-241	3/8"-16 Eye Bolt	1
14	N-108	3/8"-16 Whiz Flange Nut	1
15	W-154	3/4" Flat Washer	4
16	B-240	3/4"-9x11" Bolt	1
17	B-239	3/4"-9x10" Bolt	1
18	N-158	3/4"-9 Nyloc Nut	2
19	68110	3/4" x 34 3/4" Rod	1
20	10232	#50 Master Link	10

DIXIE CHOPPER

72" OCDC

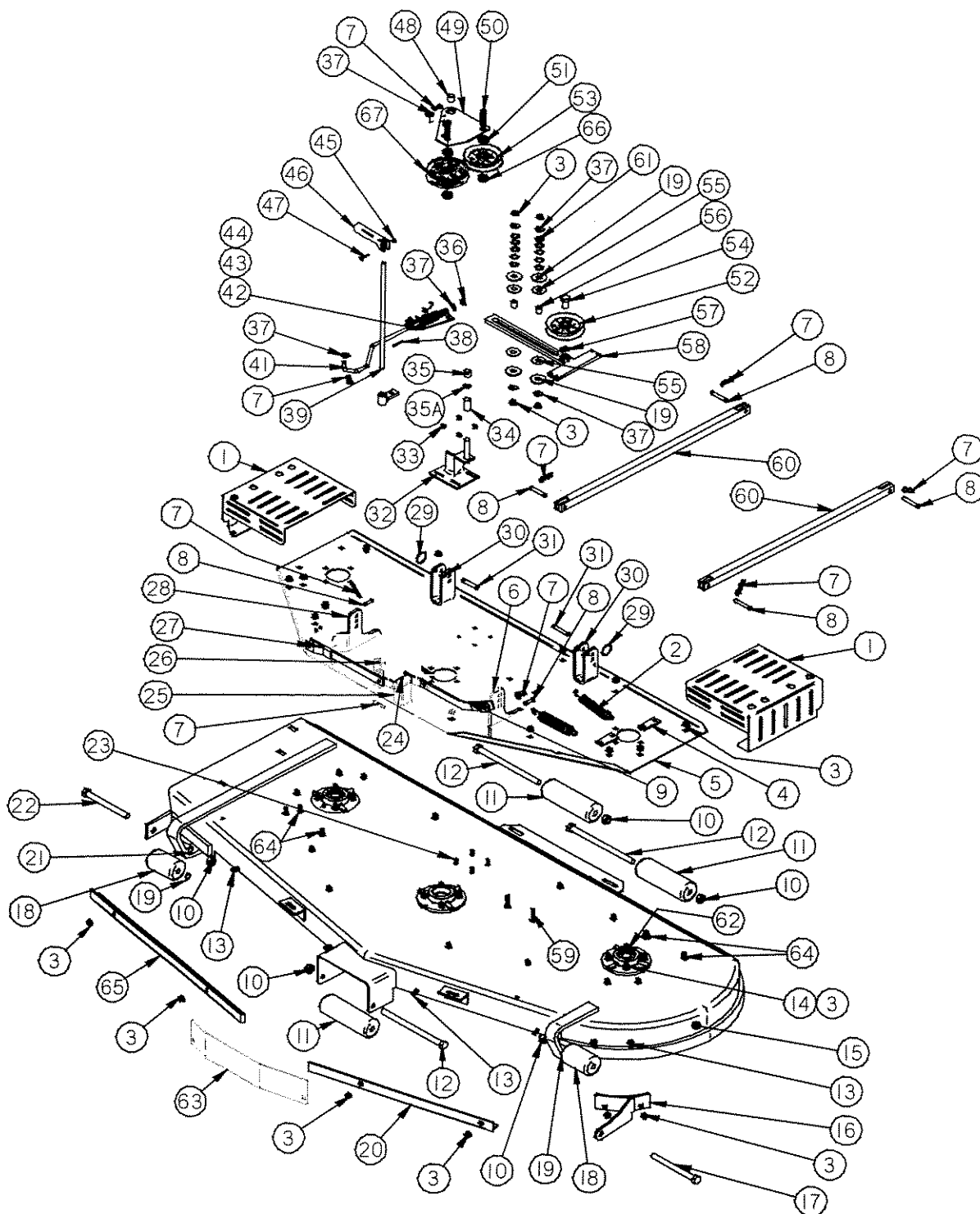


REF #	PART #	DESCRIPTION	QTY.
	72122	Assembly - 72" OCDC	
	B-135	3/8"-16x1" (Carriage Bolt Hardware to Bolt to Deck)	
	N-108	3/8"-16 Whiz Flange Nut (Deck 3 Each)	
1	B-179	3/8"-16 x2.5" Bolt	1
2	W-104	3/8" Standard Flat Washer	5
3	20252	Spring	1
4	900014	Handle	1
5	68142	1"x1" Plastic Plug	1
6	N-107	3/8"-16 Nylon Locknut	1
7	20224	Hair Pin Clip	2
8	67258	Handle Grip	1

REF #	PART #	DESCRIPTION	QTY.
9	68130	Control Rod (Inc. #9,11,15)	1
10	N-155	3/8"-24 Yoke	1
11	72123	Lower Screen (Optional)	1
12	B-138	1/2"-13x1" Bolt	2
13	W-109	1/2" Standard Flat Washer	2
14	N-157	1/2"-13 Whiz Flange Nut	2
15	N-150	3/8"-24 Nut	1
16	P-102	3/8"x1.25" Clevis Pin	1
17	68122-72W	Weldment - 72" OCDC	1

DIXIE CHOPPER

72" Deck



DIXIE CHOPPER

72" DECK

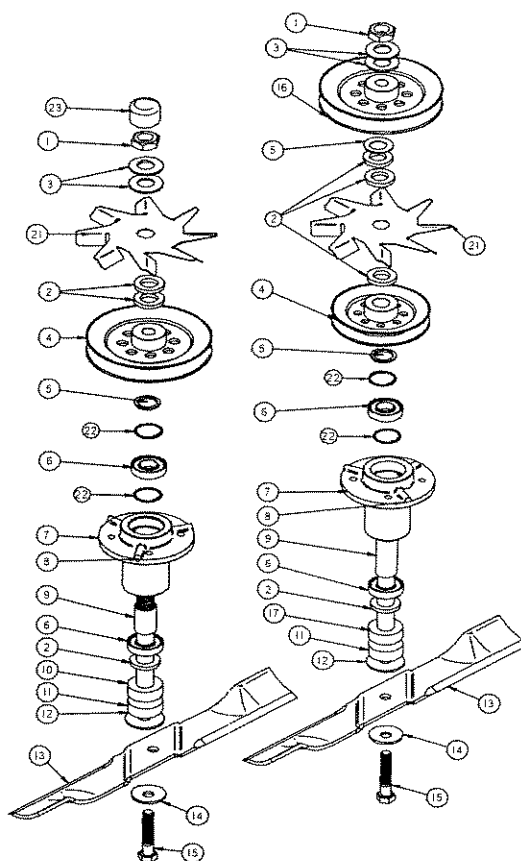
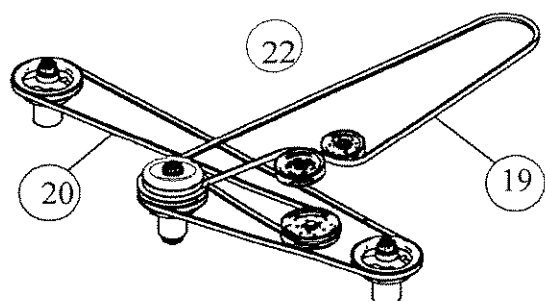
REF #	PART #	DESCRIPTION	QTY.
	300025	Guardian 72" Complete Deck	
	72300-72T	Twin Complete Deck 72"	
	300020	Deck - Standard 72"	
1	300057	Pulley Guard	2
2	10222	Spring	2
3	N-108	3/8" Whiz Flange Nut	51
4	65308	Idle Spring Tab	2
5	300016	72" Top Plate Weldment	1
6	334000130111	Left 3-Hole Tab	1
7	20224	Hairpin Clip	10
8	P-102	3/8"x1.25" Clevis Pin	6
9	30232	Left Scissor Arm	1
10	N-156	5/8"-11 Nyloc Jam Nut	5
11	30240-O	Long Roller	3
12	B-255	5/8"-11x9" Carriage Bolt	3
13	B-110	3/8"-16x3/4" Carriage Bolt	29
14	B-136	3/8"-16x1.25" Carriage Bolt	10
15	300014	72" Deck Weldment (Includes 15,16,20,63,65)	1
16	300017	Weldment - Roller Bracket	1
17	B-253	5/8"-11x6" Carriage Bolt	1
18	67240	Short Roller	2
19	W-135	5/8" Flat Washer	6
20	300019	Left Blowout Baffle	1
21	10203	Spacer	1
22	B-254	5/8"-11x7" Carriage Bolt	1
23	B-172	1/4"-20x1" Bolt	4
24	F-100	3/16" Drive in Grease Fitting	2
25	67131	Scissor Link Tower Weldment	1
26		Engaging Tower Weldment	1
27	30231	Right Scissor Arm	1
28	334000130110	Right 3-Hole Tab	1
29	C-104	Ring Clip	2
30	300066	3 Hole Tab	4
31	P-103	3/8" x 2" Clevis Pin	2
32	97006	Pivot Stand	1
	300024	Pivot Stand F/ Generac 72"	
33	N-102	1/4" - 20 Whiz Flange Nut	4
34	10203	1" Shim (if needed)	*

REF #	PART #	DESCRIPTION	QTY.
35	65278	1/2" Shim (if needed)	*
35A	30112	1/8" Shim (if needed)	*
36	N-107	3/8"-16 Nylon Lock Nut	1
37	W-104	3/8" Flat Washer	6
38	P-113	3/16"x1" Roll Pin	1
39	30211	Engaging Shaft	1
40	30210	Cam Weldment	1
	30209-1	Engaging Rod Assembly (Inc. #36,37,41,42,43)	
41	97343	Engaging Rod	1
42	30209-B	Connecting Arm Bracket	1
43	30207-S	Engaging Spring	1
44	20217-25	Return Spring	1
45	N-173	#10 Nyloc Nut	1
46	30212	Engaging Handle	1
47	B-245	#10-24x1 1/4" Carriage Bolt	1
48	30206	5/8"x1/2" Bushing (Brass)	1
	300012	Triangle Plate Assembly Inc. #48,49,50,51,66,F-102	1
49	300011	Weldment- Triangle Plate	1
50	B-185	5/8"-11 x 2" Bolt	2
51	N-180	5/8"-11 Jam Lock Nut	2
52	68224	Flat Idler Pulley	1
53	30234	V Idler Pulley	1
54	B-117	1/2"-13x1.25" Bolt	1
55	W-140	5/8" ID. x 1 5/8" OD. Nylon Washer	4
56	61250	T-Idler Slide Bushing	2
57	W-112	1/2" Lock Washer	1
58	68225	T-Idler Slide	1
59	B-223	3/8"-16x2 1/4" Carriage Bolt	2
60	30214-72	Stabilizer Bar	2
61	W-149	5/8" Wafer Spring Washer	10
62	B-190	3/8"-16x1 1/2"	2
63	300055	72" Center Front Baffle	1
64	B-135	3/8"-16x1" Carriage Bolt	4
65	300018	Right Blowout Baffle	1
66	N-181	5/8"-11 Jam Lock Nut	2
67	30224	Flat Idler Pulley	1
	300049	Deck Pulley Guard Kit F/Fan Set-up (Optional)	

* Use individually or a combination of 10203, 65278 and 30112 to achieve proper belt alignment between the triangle plate and the top center deck spindle pulley.

DIXIE CHOPPER

XT3200, XXG2703 HUBS AND BELTS

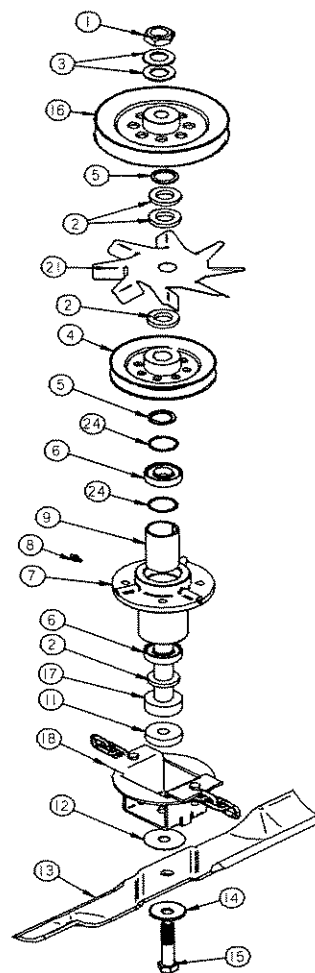
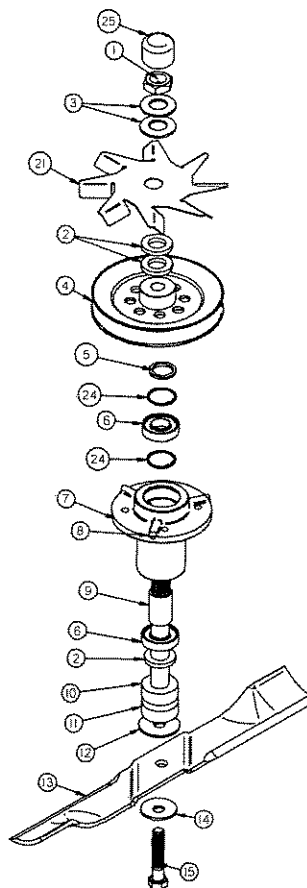
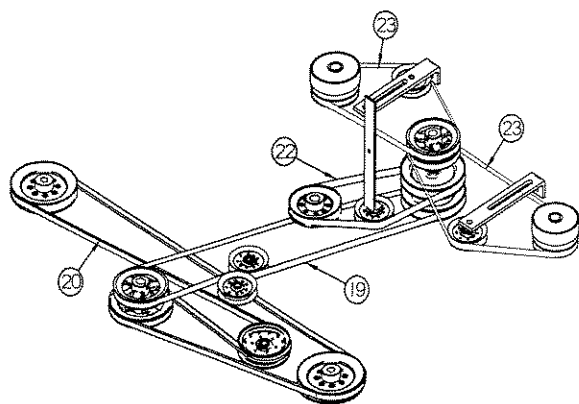


REF #	PART #	DESCRIPTION	QTY.
	10161	Outside Complete Spindle Assembly	2
	10161-L	Center Complete Spindle Assembly	1
1	N-167	1"-14 Jam Nut	3
2	W-146	1/4" Washer	10
3	W-137	1"x2" Belleville Washer	6
4	9907675X100S	6.75" Split Pulley	3
5	W-131	1" ID. x 1 1/2" OD. x 1/8" Washer	4
6	30218	Sealed Bearing	3
7	30241	Deck Hub (2 Snap Rings & 1 Bearing)	3
8	F-102	1/4"-28 Grease Fitting	3
9	30219	Inner Deck Hub Spacer	3
10	30217	Short Blade Shaft	2
11	W-182	1/2" OD. X .656 ID. X 1/4" Thick Washer Spacer	3
	30242	1/2" Blade Spacer (Use when H & N blade are used)	
12	W-101	5/8" ID. x 2 1/4" OD. Fiber Washer	3

REF #	PART #	DESCRIPTION	QTY.
13	30227-72X	72" X Style Blade	3
	30227-72H	72" Narrow High Lift Blades (Optional)	
	30227-72N	72" Heavy Duty Lift Blade (Optional)	
14	W-100	5/8" Belleville Washer	3
15	B-121	5/8"-18x2 1/2" Blade Bolt (use w/o blade spacer)	
	B-121-L	5/8"-18x3" Blade Bolt (use with blade spacer)	3
	B-121-L-L	5/8"-18x3 1/4" Blade Bolt (use with Whiz-Mow)	
16	9907750X100S	PULLEY - 7 1/2" F/ all XT 72" DECK	1
17	30217-L	Long Blade Shaft	1
18	30302	Whiz-Mow (Optional) (Not Shown)	
19	9907B85	BELT - Engine to Deck (B-85)	1
20	68162	Deck Belt (B-162)	1
21	300058	Fan - 1"x8 1/4" Steel Gray w/Decal	3
22	9907B41	Engine - Trans. Belt (not shown) (B-41)	1
23	788080	Snap Ring	
24	67255	Spindle Caps	2

DIXIE CHOPPER

XXW4600 TWIN HUBS AND BELTS

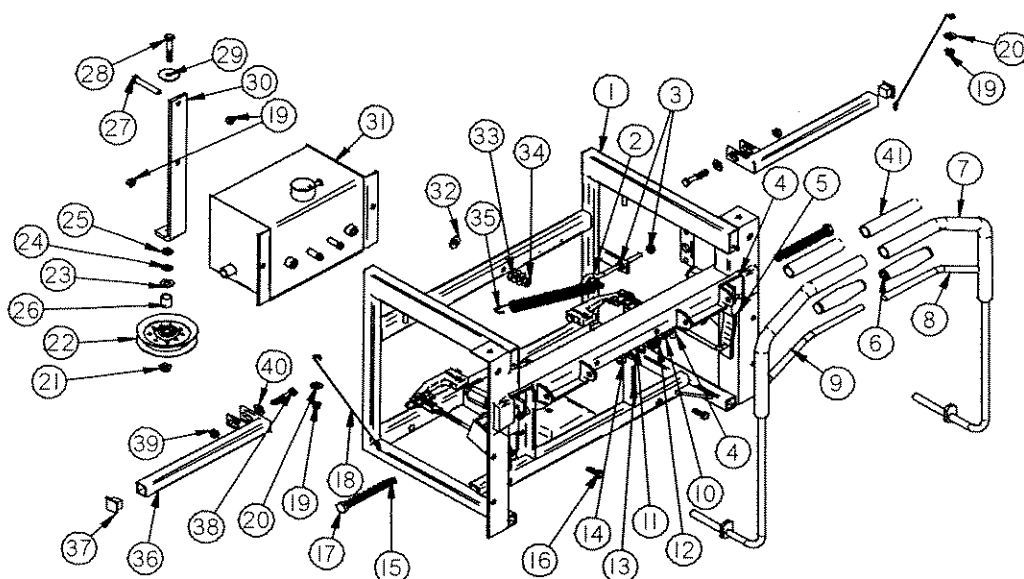


REF #	PART #	DESCRIPTION	QTY.
	10161	Outside Complete Spindle Assembly	2
	10161-L	Center Complete Spindle Assembly	1
1	N-167	1"-14 Jam Nut	3
2	W-146	1" ID. x 1 3/4" OD. x 1/4" Washer	10
3	W-137	1"x2" Belleville Washer	6
4	9907675X100S	6.75" Split Pulley	3
5	W-131	1" ID. x 1 1/2" OD. x 1/8" Washer	4
6	30218	Sealed Bearing	3
7	30241	Deck Hub (2 Snap Ring & 1 Bearing)	3
8	F-102	Grease Fitting	3
9	30219	Inner Deck Hub Spacer	3
10	30217	Short Blade Shaft	2
11	W-182	1/2" OD. X .656 ID. X 1/4" Thick Washer Spacer	3
	30242	1/2" Blade Spacer (Use when H & N blade are used)	
12	W-101	5/8" ID. x 2 1/4" OD. Fiber Washer	3
13	30227-72X	72" X Style Blade	3
	30227-72H	72" Narrow High Lift Blades (Optional)	
	30227-72N	72" Heavy Duty Lift Blade (Optional)	

REF #	PART #	DESCRIPTION	QTY.
14	W-100	5/8" Belleville Washer	3
15	B-121	5/8"-18x2 1/2" Blade Bolt (use w/o blade spacer)	
	B-121-L	5/8"-18x3" Blade Bolt (use with blade spacer)	
	B-121-L-L	5/8"-18x3 1/4" Blade Bolt (use with Whiz-Mow)	3
16	9907600X100S	6.00" Pulley	1
17	30217-L	Long Blade Shaft	1
18	30302	Whiz-Mow (On all Spindle Hubs)	3
19	68082	Engine - Deck Belt (B-82)	1
20	68162	Deck Belt (B-162)	1
21	300058	Fan - 1"x 8 1/4" Steel Gray w/Decal	3
22	97345	Engine - Trans. (B-40)	1
23	20256	Clutch - Center Drive Belt (B-38)	2
24	788080	Snap Ring	
25	67255	Spindle Caps	2

DIXIE CHOPPER

TRANSMISSION FRAME ASSEMBLY

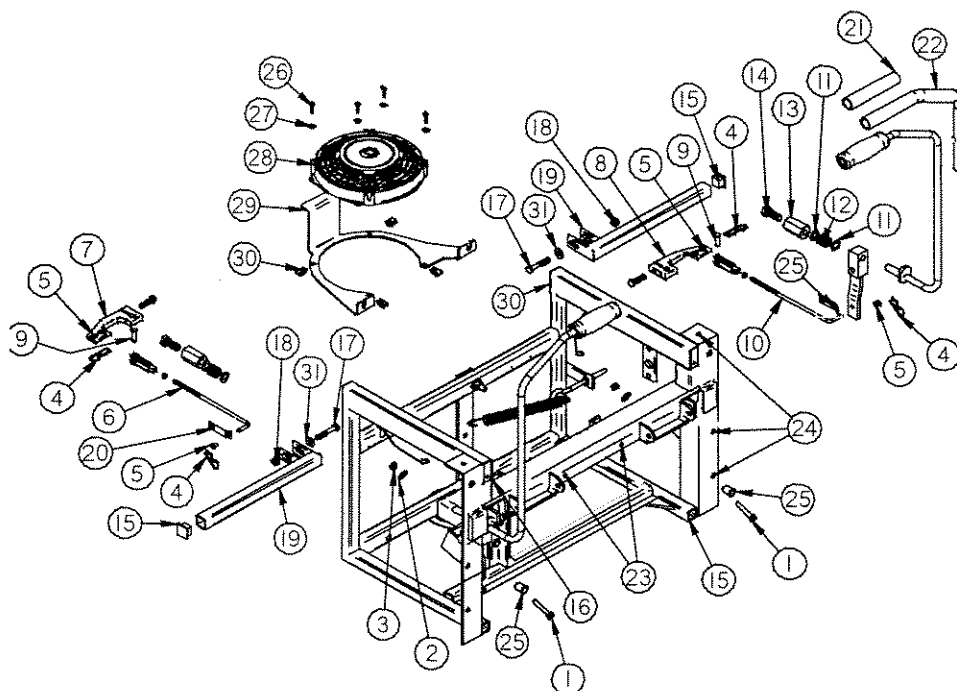


REF #	PART #	DESCRIPTION	QTY.
1	100007	Low Ride Transmission Frame	1
2	B-150	5/16"x 2 1/2" Eye Bolt	1
3	N-103-W	5/16"-18 Whiz Flange Nut	2
4	W-171	1/2" IDx1 1/4" OD Teflon Washer	4
5	65205	Steering Block Weldment	2
6	20257	Rubber Handle	2
7	400037	Foam Lever Sleeve	2
8	400069	Left Steering Lever	1
9	400068	Right Steering Lever	1
10	W-156	9/16" Standard Flat Washer	2
11	W-110	1/2" Machine Washer	2
12	20252	Spring	2
13	N-110	1/2"-13 Nut	2
14	N-111	1/2"-13 Hex Nut	2
15	F-101	1/4"-28 Grease Fitting 90 degree	2
16	B-131	5/16-18x1" Bolt	2
17	B-143-G	1/2"x4 1/2" Bolt	2
18	40218	Seat Strap	2
19	N-103-W	5/16"-18 Whiz Flange Nut	6
20	W-113	5/16" Standard Washer	4
21	N-117	3/8"-16 Large Flange Lock Nut	1

REF #	PART #	DESCRIPTION	QTY.
22	30234	Pulley	1
23	W-124	3/8" Machine Washer .120"	
24	W-123	3/8" Machine Washer .060"	
25	W-176	3/8" Machine Washer .031"	
26	97415	Spacer - Inside Pulley	1
27	B-165	3/8"-16x2 Bolt	1
28	B-124	3/8"x16x1 3/4" Bolt	1
29	W-104	3/8 Standard Flat Washer	1
30	100011	Idler Arm	1
31	200008	Hydraulic Tank	1
32	W-125	3/8"x7/8" Washer Plastic	1
33	W-126	3/8" Dish Spring Washer	3
34	N-107	3/8"-16 Nylon Locknut	1
35	10222	Spring	1
36	97021	Fender Bracket (XT3200, XXW4600)	2
37	68142	Plug	2
38	B-165	3/8"-16x2" Bolt	2
39	N-108	3/8"-16 Whiz Flange Nut	2
40	W-104	3/8" Flat Washer	2
41	67259	Foam Grip	2

DIXIE CHOPPER

XT3200 TRANSMISSION FRAME ASSEMBLY

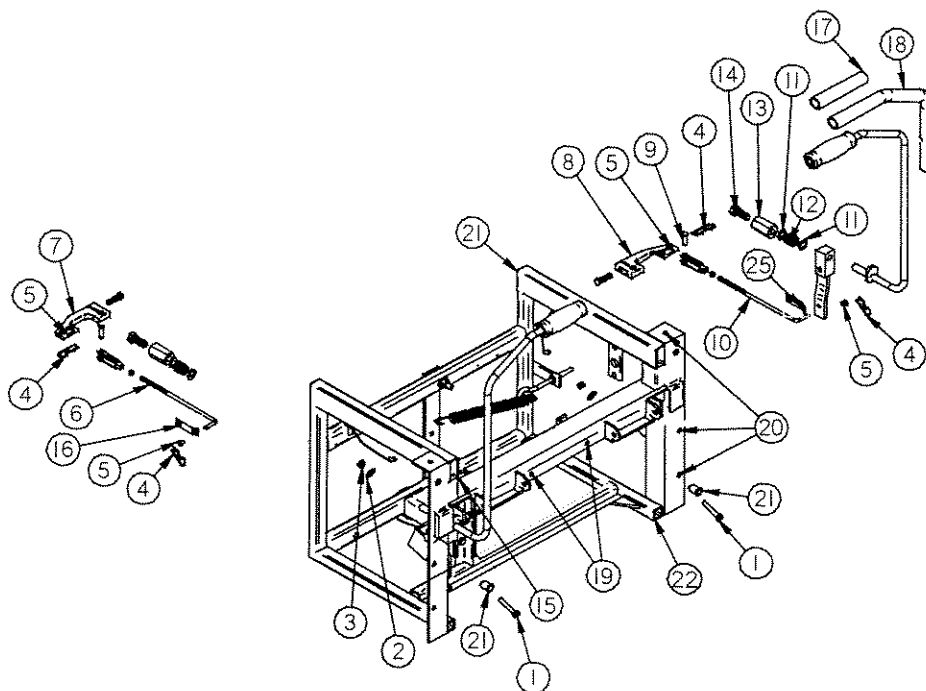


REF #	PART #	DESCRIPTION	QTY.
1	B-129	5/16"-18 x 2 1/4" Bolt	2
2	W-113	5/16" Standard Washer	2
3	N-103	5/16"-18 Hex Nut	2
4	20224	Hairpin Clip	4
5	20222	Plastic Bushing	4
6	200020	Right Pump Control Rod	1
	20214	Yoke	1
	N-105	5/16"-24 Hex Nut	1
7	200004	Right Pump Control Arm	1
	P-118	3/16" x 1 1/2" Roll Pin	1
	B-131	5/16"-18x1 Bolt	1
8	200005	Left Pump Control Arm	1
	P-118	3/16" x 1 1/2" Roll Pin	1
	B-131	5/16"-18x1 Bolt	1
9	P-101	5/16" x 1" Clevis Pin	2
10	200019	Left Pump Control Rod	1
	20214	Yoke	1
	N-105	5/16"-24 Hex Nut	1
11	W-110	1/2" Machined Bushing	4

REF #	PART #	DESCRIPTION	QTY.
12	20252	Spring	2
13	N-175	1/2"-13 Coupling Nut	2
14	B-138	1/2"-13x1" Bolt	2
15	68142	Plastic Plug 1"x1"	2
16	67256	Plastic Plug 1"x2"	2
17	B-165	3/8"-16x2" Bolt	
18	N-108	3/8"-16 whiz Flange Nut	
19	97021	Wide Fender Brace	
20	20223	Spring Backing Clip	2
21	67259	Foam Grip	2
22	400037	Foam Lever Sleeve	2
23	N-188	1/4"-20 AR Thread Insert Nut	2
24	N-152	1/4"-20 Insert Nut	6
25	N-153	5/16"-18 Insert Nut	4
26	B-203	10-24x3/4" Bolt	4
27	W-152	#10 Washer	4
28	200043	Electric Fan	1
29	200042	Elec. Fan Mount	1
30	C-105	U-Clips	4
31	W-104	3/8" Flat Washer	2

DIXIE CHOPPER

XXG2703 TRANSMISSION FRAME ASSEMBLY

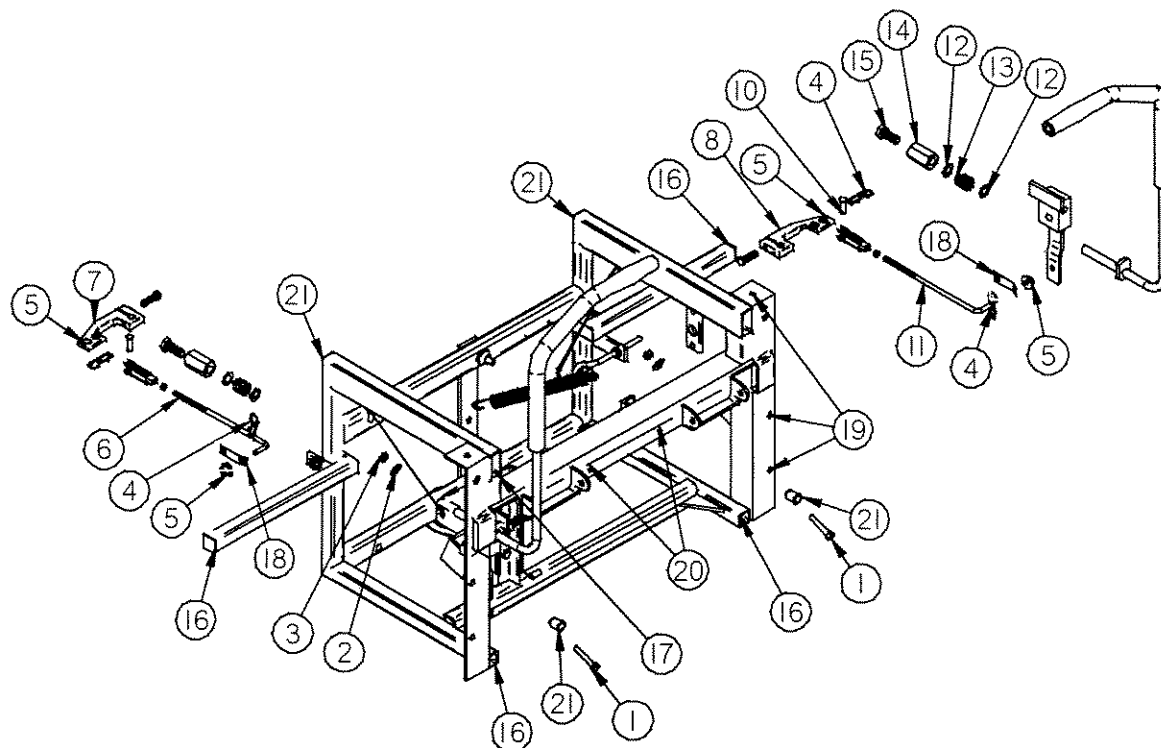


REF #	PART #	DESCRIPTION	QTY.
1	B-129	5/16"-18 x 2 1/4" Bolt	2
2	W-113	5/16" Standard Washer	2
3	N-103	5/16"-18 Hex Nut	2
4	20224	Hairpin Clip	4
5	20222	Plastic Bushing	4
6	200001	Right Pump Control Rod	1
	20214	Yoke	1
	N-105	5/16"-24 Hex Nut	1
7	65207-R	Right Pump Control Arm	1
	P-118	3/16" x 1 1/2" Roll Pin	1
	B-131	5/16"-18x1 Bolt	1
8	65207-L	Left Pump Control Arm	1
	P-118	3/16" x 1 1/2" Roll Pin	1
	B-131	5/16"-18x1 Bolt	1
9	P-101	5/16" x 1" Clevis Pin	2

REF #	PART #	DESCRIPTION	QTY.
10	200002	Left Pump Control Rod	1
	20214	Yoke	1
	N-105	5/16"-24 Hex Nut	1
11	W-110	1/2" Machined Bushing	4
12	20252	Spring	2
13	N-175	1/2"-13 Coupling Nut	2
14	B-138	1/2"-13x1" Bolt	2
15	67256	Plastic Plug 1"x2"	2
16	20223	Spring Backing Clip	2
17	67259	Foam Grip	2
18	400037	Foam Lever Sleeve	2
19	N-188	1/4"-20 AR Thread Insert Nut	2
20	N-152	1/4"-20 Insert Nut	6
21	N-153	5/16"-18 Insert Nut	4

DIXIE CHOPPER

XXW4600 TRANSMISSION FRAME ASSEMBLY

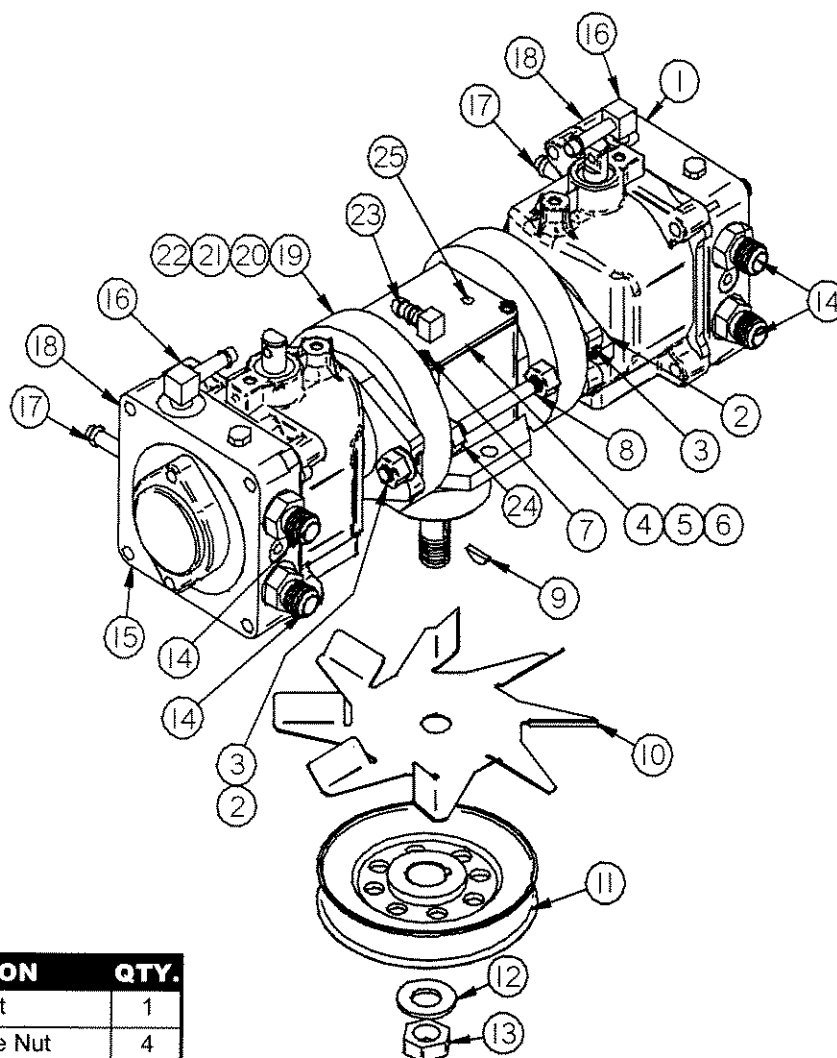


REF #	PART #	DESCRIPTION	QTY.
1	B-129	5/16"-18x2 1/4" Bolt	2
2	W-113	5/16" Standard Washer	2
3	N-103	5/16"-18 Hex Nut	2
4	20224	Hairpin Clip	4
5	20222	Plastic Bushing	4
6	200001	Right Pump Control Rod	1
	20214	Yoke	1
	N-105	5/16"-24 Hex Nut	1
7	72207	Right Pump Control Arm	1
	P-118	3/16" x 1 1/2" Roll Pin	1
	B-131	5/16"-18x1" Bolt	1
8	72207	Left Pump Control Arm	1
	P-118	3/16" x 1 1/2" Roll Pin	1
	B-131	5/16"-18x1" Bolt	1

REF #	PART #	DESCRIPTION	QTY.
10	P-101	Pin	2
11	200002	Left Pump Control Rod	1
	20214	Yoke	1
	N-105	5/16"-24 Hex Nut	1
12	W-110	1/2" Machinery Bushing	4
13	20252	Spring	2
14	N-175	1/2"-13 Coupling Nut	2
15	B-138	1/2"-13x1" Bolt	2
16	68142	Plastic Plug 1"x1"	2
17	67256	Plastic Plug 1"x2"	2
18	20223	Spring Backing Clip	2
19	N-152	1/4"-20 Insert Nut	6
20	N-188	1/4"-20 AR Thread Insert Nut	2
21	N-153	5/16"-18 Insert Nut	4

DIXIE CHOPPER

XT3200 TRANSMISSION & DRIVE

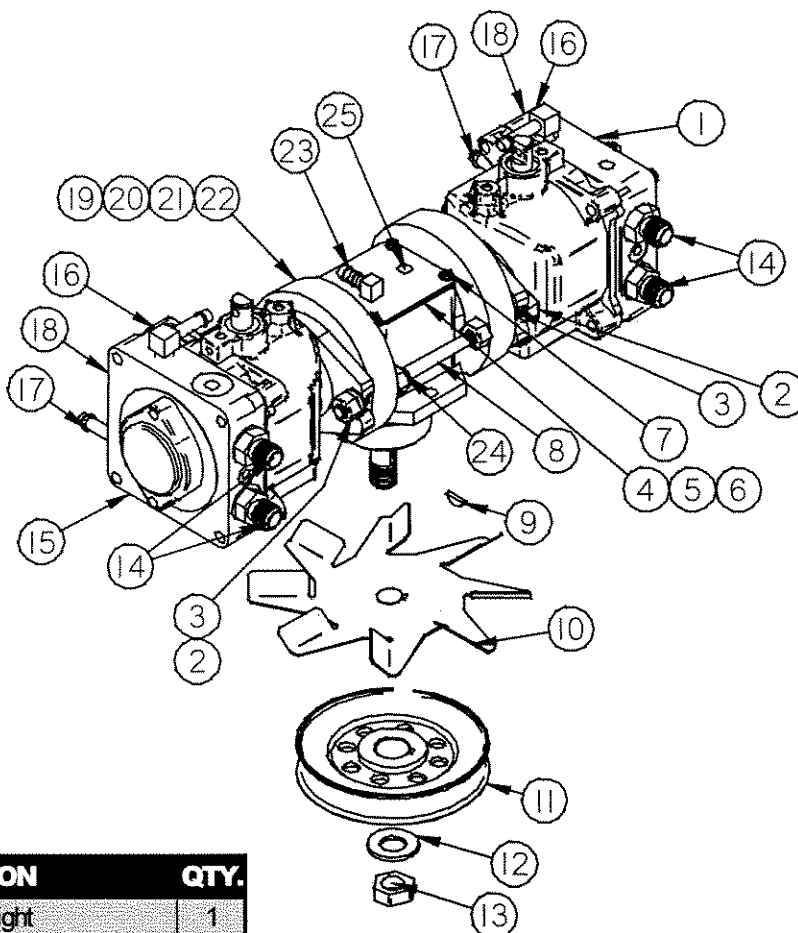


REF #	PART #	DESCRIPTION	QTY.
1	200012	Pump -16 Ser. Right	1
2	N-168	3/8"-24 Whiz Flange Nut	4
3	W-169	5/16" Grade 8 Flat Washer	4
4	000365201-L	T-Gear Box (Complete Gear Box Only)	1
5	788101	T-Box Gasket	1
6	772150	T-Box Cover Plate	1
7	792025	T-Box Cover Plate Bolt	4
8	65206	3/8" Threaded Rod	2
9	K-102	Woodruff Key 3/16"x3/4"	1
10	200040	Fan - 7 1/4"	1
11	200041	Transmission Pulley 5 1/4"	1
12	W-132	3/4" Belleville Washer	1
13	N-114	3/4"-16 Nut	1
14	65004	High Pressure Port Fitting	4

REF #	PART #	DESCRIPTION	QTY.
15	200013	Pump -16 Ser. Left	1
16	67015	Case Bleed Fitting	2
17	72016	Straight 1/2"x1/2" Fitting	2
18	2513030	Dump Valve - No Cross Port	2
19	200003	Bell Housing - 16 Ser. Pump	2
20	788030B	Bearing Plate Gasket	2
21	792026	Bell Housing Bolt	8
22	65024	Pump O Ring	2
23	68031	T-Box Fitting (Brass)	1
24	N-184	3/8"-24 Nut	4
25	28534	T-Box Plug	1

DIXIE CHOPPER

XXG2703 TRANSMISSION & DRIVE

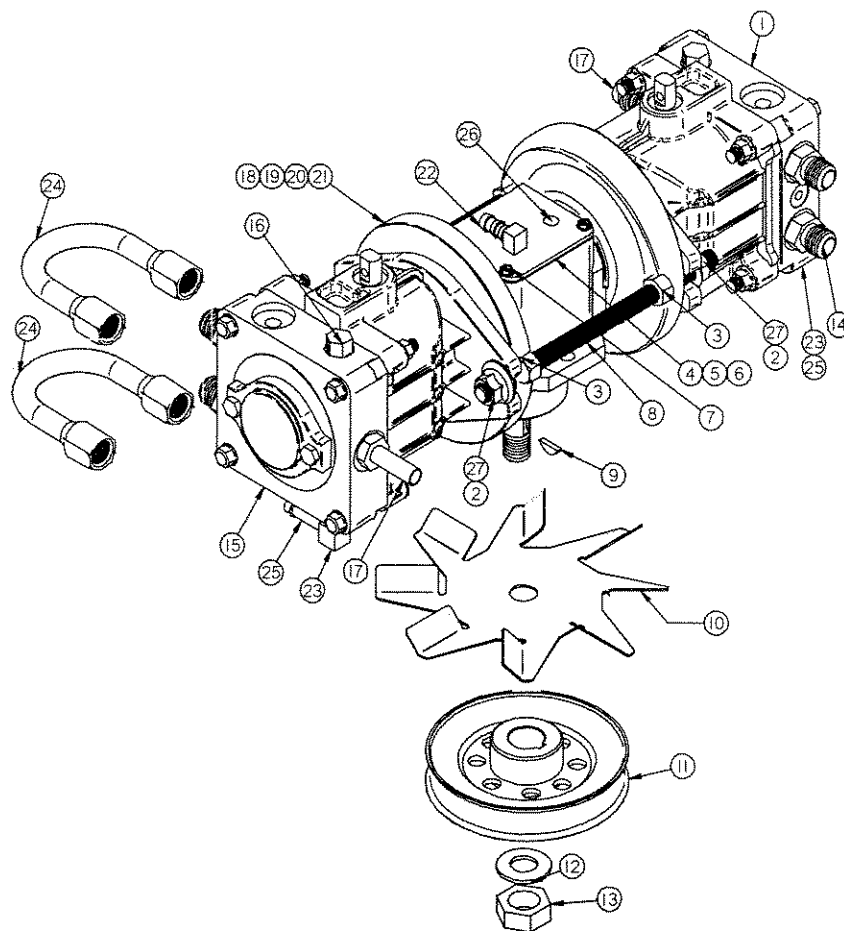


REF #	PART #	DESCRIPTION	QTY.
1	65070	Sundstrand 10A Pump - Right	1
2	N-168	3/8"-24 Whiz Flange Nut	4
3	W-169	Washer - 5/16" Grade 8 Flat	4
4	000365201	T Gear Box (Complete Gear Box Only)	1
5	788101	T Box Gasket	1
6	772150	T Box Cover Plate	1
7	792025	T Box Cover Plate Bolt	4
8	65206	3/8" Threaded Rod	2
9	K-102	Woodruff Key 3/16"x 3/4"	1
10	200040	7 1/4" Fan	1
11	200041	525X750S Transmission Pulley	1
12	W-132	3/4" Belleville Washer	1
13	N-114	3/4"-16 Jam Nut	1
14	65004	High Pressure Port Fitting	4
15	65071	Sundstrand 10A Pump - Left	1

REF #	PART #	DESCRIPTION	QTY.
16	67015	Case Bleed Fitting	2
17	65072	Charge Pump Inlet Fitting	2
18	2513030	Dump Valve - no cross port	2
19	65001	Small Bell Housing	2
20	788030B	Bearing Plate Gasket	2
21	792026	Bell Housing Bolt	8
22	65024	Pump O-Ring	2
23	68031	T Box Fitting (Brass)	1
24	N-184	3/8"-24 Gr. 8 Standard Hex Nut	4
25	28534	T-Box Plug	1

DIXIE CHOPPER

XXW4600 TRANSMISSION & DRIVE



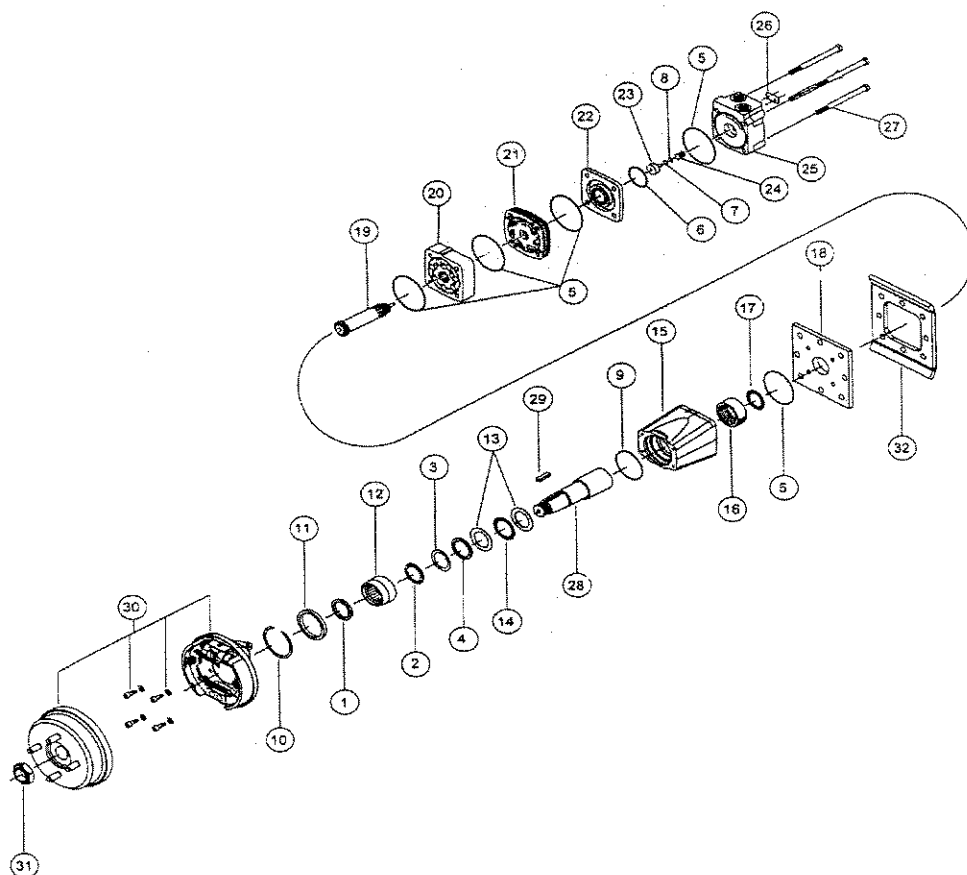
REF #	PART #	DESCRIPTION	QTY.
1	991168006	Pump - Twin Big Right	1
2	N-157	1/2"-13 Whiz Flange Nut	4
3	N-185	1/2"-13 Grade 8 STD. Nut	4
4	000365201-L	T Gear Box	1
5	788101	T Box Gasket	1
6	772150	T Box Cover Plate	1
7	792025	T Box Cover Plate Bolt	4
8	72206	1/2" Threaded Rod	2
9	K-102	Woodruff Key 3/16"x 3/4"	1
10	200040	Fan - 7 1/4"	1
11	200041	Transmission Pulley - 5 1/4"	1
12	W-132	3/4" Belleville Washer	1
13	N-114	Nut - 3/4"-16	1

REF #	PART #	DESCRIPTION	QTY.
14	65004	High Pressure Port Fitting	4
15	991168005	Pump - Twin Big Left	1
16	2513030	Dump Valve	2
17	72016	Fitting	2
18	72024	Bell Housing O-Ring	2
19	72001	Big Bell Housing	2
20	788030B	Bearing Plate Gasket	2
21	792026	Bell Housing Bolt	8
22	68031	T-Box Fitting (Brass)	1
23	72021	1/2"x3/8" 90 Fitting	2
24	68010	U-Tube Steel Line	2
25	60124	3/8" Hose Clamp	2
26	28534	T-Box Plug	1
27	W-168	7/16" Standard Flat Washer Grade 8	4

DIXIE CHOPPER

XT3200, XYG2703

18 Cu. In. WHEEL MOTOR W/BRAKE

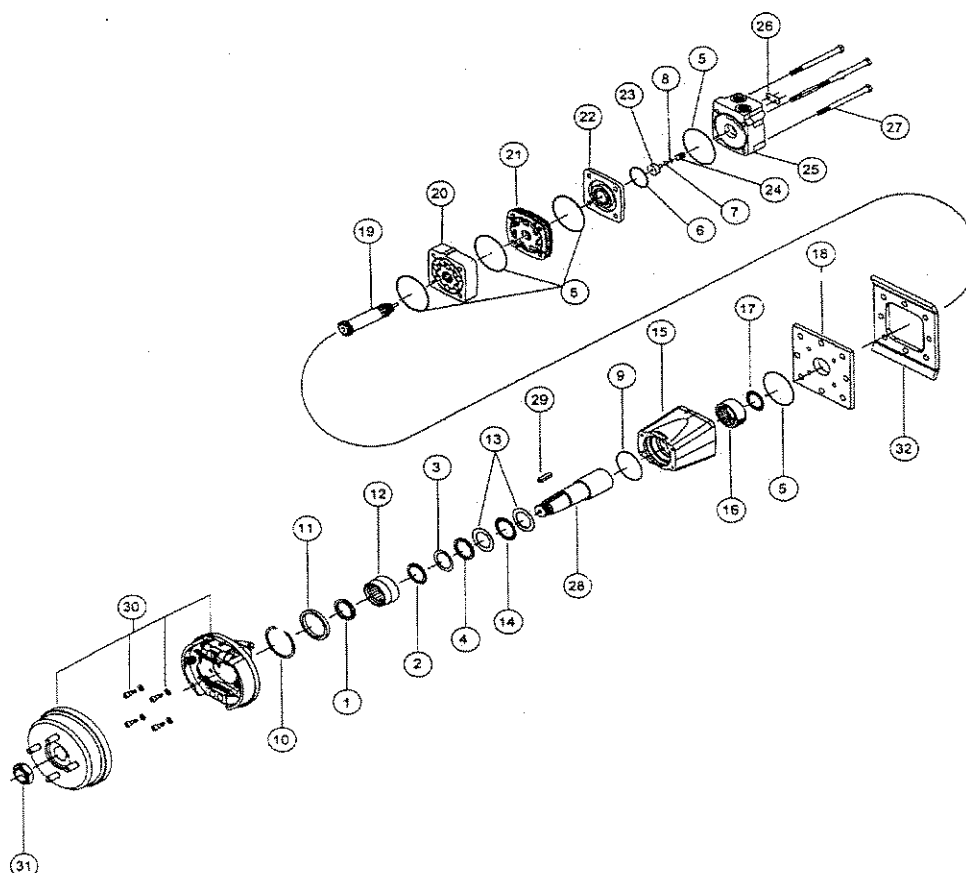


REF #	PART #	DESCRIPTION	QTY.
	200018	18 Cu. In. Wheel Motor w/Brake System	
	300333850	Seal Kit - Contains Items 1-9	
1	In-Kit	Dust Seal	1
2	In-Kit	Metal Back Up Ring	1
3	In-Kit	Back Up Seal	1
4	In-Kit	Shaft Seal	1
5	In-Kit	Body Seal	5
6	In-Kit	Commutator Seal	1
7	In-Kit	O-Ring Seal	1
8	In-Kit	Back Up Seal (Teflon)	1
9	In-Kit	Housing Seal Carrier	1
10	700018013	Retaining Ring	1
11	700018085	Bearing Spacer	1
12	300018021	Front Housing Bearing	1
13	300018002	Thrust Washer	2
14	300018003	Front Thrust Bearing	1
15	300130035	"35" Housing Kit (Incl. Ref # 16)	1
16	500018003	Rear Housing Bearing	1
17	300018107	Rear Thrust Bearing	1

REF #	PART #	DESCRIPTION	QTY
18	300012016	Mid Mount Plate	1
19	300014027	18 Drive Link	1
20	300332018	18 Rotor Set	1
21	300015008	Manifold	1
22	300012013	Commutator Assembly	1
23	300018056	Piston	1
24	300018059	Piston Spring	1
25	300160007G	Endcover	1
26	N/A	"Not Orderable"	1
27	300335018	18 Rotor Bolts	4
28	300110051	Shaft	1
29	300339102	Shaft Key	1
30	300018105WHAZ	Brake Kit	
	300018106	Brake Hub	1
	500180050	Bolt	4
	500180045	Washer	4
31	PW72693	Lock Nut	1
32	200016	Wheel Motor Bracket Face Plate (Face Plate Comes With Frame)	

DIXIE CHOPPER

XXW4600 24 Cu. In. WHEEL MOTOR W/BRAKE

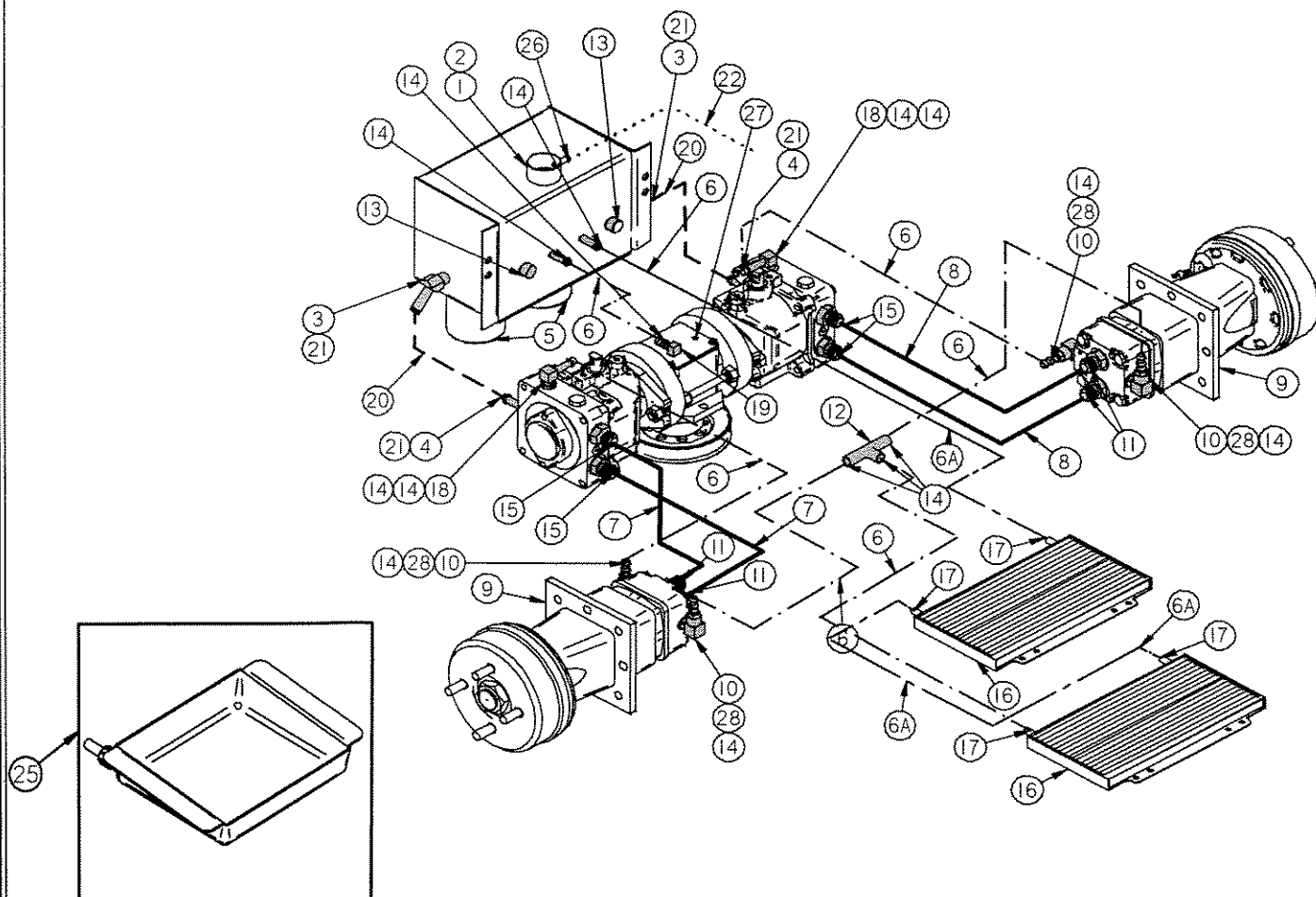


REF #	PART #	DESCRIPTION	QTY.
	200024	24 Cu. In. Wheel Motor w/Brake System	
	300333850	Seal Kit - Contains Items 1-9	
1	In-Kit	Dust Seal	1
2	In-Kit	Metal Back Up Ring	1
3	In-Kit	Back Up Seal	1
4	In-Kit	Shaft Seal	1
5	In-Kit	Body Seal	5
6	In-Kit	Commutator Seal	1
7	In-Kit	O-Ring Seal	1
8	In-Kit	Back Up Seal (Teflon)	1
9	In-Kit	Housing Seal Carrier	1
10	700018013	Retaining Ring	1
11	700018085	Bearing Spacer	1
12	300018021	Front Housing Bearing	1
13	300018002	Thrust Washer	2
14	300018003	Front Thrust Bearing	1
15	300130035	"35" Housing Kit (Incl. Ref # 16)	1
16	500018003	Rear Housing Bearing	1
17	300018107	Rear Thrust Bearing	1

REF #	PART #	DESCRIPTION	QTY
18	300012016	Mid Mount Plate	1
19	300014031	24 Drive Link	1
20	300332024	24 Rotor Set	1
21	300015008	Manifold	1
22	300012013	Commutator Assembly	1
23	300018056	Piston	1
24	300018059	Piston Spring	1
25	300160007G	Endcover	1
26	N/A	"Not Orderable"	1
27	300335024	24 Rotor Bolts	4
28	300110051	Shaft	1
29	300339102	Shaft Key	1
30	300018105WHAZ	Brake Kit	
	300018106	Brake Hub	1
	500180050	Bolt	4
	500180045	Washer	4
31	PW72693	Lock Nut	1
32	200016	Wheel Motor Bracket Face Plate (Face Plate Comes With Frame)	

DIXIE CHOPPER

XT3200 HYDRAULIC HOSE DIAGRAM

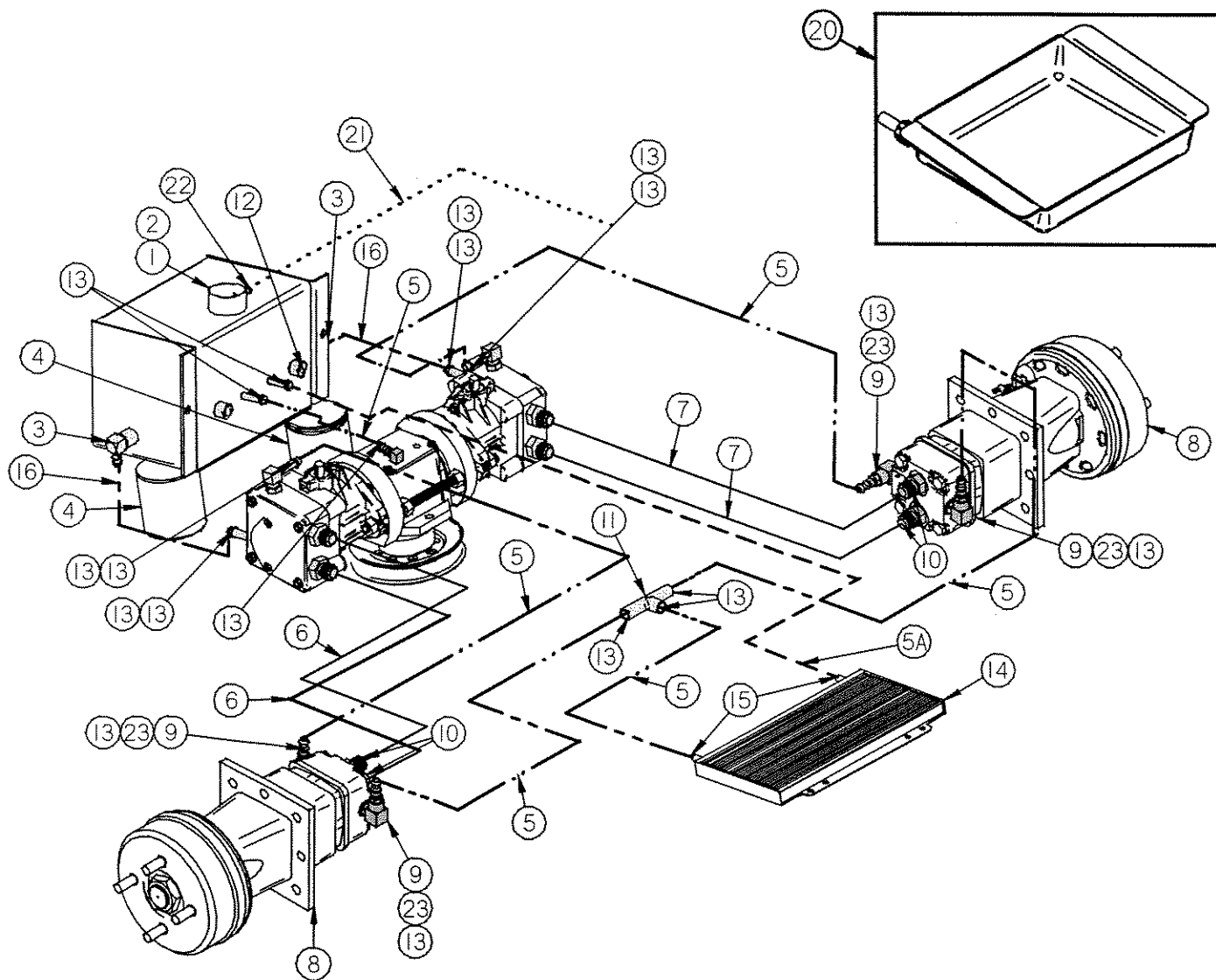


REF #	PART #	DESCRIPTION	QTY.
1	200008	Hydraulic Tank and Cap	1
2	40117-C	Oil Cap	
3	200048	45 Deg. 3/8"x1/2" Bead Fitting	2
4	72016	Straight 1/2"x1/2" Fitting	2
5	68140	Filter - Hydro Zinga 40 Micron	2
6	65108	3/8" Clear Hose	/ft.
6A	60109	3/8" Black Hose	/ft.
7	65074	High Pressure Black Hydro Hose Left	2
8	65075	High Pressure Black Hydro Hose Right	2
9	200018	Wheel Motor - 18 Cubic In. w/brake	
10	67017	90 - Degree Fitting	4
11	87104	Steel Fitting	4
12	67008	3/8" Tee	1

REF #	PART #	DESCRIPTION	QTY.
13	65009	3/8" Pipe Plug	1
14	67013	Clamps For 65018	14
15	65004	High Pressure Port Fitting	4
16	60103-L	Oil Cooler	2
17	68231	#4 Micro Hose Clamp	4
18	67015	90 Degree Fitting	2
19	68031	T-Box Fitting (Brass)	1
20	200025	1/2" Black Ribbed Hose (Exterior Braided)	/ft.
21	97098	1/2" Clamp	4
22	97374	5/16" Black Hose	/ft.
25	900018	Optional - Drain Pan for Hydro Filter	
26	72012	5/16" Black Clamp	1
27	28534	T-Box Plug	1
28	67014	Brass Fitting	4

DIXIE CHOPPER

XXG2703 HYDRAULIC HOSE DIAGRAM

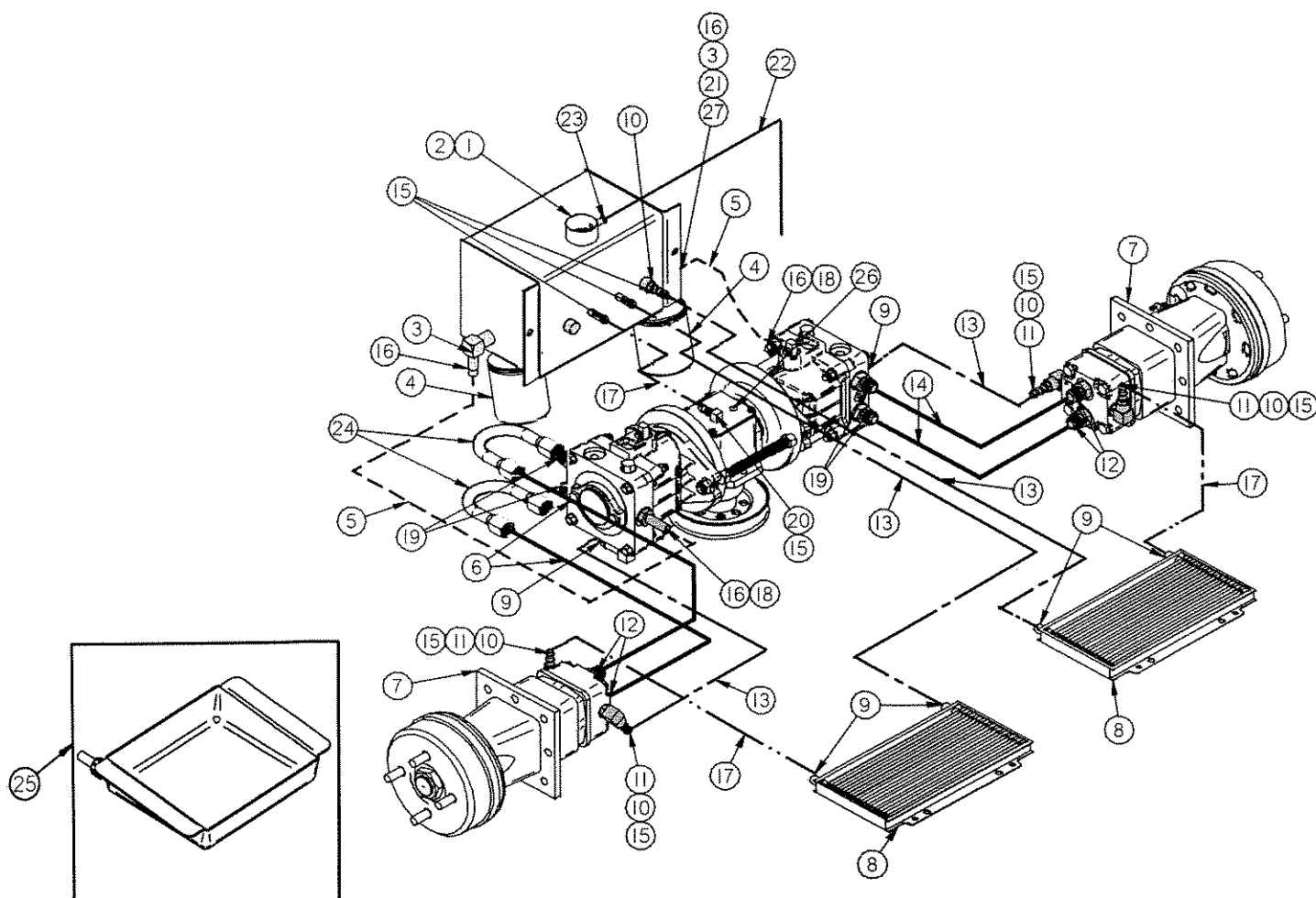


REF #	PART #	DESCRIPTION	QTY.
1	200008	Hydraulic Tank and Cap	1
2	40117-C	Oil Cap	
3	60125	90 - 3/8" NPT x3/8" Barb	2
4	68140	Filter - Hydro Zinga 40 Micron	2
5	65108	3/8" Clear Hose	/ft.
5A	60109	3/8" Black Hose	/ft.
6	65074	High Pressure Black Hydro Hose Left	2
7	65075	High Pressure Black Hydro Hose Right	2
8	200018	Wheel Motor - 18 Cubic In. w/Brake	
9	67017	90 - degree fitting	4

REF #	PART #	DESCRIPTION	QTY.
10	87104	Steel Fitting	4
11	67008	3/8" Tee	1
12	65009	3/8" Pipe Plug	1
13	67013	3/8" Green Clamps	18
14	60103-L	Oil Cooler	1
15	68231	#4 Micro Hose Clamp	2
16	200027	3/8" Black Ribbed Hose (Exterior Braided)	/ft.
20	900018	Optional - Drain Pan for Hydro Filter	
21	97374	5/16" Black Hose	/ft.
22	72012	5/16" Clamp	1
23	67014	Brass Fitting	4

DIXIE CHOPPER

XXW4600 HYDRAULIC HOSE DIAGRAM

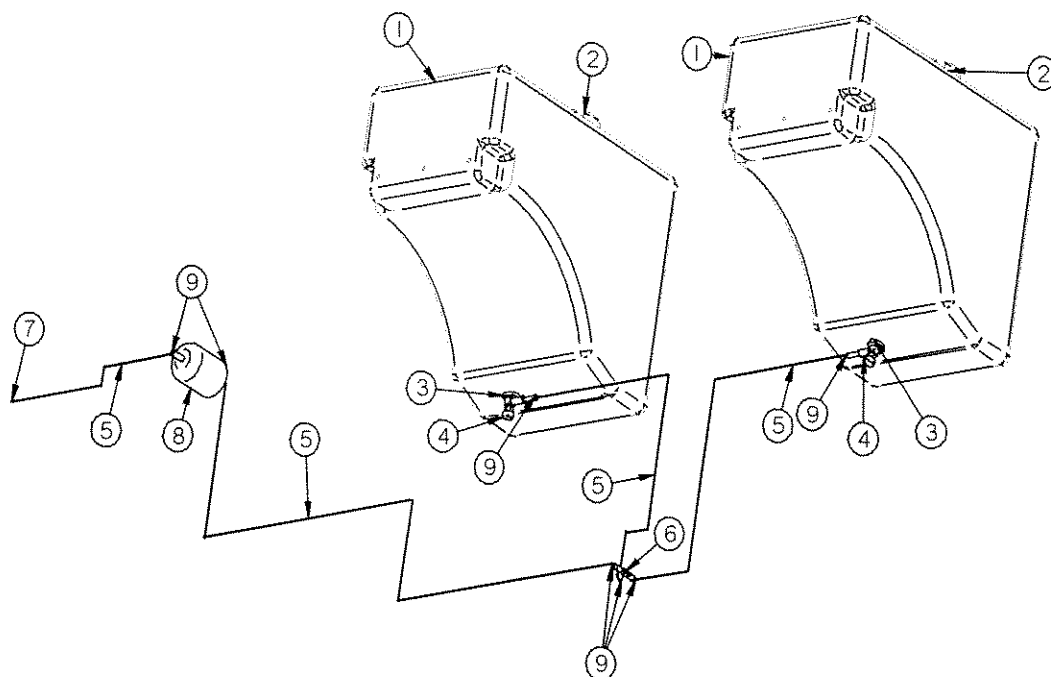


REF #	PART #	DESCRIPTION	QTY.
1	200008	Hydraulic Tank & Cap	1
2	40117-C	Oil Tank cap	
3	72015	Fitting - 90 Deg. 3/8" x 1/2"	2
4	68140	Filter - Hydro Zinga 40 Micron	2
5	200025	1/2" Black Braided Hose	/ft.
6	200015	High Pressure Black Hydro Hose	2
7	200024	Wheel Motor - 24 Cu. In.	
8	60103-L	Oil Cooler	2
9	68231	Worm Clamp	6
10	67014	3/8" barb x 1/4" MPT Fitting	5
11	67017	90 degree fitting	4
12	87104	Steel Fitting	4
13	60109	3/8" Black Hose	/ft.

REF #	PART #	DESCRIPTION	QTY.
14	65075	High Pressure Black Hydro Hose	2
15	67013	Clamps for 65108	13
16	68233	#8 Worm Clamp	4
17	65108	3/8" Clear Hose	/ft.
18	72021	Straight 1/2"x1/2" Fitting	2
19	65004	High Pressure Port Fitting	4
20	68031	T-Box Fitting (Brass)	1
21	60115	Fitting - 3/8" Close Nipple	1
22	97374	5/16" Black Hose	/ft.
23	72012	5/16" Black Clamp	1
24	68010	U-Tube Steel Line	2
25	900018	Oil Pan Tray (Optional)	
26	28534	T-Box Plug	1
27	200023	Fitting - 3/8" Pipe Coupler	1

DIXIE CHOPPER

XT3200, XXG2703 FUEL SYSTEM

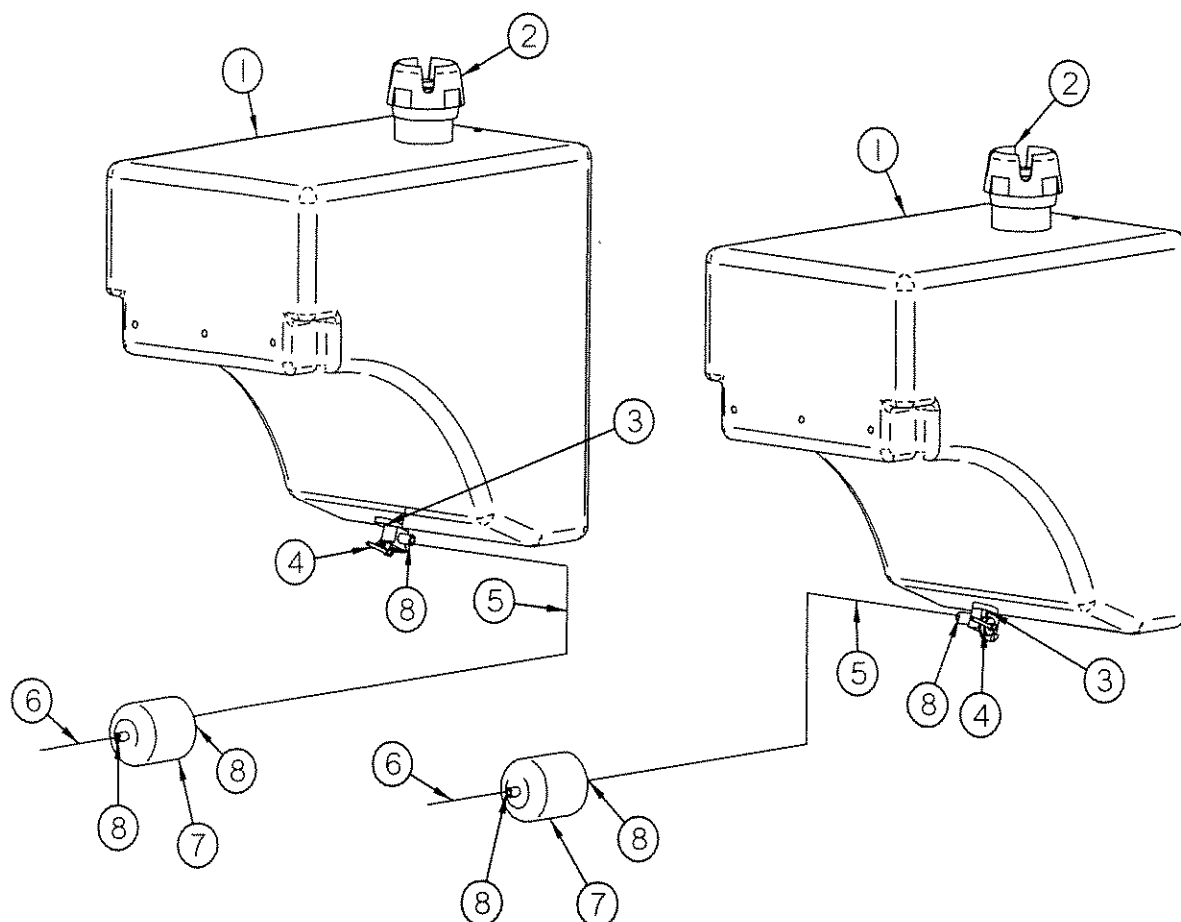


REF #	PART #	DESCRIPTION	QTY.
1	400015	7 Gal. Fuel Tank (XT3200)	2
	40204-1	3 Gal. Fuel Tank (XXG2703)	2
2	600035	Fuel Cap	2
	40117-1	Fuel Cap - Manual Vent w/Guage (Optional)	
3	40220	Fuel Tank Bushing	2
4	400016	Valve - Fuel Tank Shut-Off	2

REF #	PART #	DESCRIPTION	QTY.
5	97374	Gas Line - 5/16"	/ft.
6	65008	Gas Line "T" - 5/16"	1
7	68231	Hose Clamp	1
8	97392	Filter - Gas & Water Parker	1
9	72012	Spring Clamp (Black)	7

DIXIE CHOPPER

XXW4600 FUEL SYSTEM

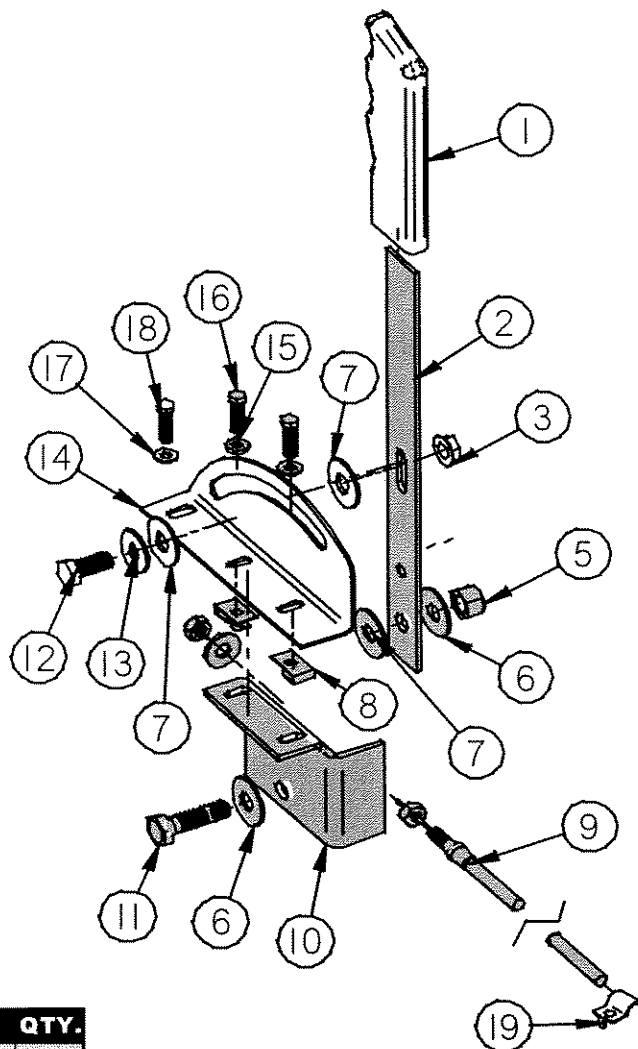
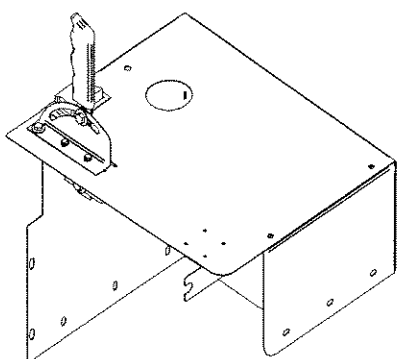


REF #	PART #	DESCRIPTION	QTY.
1	400015	7 Gal. Fuel Tank	2
2	600035	Fuel Cap	2
	40117-1	Fuel Cap - Manual Vent w/Guage (Optional)	
3	40220	Fuel Tank Bushing	2
4	400016	Valve - Fuel Tank Shut-Off	2

REF #	PART #	DESCRIPTION	QTY.
5	97374	Gas Line - 5/16"	/ft.
6	68231	Hose Clamp	2
7	97392	Filter - Gas & Water Parker	2
8	72012	Spring Clamp (Black)	6

DIXIE CHOPPER

XT3200, XXG2703 THROTTLE ASSEMBLY

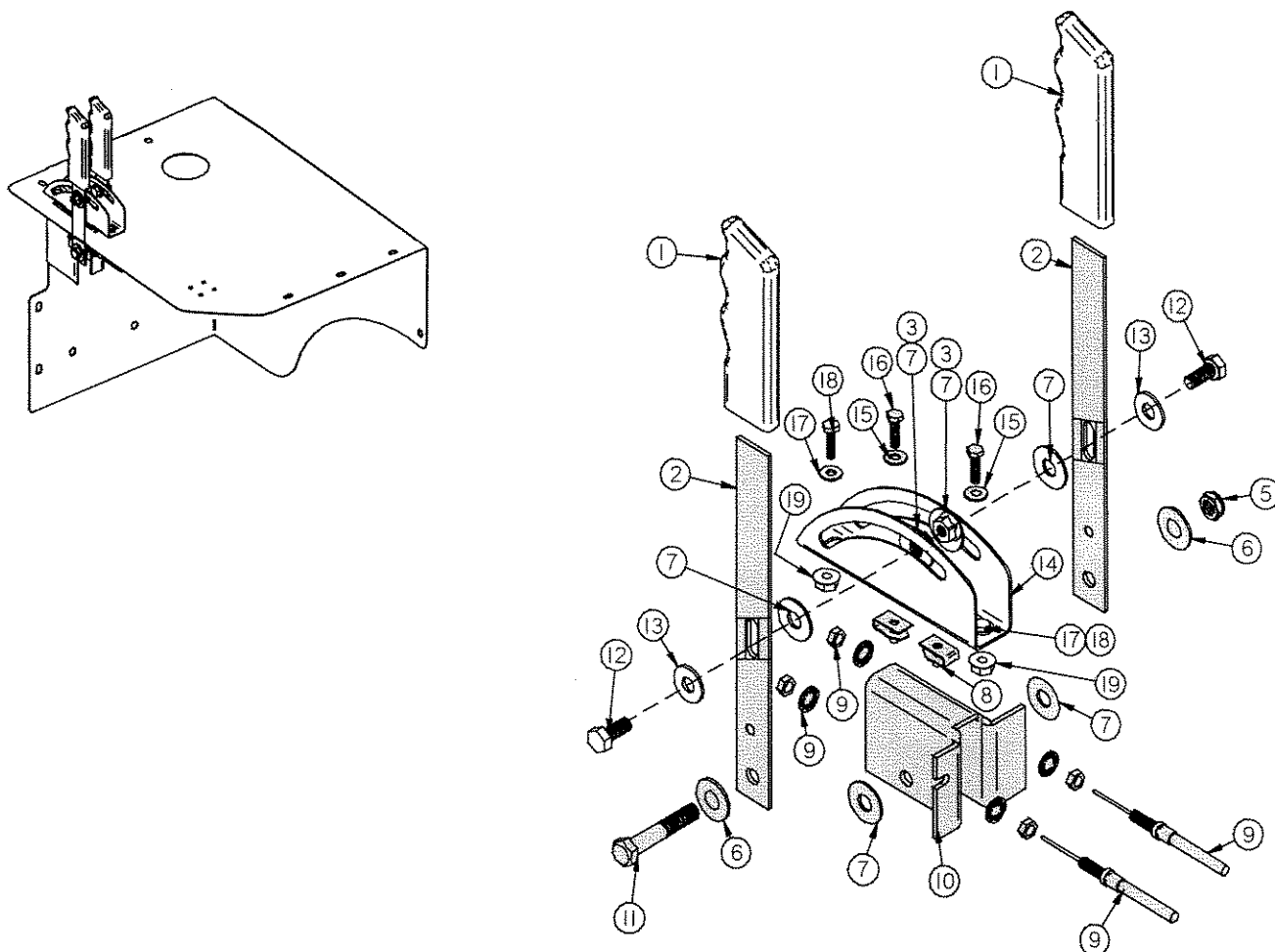


REF #	PART #	DESCRIPTION	QTY.
	68250	Complete Throttle Assembly	
1	67258	Handle Grip (Black)	1
2	600062	Handle - Throttle f/all Models 2004	1
	97012	Offset Throttle Handle (F/2003 & Older)	1
3	N-134	5/16" Flange Lock Nut	1
5	N-107	3/8" -16 Nyloc Nut	1
6	W-104	3/8" Standard Flat Washer	2
7	W-125	3/8" Nylon Washer	3
8	C-105	C Clip	2
9	68249	Throttle Cable	1
		Washer	2
		Hex Nut	2
	68249-K	Throttle Handle & Cable Kit (F/2003 & Older)	

REF #	PART #	DESCRIPTION	QTY.
10	97011	Lower Throttle Mounting Bracket	1
11	B-108	3/8"-16 x1" Bolt	1
12	B-107	5/16"-18 x 3/4" Bolt	1
13	W-113	5/16" Flat Washer	1
14	65270	Upper Stainless Throttle Bracket	1
15	W-152	#10 Stainless Washer	2
16	B-203	10-24x3/4" Stainless Bolt	2
17	W-153	1/4" Stainless Flat Washer	
18	B-209	1/4"-20x3/4" Bolt	
19	C-107	Clamp - Kohler	1
		Guardian	2

DIXIE CHOPPER

XXW4600 THROTTLE ASSEMBLY

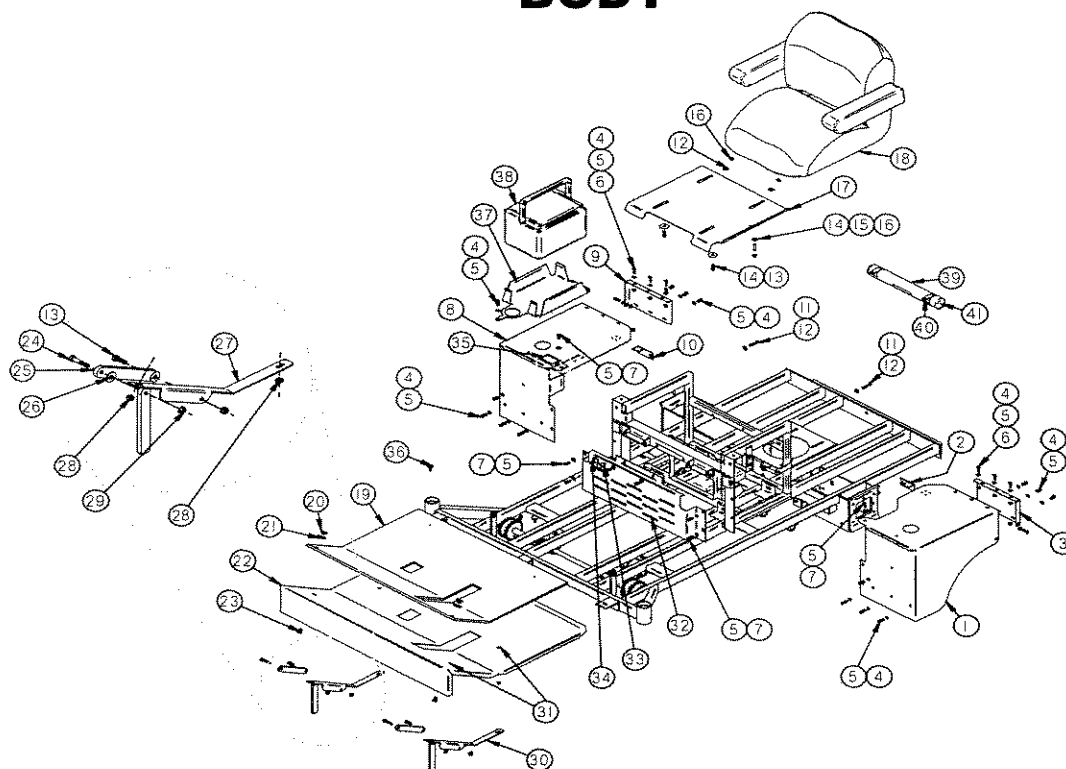


REF #	PART #	DESCRIPTION	QTY.
	68251	Complete Throttle Assembly	
1	67258	Handle Grip (Black)	2
2	600062	Handle - Throttle F/all Models 2004	2
	97012	Offset Throttle Handle (F/2003 & Older)	
3	N-134	5/16" Flange Lock Nut	2
5	N-107	3/8" -16 Nyloc Nut	1
6	W-104	3/8" Standard Flat Washer	2
7	W-125	3/8" Nylon Washer	6
8	C-105	C Clip	2
9	68249	Handle & Cable (New Style)	2
		Washer	4
		Hex Nut	4
	68249-K	Throttle Handle & Cable Kit (F/2003 & Older)	

REF #	PART #	DESCRIPTION	QTY.
10	97010	Lower Throttle Mounting Bracket	1
11	B-165	3/8"-16x2" Hex Head Bolt	1
12	B-107	5/16"-18x3/4" Bolt	2
13	W-113	5/16" Flat Washer	2
14	68271	Upper Stainless Throttle Bracket	1
15	W-152	#10 Stainless Washer	2
16	B-203	10-24x3/4" Stainless Bolt	2
17	W-153	1/4" Stainless Flat Washer	2
18	B-103	1/4"-20x1/2" Bolt	2
19	N-101	1/4"-20 Whiz Flange Nut	2

DIXIE CHOPPER

XT3200 BODY

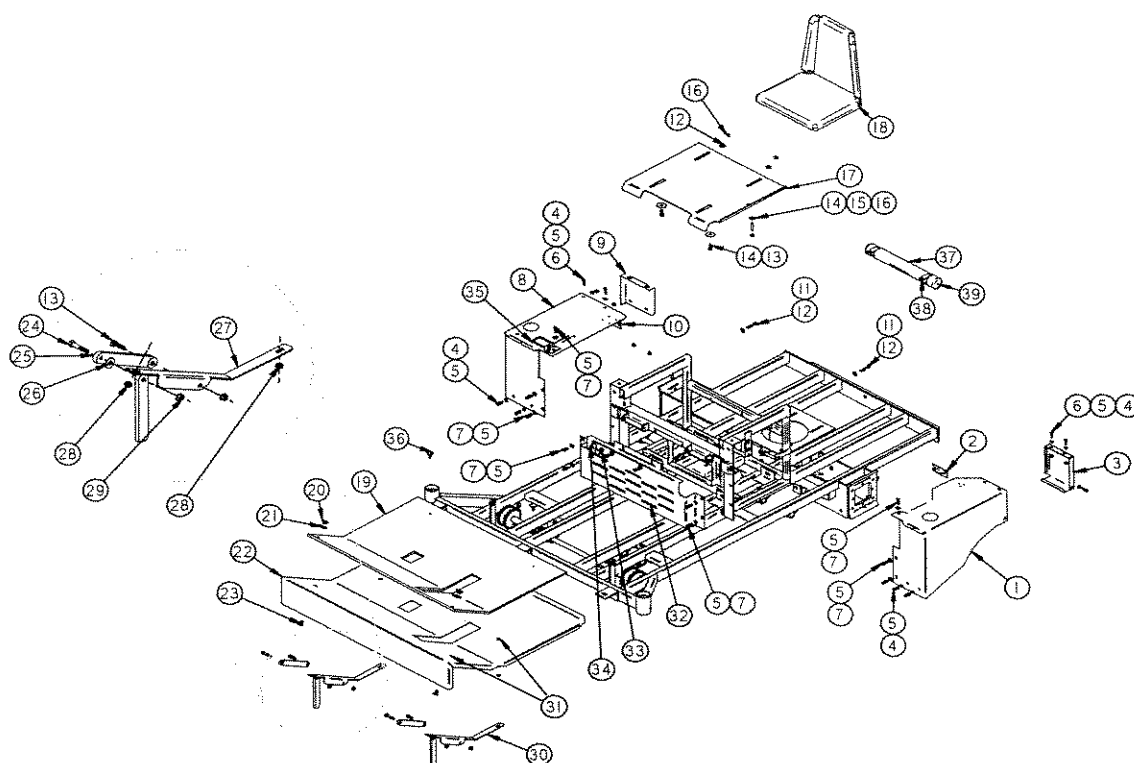


REF #	PART #	DESCRIPTION	QTY.
1	400003	Fender - 7 Gal. Low Ride Left	1
2	400035	Left Fender Mounting Tab	1
3	400033	Left Rear 7 Gal. Fuel Tank Support Bracket	1
4	B-103	1/4"-20x1 1/2" Stainless Bolt	24
5	W-153	1/4" Stainless Flat Washer	32
6	N-101	1/4"-20 Stainless Whiz Flange Nut	8
7	B-209	1/4"-20X3/4" Stainless Bolt	8
8	400004	Fender - 7 Gal. Low Ride Right	1
9	400034	Right Rear 7Gal. Fuel Tank Support Bracket	1
10	400036	Right Fender Mounting Tab	1
11	B-105	5/16"-18x1.75" Bolt	2
12	W-113	5/16" Flat Washer	8
13	B-131	5/16"-18x1 Bolt	4
14	W-118	5/16"x1.5" Fender Washer	4
15	S-115	5/16"-18x1.75" Stud	2
16	N-103-W	5/16"-18 Whiz Flange Nut	4
17	400026	Seat Pan	1
18	40100-W	Seat (Complete)	1
	176801	Armrest Kit (L & R)	
	176803	Left Arm	
	176802	Right Arm	
	176201	Arm Pad (L or R)	
	306025	Back Cover	
	305839	Cushion Cover	
	177827PS	Springs Kit	
	400078	Gee- Ride - Seat Cover Back	

REF #	PART #	DESCRIPTION	QTY.
19	20275	Grey Carpet	1
20	N-106	5/16"-18 Wing Nut	2
21	W-106	3/8" Fender Washer	2
22	68272	Floor Pan	1
23	B-104	5/16"-18x3/4" Carriage Bolt	2
24	B-174	5/16"-18x1 1/4" Bolt	2
25	400007	Connecting Arm	2
26	W-125	3/8" x 7/8" Plastic Washer	4
27	400006	Floor Pan Mounting Bracket (Right)	1
28	N-176	1/4"-20 Nylon Lock Nut	4
29	N-131	5/16"-18 Nylon Lock Nut	4
30	400005	Floor Pan Mounting Bracket (Left)	1
31	B-157	1/4"-20x1 1/2" Carriage Bolt	4
32	400077	Stainless Steel Front Panel	1
33	20248	Choke	1
34	20245	Ignition Switch	1
35	68247	Tachometer/Hourmeter Bracket	1
36	C-111	Plastic Cap For Floor Pan	2
	400056	7 Gal. Cooler Kit (Optional)	
37	400057	7 Gal. Cooler Bracket	
		Incl. 1 Decal Part # 800048	
38	400060	Cooler - Igloo Lunch w/Decal	
		Incl. 1 Decal Part # 800050	
39	900016	Docu-Tube (Clear Tube)	1
40	C-109	Tie Strap & Clip	2
41	900017	Cap - Soft Vinyl (Red)	2

DIXIE CHOPPER

XXG2703 BODY

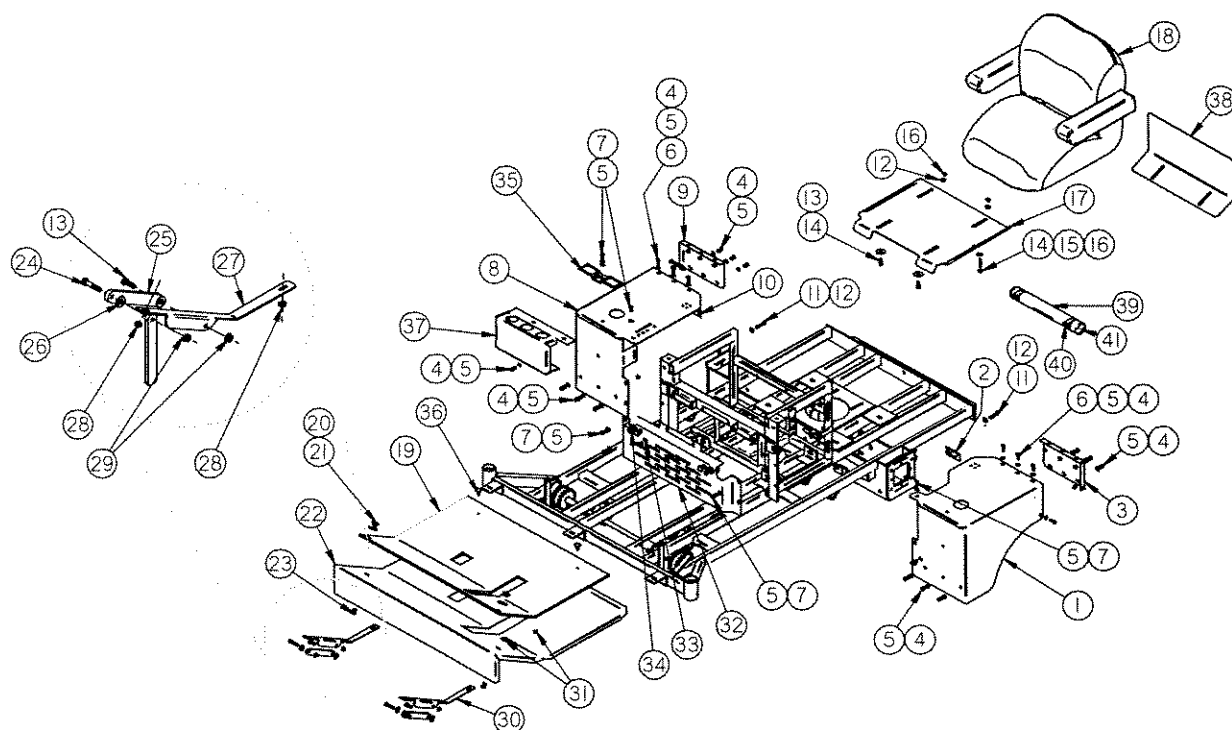


REF #	PART #	DESCRIPTION	QTY.
1	400001	Fender - 3 Gal. Low Ride Left	1
2	400035	Left Fender Mounting Tab	1
3	400031	Left Rear 3 Gal. Fuel Tank Support Bracket	1
4	B-103	1/4"-20x1/2" Stainless Bolt	10
5	W-153	1/4" Stainless Flat Washer	18
6	N-101	1/4"-20 Stainless Whiz Flange Nut	10
7	B-209	1/4"-20X3/4" Stainless Bolt	8
8	400002	Fender - 3 Gal. Low Ride Right	1
9	400032	Right Rear 3 Gal. Fuel Tank Support Bracket	1
10	400036	Right Fender Mounting Tab	1
11	B-105	5/16"-18x1.75" Bolt	2
12	W-113	5/16" Flat Washer	8
13	B-131	5/16"-18x1 Bolt	4
14	W-118	5/16"x1.5" Fender Washer	4
15	S-115	5/16"-18x1.75" Stud	2
16	N-103-W	5/16"-18 Whiz Flange Nut	4
17	400026	Seat Pan	1
18	64100-S	Seat (Complete)	1
	176200	Armrest Kit (1 Pair)	

REF #	PART #	DESCRIPTION	QTY.
19	20275	Grey Carpet	1
20	N-106	5/16"-18 Wing Nut	2
21	W-106	3/8" Fender Washer	2
22	68272	Floor Pan	1
23	B-104	5/16"-18x3/4" Carriage Bolt	2
24	B-174	5/16"-18x1 1/4" Bolt	2
25	400007	Connecting Arm	2
26	W-125	3/8" x 7/8" Plastic Washer	4
27	400006	Floor Pan Mounting Bracket (Right)	1
28	N-176	1/4"-20 Nylon Lock Nut	4
29	N-131	5/16"-18 Nylon Lock Nut	4
30	400005	Floor Pan Mounting Bracket (Left)	1
31	B-157	1/4"-20x1/2" Carriage Bolt	4
32	400077	Stainless Steel Front Panel	1
33	20248	Choke	1
34	20245	Ignition Switch	1
35	68247	Tachometer/Hourmeter Bracket	1
36	C-111	Plastic Cap For Floor Pan	2
37	900016	Docu-Tube (Clear Tube)	1
38	C-109	Tie Strap & Clip	2
39	900017	Cap - Soft Vinyl (Red)	2

DIXIE CHOPPER

XXW4600 BODY

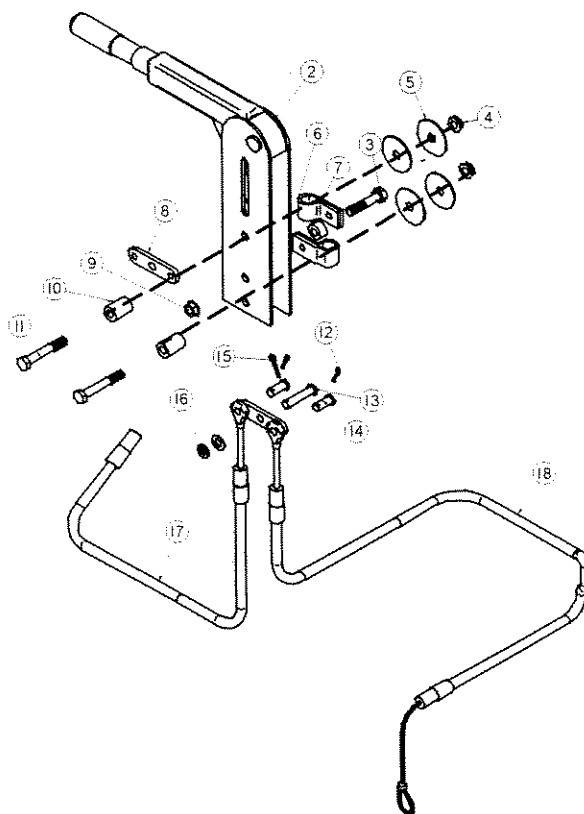
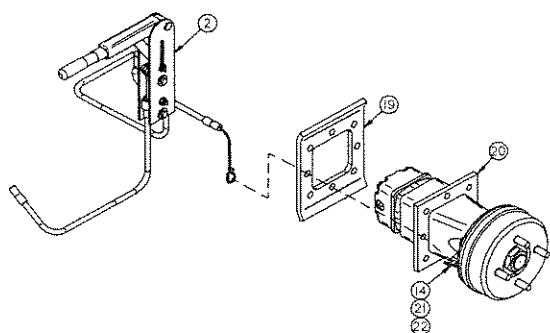


REF #	PART #	DESCRIPTION	QTY.
1	400003	Fender - 7 Gal. Low Ride Left	1
2	400035	Left Fender Mounting Bracket	1
3	400033	Left Rear 7 Gal. Fuel Tank Support Bracket	1
4	B-103	1/4"-20x1 1/2" Stainless Steel Bolt	23
5	W-153	1/4" Stainless Flat Washer	32
6	N-101	1/4"-20 Stainless Whiz Flange Nut	8
7	B-209	1/4"-20X3/4" Stainless Steel Bolt	9
8	400046	Fender - 7 Gal. Low Ride Right	1
9	400034	Right Rear 7Gal. Fuel Tank Support Bracket	1
10	400036	Right Fender Mounting Tab	1
11	B-105	5/16"-18x1.75" Bolt	2
12	W-113	5/16" Flat Washer	8
13	B-131	5/16"-18x1 Bolt	4
14	W-118	5/16"x1.5" Fender Washer	4
15	S-115	5/16"-18x1.75" Stud	2
16	N-103-W	5/16"-18 Whiz Flange Nut	4
17	400026	Seat Pan	1
18	40100-W	Seat (Complete)	1
	176801	Armrest Kit (L & R)	
	176803	Left Arm	
	176802	Right Arm	
	176201	Arm Pad (L or R)	
	306025	Back Cover	
	305839	Cushion Cover	
	177827PS	Spring Kit	
	400078	Gee - Ride - Seat Cover Back	
19	20275	Grey Carpet	1
20	N-106	5/16"-18 Wing Nut	2

REF #	PART #	DESCRIPTION	QTY.
21	W-106	3/8" Fender Washer	2
22	400045	Floor Pan	1
23	B-104	5/16"-18x3/4" Carriage Bolt	2
24	B-174	5/16"-18x1 1/4" Bolt	2
25	400007	Connecting Arm	2
26	W-125	3/8" Plastic Washer	4
27	400006	Floor Pan Mounting Bracket (Right)	1
28	N-176	1/4"-20 Nylon Lock Nut	4
29	N-131	5/16"-18 Nylon Lock Nut	4
30	400005	Floor Pan Mounting Bracket (Left)	1
31	B-157	1/4"-20x1 1/2" Carriage Bolt	4
32	400044	Stainless Steel Front Panel	1
33	20248	Choke	2
34	20245	Ignition Switch	2
35	68247	Tachometer/Hourmeter Bracket	2
36	C-111	Plastic Cap F/Floor Pan	2
37	68248	Gauge Panel	1
38	400043	Heat Seat Guard	1
39	900016	Docu-Tube (Clear Tube)	1
40	C-109	Tie Strap & Clip	2
41	900017	Cap - Soft Vinyl	2
	400056	7 Gal. Cooler Kit (Optional) 1 Bracket, 1 Cooler, 2 Decal	
	400057	7 Gal. Cooler Bracket (Optional) Incl. 1 Decal Part # 800048	
	400060	Igloo - Lunch Cooler (Optional) Incl. 1 Decal PART # 800050	

DIXIE CHOPPER

BRAKE ASSEMBLY

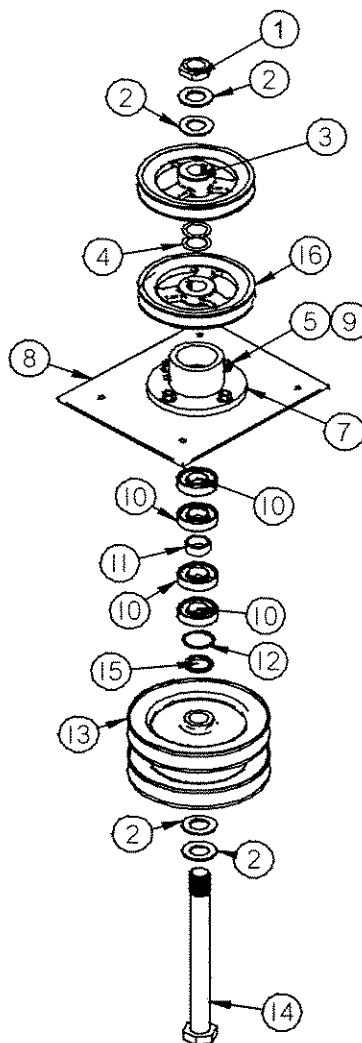
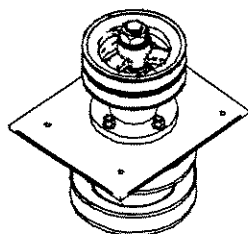


REF #	PART #	DESCRIPTION	QTY.
1	N/A	Complete Brake	
2	97094	Brake Handle Assembly (Inc. #2 - #18)	1
3	N/A	Bolt	1
4	N-134	5/16"-18 Large Flange Nut	2
5	W-106	3/8" Fender Washer	4
6	65061	R Clip	2
7	65063	Spacer	1
8	65060	Pivot Plate	2
9	N/A	Nut	1
10	65062	Spacer	2
11	B-156	5/16"-18x2" Gr. 5 Bolt	2
12	N/A	Hairpin Cotter	2

REF #	PART #	DESCRIPTION	QTY.
13	P-129	5/16" x 1 1/2" Clevis Pin	1
14	P-112	5/16" x 3/4" Clevis Pin	2
15	N/A	Hairpin Cotter	1
16	W-102	1/4" Flat Washer	2
17	65247	Right Brake Cable (Long)	1
18	65246	Left Brake Cable (Short)	1
19	200016	Wheel Motor Face Plate	
20	200018	18 Cu. In. Wheel Motor w/Brake	
	200024	24 Cu. In. Wheel Motor w/Brake	
21	W-102	1/4" Flat Washer	
22	P-117	1/8"x2" Cotter Pin	

DIXIE CHOPPER

XXW4600 CENTER HUB ASSEMBLY

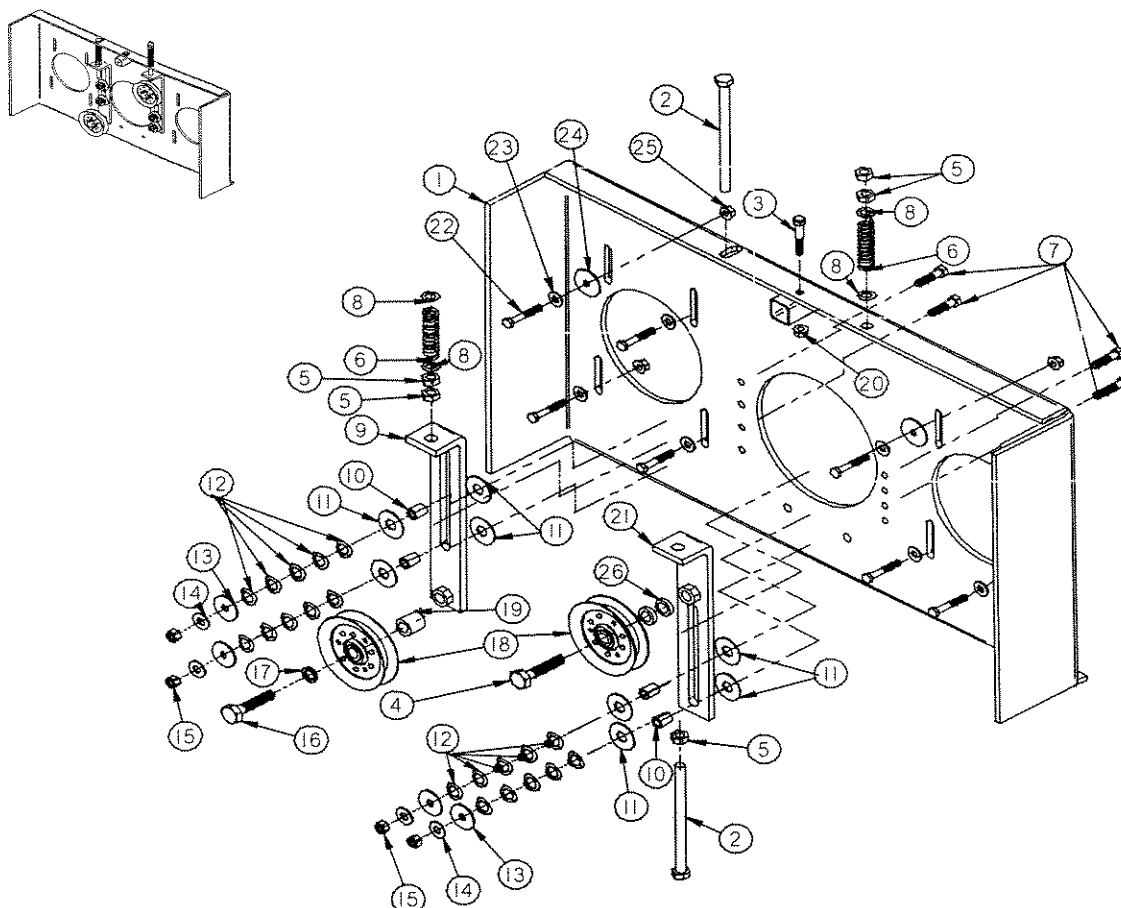


REF #	PART #	DESCRIPTION	QTY.
	68242	Center Drive Hub Assembly (#1 - #16)	
1	N-167	1"-14 Jam Nut	1
2	W-137	1"X2" Belleville Washer	4
3	68222	6" Cast Pulley	1
4	62263	Shim There should be a .03125 gap. between the pulley's	2 to 4
5	N-108	3/8"-16 Whiz Flange Nut	4
6	F-102	1/4"-28 Grease Fitting	1
7	68241	Trans Center Hub (Incl.-Ref. 7,10,11,12)	1

REF #	PART #	DESCRIPTION	QTY.
8	68111	Twin Hub Mounting Plate	1
9	B-135	3/8"-16x1" Carriage Bolt	4
10	30218	Bearing	4
11	300022	Spacer 1/2" Machined	1
12	788080	Retainer Ring	1
13	9907600X600D	Center Drive Pulley Weld side up	1
14	97388	Jackshaft	1
15	W-131	1" ID x 1 1/2" OD x 1/8" Thick	1
16	68222TB	6" Cast Pulley	1

DIXIE CHOPPER

XXW4600 ENGINE POD ASSEMBLY

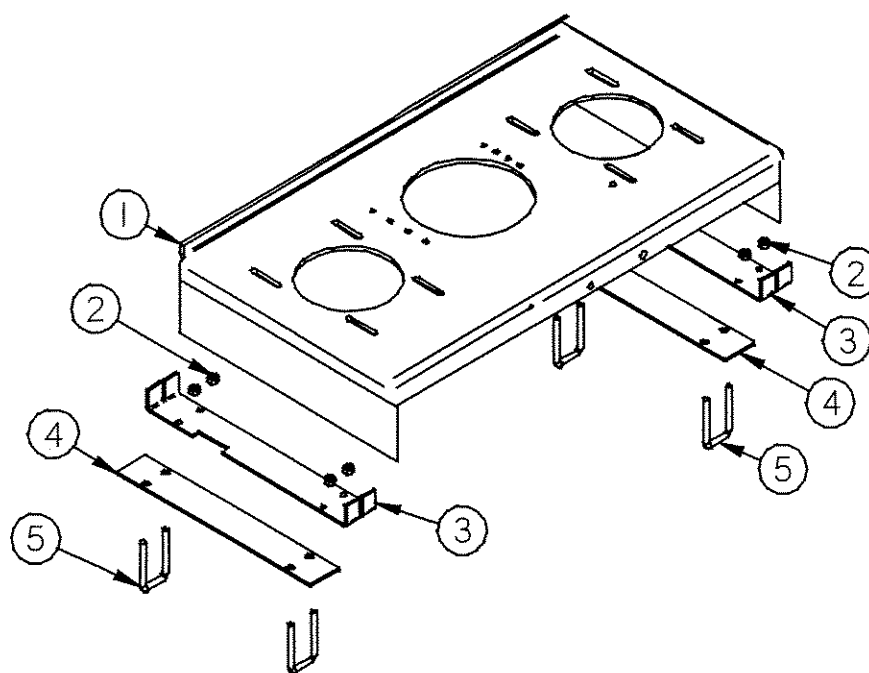


REF #	PART #	DESCRIPTION	QTY.
1	N/A	Twin Engine Pod (Only)	
2	B-202	1/2"-13x7" Bolt	2
3	B-124	3/8"-16x1 3/4" Bolt	1
4	B-188	5/8"-11x1 1/4" Bolt	1
5	N-111	1/2"-13 Jam Hex Nut	5
6	68280	Spring Engine Idler	2
7	B-124	3/8"-16x1 3/4" Bolt	4
8	W-110	1/2" Machined Bushing	4
9	68226-L	Idler Engine Bracket Left	1
10	61250	5/8"OD x .381ID x 3/4" Bushing	4
11	W-140	5/8"ID.x 1 5/8"OD. Plastic Washer	8
12	W-149	5/8" Wafer Spring Washer	20
13	W-106	3/8" Fender Washer	4

REF #	PART #	DESCRIPTION	QTY.
14	W-104	3/8" Standard Flat washer	4
15	N-107	3/8"-16 Nylon Lock Nut	4
16	B-181	5/8"-11x2 1/2" Bolt	1
17	W-111	5/8" Lock Washer	1
18	30234	V-Idler Pulley	2
19	68109	1" OD x 1" Spacer	1
20	N-108	3/8"-16 Whiz Flange Nut	1
21	68226-R	Idler bracket Right	1
22	B-156	5/16"-18x2" Bolt	8
23	W-113	5/16" Flat Washer	8
24	W-107	3/8"ID.x 1 5/8" Beveled Washer	2
25	N-103-W	5/16"-18 Whiz Flange Nut	8
26	W-119	1" OD. x 5/8" ID. Machine Bushing Bushing	2

DIXIE CHOPPER

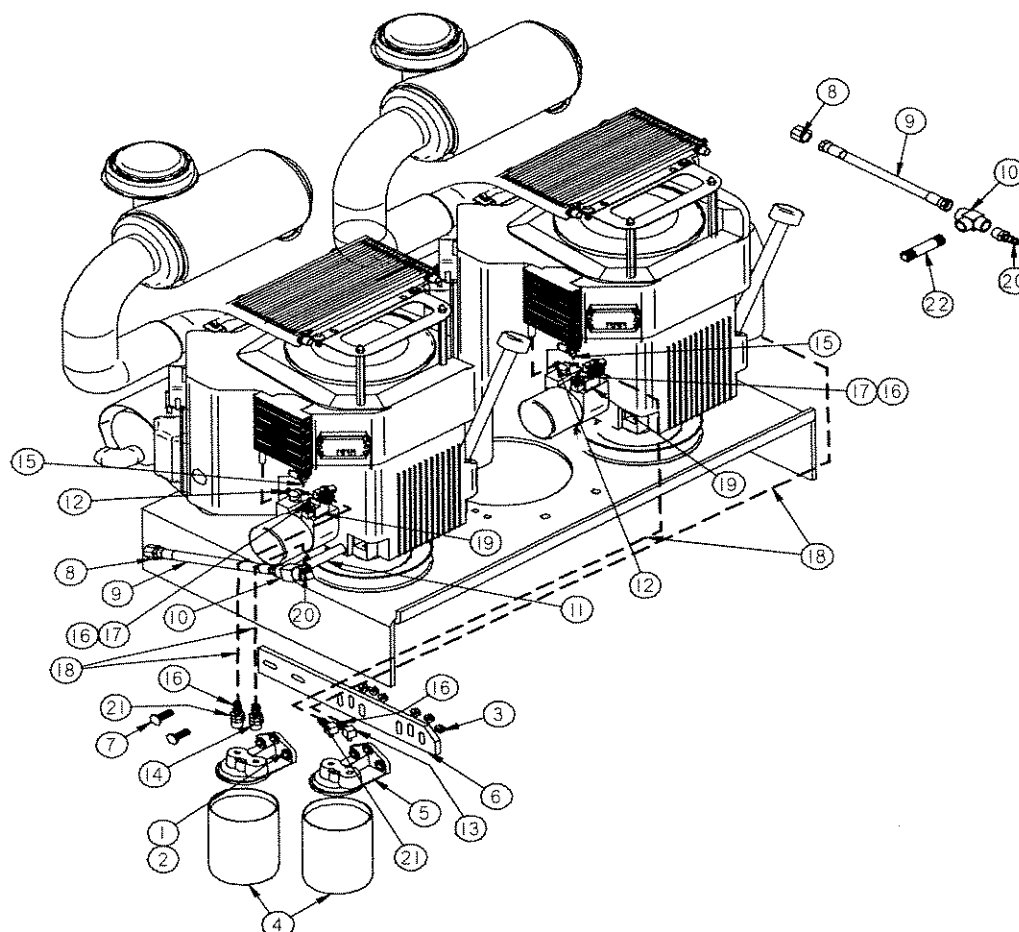
**XXW4600
TWIN ENGINE POD**



REF #	PART #	DESCRIPTION	QTY.
1	68075	Twin Engine Pod (Included - 1,3)	1
2	N-107	3/8"-16 Nyloc Lock Nut	8
3	68077	Base Frame Plate	2
4	600043	Spacer - Mounting Pod	2
5	B-244	1 3/8"W x 3 1/4"L U-Bolt	4

DIXIE CHOPPER

XXW4600 ENGINE OIL ROUTING

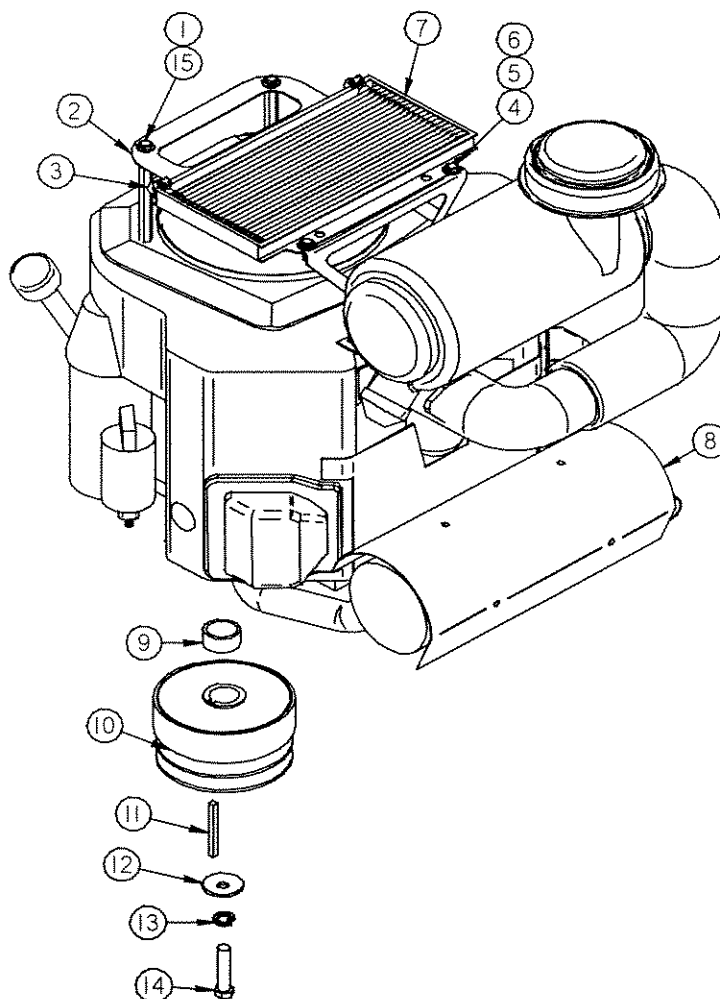


REF #	PART #	DESCRIPTION	QTY.
1	B-172	1/4"-20x1" Bolt	6
2	W-102	1/4" Flat Washer	6
3	N-102	1/4"-20 Whiz Flange Nut	6
4	60119	Amzoi Filter	2
5	60122	Amzoi Filter Mounting Base	2
6	68119	Mounting Bracket	1
7	B-135	3/8"-16x1" Carriage Bolt	2
8	10231	Oil Drain Pipe cap	2
9	68230	Oil Drain Hose	2
10	60102	3/8" T-Union Fitting	2
11	10230	3/8"x4" Pipe Nipple	1

REF #	PART #	DESCRIPTION	QTY.
12	Kohler No.	45 Deg.elb-1/4"mpx-.3/8" barb	2
13	60113	1/8"x3/8" 90 Deg. Fitting	2
14	60114	1/8"x3/8" Straight Fitting	2
15	68231	#4 Clamp	2
16	67013	Spring Clamp (Green)	10
17	67019	Hose Barb Brass	4
18	60109	3/8" Black Hose	/ft.
19	67022	1/4" Street Tee	2
20	87113	3/8" Male Pipe 3/8" Barb Straight	2
21	60116	3/8" Swivel x 3/8" Barb	4
22	72230	3/8" x 3" Pipe Nipple	1
23	N-108	3/8" Whiz Flange Nut	2

DIXIE CHOPPER

XXW4600 23Hp KOHLER ENGINE SET-UP PER ENGINE



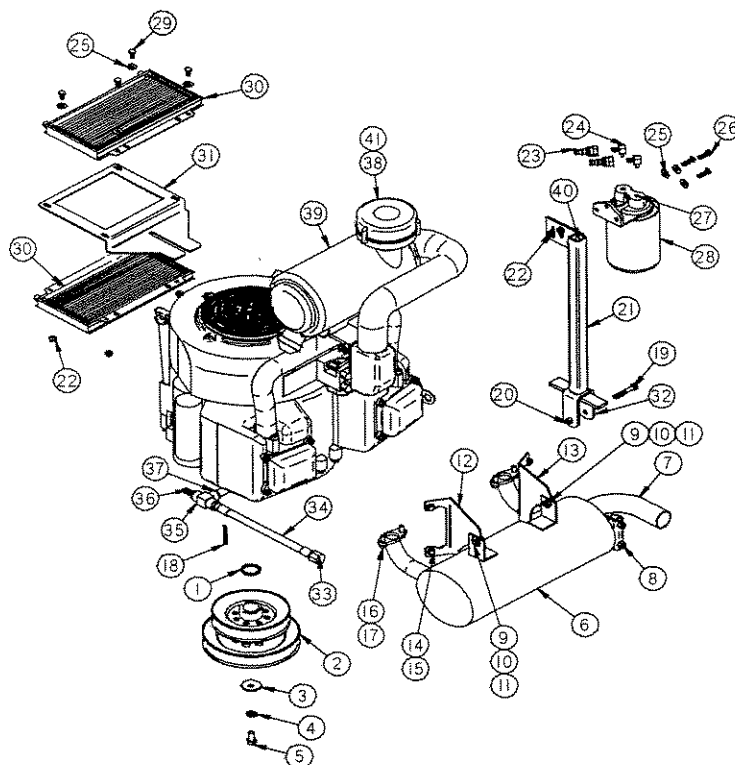
REF. #	PART #	DESCRIPTION	QTY.
1	B-103	1/4"-20x1/2" Stainless Steel Bolt	2
2	400017	Bracket - Kohler Oil Cooler	1
3	600016	Bolt - 1/2"x3 1/2" Hex Kohler Oil Cooler	2
4	B-101	1/4"-20x1/2" Bolt	4
5	W-102	1/4" Flat Washer	4
6	N-102	1/4"-20 Whiz Flange Nut	4
7	60103-L	Oil Cooler	1

REF #	PART#	DESCRIPTION	QTY.
8	24-068-20	Muffer - 23Hp Kohler	1
9	68306	Spacer	1
10	68300	Clutch Pulley	1
11	K-100	1/4"x2 1/2" Key Stock	1
12	W-144	7/16" Stainless Belleville Washer	1
13	W-108	7/16" Lock Washer	1
14	B-199	7/16"-20x2" Hex Head Bolt	1
15	W-153	1/4" Stainless Washer	2

DIXIE CHOPPER

XXG2703, XT3200

ENGINE - 27 Hp & 32Hp GUARDIAN

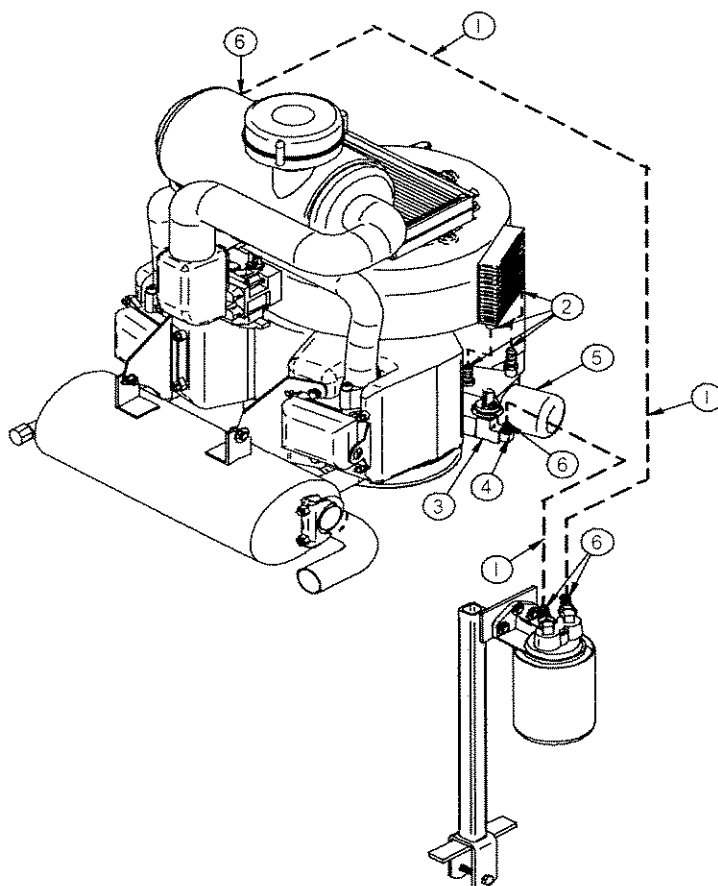


REF #	PART #	DESCRIPTION	QTY.
	600069	27Hp Guardian Engine	
	600068	32Hp Guardian Engine	
1	W-145	1 1/8"ID x 13/4"OD (XXG2703)	1
	W-178	1 1/4"ID x 1 7/8"OD x 1/8" Thick (XT3200)	
2	9907500X6000	Pulley - 5x6x1 1/8" Engine (XXG2703)	
	600033	Pulley - 5x6x1 1/4" Engine (XT3200)	1
3	W-144	7/16" Stainless Belleville Washer	1
4	W-108	7/16" Lock Washer	1
5	B-114	7/16"-20 x 3/4" Hex Head Bolt	1
6	600061	Kit - Muffler Guardian	1
	600032	Muffler	
	600059	Tailpipe	
	600060	Clamp	
	OC4138	Gasket - Guardian Muffler	2
7	600059	Tailpipe - Guardian Muffler	1
8	600060	Clamp - Guardian Muffler Tailpipe	1
9	B-107	5/16"-18x3/4" Bolt	2
10	W-113	5/16" Flat Washer	2
11	N-103-W	5/16"-18 Whiz Flange Nut	2
12	600057	Bracket - LH Muffler	1
13	600058	Bracket - RH Muffler	1
14	W-179	M6 Lock Washer	4
15	B-269	M6-16x1.00 Bolt	4
16	045761A	Stud - M8 - 1.25 x 10MM	4
17	052858	Nut - Lock Flange M8 - 1.25	4
18	K-100	1/4" Key	1
19	B-165	3/8"-16x2" Bolt (XT3200 Only)	1

REF #	PART #	DESCRIPTION	QTY.
20	N-107	3/8"-16 Nyloc Nut (XT3200 Only)	1
21	400025	Amsoil Filter Mount (XT3200 Only)	1
22	N-102	1/4"-20 Whiz Flange Nut (XT3200 Only)	7
23	60116	3/8" Swivel to 3/8" Barb (XT3200 Only)	2
24	60113	1/8" x 3/8" 90 Degree Fitting (XT3200 Only)	2
25	W-102	1/4" Flat Washer (XT3200 Only)	7
26	B-172	1/4"-20x1" Bolt (XT3200 Only)	3
27	60122	Amsoil Filter Head (XT3200 Only)	1
28	60119	Amsoil Filter (XT3200 Only)	1
29	B-101	1/4"-20x1/2" Bolt	4
30	60103-L	Oil Cooler (XXG2703)	1
		Oil Cooler (XT3200)	2
31	400105	Bracket - Oil Cooler Generac	1
32	W-104	3/8" Standard Flat Washer (XT3200 Only)	1
33	10231	3/8" Steel Pipe Cap	1
34	68230	Oil Drain Hose Assembly	1
35	60102	3/8" Black Pipe Tee (XT3200 Only)	1
36	87113	3/8" Male Pipe 3/8" Barb - Straight (XT3200 Only)	1
37	72230	3/8" Black Pipe Nipple 3" Long (XT3200 Only)	1
38	90115	Turbo Pre-cleaner	1
39	0E3655	Canister - Donaldson Air Cleaner	
	0E3557	Primary Element Donaldson Air Cleaner	
	0E3656	Secondary Element Donaldson Air Cleaner	
40	68142	Plastic Plug 1x1 (XT3200 Only)	1
41	90125	Clamp	1

DIXIE CHOPPER

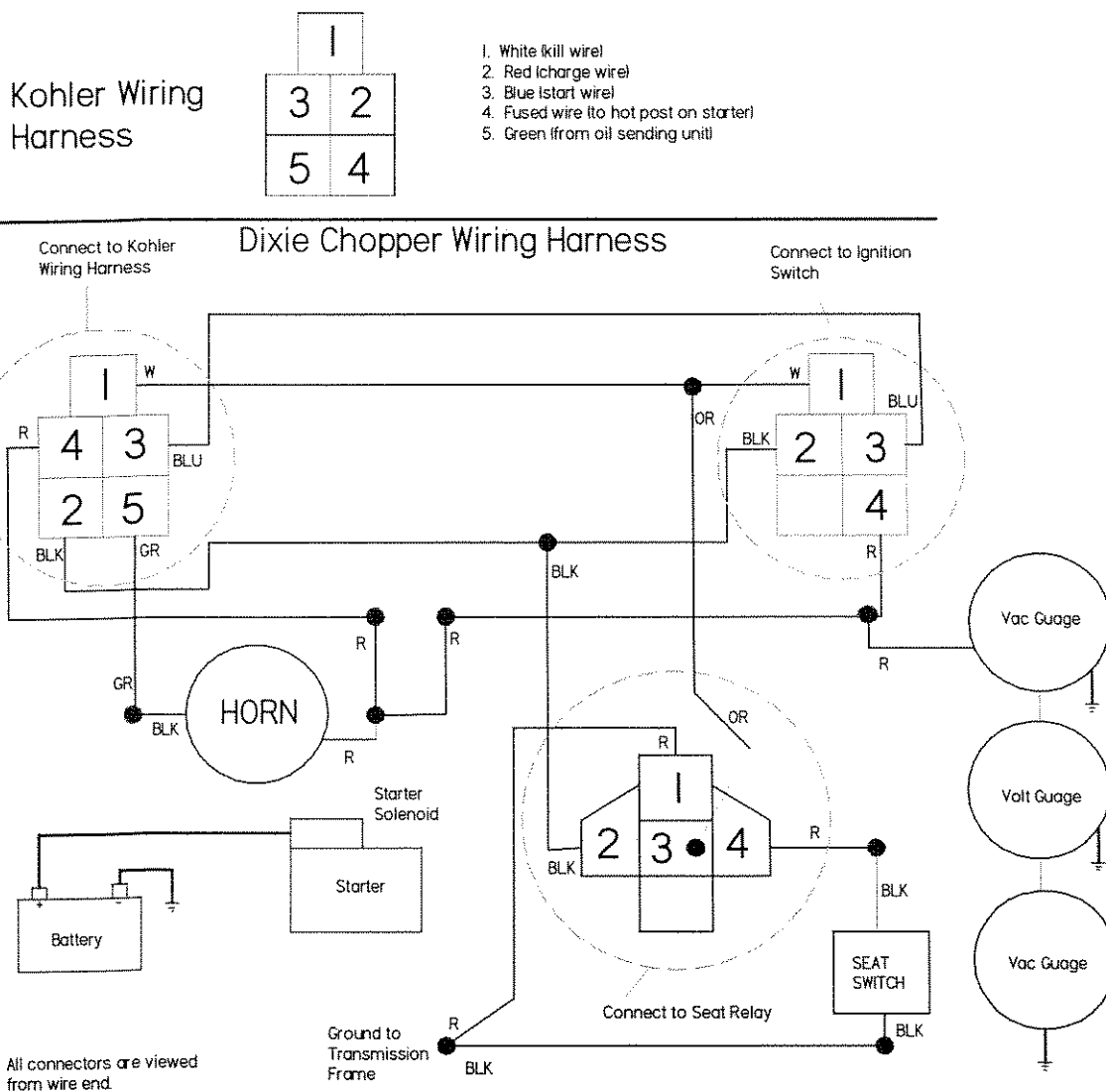
32Hp GUARDIAN ENGINE OIL ROUTING



REF #	PART #	DESCRIPTION	QTY.
1	60109	3/8" Line	/ft.
2	68231	#4 Worm Clamps	4
3	67022	1/4" Street Tee	1
4	67019	Hose Barb Brass	1
5	070185B	Oil Filter	1
6	67013	3/8" Green Clamps	4
	0F0106	Fuel Filter	
	NGK-ZFR4F-11	Guardian Spark Plug	
	0E4271	Starter	

DIXIE CHOPPER

XXW4600 KOHLER 23Hp ELECTRICAL DIAGRAM



REF #	PART #	DESCRIPTION	QTY.
1	65526	Twin Harness	2
2	20245	Ignition Switch	2
3	20246-T	Hour Meter/Tach	2
4	68247	Tach Bracket	2
5	N/A	Battery	1
6	20228	Battery Strap	1
7	400065	Battery Box	1
8	20225-B	Red Rubber Boot F/Positive	1
9	20227-72	Battery Cable Positive (72")	1
10	20226-B	Battery Cable Ground (12")	1

REF #	PART #	DESCRIPTION	QTY.
11	20227-36	36" Red Battrey Cable	1
12	60117	Horn(Clamp F/Horn P#C-113	2
13	40229	Mercury Switch	2
14	C-112	Clamp for Mercury Switch	2
15	65510	Seat Relay	2
16	97191	Seat Relay Pigtail	2
17	65509	Fuse	2
18	20254	Fuse Holder	2
19	68238	Vac Guage	2
20	68239	Volt Guage	1
21	500025	Wiring - F/Twin Seat Switch	1

www.mymowerparts.com

DIXIE CHOPPER

Notes

DIXIE CHOPPER

Notes

DIXIE CHOPPER

Notes

For Dixie Chopper Discount Parts Call 606-678-9623 or 606-561-4983

DIXIE CHOPPER

6302 E. County Road 100 North
Coatesville, IN. 46121
Phone 1-765-CHOPPER
www.dixiechopper.com

Dixie Chopper, Magic Circle, and the Magic Circle Atom Logo are all trademarks of Magic Circle Corporation and may not be reproduced without permission.

Printed In USA

Specifications and instructions subject to change without notice.

Print Date 8/04

www.mymowerparts.com