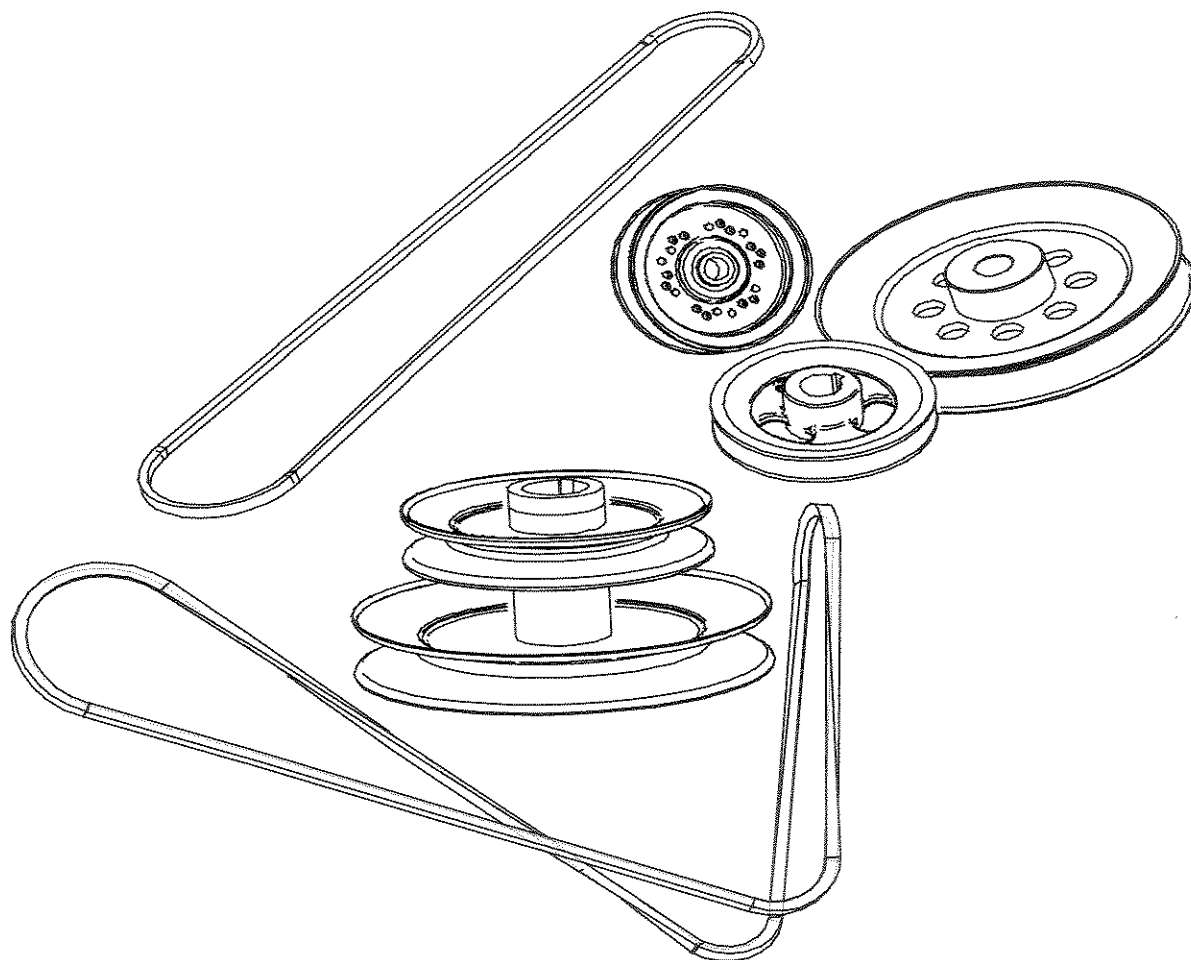


DIXIE CHOPPER

BELTS & PULLEYS



1999 MODEL YEAR
2000 MODEL YEAR
2001 MODEL YEAR
2002 MODEL YEAR
2003 MODEL YEAR
2004 MODEL YEAR
2005 MODEL YEAR

SERIAL #99XXXXX
SERIAL #00XXXXX
SERIAL #10XXXXX
SERIAL #20XXXXX
SERIAL #30XXXXX
SERIAL #40XXXXX
SERIAL #50XXXXX

DIXIE CHOPPER

NOTES

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NOTES



1990-1994 MODEL YEARS Serial #09XXXXX-49XXXXX

	ENGINE PULLEY	TRANSMISSION PULLEY	TOP PULLEY DECK (CENTER)	DECK PULLEY (3)
LX2001-42	1 1/8" bore 4"x6" 67216	4"Bx.75 Bore 20265	4.00"Bx1.0 Bore 63221	4.00"Bx1.0 Bore 63221
LX2001-50	1 1/8" bore 4"x4 3/4" 85216	4"Bx.75 Bore 20265	4.00"Bx1.0 Bore 63221	4.00"Bx1.0 Bore 63221
LX2001-60	1 1/8" bore 4"x4 3/4" 85216	4"Bx.75 Bore 20265	5 1/4"Bx1.0 Bore 30220-60V	4 3/4"Bx1.0 Bore 62265
LX2401-42	1" bore 4"x6" 67215	4"Bx.75 Bore 20265	4.00"Bx1.0 Bore 63221	4.00"Bx1.0 Bore 63221
LX2401-50	1" bore 4"x4 3/4" 40216	4"Bx.75 Bore 20265	4.00"Bx1.0 Bore 63221	4.00"Bx1.0 Bore 63221
LX2401-60	1" bore 4"x4 3/4" 40216	4"Bx.75 Bore 20265	5 1/4"Bx1.0 Bore 30220-60V	4 3/4"Bx1.0 Bore 62265
LX2000-42	1 1/8" bore 4"x6" 67216	4"Bx.75 Bore 20265	4.00"Bx1.0 Bore 63221	4.00"Bx1.0 Bore 63221
LX2000-50	1 1/8" bore 4"x4 3/4" 85216	4"Bx.75 Bore 20265	4 1/2"Bx1.0 Bore 30220-50V	4"Bx1.0 Bore 30220-50
LX2000-60	1 1/8" bore 4"x4 3/4" 85216	4"Bx.75 Bore 20265	5 1/4"Bx1.0 Bore 30220-60V	4 3/4"Bx1.0 Bore 30220-60
LX2400-42	1" bore 4"x6" 67215	4"Bx.75 Bore 20265	4.00"Bx1.0 Bore 63221	4.00"Bx1.0 Bore 63221
LX2400-50	1" bore 4"x4 3/4" 40216	4"Bx.75 Bore 20265	4 1/2"Bx1.0 Bore 30220-50V	4"Bx1.0 Bore 30220-50
LX2400-60	1" bore 4"x4 3/4" 40216	4"Bx.75 Bore 20265	5 1/4"Bx1.0 Bore 30220-60V	4 3/4"Bx1.0 Bore 30220-60
X2001-50	1 1/8" bore 4"x4 3/4" 85216	4"Bx.75 Bore 20265	4.00"Bx1.0 Bore 63221	4.00"Bx1.0 Bore 63221
X2001-60	1 1/8" bore 4"x4 3/4" 85216	4"Bx.75 Bore 20265	5 1/4"Bx1.0 Bore 30220-60V	4 3/4"Bx1.0 Bore 30220-60
X2000-50	1 1/8" bore 4"x4 3/4" 85216	4"Bx.75 Bore 20265	4 1/2"Bx1.0 Bore 30220-50V	4"Bx1.0 Bore 30220-50
X2000-60	1 1/8" bore 4"x4 3/4" 85216	4"Bx.75 Bore 20265	5 1/4"Bx1.0 Bore 30220-60V	4 3/4"Bx1.0 Bore 30220-60
X2401-50	1" bore 4"x4 3/4" 40216	4"Bx.75 Bore 20265	4.00"Bx1.0 Bore 63221	4.00"Bx1.0 Bore 63221
X2401-60	1" bore 4"x4 3/4" 40216	4"Bx.75 Bore 20265	5 1/4"Bx1.0 Bore 30220-60V	4 3/4"Bx1.0 Bore 30220-60
X2400-50	1" bore 4"x4 3/4" 40216	4"Bx.75 Bore 20265	4 1/2"Bx1.0 Bore 30220-50V	4"Bx1.0 Bore 30220-50
X2400-60	1" bore 4"x4 3/4" 40216	4"Bx.75 Bore 20265	5 1/4"Bx1.0 Bore 30220-60V	4 3/4"Bx1.0 Bore 30220-60
XW2001-60	1 1/8" bore 4"x4 3/4" 85216	4"Bx.75 Bore 20265	5 1/4"Bx1.0 Bore 30220-60V	4 3/4"Bx1.0 Bore 30220-60
XW2000-60	1 1/8" bore 4"x4 3/4" 85216	4"Bx.75 Bore 20265	5 1/4"Bx1.0 Bore 30220-60V	4 3/4"Bx1.0 Bore 30220-60
XW2401-60	1" bore 4"x4 3/4" 40216	4"Bx.75 Bore 20265	5 1/4"Bx1.0 Bore 30220-60V	4 3/4"Bx1.0 Bore 30220-60
XW2400-60	1" bore 4"x4 3/4" 40216	4"Bx.75 Bore 20265	5 1/4"Bx1.0 Bore 30220-60V	4 3/4"Bx1.0 Bore 30220-60



1990-1994 MODEL YEARS Serial #09XXXXX-49XXXXX

	TRANSMISSION IDLER	DECK IDLER	TRIANGLE PLATE	TRIANGLE PLATE
LX2001-42	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
LX2001-50	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
LX2001-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
LX2401-42	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
LX2401-50	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
LX2401-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
LX2000-42	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
LX2000-50	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
LX2000-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
LX2400-42	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
LX2400-50	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
LX2400-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
X2001-50	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
X2001-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
X2000-50	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
X2000-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
X2401-50	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
X2401-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
X2400-50	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
X2400-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XW2001-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XW2000-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XW2401-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XW2400-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224



1990-1994 MODEL YEARS
Serial #09XXXXX-49XXXXX

	ENGINE-DECK BELT	ENGINE-TRANS. BELT	DECK BELT
LX2001-42	B-78	B-38	A-89
	30204	20256	63203
LX2001-50	B-76	B-38	B-103
	30202	20256	30203
LX2001-60	B-78	B-38	B-128
	30204	20256	30236-0
LX2401-42	B-101	B-63	A-89
	30239-0	30222-0	63203
LX2401-50	B-101	B-63	B-103
	30239-0	30222-0	30203
LX2401-60	B-103	B-63	B-128
	30203	30222-0	30236-0
LX2000-42	B-78	B-38	A-89
	30204	20256	63203
LX2000-50	B-76	B-38	B-103
	30202	20256	30203
LX2000-60	B-78	B-38	B-128
	30204	20256	30236-0
LX2400-42	B-101	B-63	A-89
	30239-0	30222-0	63203
LX2400-50	B-101	B-63	B-103
	30239-0	30222-0	30203
LX2400-60	B-103	B-63	B-128
	30203	30222-0	30236-0
X2001-50	B-76	B-38	B-103
	30202	20256	30203
X2001-60	B-78	B-38	B-128
	30204	20256	30236-0
X2000-50	B-76	B-38	B-103
	30202	20256	30203
X2000-60	B-78	B-38	B-128
	30204	20256	30236-0
X2401-50	B-76	B-38	B-103
	30202	20256	30203
X2401-60	B-101	B-63	B-128
	30239-0	30222-0	30236-0
X2400-50	B-76	B-38	B-103
	30202	20256	30203
X2400-60	B-101	B-63	B-128
	30239-0	30222-0	30236-0
XW2001-60	B-78	B-38	B-128
	30204	20256	30236-0
XW2000-60	B-78	B-38	B-128
	30204	20256	30236-0
XW2401-60	B-103	B-63	B-128
	30203	30222-0	30236-0
XW2400-60	B-103	B-63	B-128
	30203	30222-0	30236-0

DIXIE CHOPPER

NOTES



1995-1999 MODEL YEARS Serial #59XXXXX-99XXXXX

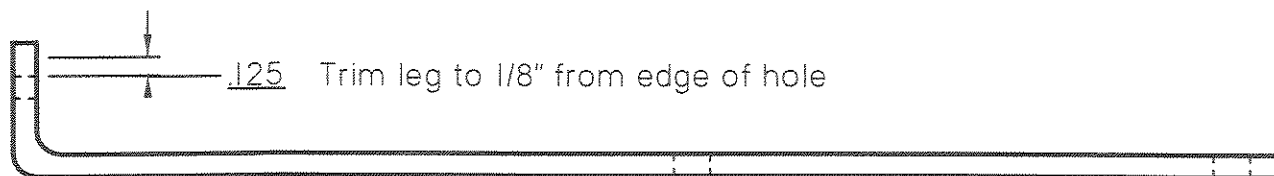
	ENGINE PULLEY	TRANSMISSION PULLEY	TOP PULLEY DECK (CENTER)	DECK PULLEY (3)
LX1901-42	4x6x1.125 Bore 67216	4x.75 Bore 20265	4.25ABx1.0 Bore 9907425X100S	4.00x1.0 Bore 63221
LX2002-42	4x6x1.125 Bore 67216	4x.75 Bore 20265	4.25ABx1.0 Bore 9907425X100S	4.00x1.0 Bore 63221
X1701-50	4x4.75x1.125Bore 97009	4x.75 Bore 20265	4.25x1.0Bore Cast 30220-50V	4.0x1.0 Bore Cast 30220-50
X1901-50	4x4.75x1.125Bore 97009	4x.75 Bore 20265	4.25x1.0Bore Cast 30220-50V	4.0x1.0 Bore Cast 30220-50
X2000-50HD	4x4.75x1.125Bore 97009	4x.75 Bore 20265	4.25x1.0Bore Cast 30220-50V	4.0x1.0 Bore Cast 30220-50
X2002-50HD	4x4.75x1.125Bore 97009	4x.75 Bore 20265	4.25x1.0Bore Cast 30220-50V	4.0x1.0 Bore Cast 30220-50
X2300-50HD	4x4.75x1.125Bore 97009	4x.75 Bore 20265	4.25x1.0Bore Cast 30220-50V	4.0x1.0 Bore Cast 30220-50
X2303-50HD	4x4.75x1.125Bore 97009	4x.75 Bore 20265	4.25x1.0Bore Cast 30220-50V	4.0x1.0 Bore Cast 30220-50
XK2303-50	4x4.75x1.125Bore 97009	4x.75 Bore 20265	4.25x1.0Bore Cast 30220-50V	4.0x1.0 Bore Cast 30220-50
X2500-50HD	4x4.75x1.125Bore 97009	4x.75 Bore 20265	4.25x1.0Bore Cast 30220-50V	4.0x1.0 Bore Cast 30220-50
XF2300-50HD	4x4.75x1.125Bore 97009	4x.75 Bore 20265	4.25x1.0Bore Cast 30220-50V	4.0x1.0 Bore Cast 30220-50
XF2500-60	4x4.75x1.125Bore 97009	4x.75 Bore 20265	5.25x1.0Bore Cast 30220-60V	4.75x1.0Bore Cast 30220-60
XW2000-60	4x4.75x1.125Bore 97009	4x.75 Bore 20265	5.25x1.0Bore Cast 30220-60V	4.75x1.0Bore Cast 30220-60
XW2002-60	4x4.75x1.125Bore 97009	4x.75 Bore 20265	5.25x1.0Bore Cast 30220-60V	4.75x1.0Bore Cast 30220-60
XW2300-60	4x4.75x1.125Bore 97009	4x.75 Bore 20265	5.25x1.0Bore Cast 30220-60V	4.75x1.0Bore Cast 30220-60
XW2303-60	4x4.75x1.125Bore 97009	4x.75 Bore 20265	5.25x1.0Bore Cast 30220-60V	4.75x1.0Bore Cast 30220-60
XWK2303-60	4x4.75x1.125Bore 97009	4x.75 Bore 20265	5.25x1.0Bore Cast 30220-60V	4.75x1.0Bore Cast 30220-60
XW2500-60	4x4.75x1.125Bore 97009	4x.75 Bore 20265	5.25x1.0Bore Cast 30220-60V	4.75x1.0Bore Cast 30220-60
XW2503-60	4x4.75x1.125Bore 97009	4x.75 Bore 20265	5.25x1.0Bore Cast 30220-60V	4.75x1.0Bore Cast 30220-60
XXW2500-72	4x4.75x1.125Bore 97009	4x.75 Bore 20265	6x1.0 Bore 68222	7.0x1.0 Bore 68223
XXW4000-72	Noram Clutch 68300	7.0x.75 Bore 68232	6.0x1.0 Bore 68222	7.0x1.0 Bore 68223

	CENTER DRIVE HUB TOP PULLEY (1)	CENTER DRIVE HUB TOP/BOTTOM PULLEY (1)	CENTER DRIVE HUB BOTTOM PULLEY (2)	CLUTCH (2)
XXW4000-72	6.0x1.0 Bore 68222	6.0X1.0 Bore 68222TB	See page #8 for Update 68221	Noram Clutch 68300

DIXIE CHOPPER

Twin Pulley Update

- Shim transmission back with (4)1.0" spacers **(68205)**
- Trim transmission belt idler arm back to 1/8" from edge of hole **(See diagram below)**
- Replace T Box Pulley **(68232)**
Note: This pulley already on T-Box
- Replace jackshaft pulley **(97127)**
- Install B42 belt **(63204)**





1995-1999 MODEL YEARS Serial #59XXXXX-99XXXXX

	TRANSMISSION IDLER	DECK IDLER	TRIANGLE PLATE	TRIANGLE PLATE
LX1901-42	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
LX2002-42	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
X1701-50	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
X1901-50	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
X2000-50HD	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
X2002-50HD	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
X2300-50HD	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
X2303-50HD	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XK2303-50	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
X2500-50HD	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XF2300-50HD	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XF2500-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XW2000-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XW2002-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XW2300-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XW2303-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XWK2303-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XW2500-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XW2503-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XXW2500-72	4.25 V Idler 30234	5.75 Flat Idler 68224	4.25 V Idler 30234	4.75 Flat Idler 30224
XXW4000-72	4.25 V Idler 30234	5.75 Flat Idler 68224	4.25 V Idler 30234	4.75 Flat Idler 30224

	ENGINE IDLER(2)	CLUTCH-CENTER DRIVE BELT (2)
XXW4000-72	4.25 V Idler 30234	B38 20256



1995-1999 MODEL YEARS **Serial #59XXXXX-99XXXXX**

	ENGINE-DECK BELT	ENGINE-TRANS. BELT	DECK BELT
LX1901-42	B80 65080	B38 20256	A89 63203
LX2002-42	B80 65080	B38 20256	A89 63203
X1701-50	B78 30204	B38 20256	B103 30203
X1901-50	B78 30204	B38 20256	B103 30203
X2000-50HD	B78 30204	B38 20256	B103 30203
X2002-50HD	B78 30204	B38 20256	B103 30203
X2300-50HD	B78 30204	B38 20256	B103 30203
X2303-50HD	B78 30204	B38 20256	B103 30203
XK2303-50	B78 30204	B38 20256	B103 30203
X2500-50HD	B78 30204	B38 20256	B103 30203
XF2300-50HD	B78 30204	B38 20256	B103 30203
XF2500-60	B80 65080	B38 20256	B128 30236-O
XW2000-60	B80 65080	B38 20256	B128 30236-O
XW2002-60	B80 65080	B38 20256	B128 30236-O
XW2300-60	B80 65080	B38 20256	B128 30236-O
XW2303-60	B80 65080	B38 20256	B128 30236-O
XWK2303-60	B80 65080	B38 20256	B128 30236-O
XW2500-60	B80 65080	B38 20256	B128 30236-O
XW2503-60	B80 65080	B38 20256	B128 30236-O
XXW2500-72	B81 68081	B38 20256	B162 68162
XXW4000-72	B82 68082	* B42 63204	B162 68162

* See page #8 for update



1999 MODEL YEAR Serial #99XXXXX

		XWD2600-60	XXWD2600-72	XXWD5000-72
U P D R I V E	REAR CRANKDRIVE PULLEY (2) LOWER	* 5.25X1.0 AB 9907525X100S	4.75x1.0 AB 9907475X100S	6.0x1.0 AB 9907600X100S
	JACKSHAFT DRIVE PULLEY (2) UPPER	6.0x1.0 AB 9907600X100S	6.0x1.0 AB 9907600X100S	6.0x1.0 AB 9907600X100S
	ENGINE-DECK DRIVE PULLEY	7.0x1.0 C 9907700X100C	7.0x1.0 C 9907700X100C	7.0x1.0 C 9907700X100C
	DECK DECLUTCH IDLER PULLEY (2)	4.25 V-Idler 30234	4.25 V-Idler 30234	4.25 V-Idler 30234
	TOP PULLEY DECK (CENTER)	7.0x1.0 C 9907700X100C	7.0x1.0 C 9907700X100C	7.0x1.0 C 9907700X100C
	DECK PULLEY (3)	5.25x1.0 AB 9907525X100S	7.0x1.0 AB 9907675X100S	7.0x1.0 AB 9907675X100S
	DECK DRIVE TENSIONER/ STATIONARY IDLER (2)	5.25 V-Idler 97319	5.25 V-Idler 97319	5.25 V-Idler 97319
	DECK IDLER	4.75 Flat Idler 30224	5.75 Flat Idler 68224	5.75 Flat Idler 68224
	PUMP PULLEY (2)	5.5x17mm TL 97317	5.5x17mm TL 97317	4.4x17mm TL 990797317
	PUMP IDLER PULLEY (2)	4.25 V-Idler 30234	4.25 V-Idler 30234	4.25 V-Idler 30234
	FRONT CRANK PULLEY (TO PUMPS)	5.0 DBL Groove 4 Hle 97420	5.0 DBL Groove 4 Hle 97420	5.0 DBL Groove 3 Hle 97320
	ENGINE-JACKSHAFT DRIVE BELT (2)	* B39 97344	B38 20256	B40 97345
	ENGINE-DECK BELT	C158 97346	C158 97346	C158 97346
	PUMP DRIVE BELT (2)	B38 20256	B38 20256	B38 20256
	DECK BELT	B128 30236-O	B162 68162	B162 68162
	ALTERNATOR BELT	119650-42291	119650-42291	97378

* Refer to page 12

DIXIE CHOPPER

- ☒ Information Bulletin
- ☐ Technical Bulletin
- ☐ Service Bulletin

Date: 09/23/02

Bulletin Number: 092302

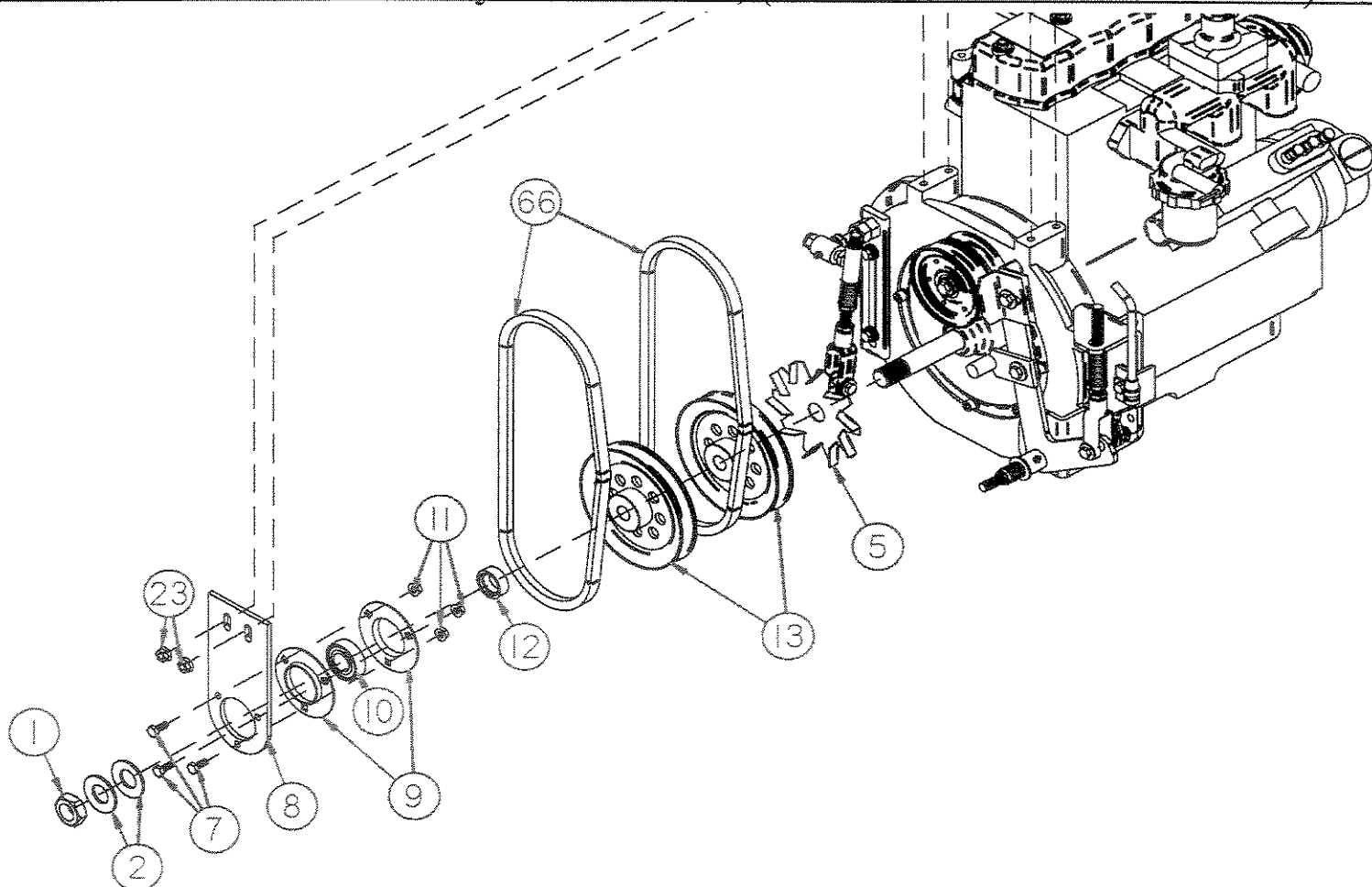
Models Affected: Diesel Mowers 26Hp.

Reason For Change: Horsepower and cut quality issue.

Description Of Change: Part numbers for the two lower updrive pulleys and drive belts have been changed, to the 2002 setup. This revised set-up improves horsepower and cut issues.

This Belt and Pulley chart has been updated as of 10/01/02

Please reference the belt and pulley chart as to the part numbers that need to be installed on your machine, (Refer to numbers 13 and 66).



DIXIE CHOPPER

NOTES



2000 MODEL YEAR Serial #00XXXXX

	TRANSMISSION IDLER	DECK IDLER	TRIANGLE PLATE	TRIANGLE PLATE
LX1901-42	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
LX2002-42	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
X1701-50	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
X1901-50	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
X2000-50HD	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
X2002-50HD	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
X2300-50HD	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
X2303-50HD	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XK2303-50	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
X2500-50HD	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XF2300-50HD	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XF2500-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XW2000-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XW2002-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XW2300-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XW2303-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XWK2303-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XW2500-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XW2503-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XXW2500-72	4.25 V Idler 30234	5.75 Flat Idler 68224	4.25 V Idler 30234	4.75 Flat Idler 30224
XXW4000-72	4.25 V Idler 30234	5.75 Flat Idler 68224	4.25 V Idler 30234	4.75 Flat Idler 30224

	ENGINE IDLER(2)	CLUTCH-CENTER DRIVE BELT (2)
XXW4000-72	4.25 V Idler 30234	B38 20256



2000 MODEL YEAR Serial #00XXXXX

	TRANSMISSION IDLER	DECK IDLER	TRIANGLE PLATE	TRIANGLE PLATE
LX1901-42	4.25 V Idler 30234	4.75 Flat idler 30224	4.25 V idler 30234	4.75 Flat idler 30224
LX2002-42	4.25 V Idler 30234	4.75 Flat idler 30224	4.25 V idler 30234	4.75 Flat idler 30224
X1701-50	4.25 V Idler 30234	4.75 Flat idler 30224	4.25 V idler 30234	4.75 Flat idler 30224
X1901-50	4.25 V Idler 30234	4.75 Flat idler 30224	4.25 V idler 30234	4.75 Flat idler 30224
X2000-50HD	4.25 V Idler 30234	4.75 Flat idler 30224	4.25 V idler 30234	4.75 Flat idler 30224
X2002-50HD	4.25 V Idler 30234	4.75 Flat idler 30224	4.25 V idler 30234	4.75 Flat idler 30224
X2300-50HD	4.25 V Idler 30234	4.75 Flat idler 30224	4.25 V idler 30234	4.75 Flat idler 30224
X2303-50HD	4.25 V Idler 30234	4.75 Flat idler 30224	4.25 V idler 30234	4.75 Flat idler 30224
XK2303-50	4.25 V Idler 30234	4.75 Flat idler 30224	4.25 V idler 30234	4.75 Flat idler 30224
X2500-50HD	4.25 V Idler 30234	4.75 Flat idler 30224	4.25 V idler 30234	4.75 Flat idler 30224
XF2300-50HD	4.25 V Idler 30234	4.75 Flat idler 30224	4.25 V idler 30234	4.75 Flat idler 30224
XF2500-60	4.25 V Idler 30234	4.75 Flat idler 30224	4.25 V idler 30234	4.75 Flat idler 30224
XW2000-60	4.25 V Idler 30234	4.75 Flat idler 30224	4.25 V idler 30234	4.75 Flat idler 30224
XW2002-60	4.25 V Idler 30234	4.75 Flat idler 30224	4.25 V idler 30234	4.75 Flat idler 30224
XW2300-60	4.25 V Idler 30234	4.75 Flat idler 30224	4.25 V idler 30234	4.75 Flat idler 30224
XW2303-60	4.25 V Idler 30234	4.75 Flat idler 30224	4.25 V idler 30234	4.75 Flat idler 30224
XWK2303-60	4.25 V Idler 30234	4.75 Flat idler 30224	4.25 V idler 30234	4.75 Flat idler 30224
XW2500-60	4.25 V Idler 30234	4.75 Flat idler 30224	4.25 V idler 30234	4.75 Flat idler 30224
XW2503-60	4.25 V Idler 30234	4.75 Flat idler 30224	4.25 V idler 30234	4.75 Flat idler 30224
XXW2500-72	4.25 V Idler 30234	5.75 Flat idler 68224	4.25 V idler 30234	4.75 Flat idler 30224
XXW4000-72	4.25 V Idler 30234	5.75 Flat idler 68224	4.25 V idler 30234	4.75 Flat idler 30224

	ENGINE IDLER(2)	CLUTCH-CENTER DRIVE BELT (2)
XXW4000-72	4.25 V Idler 30234	B38 20256

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2000 MODEL YEAR Serial #00XXXXX

	ENGINE-DECK BELT	ENGINE-TRANS. BELT	DECK BELT
LX1901-42	B81 68081	B41 9907B41	A89 63203
LX2002-42	B81 68081	B41 9907B41	A89 63203
X1701-50	B84 9910B84	B41 9907B41	B112 9907B112
X1901-50	B84 9910B84	B41 9907B41	B112 9907B112
X2000-50HD	B82 68082	B41 9907B41	B112 9907B112
X2002-50HD	B82 68082	B41 9907B41	B112 9907B112
X2300-50HD	B82 68082	B41 9907B41	B112 9907B112
X2303-50HD	B82 68082	B41 9907B41	B112 9907B112
XK2303-50	B82 68082	B41 9907B41	B112 9907B112
X2500-50HD	B82 68082	B41 9907B41	B112 9907B112
XF2300-50HD	B82 68082	B41 9907B41	B112 9907B112
XF2500-60	B85 9907B85	B41 9907B41	B130 9907B130
XW2000-60	B85 9907B85	B41 9907B41	B130 9907B130
XW2002-60	B85 9907B85	B41 9907B41	B130 9907B130
XW2300-60	B85 9907B85	B41 9907B41	B130 9907B130
XW2303-60	B85 9907B85	B41 9907B41	B130 9907B130
XWK2303-60	B85 9907B85	B41 9907B41	B130 9907B130
XW2500-60	B85 9907B85	B41 9907B41	B130 9907B130
XW2503-60	B85 9907B85	B41 9907B41	B130 9907B130
XXW2500-72	B81 68081	B38 20256	B162 68162
XXW4000-72	B82 68082	B42 63204	B162 68162



2000 MODEL YEAR Serial #00XXXXX

		XWD2600-60	XXWD2600-72	XXWD5000-72
U P D R I V E	REAR CRANKDRIVE PULLEY (2) LOWER	5.25X1.0 AB 9907525X100S	4.75X1.0 AB 9907475X100S	6.0X1.0 AB 9907600X100S
	JACKSHAFT DRIVE PULLEY (2) UPPER	* 6.0X1.0 AB 9907600X100S	6.0X1.0 AB 9907600X100S	6.0X1.0 AB 9907600X100S
	ENGINE-DECK DRIVE PULLEY	7.0x1.0 Steel 9907700X100C	7.0x1.0 Steel 9907700X100C	7.0x1.0 Steel 9907700X100C
	DECK DECLUTCH IDLER PULLEY (2)	4.25 V-Idler 30234	4.25 V-Idler 30234	4.25 V-Idler 30234
	TOP PULLEY DECK (CENTER)	7.0x1.0 Steel 97318	7.0x1.0 Steel 97318	7.0x1.0 Steel 97318
	DECK PULLEY (3)	5.25x1.0 Cast 30220-60	7.0x1.0 68223	7.0x1.0 68223
	DECK DRIVE TENSIONER/ STATIONARY IDLER (2)	5.25 V-Idler 97319	5.25 V-Idler 97319	5.25 V-Idler 97319
	DECK IDLER	4.75 Flat Idler 30224	5.75 Flat Idler 68224	5.75 Flat Idler 68224
	PUMP PULLEY (2)	5.5x17mm TL 97317	5.5x17mm TL 97317	4.4x17mm TL 990797317
	PUMP IDLER PULLEY (2)	4.25 V-Idler 30234	4.25 V-Idler 30234	4.25 V-Idler 30234
	FRONT CRANK PULLEY (TO PUMPS)	5.0 DBL Groove 4 Hle 97420	5.0 DBL Groove 4 Hle 97420	5.0 DBL Groove 3 Hle 97320
	ENGINE-JACKSHAFT DRIVE BELT (2)	B 39 97344	B38 20256	B40 97345
	ENGINE-DECK BELT	* C158 97346	C158 97346	C158 97346
	PUMP DRIVE BELT (2)	B38 20256	B38 20256	B38 20256
	DECK BELT	B128 30236-O	B162 68162	B162 68162
	ALTERNATOR BELT	119650-42291	119650-42291	97378

* Refer to page 12

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	ENGINE PULLEY	TRANSMISSION PULLEY	TOP PULLEY DECK (CENTER)	DECK PULLEY (3)
LX1901-42	5x6DGx1.125 Bore 9907500X600D	5.0ABx.75 Bore 9907500X750S	4.75ABx1.0 Bore 9907475X100S	4.00ABx1.0 Bore 63221
LX2002-42	5x6DGx1.125 Bore 9907500X600D	5.0ABx.75 Bore 9907500X750S	4.75ABx1.0 Bore 9907475X100S	4.00ABx1.0 Bore 63221
X1701-50	5x6DGx1.125 Bore 9907500X600D	5.0ABx.75 Bore 9907500X750S	6.0"ABx1.0" Bore 9907600X100S	4.75ABx1.0 Bore 9907475X100S
X1901-50	5x6DGx1.125 Bore 9907500X600D	5.0ABx.75 Bore 9907500X750S	6.0"ABx1.0" Bore 9907600X100S	4.75ABx1.0 Bore 9907475X100S
X2000-50HD	5x6DGx1.125 Bore 9907500X600D	5.0ABx.75 Bore 9907500X750S	5.25ABx1.0 Bore 9907525X100S	4.75ABx1.0 Bore 9907475X100S
X2002-50HD	5x6DGx1.125 Bore 9907500X600D	5.0ABx.75 Bore 9907500X750S	5.25ABx1.0 Bore 9907525X100S	4.75ABx1.0 Bore 9907475X100S
X2300-50HD	5x6DGx1.125 Bore 9907500X600D	5.0ABx.75 Bore 9907500X750S	5.25ABx1.0 Bore 9907525X100S	4.75ABx1.0 Bore 9907475X100S
X2303-50HD	5x6DGx1.125 Bore 9907500X600D	5.0ABx.75 Bore 9907500X750S	5.25ABx1.0 Bore 9907525X100S	4.75ABx1.0 Bore 9907475X100S
XK2303-50	5x6DGx1.125 Bore 9907500X600D	5.0ABx.75 Bore 9907500X750S	5.25ABx1.0 Bore 9907525X100S	4.75ABx1.0 Bore 9907475X100S
X2500-50HD	5x6DGx1.125 Bore 9907500X600D	5.0ABx.75 Bore 9907500X750S	5.25ABx1.0 Bore 9907525X100S	4.75ABx1.0 Bore 9907475X100S
XF2300-50HD	5x6DGx1.125 Bore 9907500X600D	5.0ABx.75 Bore 9907500X750S	5.25ABx1.0 Bore 9907525X100S	4.75ABx1.0 Bore 9907475X100S
XF2500-60	5x6DGx1.125 Bore 9907500X600D	5.0ABx.75 Bore 9907500X750S	6.75ABx1.0 Bore 9907675X100S	5.25ABx1.0 Bore 9907525X100S
XW2000-60	5x6DGx1.125 Bore 9907500X600D	5.0ABx.75 Bore 9907500X750S	6.75ABx1.0 Bore 9907675X100S	5.25ABx1.0 Bore 9907525X100S
XW2002-60	5x6DGx1.125 Bore 9907500X600D	5.0ABx.75 Bore 9907500X750S	6.75ABx1.0 Bore 9907675X100S	5.25ABx1.0 Bore 9907525X100S
XW2300-60	5x6DGx1.125 Bore 9907500X600D	5.0ABx.75 Bore 9907500X750S	6.75ABx1.0 Bore 9907675X100S	5.25ABx1.0 Bore 9907525X100S
XW2303-60	5x6DGx1.125 Bore 9907500X600D	5.0ABx.75 Bore 9907500X750S	6.75ABx1.0 Bore 9907675X100S	5.25ABx1.0 Bore 9907525X100S
XWK2303-60	5x6DGx1.125 Bore 9907500X600D	5.0ABx.75 Bore 9907500X750S	6.75ABx1.0 Bore 9907675X100S	5.25ABx1.0 Bore 9907525X100S
XW2500-60	5x6DGx1.125 Bore 9907500X600D	5.0ABx.75 Bore 9907500X750S	6.75ABx1.0 Bore 9907675X100S	5.25ABx1.0 Bore 9907525X100S
XW2503-60	5x6DGx1.125 Bore 9907500X600D	5.0ABx.75 Bore 9907500X750S	6.75ABx1.0 Bore 9907675X100S	5.25ABx1.0 Bore 9907525X100S
XXW2500-72	5.0x4.75x1.125 Bore 9907500X475D	5.0ABx.75 Bore 9907500X750S	6.0"ABx1.0" Bore 9907600X100S	6.75ABx1.0 Bore 9907675X100S
XXW4000-72	Noram Clutch 68300	5.0"Abx.75 Bore 9907500X750S	6.0"ABx1.0" Bore 9907600X100S	6.75ABx1.0 Bore 9907675X100S

	CENTER DRIVE HUB TOP PULLEY (1)	CENTER DRIVE HUB TOP/BOTTOM PULLEY (1)	CENTER DRIVE HUB BOTTOM PULLEY (1)	CLUTCH (2)
XXW4000-72	6.0x1.0 Bore 68222	6.0X1.0 Bore 68222TB	6.0x6.0x1.0 Bore 9907600X600D	Noram Clutch 68300

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2001 MODEL YEAR Serial #10XXXXX

	TRANSMISSION IDLER	DECK IDLER	TRIANGLE PLATE	TRIANGLE PLATE
LX1901-42	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
LX2002-42	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
X1701-50	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
X1901-50	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
X2000-50HD	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
X2002-50HD	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
X2300-50HD	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
X2303-50HD	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XK2303-50	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
X2500-50HD	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XF2300-50HD	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XF2500-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XW2000-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XW2002-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XW2300-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XW2303-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XWK2303-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XW2500-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XW2503-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XXW2500-72	4.25 V Idler 30234	5.75 Flat Idler 68224	4.25 V Idler 30234	4.75 Flat Idler 30224
XXW4000-72	4.25 V Idler 30234	5.75 Flat Idler 68224	4.25 V Idler 30234	4.75 Flat Idler 30224

	ENGINE IDLER(2)	CLUTCH-CENTER DRIVE BELT (2)
XXW4000-72	4.25 V Idler 30234	B38 20256



2001 MODEL YEAR Serial #10XXXXX

	ENGINE-DECK BELT	ENGINE-TRANS. BELT	DECK BELT
LX1901-42	B81 68081	B41 9907B41	A89 63203
LX2002-42	B81 68081	B41 9907B41	A89 63203
X1701-50	B84 9910B84	B41 9907B41	B112 9907B112
X1901-50	B84 9910B84	B41 9907B41	B112 9907B112
X2000-50HD	B82 68082	B41 9907B41	B112 9907B112
X2002-50HD	B82 68082	B41 9907B41	B112 9907B112
X2300-50HD	B82 68082	B41 9907B41	B112 9907B112
X2303-50HD	B82 68082	B41 9907B41	B112 9907B112
XK2303-50	B82 68082	B41 9907B41	B112 9907B112
X2500-50HD	B82 68082	B41 9907B41	B112 9907B112
XF2300-50HD	B82 68082	B41 9907B41	B112 9907B112
XF2500-60	B85 9907B85	B41 9907B41	B130 9907B130
XW2000-60	B85 9907B85	B41 9907B41	B130 9907B130
XW2002-60	B85 9907B85	B41 9907B41	B130 9907B130
XW2300-60	B85 9907B85	B41 9907B41	B130 9907B130
XW2303-60	B85 9907B85	B41 9907B41	B130 9907B130
XWK2303-60	B85 9907B85	B41 9907B41	B130 9907B130
XW2500-60	B85 9907B85	B41 9907B41	B130 9907B130
XW2503-60	B85 9907B85	B41 9907B41	B130 9907B130
XXW2500-72	B81 68081	B41 9907B41	B162 68162
XXW4000-72	B82 68082	B40 97345	B162 68162



2001 MODEL YEAR Serial #10XXXXX

		XWD2600-60	XXWD2600-72	XXWD5000-72
U P D R I V E	REAR CRANKDRIVE PULLEY (2) LOWER	5.25x1.0 AB * 9907525X100S	4.75X1.0 AB 9907475X100S	6.0x1.0 AB 9907600X100S
	JACKSHAFT DRIVE PULLEY (2) UPPER	6.0x1.0 AB 9907600X100S	6.0x1.0 AB 9907600X100S	6.0x1.0 AB 9907600X100S
	ENGINE-DECK DRIVE PULLEY	7.0x1.0 C 9907700X100C	7.0x1.0 C 9907700X100C	7.0x1.0 C 9907700X100C
	DECK DECLUTCH IDLER PULLEY (2)	4.25 V-Idler 30234	4.25 V-Idler 30234	4.25 V-Idler 30234
	TOP PULLEY DECK (CENTER)	7.0x1.0 C 9907700X100C	7.0x1.0 C 9907700X100C	7.0x1.0 C 9907700X100C
	DECK PULLEY (3)	5.25x1.0 AB 9907525X100S	6.75x1.0 AB 9907675X100S	6.75x1.0 AB 9907675X100S
	DECK DRIVE TENSIONER/ STATIONARY IDLER (2)	5.25 V-Idler 97319	5.25 V-Idler 97319	5.25 V-Idler 97319
	DECK IDLER	4.75 Flat Idler 30224	5.75 Flat Idler 68224	5.75 Flat Idler 68224
	PUMP PULLEY (2)	5.5x17mm TL 97317	5.5x17mm TL 97317	4.4x17mm TL 990797317
	PUMP IDLER PULLEY (2)	4.25 V-Idler 30234	4.25 V-Idler 30234	4.25 V-Idler 30234
	FRONT CRANK PULLEY (TO PUMPS)	5.0 DBL Groove 4 Hle 97420	5.0 DBL Groove 4 Hle 97420	5.0 DBL Groove 3 Hle 97320
	ENGINE-JACKSHAFT DRIVE BELT (2)	B39 * 97344	B38 20256	B40 97345
	ENGINE-DECK BELT	C158 97346	C158 97346	C158 97346
	PUMP DRIVE BELT (2)	B38 20256	B38 20256	B38 20256
	DECK BELT	B130 9907B130	B162 68162	B162 68162
	ALTERNATOR BELT	119650-42291	119650-42291	97378

* Refer to page 12

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2002 MODEL YEAR Serial #20XXXXX

	ENGINE PULLEY	TRANSMISSION PULLEY	TOP PULLEY DECK (CENTER)	DECK PULLEY (3)
LX2001-42	5x6DGx1.125 Bore 9907500X600D	5.0ABx.75 Bore 9907500X750S	4.75ABx1.0 Bore 9907475X100S	4.00ABx1.0 Bore 63221
X1701-50	5x6DGx1.125 Bore 9907500X600D	5.0ABx.75 Bore 9907500X750S	6.00ABx1.0 Bore 9907600X100S	4.75ABx1.0 Bore 9907475X100S
X2001-50	5x6DGx1.125 Bore 9907500X600D	5.0ABx.75 Bore 9907500X750S	6.00ABx1.0 Bore 9907600X100S	4.75ABx1.0 Bore 9907475X100S
X12503-50	5x6DGx1.125 Bore 9907500X600D	5.0ABx.75 Bore 9907500X750S	5.25ABx1.0 Bore 9907525X100S	4.75ABx1.0 Bore 9907475X100S
XF2300-50	5x6DGx1.125 Bore 9907500X600D	5.0ABx.75 Bore 9907500X750S	5.25ABx1.0 Bore 9907525X100S	4.75ABx1.0 Bore 9907475X100S
XF2500-60	5x6DGx1.125 Bore 9907500X600D	5.0ABx.75 Bore 9907500X750S	6.75ABx1.0 Bore 9907675X100S	5.25ABx1.0 Bore 9907525X100S
XF2600-60 EFI	5x6DGx1.125 Bore 9907500X600D	5.0ABx.75 Bore 9907500X750S	6.75ABx1.0 Bore 9907675X100S	5.25ABx1.0 Bore 9907525X100S
XV2300-60	5x6DGx1.125 Bore 9907500X600D	5.0ABx.75 Bore 9907500X750S	6.75ABx1.0 Bore 9907675X100S	5.25ABx1.0 Bore 9907525X100S
XV2400-60	5x6DGx1.125 Bore 9907500X600D	5.0ABx.75 Bore 9907500X750S	6.75ABx1.0 Bore 9907675X100S	5.25ABx1.0 Bore 9907525X100S
XV2500-60	5x6DGx1.125 Bore 9907500X600D	5.0ABx.75 Bore 9907500X750S	6.75ABx1.0 Bore 9907675X100S	5.25ABx1.0 Bore 9907525X100S
XV2501-60	5x6DGx1.125 Bore 9907500X600D	5.0ABx.75 Bore 9907500X750S	6.75ABx1.0 Bore 9907675X100S	5.25ABx1.0 Bore 9907525X100S
XV2503-60	5x6DGx1.125 Bore 9907500X600D	5.0ABx.75 Bore 9907500X750S	6.75ABx1.0 Bore 9907675X100S	5.25ABx1.0 Bore 9907525X100S
XXV2600-72 EFI	5.0x4.75x1.125 Bore 9907500X475D	5.0ABx.75 Bore 9907500X750S	6.0x1.0 Bore 9907600X100S	6.75ABx1.0 Bore 9907675X100S
XXV4600-72		5.00x.75 Bore 9907500X750S	6.0x1.0 Bore 9907600X100S	6.75ABx1.0 Bore 9907675X100S

	CENTER DRIVE HUB TOP PULLEY (1)	CENTER DRIVE HUB TOP/BOTTOM PULLEY (1)	CENTER DRIVE HUB BOTTOM PULLEY (1)	CLUTCH (2)
XXV4600-72	6.0x1.0 Bore 68222	6.0x1.0 Bore 68222TB	6.0x6.0x1.0 Bore 9907600X600D	Noram Clutch 68300



2002 MODEL YEAR Serial #20XXXXX

	TRANSMISSION IDLER	DECK IDLER	TRIANGLE PLATE	TRIANGLE PLATE
LX2001-42	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
X1701-50	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
X2001-50	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XK2503-50	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XF2300-50	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XF2500-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XF2600-60 EFI	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XW2300-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XW2400-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XW2500-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XWK2501-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XW2503-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XXW2500-72	4.25 V Idler 30234	5.75 Flat Idler 68224	4.25 V Idler 30234	4.75 Flat Idler 30224
XXW4600-72	4.25 V Idler 30234	5.75 Flat Idler 68224	4.25 V Idler 30234	4.75 Flat Idler 30224

	ENGINE IDLER(2)	CLUTCH-CENTER DRIVE BELT (2)
XXW4600-72	4.25 V Idler 30234	B38 20256



2002 MODEL YEAR Serial #20XXXXX

	ENGINE-DECK BELT	ENGINE-TRANS. BELT	DECK BELT
LX2001-42	B81 68081	B41 9907B41	A89 63203
X1701-50	B84 9910B84	B41 9907B41	B112 9907B112
X2001-50	B84 9910B84	B41 9907B41	B112 9907B112
XK2503-50	B82 68082	B41 9907B41	B112 9907B112
XF2300-50	B82 68082	B41 9907B41	B112 9907B112
XF2500-60	B85 9907B85	B41 9907B41	B130 9907B130
XF2600-60 EFI	B85 9907B85	B41 9907B41	B130 9907B130
XW2300-60	B85 9907B85	B41 9907B41	B130 9907B130
XW2400-60	B85 9907B85	B41 9907B41	B130 9907B130
XW2500-60	B85 9907B85	B41 9907B41	B130 9907B130
XWK2501-60	B85 9907B85	B41 9907B41	B130 9907B130
XW2503-60	B85 9907B85	B41 9907B41	B130 9907B130
XW2500-60	B85 9907B85	B41 9907B41	B130 9907B130
XW2503-60	B85 9907B85	B41 9907B41	B130 9907B130
XXW2500-72	B81 68081	B41 9907B41	B162 68162
XXW4000-72	B82 68082	B40 97345	B162 68162



2002 MODEL YEAR Serial #20XXXXX

		XWD2600-60	XXWD2600-72	XXWD5000-72
U P D R I V E	REAR CRANKDRIVE PULLEY (2) LOWER	5.25x1.0 AB 9907525X100S	4.75x1.0 AB 9907475X100S	6.0x1.0 AB 9907600X100S
	JACKSHAFT DRIVE PULLEY (2) UPPER	6.0x1.0 AB 9907600X100S	6.0x1.0 AB 9907600X100S	6.0x1.0 AB 9907600X100S
	ENGINE-DECK DRIVE PULLEY	7.0x1.0 C 9907700X100C	7.0x1.0 C 9907700X100C	7.0x1.0 C 9907700X100C
	DECK DECLUTCH IDLER PULLEY (2)	4.25 V-Idler 30234	4.25 V-Idler 30234	4.25 V-Idler 30234
	TOP PULLEY DECK (CENTER)	7.0x1.0 C 9907700X100C	7.0x1.0 C 9907700X100C	7.0x1.0 C 9907700X100C
	DECK PULLEY (3)	5.25x1.0 AB 9907525X100S	6.75x1.0 AB 9907675X100S	6.75x1.0 AB 9907675X100S
	DECK DRIVE TENSIONER/ STATIONARY IDLER (2)	5.25 V-Idler 97319	5.25 V-Idler 97319	5.25 V-Idler 97319
	DECK IDLER	4.75 Flat Idler 30224	5.75 Flat Idler 68224	5.75 Flat Idler 68224
	PUMP PULLEY (2)	5.5x17mm TL 97317	5.5x17mm TL 97317	4.4x17mm TL 990797317
	PUMP IDLER PULLEY (2)	4.25 V-Idler 30234	4.25 V-Idler 30234	4.25 V-Idler 30234
	FRONT CRANK PULLEY (TO PUMPS)	5.0 DBL Groove 4 Hle 97420	5.0 DBL Groove 4 Hle 97420	5.0 DBL Groove 3 Hle 97320
	ENGINE-JACKSHAFT DRIVE BELT (2)	B39 97344	B38 20256	B40 97345
	ENGINE-DECK BELT	C158 97346	C158 97346	C158 97346
	PUMP DRIVE BELT (2)	B38 20256	B38 20256	B38 20256
	DECK BELT	B130 9907B130	B162 68162	B162 68162
	ALTERNATOR BELT	119650-42291	119650-42291	97378

* Refer to page 12

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NOTES



2003 MODEL YEAR Serial #30XXXXX

	ENGINE PULLEY	TRANSMISSION PULLEY	TOP PULLEY DECK (CENTER)	DECK PULLEY (3)
LX2001-42	5 X 6DG X 1.125 BORE 9907500X600D	5.250 X .75 BORE 200041	4.75AB X 1.0 BORE 9907475X100S	4.00AB X 1.0 BORE 63221
X2001-50	5 X 6DG X 1.125 BORE 9907500X600D	5.250 X .75 BORE 200041	6.00AB X 1.0 BORE 9907600X100S	4.75AB X 1.0 BORE 9907475X100S
XF2300-50	5 X 6DG X 1.125 BORE 9907500X600D	5.250 X .75 BORE 200041	6.00AB X 1.0 BORE 9907600X100S	4.75AB X 1.0 BORE 9907475X100S
XK2503-50	5 X 6DG X 1.125 BORE 9907500X600D	5.250 X .75 BORE 200041	6.00AB X 1.0 BORE 9907600X100S	4.75AB X 1.0 BORE 9907475X100S
XK2503-60	5 X 6DG X 1.125 BORE 9907500X600D	5.250 X .75 BORE 200041	6.75AB X 1.0 BORE 9907675X100S	5.25AB X 1.0 BORE 9907525X100S
X2503-50	5 X 6DG X 1.125 BORE 9907500X600D	5.250 X .75 BORE 200041	6.00AB X 1.0 BORE 9907600X100S	4.75AB X 1.0 BORE 9907475X100S
X2503-60	5 X 6DG X 1.125 BORE 9907500X600D	5.250 X .75 BORE 200041	6.75AB X 1.0 BORE 9907675X100S	5.25AB X 1.0 BORE 9907525X100S
XF2600-60 EFI	5 X 6DG X 1.125 BORE 9907500X600D	5.250 X .75 BORE 200041	6.75AB X 1.0 BORE 9907675X100S	5.25AB X 1.0 BORE 9907525X100S
XFG2700-60	5 X 6DG X 1.125 BORE 9907500X600D	5.250 X .75 BORE 200041	6.75AB X 1.0 BORE 9907675X100S	5.25AB X 1.0 BORE 9907525X100S
XWF2300-60	5 X 6DG X 1.125 BORE 9907500X600D	5.250 X .75 BORE 200041	6.75AB X 1.0 BORE 9907675X100S	5.25AB X 1.0 BORE 9907525X100S
XWF2400-60	5 X 6DG X 1.125 BORE 9907500X600D	5.250 X .75 BORE 200041	6.75AB X 1.0 BORE 9907675X100S	5.25AB X 1.0 BORE 9907525X100S
XWF2700-60	5 X 6DG X 1.125 BORE 9907500X600D	5.250 X .75 BORE 200041	6.75AB X 1.0 BORE 9907675X100S	5.25AB X 1.0 BORE 9907525X100S
XW2600-60 EFI	5 X 6DG X 1.125 BORE 9907500X600D	5.250 X .75 BORE 200041	6.75AB X 1.0 BORE 9907675X100S	5.25AB X 1.0 BORE 9907525X100S
XT2800-60 EFI	5 X 6DG X 1.125 BORE 9907500X600D	5.250 X .75 BORE 200041	6.75AB X 1.0 BORE 9907675X100S	5.25AB X 1.0 BORE 9907525X100S
XT3000-60	5 X 6DG X 1.250 BORE 600033	5.250 X .75 BORE 200041	6.75AB X 1.0 BORE 9907675X100S	5.25AB X 1.0 BORE 9907525X100S
XT2800-72 EFI	5 X 6DG X 1.125 BORE 9907500X600D	5.250 X .75 BORE 200041	7.50AB X 1.0 BORE 9907750X100S	6.75AB X 1.0 BORE 9907675X100S
XT3000-72	5 X 6DG X 1.250 BORE 600033	5.250 X .75 BORE 200041	7.50AB X 1.0 BORE 9907750X100S	6.75AB X 1.0 BORE 9907675X100S
XXW4600-72	CLUTCH 68300	5.250 X .75 BORE 200041	6.00AB X 1.0 BORE 9907600X100S	6.75AB X 1.0 BORE 9907675X100S
LT2000-50	5" Engine P# 600055 Elec. Clutch P# 500012	PUMP PULLEY P# 200031	6.00AB X 1.0 BORE P# 300037	4.75AB X 1.0 BORE P# 9907475X100S

XXW4600-72	CENTER DRIVE HUB TOP PULLEY (1)	CENTER DRIVE HUB TOP/BOTTOM PULLEY	CENTER DRIVE HUB BOTTOM PULLEY (1)
	6.0 X 1.0 BORE 68222	6.0 X 1.0 BORE 68222TB	6.0 X 6.0 X 1.0 BORE 9907600X600D



2003 MODEL YEAR Serial #30XXXXX

	TRANSMISSION IDLER	DECK IDLER	TRIANGLE PLATE	TRIANGLE PLATE
LX2001-42	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
X2001-50	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XF2300-50	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XK2503-50	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XK2503-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
X2503-50	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
X2503-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XF2600-60 EFI	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XFG2700-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XWF2300-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XWF2400-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XWF2700-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XW2600-60 EFI	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XT2800-60 EFI	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XT3000-60	4.25 V Idler 30234	4.75 Flat Idler 30224	4.25 V Idler 30234	4.75 Flat Idler 30224
XT2800-72 EFI	4.25 V Idler 30234	5.75 Flat Idler 68224	4.25 V Idler 30234	4.75 Flat Idler 30224
XT3000-72	4.25 V Idler 30234	5.75 Flat Idler 68224	4.25 V Idler 30234	4.75 Flat Idler 30224
XXW4600-72	4.25 V Idler 30234	5.75 Flat Idler 68224	4.25 V Idler 30234	4.75 Flat Idler 30224

	ENGINE - PUMPS	DECK IDLER	ENGINE - DECK IDLER
LT2000-50	4.75 Flat Idler (2) 30224	4.75 Flat Idler 30224	4.25 V Idler 30234

	ENGINE IDLER (2)	CLUTCH - CENTER DRIVE BELT (2)
XXW4600-72	4.25 V Idler 30234	B38 20256



2003 MODEL YEAR Serial #30XXXXX

2003 MODEL	ENGINE - DECK BELT	ENGINE - TRANS. BELT	DECK BELT
LX2001-42	B-81 PART# 68081	B-41 PART# 9907B41	A-89 PART# 63203
X2001-50	B-84 PART# 9910B84	B-41 PART# 9907B41	B-112 PART# 9907B112
XF2300-50	B-84 PART# 9910B84	B-41 PART# 9907B41	B-112 PART# 9907B112
XK2503-50	B-84 PART# 9910B84	B-41 PART# 9907B41	B-112 PART# 9907B112
XK2503-60	B-85 PART# 9907B85	B-41 PART# 9907B41	B-130 PART# 9907B130
X2503-50	B-84 PART# 9910B84	B-41 PART# 9907B41	B-112 PART# 9907B112
X2503-60	B-85 PART# 9907B85	B-41 PART# 9907B41	B-130 PART# 9907B130
XF2600-60 EFI	B-85 PART# 9907B85	B-41 PART# 9907B41	B-130 PART# 9907B130
XFG2700-60	B-85 PART# 9907B85	B-41 PART# 9907B41	B-130 PART# 9907B130
XWF2300-60	B-85 PART# 9907B85	B-41 PART# 9907B41	B-130 PART# 9907B130
XWF2400-60	B-85 PART# 9907B85	B-41 PART# 9907B41	B-130 PART# 9907B130
XWF2700-60	B-85 PART# 9907B85	B-41 PART# 9907B41	B-130 PART# 9907B130
XW2600-60 EFI	B-85 PART# 9907B85	B-41 PART# 9907B41	B-130 PART# 9907B130
XT2800-60 EFI	B-85 PART# 9907B85	B-41 PART# 9907B41	B-130 PART# 9907B130
XT3000-60	B-85 PART# 9907B85	B-41 PART# 9907B41	B-130 PART# 9907B130
XT2800-72 EFI	B-85 PART# 9907B85	B-41 PART# 9907B41	B-162 PART# 68162
XT3000-72	B-85 PART# 9907B85	B-41 PART# 9907B41	B-162 PART# 68162
XXW4600-72	B-82 PART# 68082	B-40 PART# 97345	B-162 PART# 68162

2003 MODEL	ENGINE - DECK BELT	PUMPS - ENGINE BELT	DECK BELT
LT2000-50	B-80 PART# 600064	B-64 PART# 200064	B-112 PART# 9907B112



2003 MODEL YEAR Serial #30XXXXX

		XWD2600-60	XXWD2600-72	XXWD5000-72
U P D R I V E	REAR CRANKDRIVE PULLEY (2) LOWER	5.25x1.0 AB 9907525X100S	4.75x1.0 AB 9907475X100S	6.0x1.0 AB 9907600X100S
	JACKSHAFT DRIVE PULLEY (2) UPPER	6.0x1.0 AB 9907600X100S	6.0x1.0 AB 9907600X100S	6.0x1.0 AB 9907600X100S
	ENGINE-DECK DRIVE PULLEY	7.0x1.0 C 9907700X100C	7.0x1.0 C 9907700X100C	7.0x1.0 C 9907700X100C
	DECK DECLUTCH IDLER PULLEY (2)	4.25 V-Idler 30234	4.25 V-Idler 30234	4.25 V-Idler 30234
	TOP PULLEY DECK (CENTER)	7.0x1.0 C 9907700X100C	7.0x1.0 C 9907700X100C	7.0x1.0 C 9907700X100C
	DECK PULLEY (3)	5.25x1.0 AB 9907525X100S	6.75x1.0 AB 9907675X100S	6.75x1.0 AB 9907675X100S
	DECK DRIVE TENSIONER/ STATIONARY IDLER (2)	5.25 V-Idler 97319	5.25 V-Idler 97319	5.25 V-Idler 97319
	DECK IDLER	4.75 Flat Idler 30224	5.75 Flat Idler 68224	5.75 Flat Idler 68224
	PUMP PULLEY (2)	5.5x17mm TL 97317	5.5x17mm TL 97317	4.4x17mm TL 990797317
	PUMP IDLER PULLEY (2)	4.25 V-Idler 30234	4.25 V-Idler 30234	4.25 V-Idler 30234
	FRONT CRANK PULLEY (TO PUMPS)	5.0 DBL Groove 4 Hle 97420	5.0 DBL Groove 4 Hle 97420	5.0 DBL Groove 3 Hle 97320
	ENGINE-JACKSHAFT DRIVE BELT (2)	B39 97344	B38 20256	B40 97345
	ENGINE-DECK BELT	* C158 97346	C158 97346	C158 97346
	PUMP DRIVE BELT (2)	B38 20256	B38 20256	B38 20256
	DECK BELT	B130 9907B130	B162 68162	B162 68162
	ALTERNATOR BELT	119650-42291	119650-42291	97378

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2004 MODEL YEAR Serial #40XXXXX

2004 MODEL YEAR Serial # 40XXXXX			
2004 MODEL	ENGINE - DECK BELT	ENGINE - TRANS BELT	DECK BELT
LX2001-42	B-81 PART# 68081	B-41 PART# 9907B41	A-89 PART# 63203
X2001-50	B-84 PART# 9910B84	B-41 PART# 9907B41	B-112 PART# 9907B112
X2503-50	B-84 PART# 9910B84	B-41 PART# 9907B41	B-112 PART# 9907B112
XF2700-50	B-84 PART# 9910B84	B-41 PART# 9907B41	B-112 PART# 9907B112
X2001-60	B-85 PART# 9907B85	B-41 PART# 9907B41	B-130 PART# 9907B130
X2503-60	B-85 PART# 9907B85	B-41 PART# 9907B41	B-130 PART# 9907B130
XK2503-60	B-85 PART# 9907B85	B-41 PART# 9907B41	B-130 PART# 9907B130
XG2703-60	B-85 PART# 9907B85	B-41 PART# 9907B41	B-130 PART# 9907B130
XWF2700-60	B-85 PART# 9907B85	B-41 PART# 9907B41	B-130 PART# 9907B130
SP2800-60	B-85 PART# 9907B85	B-41 PART# 9907B41	B-130 PART# 9907B130
XT3000-60	B-85 PART# 9907B85	B-41 PART# 9907B41	B-130 PART# 9907B130
XT3200-60	B-85 PART# 9907B85	B-41 PART# 9907B41	B-130 PART# 9907B130
SP2800-72	B-85 PART# 9907B85	B-41 PART# 9907B41	B-162 PART# 68162
XT3000-72	B-85 PART# 9907B85	B-41 PART# 9907B41	B-162 PART# 68162
SP3000-72	B-85 PART# 9907B85	B-41 PART# 9907B41	B-162 PART# 68162
XT3200-72	B-85 PART# 9907B85	B-41 PART# 9907B41	B-162 PART# 68162
SP3200-72	B-85 PART# 9907B85	B-41 PART# 9907B41	B-162 PART# 68162
XXW4600-72	B-82 PART# 68082	B-40 PART# 97345	B-162 PART# 68162

2004 MODEL	ENGINE - DECK BELT	PUMP - ENGINE BELT	DECK BELT
LT2000-50	B-80 PART# 600064	B-64 PART# 200064	B-112 PART# 9907B112
LT2000-50D	B-80 PART# 600064	B-64 PART# 200064	B-112 PART# 9907B112

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2004 MODEL YEAR Serial #40XXXXX

2004 MODEL	TRANSMISSION IDLER	DECK IDLER	TRIANGLE PLATE	TRIANGLE PLATE
LX2001-42	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224
X2001-50	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224
X2503-50	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224
XF2700-50	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224
X2001-60	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224
X2503-60	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224
XK2503-60	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224
XG2703-60	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224
XWF2700-60	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224
SP2800-60	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224
XT3000-60	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224
XT3200-60	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224
SP2800-72	4.25 V IDLER PART# 30234	5.75 FLAT IDLER PART# 68224	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224
XT3000-72	4.25 V IDLER PART# 30234	5.75 FLAT IDLER PART# 68224	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224
SP3000-72	4.25 V IDLER PART# 30234	5.75 FLAT IDLER PART# 68224	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224
XT3200-72	4.25 V IDLER PART# 30234	5.75 FLAT IDLER PART# 68224	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224
SP3200-72	4.25 V IDLER PART# 30234	5.75 FLAT IDLER PART# 68224	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224
XXW4600-72	4.25 V IDLER PART# 30234	5.75 FLAT IDLER PART# 68224	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224

2004 MODEL	ENGINE - PUMPS PULLEY	DECK IDLER PULLEY	ENGINE - DECK IDLER PULLEY
LT2000-50	4.75 FLAT IDLER (2) PART# 30224	4.75 FLAT IDLER PART# 30224	4.25 V IDLER PART# 30234
LT2000-50D	4.75 FLAT IDLER (2) PART# 30224	4.75 FLAT IDLER PART# 30224	4.25 V IDLER PART# 30234

2004 MODEL	ENGINE IDLER(2) PULLEY	CLUTCH-CENTER DRIVE BELT (2)
XXW4600-72	4.25 V IDLER PART#30234	B-38 PART# 20256

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2004 MODEL	ENGINE PULLEY	TRANSMISSION PULLEY	TOP PULLEY DECK (CENTER)	DECK PULLEY (3)
LX2001-42	5X6DG X 1.125 BORE 9907500X600D	5.250 X .75 BORE 200041	4.75AB X 1.0 BORE 9907475X100S	4.00AB X 1.0 BORE 63221
X2001-50	5X6DG X 1.125 BORE 9907500X600D	5.250 X .75 BORE 200041	6.00AB X 1.0 BORE 9907600X100S	4.75AB X 1.0 BORE 9907475X100S
X2503-50	5X6DG X 1.125 BORE 9907500X600D	5.250 X .75 BORE 200041	6.00AB X 1.0 BORE 9907600X100S	4.75AB X 1.0 BORE 9907475X100S
XF2700-50	5X6DG X 1.125 BORE 9907500X600D	5.250 X .75 BORE 200041	6.00AB X 1.0 BORE 9907600X100S	4.75AB X 1.0 BORE 9907475X100S
X2001-60	5X6DG X 1.125 BORE 9907500X600D	5.250 X .75 BORE 200041	6.75AB X 1.0 BORE 9907675X100S	5.25AB X 1.0 BORE 9907525X100S
X2503-60	5X6DG X 1.125 BORE 9907500X600D	5.250 X .75 BORE 200041	6.75AB X 1.0 BORE 9907675X100S	5.25AB X 1.0 BORE 9907525X100S
XK2503-60	5X6DG X 1.125 BORE 9907500X600D	5.250 X .75 BORE 200041	6.75AB X 1.0 BORE 9907675X100S	5.25AB X 1.0 BORE 9907525X100S
XG2703-60	5X6DG X 1.125 BORE 9907500X600D	5.250 X .75 BORE 200041	6.75AB X 1.0 BORE 9907675X100S	5.25AB X 1.0 BORE 9907525X100S
XWF2700-60	5X6DG X 1.125 BORE 9907500X600D	5.250 X .75 BORE 200041	6.75AB X 1.0 BORE 9907675X100S	5.25AB X 1.0 BORE 9907525X100S
SP2800-60	5X6DG X 1.125 BORE 9907500X600D	5.250 X .75 BORE 200041	6.75AB X 1.0 BORE 9907675X100S	5.25AB X 1.0 BORE 9907525X100S
XT3000-60	5X6DG X 1.250 BORE 600033	5.250 X .75 BORE 200041	6.75AB X 1.0 BORE 9907675X100S	5.25AB X 1.0 BORE 9907525X100S
XT3200-60	5X6DG X 1.250 BORE 600033	5.250 X .75 BORE 200041	6.75AB X 1.0 BORE 9907675X100S	5.25AB X 1.0 BORE 9907525X100S
SP2800-72	5X6DG X 1.125 BORE 9907500X600D	5.250 X .75 BORE 200041	7.50AB X 1.0 BORE 9907750X100S	6.75AB X 1.0 BORE 9907675X100S
XT3000-72	5X6DG X 1.250 BORE 600033	5.250 X .75 BORE 200041	7.50AB X 1.0 BORE 9907750X100S	6.75AB X 1.0 BORE 9907675X100S
SP3000-72	5X6DG X 1.250 BORE 600033	5.250 X .75 BORE 200041	7.50AB X 1.0 BORE 9907750X100S	6.75AB X 1.0 BORE 9907675X100S
XT3200-72	5X6DG X 1.250 BORE 600033	5.250 X .75 BORE 200041	7.50AB X 1.0 BORE 9907750X100S	6.75AB X 1.0 BORE 9907675X100S
SP3200-72	5X6DG X 1.250 BORE 600033	5.250 X .75 BORE 200041	7.50AB X 1.0 BORE 9907750X100S	6.75AB X 1.0 BORE 9907675X100S
XXW4600-72	CLUTCH PART# 68300	5.250 X .75 BORE 200041	6.00AB X 1.0 BORE 9907600X100S	6.75AB X 1.0 BORE 9907675X100S

2004 MODEL	ENGINE PULLEY	PUMP PULLEY	TOP PULLEY DECK (CENTER)	DECK PULLEY (3)
LT2000-50	5" ENGINE P# 600055 ELEC. CLUTCH P# 500012	5.75 X 20mm BORE 200031	6.00AB X 1.0 BORE 300037	4.75AB X 1.0 BORE 9907475X100S
LT2000-50D	5" ENGINE P# 600055 ELEC. CLUTCH P# 500012	5.75 X 20mm BORE 200031	6.00AB X 1.0 BORE 300037	4.75AB X 1.0 BORE 9907475X100S

2004 MODEL	CENTER DRIVE HUB TOP PULLEY (1)	CENTER DRIVE HUB TOP/BOTTOM PULLEY	C. DRIVE HUB BOTTOM PULLEY(1)
XXW4600-72	6.0 X 1.0 BORE 68222	6.0 X 1.0 BORE 68222TB	6.0 X 6.0 X 1.0 BORE 9907600X600D



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		XXWD5000-72
U P D R I V E	REAR CRANKDRIVE PULLEY (2) LOWER	6.0x1.0 AB 9907600X100S
	JACKSHAFT DRIVE PULLEY (2) UPPER	6.0x1.0 AB 9907600X100S
	ENGINE-DECK DRIVE PULLEY	7.0x1.0 C 9907700X100C
	DECK DECLUTCH IDLER PULLEY (2)	4.25 V-Idler 30234
	TOP PULLEY DECK (CENTER)	7.0x1.0 C 9907700X100C
	DECK PULLEY (3)	6.75x1.0 AB 9907675X100S
	DECK DRIVE TENSIONER/ STATIONARY IDLER (2)	5.25 V-Idler 97319
	DECK IDLER	5.75 Flat Idler 68224
	PUMP PULLEY (2)	4.4x17mm TL 990797317
	PUMP IDLER PULLEY (2)	4.25 V-Idler 30234
	FRONT CRANK PULLEY (TO PUMPS)	5.0 DBL Groove 3 Hie 97320
	ENGINE-JACKSHAFT DRIVE BELT (2)	B40 97345
	ENGINE-DECK BELT	C158 97346
	PUMP DRIVE BELT (2)	B38 20256
	DECK BELT	B162 68162
	ALTERNATOR BELT	97378



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2005 MODEL	ENGINE - DECK BELT	ENGINE - TRANS BELT	DECK BELT
X2003-50	B-84 PART# 9910B84	B-41 PART# 9907B41	B-112 PART# 9907B112
X2503-50	B-84 PART# 9910B84	B-41 PART# 9907B41	B-112 PART# 9907B112
XF2700-50	B-84 PART# 9910B84	B-41 PART# 9907B41	B-112 PART# 9907B112
X2503-60	B-85 PART# 9907B85	B-41 PART# 9907B41	B-130 PART# 9907B130
XG2703-60	B-85 PART# 9907B85	B-41 PART# 9907B41	B-130 PART# 9907B130
XWF2700-60	B-85 PART# 9907B85	B-41 PART# 9907B41	B-130 PART# 9907B130
SP2800-60	B-85 PART# 9907B85	B-41 PART# 9907B41	B-130 PART# 9907B130
XT3200-60	B-85 PART# 9907B85	B-41 PART# 9907B41	B-130 PART# 9907B130
XXG2703-72	B-85 PART# 9907B85	B-41 PART# 9907B41	B-162 PART# 68162
XT3200-72	B-85 PART# 9907B85	B-41 PART# 9907B41	B-162 PART# 68162
XXW4600-72	B-82 PART# 68082	B-40 PART# 97345	B-162 PART# 68162
XXG5400-72	B-82 PART# 68082	B-40 PART# 97345	B-162 PART# 68162

2005 MODEL	ENGINE - DECK BELT	PUMP - ENGINE BELT	DECK BELT
LT2000-34	B-92 PART# 9907B92	B-57 PART# 9907B57	B-80 PART# 65080
LT2000-44	B-92 PART# 9907B92	B-57 PART# 9907B57	B-94 PART# 9907B94
LT2400-44D	B-92 PART# 9907B92	B-57 PART# 9907B57	B-94 PART# 9907B94
LT2000-50	B-80 PART# 600064	B-64 PART# 200064	B-112 PART# 9907B112
LT2000-50D	B-80 PART# 600064	B-64 PART# 200064	B-112 PART# 9907B112
LT2700-60D	B-83 PART# 600071	B-64 PART# 200064	B-130 PART# 9907B130

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2005 MODEL	TRANSMISSION IDLER	DECK IDLER	TRIANGLE PLATE	TRIANGLE PLATE
X2003-50	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224
X2503-50	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224
XF2700-50	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224
X2503-60	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224
XG2703-60	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224
XWF2700-60	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224
SP2800-60	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224
XT3200-60	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224
XXG2703-72	4.25 V IDLER PART# 30234	5.75 FLAT IDLER PART# 68224	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224
XT3200-72	4.25 V IDLER PART# 30234	5.75 FLAT IDLER PART# 68224	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224
XXW4600-72	4.25 V IDLER PART# 30234	5.75 FLAT IDLER PART# 68224	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224
XXG5400-72	4.25 V IDLER PART# 30234	5.75 FLAT IDLER PART# 68224	4.25 V IDLER PART# 30234	4.75 FLAT IDLER PART# 30224

2005 MODEL	ENGINE - PUMPS PULLEY	DECK IDLER PULLEY	ENGINE - DECK IDLER PULLEY
LT2000-34	4.75 FLAT IDLER (2) PART# 30224	4.75 FLAT IDLER PART#30224	4.25 V IDLER PART# 30234
LT2000-44	4.75 FLAT IDLER (2) PART# 30224	4.75 FLAT IDLER PART# 30224	4.25 V IDLER PART# 30234
LT2400-44D	4.75 FLAT IDLER (2) PART# 30224	4.75 FLAT IDLER PART# 30224	4.25 V IDLER PART# 30234
LT2000-50	4.75 FLAT IDLER (2) PART# 30224	4.75 FLAT IDLER PART# 30224	4.25 V IDLER PART# 30234
LT2400-50D	4.75 FLAT IDLER (2) PART# 30224	4.75 FLAT IDLER PART# 30224	4.25 V IDLER PART# 30234
LT2700-60D	4.75 FLAT IDLER (2) PART# 30224	4.75 FLAT IDLER PART# 30224	4.25 V IDLER PART# 30234

2005 MODEL	ENGINE IDLER(2) PULLEY	CLUTCH-CENTER DRIVE BELT (2)
XXW4600-72	4.25 V IDLER PART#30234	B-38 PART# 20256
XXG5400-72	4.25 V IDLER PART#30234	B-38 PART# 20256

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2005 MODEL	ENGINE PULLEY	TRANSMISSION PULLEY	TOP PULLEY DECK (CENTER)	DECK PULLEY (3)
X2003-50	5X6DG X 1.125 BORE 9907500X600D	5.250 X .75 BORE 200041	6.00AB X 1.0 BORE 9907600X100S	4.75AB X 1.0 BORE 9907475X100S
X2503-50	5X6DG X 1.125 BORE 9907500X600D	5.250 X .75 BORE 200041	6.00AB X 1.0 BORE 9907600X100S	4.75AB X 1.0 BORE 9907475X100S
XF2700-50	5X6DG X 1.125 BORE 9907500X600D	5.250 X .75 BORE 200041	6.00AB X 1.0 BORE 9907600X100S	4.75AB X 1.0 BORE 9907475X100S
X2503-60	5X6DG X 1.125 BORE 9907500X600D	5.250 X .75 BORE 200041	6.75AB X 1.0 BORE 9907675X100S	5.25AB X 1.0 BORE 9907525X100S
XG2703-60	5X6DG X 1.125 BORE 9907500X600D	5.250 X .75 BORE 200041	6.75AB X 1.0 BORE 9907675X100S	5.25AB X 1.0 BORE 9907525X100S
XWF2700-60	5X6DG X 1.125 BORE 9907500X600D	5.250 X .75 BORE 200041	6.75AB X 1.0 BORE 9907675X100S	5.25AB X 1.0 BORE 9907525X100S
SP2800-60	5X6DG X 1.125 BORE 9907500X600D	5.250 X .75 BORE 200041	6.75AB X 1.0 BORE 9907675X100S	5.25AB X 1.0 BORE 9907525X100S
XT3200-60	5X6DG X 1.250 BORE 600033	5.250 X .75 BORE 200041	6.75AB X 1.0 BORE 9907675X100S	5.25AB X 1.0 BORE 9907525X100S
XT3200-72	5X6DG X 1.250 BORE 600033	5.250 X .75 BORE 200041	7.50AB X 1.0 BORE 9907750X100S	6.75AB X 1.0 BORE 9907675X100S
XXG2703-72	5X6DG X 1.250 BORE 600033	5.250 X .75 BORE 200041	7.50AB X 1.0 BORE 9907750X100S	6.75AB X 1.0 BORE 9907675X100S
XXW 4600-72	CLUTCH PART# 68300	5.250 X .75 BORE 200041	6.00AB X 1.0 BORE 9907600X100S	6.75AB X 1.0 BORE 9907675X100S
XXG5400-72	CLUTCH PART#68300	5.250 X .75 BORE 200041	6.00AB X 1.0 BORE 9907600X100S	6.75AB X 1.0 BORE 9907675X100S

2005 MODEL	ENGINE PULLEY	PUMP PULLEY	TOP PULLEY DECK (CENTER)	DECK PULLEY (3)
LT2000-34	5" ENGINE P# 600055 ELEC. CLUTCH P# 500012	5.75 X 20mm BORE 200031	6.00AB x 1.0 BORE 300037	5.25AB X 1.0 BORE 9907525X100S
LT2000-44	5" ENGINE P# 600055 ELEC. CLUTCH P# 500012	5.75 X 20mm BORE 200031	6.00AB X 1.0 BORE 300037	4.75AB X 1.0 BORE 9907525X100S
LT2400-44D	5" ENGINE P# 600055 ELEC. CLUTCH P# 500012	5.75 X 20mm BORE 200031	6.00AB X 1.0 BORE 300037	4.75AB X 1.0 BORE 9907525X100S
LT2000-50	5" ENGINE P# 600055 ELEC. CLUTCH P# 500012	5.75 X 20mm BORE 200031	6.00AB X 1.0 BORE 300037	4.75AB X 1.0 BORE 9907475X100S
LT2000-50D	5" ENGINE P# 600055 ELEC. CLUTCH P# 500012	5.75 X 20mm BORE 200031	6.00AB X 1.0 BORE 300037	4.75AB X 1.0 BORE 9907475X100S
LT2700-60D	5" ENGINE P# 600055 ELEC. CLUTCH P# 500012	5.75 X 20mm BORE 200031	7.00AB X 1.0 BORE 300059	5.25AB X 1.0 BORE 9907525X100S

2005 MODEL	CENTER DRIVE HUB TOP PULLEY (1)	CENTER DRIVE HUB TOP/BOTTOM PULLEY	C. DRIVE HUB BOTTOM PULLEY(1)
XXW 4600-72	6.0 X 1.0 BORE 68222	6.0 X 1.0 BORE 68222TB	6.0 X 6.0 X 1.0 BORE 9907600X600D
XXG5400-72			



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		XXWD5000-72
U P D R I V E	REAR CRANKDRIVE PULLEY (2) LOWER	6.0x1.0 AB 9907600X100S
	JACKSHAFT DRIVE PULLEY (2) UPPER	6.0x1.0 AB 9907600X100S
	ENGINE-DECK DRIVE PULLEY	7.0x1.0 C 9907700X100C
	DECK DECLUTCH IDLER PULLEY (2)	4.25 V-Idler 30234
	TOP PULLEY DECK (CENTER)	7.0x1.0 C 9907700X100C
	DECK PULLEY (3)	6.75x1.0 AB 9907675X100S
	DECK DRIVE TENSIONER/ STATIONARY IDLER (2)	5.25 V-Idler 97319
	DECK IDLER	5.75 Flat Idler 68224
	PUMP PULLEY (2)	4.4x17mm TL 990797317
	PUMP IDLER PULLEY (2)	4.25 V-Idler 30234
	FRONT CRANK PULLEY (TO PUMPS)	5.0 DBL Groove 3 Hole 97320
	ENGINE-JACKSHAFT DRIVE BELT (2)	B40 97345
	ENGINE-DECK BELT	C158 97346
	PUMP DRIVE BELT (2)	B38 20256
	DECK BELT	B162 68162
	ALTERNATOR BELT	97378

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NOTES

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