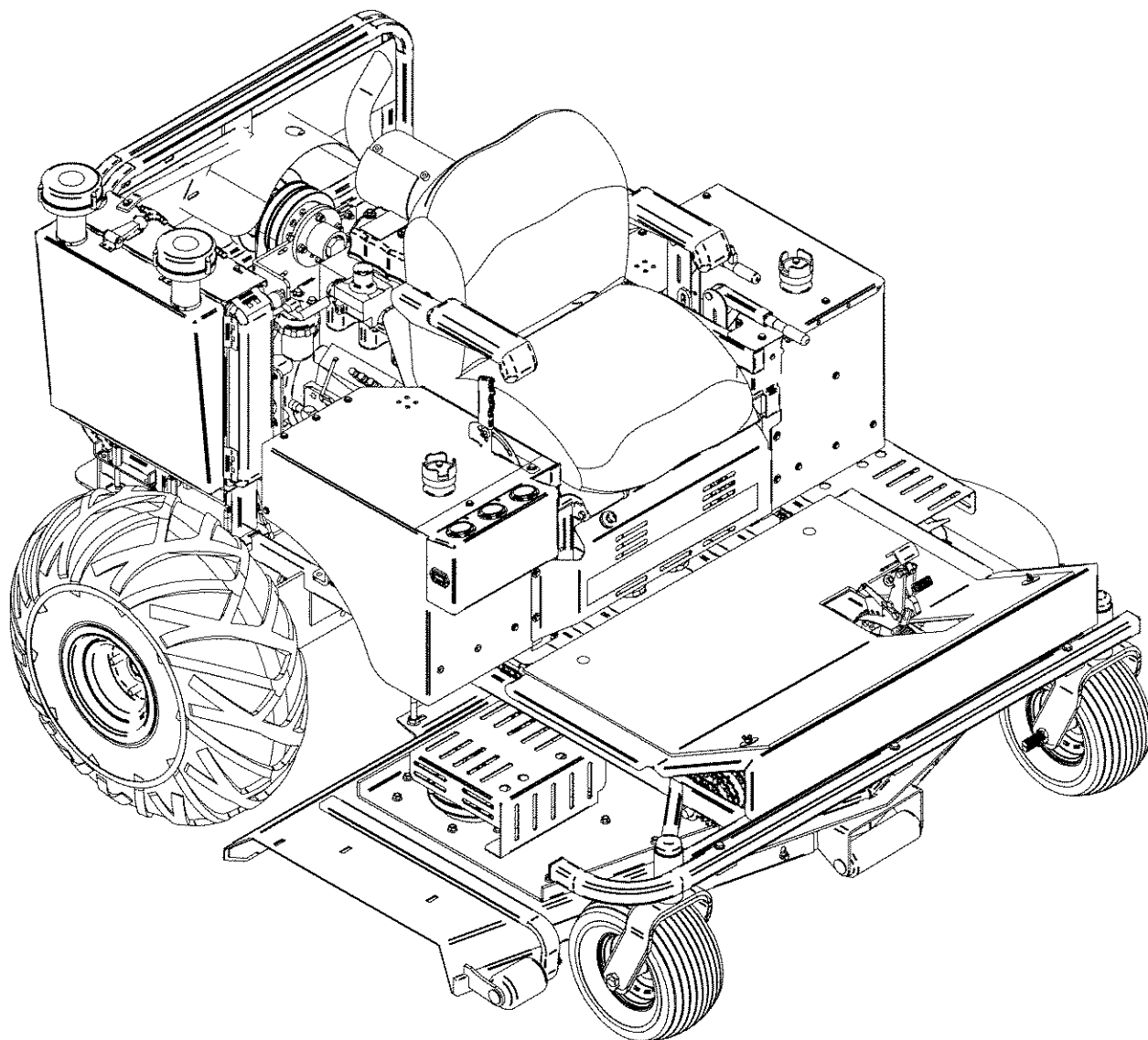


DIXIE CHOPPER

The World's Fastest Lawn Mower



Model # _____

Engine Model # _____

Serial # _____

Engine Serial # _____

Date Purchased _____

Engine Spec. # _____

XXWD5000 DIESEL MODEL

700037

August, 2004

DIXIE CHOPPER

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XXWD5000-72 MODEL QUICK REFERENCE PARTS

MODEL	XXWD5000
Engine	Yanmar 50Hp Diesel
Deck	72"
Rear Tires	97200
Rear Rims	97130
Rear Tire/Rim Complete	97200-RB/97201-LB
Front Tire (Only) 15 X 6 X 6	400070
Front Rim (Only) 4.5 X 6	400071
Front Tire&Rim Assembly	400053
Run Flat (Assembly Only)	400129
Belts	
Engine-Deck Belt	97346/C-158
Deck Belt	68162B-162
Alternator Belt	97378/A-38
Engine-Jackshaft Belt	97345/B-40
Pump Drive Belt	20256/B-38
Filters	
Primary Donaldson Air Filter	90122
40 Micron Oil Filter F/Hyd. System	68140
Blades	
Standard	30227-72H
Heavy-Duty	30227-72N
Offset/72"	98007
Hard Face/72"	98125
Various Parts	
Spindle Bearing	30218
Center Deck Roller	30240-O
Deck Engaging Cable	990597303
Brake Cable (Short/Long)	65246/65247
Fuel Cap	600035
Fuel Tank (7 Gallon)	400015
Turbinator Turbo Precleaner (3)	90115
Oil Cooler (2)	60103-L
Transmission Frame	100007
Frame	100032

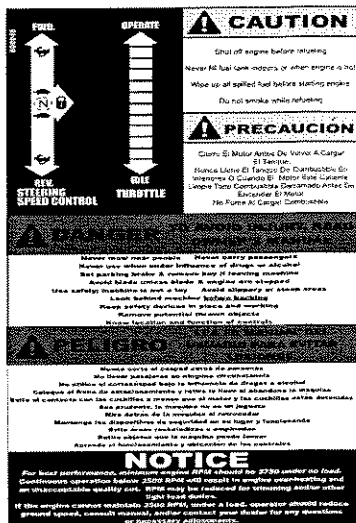
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DECAL PLACEMENT

! WARNING
Operating this machine with the high temp/low oil horn inoperable or disconnected, voids all warranties expressed or implied.

97514

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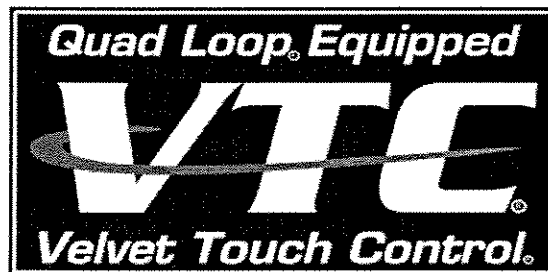
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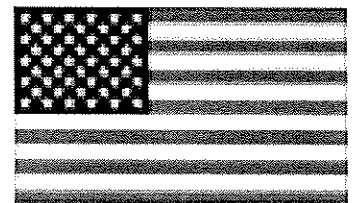
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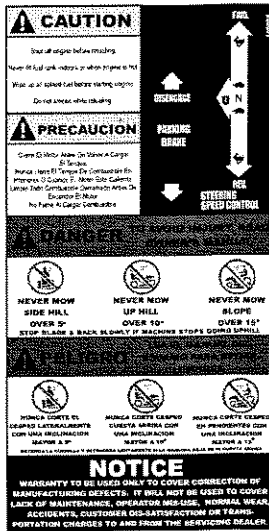
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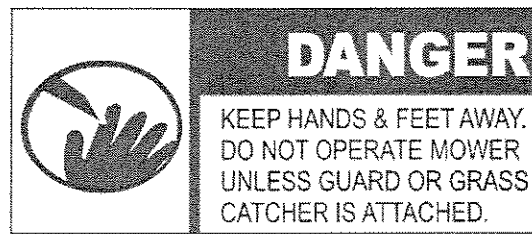
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DECAL PLACEMENT



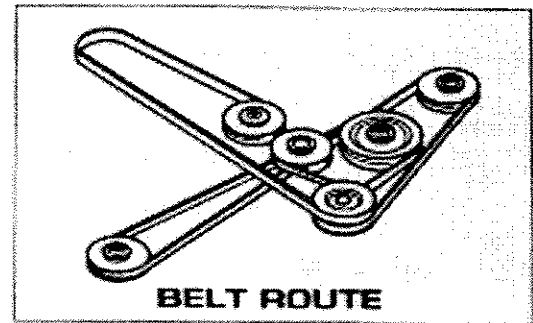
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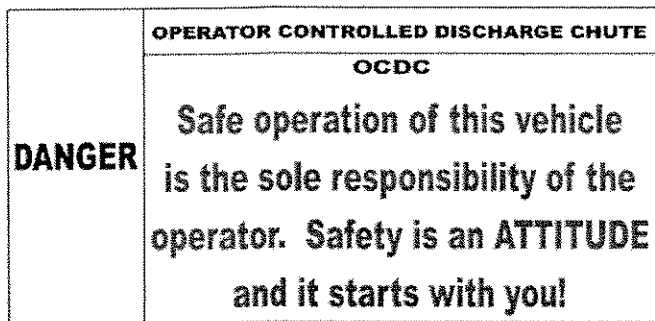
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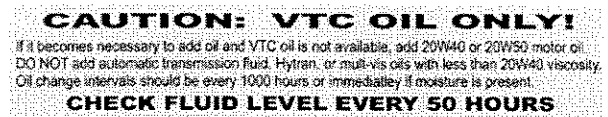
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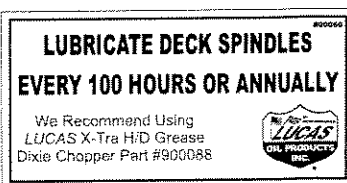
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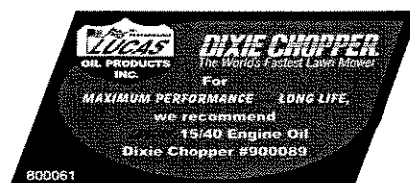
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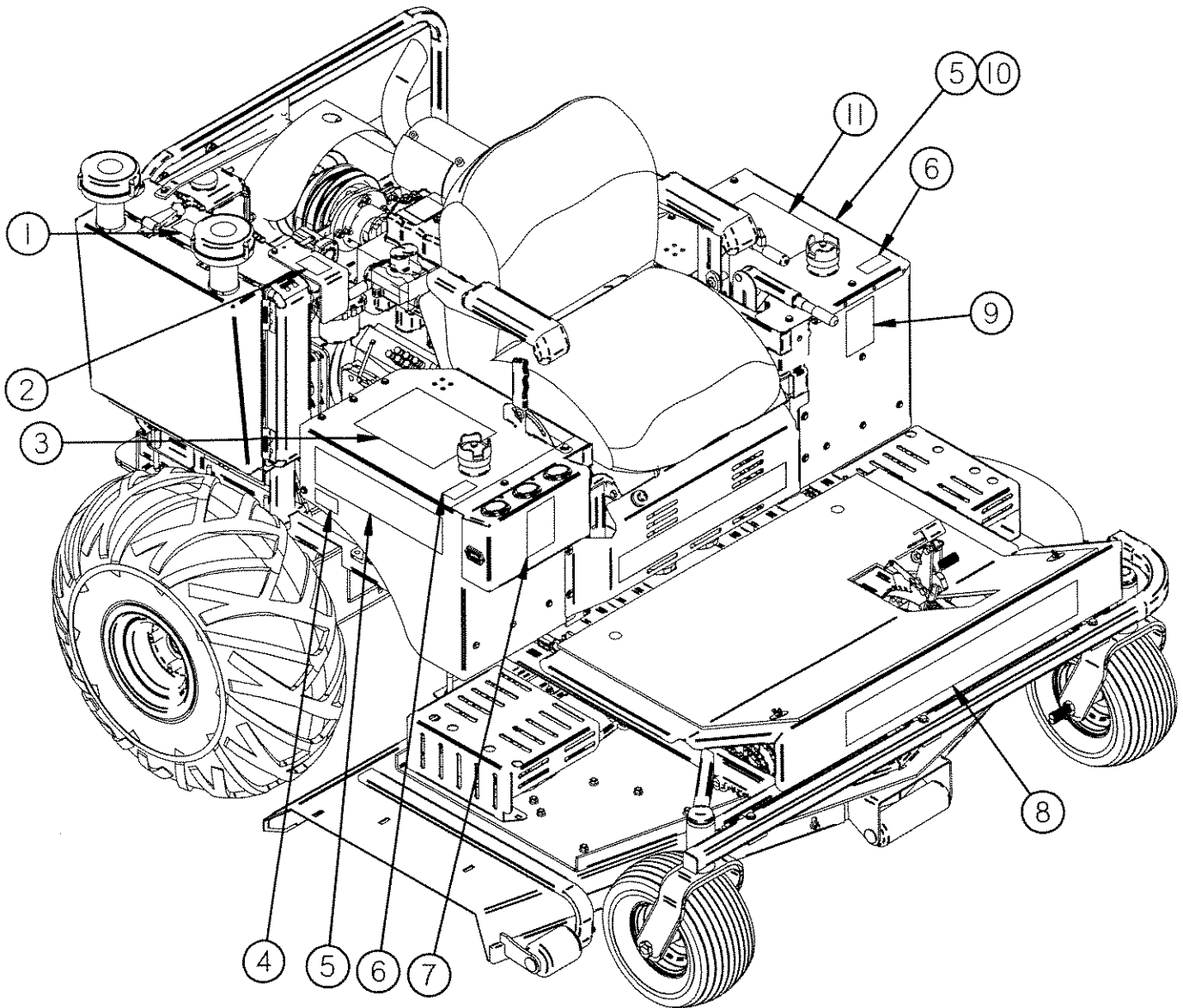
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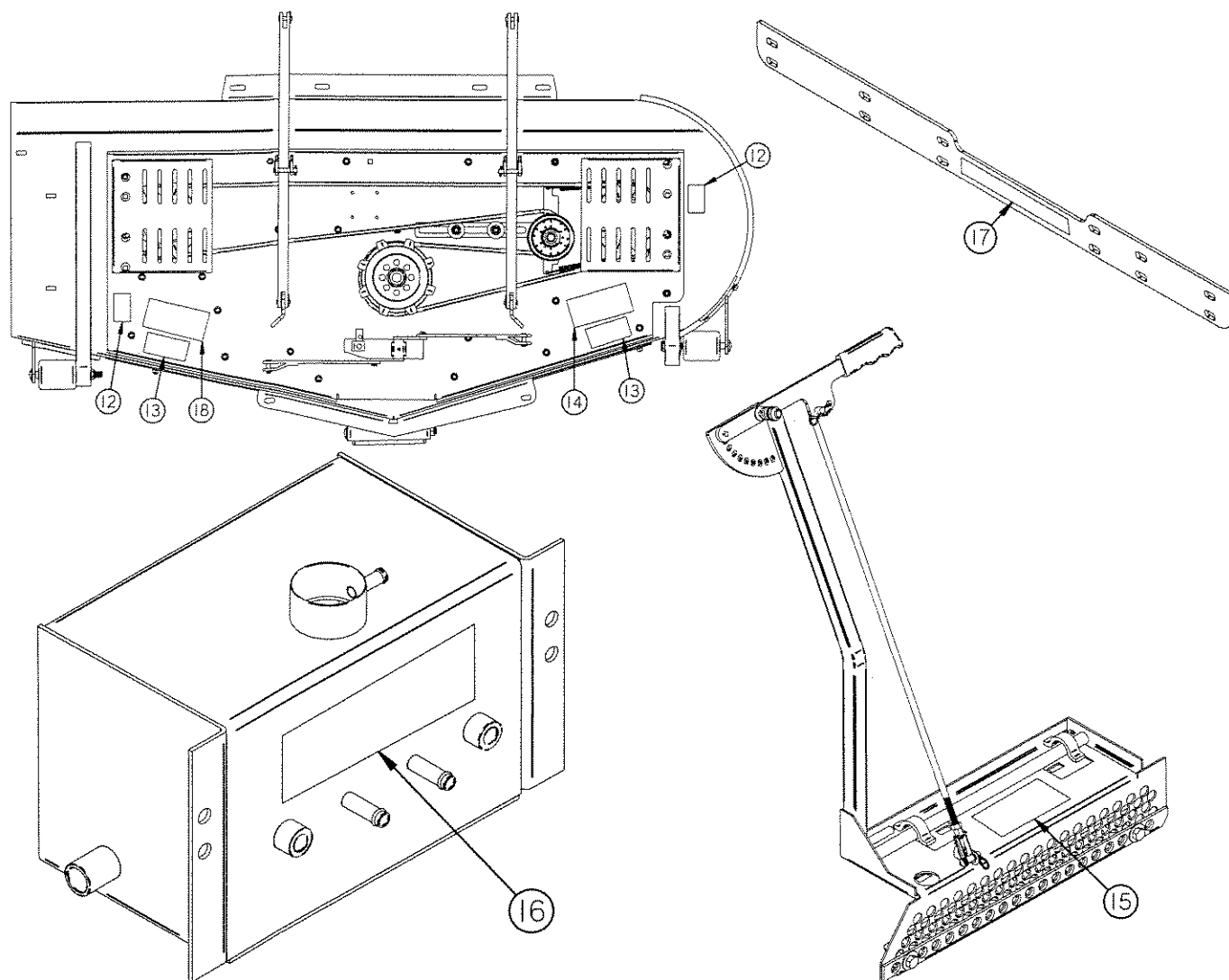
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DECAL PLACEMENT CONT'D



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DECAL PLACEMENT CONT'D

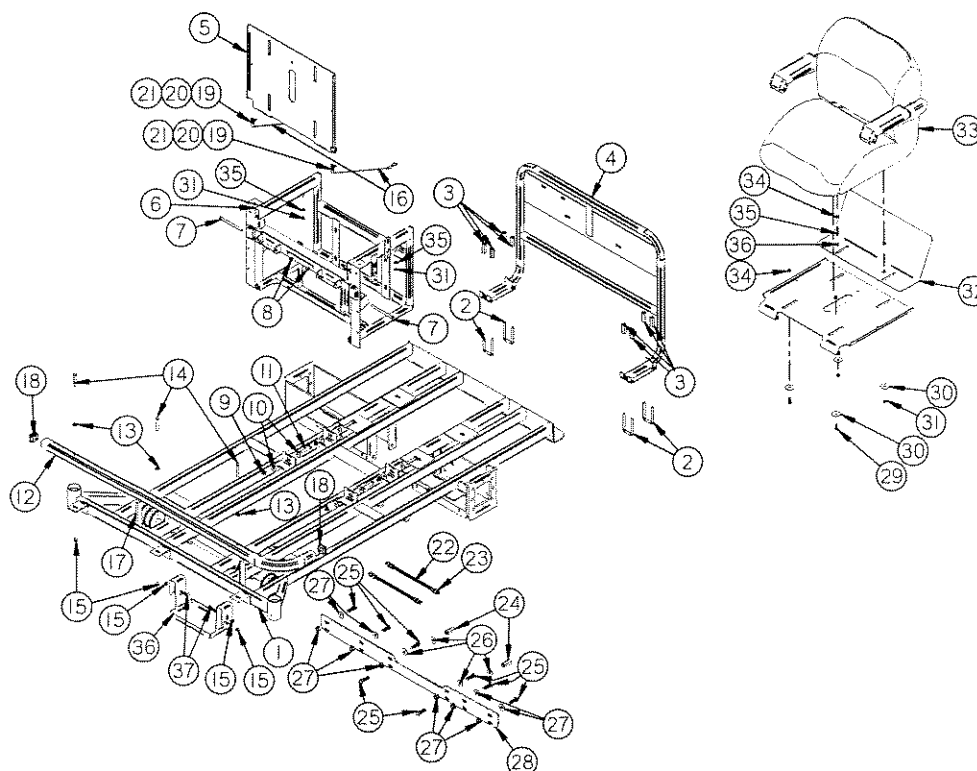


REF	PART#	DESCRIPTION	Qty
1	97513	Check Water & Oil Levels	1
2	97514	Run Hot Warning	1
3	800048	Top Right Fender Decal	1
4	800019	Roll & Seal Decal	1
5	800032	Fender Decal	2
6	97373	Diesel Fuel Only	2
7	65436	S'burb'n Turb'n	1
8	800033	Floor Pan Decal	1
9	264000200210	VTC Fender Decal	1
10	800020	American Flag Decal	1

REF	PART#	DESCRIPTION	Qty
11	800047	Top Left Fender Decal	1
12	30229	Deck Danger	2
13	65437	72" Cut Decal	2
14	800000	Belt Information	1
15	97072	OCDL Safety Decal	1
16	97013	VTC Only	1
17	97008	STOP! Crossmember Decal	1
18	65422	Belt Route	1
19	800060	Deck Spindle Lucas Grease	
20	800061	Lucas Engine Oil	

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XXWD5000 FRAME

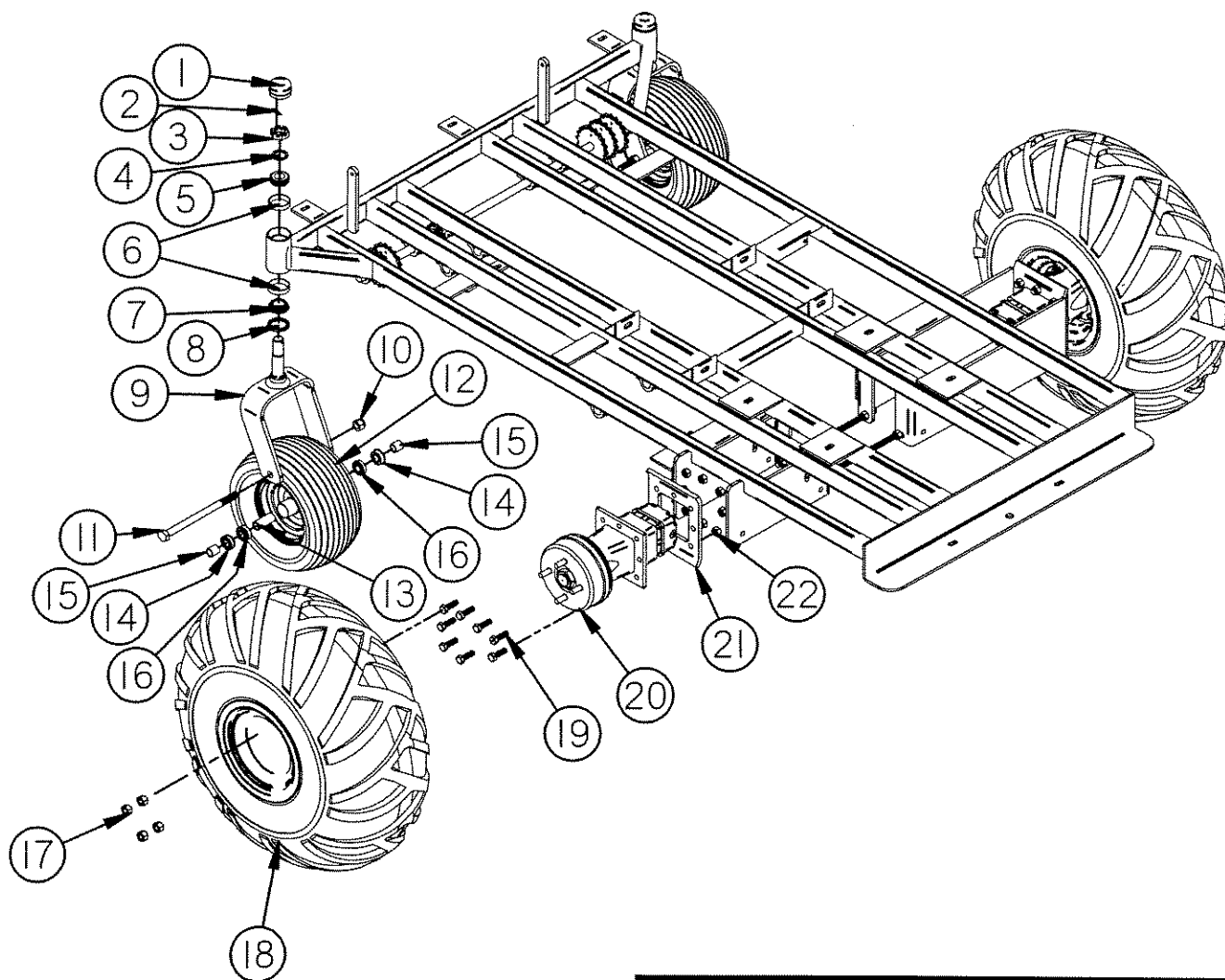


REF	PART#	DESCRIPTION	Qty
1	100032	XXWD5000 Frame	1
2	B-204	3/8"-16 X 2" Square Bend U-Bolt (1 3/8" Wide)	4
3	N-160	3/8"-16 Coupling Nut (1 3/4" Long)	8
4	97367	72" Diesel Rear Crash Guard	1
5	400026	Low Ride Seat Pan w/hinge	1
6	100008	Low Ride Transmission Frame	1
7	B-229	3/8"-16 X 5" HH Bolt	2
8	N-107	3/8"-16 Nylon Lock Nut	2
9	N-135	7/16"-20 Nyloc Nut	4
10	W-168	7/16" Grade 8 Std. Washer	8
11	B-199	7/16"-20 X 2" HHCS	4
12	67045-72	Front Bumper	1
13	N-160	#10 Flat Washer	3
14	B-179	3/8"-16 X 2 1/2" Bolt	3
15	N-108	3/8"-16 Whiz Flange Locknut	3
16	40218	Seat Cable	2
17	400008	Tab-Floor Pan Hinge	2
18	97169	Plastic Square Bumper Plug	2

REF	PART#	DESCRIPTION	Qty
19	B-172	1/4"-20 X 1" HH Bolt	2
20	W-102	1/4" Flat Washer2	
21	N-102	1/4"-20 Whiz Flange Nut	2
22	72222	All Thread-1/2"-13 X 12.5"	2
23	N-110	1/2"-13 Nut	8
24	N-161	1/2"-13 Coupling Nut (1 3/4"L)	2
25	B-123	1/2"-13 X 1 1/2" HH Bolt	8
26	W-109	1/2" Flat Washer8	
27	N-157	1/2"-13 Whiz Flange Nut	6
28	97366	Cross Support Bracket	1
29	B-131	5/16"-18 X 1" HHCS	2
30	W-118	5/16" X 1 1/2 Thin Washer	4
31	N-103-W	5/16"-18 Whiz Flange Nut	8
32	400013	Low Ride Seat Guard	1
33	40100-W	Deluxe Seat-Complete Asm.	1
34	S-115	5/16"-18 X 1 3/4" Stud	2
35	W-113	5/16" Standard Flat Washer	4
36	400065	Bolt-On Battery Box	1
37	B-190	3/8"-16 X 1 1/2" Carriage Bolt	2

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WHEELS & TIRES

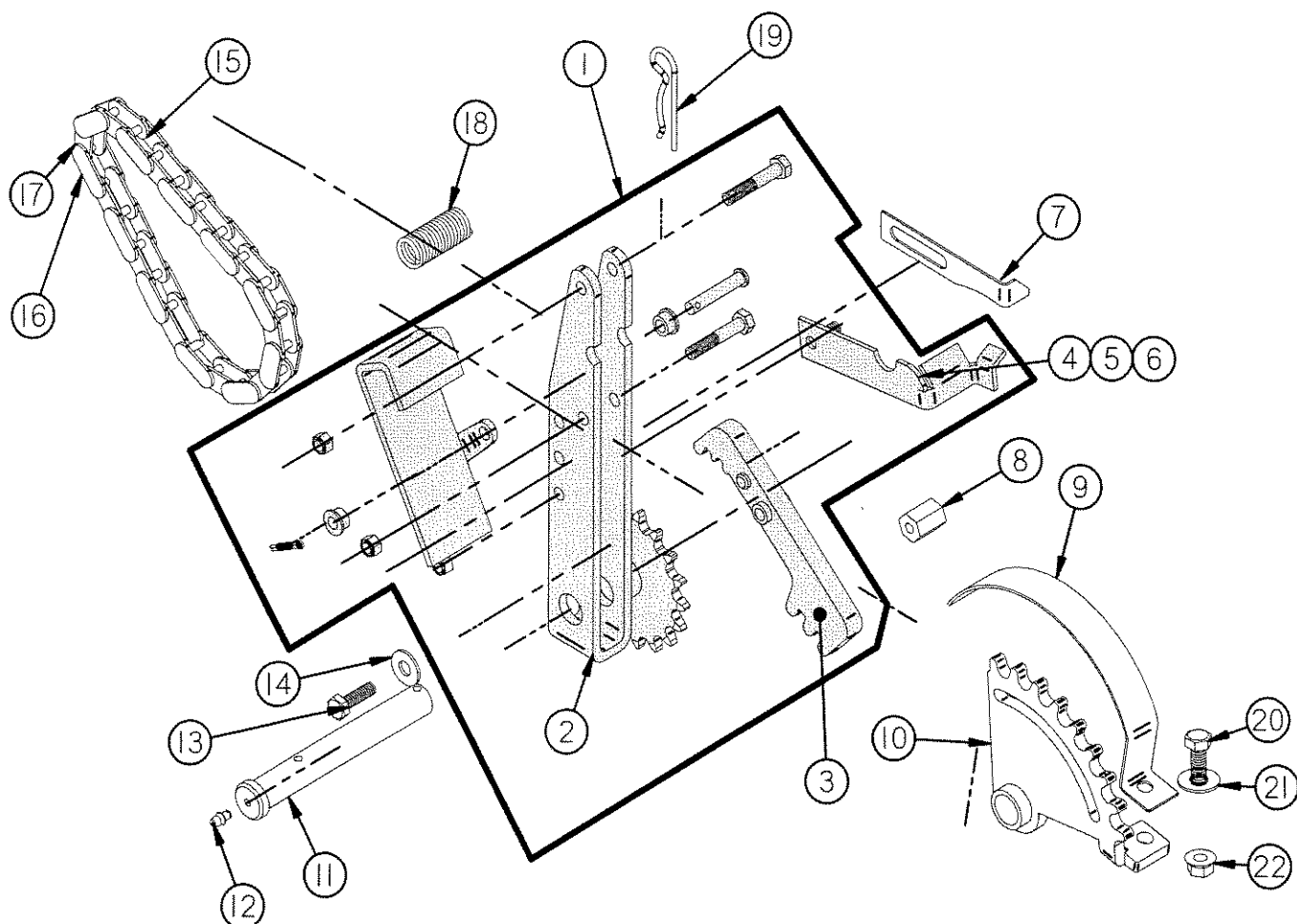


REF	PART#	DESCRIPTION	Qty
1	10220	Dust Cap f/Front Fork	2
2	P-108	3/32" X 1 1/2" Cotter Pin	2
3	N-142	1"-14 Slotted Hex Nut	2
4	W-131	1" ID x 1 1/2" OD x 1/8" Thick Washer	2
5	10207	Top Bearing	2
6	10206	Outer Bearing Race	4
7	97171	Bottom Bearing	2
8	10208	Seal	2
9	100019	Heavy Duty Front Fork	2
10	N-115	5/8"-11 Nylon Insert Lock Nut	2
11	B-235	5/8"-11 x 9" HHCS Bolt	2

REF	PART#	DESCRIPTION	Qty
12	400129	Run Flat Tire Assembly (15 X 6 X 6)	2
13	67204	Inner Front Wheel Spacer	2
14	10205	Outer Front Wheel Bearing	4
15	400052	Wide Fork Outer Wheel Spacer	4
16	67205	Inner Front Wheel Bearing	4
17	N-113	1/2"-20 Wheel Lug Nut	8
18	97201-LB 97200-RB	Left Rear Tire Assembly Right Rear Tire Assembly	1 1
19	B-123	1/2"-13 x 1 1/2" HH Bolt	14
20	200024	24 ci Wheel Motor W/Brake	2
21	200016	Wheel Motor Face Plate	
22	N-146	1/2" Stover Lock Nut	14

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FOOT PEDAL ASSEMBLY

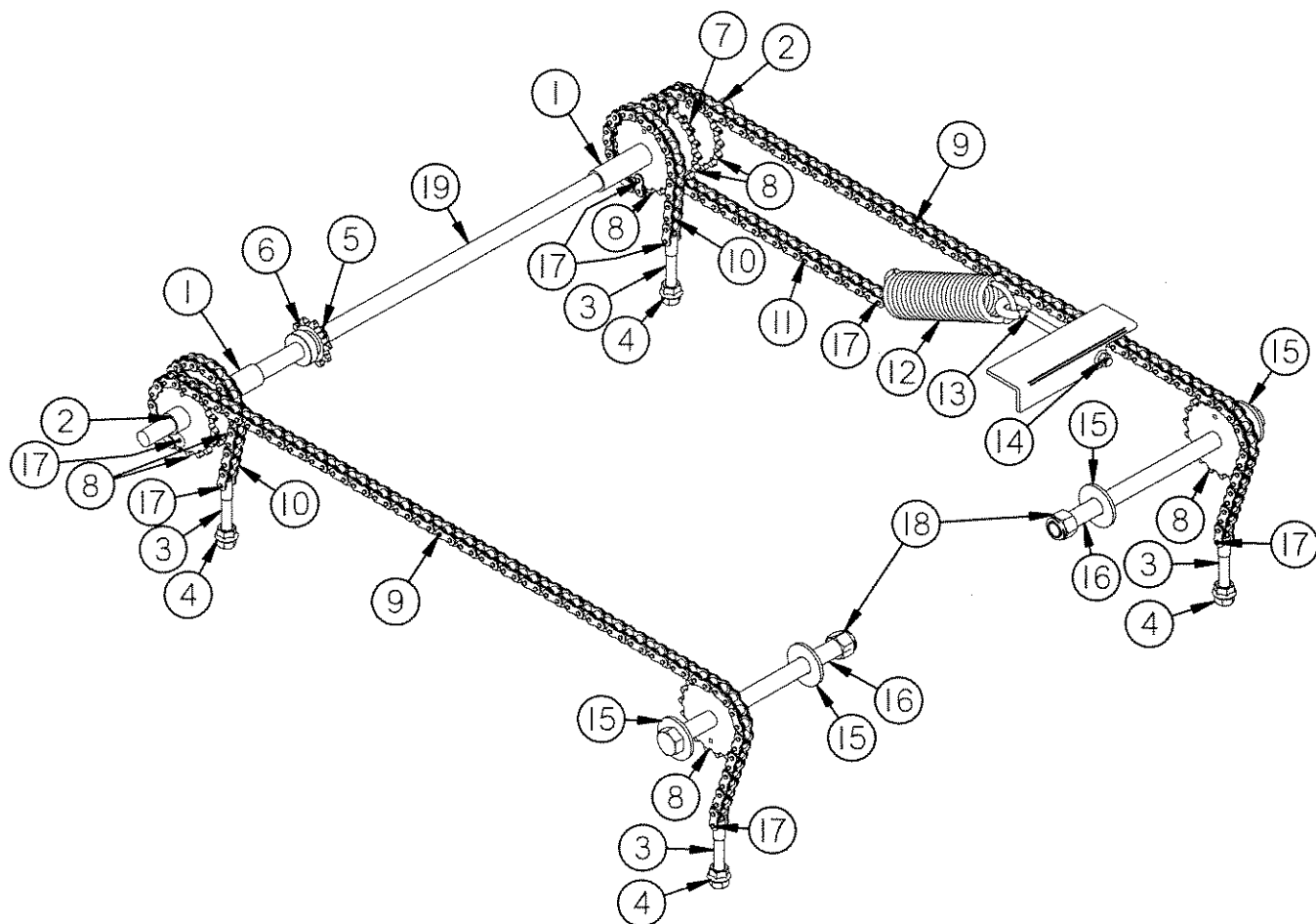


REF	PART#	DESCRIPTION	Qty
1	10107-1/2	Kit-Foot Pedal	1
2	10225-2	Weldment-#50 Foot Lift Arm	1
3	10224-1	Lift Arm Pawl	1
4	990735020	Foot Pedal Lock (Incl. #5-#6)	1
5	W-164	5/16" Wafer Spring Washer	1
6	N-144	5/16"-18 Nylon Jam Nut	1
7	300008	Deck Height Pointer	1
8	N-130	5/16"-18 x 1 3/4" Coupling Nut	1
9	300007	Deck Height Indicator	1
10	10226-1	Height Control Sprocket	1

REF	PART#	DESCRIPTION	Qty
11	10228-1	Pin	1
12	F-100	3/16" Drive-In Grease Fitting	1
13	B-131	5/16"-18 x 1" Bolt	1
14	W-113	5/16" Standard Flat Washer	1
15	68219	#50 Chain (Include ref.#16)	1
16	10233	#50 Half Link	1
17	10232	#50 Master Chain	1
18	20217-25	Spring	1
19	30213	Hair Pin Clip	1
20	B-108	3/8"-16 X 1" Bolt	1
21	W-104	3/8" Flat Washer	1
22	N-108	3/8"-16 Whiz Flange Nut	1

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DECK LIFT SYSTEM

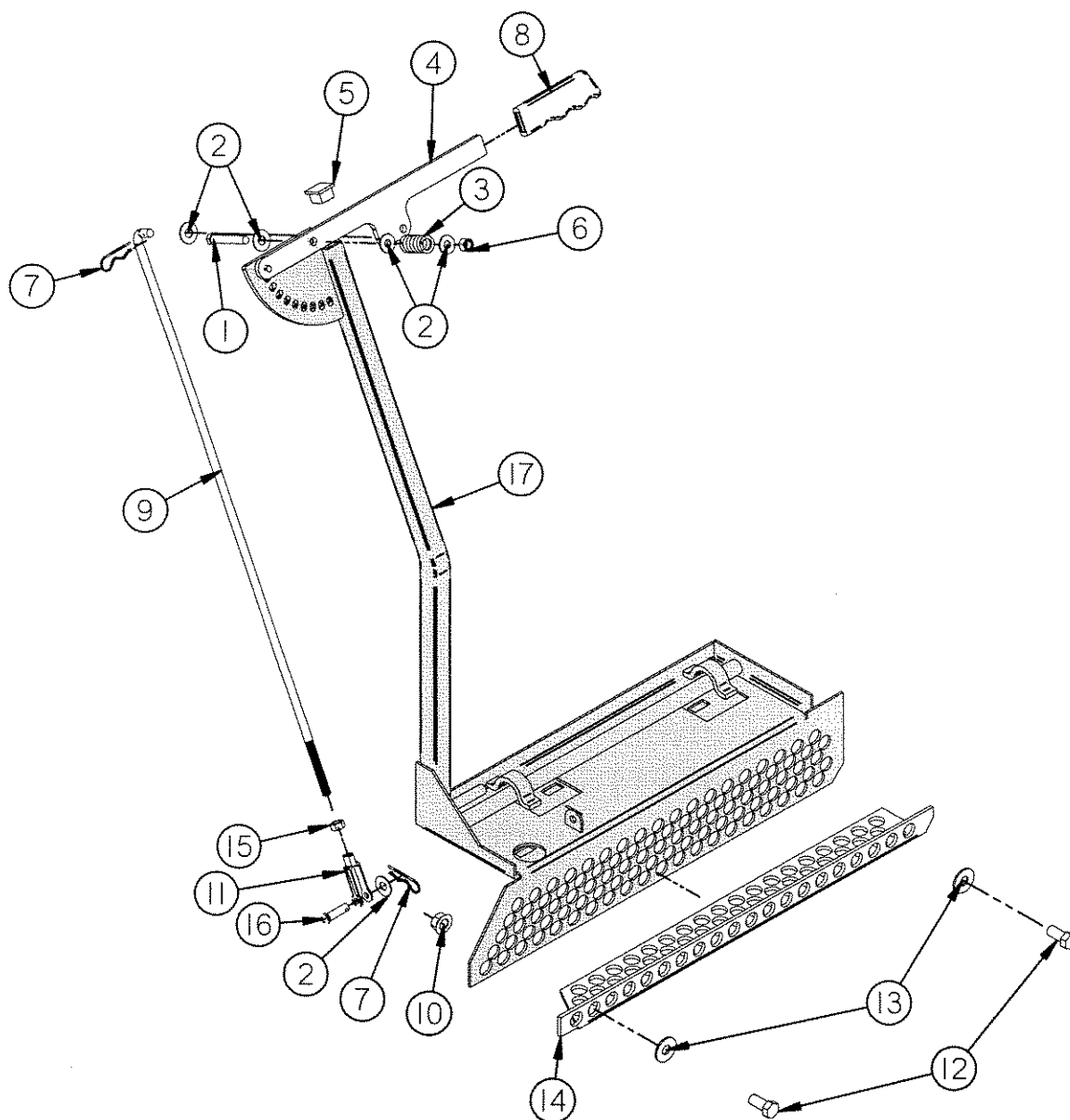


REF	PART#	DESCRIPTION	Qty
1	68108	3/4"ID X 2 7/8" Long Spacer	2
2	65047	3/4" Long Bushing	2
3	S-114	1/2"-13 X 3 1/2" Stud	4
4	N-157	1/2"-13 Whiz Flange Nut	8
5	68105	3/8" Long Bushing	1
6	68104	#50 10 Tooth Sprocket	1
7	68106	3/4"ID X 1 3/16" Bushing	1
8	68103	Deck Lift Sprocket #50	7
9	990710005	#50-67P Rear Deck Lift Chain	2
10	68217	#50 Front Deck Lift Chain	2

REF	PART#	DESCRIPTION	Qty
11	990710002	#50-27P Return Spring Chain	1
12	97456	225 lb. Deck Lift Spring	1
13	B-241	3/8"-16 X 5" Eye Bolt	1
14	N-108	3/8"-16 Whiz Flange Locknut	1
15	W-154	3/4" Flat Washer	4
16	B-240	3/4"-9 X 11" Bolt	2
17	10232	#50 Master Link	10
18	N-158	3/4"-9 Nyloc Nut	2
19	68110	3/4" x 34 3/4" Long Shaft	1

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72" OCDC



REF	PART#	DESCRIPTION	Qty
	72122	72" OCDC Assembly	
	B-135	3/8"-16 X 1" Carriage Bolt	3
	N-108	3/8"-16 Whiz Nut	3
1	B-179	3/8"-16 x 2 1/2" Bolt	1
2	W-104	3/8" Standard Flat Washer	5
3	20252	Spring	1
4	900014	Handle f/OCDC	1
5	68142	1" x 1" Plastic Plug	1
6	N-107	3/8"-16 Nylon Locknut	1
7	20224	#13 Hair Pin Clip	2

REF	PART#	DESCRIPTION	Qty
8	67258	1/4" X 1" Black Handle Grip	1
9	68130	Control Rod (Inc. #9,11,15)	1
10	N-157	1/2"-13 Whiz Flange Nut	2
11	N-155	3/8"-24 Yoke	1
12	B-138	1/2"-13 x 1" Bolt	2
13	W-109	1/2" Flat Washer	2
14	72123	Lower Screen (Optional)	
15	N-150	3/8"-24 Nut	1
16	P-102	3/8" x 1 1/4" Clevis Pin	1
17	68122-72W	Weldment-72" OCDC	1

This exploded view diagram illustrates the assembly of a mechanical device, likely a portable electronic instrument. The components are identified by numbered callouts (1 through 43) and arrows indicating their assembly sequence and relative positions. The assembly includes a main chassis (1), a front panel (2), a rear panel (3), and various internal components such as a display (4), a control panel (5), a power supply (6), and a battery pack (7). The diagram shows the relationship between these major components and the numerous fasteners, screws, and smaller sub-assemblies required for construction.



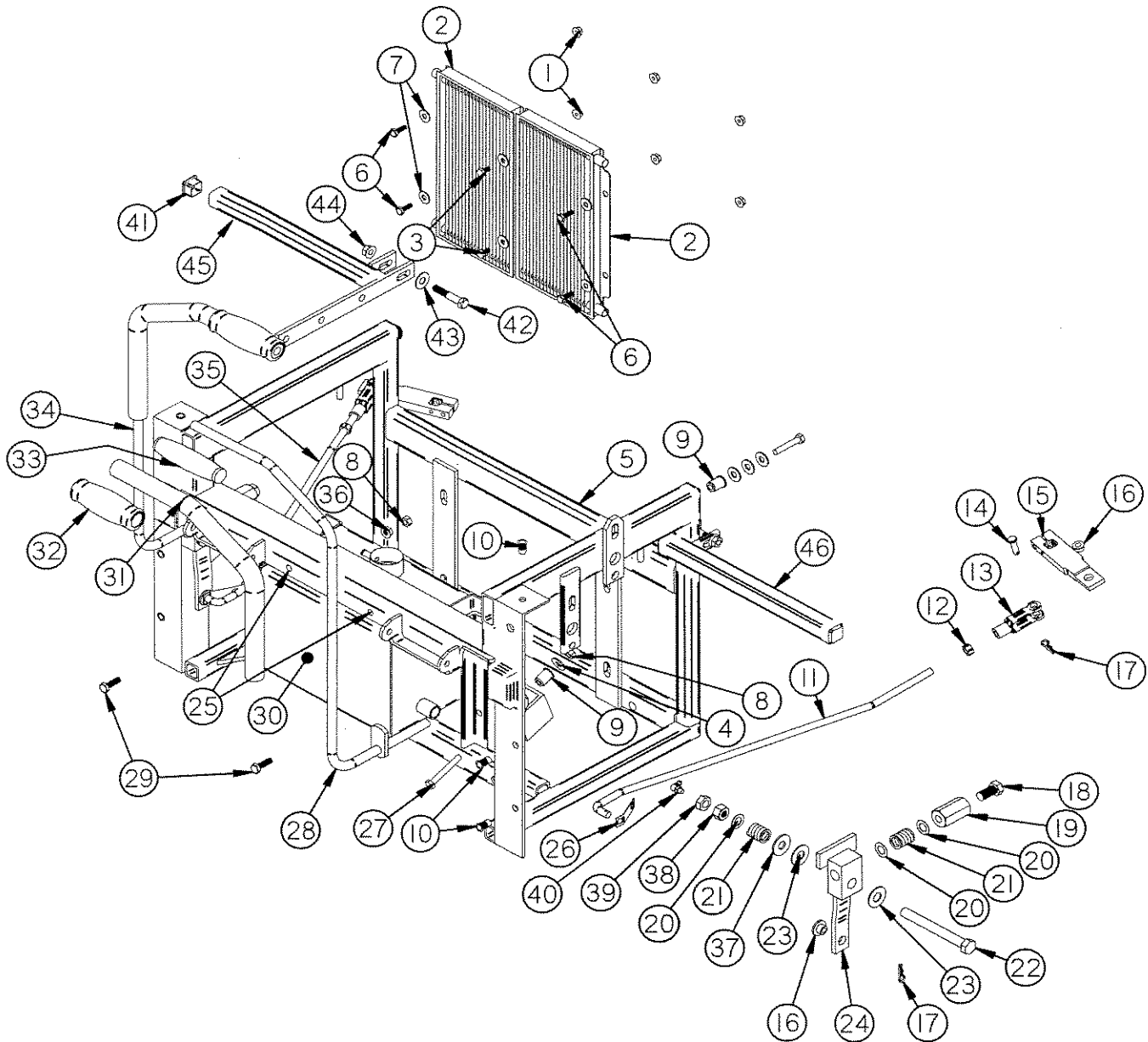
72" DECK ASSEMBLY CONT'D

REF	PART#	DESCRIPTION	Qty
	72300-72D	Deck-Complete 72" F/Diesel	
1	300057	Guard-Deck Pulley 72"	2
	300049	Kit-72" Pulley Guard	
2	10222	Spring	2
3	N-108	3/8"-16 Whiz Flange Locknut	51
4	65308	Idler Spring Tab	2
5	300016	72" Deck Top Plate Weldment	1
6	334000130111	Left 3-Hole Tab	1
7	20224	#13 Hairpin Clip	8
8	P-102	3/8" X 1 1/4 Clevis Pin	6
9	30232	Left Scissor Stabilizer Bar	1
10	N-156	5/8"-11 Jam Nyloc Nut	5
11	30240-0	Long Nylon Roller (7 1/2" Long)	3
12	B-255	5/8"-11 X 9" Carriage Bolt	3
13	B-110	3/8"-16 X 3/4 Carriage Bolt	30
14	B-136	3/8" X 1 1/4 Carriage Bolt	10
15	300014	72" Deck (Incl. 15,16,20,21,43)	1
16	300017	72" Deck Roller Bracket	1
17	B-253	5/8"-11 X 6" Carriage Bolt	1
18	67240	Short Nylon Roller (3 3/4" Long)	2
19	W-135	5/8" Flat Washer	6
20	300019	Baffle-72" Deck Left Blow-out	1
21	300018	Baffle-72" Deck Right Blow-out	1

REF	PART#	DESCRIPTION	Qty
22	B-254	5/8"-11 X 7" Carriage Bolt	1
23	30214-72	Stabilizer Bar (30" Long)	2
24	F-100	Grease Fitting-3/16" Drive-In	1
25	67131	Scissor Link Tower Weldment	1
26		Enguaging Tower Weldment	
27	30231	Right Scissor Stabilizer Bar	1
28	334000130110	Right 3-Hole Tab	1
29	C-104	Kick Out Ring	2
30	300086	Tab-Top Plate 3 Hole	4
31	P-103	3/8" x 2 1/4" Clevis Pin	2
32	68224	5" Flat Idler Pulley	1
33	B-117	1/2"-13 X 1 1/4" Bolt	1
34	W-140	5/8" ID X 1 5/8" Nylon Washer	4
35	61250	5/8"OD X 3/8"ID X 3/4"L Spacer	2
36	W-112	1/2" Lock Washer	1
37	W-104	3/8" Flat Washer	4
38	68225	T-Idler Slide	1
39	B-223	3/8"-16 X 2 1/4" Carriage Bolt	2
40	W-149	5/8" Wafer Spring Washer	6
41	B-190	3/8"-16 X 1 1/2" Carriage Bolt	2
42	B-135	3/8"-16 X 1" Carriage Bolt	4
43	300055	Baffle-Center Front 72"	1

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TRANSMISSION FRAME ASSEMBLY



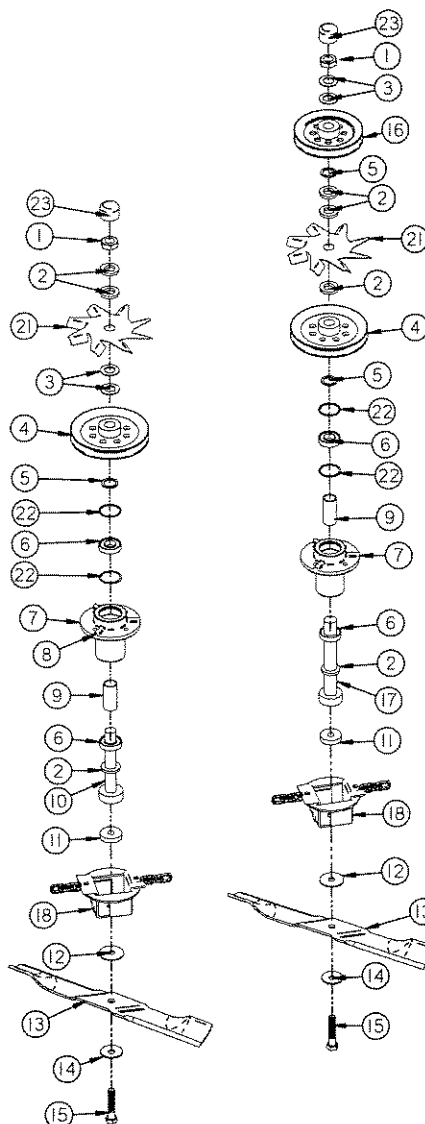
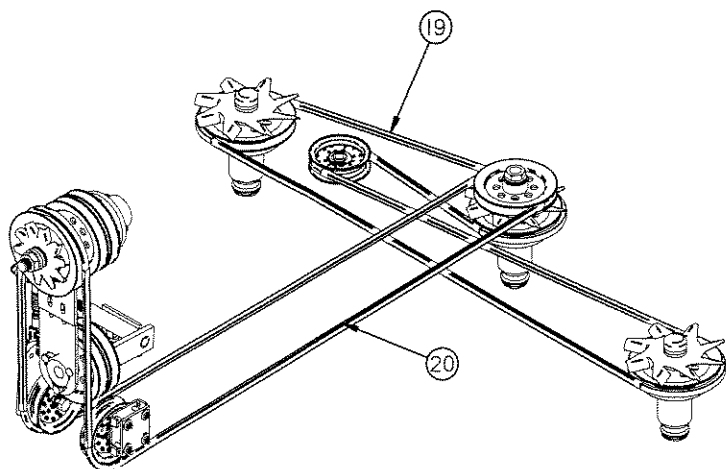


TRANSMISSION FRAME CONT'D

REF	PART#	DESCRIPTION	Qty	REF	PART#	DESCRIPTION	Qty
1	N-102	1/4"-20 Whiz Flange Nut	6	24	65205	Steering Pivot Block	2
2	60103-L	Short Oil Cooler		25	N-188	1/4"-20 AR Thread Insert Nut	2
3	B-101	1/4"-20 X 1/2 HHCS Bolt	2	26	990720223	Backing Clip	2
4	W-113	5/16" Standard Flat Washer	2	27	B-129	5/16"-18 X 2 1/4 HHCS Fullthread	2
5	100008	Low Ride Transmission Frame	1	28	400069	Left Steering Lever	1
6	B-102	1/4"-20 X 3/4" HHCS Gr. 5 Bolt	4	29	B-131	5/16"-18 X 1 HHCS Grade 5	2
7	W-102	1/4" Standard Flat Washer	6	30	200008	Hydraulic Tank	
8	N-103	5/16"-18 Hex Nut	3	31	400037	Foam Lever Sleeve	2
9	N-153	5/16"-18 Nut Insert	4	32	67259	Foam Grip	2
10	N-152	1/4"-20 Brass Nut Insert	6	33	20257	Black Plastic Grip f/Steering Lever	2
11	97304	Left Steering Rod	1	34	400068	Right Steering Lever	1
12	N-150	3/8"-24 Hex Nut	2	35	97305	Right Steering Rod	1
13	N-155	3/8"-24 Adj. Yolk	2	36	N-103-W	5/16"-18 Whiz Flange Nut F/Hyd. Tank	2
14	P-102	3/8" X 1 1/4" Clevis Pin	2	37	W-109	1/2" Flat Washer	2
15	97142	Pump Control Arm	2	38	N-110	1/2"-13 Nut	2
16	97306	Nylon Bushing (3/8"ID X 1/2"OD)	4	39	N-111	1/2"-13 Hex Nut Jam	2
17	20224	#13 Hairpin Clip	4	40	F-101	1/4"-28 90° Grease Fitting	2
18	B-138	1/2"-13 X 1" HH Bolt	2	41	68142	1" Square Plug	2
19	N-175	1/2"-13 X 1 3/4" Heavy Coupling Nut	2	42	B-165	3/8"-16 X 2" HHCS Gr. 5 Bolt	2
20	W-110	1/2" Machinery Bushing	6	43	W-104	3/8" Standard Flat Washer	2
21	20252	Spring	4	44	N-108	3/8"-16 Whiz Flange Lock Nut	2
22	B-143-G	1/2" X 4 1/2" HH Greased Bolt	2	45	97465	Right Fender Brace	1
23	W-171	1/2" ID X 1 1/4" OD Teflon Washer	4	46	100010	Left Fender Brace	1

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HUBS AND BELTS

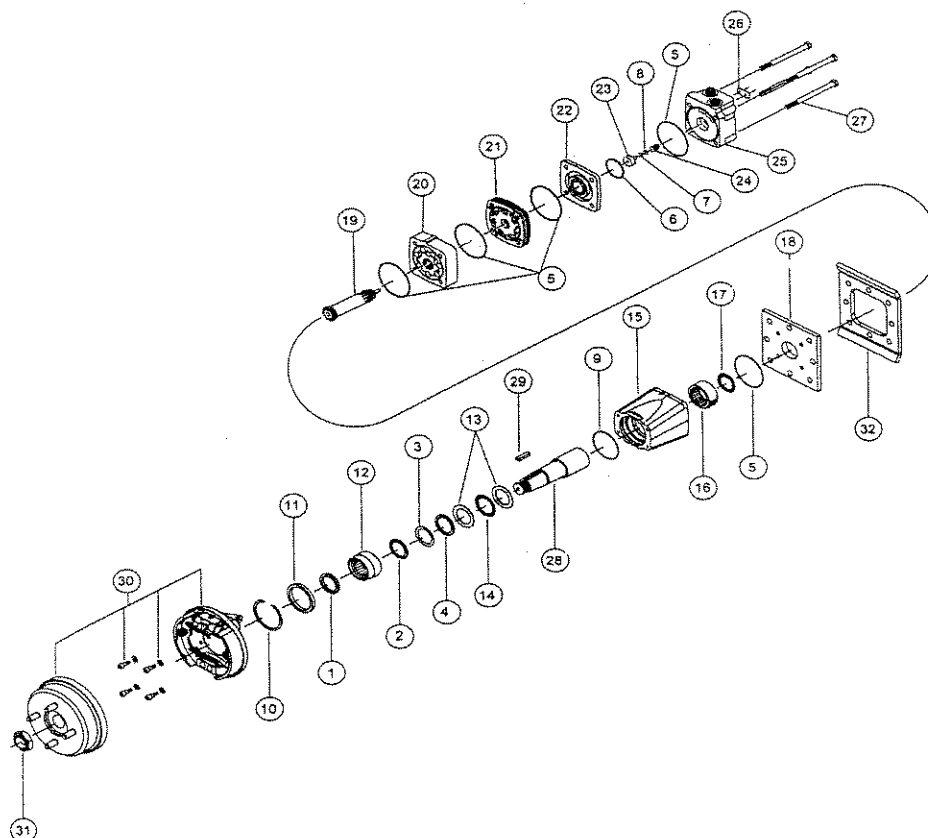


REF	PART#	DESCRIPTION	Qty
	10161	Complete Short Spindle Assembly	2
	10161-L	Complete Long Spindle Assembly	1
1	N-167	1"-14 Jam Nut	3
2	W-146	1" ID X 1 3/4" OD X 1/4" Thick Washer	10
3	W-137	1"ID X 2"OD Belleville Washer	6
4	9907675X100S	6.75" Split Pulley (1" Bore)	3
5	W-131	1" ID X 1 1/2" OD X 1/8" Thick Washer	4
6	30218	Bearing and Spacer	3
7	30241	1 Deck Hub, 2 Snap Rings and 1 Bearing	3
8	F-102	1/4"-28 Grease Fitting	3
9	30219	Inner Deck Hub Spacer	3
10	30217	Short Blade Shaft	2
11	W-182	1/4" Blade Spacer (F/X Blade)	3
	30242	1/2" Blade Spacer (F/H&N Blades)	
12	W-101	5/8" ID X 2 1/4" OD Fiber Washer	3
13	30227-72X	72" X Blade	3
	30227-72N	72" Heavy Duty Lift Blade (Optional)	
	30227-72H	72" Standard High Lift Blade (Optional)	
	300091	72" X Blade Kit (Optional)	

REF	PART#	DESCRIPTION	Qty
14	W-100	5/8"ID X 2"OD Belleville Washer	3
15	B-121	5/8"-18 X 2 1/2" Blade Bolt (use w/o blade spacer)	3
	B-121-L	5/8"-18 X 3" Blade Bolt (use with blade spacer)	
	B-121-LL	5/8"-18 X 3 1/4" Blade Bolt (use with Whiz-Mow)	
16	9907700X100C	6" Pulley	1
17	30217-L	Long Blade Shaft	1
18	30302	Magic Mulcher (On all Diesel spindle hubs)	3
19	68162	B-162 Deck Belt	1
20	97346	C-158 Engine-Deck Belt	1
21	300058	Fan-1" X 8 1/4" Steel Grey w/Decal	3
22	788080	Snap Ring	
23	67255	Spindle Caps	2

DIXIE CHOPPER

24 Cu. In. WHEEL MOTOR W/ BRAKE

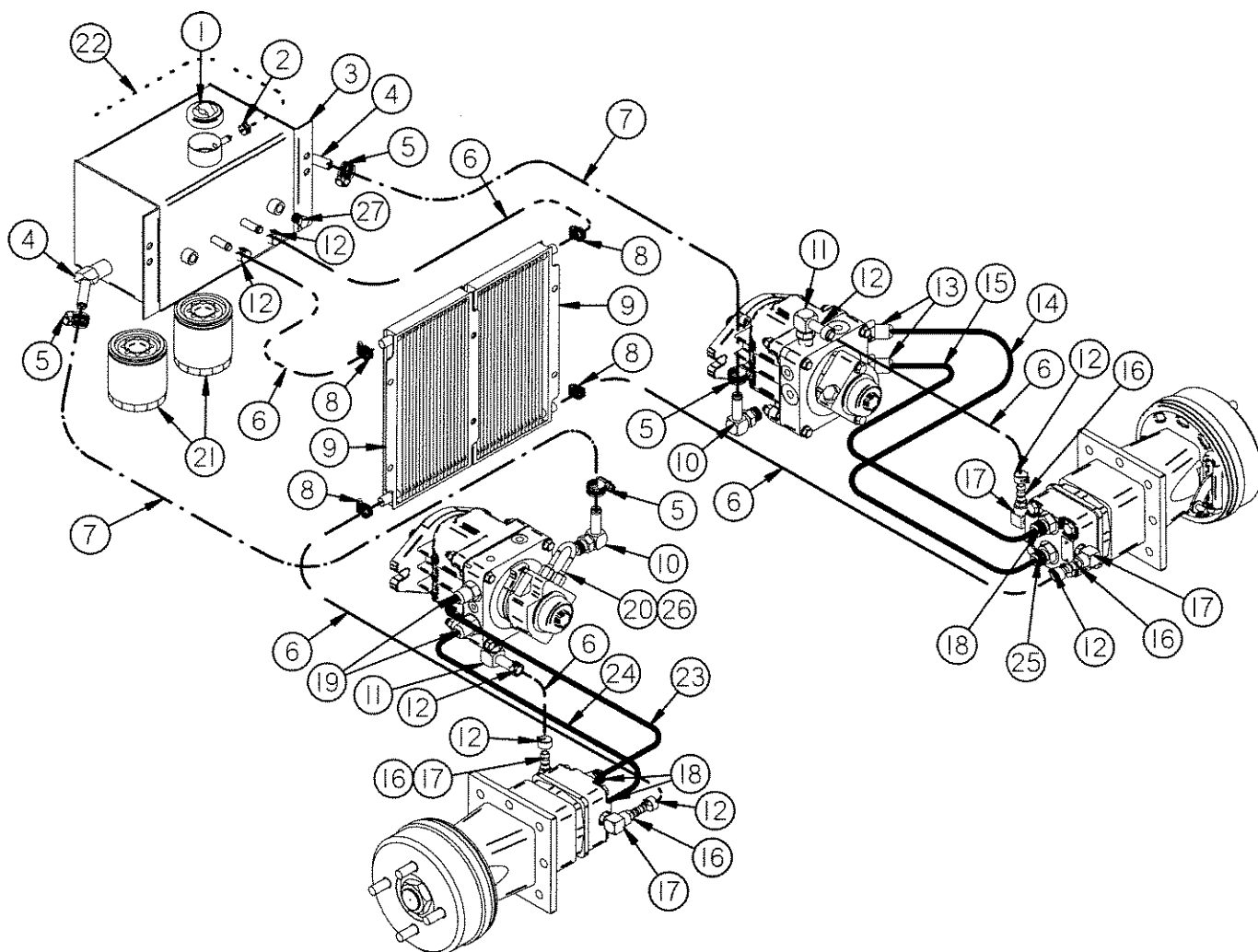


REF #	PART #	DESCRIPTION	QTY.
	200024	24 Cu. In. Wheel Motor w/Brake System	2
	300333850	Seal Kit - Contains Items 1-9	
1	In-Kit	Dust Seal	1
2	In-Kit	Metal Back Up Ring	1
3	In-Kit	Back Up Seal	1
4	In-Kit	Shaft Seal	1
5	In-Kit	Body Seal	5
6	In-Kit	Commutator Seal	1
7	In-Kit	O-Ring Seal	1
8	In-Kit	Back Up Seal (Teflon)	1
9	In-Kit	Housing Seal Carrier	1
10	700018013	Retaining Ring	1
11	700018085	Bearing Spacer	1
12	300018021	Front Housing Bearing	1
13	300018002	Thrust Washer	2
14	300018003	Front Thrust Bearing	1
15	300130035	"35" Housing Kit (Incl. Ref # 16)	1
16	500018003	Rear Housing Bearing	1
17	300018107	Rear Thrust Bearing	1

REF #	PART #	DESCRIPTION	QTY
18	300012016	Mid Mount Plate	1
19	300014031	24 Drive Link	1
20	300332024	24 Rotor Set	1
21	300015008	Manifold	1
22	300012013	Commutator Assembly	1
23	300018056	Piston	1
24	300018059	Piston Spring	1
25	300160007G	Endcover	1
26	N/A	"Not Orderable"	1
27	300335024	24 Rotor Bolts	4
28	300110051	Shaft	1
29	300339102	Shaft Key	1
30	300018105W/HAZ	Brake Kit	
	300018106	Brake Hub	1
	500180050	Bolt	4
	500180045	Washer	4
31	PW72693	Lock Nut	1
32	200016	Wheel Motor Bracket Face Plate (Face Plate Comes With Frame)	

DIXIE CHOPPER

HYDRAULIC HOSE DIAGRAM

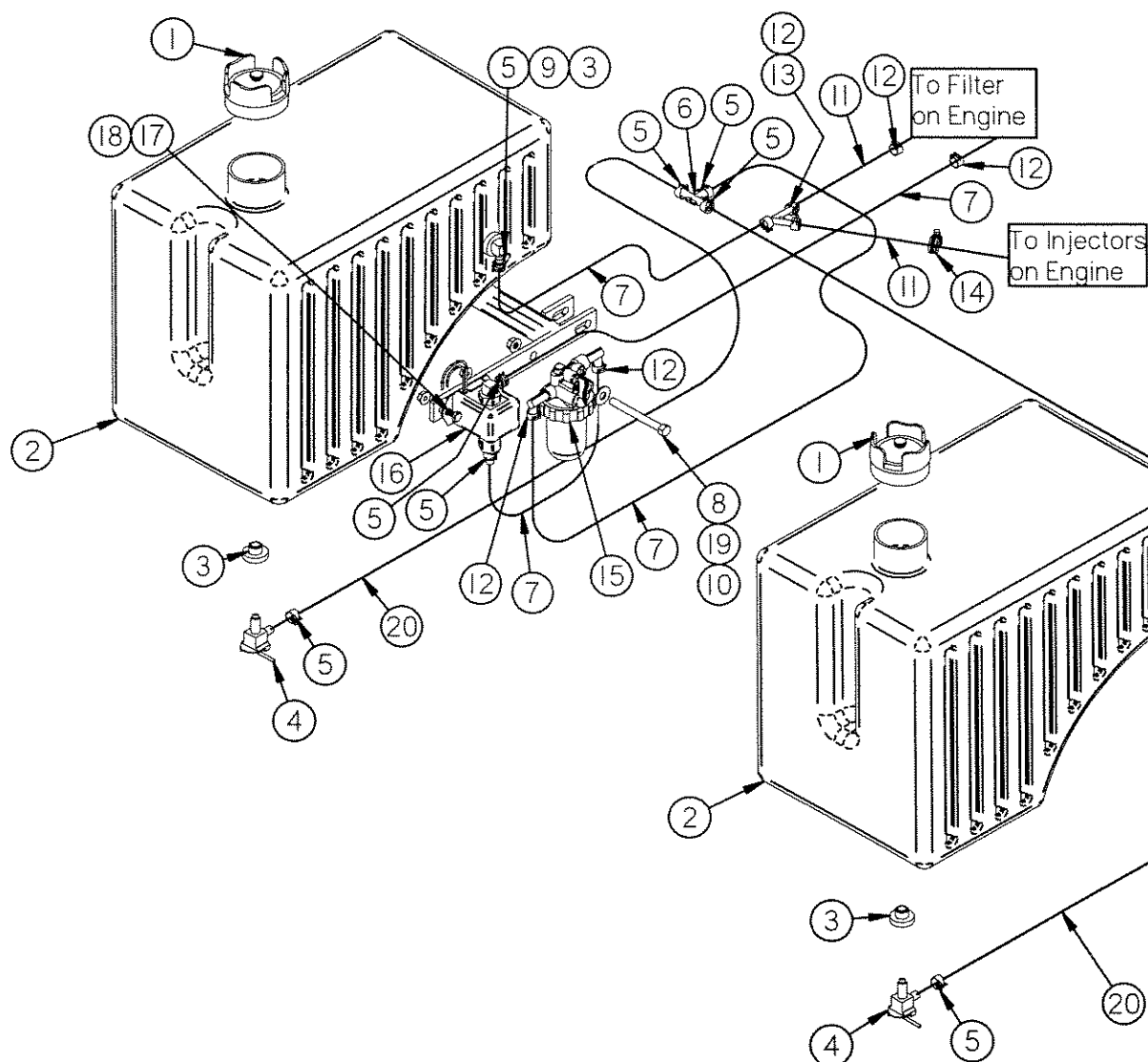


REF	PART#	DESCRIPTION	Qty
1	40117-C	Hydraulic Tank Cap	1
2	72012	Hose Clamp-5/16"	1
3	200008	Hydraulic Tank	1
4	200048	45 deg. (3/8" Male Pipe - 1/2" Barb) Fitting	2
5	97098	1/2" Worm Clamp	4
6	65108	3/8" Clear Hose	/ft.
7	200025	1/2" Black Braided Hose	/ft.
8	68231	#4 Hose Clamp	4
9	60103-L	Oil Cooler	2
10	72017	90 deg. Fitting (1/2" - 1/2")	2
11	72021	90 deg. Fitting (1/2" - 3/8")	2
12	67013	3/8" Spring Clamp	8
13	65005	45° 5/8" JIC X 1/2" O-Ring Fitting	2
14	97312	Right Front Hydraulic Hose Asm.	1

REF	PART#	DESCRIPTION	Qty
15	97311	Right Rear Hydraulic Hose Asm.	1
16	67014	Fitting-1/4" MPT - 3/8" Barb	4
17	67017	90° Fitting 1/4" O-ring - 1/4" FPT	4
18	87104	High Pressure Hydraulic Fitting (steel)	2
19	65004	1/2" O-Ring TO 5/8" Straight Fitting	2
20	97315	Loop Steel Line	1
21	68140	Filter-40 Micron	2
22	97374	5/16" Black Hose	/ft.
23	97309	Left Front Hydraulic Hose Asm.	1
24	97310	Left Rear Hydraulic Hose Asm.	1
25	200009	Fitting-3/8" O-ring - 3/8" Straight (3" Long)	2
26	97314	Fitting-1/4" O-ring - 1/4" JIC	2
27	65009	1/4" Plug	1

DIXIE CHOPPER

FUEL SYSTEM

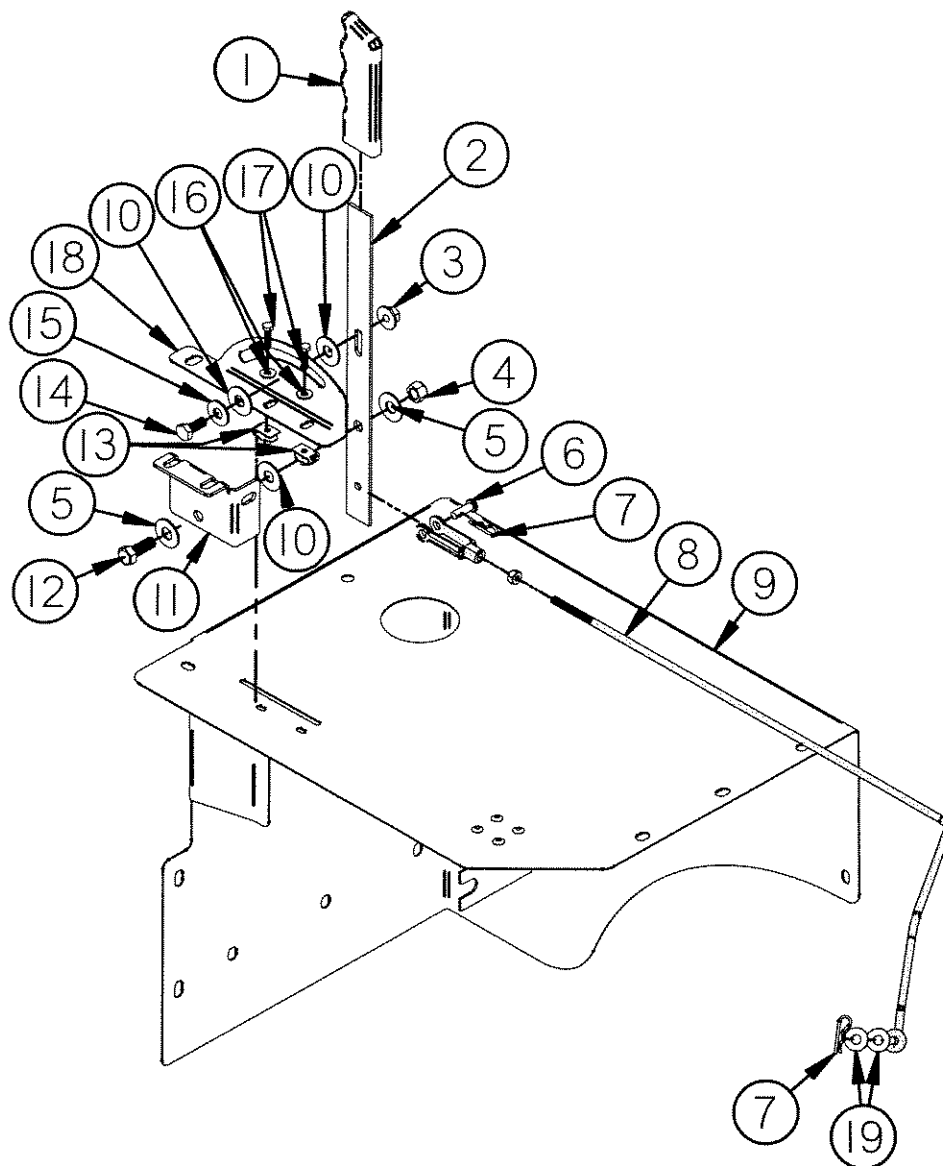


REF	PART#	DESCRIPTION	Qty
1	600035 40117-1	Fuel Tank Cap Fuel Tank Cap-Manual Vent w/ Guage (Optional)	2
2	400015	7 Gallon Plastic Fuel Tank	2
3	40220	Fuel Tank Grommet	3
4	400016	Valve-7 Gallon Fuel Tank Shut-off	2
5	72012	5/16" Spring Hose Clamp	8
6	65008	5/16" Fuel Line "T"	1
7	97374	5/16" Black Fuel Line	/ft.
8	N-103-W	5/16"-18 Whiz Flange Nut	1
9	72218	90° Fitting-1/8" MP - 5/16"	1

REF	PART#	DESCRIPTION	Qty
10	B-176	5/16"-18 X 3" Bolt	1
11	40211	1/4" Black Fuel Line	/ft.
12	40213	1/4" Spring Hose Clamp	7
13	97369	5/16" Fuel Line "Y"	1
14	68231	#4 Hose Clamp	1
15	129335-55700	Water Sperator (Yanmar)	1
16	60100	Fuel Pump w/Fitting	1
17	N-102	1/4"-20 Whiz Flange Nut	2
18	B-102	1/4"-20 X 3/4" HHCS Gr. 5	2
19	W-113	5/16" Standard Flat Washer	1
20	60109	3/8" Hose Line	/ft.

DIXIE CHOPPER

THROTTLE ASSEMBLY

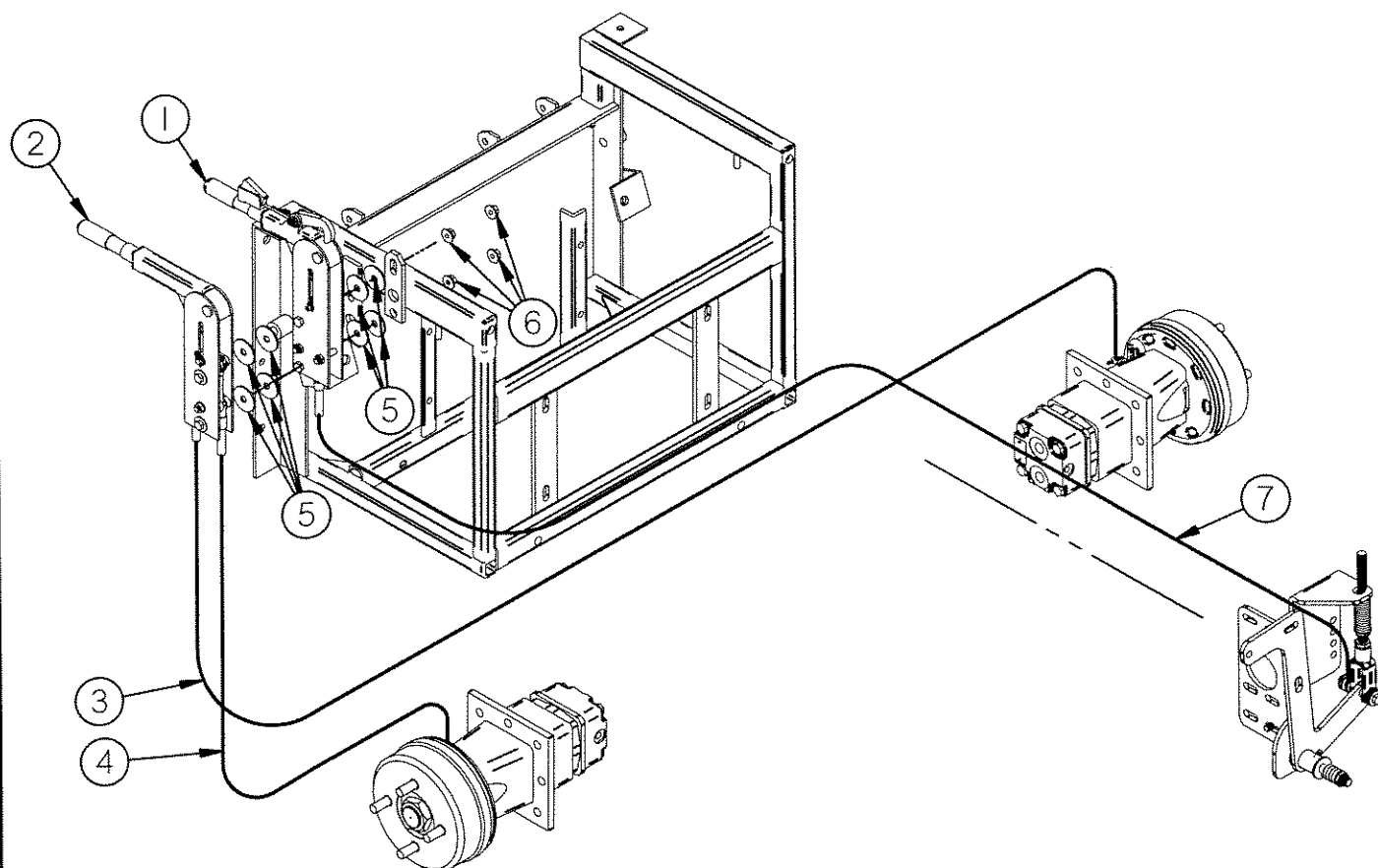


REF	PART#	DESCRIPTION	Qty
1	67258	1/4" X 1" Handle Grip (Black)	1
2	97147	Diesel Throttle Handle	1
3	N-134	5/16"-18 Large Flange Lock Nut	1
4	N-107	3/8"-16 Nylon Lock Nut	1
5	W-104	3/8" Flat Washer	2
6	P-122	1/4" X 3/4" Pin	1
7	20224	#13 Hairpin Clip	2
8	97144	Throttle Rod, Yoke, and Nut	1
9	400004	Right Fender-7 Gallon Low Ride	1

REF	PART#	DESCRIPTION	Qty
10	W-125	3/8" X 7/8" Plastic Washer	3
11	97011	Throttle Handle Bracket	1
12	B-108	3/8"-16 X 1" Bolt	1
13	C-105	#10-24 Clip (Fold over nut)	2
14	B-107	5/16"-18 X 3/4" HH Bolt	1
15	W-113	5/16" Standard Flat Washer	1
16	W-152	#10 Stainless Washer	2
17	B-203	#10-24 X 3/4" S.S. HH Bolt	2
18	65270	Stainless Fender Throttle Bracket	1
19	W-121	#8 Flat Washer	2

DIXIE CHOPPER.

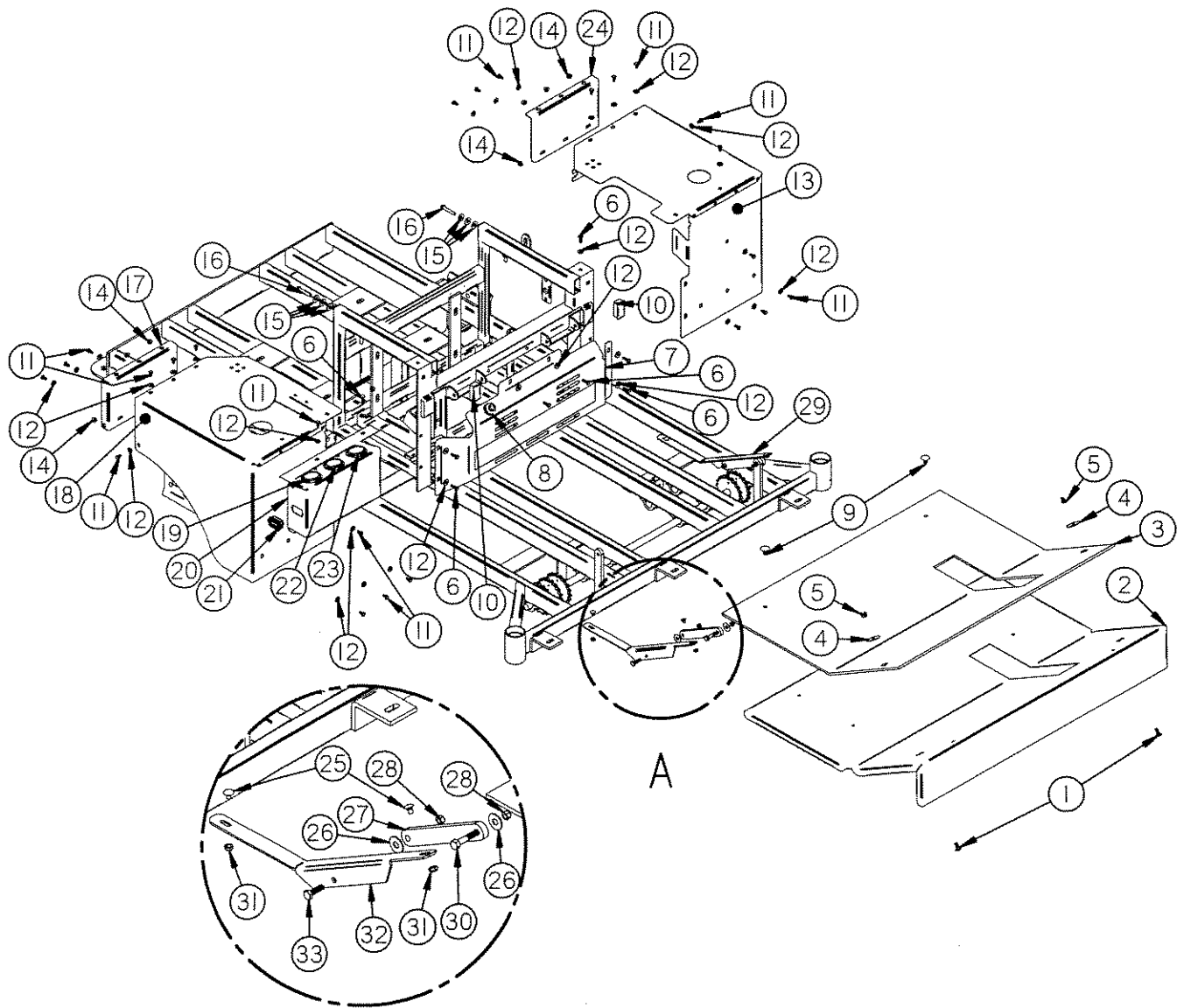
BRAKE & DECK ENGAGING



REF	PART#	DESCRIPTION	Qty
1	97303	Deck Engaging Handle & Cable Asm	1
2	97094	Brake & Cable Asm	1
3	65247	Right Brake Cable (Long)	1
4	65246	Left Brake Cable (Short)	1
5	W-106	3/8" Fender Washer Thick	8
6	N-134	5/16"-18 Large Flange Lock Nut	4
7	990597303	Deck Engaging Cable Only	1

DIXIE CHOPPER

BODY



DETAIL A

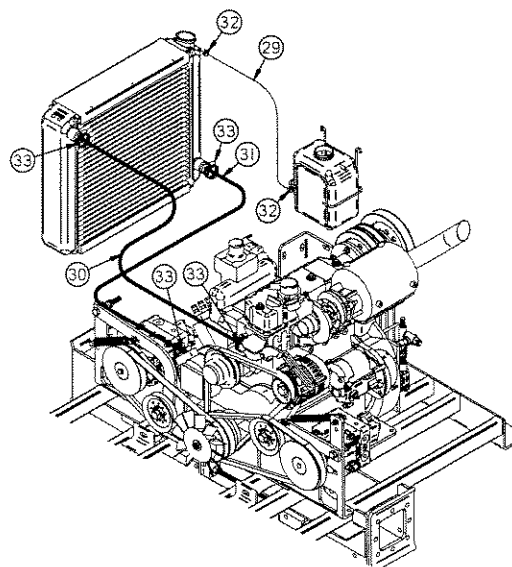
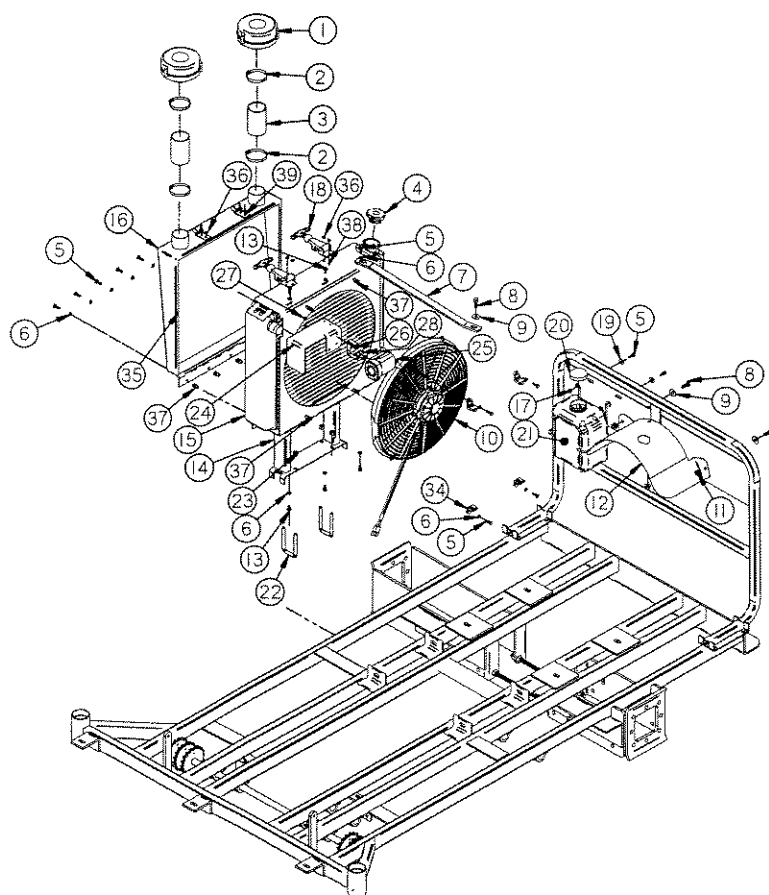


BODY CONT'D

REF	PART#	DESCRIPTION	Qty
1	B-104	5/16"-18 X 3/4" Carriage Bolt	2
2	97358	Stainless Floor Pan	1
3	97359	Floor Pan Carpet	1
4	W-106	3/8" Fender Washer	2
5	N-106	5/16"-18 Wing Nut	2
6	B-209	1/4"-20 X 3/4" SS HHCS	8
7	400119	Diesel SS Front Panel	1
8	933110-00100 933110-00301 97326 500000	Key & Ignition Set of 2 Keys Wiring Harness Only Kit-(Includes:933110-00100, & 97326)	1
9	C-111	Plastic Christmas Tree Cap (For Floor Pan)	2
10	67256	2" X 1" End Cap f/Transmission Frame	2
11	B-103	1/4"-20 X 1/2" Stainless Bolt	24
12	W-153	1/4" Stainless Flat Washer	32
13	400040	Left Fender	1
14	N-101	1/4"-20 Stainless Whiz Nut	8
15	W-113	5/16" Standard Flat Washer	6
16	B-105	5/16"-18 X 1 3/4" Full Thread	2
17	400034	7 Gallon Right Rear Fuel Tank Support Bracket	1
18	400004	Right Fender	1
19	68239	Voltage Meter	1
20	97360	Diesel Guage Bracket	1
21	20246-D	Hour Meter	1
22	97355	Water Temperature Guage	1
23	97354	Oil Pressure Guage	1
24	400033	7 Gallon Left Rear Fuel Tank Support Bracket	1
25	B-157	1/4"-20 X 1/2" Carriage Bolt	4
26	W-125	3/8" X 7/8" Plastic Washer	4
27	400007	Floor Pan Hinge Connecting Arm	2
28	N-131	5/16"-18 Nyloc Nut	4
29	400005	Floor Pan Hinge Bracket (Left)	1
30	B-174	5/16"-18 X 1 1/4" Bolt	2
31	N-176	1/4"-20 Nyloc Nut	4
32	400006	Floor Pan Mounting Bracket (Right)	1
33	B-131	5/16"-18 X 1 HHCS Gr. 5	2

DIXIE CHOPPER

RADIATOR ASSEMBLY

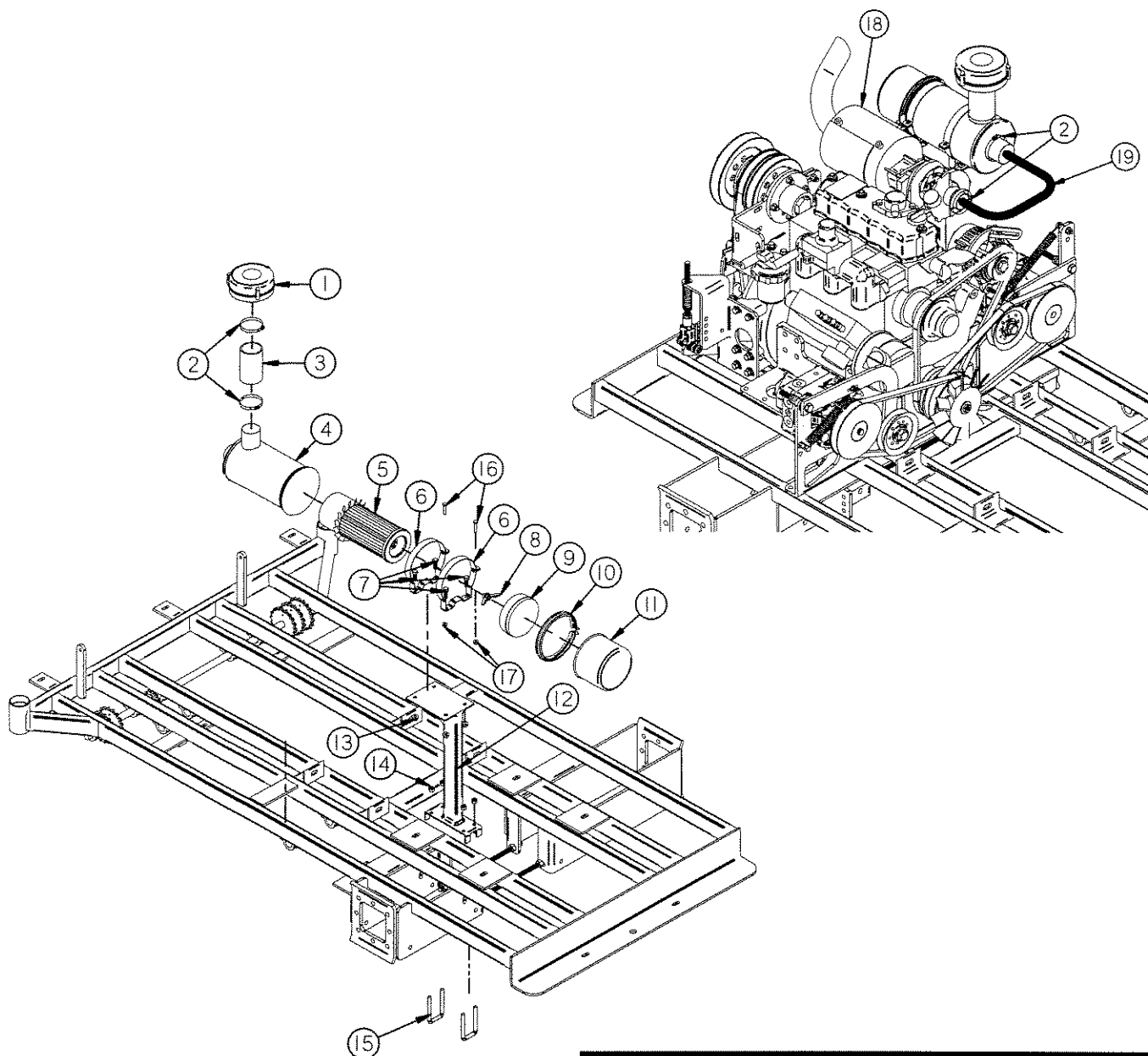


REF	PART#	DESCRIPTION	Qty
1	90115	Turbinator Pre-cleaner	2
2	90125	2" Hose Clamp	4
3	72126	2" Air Cleaner Hose	2
4	97383	Radiator Cap	1
5	B-102	1/4"-20 X 3/4" HHCS	13
6	W-122	1/4" Lock Washer	15
7	990710008	Radiator Support Brace	1
8	B-108	3/8"-16 X 1" Bolt	3
9	W-104	3/8" Flat Washer	3
10	97189	Electric Radiator Fan	1
11	N-108	3/8"-16 Whiz Flange Lock Nut	3
12	97347	Rear Pulley Guard	1
13	B-101	1/4"-20 X 1/2" Bolt	4
14	97187	Radiator Deep Core Mount	1
15	97188	Radiator Deep Core	1
16	97150	Radiator Screen Box	1
17	N-102	1/4"-20 Whiz Flange Nut	2
18	97386	Rubber Latch Assembly	2
19	W-102	1/4" Flat Washer	2
20	97389	Coolant Overflow Cap	1

REF	PART#	DESCRIPTION	Qty
21	97337	Coolant Overflow Tank (Inc. ref# 20 & 29)	1
22	B-204	3/8"-16 Square Bend U Bolt (2"L X 1 3/8"W)	2
23	N-107	3/8"-16 Nylon Lock Nut	4
24	97361	Oil Siren Bracket	1
25	97362	Oil Siren	1
26	W-183	#6 SAE Flat Washer	2
27	N-193	#6-32 HH Nut	2
28	B-288	#6-32 X 1/2" Phillips Head Screw	2
29	40211	1/4" Hose	/ft.
30	990597336	1" Radiator Hose (Top)	1
31	990598009	1" Radiator Hose (Bottom)	1
32	40213	1/4" Spring Clamp	2
33	97375	#20 Adjustable Hose Clamp	4
34	97190	Clip F/Fan	4
35	97385	Trim-Lock F/Radiator Screen	/in.
36	N-169	10-24 Hex K-Loc Nut	8
37	N-152	1/4"-20 Insert	9
38	B-233	#10-24 X 1/2" Phillip Flat Head	4
39	B-289	#10-24 X 1/2" Bolt	4

DIXIE CHOPPER

ENGINE AIR FILTER

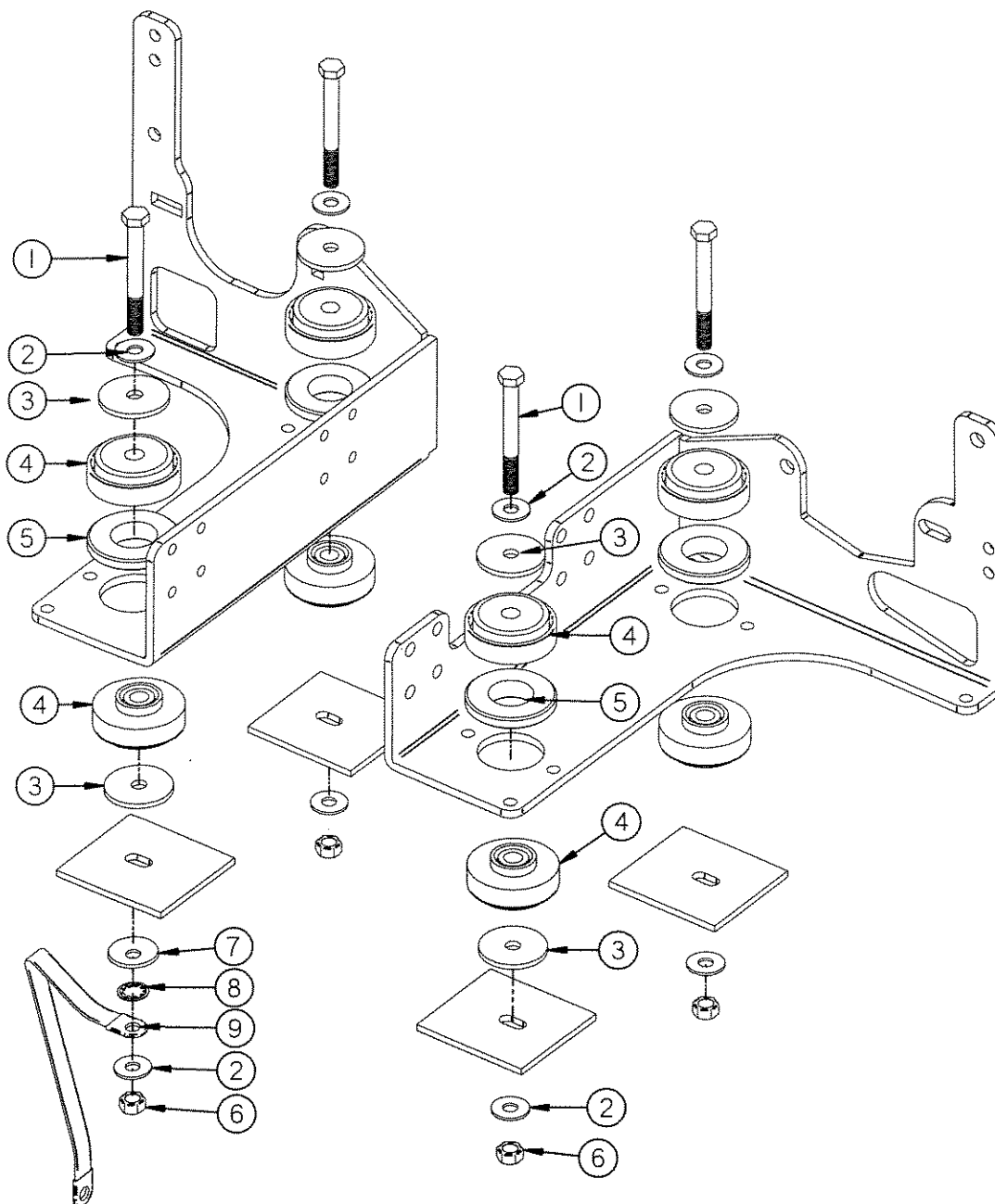


REF	PART#	DESCRIPTION	Qty
1	90115	Turbinator Pre-cleaner	1
2	90125	2" Hose Clamp	4
3	90126-T	Donaldson Air Intake Hose (4" Long)	1
4	90121	Donaldson Air Cleaner Canister (Inc. Ref #'s 4,5,8,9,10,11)	1
5	90122	Primary Donaldson Air Filter	1
6	90123	Donaldson Air Cleaner Bracket	2
7	B-107	5/16"-18 X 3/4" Bolt	4
8	P101870	Donaldson Air Filter Wing Nut	1
9	P102523	Donaldson Air Filter Rubber Baffle	1

REF	PART#	DESCRIPTION	Qty
10	P002904	Air Cleaner Cannister Clamp	1
11	P103007	Air Filter Cup Housing	1
12	97331	Donaldson Filter Mount Bracket	1
13	N-103-W	5/16"-18 Whiz Flange Lock Nut	4
14	N-107	3/8"-16 Nylon Lock Nut	4
15	B-204	3/8"-16 Square Bend U Bolt (2"L X 1 3/8"W)	2
16	B-148	1/4" X 1 1/4" HH Bolt Gr.5	2
17	N-102	1/4"-20 Whiz Flange Nut	2
18	98065	Yanmar Muffler (4-Hole)	1
19	990597377	Air Filter Hose	1

DIXIE CHOPPER

DIESEL MOTOR MOUNT

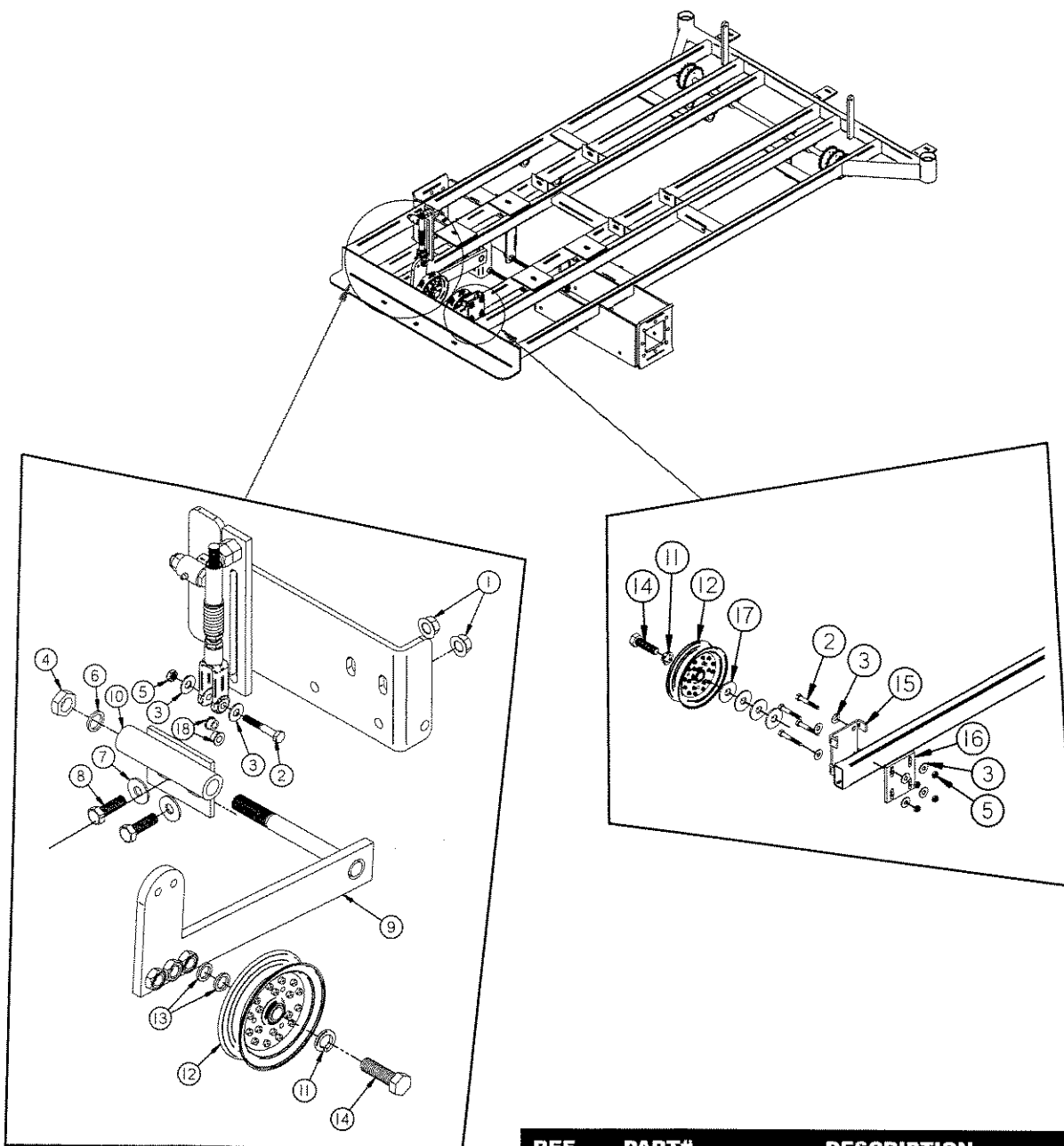


REF	PART#	DESCRIPTION	Qty
	600025	Kit-Motor Mount	
1	B-256	1/2"-20 X 4 1/2" HHCS Gr. 8	4
2	W-109	1/2" Flat Washer	8
3	W-172	1/2"ID X 2 3/4"OD Washer (3/16" thick)	6
4	600026	Mount-Rubber Diesel Motor (1 pr.)	4

REF	PART#	DESCRIPTION	Qty
5	600027	Aluminum Mount Bushing	4
6	N-178	1/2"-20 Auto Lock Nut	4
7	W-158	1/2"ID X 1 5/8"OD Teeth Bellville	1
8	W-157	1/2" Star Tooth Washer	1
9	97382	Braided Ground Strap	1

DIXIE CHOPPER

REAR IDLERS

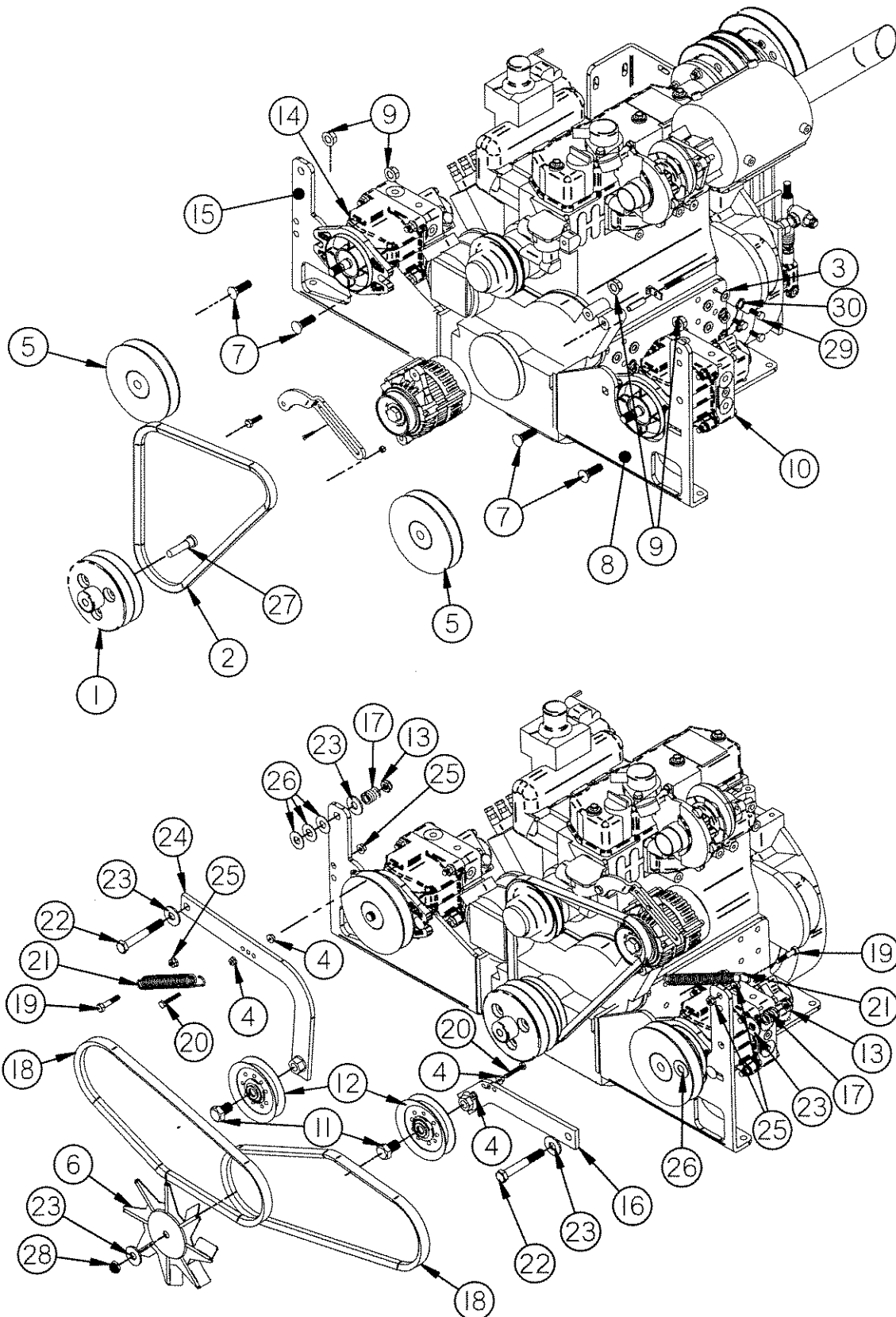


REF	PART#	DESCRIPTION	Qty
1	N-157	1/2"-13 Whiz Flange Nut	2
2	B-156	5/16"-18 X 2" HHCS Bolt Gr. 5	5
3	W-113	5/16" Standard Flat Washer	10
4	N-124	3/4"-16 Stover Lock Nut	1
5	N-144	5/16"-18 Nylon Jam Nut	5
6	20264	3/4"ID X 1"OD X 1/8" Thick Washer	1
7	W-109	1/2" Flat Washer	2
8	B-123	1/2"-13 X 1 1/2" HH Bolt	2
9	97352	Belt Tension Idler Arm	1

REF	PART#	DESCRIPTION	Qty
10	97447	Diesel Deck Belt Drive Idler Mount Brkt.	1
11	W-111	5/8" Lock Washer	2
12	97319	C-Section V-Idler Pulley	2
13	30112	5/8"ID X 7/8"OD X 1/8" Thick Washer	2
14	B-185	5/8"-11 X 2" HHCS Gr. 5 Zinc	2
15	97351	Bottom Idler Bracket	1
16	97134-P	Idler Mount Plate	1
17	W-135	5/8" Flat Washer	4
18	20221	Nylon Bushing	2

DIXIE CHOPPER

FRONT ENGINE ASSEMBLY



DIXIE CHOPPER

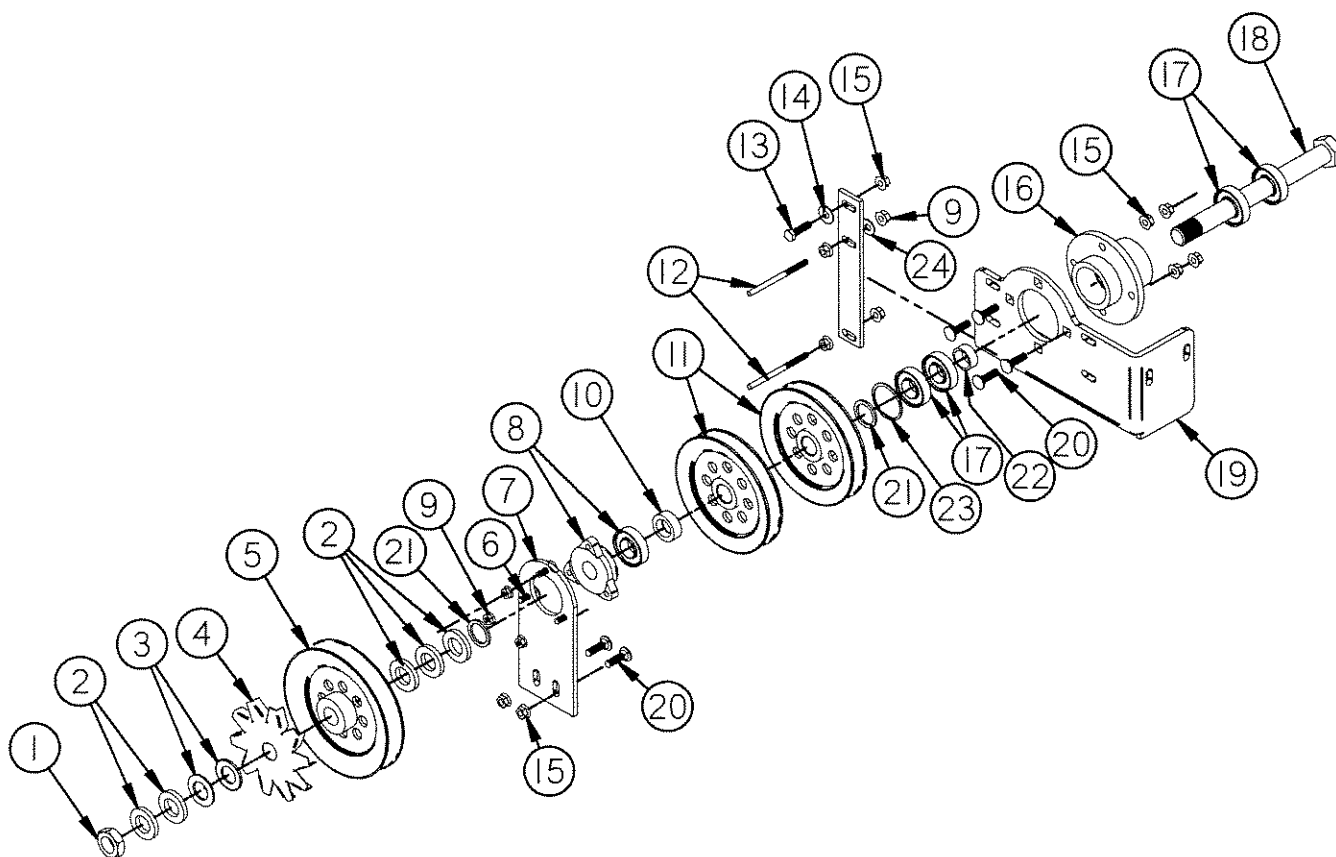
FRONT ENGINE ASSEMBLY

CONT'D

REF	PART#	DESCRIPTION	Qty
1	97320	Double Groove 3 Hole Pulley	1
2	97378	A-38 Alternator Belt	1
3	W-160	#10 Flat Washer	16
4	N-102	1/4"-20 Whiz Flange Nut	4
5	990797317	Pulley F/Pump (4.4 OD)	2
6	97381	8"-10 Blade Plastic Fan f/Pulley (1/2" Bore)	1
7	B-211	1/2"-13 X 1 1/2 Carriage Bolt	4
8	97059	Left Pump Mount Bracket	1
9	N-157	1/2"-13 Whiz Flange Nut	4
10	97308	21L Hydraulic Pump (Left)	1
11	B-188	5/8"-11 X 1 1/4" Bolt	2
12	30234	4 1/2" V-Idler Pulley	2
13	N-126	1/2"-13 Jam Nyloc Nut	2
14	97307	21L Hydraulic Pump (Right)	1
15	97060	Right Pump Mount Bracket	1
16	97329	Left Idler Arm	1
17	20252	Spring	2
18	20256	Drive Belt B-38	2
19	B-158	3/8"-16 X 1 1/2" HH Bolt	2
20	B-148	1/4"-20 X 1 1/4" Bolt	2
21	98122	Spring f/Idler	2
22	B-119	1/2"-13 X 3" HHCS Bolt	2
23	W-156	1/2" Flat Washer	5
24	97330	Right Idler Arm	1
25	N-108	3/8"-16 Whiz Flange Nut	4
26	W-140	5/8" Nylon Washer	4
27	B-266	2" Wheel Stud Bolt	1
28	N-162	1/2"-20 Nyloc Nut	1
29	B-219	M10-1.50 X 25 Bolt	16
30	W-162	#10 Lock Washer	16

DIXIE CHOPPER

UPPER DECK DRIVE

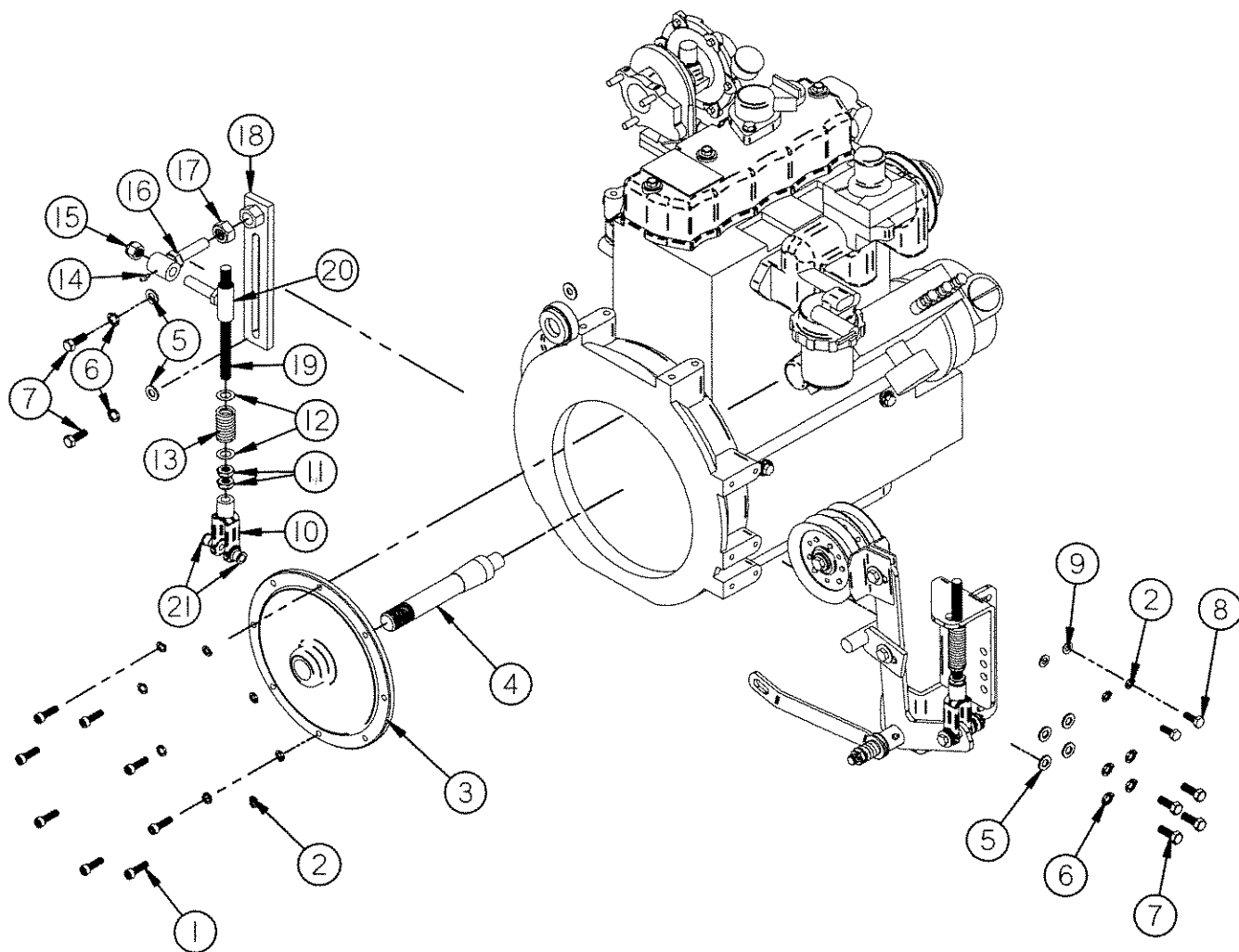


REF	PART#	DESCRIPTION	Qty
1	N-167	1"-14 Jam Nut Zinc	1
2	W-146	1" ID X 1 3/4" OD X 1/4" Thick Washer	5
3	W-137	1" X 2" Bellville Washer	2
4	72266	Deck Pulley Fan	1
5	9907700X100C	7" OD X 1" ID C-Section Split Pulley	1
6	B-107	5/16"-18 X 3/4" HH Bolt	3
7	97064	Crank Drive Support Plate	1
8	63301-C	Bearing Housing & Bearing	1
9	N-103-W	5/16"-18 Whiz Flange Nut	7
10	63216	Locking Collar	1
11	9907600X100S	6" OD X 1" ID Split B-Groove Pulley	2
12	97149	Declutch Belt Guide	2

REF	PART#	DESCRIPTION	Qty
13	B-109	3/8"-16 X 1 1/4" Bolt	1
14	W-104	3/8" Flat Washer	1
15	N-108	3/8"-16 Whiz Flange Lock Nut	7
16	68241	Center Hub (1 Hub, 1 Retainer, 1 Spacer, 4 Bearings)	1
17	30218	Bearing & Spacer	4
18	97388	Jackshaft	1
19	97061	Diesel Jackshaft Mount	1
20	B-136	3/8" X 1 1/4" Carriage Bolt	6
21	W-131	1" ID X 1 1/2" OD X 1/8" Thick Washer	2
22	300022	Spacer-1/2" Machined	1
23	788080	Snap Ring-Retainer	1
24	W-113	5/16" Flat Washer	1

DIXIE CHOPPER

REAR ENGINE ASSEMBLY

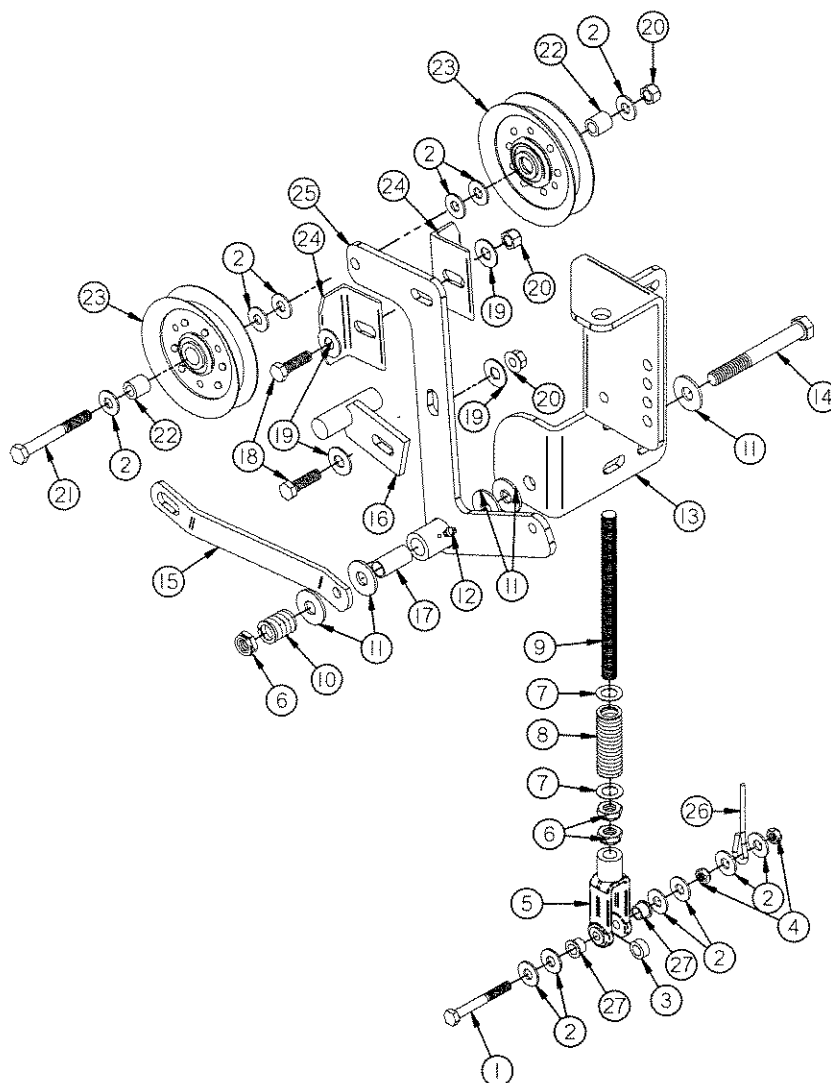


REF	PART#	DESCRIPTION	Qty
1	B-221	M8-1.25 X 20 Socket Head	8
2	W-163	M8 Lock Washer	10
3	97342	Crank Plate	1
4	97341	Taper Shaft For Crank Plate	1
5	W-160	M10 Flat Washer	6
6	W-162	M10 Lock Washer	6
7	B-219	M10-1.5 X 25	6
8	B-221	M8-1.25 X 20	2
9	W-121	M8 Flat Washer	2
10	N-163	1/2"-20 Yoke	1

REF	PART#	DESCRIPTION	Qty
11	N-126	1/2"-13 Jam Nyloc Nut	2
12	W-110	1/2" Machinery Bushing (.515ID X .875OD)	2
13	30207-S	Deck Engaging Spring	1
14	F-100	3/16" Drive-in Grease Fitting	1
15	N-143	1/2"-13 Nyloc Insert Lock	1
16	97350	Idler Trunion	1
17	N-120	5/8"-11 Hex Nut	1
18	20126-1	Chain Idler Bracket w/Nut	1
19	97448	1/2"-20 X 8" All Thread	1
20	97357	Engaging Spring Tube Weldment	1
21	97306	3/8" Nylon Bushing	2

DIXIE CHOPPER.

BELT TENSION ARM



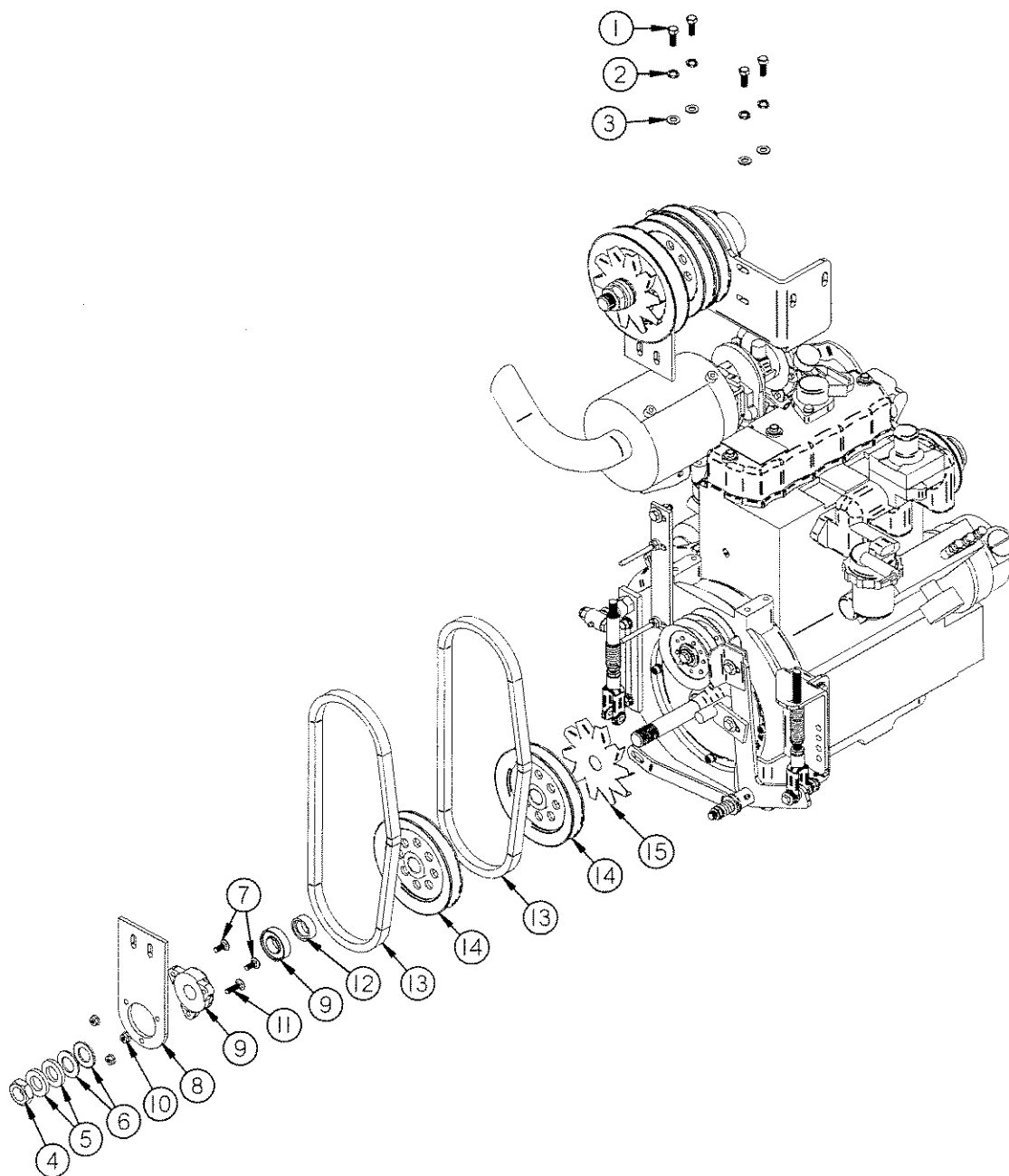
REF	PART#	DESCRIPTION	Qty
1	B-173	5/16"-18 X 2 1/2" Bolt	1
2	W-113	5/16" STD Flat Washer	12
3	97416	.260L X .375ID X .625 OD Spacer	1
4	N-144	5/16"-18 Nylon Jam Nut	2
5	N-163	1/2"-20 Yoke	1
6	N-126	1/2"-13 Jam Nyloc	3
7	W-110	1/2" Machinery Bushing	2
8	97390	40 Lb Engaging Spring	1
9	97448	1/2"-20 X 8" All-thread	1
10	20252	Spring	1
11	W-109	1/2" Flat Washer	5
12	F-100	3/16" Drive-in Grease Fitting	1
13	97062	Declutch Assembly Mount Bracket	1
14	B-207	1/2"-13 X 4" HHCS	1

REF	PART#	DESCRIPTION	Qty
15	97423	Arm Support Lower Bearing	1
16	97393	Rear Drive Belt Guide	1
17	65276	Brass Bushing (1/2" X 5/8" X 1 1/4")	1
18	B-109	3/8"-16 X 1 1/4" Bolt	2
19	W-104	3/8" Flat Washer	4
20	N-107	3/8"-16 Nylon Lock Nut	3
21	B-140	3/8"-16 X 3" Gr. 5 HH Bolt	1
22	97415	.375ID X .625OD X .625 Long Spacer	2
23	30234	4 1/4" Idler V-Pulley	2
24	97396	Angle Belt Guide	2
25	97063	Diesel Declutch Pivot Arm	1
26	990597303	Deck Engaging Cable	1
27	97306	3/8" Nylon Bushing	2

DIXIE CHOPPER.

REAR ENGINE ASSEMBLY

CONT'D



REF	PART#	DESCRIPTION	Qty
1	B-219	M10-1.50 X 25	4
2	W-162	M10 Lock Washer	4
3	W-160	M10 Flat Washer	4
4	N-167	1"-14 Jam Nut Zinc	1
5	W-146	1" ID X 1 3/4" OD X 1/4" Thick Washer	2
6	W-137	1" X 2" Bellville Washer	2
7	B-259	5/16"-18 X 1" Carriage Bolt	2
8	97064	Crank Drive Support Plate	1

REF	PART#	DESCRIPTION	Qty
9	63301-C	Bearing Housing & Bearing	1
10	N-103-W	5/16"-18 Whiz Flange Nut	3
11	B-215	5/16"-18 X 1 1/4 Carriage Bolt	1
12	63216	Locking Collar	1
13	97345	B40 Engine-Jackshaft Belt	2
14	9907600X100S	6" Split B-Groove Pulley (1" ID)	2
15	72266	Deck Pulley Fan	1



DIXIE CHOPPER.

ELECTRICAL DIAGRAM

CONT'D

PART#	DESCRIPTION
228000-0250	Starter
419836-77201	Alternator
129001-42003	Water Pump
97356	Water Temp. Sending Unit
97355	Water Gauge
97384	Oil Pressure
97354	Oil Gauge
68239	Voltage Gauge
119653-77950	Fuel Solenoid (Stop)
20246	Hour Meter
97362	Siren
97323	Red Battery Cable (Positive)
97382	Engine To Frame (Ground)
97322	Black 12" Battery Cable (Neg.)
9331100-00301	Diesel Ignition Switch
9331100-00301	Diesel Ignition Key Set
97326	Wiring Harness
500000	Complete Harness & Ignition
97189	Electric Fan (F/Radiator)

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NOTES

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NOTES

For Dixie Chopper Discount Parts Call 606-678-9623 or 606-561-4983

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