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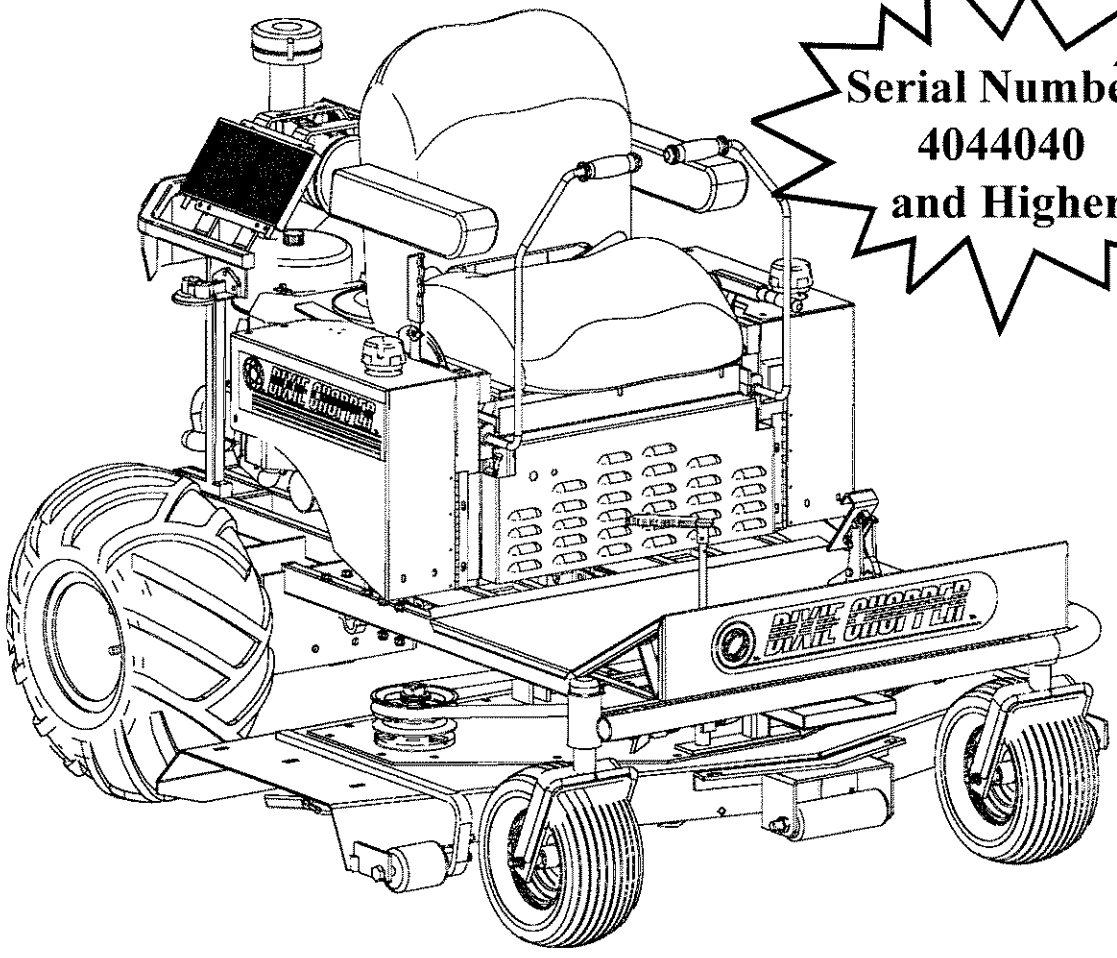
The World's Fastest Lawn Mower



Serial Numbers 4044040 and Higher

Model # _____ Engine Model # _____

Serial # _____ Engine Serial # _____

Date Purchased _____ Engine Spec. # _____

XXW,SP,XT-72 PARTS MANUAL REV. 2

700029-2 March, 2004

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AUTHORIZED DEALER

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DIXIE CHOPPER

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DIXIE CHOPPER

XXW,SP,XT-72 MODEL
QUICK REFERENCE PARTS

MODEL	SP2800	XXW4600	XT3000 & XT3200	SP3000 & SP3200
Engine	Kohler 28Hp	Kohler 23Hp (2X)	Generac 30 & 32Hp	Generac 30 & 32Hp
Deck	72"	72"	72"	72"
Rear Tires	400116	97200	400116	400116
Rear Rims	400054	97130	400054	400054
Rear Tire & Rim	400117		400117	400117
Front Tire & Rim	400053	400053	400053	400053
Front Rims	400071	400071	400071	400071

Belts				
Engine-Transmission	9907B41	97345	9907B41	9907B41
Engine-Deck	9907B85	68082	9907B85	9907B85
Deck	68162	68162	68162	68162
CenterHub - Engine 2		2 / 20256		

Filters				
Fuel Filter	97392	2 / 97392	97392	97392
Nelson Air Filter Primary	25-083-01	25-083-01		
Nelson Air Filter Secondary	25-083-04	25-083-04		
Donaldson Air Filter (Primary)			0E3557	0E3557
Donaldson Air Filter (Secondary)			0E3656	0E3656
Amsoil Oil Filter	60119	2 / 60119	60119	60119
Zinga-Hydro Filter	2 / 68140	2 / 68140	2 / 68140	2 / 68140

Blades				
Standard	30227-72H	30227-72H	30227-72H	30227-72H
Heavy-Duty	30227-72N	30227-72N	30227-72N	30227-72N
Offset /72"	98007	98007	98007	98007
Hard Face /72"	98125	98125	98125	98125

VARIOUS PARTS ALL MODELS				
Fiber Washer	W-101			
Spindle Bearing	30218			
Deck Roller (Ctr)	30240-O			
Choke Control	20248	2/20248		
Throttle Cable	68249	2/68249		
Brake Cable	65246 (Left)	65247 (Right)		
Fuel Cap (No Guage)	2/600035			
Control Lever Grip	20257			
Throttle Assembly	68250	68251	68250	68250

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DIXIE CHOPPER

DECALS

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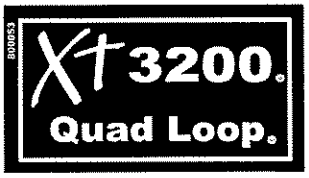

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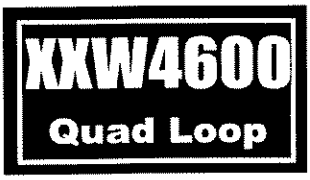

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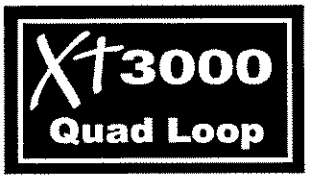

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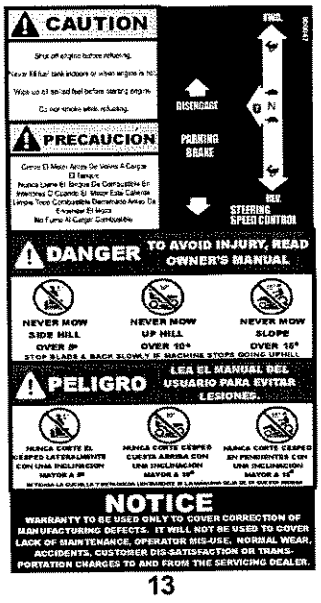

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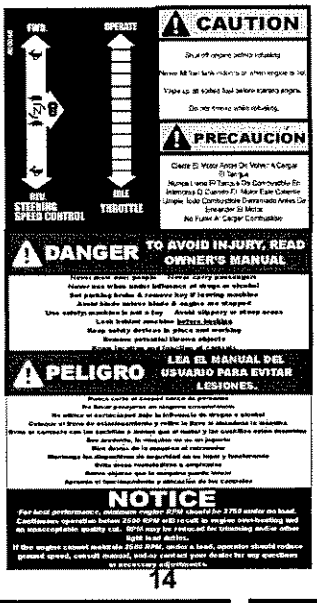

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REF #	PART #	DESCRIPTION	QTY.
1	800044	SP2800 Front Panel	1
2	800045	SP3000 Front Panel	1
3	800007	XXW4600 Front Panel	1
4	800024	XT3000 Front Panel	1
5	800053	XT3200 Front Panel	1
6	800054	SP3200 Front Panel	1
7	65436	S'Burb'N Turb"N	1
8	65413	Patent Pending (T-Box)	1
9	800014	Ignition (Twin unit takes two.)	1

REF #	PART #	DESCRIPTION	QTY.
10	800015	Choke (Twin unit takes two.)	1
11	800018	Docu-Tube Decal (Back Of Seat)	1
12	97013	VTC Only (Oil Tank)	1
13	800047	Left Fender Decal **(Combo)**	1
14	800048	Right Fender Decal **(Combo)**	1
15	264000200210	VTC	1
16	30586	Tractor Buster (Rear Left Fender)	1
17	30590	USA Decal (Rear Right Fender)	1

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DIXIE CHOPPER

DECALS (CONT'D)

MODEL	ENG-TRANS	ENG-DECK	DECK SPINDLE	CLUTCH-DRIVE
42"	B-41	B-81	A-89	
50"	B-41	B-84	B-112	
60"	B-41	B-85	B-130	
GENERIC 60"	B-41	B-85	B-130	
GENERIC 72"	B-41	B-85	B-162	
CITY	B-41	B-81	B-162	
TWIN	B-40	B-82	B-162	B-38

800042

18

DANGER	OPERATOR CONTROLLED DISCHARGE CHUTE OCDC Safe operation of this vehicle is the sole responsibility of the operator. Safety is an ATTITUDE and it starts with you!

19

⚠ WARNING

Operating this machine with the high temp/low oil horn inoperable or disconnected, voids all warranties expressed or implied.

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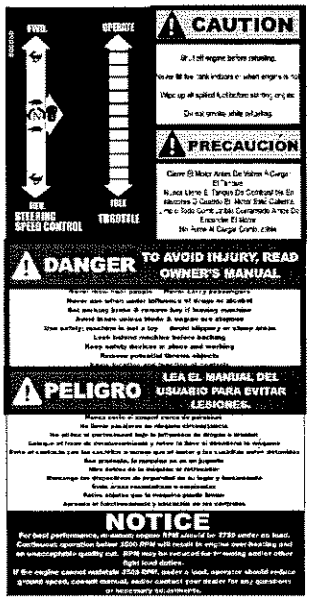

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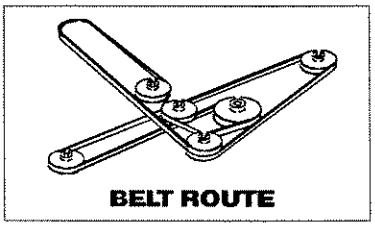

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REF #	PART #	DESCRIPTION	QTY.
18	800042	Belt Information	1
19	97072	OCDC Safety Decal	1
20	97514	Horn Warning	1
21	30229	Deck Danger Decal	2

REF #	PART #	DESCRIPTION	QTY.
22	800050	Right Fender Combo F/Cooler Lid	1
23	65422	Belt Route Decal	1
24	800059	Dixie Power - Torque Decal (SP3000,SP3200,XT3000,XT3200)	1

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DIXIE CHOPPER

DECALS (CONT'D)

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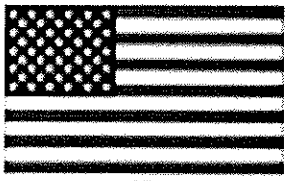
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REF #	PART #	DESCRIPTION	QTY.
25	800033	Floor Pan Decal **(XT & SP Only)**	2
	30573	Floor Pan Decal **(XXW4600 Only)**	
26	800032	Fender Decal **(XT & SP Only)**	2
	30571	Fender Decal **(XXW4600 Onlt)**	
27	800020	American Flag Decal **(Side Fender Left)**	1
28	800008	Hp + 1 Decal	1

REF #	PART #	DESCRIPTION	QTY.
29	800043	Throttle Start Decal	1
30	800022	Xtreme Mowchine	1
31	97097	Pod Decal **(On Frame Pod)**	1
32	65437	72" Cut Decal	2
33	97008	Cross Member Decal **(Under Frame)**	1
34	800046	Supreme Mowchine Decal	1
35	800019	Roll & Seal Decal	1

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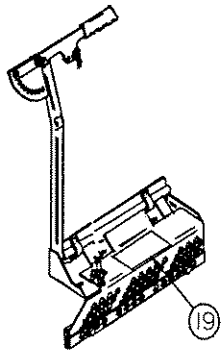
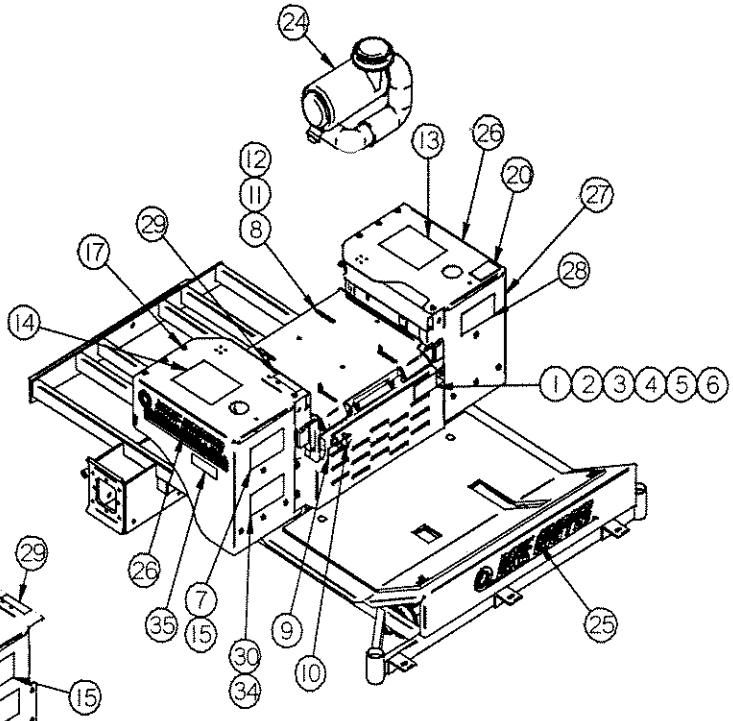
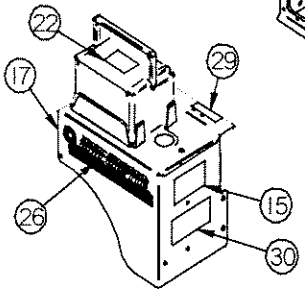
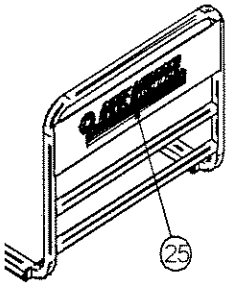
DECAL PLACEMENT

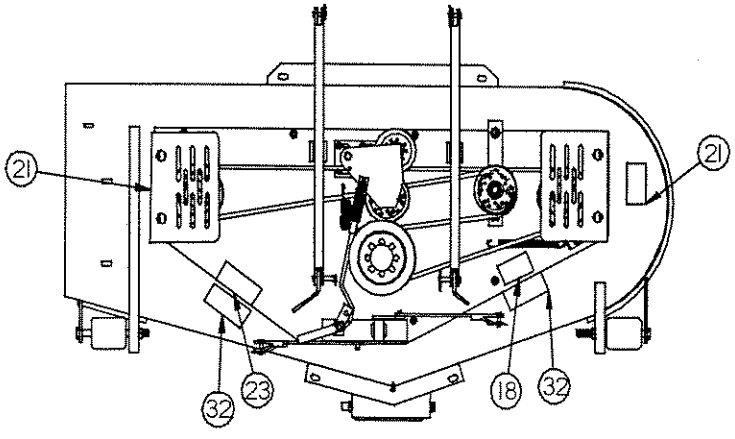








Note:
Decal Placement For XT Right Fender



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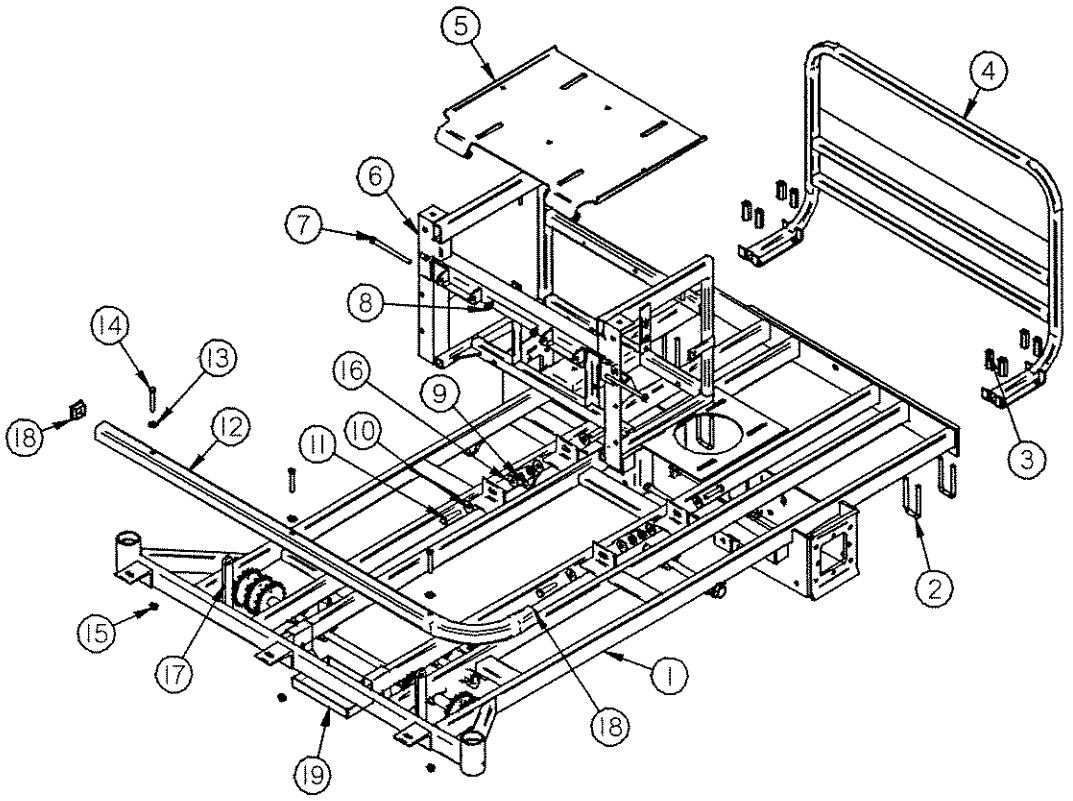
FRAME



REF #	PART #	DESCRIPTION	QTY.
1	100067	SP2800 Generac Frame Change Serial #4047812 SP3200, XT3200 (Date 2-18-04)	1
	100031	XXW4600 Frame	
2	B-244	3/8"-16 U-Bolt	4
3	N-160	3/8"-16 Coupling Nut	8
4	97096	Rear Guard	1
5	400026	Weldment - Low Ride Seat Pan w/ Hinge	1
6	100007	Weldment - Low Ride Transmission Frame	1
7	B-229	3/8"-16 x 5" Bolt	2
8	N-107	3/8"-16 Nylon Locknut	2
9	N-135	7/16"-20 Nyloc Nut	4
10	W-168	7/16" Standard Flat Washer	8
11	B-199	7/16"-20 x 2" Grade 8 Bolt	4
	B-273	7/16"-20x2 1/2" For Transmission with 1/2" Spacer	

REF #	PART #	DESCRIPTION	QTY.
12	67045-72	Bumper - XXW	1
13	W-160	10mm Flat Washer	3
14	B-179	3/8-16x2 1/2" Bolt	3
15	N-108	3/8"-16 Whiz Flange Nut	3
16	30242	1/2" Spacer	6
17	400008	Mount - Floor Pan Hinge Frame	2
18	97169	Bumper Cap	2
19	400065	Standard Battery Box **(SP2800, (& XXW4600)**	1
	B-190	3/8"-16x1 1/2" Carriage Bolt	2
	N-108	3/8"-16 Whiz Flange Nut	2
	97145	Diesel Battery Box **(XT3000, XT3200 SP3000, SP3200)**	1
	B-190	3/8"-16x1 1/2" Carriage Bolt	2
	N-108	3/8"-16 Whiz Flange Nut	2

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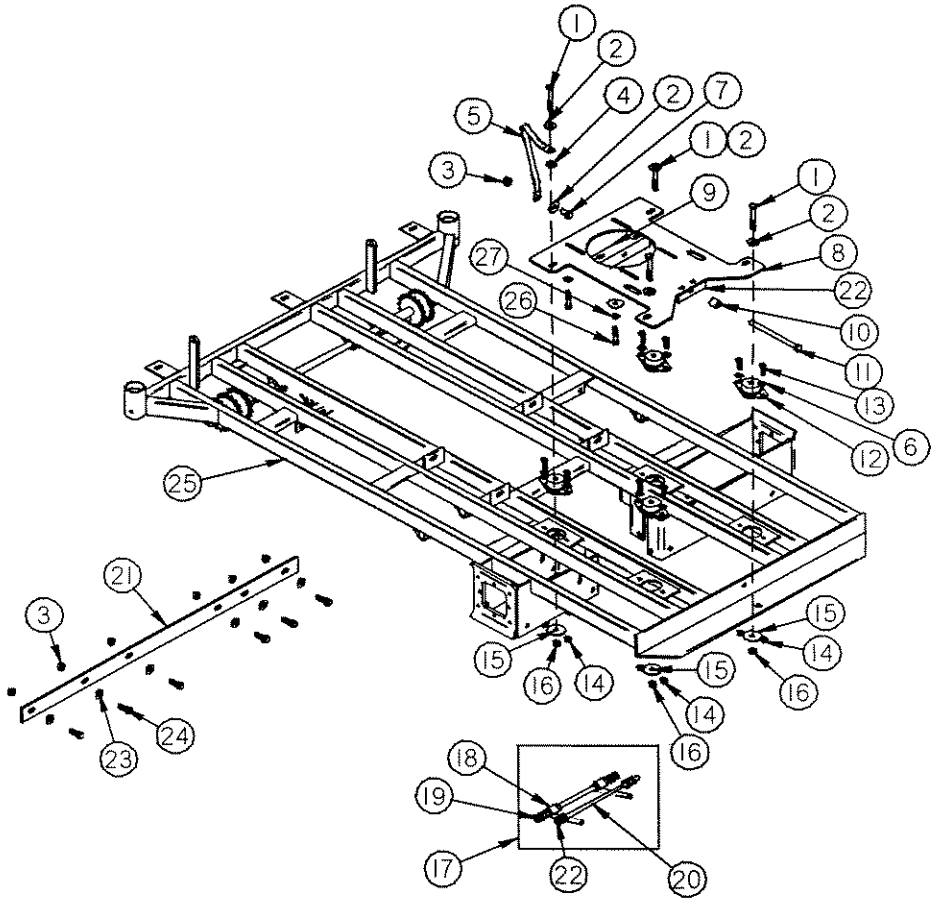
XT3000, XT3200, SP3000, SP3200
CROSSMEMBER & ENGINE ADJUSTMENT



REF. #	PART #	DESCRIPTION	QTY.
1	B-287	7/16"-14x3" Grade 8 Bolt	4
2	W-166	7/16" Flat Washer	5
3	N-157	1/2"-13 Whiz Flange Nut	7
4	W-157	1/2" Star Tooth Washer	1
5	97382	Ground Strap	1
6	W-104	3/8" Flat Washer	8
7	B-138	1/2"-13x1" Bolt	1
8	100047	Weldment - Motor Mount Generac Plate w/Tensioning Tab	1
9	72216	Pull Back Weldment	1
10	10203	Bushing	1
11	B-202	1/2"-13x7" Bolt	1
12	100048	Motor Mount	4
13	B-108	3/8"-16x1" Bolt	8
14	N-108	3/8"-16 Whiz Flange Nut	8

REF. #	PART #	DESCRIPTION	QTY.
15	W-159	7/16" ID x 2" OD Flat Washer	4
16	N-123	7/16"-14 Nyloc Nut	4
17	72220	Belt Guide Assembly **(Ref #18,19,20)**	1
18	72217	Belt Guide Weldment	2
19	N-110	1/2"-13 Nut	6
20	72222	1/2"-13x12" All Thread	1
21	97024	Crossmember	1
22	N-110	1/2"-13 Nut	7
23	W-109	1/2" Flat Washer	6
24	B-123	1/2"-13x1 1/2" Bolt	6
25	100065	Frame - Generac XT, SP 2003	1
26	B-156	5/16"-18x2" Bolt	4
27	W-113	5/16" Standard Washer	4
28	W-107	3/8" ID x 1 5/8" Beveled Washer	1
29	N-103-W	5/16"-18 Whiz Flange Nut	4
30	72222	1/2"-13x12" All Thread	1

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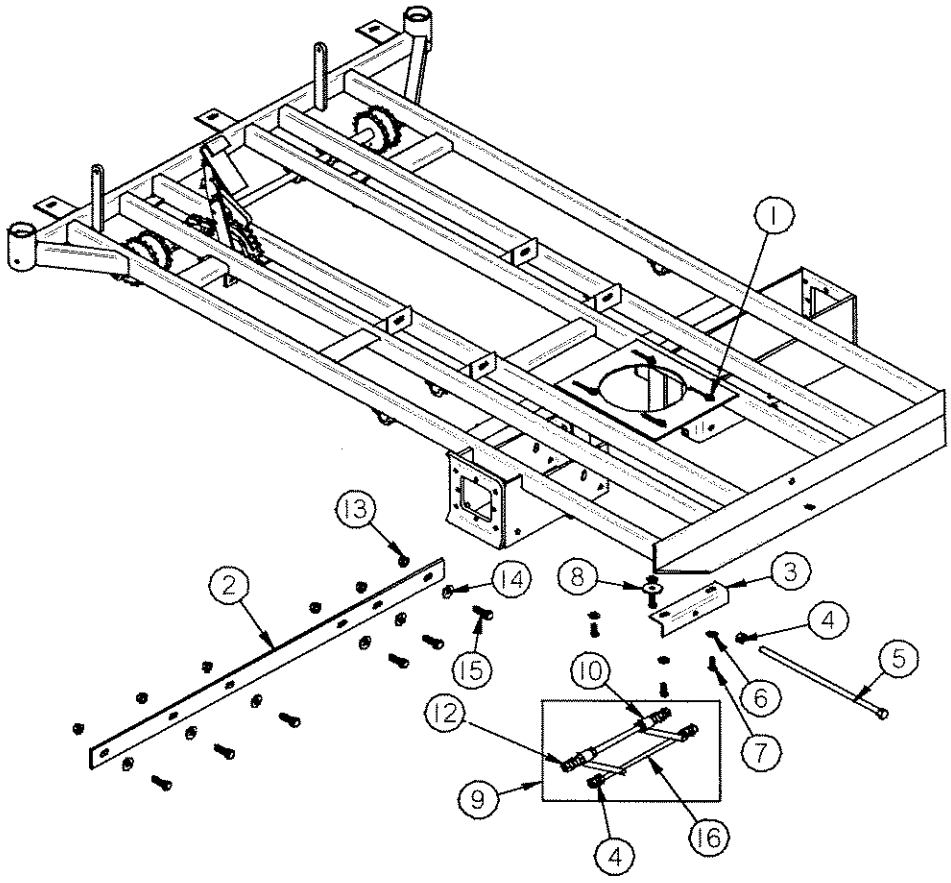
SP2800EFI, XT3000, XT3200, SP3000, SP3200
CROSSMEMBER & ENGINE ADJUSTMENT



REF #	PART #	DESCRIPTION	QTY.
1	N-103-W	5/16"-18 Whiz Flange Nut	4
2	97024	Crossmember	1
3	72216	Pull Stop Weldment	1
4	N-110	1/2"-13 Nut	7
5	B-281	1/2"-13x15" Engine Adjustment Bolt	1
6	W-113	5/16" Standard Flat Washer	4
7	B-156	5/16"-18x2" Gr.5 Bolt	4
8	W-107	3/8"x1 5/8" Beveled Washer	1

REF #	PART #	DESCRIPTION	QTY.
9	72220	Belt Guide Assembly	1
10	72217	Belt Guide Weldment	2
11	72222	All Thread 1/2"-13x12 1/2"	1
12	N-110	1/2"-13 Nut	6
13	N-157	1/2"-13 Whiz Flange Nut	6
14	W-109	1/2" Flat Washer	6
15	B-123	1/2"-13x1 1/2" Bolt	6
16	72222	All Thread 1/2"-13x12 1/2"	1

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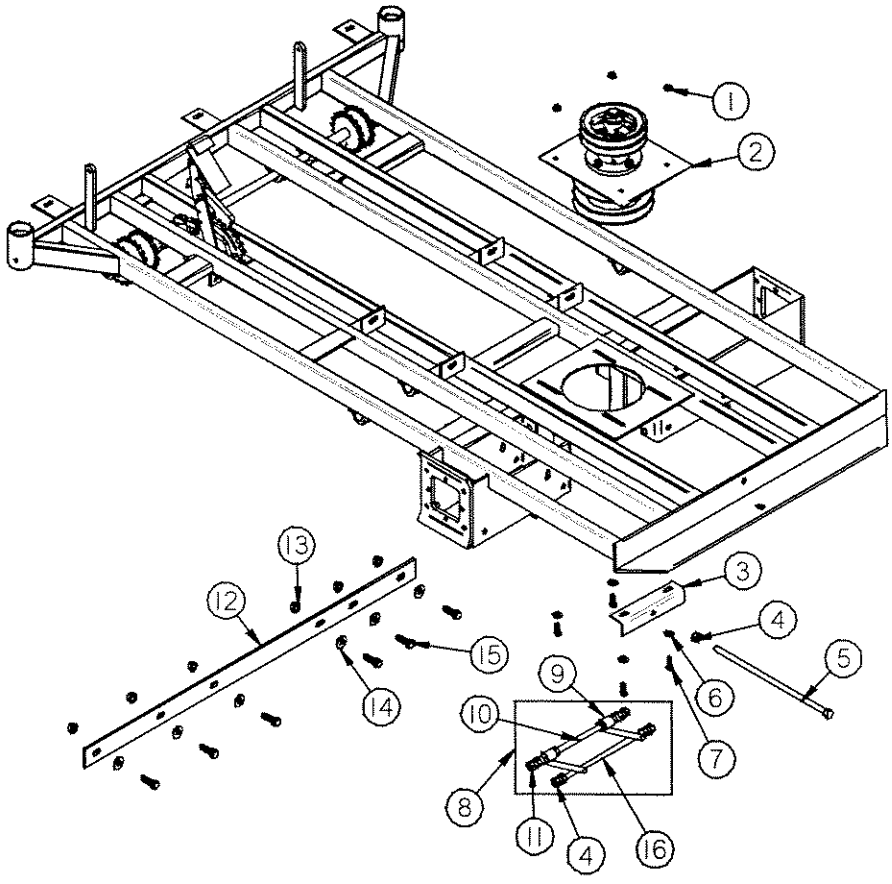
XXW4600 CROSSMEMBER & CENTER HUB PLACEMENT



REF #	PART #	DESCRIPTION	QTY.
1	N-103-W	5/16"-18 Whiz Flange Nut	4
2	68242	Center Drive Hub Assembly (**Narrow bolt pattern to rear of machine**)	
3	72216	Pull Stop Weldment	1
4	N-110	1/2"-13 Nut	7
5	B-282	1/2"-13x15.5" Engine Adjustment Bolt	1
6	W-113	5/16" Standard Flat Washer	4
7	B-131	5/16"-18x1" Gr.5 Bolt	4
8	72220	Belt Guide Assembly **(Include #9,10,11)**	1

REF #	PART #	DESCRIPTION	QTY.
9	72217	Belt Guide Weldment	2
10	72222	All Thread 1/2"-13x12 1/2"	1
11	N-110	1/2"-13 Nut	6
12	97024	Crossmember	1
13	N-157	1/2"-13 Whiz Flange Nut	6
14	W-109	1/2" Flat Washer	6
15	B-123	1/2"-13x1 1/2" Bolt	6
16	72222	All Thread 1/2"-13x12 1/2"	1

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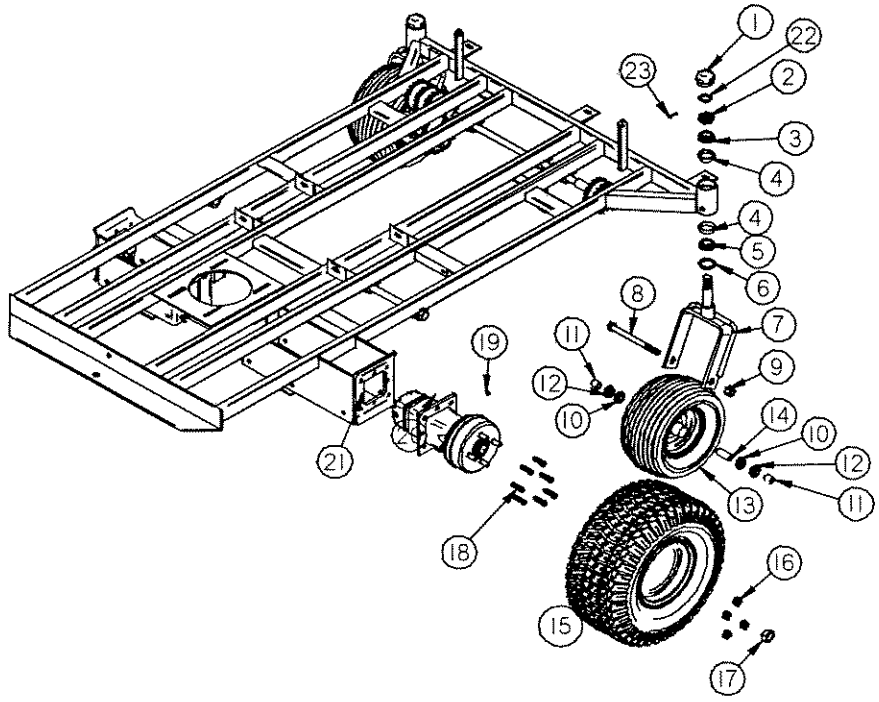
WHEELS & TIRES



REF #	PART #	DESCRIPTION	QTY.
1	10220	Dust Cap	2
2	N-142	Castle Nut	2
3	10207	Top Bearing	2
4	10206	Outer Bearing Race	4
5	97171	Bottom Bearing	2
6	10208	Seal	2
7	100019	Heavy Duty Fork	2
8	B-235	5/8"-11x9" Bolt	2
9	N-115	Nut - 5/8"-11 Nyloc	2
10	67205	Inner Front Wheel Bearing	4
11	400052	Outer Front Wheel Spacer	4
12	10205	Outer Front Wheel Bearing	4
13	400053	Front Tire Assembly	2
	400070	Front Tire 15 x 6.00 x 6	
	400071	Rim - 4.5"x6"x3.5" (only)	
	10127-S	Valve Stem	
14	67204	Inner Front Wheel Spacer	2

REF #	PART #	DESCRIPTION	QTY.
15	400117	Assembly - Field Trac Tire & Rim (26x12x12)	2
	400116	Tire - 26x12x12 (Tire Only)	
	400054	Rim - 12x8.5 (Fit Tire 26x12x12)	
	10127-S	Valve Stem	
	97201-LB	Turf Boss III Assembly Left Side **(Twin Only)**	1
	97200	Tire Only 25 x 12 x 9	
	97130	Rim Only 72" - Reinforce/Rim	
	10127-S	Valve Stem	
	97200-RB	Turf Boss III Assembly Right Side **(Twin Only)**	1
16	N-113	1/2"-20 Wheel Lug Nut	8
17	PW72693	Wheel Motor Axle Nut	
18	B-123	1/2" -13x1 1/2" Bolt	14
19	300339102	1/4" Key	
20	200018	Wheel Motor 18Cu. In. w/Brake **(SP2800 & XT3200)**	
	200024	Wheel Motor 24Cu. In. w/Brake **(SP3000, SP3200, XXW4600)**	
21	N-146	1/2" Stover Lock Nut	14
22	W-131	1"ID.x1 1/2"OD.x1/8" Thick	2
23	P-108	3/32"x1 1/2" Cotter Pin	2
	68211	Tire Sealant 1 Liter Bottle (Optional)	
		Front Tire @ 1 Liter	
		Rear Tire @ 2 Liter	

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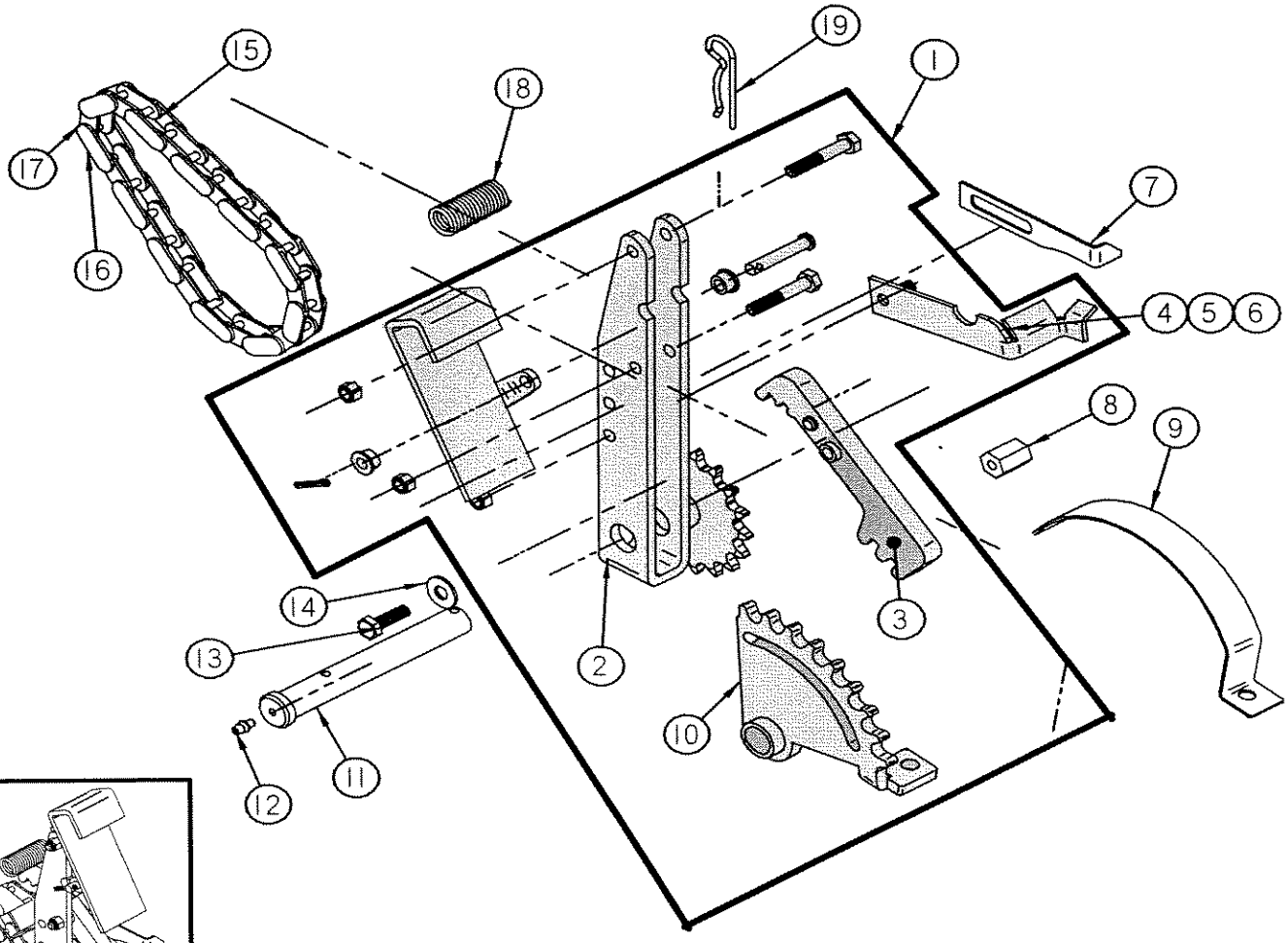
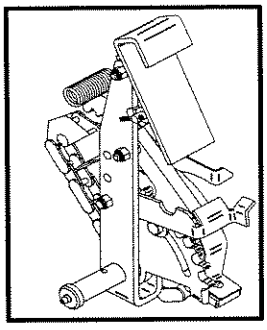
DIXIE CHOPPER

FOOT PEDAL ASSEMBLY





REF #	PART #	DESCRIPTION	QTY.
1	10107-1/2	Kit - Foot Pedal	1
2	10225-2	Weldment - #50 Foot Lift Arm	1
3	10224-1	Pawl	1
4	990735020	Foot Pedal Lock (Incl. #5 - #6)	1
5	W-164	5/16" Wafer Spring Washer	
6	N-144	5/16"-18 Nylon Jam Nut	
7	300008	Deck Height Pointer	1
8	N-130	5/16"-18x1 3/4" Coupling Nut	1
9	300007	Deck Height Indicator	1
10	10226-1	Lift Sprocket	1

REF #	PART #	DESCRIPTION	QTY.
11	10228-1	Pin	1
12	F-100	3/16" Drive-In Grease Fitting	1
13	B-131	5/16"-18x1" Bolt	1
14	W-113	5/16" Standard Flat Washer	1
15	68219	#50 Chain (include ref.#16)	1
16	10233	#50 Half Link	1
17	10232	#50 Master Link	1
18	20217-25	Spring	1
19	30213	Hair Pin Clip	1

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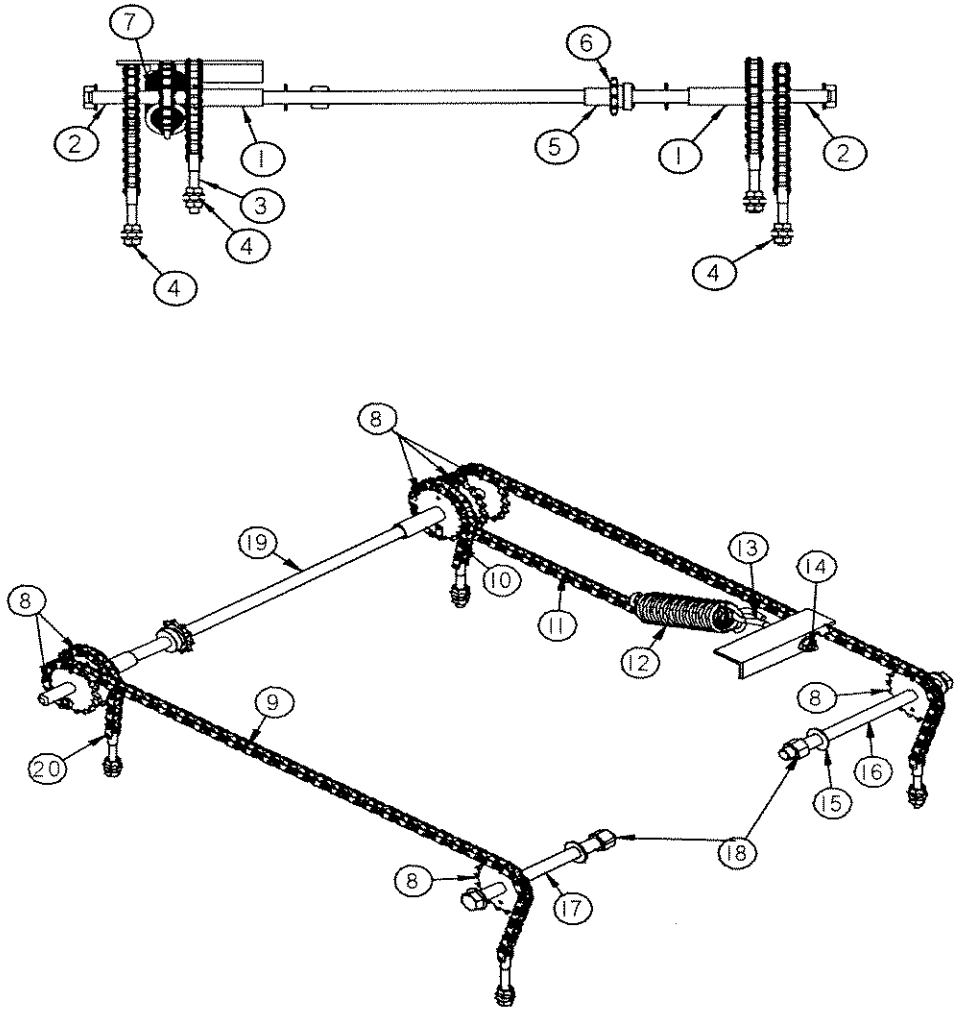
DIXIE CHOPPER

DECK LIFT SYSTEM



REF #	PART #	DESCRIPTION	QTY.
1	68108	2 7/8" Long Bushing	2
2	65047	3/4" Long Bushing	2
3	S-114	1/2"-13 Stud	4
4	N-157	1/2"-13 Whiz Flange Nut	8
5	68105	3/8" Long Bushing	1
6	68104	#50 Small Sprocket	1
7	68106	1 3/16" Bushing	1
8	68103	Deck Lift Sprocket #50	7
9	990710005	#50 Rear Deck Lift Chain	2
10	68217	#50 Front Deck Lift Chain	2
11	990710002	#50 Return Spring Chain	1
12	97456	225 lb. Return Spring	1

REF #	PART #	DESCRIPTION	QTY.
13	B-241	3/8"-16 Eye Bolt	1
14	N-108	3/8"-16 Whiz Flange Nut	1
15	W-154	3/4" Flat Washer	4
16	B-240	3/4"-10x11" Bolt	1
17	B-239	3/4"-10x10" Bolt	1
18	N-158	3/4"-10 Nyloc Nut	2
19	68110	3/4" x 34 3/4" Rod	1
20	10232	#50 Master Link	10

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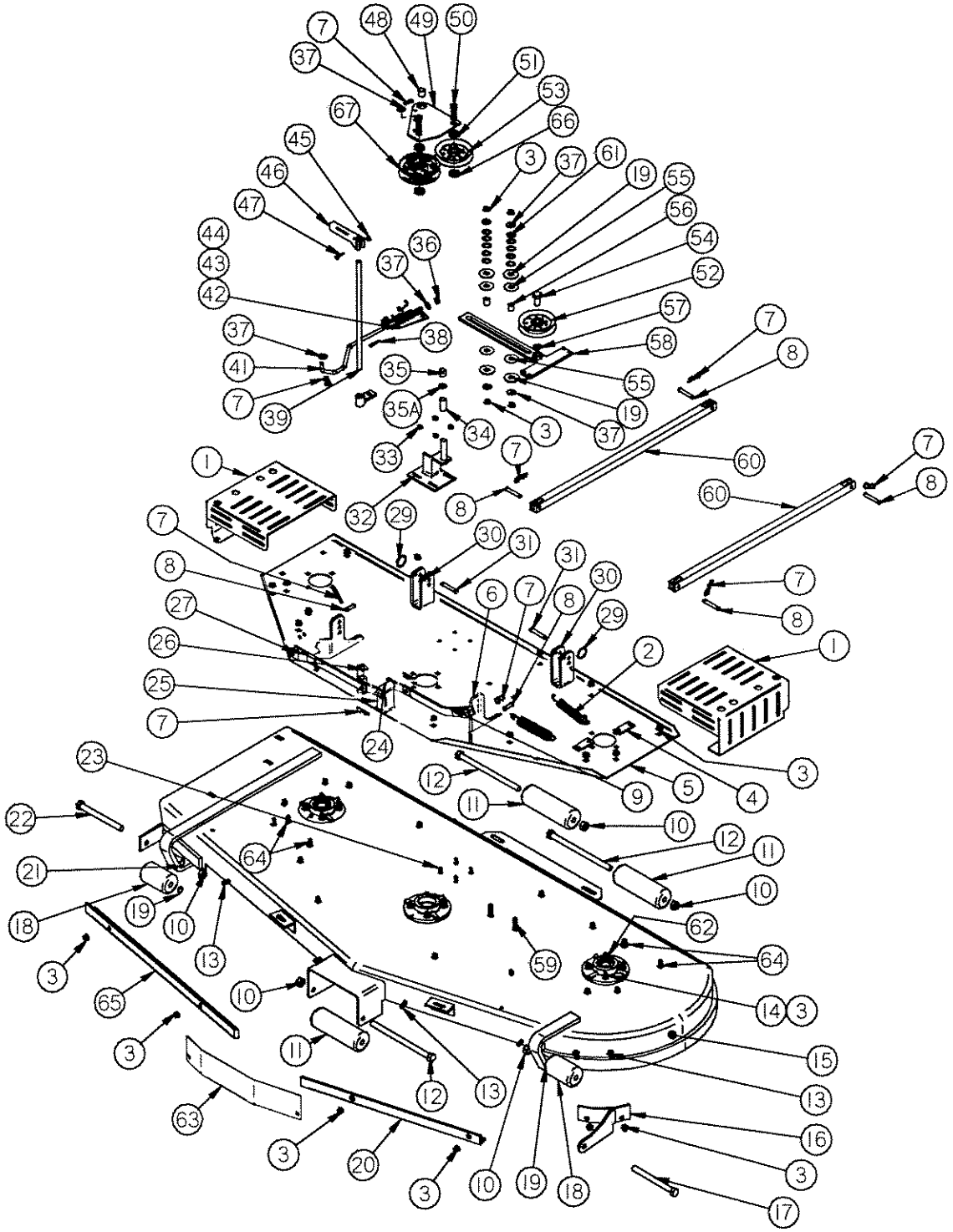
DIXIE CHOPPER

72” Deck



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DIXIE CHOPPER

72" DECK

REF #	PART #	DESCRIPTION	QTY.
	300025	Generac 72" Complete Deck	
	72300-72T	Twin Complete Deck 72"	
	300020	Deck -Standard 72"	
1	300057	Pulley Guard	2
2	10222	Spring	2
3	N-108	3/8" Whiz Flange Nut	51
4	65308	Idler Spring Tab	2
5	300016	72" Top Plate Weldment	1
6		Left 3-Hole Tab	1
7	20224	Hairpin Clip	10
8	P-102	3/8"x1.25" Clevis Pin	6
9	30232	Left Scissor Arm	1
10	N-156	5/8"-11 Nyloc Jam Nut	5
11	30240-0	Long Roller	3
12	B-255	5/8"-11x9" Carriage Bolt	3
13	B-110	3/8"-16x3/4" Carriage Bolt	29
14	B-136	3/8"-16x1.25" Carriage Bolt	10
15	300014	72" Deck Weldment **(Includes 15,16,20,63,65)**	1
16	300017	Weldment - Rollier Bracket	1
17	B-253	5/8"-11x6" Carriage Bolt	1
18	67240	Short Roller	2
19	W-135	5/8" Flat Washer	6
20	300019	Left Blowout Baffle	1
21	10203	Spacer	1
22	B-254	5/8"-11x7" Carriage Bolt	1
23	B-172	1/4"-20x1" Bolt	4
24	F-100	3/16" Drive in Grease Fitting	2
25	67131	Scissor Link Tower Weldment	1
26		Enguaging Tower Weldment	1
27	30231	Right Scissor Arm	1
28		Right 3-Hole Tab	1
29	C-104	Ring Clip	2
30	300086	3 Hole Tab	4
31	P-103	3/8" x 2" Clevis Pin	2
32	97006	Pivot Stand	1
	300024	Pivot Stand F/ Generac 72"	
33	N-102	1/4" - 20 Whiz Flange Nut	4
34	10203	1" Shim (if needed)	*

REF #	PART #	DESCRIPTION	QTY.
35	65278	1/2" Shim (if needed)	*
35A	30112	1/8" Shim (if needed)	*
36	N-107	3/8 -16 Nylon Lock Nut	1
37	W-104	3/8" Flat Washer	6
38	P-113	3/16"x1" Roll Pin	1
39	30211	Enguaging Shaft	1
40	30210	Cam Weldment	1
	30209-1	Enguaging Rod Assembly	
		(Inc. #36,37,41,42,43)	
41	97343	Enguaging Rod	1
42	30209-B	Connecting Arm Bracket	1
43	30207-S	Enguaging Spring	1
44	20217-25	Return Spring	1
45	N-173	#10 Nyloc Nut	1
46	30212	Enguaging Handle	1
47	B-245	#10-24x1 1/4" Carriage Bolt	1
48	30206	5/8"x1/2" Bushing (Brass)	1
	300012	Triangle Plate Assembly	
		Inc. #48,49,50,51,66,F-102	1
49	300011	Weldment- Triangle Plate	1
50	B-185	5/8"-11 x 2" Bolt	2
51	N-180	5/8"-11 Jam Lock Nut	2
52	68224	Flat Idler Pulley	1
53	30234	V Idler Pulley	1
54	B-117	1/2"-13x1.25" Bolt	1
55	W-140	5/8" ID. x 1 5/8" OD. Nylon Washer	4
56	61250	T-Idler Slide Bushing	2
57	W-112	1/2" Lock Washer	1
58	68225	T-Idler Slide	1
59	B-223	3/8"-16x2 1/4" Carriage Bolt	2
60	30214-72	Stabilizer Bar	2
61	W-149	5/8" Wafer Spring Washer	10
62	B-190	3/8"-16x1 1/2"	2
63	300055	72" Center Front Baffle	1
64	B-135	3/8"-16x1" Carriage Bolt	4
65	300018	Right Blowout Baffle	1
66	N-181	5/8"-11 Jam Lock Nut	2
67	30224	Flat Idler Pulley	1
	300049	Deck Pulley Guard Kit F/Fan Set-up **(Optional)**	

* Use individually or a combination of 10203, 65278 and 30112 to achieve proper belt alignment between the triangle plate and the top center deck spindle pulley.

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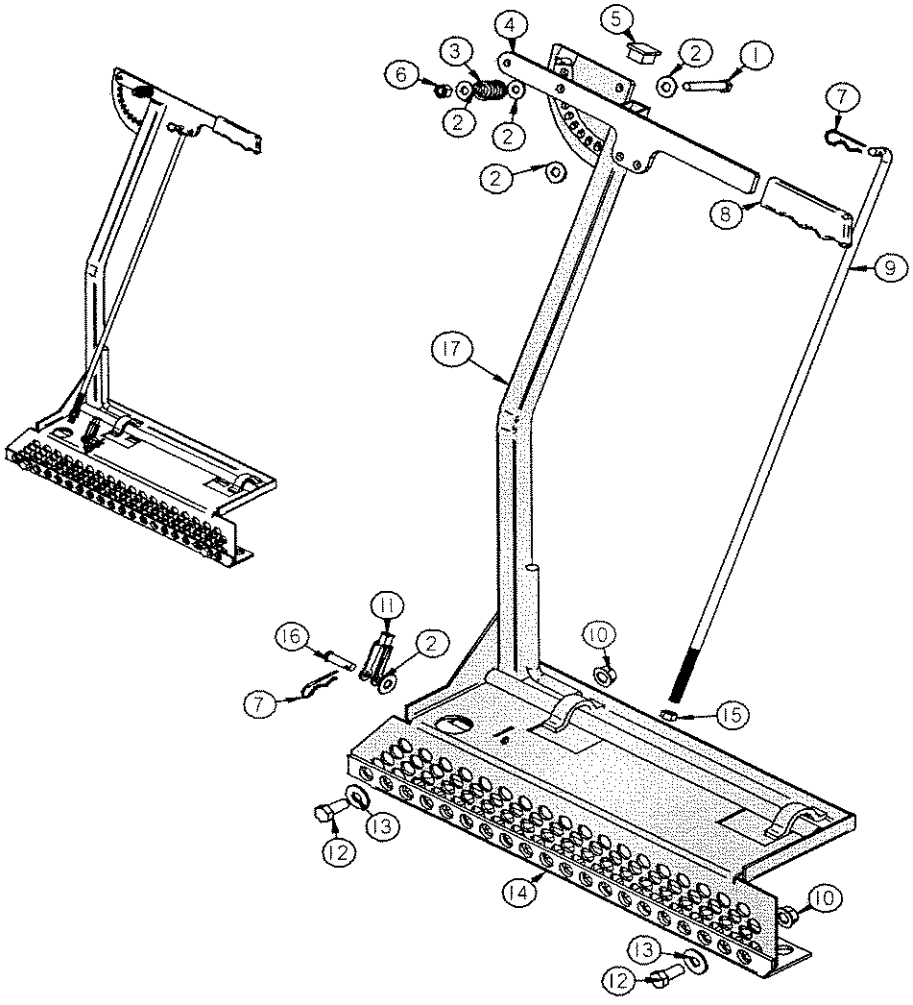
DIXIE CHOPPER

72" OCDC



REF #	PART #	DESCRIPTION	QTY.
	72122	Assembly - 72" OCDC	
	B-135 N-108	3/8"-16x1" **(Carriage Bolt Hardware to Bolt to Deck)** 3/8"-16 Whiz Flange Nut **(Deck 3 Each)**	
1	B-179	3/8"-16 x2.5" Bolt	1
2	W-104	3/8" Standard Flat Washer	5
3	20252	Spring	1
4	900014	Handle	1
5	68142	1"x1" Plastic Plug	1
6	N-107	3/8"-16 Nylon Locknut	1
7	20224	Hair Pin Clip	2
8	67258	Handle Grip	1

REF #	PART #	DESCRIPTION	QTY.
9	68130	Control Rod (Inc. #9,11,15)	1
10	N-157	1/2"-13 Whiz Flange Nut	2
11	N-155	3/8"-24 Yoke	1
12	B-138	1/2"-13x1" Bolt	2
13	W-109	1/2" Standard Flat Washer	2
14	72123	Lower Screen	1
15	N-150	3/8"-24 Nut	1
16	P-102	3/8"x1.25" Clevis Pin	1
17	68122-72W	Weldment - 72" OCDC	1

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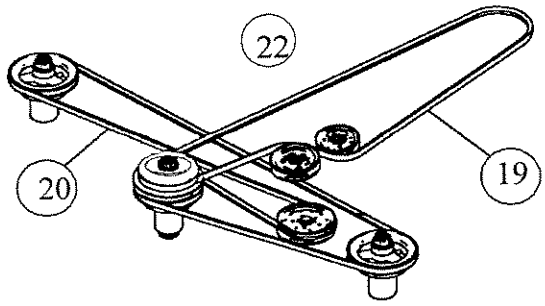
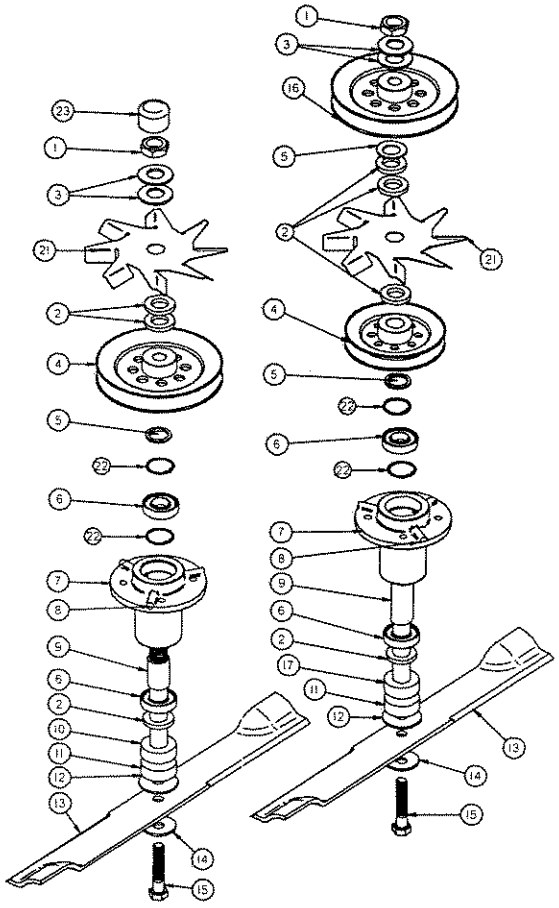
DIXIE CHOPPER

SP2800EFI, XT3000, XT3200, SP3000, SP3200
HUBS AND BELTS





REF #	PART #	DESCRIPTION	QTY.
	10161	Outside Complete Spindle Assembly	2
	10161-L	Center Complete Spindle Assembly	1
1	N-167	1"-14 Jam Nut	3
2	W-146	1/4" Washer	10
3	W-137	1"x2" Belleville Washer	6
4	9907675X100S	6.75" Split Pulley	3
5	W-131	1" ID. x 1 1/2" OD. x 1/8" Washer	4
6	30218	Sealed Bearing	3
7	30241	Deck Hub **(2 Snap Rings & 1 Bearing)**	3
8	F-102	1/4"-28 Grease Fitting	3
9	30219	Inner Deck Hub Spacer	3
10	30217	Short Blade Shaft	2
11	30242	1/2" Blade Spacer	3
12	W-101	5/8" ID. x 2 1/4" OD. Fiber Washer	3

REF #	PART #	DESCRIPTION	QTY.
13	30227-72H	72" Standard High Lift Blades	3
	30227-72N	72" Heavy Duty Lift Blade **(Optional)**	
	98125	Hard-Faced 72" Blades **(Optional)**	
	98007	Offset 72" Blades **(Optional)**	
14	W-100	5/8" Belleville Washer	3
15	B-121	5/8"-18x2 1/2" Blade Bolt (use w/o blade spacer)	
	B-121-L	5/8"-18x3" Blade Bolt (use with blade spacer)	3
	B-121-LL	5/8"-18x3 1/4" Blade Bolt (use with Whiz-Mow)	
16	9907750X100S	PULLEY - 7 1/2" F/ all SP & XT 72" DECK	1
17	30217-L	Long Blade Shaft	1
18	30302	Whiz-Mow **(Optional) (Not Shown)**	
19	9907B85	BELT - Engine to Deck (B-85)	1
20	68162	Deck Belt (B-162)	1
21	300058	Fan - 1"x8 1/4" Steel Gray w/Decal	3
22	9907B41	Engine - Trans. Belt (not shown) (B-41)	1
23	788080	Snap Ring	
24	67255	Spindle Caps	2

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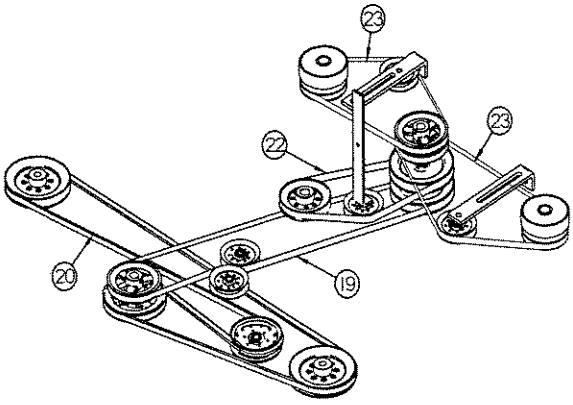
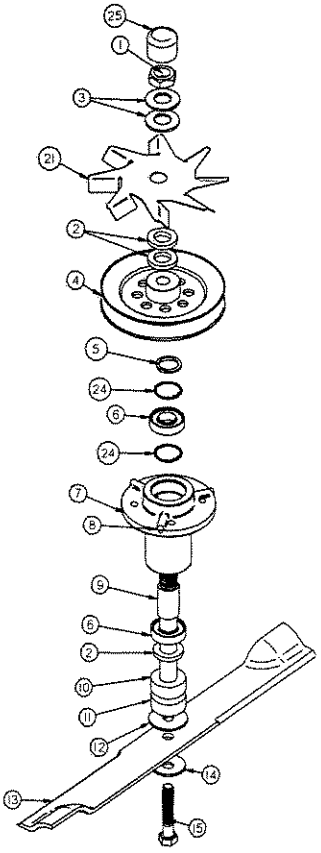
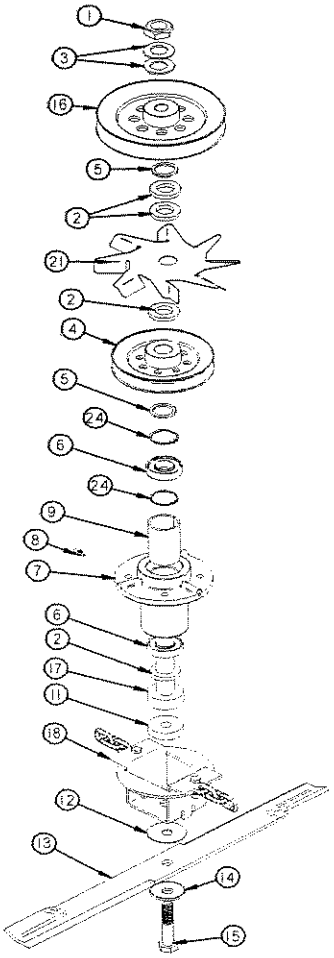
DIXIE CHOPPER

XXW4600 TWIN
HUBS AND BELTS







REF #	PART #	DESCRIPTION	QTY.
	10161	Outside Complete Spindle Assembly	2
	10161-L	Center Complete Spindle Assembly	1
1	N-167	1"-14 Jam Nut	3
2	W-146	1" ID. x 1 3/4" OD. x 1/4" Washer	10
3	W-137	1"x2" Belleville Washer	6
4	9907675X100S	6.75" Split Pulley	3
5	W-131	1" ID. x 1 1/2" OD. x 1/8" Washer	4
6	30218	Sealed Bearing	3
7	30241	Deck Hub **(2 Snap Ring & 1 Bearing)**	3
8	F-102	Grease Fitting	3
9	30219	Inner Deck Hub Spacer	3
10	30217	Short Blade Shaft	2
11	30242	1/2" Blade Spacer	3
12	W-101	5/8" ID. x 2 1/4" OD. Fiber Washer	3
13	30227-72H	72" Standard High Lift Blades	3
	30227-72N	72" Heavy Duty Lift Blade **(Optional)**	
	98125	Hard-Faced 72" Blades **(Optional)**	
	98007	Offset 72" Blade **(Optional)**	

REF #	PART #	DESCRIPTION	QTY.
14	W-100	5/8" Belleville Washer	3
15	B-121	5/8"-18x2 1/2"" Blade Bolt (use w/o blade spacer)	
	B-121-L	5/8"-18x3" Blade Bolt (use with blade spacer)	
	B-121-LL	5/8"-18x3 1/4"" Blade Bolt (use with Whiz-Mow)	3
16	9907600X100S	6.00" Pulley	1
17	30217-L	Long Blade Shaft	1
18	30302	Whiz-Mow **(On all Spindle Hubs)**	3
19	68082	Engine - Deck Belt (B-82)	1
20	68162	Deck Belt (B-162)	1
21	300058	Fan - 1"x 8 1/4" Steel Gray w/Decal	3
22	97345	Engine - Trans. (B-40)	1
23	20256	Clutch - Center Drive Belt (B-38)	2
24	788080	Snap Ring	
25	67255	Spindle Caps	2

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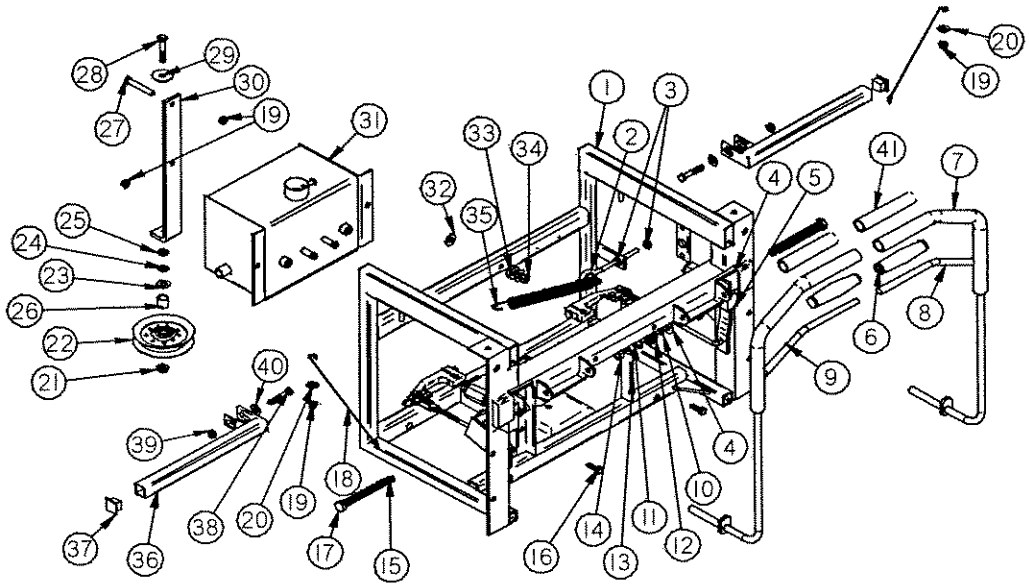
DIXIE CHOPPER

TRANSMISSION FRAME ASSEMBLY



REF #	PART #	DESCRIPTION	QTY.
1	100007	Low Ride Transmission Frame	1
2	B-150	5/16"x 2 1/2" Eye Bolt	1
3	N-103-W	5/16"-18 Whiz Flange Nut	2
4	W-171	1/2" IDx1 1/4" OD Teflon Washer	4
5	65205	Steering Block Weldment	2
6	20257	Rubber Handle	2
7	400037	Foam Lever Sleeve	2
8	400069	Left Steering Lever	1
9	400068	Right Steering Lever	1
10	W-156	9/16" Standard Flat Washer	2
11	W-110	1/2" Machine Washer	2
12	20252	Spring	2
13	N-110	1/2"-13 Nut	2
14	N-111	1/2"-13 Hex Nut	2
15	F-101	1/4"-28 Grease Fitting 90 degree	2
16	B-131	5/16-18x1" Bolt	2
17	B-143-G	1/2"x4 1/2" Bolt	2
18	40218	Seat Strap	2
19	N-103-W	5/16"-18 Whiz Flange Nut	6
20	W-113	5/16" Standard Washer	4
21	N-117	3/8"-16 Large Flange Lock Nut	1

REF #	PART #	DESCRIPTION	QTY.
22	30234	Pulley	1
23	W-124	3/8" Machine Washer .120"	
24	W-123	3/8" Machine Washer .060"	
25	W-176	3/8" Machine Washer .031"	
26	97415	Spacer - Inside Pulley	1
27	B-165	3/8"-16x2 Bolt	1
28	B-124	3/8"x16x1 3/4" Bolt	1
29	W-104	3/8 Standard Flat Washer	1
30	100011	Idler Arm	1
31	200008	Hydraulic Tank	1
32	W-125	3/8"x7/8" Washer Plastic	1
33	W-126	3/8" Dish Spring Washer	3
34	N-107	3/8"-16 Nylon Locknut	1
35	10222	Spring	1
36	97021	Fender Bracket	2
37	68142	Plug	2
38	B-165	3/8"-16x2" Bolt	2
39	N-108	3/8"-16 Whiz Flange Nut	2
40	W-104	3/8" Flat Washer	2
41	67259	Foam Grip	2

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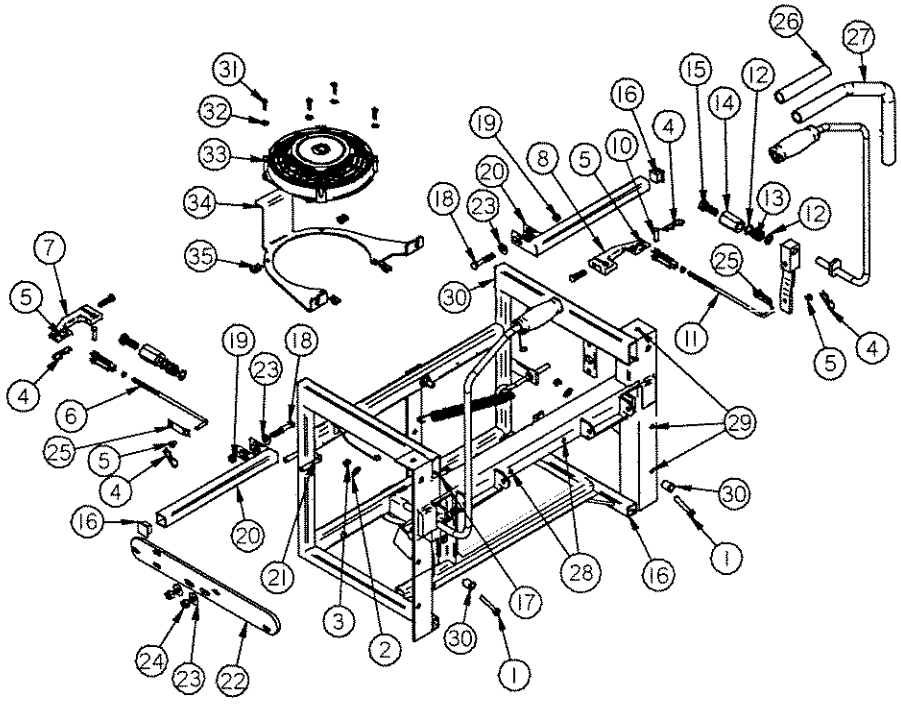
DIXIE CHOPPER

SP2800EFI, XT3000, XT3200, SP3000, SP3200
TRANSMISSION FRAME ASSEMBLY



REF #	PART #	DESCRIPTION	QTY.
1	B-129	5/16"-18 x 2 1/4" Bolt	2
2	W-113	5/16" Standard Washer	2
3	N-103	5/16"-18 Hex Nut	2
4	20224	Hairpin Clip	4
5	20222	Plastic Bushing	4
6	200020	Right Pump Control Rod (XT,SP3000 & 3200)	1
	20214	Yoke	1
	N-105	5/16"-24 Hex Nut	1
	200001	Right Pump Control Rod (SP2800 ONLY)	1
7	200004	Right Pump Control Arm (XT,SP3000 & 3200)	1
	P-118	3/16" x 1 1/2" Roll Pin	1
	B-131	5/16"-18x1 Bolt	1
	65207-R	Right Pump Control Arm (SP2800 ONLY)	1
8	200005	Left Pump Control Arm (XT,SP3000 & 3200)	1
	P-118	3/16" x 1 1/2" Roll Pin	1
	B-131	5/16"-18x1 Bolt	1
	65207-L	Left Pump Control Arm (SP2800 ONLY)	1
10	P-101	5/16" x 1" Clevis Pin	2
11	200019	Left Pump Control Rod (XT,SP3000 & 3200)	1
	20214	Yoke	1
	N-105	5/16-24 Hex Nut	1
	200002	Left Pump Control Rod (SP2800 ONLY)	1
12	W-110	1/2" Machined Bushing	4

REF #	PART #	DESCRIPTION	QTY.
13	20252	Spring	2
14	N-175	1/2"-13 Coupling Nut	2
15	B-138	1/2"-13x1" Bolt	2
16	68142	Plastic Plug 1"x1"	2
17	67256	Plastic Plug 1"x2"	2
18	B-165	3/8"-16x2" Bolt	
19	N-108	3/8"-16 whiz Flange Nut	
20	97021	Wide Fender Brace	
21	B-206	3/8"-16x1 3/8W x 2"L U-Bolt (SP2800)	1
22	600031	EFI Module Mount (SP2800)	1
23	W-104	3/8" Flat Washer (SP2800)	2
24	N-107	3/8"-16 Nylon Locknut (SP2800)	2
25	20223	Spring Backing Clip	2
26	67259	Foam Grip	2
27	400037	Foam Lever Sleeve	2
28	N-188	1/4"-20 AR Thread Insert Nut	2
29	N-152	1/4"-20 Insert Nut	6
30	N-153	5/16"-18 Insert Nut	4
31	B-203	10-24x3/4" Bolt (XT,SP3000 & 3200 / SP2800)	4
32	W-152	#10 Washer (XT,SP3000 & 3200 / SP2800)	4
33	200043	Electric Fan (XT,SP3000 & 3200 / SP2800)	1
34	200042	Elec. Fan Mount (XT,SP3000 & 3200 / SP2800	1
35	C-105	U-Clips (XT,SP3000 & 3200 / SP2800)	4

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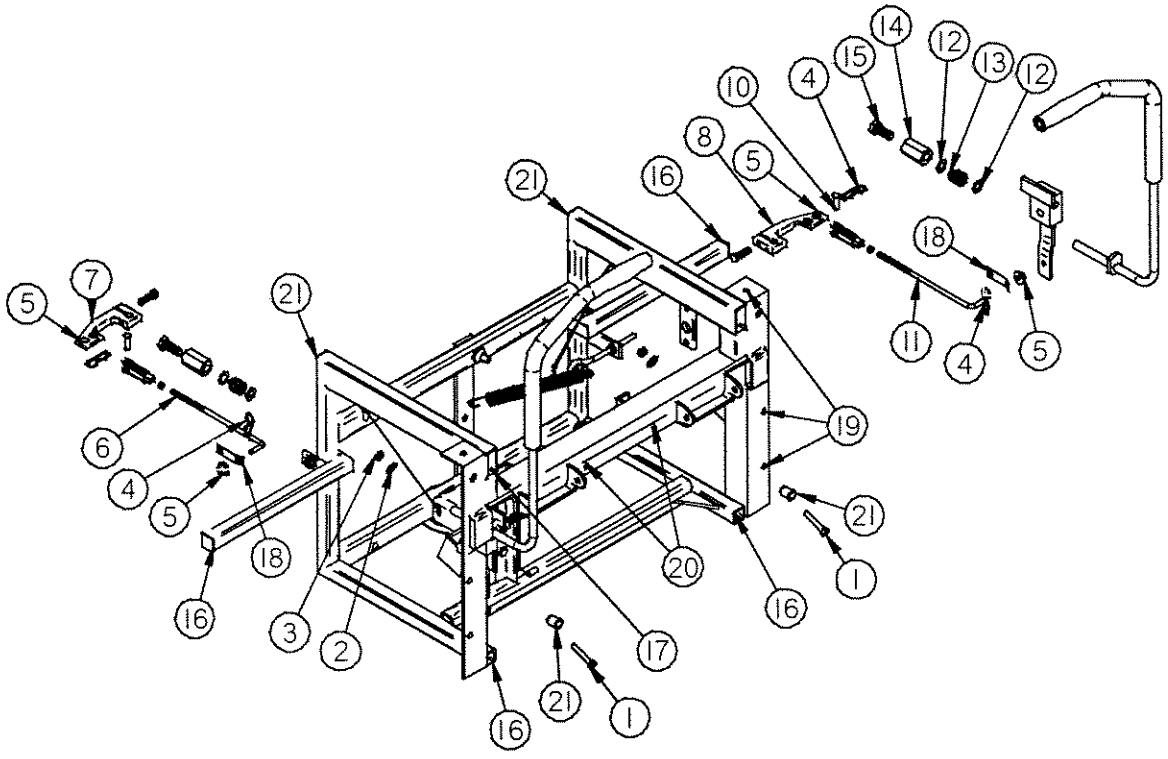
DIXIE CHOPPER

XXW4600
TRANSMISSION FRAME ASSEMBLY



REF #	PART #	DESCRIPTION	QTY.
1	B-129	5/16"-18x2 1/4" Bolt	2
2	W-113	5/16" Standard Washer	2
3	N-103	5/16"-18 Hex Nut	2
4	20224	Hairpin Clip	4
5	20222	Plastic Bushing	4
6	200001	Right Pump Control Rod	1
	20214	Yoke	1
	N-105	5/16"-24 Hex Nut	1
7	72207	Right Pump Control Arm	1
	P-118	3/16" x 1 1/2" Roll Pin	1
	B-131	5/16"-18x1" Bolt	1
8	72207	Left Pump Control Arm	1
	P-118	3/16" x 1 1/2" Roll Pin	1
	B-131	5/16"-18x1" Bolt	1

REF #	PART #	DESCRIPTION	QTY.
10	P-101	Pin	2
11	200002	Left Pump Control Rod	1
	20214	Yoke	1
	N-105	5/16"-24 Hex Nut	1
12	W-110	1/2" Machinery Bushing	4
13	20252	Spring	2
14	N-175	1/2"-13 Coupling Nut	2
15	B-138	1/2"-13x1" Bolt	2
16	68142	Plastic Plug 1"x1"	2
17	67256	Plastic Plug 1"x2"	2
18	20223	Spring Backing Clip	2
19	N-152	1/4"-20 Insert Nut	6
20	N-188	1/4"-20 AR Thread Insert Nut	2
21	N-153	5/16"-18 Insert Nut	4

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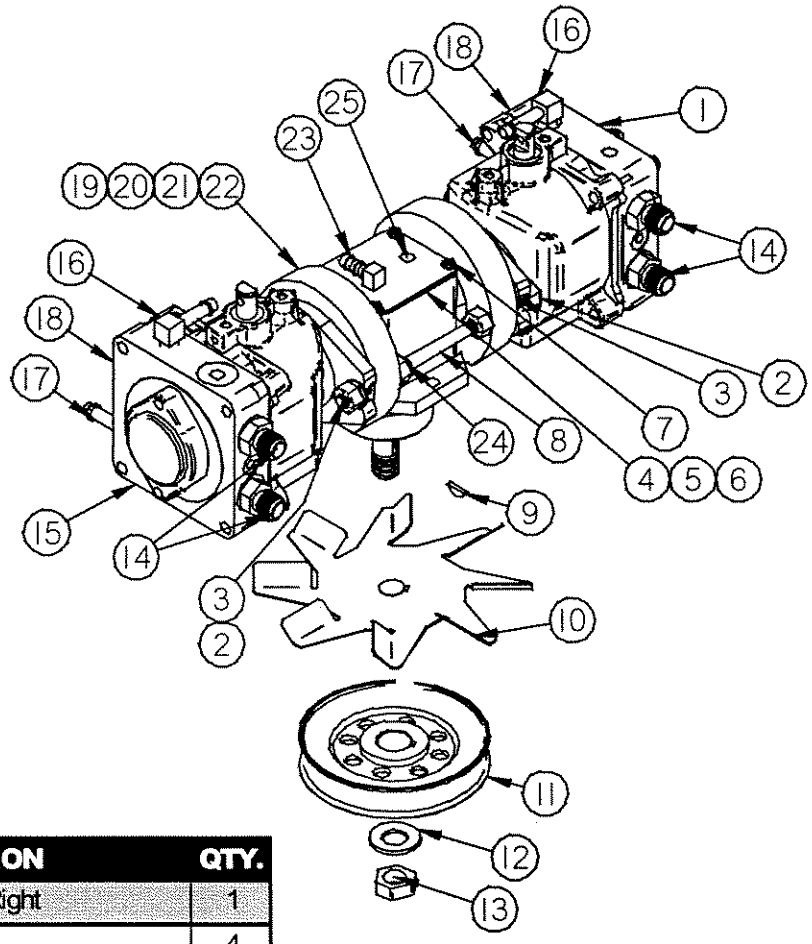
DIXIE CHOPPER

SP2800EFI
TRANSMISSION & DRIVE



REF #	PART #	DESCRIPTION	QTY.
1	65070	Sundstrand 10A Pump - Right	1
2	N-168	Nut - 3/8"-24 Whiz Flange	4
3	W-169	Washer - 5/16" Grade 8 Flat	4
4	000365201	T Gear Box / Complete Gear Box	1
5	788101	T Box Gasket	1
6	772150	T Box Cover Plate	1
7	792025	T Box Cover Plate Bolt	4
8	65206	3/8" Threaded Rod	2
9	K-102	Woodruff Key 3/16"x 3/4"	1
10	200040	Fan 7 1/4"	1
11	200041	525X750S Transmission Pulley	1
12	W-132	3/4" Belleville Washer	1
13	N-114	Nut - 3/4"-16	1
14	65004	High Pressure Port Fitting	4
15	65071	Sundstrand 10A Pump - Left	1

REF #	PART #	DESCRIPTION	QTY.
16	67015	Case Bleed Fitting	2
17	65072	Charge Pump Inlet Fitting	2
18	2513030	Dump Valve - no cross port	2
19	65001	Small Bell Housing	2
20	788030B	Bearing Plate Gasket	2
21	792026	Bell Housing Bolt	8
22	65024	Pump O-Ring	2
23	68031	T Box Fitting (Brass)	1
24	N-184	Nut 3/8"-24	4
25	28534	T-Box Plug	1

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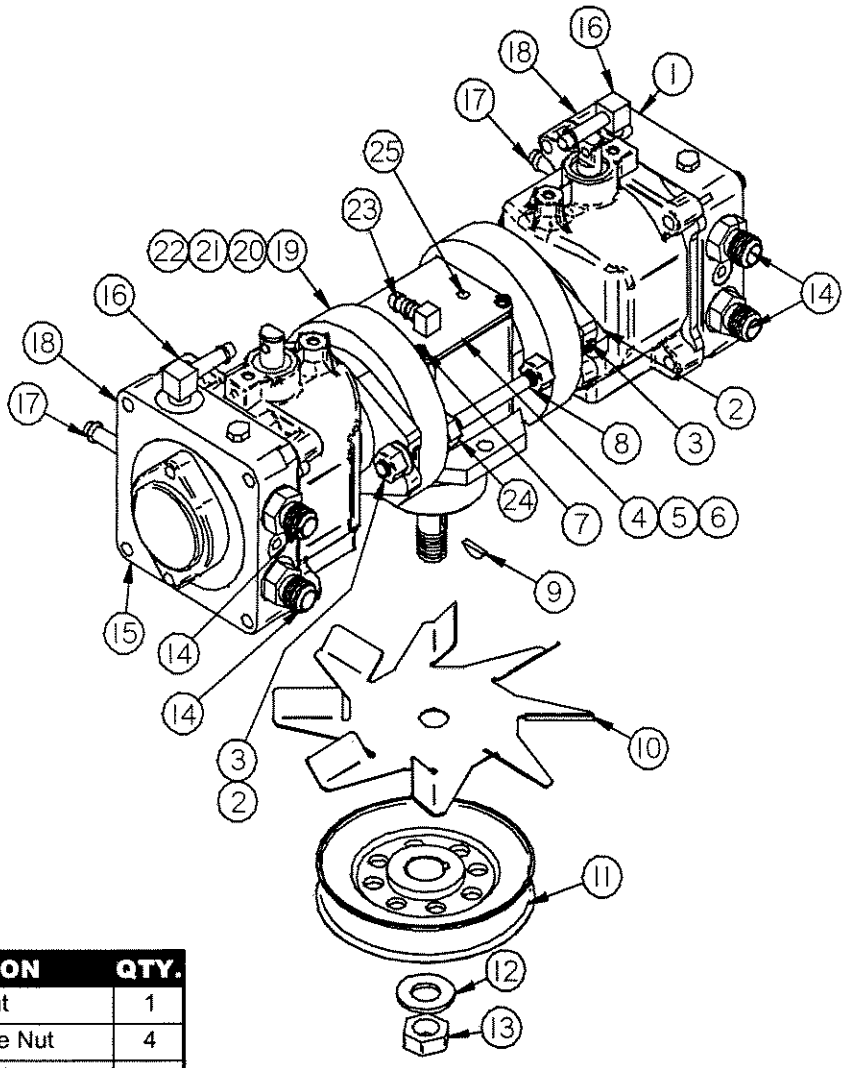
DIXIE CHOPPER

XT3000, XT3200, SP3000, SP3200
TRANSMISSION & DRIVE



REF #	PART #	DESCRIPTION	QTY.
1	200012	Pump -16 Ser. Right	1
2	N-168	3/8"-24 Whiz Flange Nut	4
3	W-169	5/16" Grade 8 Flat Washer	4
4	000365201-L	T-Gear Box (Complete Gear Box Only)	1
5	788101	T-Box Gasket	1
6	772150	T-Box Cover Plate	1
7	792025	T-Box Cover Plate Bolt	4
8	65206	3/8" Threaded Rod	2
9	K-102	Woodruff Key 3/16"x3/4"	1
10	200040	Fan - 7 1/4"	1
11	200041	Transmission Pulley 5 1/4"	1
12	W-132	3/4" Belleville Washer	1
13	N-114	3/4"-16 Nut	1
14	65004	High Pressure Port Fitting	4

REF #	PART #	DESCRIPTION	QTY.
15	200013	Pump -16 Ser. Left	1
16	67015	Case Bleed Fitting	2
17	72016	Straight 1/2"x1/2" Fitting	2
18	2513030	Dump Valve - No Cross Port	2
19	200003	Bell Housing - 16 Ser. Pump	2
20	788030B	Bearing Plate Gasket	2
21	792026	Bell Housing Bolt	8
22	65024	Pump O Ring	2
23	68031	T-Box Fiiting (Brass)	1
24	N-184	3/8"-24 Nut	4
25	28534	T-Box Plug	1

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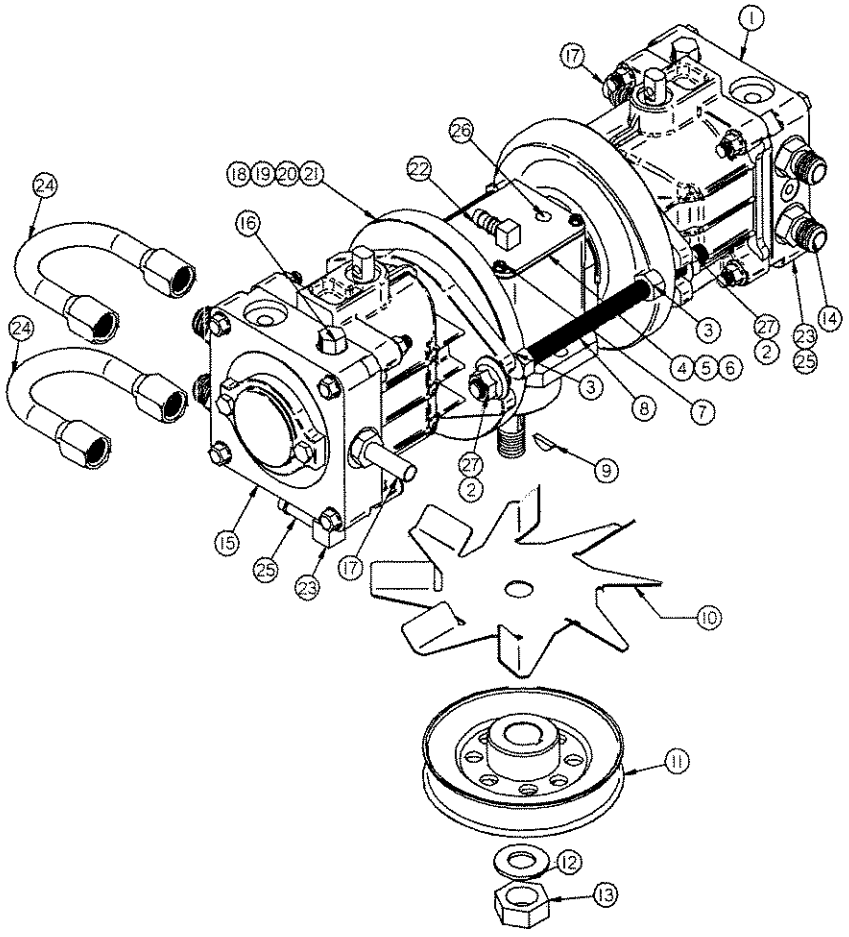
DIXIE CHOPPER

XXW4600
TRANSMISSION & DRIVE



REF #	PART #	DESCRIPTION	QTY.
1	991168006	Pump - Twin Big Right	1
2	N-157	1/2"-13 Whiz Flange Nut	4
3	N-185	1/2"-13 Grade 8 STD. Nut	4
4	000365201-L	T Gear Box	1
5	788101	T Box Gasket	1
6	772150	T Box Cover Plate	1
7	792025	T Box Cover Plate Bolt	4
8	72206	1/2" Threaded Rod	2
9	K-102	Woodruff Key 3/16"x 3/4"	1
10	200040	Fan - 7 1/4"	1
11	200041	Transmission Pulley - 5 1/4"	1
12	W-132	3/4" Belleville Washer	1
13	N-114	Nut - 3/4"-16	1

REF #	PART #	DESCRIPTION	QTY.
14	65004	High Pressure Port Fitting	4
15	991168005	Pump - Twin Big Left	1
16	2513030	Dump Valve	2
17	72016	Fitting	2
18	72024	Bell Housing O-Ring	2
19	72001	Big Bell Housing	2
20	788030B	Bearing Plate Gasket	2
21	792026	Bell Housing Bolt	8
22	68031	T-Box Fitting (Brass)	1
23	72021	1/2"x3/8" 90 Fitting	2
24	68010	U-Tube Steel Line	2
25	60124	3/8" Hose Clamp	2
26	28534	T-Box Plug	1
27	W-168	7/16" Standard Flat Washer Grade 8	4

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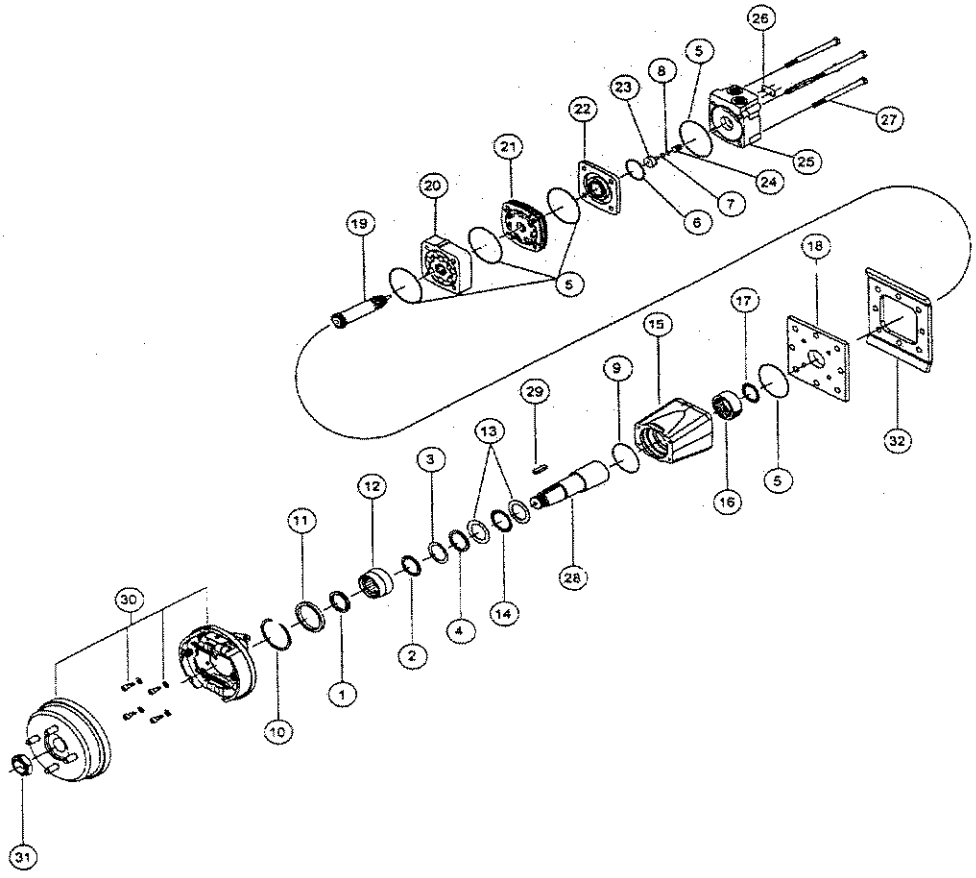
DIXIE CHOPPER

SP2800EFI, XT3000, XT3200 18 Cu. In. WHEEL MOTOR W/BRAKE



REF #	PART #	DESCRIPTION	QTY.
	200018	18 Cu. In. Wheel Motor w/Brake System	
	300333850	Seal Kit - Contains Items1-9	
1	In-Kit	Dust Seal	1
2	In-Kit	Metal Back Up Ring	1
3	In-Kit	Back Up Seal	1
4	In-Kit	Shaft Seal	1
5	In-Kit	Body Seal	5
6	In-Kit	Commutator Seal	1
7	In-Kit	O-Ring Seal	1
8	In-Kit	Back Up Seal (Teflon)	1
9	In-Kit	Housing Seal Carrier	1
10	700018013	Retaining Ring	1
11	700018085	Bearing Spacer	1
12	300018021	Front Housing Bearing	1
13	300018002	Thrust Washer	2
14	300018003	Front Thrust Bearing	1
15	300130035	"35" Housing Kit (Incl. Ref # 16)	1
16	500018003	Rear Housing Bearing	1
17	300018107	Rear Thrust Bearing	1

REF #	PART #	DESCRIPTION	QTY
18	300012016	Mid Mount Plate	1
19	300014027	18 Drive Link	1
20	300332018	18 Rotor Set	1
21	300015008	Manifold	1
22	300012013	Commutator Assembly	1
23	300018056	Piston	1
24	300018059	Piston Spring	1
25	300160007G	Endcover	1
26	N/A	"Not Orderable"	1
27	300335018	18 Rotor Bolts	4
28	300110051	Shaft	1
29	300339102	Shaft Key	1
30	300018105WHAZ	Brake Kit	
	300018106	Brake Hub	1
	500180050	Bolt	4
	500180045	Washer	4
31	PW72693	Lock Nut	1
32	200016	Wheel Motor Bracket Face Plate (Face Plate Comes With Frame)	

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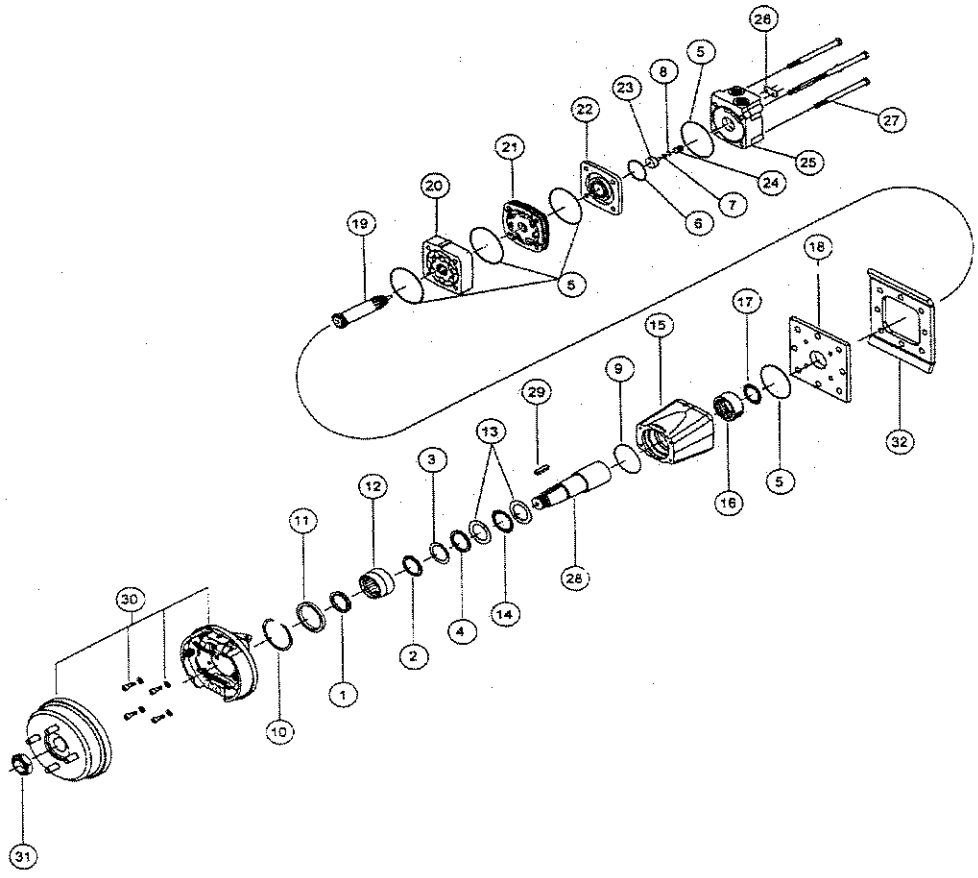
DIXIE CHOPPER

SP3000, SP3200, XXW4600 24 Cu. In.
WHEEL MOTOR W/BRAKE



REF #	PART #	DESCRIPTION	QTY.
	200024	24 Cu. In. Wheel Motor w/Brake System	
	300333850	Seal Kit - Contains Items1-9	
1	In-Kit	Dust Seal	1
2	In-Kit	Metal Back Up Ring	1
3	In-Kit	Back Up Seal	1
4	In-Kit	Shaft Seal	1
5	In-Kit	Body Seal	5
6	In-Kit	Commutator Seal	1
7	In-Kit	O-Ring Seal	1
8	In-Kit	Back Up Seal (Teflon)	1
9	In-Kit	Housing Seal Carrier	1
10	700018013	Retaining Ring	1
11	700018085	Bearing Spacer	1
12	300018021	Front Housing Bearing	1
13	300018002	Thrust Washer	2
14	300018003	Front Thrust Bearing	1
15	300130035	"35" Housing Kit (Incl. Ref # 16)	1
16	500018003	Rear Housing Bearing	1
17	300018107	Rear Thrust Bearing	1

REF #	PART #	DESCRIPTION	QTY
18	300012016	Mid Mount Plate	1
19	300014031	24 Drive Link	1
20	300332024	24 Rotor Set	1
21	300015008	Manifold	1
22	300012013	Commutator Assembly	1
23	300018056	Piston	1
24	300018059	Piston Spring	1
25	300160007G	Endcover	1
26	N/A	"Not Orderable"	1
27	300335024	24 Rotor Bolts	4
28	300110051	Shaft	1
29	300339102	Shaft Key	1
30	300018105WHAZ	Brake Kit	
	300018106	Brake Hub	1
	500180050	Bolt	4
	500180045	Washer	4
31	PW72693	Lock Nut	1
32	200016	Wheel Motor Bracket Face Plate (Face Plate Comes With Frame)	

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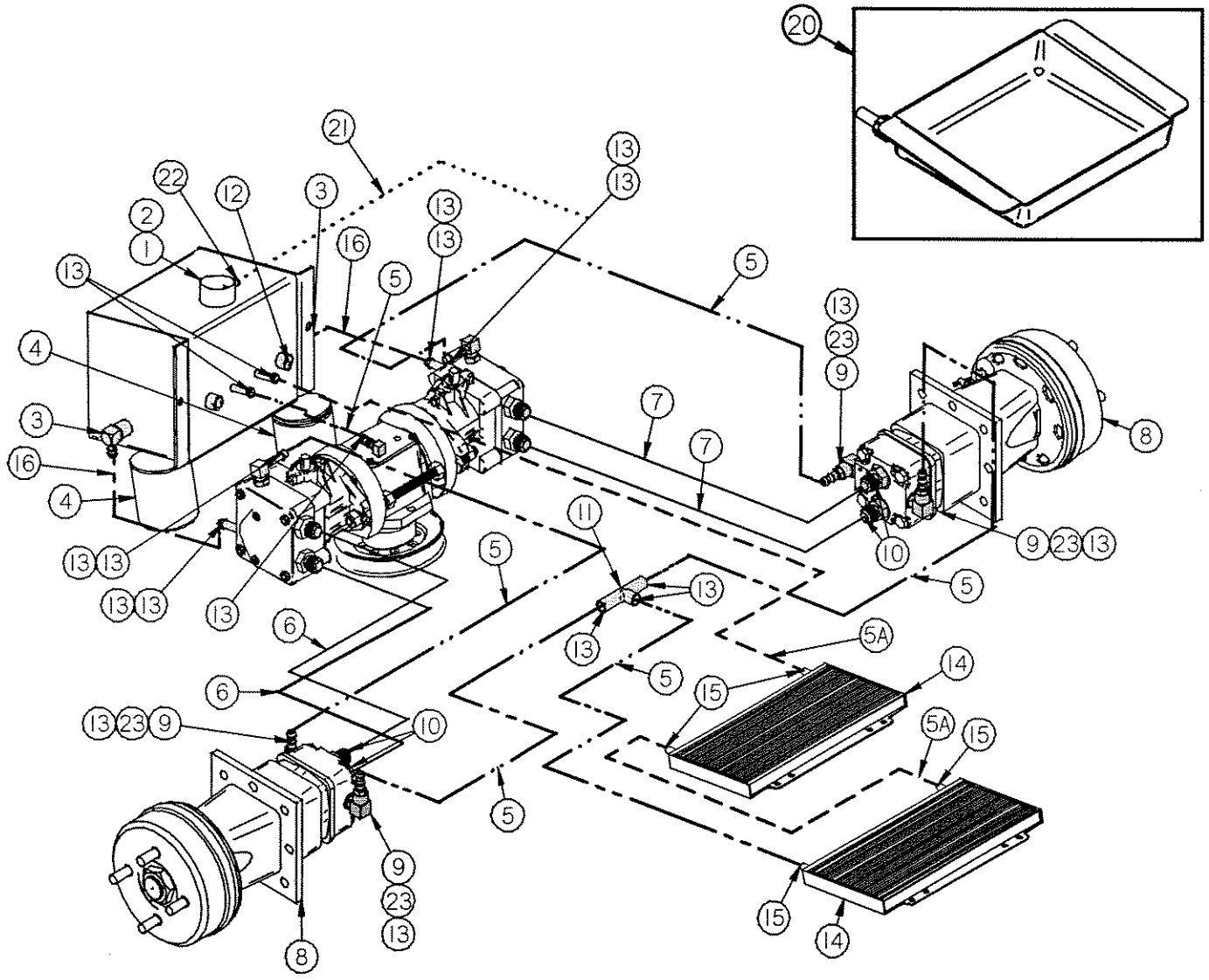
DIXIE CHOPPER

SP2800EFI
HYDRAULIC HOSE DIAGRAM



REF #	PART #	DESCRIPTION	QTY.
1	200008	Hydraulic Tank and Cap	1
2	40117-C 40117-T	Oil Cap T - Handle w/Dipstick (**Optional**)	
3	60125	90 - 3/8" NPT x3/8" Barb	2
4	68140	Filter - Hydro Zinga 40 Micron	2
5	65108	3/8" Clear Hose	/ft.
5A	60109	3/8" Black Hose	/ft.
6	65074	High Pressure Black Hydro Hose Left	2
7	65075	High Pressure Black Hydro Hose Right	2
8	200018	Wheel Motor - 18 Cubic In. w/Brake	
9	67017	90 - degree fitting	4

REF #	PART #	DESCRIPTION	QTY.
10	87104	Steel Fitting	4
11	67008	3/8" Tee	1
12	65009	3/8" Pipe Plug	1
13	67013	3/8" Green Clamps	18
14	60103-L	Oil Cooler	2
15	68231	#4 Micro Hose Clamp	4
16	200027	3/8" Black Ribbed Hose **(Exterior Braided)**	/ft.
20	900018	**Optional** - Drain Pan for Hydro Filter	
21	97374	5/16" Black Hose	/ft.
22	72012	5/16" Clamp	1
23	67014	Brass Fitting	4

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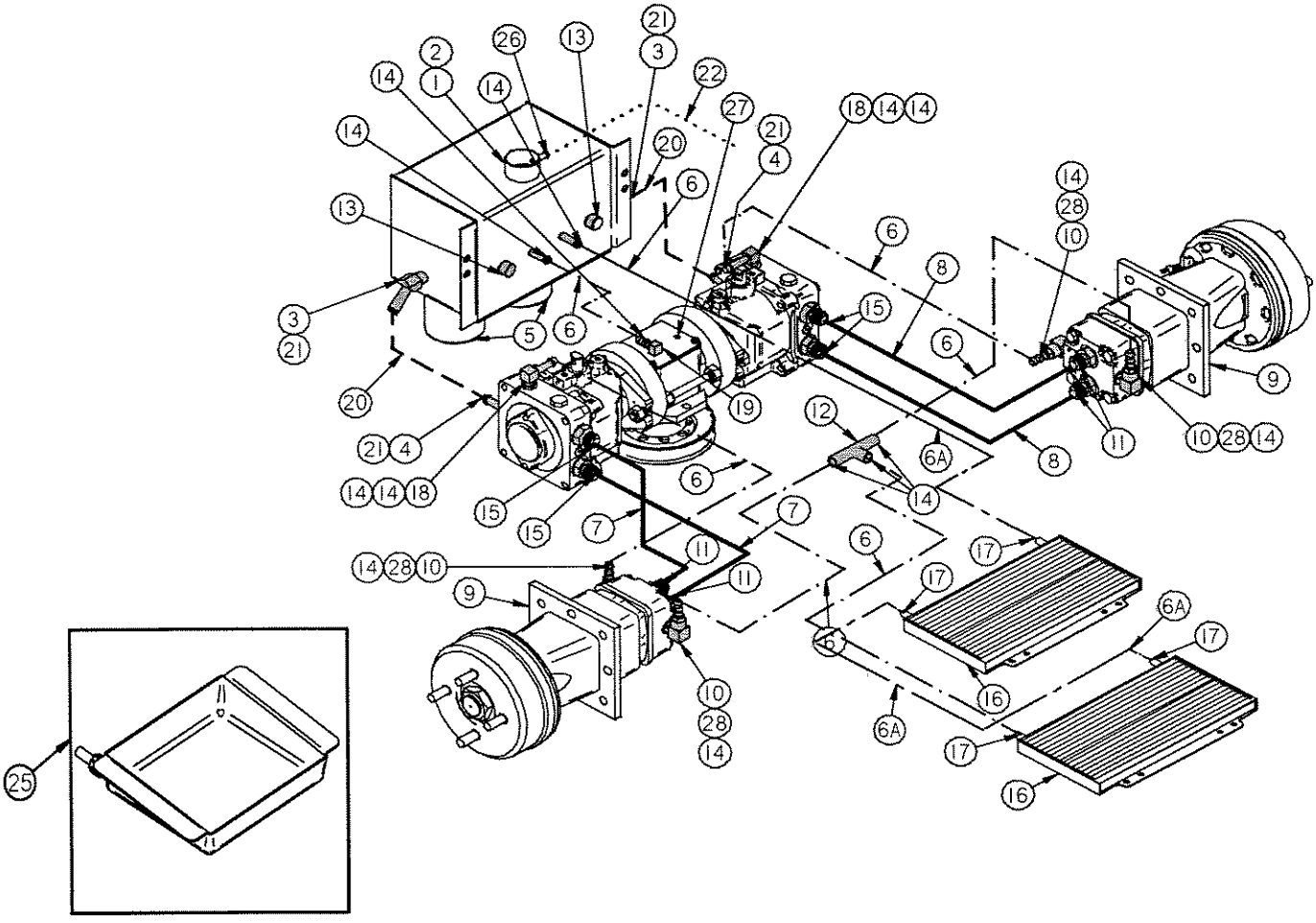
DIXIE CHOPPER

XT3000, XT3200, SP3000, SP3200
HYDRAULIC HOSE DIAGRAM



REF #	PART #	DESCRIPTION	QTY.
1	200008	Hydraulic Tank and Cap	1
2	40117-C 40117-T	Oil Cap T - Handle Cap w/Dipstick (**Optional**)	
3	200048	45 Deg. 3/8"x1/2" Bead Fitting	2
4	72016	Straight 1/2"x1/2" Fitting	2
5	68140	Filter - Hydro Zinga 40 Micron	2
6 6A	65108 60109	3/8" Clear Hose 3/8" Black Hose	/ft. /ft.
7	65074	High Pressure Black Hydro Hose Left	2
8	65075	High Pressure Black Hydro Hose Right	2
9	200018 200024	Wheel Motor - 18 Cubic In. w/brake **(XT3000, XT3200)** Wheel Motor - 24 Cubic In. w/brake **(SP3000, SP3200)**	
10	67017	90 - Degree Fitting	4

REF #	PART #	DESCRIPTION	QTY.
11	87104	Steel Fitting	4
12	67008	3/8" Tee	1
13	65009	3/8" Pipe Plug	1
14	67013	Clamps For 65018	14
15	65004	High Pressure Port Fitting	4
16	60103-L	Oil Cooler	2
17	68231	#4 Micro Hose Clamp	4
18	67015	90 Degree Fitting	2
19	68031	T-Box Fitting (Brass)	1
20	200025	1/2" Black Ribbed Hose (**Exterior Braided**)	/ft.
21	97098	1/2" Clamp	4
22	97374	5/16" Black Hose	/ft.
25	900018	**Optional** - Drain Pan for Hydro Filter	
26	72012	5/16" Black Clamp	1
27	28534	T-Box Plug	1
28	67014	Brass Fitting	4

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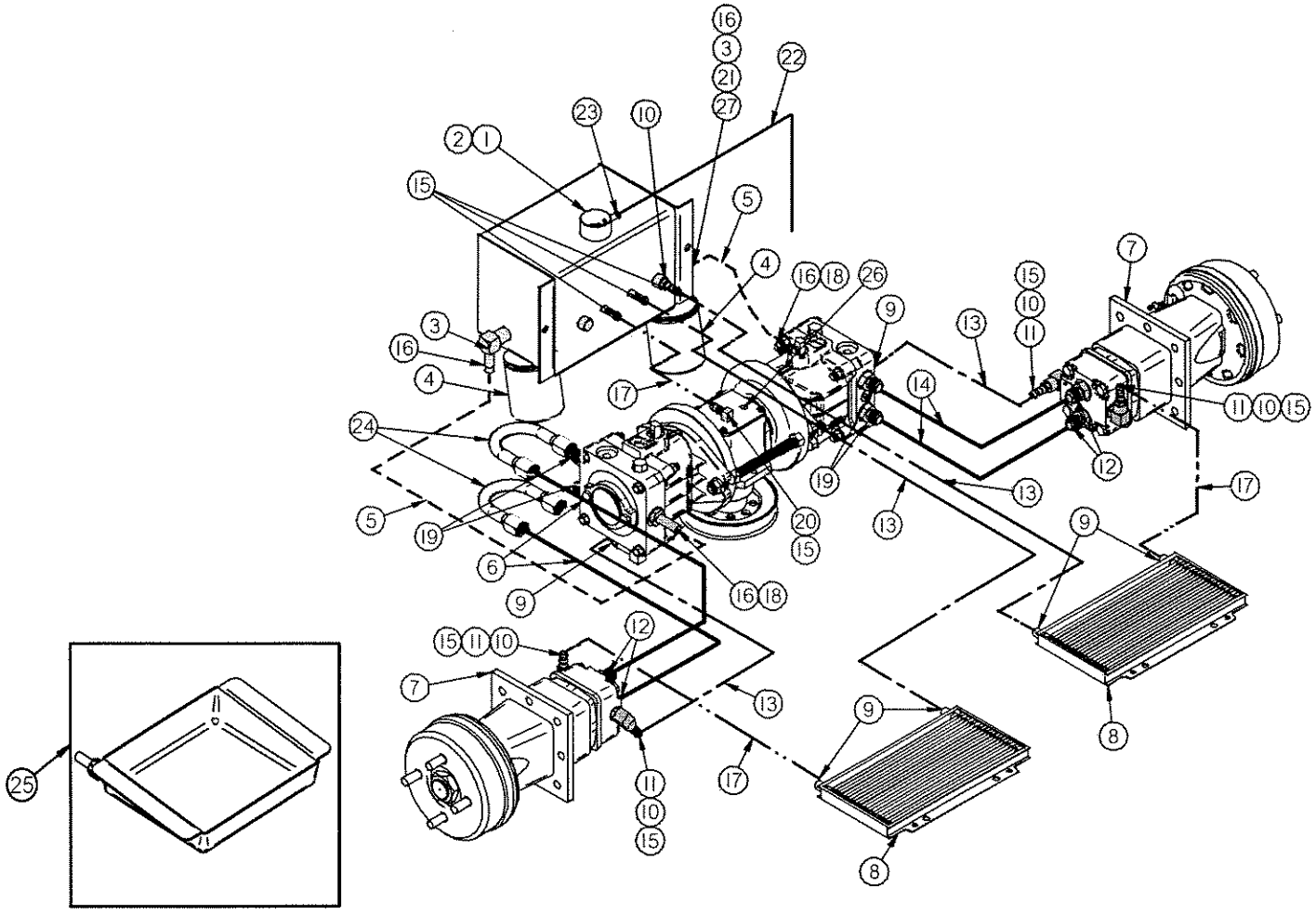
DIXIE CHOPPER

XXW4600
HYDRAULIC HOSE DIAGRAM



REF #	PART #	DESCRIPTION	QTY.
1	200008	Hydraulic Tank & Cap	1
2	40117-C	Oil Tank cap	
3	72015	Fitting - 90 Deg. 3/8" x 1/2"	2
4	68140	Filter - Hydro Zinga 40 Micron	2
5	200025	1/2" Black Braided Hose	/ft.
6	200015	High Pressure Black Hydro Hose	2
7	200024	Wheel Motor - 24 Cu. In.	
8	60103-L	Oil Cooler	2
9	68231	Worm Clamp	6
10	67014	3/8" barb x 1/4" MPT Fitting	5
11	67017	90 degree fitting	4
12	87104	Steel Fitting	4
13	60109	3/8" Black Hose	/ft.

REF #	PART #	DESCRIPTION	QTY.
14	65075	High Pressure Black Hydro Hose	2
15	67013	Clamps for 65108	13
16	68233	#8 Worm Clamp	4
17	65108	3/8" Clear Hose	/ft.
18	72021	Straight 1/2"x1/2" Fitting	2
19	65004	High Pressure Port Fitting	4
20	68031	T-Box Fitting (Brass)	1
21	60115	Fitting - 3/8" Close Nipple	1
22	97374	5/16" Black Hose	/ft.
23	72012	5/16" Black Clamp	1
24	68010	U-Tube Steel Line	2
25	900018	Oil Pan Tray (Optional)	
26	28534	T-Box Plug	1
27	200023	Fitting - 3/8" Pipe Coupler	1

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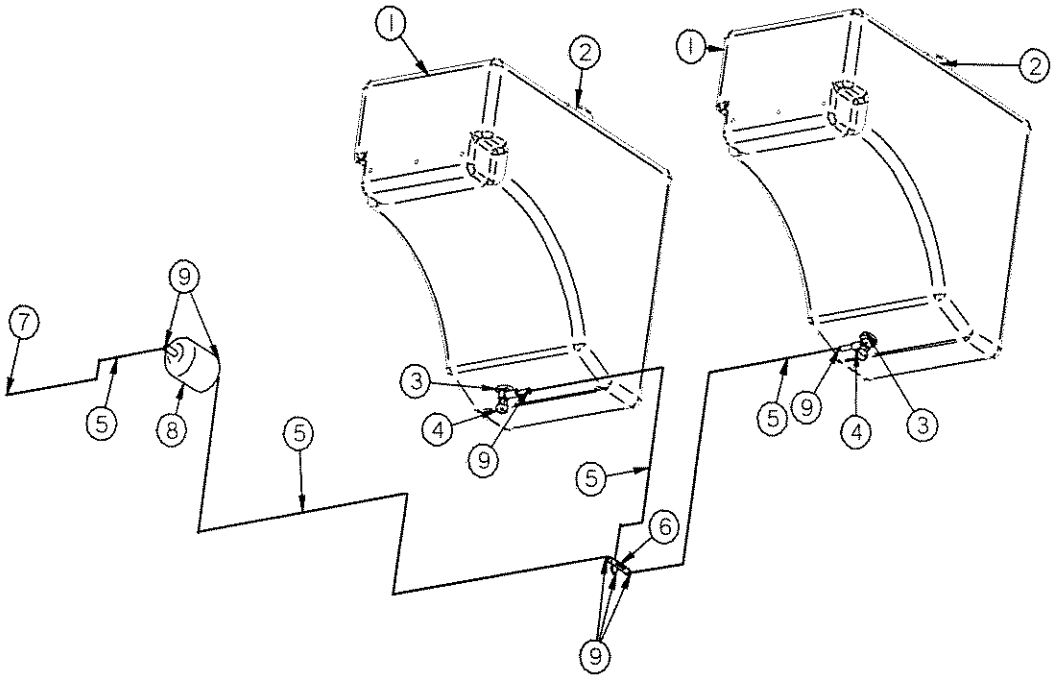
DIXIE CHOPPER

XT3000, XT3200, SP3000, SP3200
FUEL SYSTEM



REF #	PART #	DESCRIPTION	QTY.
1	400015	7 Gal. Fuel Tank	2
2	600035 40117-1	Fuel Cap Fuel Cap - Manual Vent w/Guage (**Optional**)	2
3	40220	Fuel Tank Bushing	2
4	400016	Valve - Fuel Tank Shut-Off	2

REF #	PART #	DESCRIPTION	QTY.
5	97374	Gas Line - 5/16"	/ft.
6	65008	Gas Line "T" - 5/16"	1
7	68231	Hose Clamp	1
8	97392	Filter - Gas & Water Parker	1
9	72012	Spring Clamp (Black)	7

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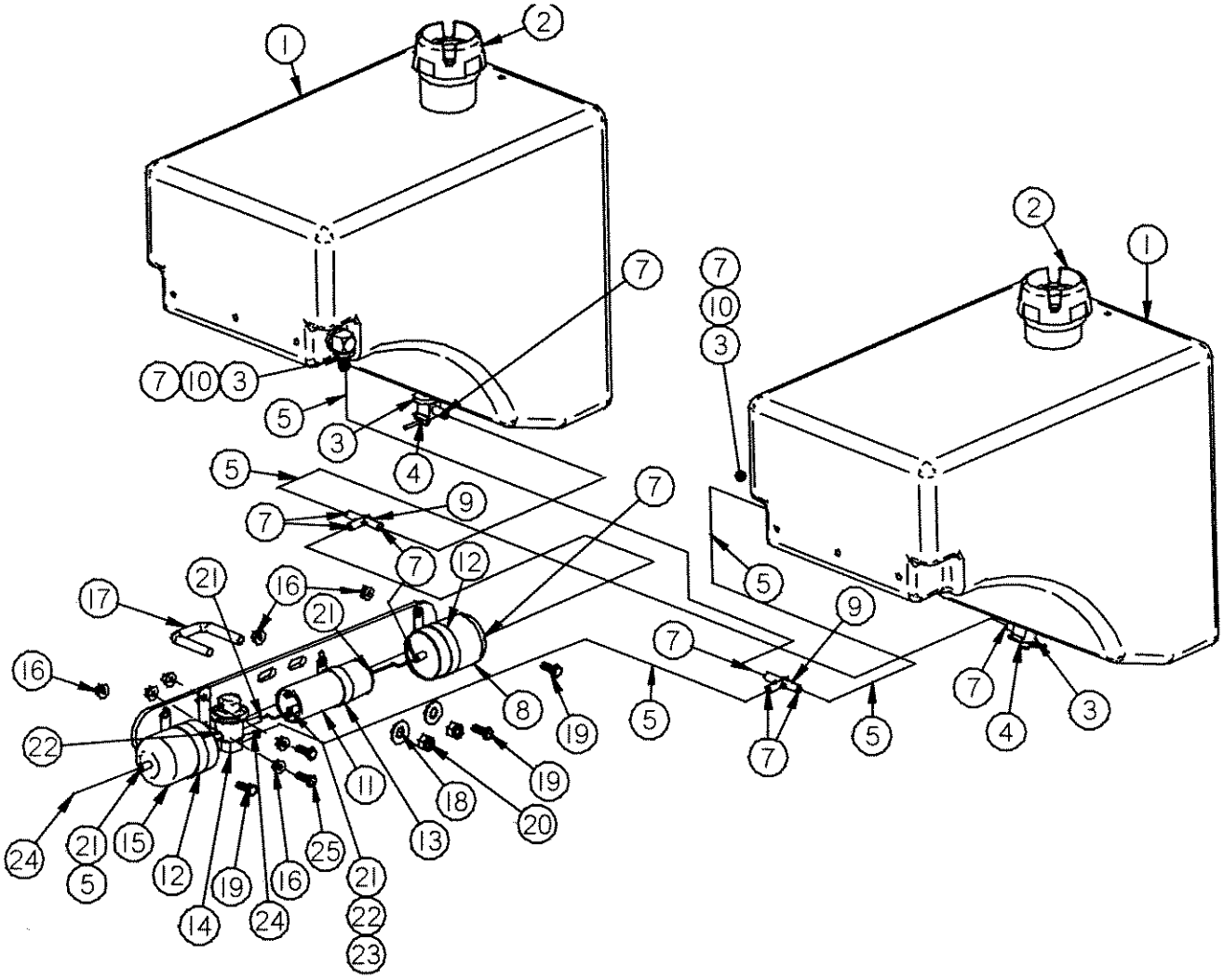
DIXIE CHOPPER

SP2800EFI
FUEL SYSTEM



REF #	PART #	DESCRIPTION	QTY.
1	400015	7 Gal. Fuel Tank	2
2	600035	Fuel Cap	2
	40117-1	Fuel Cap - Manual Vent w/Guage (Optional)	
3	40220	Fuel Tank Bushing	4
4	400016	Valve - Fuel Tank Shut-Off	2
5	97374	Gas Line - 5/16"	/ft.
6			
7	72012	Hose Clamp (Black)	13
8	97392	Filter - Gas & Water Parker	1
9	65008	Gas Line "T" - 5/16"	2
10	72218	Elbow Gas Tank 5/16"	2
11	N/A	Kohler Part - (Pump)	1

REF #	PART #	DESCRIPTION	QTY.
12	C-108	Clamp	2
13	C-110	Clamp	1
14	N/A	Kohler Part - (Regulator)	1
15	N/A	Kohler Part - (Filter)	1
16	N-102	1/4"-20 Whiz Flange Nut	7
17	B-206	3/8"-16x1 3/8" w 2"L SQ U-Bolt	1
18	W-104	3/8" Flat Washer	2
19	B-102	1/4"-20x3/4" Bolt	5
20	N-107	3/8"-16 Nylon Locknut	2
21	600029	Clamp	6
22	500005	Ground Wire - (F/Fuel P.)	1
23	N-182	#8-32 Hex Nut w/Star Lock Washer (For Fuel Pump)	2
24	68231	Clamp	2
25	B-172	1/4"-20x1" Bolt	2

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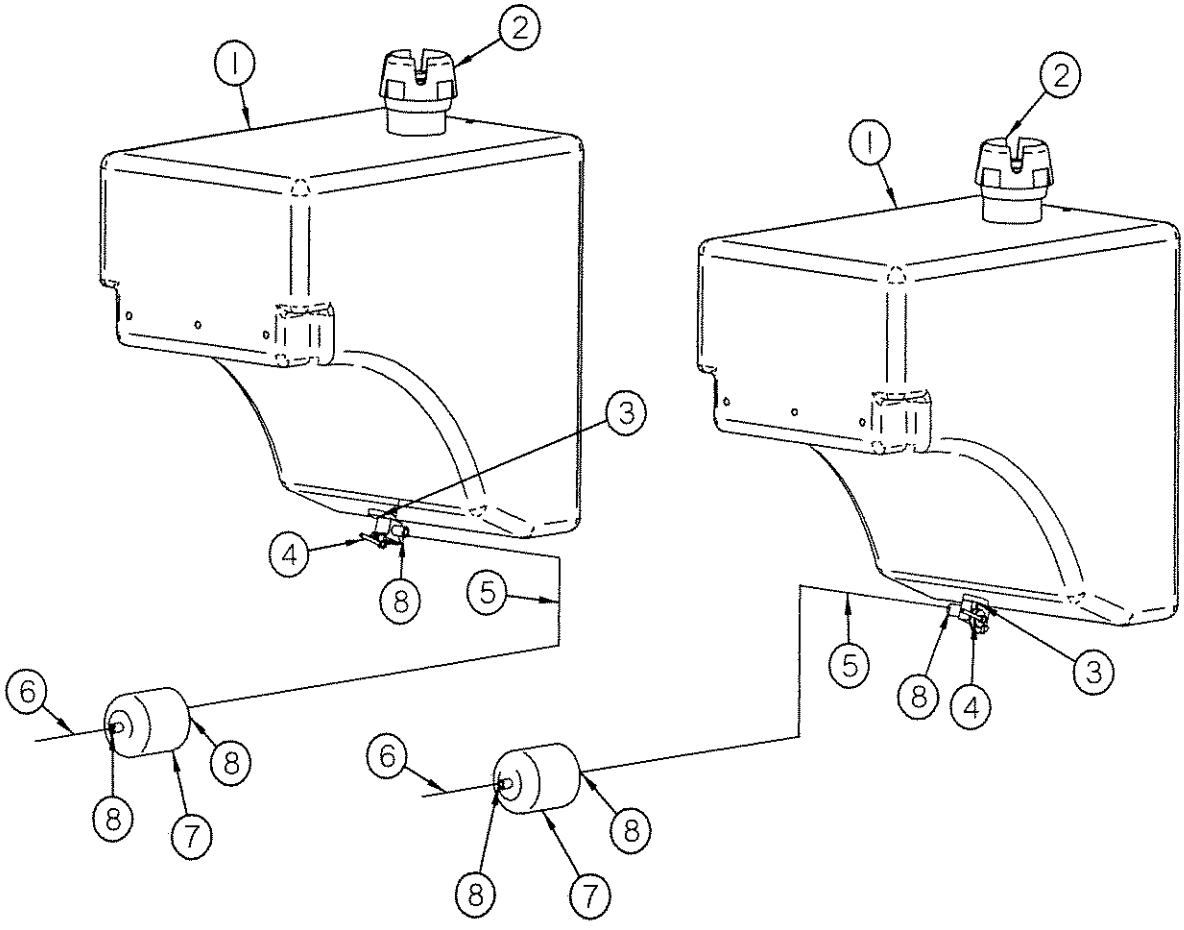
DIXIE CHOPPER

XXW4600
FUEL SYSTEM



REF #	PART #	DESCRIPTION	QTY.
1	400015	7 Gal. Fuel Tank	2
2	600035	Fuel Cap	2
	40117-1	Fuel Cap - Manual Vent w/Guage **(Optional)**	
3	40220	Fuel Tank Bushing	2
4	400016	Valve - Fuel Tank Shut-Off	2

REF #	PART #	DESCRIPTION	QTY.
5	97374	Gas Line - 5/16"	/ft.
6	68231	Hose Clamp	2
7	97392	Filter - Gas & Water Parker	2
8	72012	Spring Clamp (Black)	6

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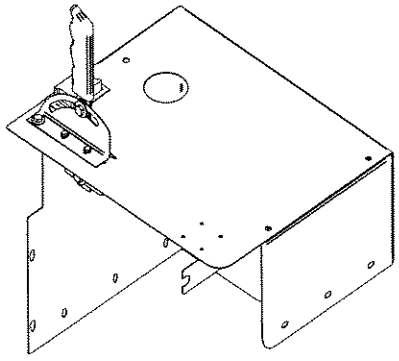
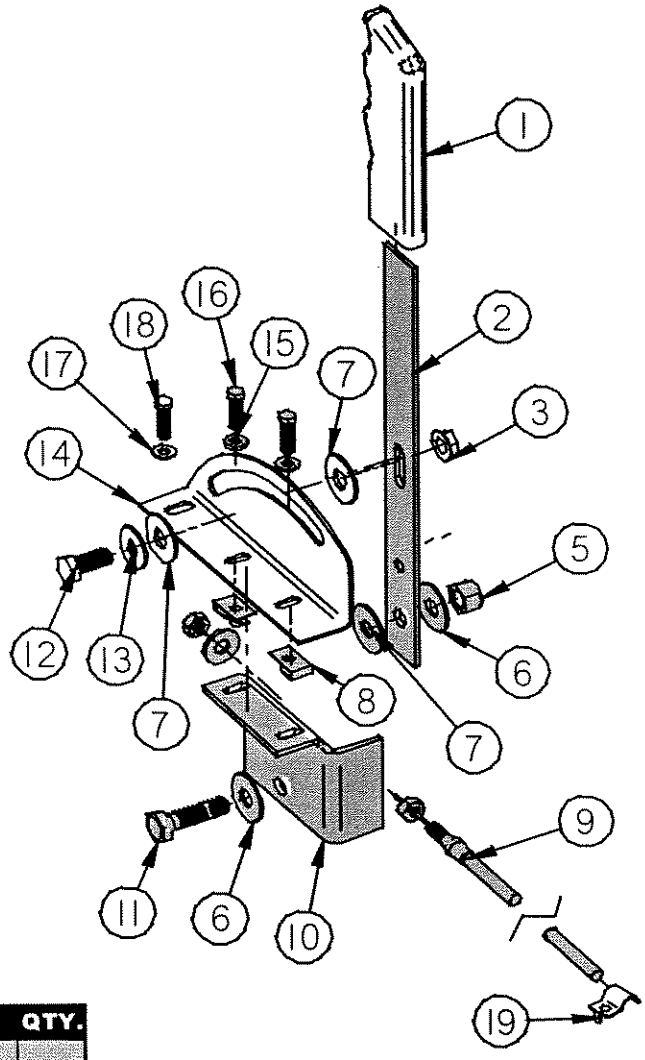
DIXIE CHOPPER

SP2800EFI, XT3000, XT3200, SP3000, SP3200
THROTTLE ASSEMBLY





REF #	PART #	DESCRIPTION	QTY.
	68250	Complete Throttle Assembly	
1	67258	Handle Grip (Black)	1
2	600062	Handle - Throttle f/all Models 2004	1
	97012	Offset Throttle Handle (F/2003 & Older)	
3	N-134	5/16" Flange Lock Nut	1
5	N-107	3/8" -16 Nyloc Nut	1
6	W-104	3/8" Standard Flat Washer	2
7	W-125	3/8" Nylon Washer	3
8	C-105	C Clip	2
9	68249	Throttle Cable	1
		Washer	2
		Hex Nut	2
	68249-K	Throttle Handle & Cable Kit (F/2003 & Older)	

REF #	PART #	DESCRIPTION	QTY.
10	97011	Lower Throttle Mounting Bracket	1
11	B-108	3/8"-16 x1" Bolt	1
12	B-107	5/16"-18 x 3/4" Bolt	1
13	W-113	5/16" Flat Washer	1
14	65270	Upper Stainless Throttle Bracket	1
15	W-152	#10 Stainless Washer	2
16	B-203	10-24x3/4" Stainless Bolt	2
17	W-153	1/4" Stainless Flat Washer	
18	B-209	1/4"-20x3/4" Bolt	
19	C-107	Clamp - Kohler	1
		Generac	2

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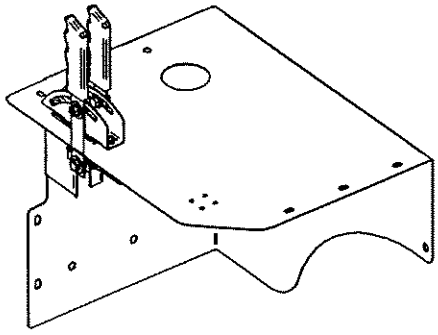
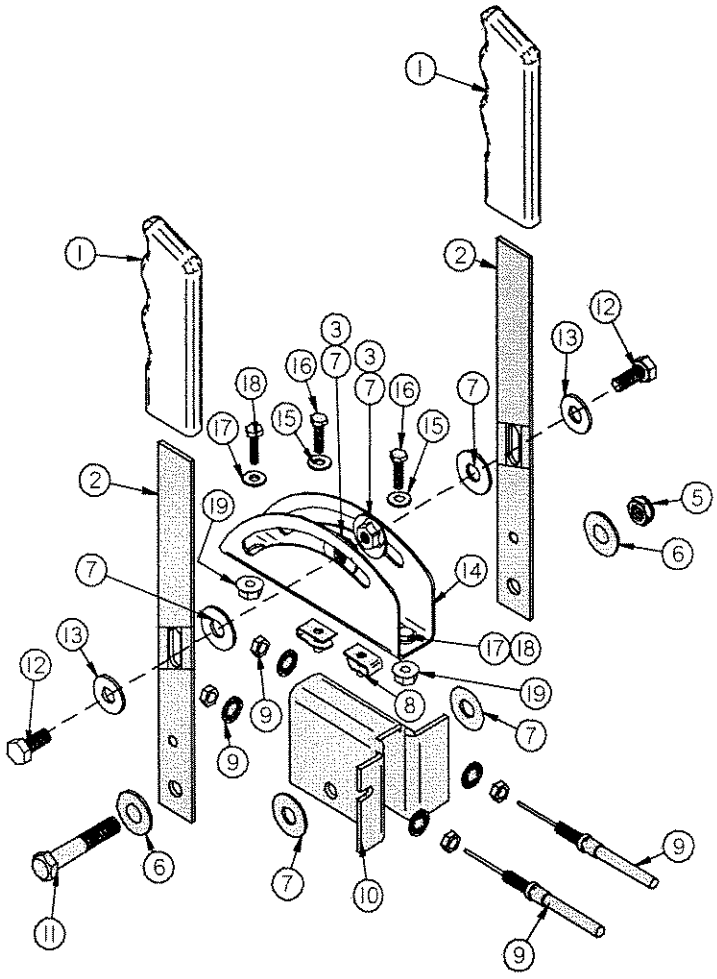
DIXIE CHOPPER

XXW4600
THROTTLE ASSEMBLY





REF #	PART #	DESCRIPTION	QTY.
	68251	Complete Throttle Assembly	
1	67258	Handle Grip (Black)	2
2	600062	Handle - Throttle F/all Models 2004	2
	97012	Offset Throttle Handle (F/2003 & Older)	
3	N-134	5/16" Flange Lock Nut	2
5	N-107	3/8" -16 Nyloc Nut	1
6	W-104	3/8" Standard Flat Washer	2
7	W-125	3/8" Nylon Washer	6
8	C-105	C Clip	2
9	68249	Handle & Cable (New Style)	2
		Washer	4
		Hex Nut	4
	68249-K	Throttle Handle & Cable Kit (F/2003 & Older)	

REF #	PART #	DESCRIPTION	QTY.
10	97010	Lower Throttle Mounting Bracket	1
11	B-165	3/8"-16x2" Hex Head Bolt	1
12	B-107	5/16"-18x3/4" Bolt	2
13	W-113	5/16" Flat Washer	2
14	68271	Upper Stainless Throttle Bracket	1
15	W-152	#10 Stainless Washer	2
16	B-203	10-24x3/4" Stainless Bolt	2
17	W-153	1/4" Stainless Flat Washer	2
18	B-103	1/4"-20x1/2" Bolt	2
19	N-101	1/4"-20 Whiz Flange Nut	2

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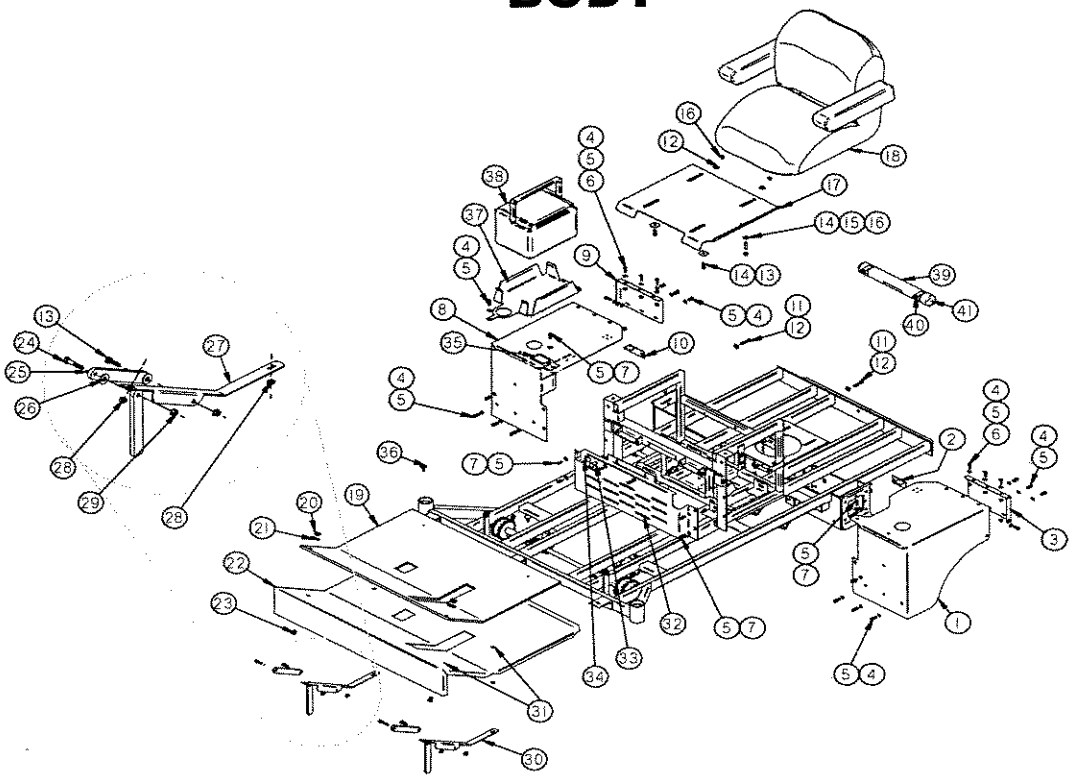
DIXIE CHOPPER

SP2800EFI, XT3000, XT3200, SP3000, SP3200
BODY



REF #	PART #	DESCRIPTION	QTY.
1	400003	Fender - 7 Gal. Low Ride Left	1
2	400035	Left Fender Mounting Tab	1
3	400033	Left Rear 7 Gal. Fuel Tank Support Bracket	1
4	B-103	1/4"-20x1/2" Stainless Bolt	24
5	W-153	1/4" Stainless Flat Washer	32
6	N-101	1/4"-20 Stainless Whiz Flange Nut	8
7	B-209	1/4"-20X3/4" Stainless Bolt	8
8	400004	Fender - 7 Gal. Low Ride Right	1
9	400034	Right Rear 7Gal. Fuel Tank Support Bracket	1
10	400036	Right Fender Mounting Tab	1
11	B-105	5/16"-18x1.75" Bolt	2
12	W-113	5/16" Flat Washer	8
13	B-131	5/16"-18x1 Bolt	4
14	W-118	5/16"x1.5" Fender Washer	4
15	S-115	5/16"-18x1.75" Stud	2
16	N-103-W	5/16"-18 Whiz Flange Nut	4
17	400026	Seat Pan	1
18	40100-W	Seat (Complete)	1
	176801	Armrest Kit (L & R)	
	176803	Left Arm	
	176802	Right Arm	
	176201	Arm Pad (L or R)	
	306025	Back Cover	
	305839	Cushion Cover	
	177827PS	Springs Kit	
	400078	Gee- Ride - Seat Cover Back	

REF #	PART #	DESCRIPTION	QTY.
19	20275	Grey Carpet	1
20	N-106	5/16"-18 Wing Nut	2
21	W-106	3/8" Fender Washer	2
22	68272	Floor Pan	1
23	B-104	5/16"-18x3/4" Carriage Bolt	2
24	B-174	5/16"-18x1 1/4" Bolt	2
25	400007	Connecting Arm	2
26	W-125	3/8" x 7/8" Plastic Washer	4
27	400006	Floor Pan Mounting Bracket (Right)	1
28	N-176	1/4"-20 Nylon Lock Nut	4
29	N-131	5/16"-18 Nylon Lock Nut	4
30	400005	Floor Pan Mounting Bracket (Left)	1
31	B-157	1/4"-20x1/2" Carriage Bolt	4
32	400077	Stainless Steel Front Panel	1
33	20248	Choke	1
34	20245	Ignition Switch	1
35	68247	Tachometer/Hourmeter Bracket	1
36	C-111	Plastic Cap For Floor Pan	2
	400056	7 Gal. Cooler Kit (**Optional**)	
37	400057	7 Gal. Cooler Bracket **Incl. 1 Decal Part # 800048**	
38	400060	Cooler - Igloo Lunch w/Decal **Incl. 1 Decal Part # 800050**	
39	900016	Docu-Tube (Clear Tube)	1
40	C-109	Tie Strap & Clip	2
41	900017	Cap - Soft Vinyl (Red)	2

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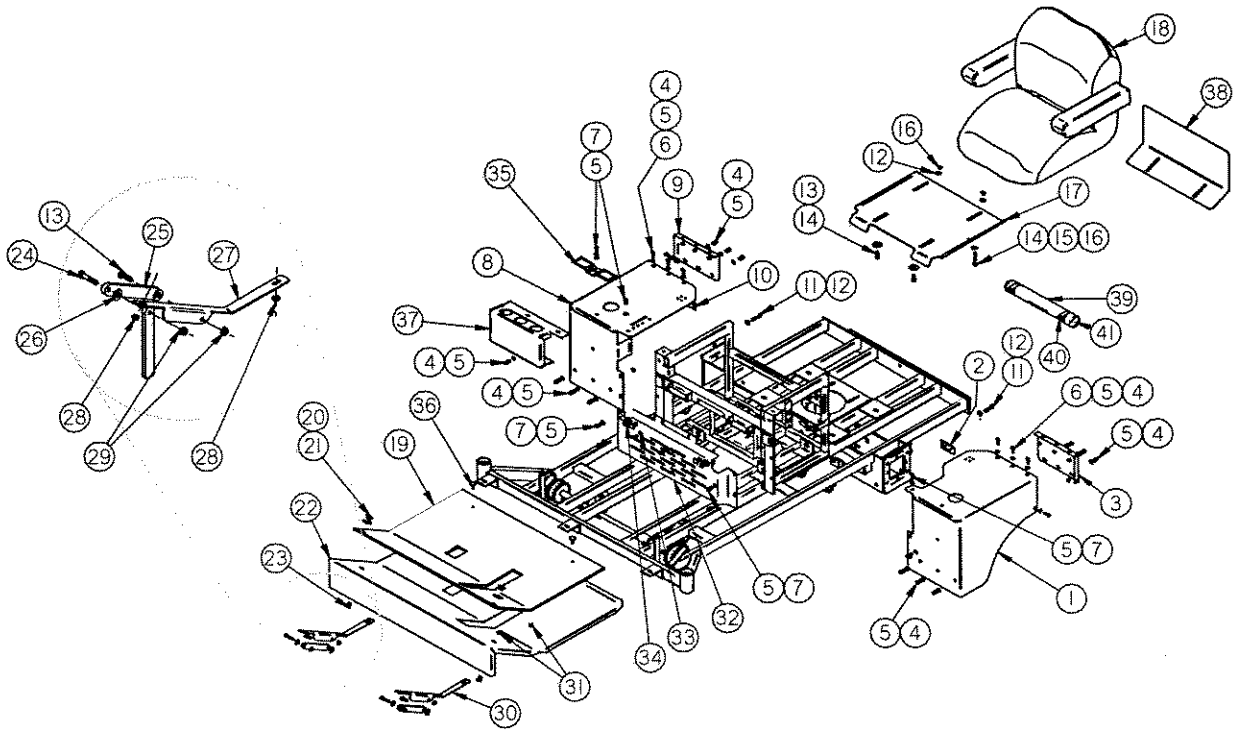
DIXIE CHOPPER

XXW4600 BODY



REF #	PART #	DESCRIPTION	QTY.
1	400003	Fender - 7 Gal. Low Ride Left	1
2	400035	Left Fender Mounting Bracket	1
3	400033	Left Rear 7 Gal. Fuel Tank Support Bracket	1
4	B-103	1/4"-20x1/2" Stainless Steel Bolt	23
5	W-153	1/4" Stainless Flat Washer	32
6	N-101	1/4"-20 Stainless Whiz Flange Nut	8
7	B-209	1/4"-20X3/4" Stainless Steel Bolt	9
8	400046	Fender - 7 Gal. Low Ride Right	1
9	400034	Right Rear 7Gal. Fuel Tank Support Bracket	1
10	400036	Right Fender Mounting Tab	1
11	B-105	5/16"-18x1.75" Bolt	2
12	W-113	5/16" Flat Washer	8
13	B-131	5/16"-18x1 Bolt	4
14	W-118	5/16"x1.5" Fender Washer	4
15	S-115	5/16"-18x1.75" Stud	2
16	N-103-W	5/16"-18 Whiz Flange Nut	4
17	400026	Seat Pan	1
18	40100-W	Seat (Complete)	1
	176801	Armrest Kit (L &R)	
	176803	Left Arm	
	176802	Right Arm	
	176201	Arm Pad (L or R)	
	306025	Back Cover	
	305839	Cushion Cover	
	177827PS	Spring Kit	
	400078	Gee - Ride - Seat Cover Back	
19	20275	Grey Carpet	1
20	N-106	5/16"-18 Wing Nut	2

REF #	PART #	DESCRIPTION	QTY.
21	W-106	3/8" Fender Washer	2
22	400045	Floor Pan	1
23	B-104	5/16"-18x3/4" Carriage Bolt	2
24	B-174	5/16"-18x1 1/4" Bolt	2
25	400007	Connecting Arm	2
26	W-125	3/8" Plastic Washer	4
27	400006	Floor Pan Mounting Bracket (Right)	1
28	N-176	1/4"-20 Nylon Lock Nut	4
29	N-131	5/16"-18 Nylon Lock Nut	4
30	400005	Floor Pan Mounting Bracket (Left)	1
31	B-157	1/4"-20x1/2" Carriage Bolt	4
32	400044	Stainless Steel Front Panel	1
33	20248	Choke	2
34	20245	Ignition Switch	2
35	68247	Tachometer/Hourmeter Bracket	2
36	C-111	Plastic Cap F/Floor Pan	2
37	68248	Guage Panel	1
38	400043	Heat Seat Guard	1
39	900016	Docu-Tube (Clear Tube)	1
40	C-109	Tie Strap & Clip	2
41	900017	Cap - Soft Vinyl	2
	400056	7 Gal. Cooler Kit (Optional) 1 Bracket, 1 Cooler, 2 Decal	
	400057	7 Gal. Cooler Bracket (Optional) Incl. 1 Decal Part # 800048	
	400060	Igloo - Lunch Cooler (Optional) Incl. 1 Decal PART # 800050	

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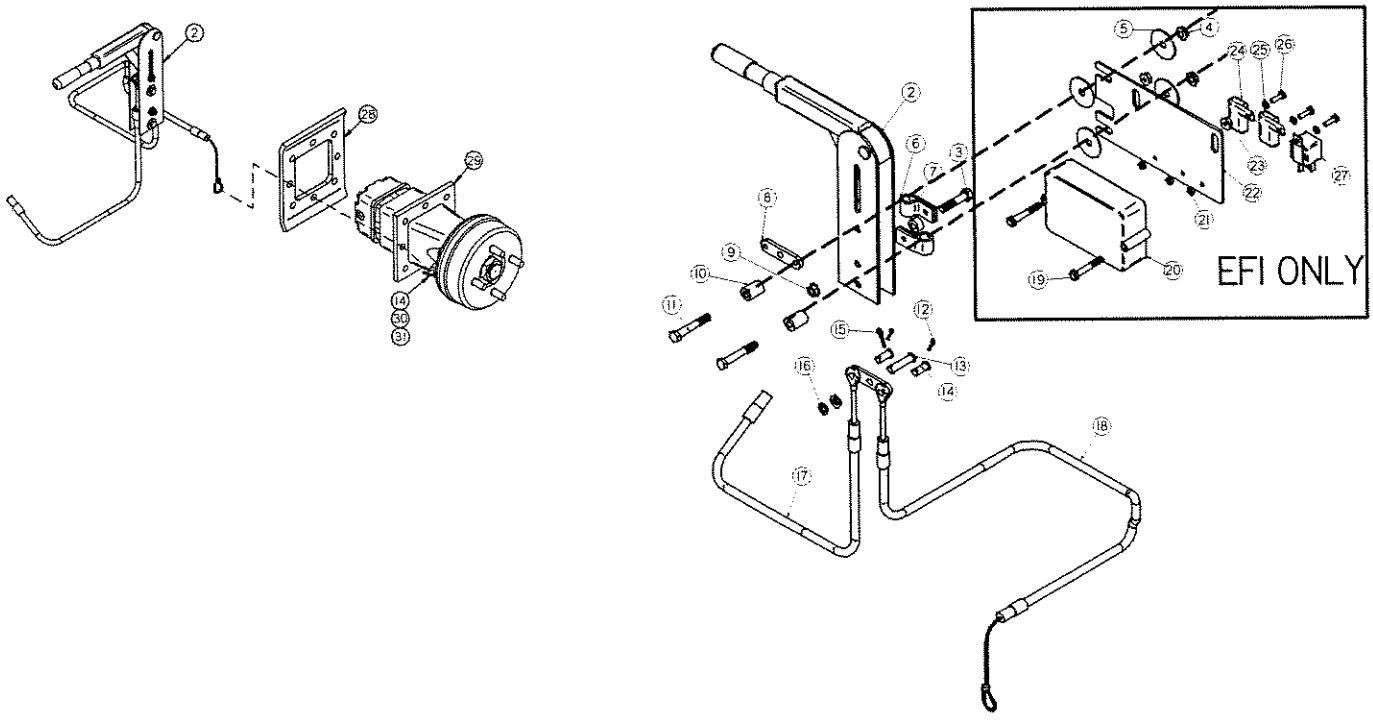
DIXIE CHOPPER

BRAKE ASSEMBLY



REF #	PART #	DESCRIPTION	QTY.
1	N/A	Complete Brake	
2	97094	Brake Handle Assembly (Inc. #2 - #18)	1
3	N/A	Bolt	1
4	N-134	5/16"-18 Large Flange Nut	2
5	W-106	3/8" Fender Washer	4
6	65061	R Clip	2
7	65063	Spacer	1
8	65060	Pivot Plate	2
9	N/A	Nut	1
10	65062	Spacer	2
11	B-156	5/16"-18x2" Gr. 5 Bolt	2
12	N/A	Hairpin Cotter	2
13	P-129	5/16" x 1 1/2" Clevis Pin	1
14	P-112	5/16" x 3/4" Clevis Pin	2
15	N/A	Hairpin Cotter	1
16	W-102	1/4" Flat Washer	2

REF #	PART #	DESCRIPTION	QTY.
17	65247	Right Brake Cable (Long)	1
18	65246	Left Brake Cable (Short)	1
19	B-257	1/4"-20x1.75" Bolt	2
20	N\A	Kohler Part - EFI Module	1
21	N-179	M5-.8 Hex Nut	3
22	600009	EFI Module Mount	1
23	N-102	1/4"-20 Whiz Flange Nut	2
24	N/A	Fuse Holder	2
25	W-175	M5 Standard Flat Washer	3
26	B-258	M5-.8x16mm Bolt	3
27	N\A	Relay	1
28	200016	Wheel Motor Face Plate	
29	200018 200024	18 Cu. In. Wheel Motor w/Brake 24 Cu. In. Wheel Motor w/Brake	
30	W-102	1/4" Flat Washer	
31	P-117	1/8"x2" Cotter Pin	

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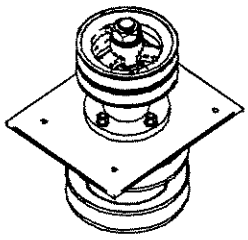
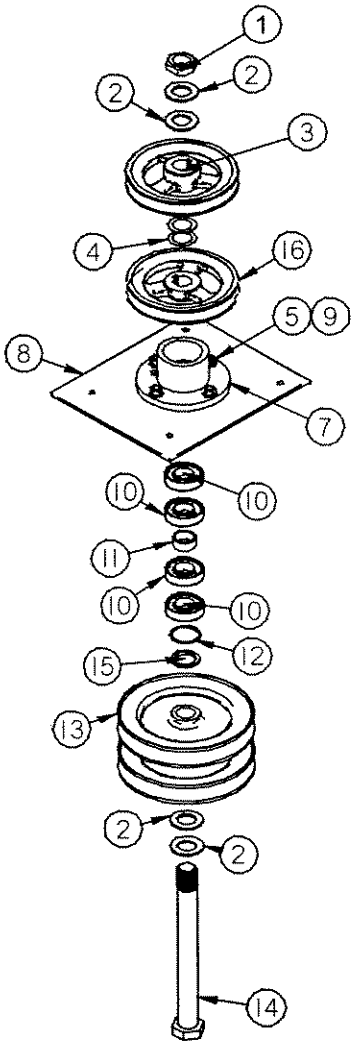
DIXIE CHOPPER

XXW4600 CENTER HUB ASSEMBLY





REF #	PART #	DESCRIPTION	QTY.
	68242	Center Drive Hub Assembly (#1 - #14)	
1	N-167	1"-14 Jam Nut	1
2	W-137	1"X2" Belleville Washer	4
3	68222	6" Cast Pulley	1
4	62263	Shim **There should be a .03125 gap.** **between the pulley's**	2 to 4
5	N-108	3/8"-16 Whiz Flange Nut	4
6	F-102	1/4"-28 Grease Fitting	1
7	68241	Trans Center Hub (Incl.-Ref. 7,10,11,12)	1

REF #	PART #	DESCRIPTION	QTY.
8	68111	Twin Hub Mounting Plate	1
9	B-135	3/8"-16x1" Carriage Bolt	4
10	30218	Bearing	4
11	300022	Spacer 1/2" Machined	1
12	788080	Retainer Ring	1
13	9907600X600D	Center Drive Pulley **Weld side up**	1
14	97388	Jackshaft	1
15	W-131	1" ID x 1 1/2" OD x 1/8" Thick	1
16	68222TB	6" Cast Pulley	1

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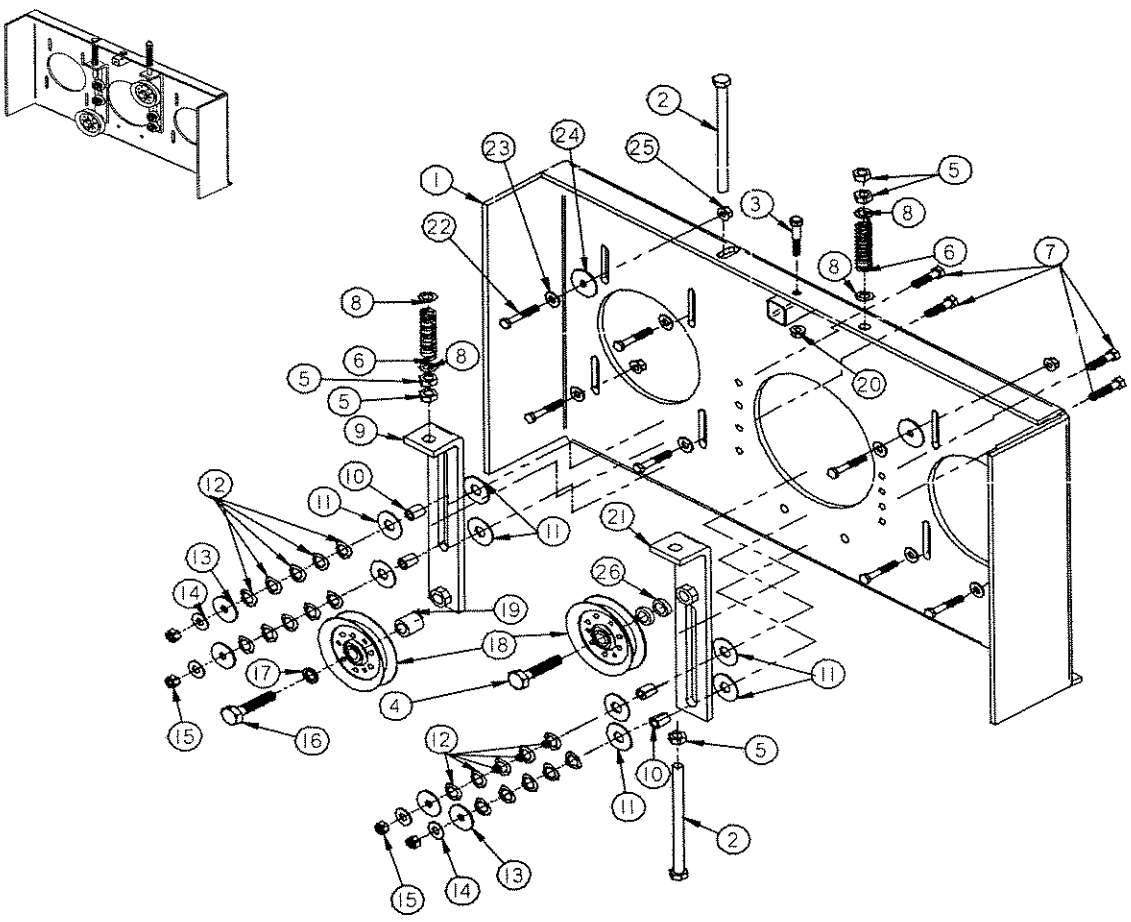
DIXIE CHOPPER

XXW4600
ENGINE POD ASSEMBLY



REF #	PART #	DESCRIPTION	QTY.
1	N/A	Twin Engine Pod (**Only**)	
2	B-202	1/2"-13x7" Bolt	2
3	B-124	3/8"-16x1 3/4" Bolt	1
4	B-188	5/8"-11x1 1/4" Bolt	1
5	N-111	1/2"-13 Jam Hex Nut	5
6	68280	Spring Engine Idler	2
7	B-124	3/8"-16x1 3/4" Bolt	4
8	W-110	1/2" Machined Bushing	4
9	68226-L	Idler Engine Bracket Left	1
10	61250	5/8"OD x .381ID x 3/4" Bushing	4
11	W-140	5/8"ID.x 1 5/8"OD. Plastic Washer	8
12	W-149	5/8" Wafer Spring Washer	20
13	W-106	3/8" Fender Washer	4

REF #	PART #	DESCRIPTION	QTY.
14	W-104	3/8" Standard Flat washer	4
15	N-107	3/8"-16 Nylon Lock Nut	4
16	B-181	5/8"-11x2 1/2" Bolt	1
17	W-111	5/8" Lock Washer	1
18	30234	V-Idler Pulley	2
19	68109	1" OD x 1" Spacer	1
20	N-108	3/8"-16 Whiz Flange Nut	1
21	68226-R	Idler bracket Right	1
22	B-156	5/16"-18x2" Bolt	8
23	W-113	5/16" Flat Washer	8
24	W-107	3/8"ID.x 1 5/8" Beveled Washer	2
25	N-103-W	5/16"-18 Whiz Flange Nut	8
26	W-119	1" OD. x 5/8" ID. Machine Bushing Bushing	2

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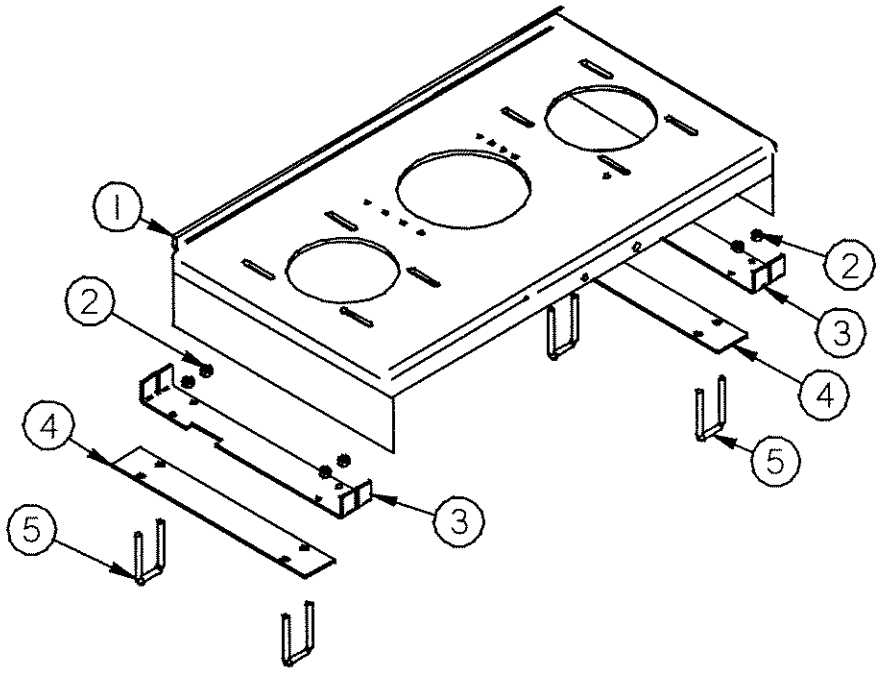
DIXIE CHOPPER

XXW4600
TWIN ENGINE POD



REF #	PART #	DESCRIPTION	QTY.
1	68075	Twin Engine Pod (Included - 1,3)	1
2	N-107	3/8"-16 Nyloc Lock Nut	8
3	68077	Base Frame Plate	2
4	600043	Spacer - Mounting Pod	2
5	B-244	1 3/8"W x 3 1/4"L U-Bolt	4

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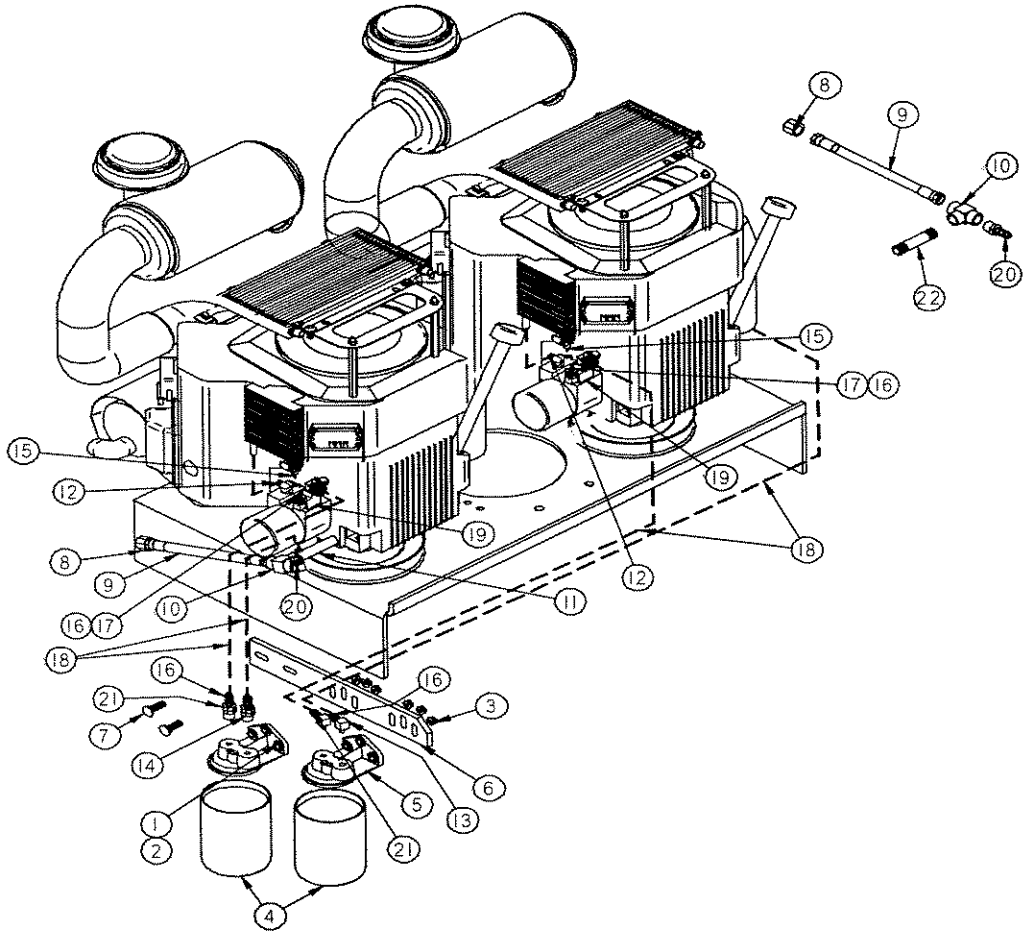
DIXIE CHOPPER

XXW4600
ENGINE OIL ROUTING



REF #	PART #	DESCRIPTION	QTY.
1	B-172	1/4"-20x1" Bolt	6
2	W-102	1/4" Flat Washer	6
3	N-102	1/4"-20 Whiz Flange Nut	6
4	60119	Amzoil Filter	2
5	60122	Amzoil Filter Mounting Base	2
6	68119	Mounting Bracket	1
7	B-135	3/8"-16x1" Carriage Bolt	2
8	10231	Oil Drain Pipe cap	2
9	68230	Oil Drain Hose	2
10	60102	3/8" T-Union Fitting	2
11	10230	3/8"x4" Pipe Nipple	1

REF #	PART #	DESCRIPTION	QTY.
12	Kohler No.	45 Deg.elb-1/4"mpx-.3/8" barb	2
13	60113	1/8"x3/8" 90 Deg. Fitting	2
14	60114	1/8"x3/8" Straight Fitting	2
15	68231	#4 Clamp	2
16	67013	Spring Clamp (Green)	10
17	67019	Hose Barb Brass	4
18	60109	3/8" Black Hose	/ft.
19	67022	1/4" Street Tee	2
20	87113	3/8" Male Pipe 3/8" Barb Straight	2
21	60116	3/8" Swivel x 3/8" Barb	4
22	72230	3/8" x 3" Pipe Nipple	1
23	N-108	3/8" Whiz Flange Nut	2

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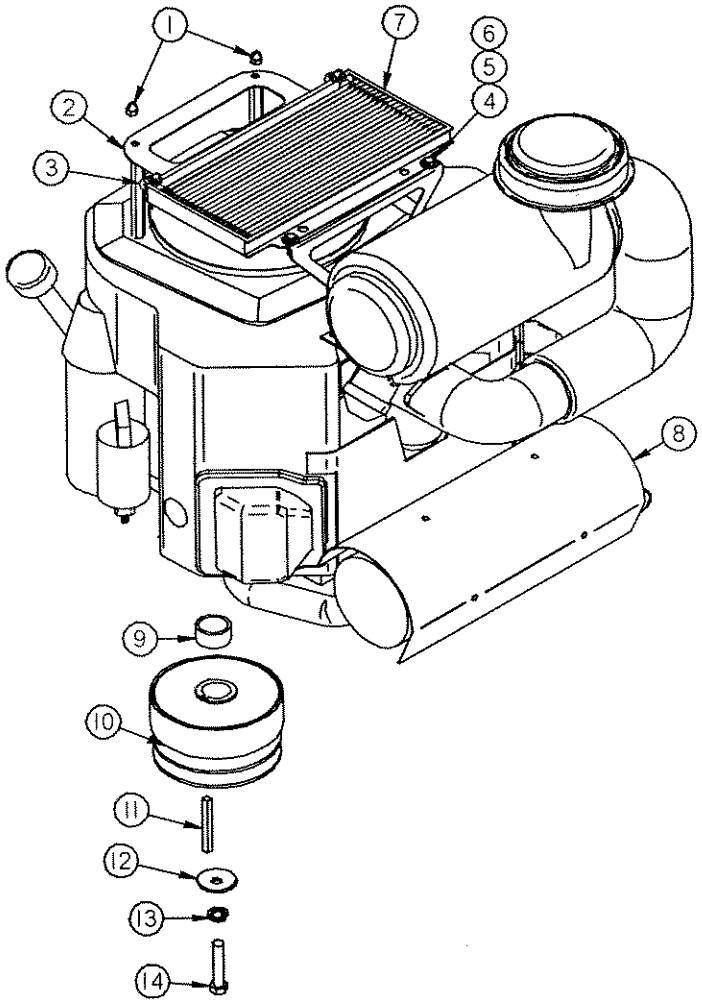
DIXIE CHOPPER

XXW4600
23Hp KOHLER ENGINE
SET-UP PER ENGINE



REF. #	PART #	DESCRIPTION	QTY.
1	N-177	6mm-1.0 Acorn Nut	2
2	400017	Bracket - Kohler Oil Cooler	1
3	600016	Bolt - 1/2"x3 1/2" Hex Kohler Oil Cooler	2
4	B-101	1/4"-20x1/2" Bolt	4
5	W-102	1/4" Flat Washer	4
6	N-102	1/4"-20 Whiz Flange Nut	4
7	60103-L	Oil Cooler	1

REF #	PART#	DESCRIPTION	QTY.
8	24-068-20	Muffler - 23Hp Kohler	1
9	68306	Spacer	1
10	68300	Clutch Pulley	1
11	K-100	1/4"x2 1/2" Key Stock	1
12	W-144	7/16" Stainless Belleville Washer	1
13	W-108	7/16" Lock Washer	1
14	B-199	7/16"-20x2" Hex Head Bolt	1

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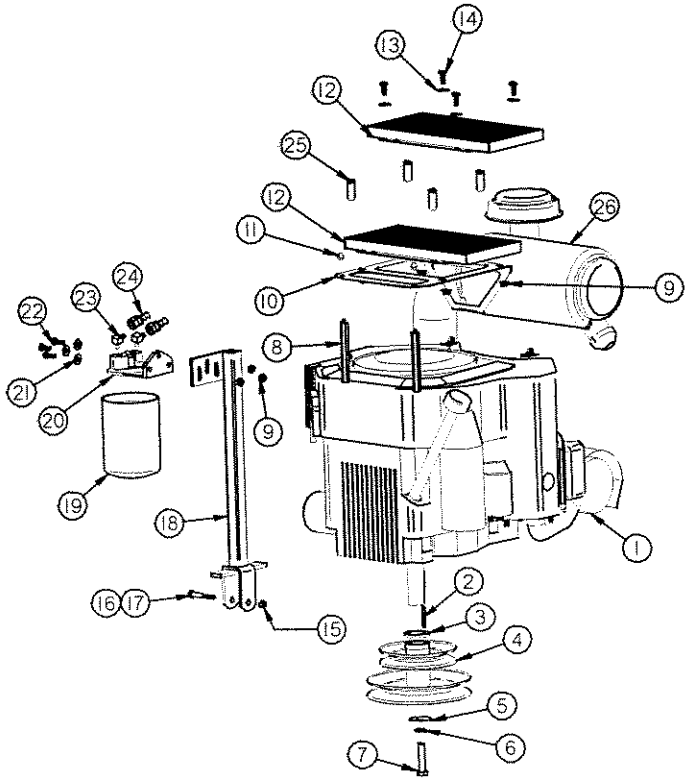
DIXIE CHOPPER

KOHLER 28Hp EFI ENGINE



REF #	PART #	DESCRIPTION	QTY.
1	600066 600018 600059 600060	Kit - Muffler - Hp Plus One - 28Hp Muffler Tailpipe Clamp	1
2	K-100	1/4" Key	1
3	W-145	1-1/8" x 1-3/4" x 1/8" Washer	1
4	9907500X600D	Split Pulley 5" x 6"	1
5	W-144	7/16" Belleville Washer	1
6	W-108	7/16" Lock Washer	1
7	B-114	7/16"-20 x .750" Bolt	1
8	600016	Bolt - 1/2" x 4" Hex Kohler Oil Cooler	2
9	N-102	1/4"-20 Whiz Flange Nut	7
10	400017	Bracket - Kohler Oil Cooler	1
11	N-177	6mm-1.0 Acorn Nut	2
12	60103-L	Oil Cooler	2

REF #	PART #	DESCRIPTION	QTY.
13	W-102	1/4" Flat Washer	4
14	B-248	1/4"-20x2" Bolt	4
15	N-107	3/8"-16 Nyloc Nut	1
16	B-165	3/8"-16 x 2" Bolt	1
17	W-104	3/8" Standard Flat Washer	1
18	400025	Amsoil Filter Mount	1
19	60119	Amsoil Filter	1
20	60122	Amsoil Filter Head	1
21	W-102	1/4" Flat Washer	3
22	B-172	1/4"-20 x 1" Bolt	3
23	60113	1/8"x3/8" 90 degree fitting	2
24	60116	3/8" Swivel to 3/8" Barb	2
25	200022	Spacer - F/ Oil Cooler	4
26	25-083-01 25-083-04	Primary Nelson Air Filter Secondary Nelson Air Filter	

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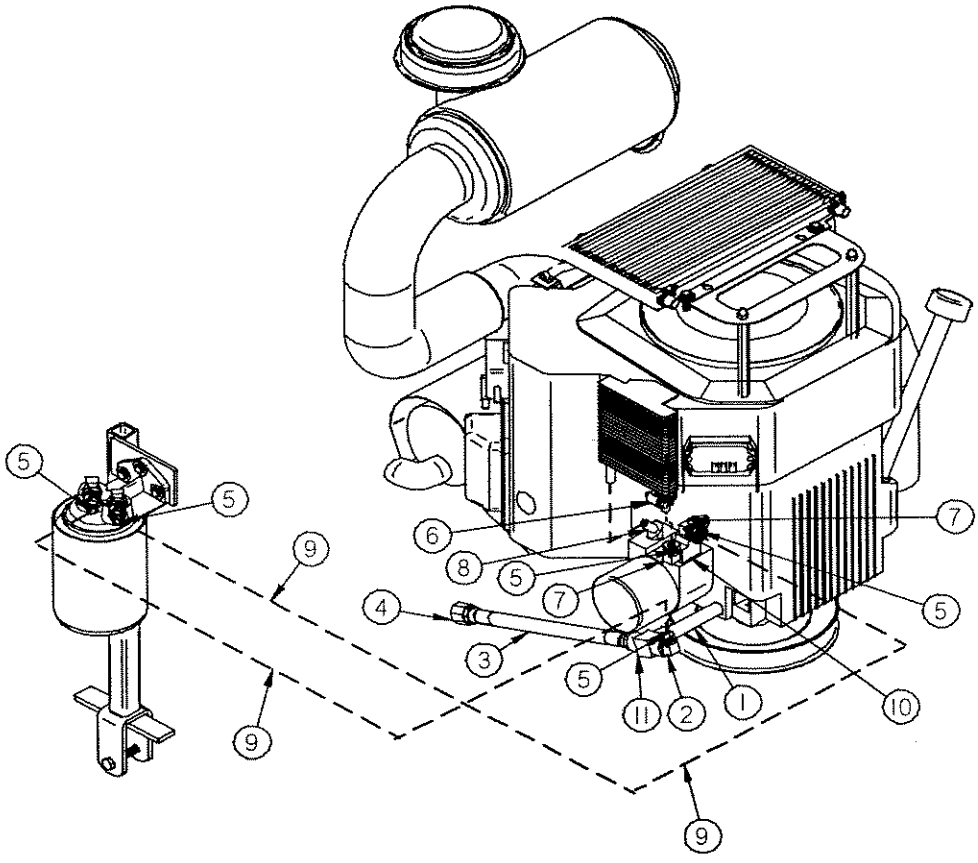
DIXIE CHOPPER

SP2800EFI
KOHLER ENGINE OIL ROUTING



REF #	PART #	DESCRIPTION	QTY.
1	10230	3/8" Black Pipe Nipple 4" Long	1
2	60125	3/8" Male Pipe 90 To 3/8" Barb	1
3	68230	Oil Drain Hose	1
4	10231	3/8" Steel Pipe Cap	1
5	67013	3/8" Green Clamp	5
6	68231	# 4 Worm Clamp	1
7	67019	Hose Barb Brass 1/4"MPT - 90Deg. - 3/8" BARB Push-Loc	2
8	Kohler No.	45 Deg. elb-1/4"mpx-3/8" barb	1
9	60109	3/8" Oil Line	/ft.
10	67022	Street Tee 1/4"FE. X 1/4"FE. X 1/4"MA.	1
11	60102	Black Pipe Tee	1

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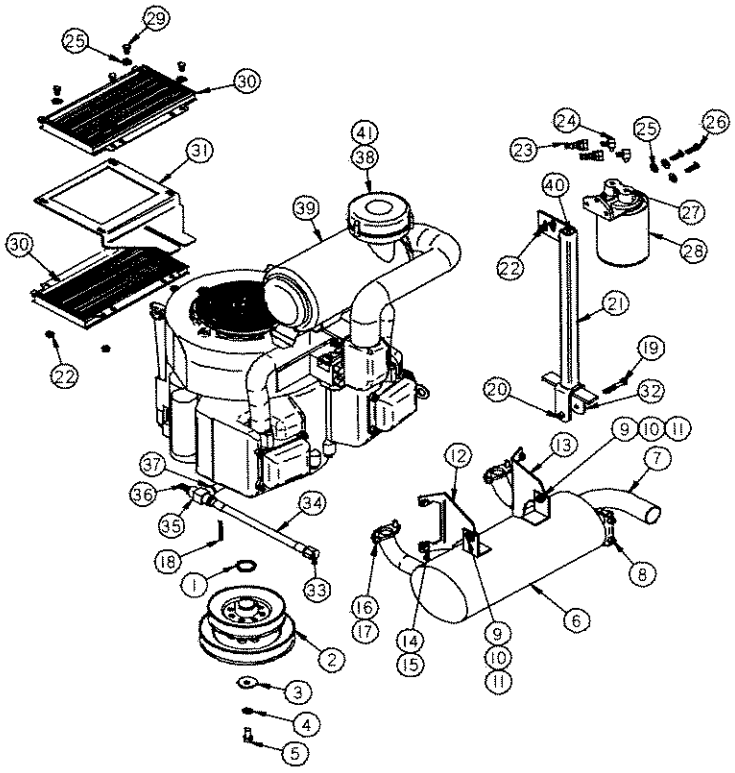
DIXIE CHOPPER

XT3000, XT3200
ENGINE - 30 & 32Hp GENERAC



REF #	PART #	DESCRIPTION	QTY
	600038	30Hp Generac Engine	
	600068	32Hp Generac Engine	
1	W-178	1 1/4"ID x 1 7/8"OD x 1/8" Thick	1
2	600033	Pulley - 5x6x1 1/4" Engine	1
3	W-144	7/16" Stainless Belleville Washer	1
4	W-108	7/16" Lock Washer	1
5	B-114	7/16"-20 x 3/4" Hex Head Bolt	1
6	600061	Kit - Muffler Generac	1
	600032	Muffler	
	600059	Tailpipe	
	600060	Clamp	
	OC4138	Gasket - Generac Muffler	2
7	600059	Tailpipe - Generac Muffler	1
8	600060	Clamp - Generac Muffler Tailpipe	1
9	B-107	5/16"-18x3/4" Bolt	2
10	W-113	5/16" Flat Washer	2
11	N-103-W	5/16"-18 Whiz Flange Nut	2
12	600057	Bracket - LH Muffler	1
13	600058	Bracket - RH Muffler	1
14	W-179	M6 Lock Washer	4
15	B-269	M6-16x1.00 Bolt	4
16	045761A	Stud - M8 - 1.25 x 10MM	4
17	052858	Nut - Lock Flange M8 - 1.25	4
18	K-100	1/4" Key	1
19	B-165	3/8"-16x2" Bolt	1

REF #	PART #	DESCRIPTION	QTY
20	N-107	3/8"-16 Nyloc Nut	1
21	400025	Amsoil Filter Mount	1
22	N-102	1/4"-20 Whiz Flange Nut	7
23	60116	3/8" Swivel to 3/8" Barb	2
24	60113	1/8" x 3/8" 90 Degree Fitting	2
25	W-102	1/4" Flat Washer	7
26	B-172	1/4"-20x1" Bolt	3
27	60122	Amsoil Filter Head	1
28	60119	Amsoil Filter	1
29	B-101	1/4"-20x1/2" Bolt	4
30	60103-L	Oil Cooler	2
31	400105	Bracket - Oil Cooler Generac **(Serial # 3041605)**	1
32	W-104	3/8" Standard Flat Washer	1
33	10231	3/8" Steel Pipe Cap	1
34	68230	Oil Drain Hose Assembly	1
35	60102	3/8" Black Pipe Tee	1
36	87113	3/8" Male Pipe 3/8" Barb - Straight	1
37	72230	3/8" Black Pipe Nipple 3" Long	1
38	90115	Turbo Pre-cleaner	1
39	0E3655	Canister - Donaldson Air Cleaner	
	0E3557	Primary Element Donaldson Air Cleaner	
	0E3656	Secondary Element Donaldson Air Cleaner	
40	68142	Plastic Plug 1x1	1
41	90125	Clamp	1

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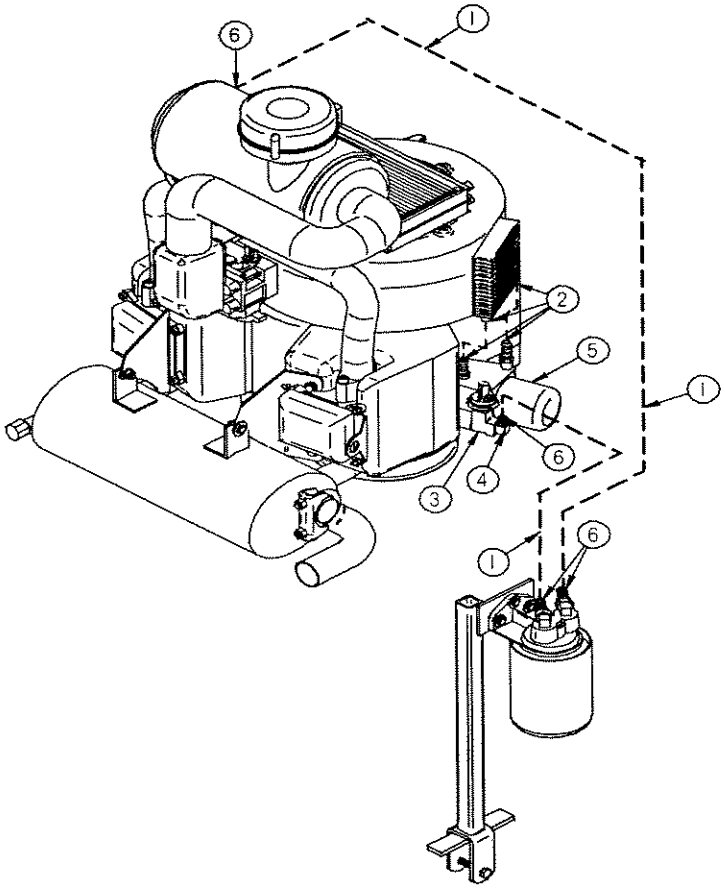
DIXIE CHOPPER

30 & 32Hp GENERAC ENGINE OIL ROUTING



REF #	PART #	DESCRIPTION	QTY.
1	60109	3/8" Line	/ft.
2	68231	#4 Worm Clamps	4
3	67022	1/4" Street Tee	1
4	67019	Hose Barb Brass	1
5	070185	Oil Filter	1
6	67013	3/8" Green Clamps	4
	0D6313	Fuel Filter	
	NGK-ZFR4F-11	Generac Spark Plug	
	0E4271	Starter	

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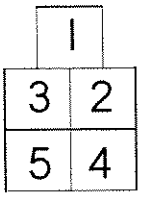
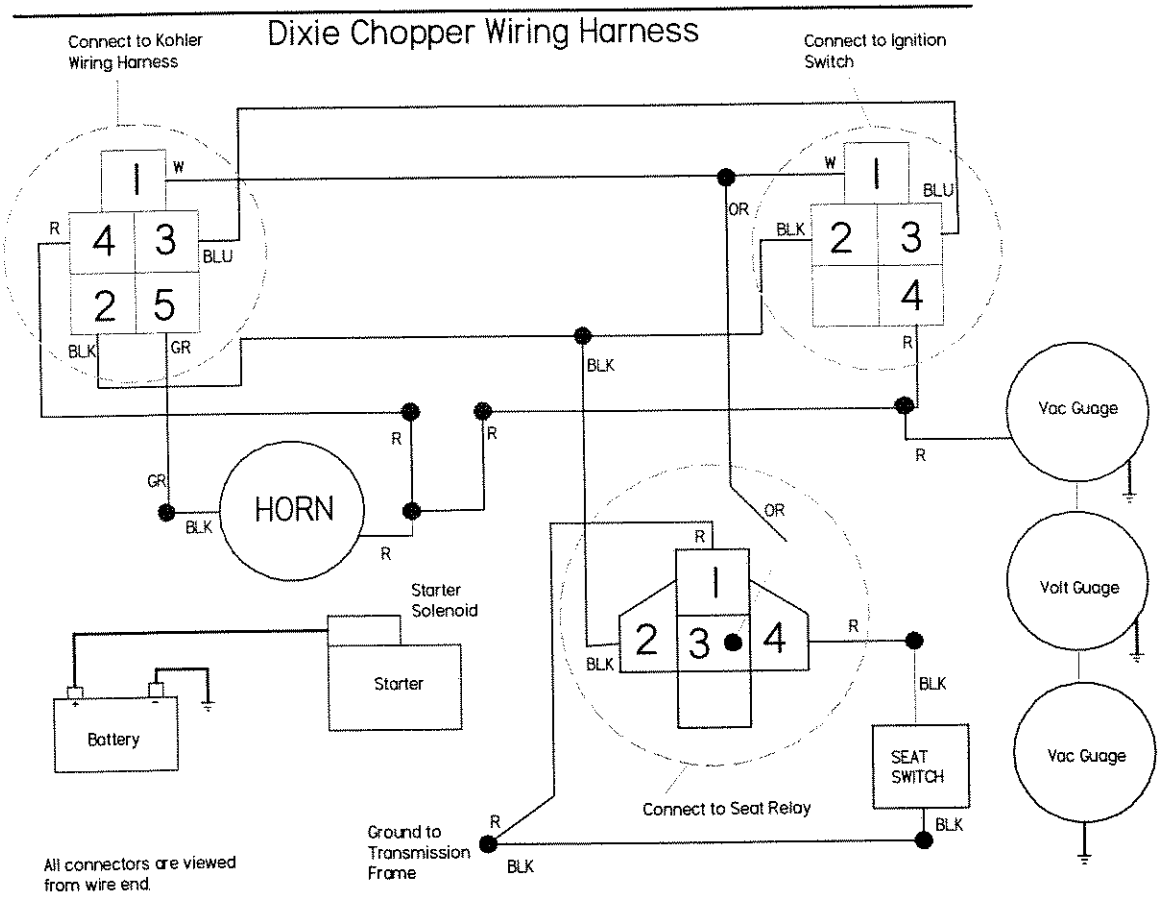
DIXIE CHOPPER

XXW4600 KOHLER 23Hp ELECTRICAL DIAGRAM

Kohler Wiring Harness



1. White (kill wire)
2. Red (charge wire)
3. Blue (start wire)
4. Fused wire (to hot post on starter)
5. Green (from oil sending unit)



REF #	PART #	DESCRIPTION	QTY.
1	65526	Twin Harness	2
2	20245	Ignition Switch	2
3	20246-T	Hour Meter/Tach	2
4	68247	Tach Bracket	2
5	N/A	Battery	1
6	20228	Battery Strap	1
7	400065	Battery Box	1
8	20225-B	Red Rubber Boot F/Positive	1
9	20227-72	Battery Cable Positive (72")	1
10	20226-B	Battery Cable Ground (12")	1

REF #	PART #	DESCRIPTION	QTY.
11	20227-36	36" Red Battrey Cable	1
12	60117	Horn(Clamp F/Horn P#C-113	2
13	40229	Mercury Switch	2
14	C-112	Clamp for Mercury Switch	2
15	65510	Seat Relay	2
16	97191	Seat Relay Pigtail	2
17	65509	Fuse	2
18	20254	Fuse Holder	2
19	68238	Vac Guage	2
20	68239	Volt Guage	1

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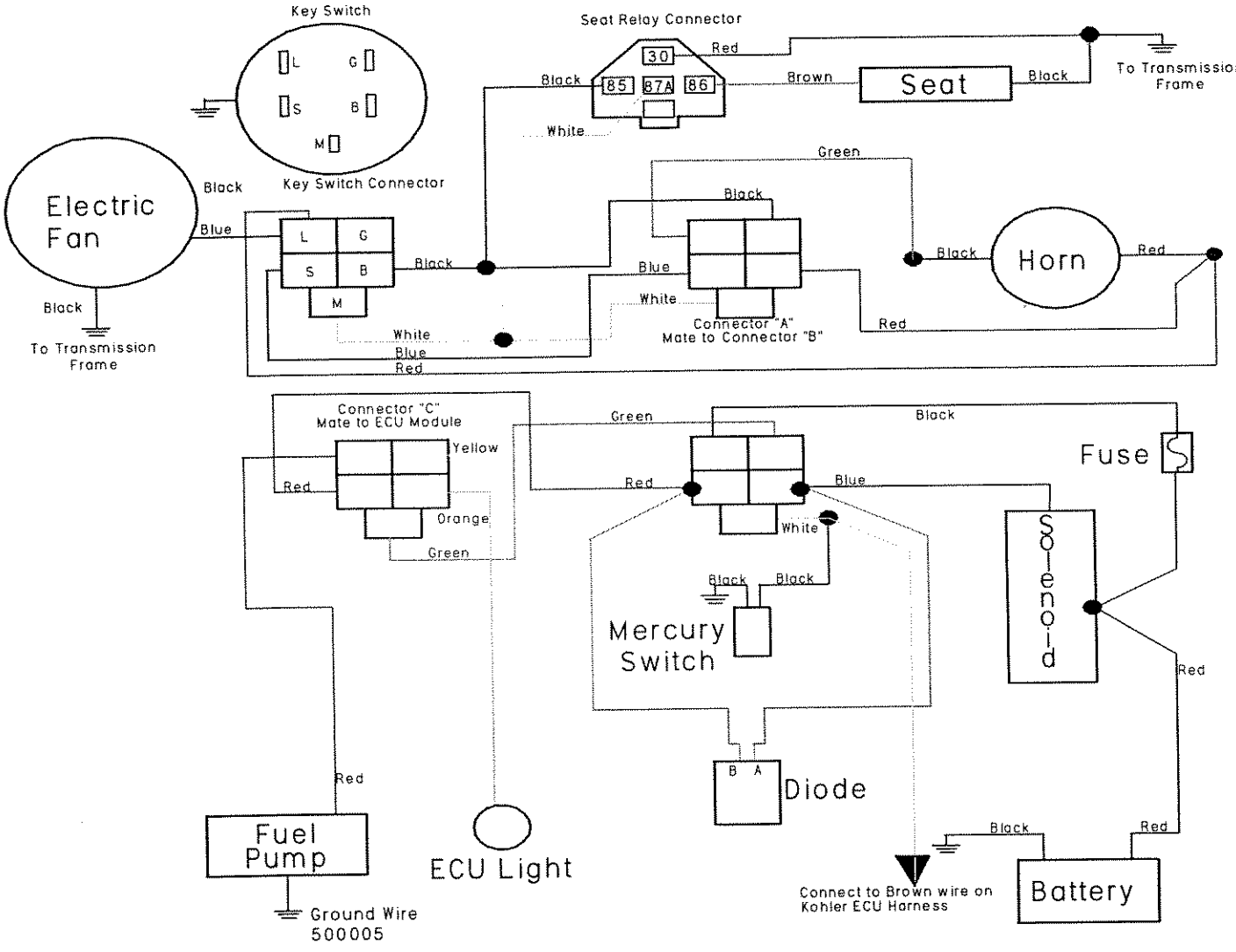
DIXIE CHOPPER

KOHLER 28Hp EFI
ELECTRICAL DIAGRAM



REF #	PART #	DESCRIPTION	QTY.
1	500002	Kohler EFI Wiring Harness	1
2	20245	Ignition Switch	1
3	20246-T	Hour Meter/Tach	1
4	68247	Tach Bracket	1
5	N/A	Battery	1
6	20228	Battery Strap	1
7	400065	Battery Box	1
8	20225-B	Red Rubber Boot	1
9	20227-72	Battery Cable Positive (72")	1
10	20226-B	Battery Cable Ground (12")	1

REF #	PART #	DESCRIPTION	QTY.
11	40229	Mercury Switch	1
12	C-112	Clamp for Mercury Switch	1
13	65510	Seat Relay	1
14	97191	Seat Relay Pigtail	1
15	65509	Fuse	1
16	20254	Fuse Holder	1
17	60117	Horn(Clamp F/Horn P#C-113)	1
18	500005	Ground Wire	1
19	500003	ECO Light	1
20	200043	Electrical Fan	1

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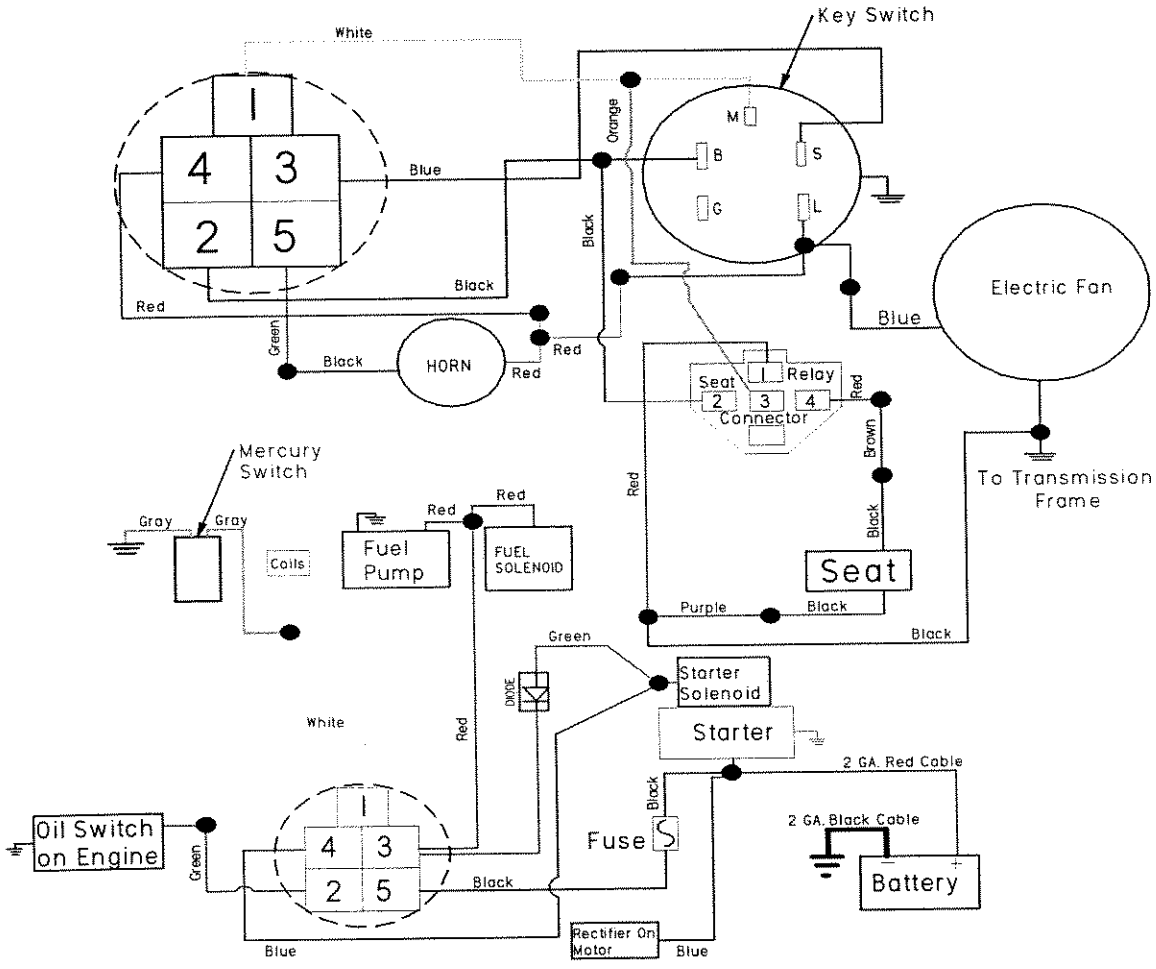
DIXIE CHOPPER

GENERAC 30 & 32Hp ELECTRICAL DIAGRAM



REF #	PART #	DESCRIPTION	QTY.
1	500004	Generac Wiring Harness	1
2	20245	Ignition Switch	1
3	20246-T	Hour Meter/Tach	1
4	68247	Tach Bracket	1
5	N/A	Battery	1
6	97145	Diesel Battery Box	1
7	20228	Battery Strap	1
8	97323	Battery 2Ga. Cable Positive 80"	1
9	500006	Battery Cable Ground 80"	1
10	97327	Battery Boot	1

REF #	PART #	DESCRIPTION	QTY.
11	40229	Mercury Switch	1
12	C-112	Clamp For Mercury Switch	1
13	65510	Seat Relay	1
14	97191	Seat Relay Pigtail	1
15	65509	Fuse	1
16	20254	Fuse Holder	1
17	60117	Low Oil Horn	1
	C-113	Horn Clamp	1
18	200043	Electrical Fan	1

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