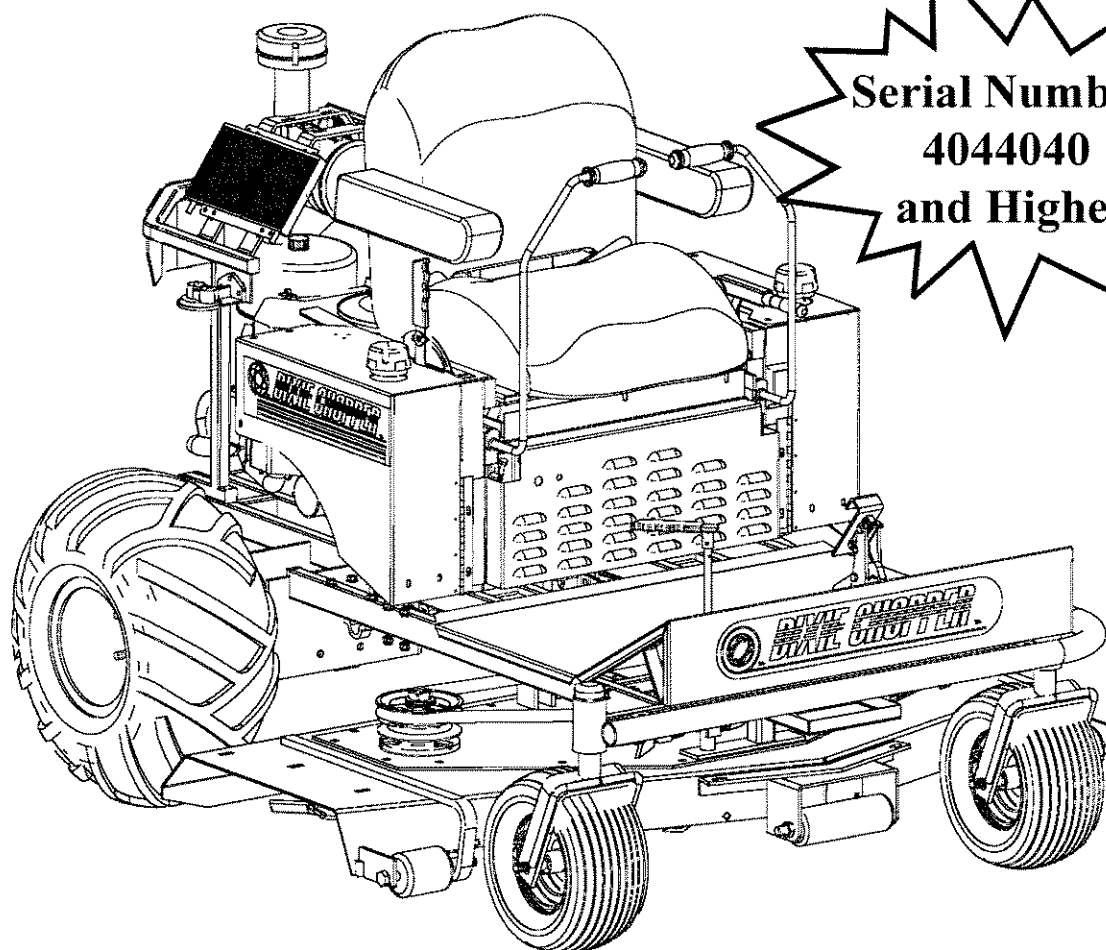


# DIXIE CHOPPER

*The World's Fastest Lawn Mower*



Serial Numbers  
4044040  
and Higher

Model # \_\_\_\_\_

Engine Model # \_\_\_\_\_

Serial # \_\_\_\_\_

Engine Serial # \_\_\_\_\_

Date Purchased \_\_\_\_\_

Engine Spec. # \_\_\_\_\_

**XXW,SP,XT-72 PARTS MANUAL  
REV. 2**

700029-2

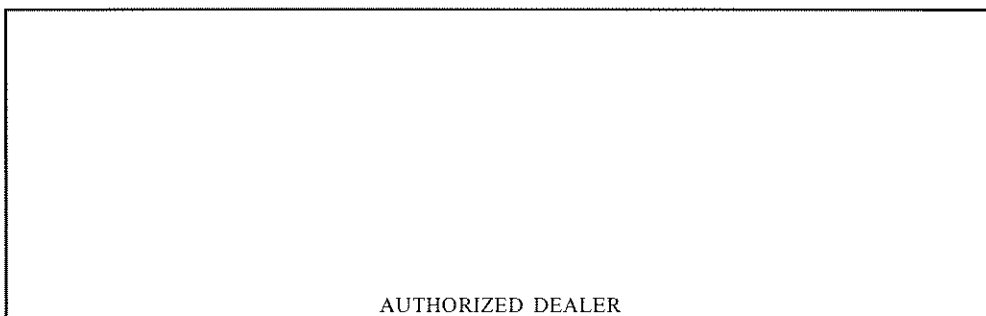
March, 2004

**DIXIE CHOPPER**

**Congratulations** on your purchase of a **DIXIE CHOPPER** lawn mower. We believe you have exercised excellent judgement, and are most appreciative of your patronage.

**Your DIXIE CHOPPER Dealer is your *#1 SOURCE* for  
DIXIE CHOPPER parts and service !**

Please call or visit your nearest authorized Dixie Chopper Dealer for additional service information.



Let us know how you are getting along with your new CHOPPER!  
**[www.dixiechopper.com](http://www.dixiechopper.com)**

Dixie Chopper reserves the right to make changes or add improvements to its products at any time without incurring any obligation to make such changes to products previously manufactured. Neither Dixie Chopper, nor its dealers, accept responsibility for variations which may be evident in the actual specifications of its products and the statements and descriptions contained in this publication.



## CONTENTS

|                                                 |           |
|-------------------------------------------------|-----------|
| <b>Quick Reference Parts</b>                    | <b>1</b>  |
| <b>Decals</b>                                   | <b>2</b>  |
| <b>Decal Placement</b>                          | <b>5</b>  |
| <b>Frame</b>                                    | <b>6</b>  |
| <b>Crossmember &amp; Engine Adjustment</b>      | <b>7</b>  |
| <b>Wheels &amp; Tires</b>                       | <b>10</b> |
| <b>Foot Pedal</b>                               | <b>11</b> |
| <b>Deck Lift System</b>                         | <b>12</b> |
| <b>Deck</b>                                     | <b>13</b> |
| <b>OCDC</b>                                     | <b>15</b> |
| <b>Hubs and Belts</b>                           | <b>16</b> |
| <b>Transmission Frame</b>                       | <b>18</b> |
| <b>Transmission &amp; Drive</b>                 | <b>21</b> |
| <b>Wheel Motor</b>                              | <b>24</b> |
| <b>Hydraulic Hose Diagram</b>                   | <b>26</b> |
| <b>Fuel System</b>                              | <b>29</b> |
| <b>Throttle</b>                                 | <b>32</b> |
| <b>Body</b>                                     | <b>34</b> |
| <b>Brake</b>                                    | <b>36</b> |
| <b>Center Hub</b>                               | <b>37</b> |
| <b>Engine POD</b>                               | <b>38</b> |
| <b>XXW4600 Engine Oil Routing</b>               | <b>40</b> |
| <b>Engine 23Hp Kohler</b>                       | <b>41</b> |
| <b>Engine 28Hp EFI Kohler</b>                   | <b>42</b> |
| <b>SP2800 Engine Oil Routing</b>                | <b>43</b> |
| <b>Engine 30 &amp; 32Hp Generac</b>             | <b>44</b> |
| <b>Generac Engine Oil Routing</b>               | <b>45</b> |
| <b>Electrical Diagram 23Hp Kohler</b>           | <b>46</b> |
| <b>Electrical Diagram 28Hp EFI Kohler</b>       | <b>47</b> |
| <b>Electrical Diagram 30 &amp; 32Hp Generac</b> | <b>48</b> |

# ***DIXIE CHOPPER***

## **XXW,SP,XT-72 MODEL QUICK REFERENCE PARTS**

| <b>MODEL</b>                | <b>SP2800</b>      | <b>XXW4600</b>          | <b>XT3000 &amp; XT3200</b>   | <b>SP3000 &amp; SP3200</b>   |
|-----------------------------|--------------------|-------------------------|------------------------------|------------------------------|
| <b>Engine</b>               | <b>Kohler 28Hp</b> | <b>Kohler 23Hp (2X)</b> | <b>Generac 30 &amp; 32Hp</b> | <b>Generac 30 &amp; 32Hp</b> |
| <b>Deck</b>                 | <b>72"</b>         | <b>72"</b>              | <b>72"</b>                   | <b>72"</b>                   |
| <b>Rear Tires</b>           | <b>400116</b>      | <b>97200</b>            | <b>400116</b>                | <b>400116</b>                |
| <b>Rear Rims</b>            | <b>400054</b>      | <b>97130</b>            | <b>400054</b>                | <b>400054</b>                |
| <b>Rear Tire &amp; Rim</b>  | <b>400117</b>      |                         | <b>400117</b>                | <b>400117</b>                |
| <b>Front Tire &amp; Rim</b> | <b>400053</b>      | <b>400053</b>           | <b>400053</b>                | <b>400053</b>                |
| <b>Front Rims</b>           | <b>400071</b>      | <b>400071</b>           | <b>400071</b>                | <b>400071</b>                |

### **Belts**

|                             |                |                  |                |                |
|-----------------------------|----------------|------------------|----------------|----------------|
| <b>Engine-Transmission</b>  | <b>9907B41</b> | <b>97345</b>     | <b>9907B41</b> | <b>9907B41</b> |
| <b>Engine-Deck</b>          | <b>9907B85</b> | <b>68082</b>     | <b>9907B85</b> | <b>9907B85</b> |
| <b>Deck</b>                 | <b>68162</b>   | <b>68162</b>     | <b>68162</b>   | <b>68162</b>   |
| <b>CenterHub - Engine 2</b> |                | <b>2 / 20256</b> |                |                |

### **Filters**

|                                         |                  |                  |                  |                  |
|-----------------------------------------|------------------|------------------|------------------|------------------|
| <b>Fuel Filter</b>                      | <b>97392</b>     | <b>2 / 97392</b> | <b>97392</b>     | <b>97392</b>     |
| <b>Nelson Air Filter Primary</b>        | <b>25-083-01</b> | <b>25-083-01</b> |                  |                  |
| <b>Nelson Air Filter Secondary</b>      | <b>25-083-04</b> | <b>25-083-04</b> |                  |                  |
| <b>Donaldson Air Filter (Primary)</b>   |                  |                  | <b>0E3557</b>    | <b>0E3557</b>    |
| <b>Donaldson Air Filter (Secondary)</b> |                  |                  | <b>0E3656</b>    | <b>0E3656</b>    |
| <b>Amsoil Oil Filter</b>                | <b>60119</b>     | <b>2 / 60119</b> | <b>60119</b>     | <b>60119</b>     |
| <b>Zinga-Hydro Filter</b>               | <b>2 / 68140</b> | <b>2 / 68140</b> | <b>2 / 68140</b> | <b>2 / 68140</b> |

### **Blades**

|                       |                  |                  |                  |                  |
|-----------------------|------------------|------------------|------------------|------------------|
| <b>Standard</b>       | <b>30227-72H</b> | <b>30227-72H</b> | <b>30227-72H</b> | <b>30227-72H</b> |
| <b>Heavy-Duty</b>     | <b>30227-72N</b> | <b>30227-72N</b> | <b>30227-72N</b> | <b>30227-72N</b> |
| <b>Offset /72"</b>    | <b>98007</b>     | <b>98007</b>     | <b>98007</b>     | <b>98007</b>     |
| <b>Hard Face /72"</b> | <b>98125</b>     | <b>98125</b>     | <b>98125</b>     | <b>98125</b>     |

### **VARIOUS PARTS ALL MODELS**

|                            |                     |                      |              |              |
|----------------------------|---------------------|----------------------|--------------|--------------|
| <b>Fiber Washer</b>        | <b>W-101</b>        |                      |              |              |
| <b>Spindle Bearing</b>     | <b>30218</b>        |                      |              |              |
| <b>Deck Roller (Ctr)</b>   | <b>30240-O</b>      |                      |              |              |
| <b>Choke Control</b>       | <b>20248</b>        | <b>2/20248</b>       |              |              |
| <b>Throttle Cable</b>      | <b>68249</b>        | <b>2/68249</b>       |              |              |
| <b>Brake Cable</b>         | <b>65246 (Left)</b> | <b>65247 (Right)</b> |              |              |
| <b>Fuel Cap (No Guage)</b> | <b>2/600035</b>     |                      |              |              |
| <b>Control Lever Grip</b>  | <b>20257</b>        |                      |              |              |
| <b>Throttle Assembly</b>   | <b>68250</b>        | <b>68251</b>         | <b>68250</b> | <b>68250</b> |

# DIXIE CHOPPER

## DECALS



1



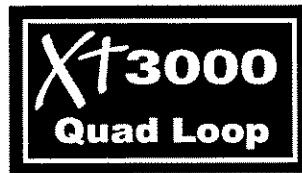
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5



3



4



6



7



8



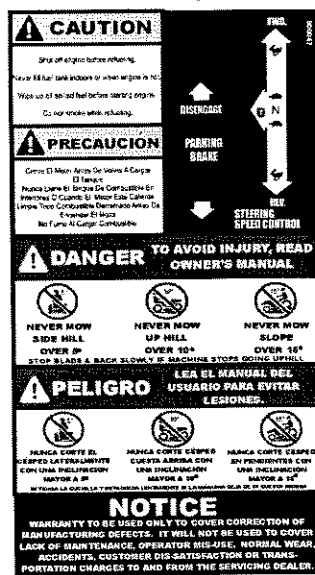
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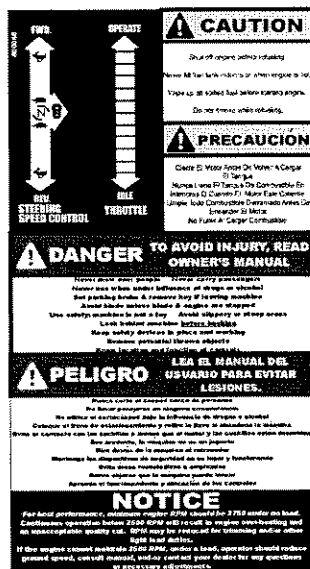
10



11



13



14

**CAUTION: VTC OIL ONLY!**  
If it becomes necessary to add oil and VTC oil is not available, add 20W40 or 20W50 motor oil. DO NOT add automatic transmission fluid, Hytran, or multi-vis oils with less than 20W40 viscosity. Oil change intervals should be every 1000 hours or immediately if moisture is present.

**CHECK FLUID LEVEL EVERY 50 HOURS**

12



15



16



17

| REF # | PART # | DESCRIPTION                     | QTY. |
|-------|--------|---------------------------------|------|
| 1     | 800044 | SP2800 Front Panel              | 1    |
| 2     | 800045 | SP3000 Front Panel              | 1    |
| 3     | 800007 | XXW4600 Front Panel             | 1    |
| 4     | 800024 | XT3000 Front Panel              | 1    |
| 5     | 800053 | XT3200 Front Panel              | 1    |
| 6     | 800054 | SP3200 Front Panel              | 1    |
| 7     | 65436  | S'Burb'N Turb'N                 | 1    |
| 8     | 65413  | Patent Pending (T-Box)          | 1    |
| 9     | 800014 | Ignition (Twin unit takes two.) | 1    |

| REF # | PART #       | DESCRIPTION                       | QTY. |
|-------|--------------|-----------------------------------|------|
| 10    | 800015       | Choke (Twin unit takes two.)      | 1    |
| 11    | 800018       | Docu-Tube Decal (Back Of Seat)    | 1    |
| 12    | 97013        | VTC Only (Oil Tank)               | 1    |
| 13    | 800047       | Left Fender Decal (Combo)         | 1    |
| 14    | 800048       | Right Fender Decal (Combo)        | 1    |
| 15    | 264000200210 | VTC                               | 1    |
| 16    | 30586        | Tractor Buster (Rear Left Fender) | 1    |
| 17    | 30590        | USA Decal (Rear Right Fender)     | 1    |



# DIXIE CHOPPER

## DECALS (CONT'D)

| MODEL | ENG-TRANS | ENG-DECK | DECK SPINDLE | CLUTCH-DRIVE |
|-------|-----------|----------|--------------|--------------|
| 42"   | B-41      | B-81     | A-89         |              |
| 50"   | B-41      | B-84     | B-112        |              |
| 60"   | B-41      | B-85     | B-130        |              |
| 60"   | B-41      | B-85     | B-130        |              |
| 72"   | B-41      | B-85     | B-162        |              |
| CITY  | B-41      | B-81     | B-162        |              |
| TWIN  | B-40      | B-82     | B-162        | B-38         |

800042

18

**OPERATOR CONTROLLED DISCHARGE CHUTE**

**OCDC**

**Safe operation of this vehicle**  
is the sole responsibility of the  
operator. Safety is an **ATTITUDE**  
and it starts with you!

19

**WARNING**

Operating this machine with the  
high temp/low oil horn inoperable  
or disconnected, voids all  
warranties expressed or implied.

20

**30229**

**KEEP HANDS & FEET AWAY.**  
**DO NOT OPERATE MOWER UNLESS GUARD**  
**OR GRASS CATCHER IS ATTACHED.**

**MANTENGA ALEJADOS MANOS Y PIES.**  
**NO OPERE EL CORTACEPES A MENOS**  
**QUE LA PROTECCIÓN O CAPTACIÓN DE**  
**HERBA ESTÉ COLOCADA.**

21

**REV.**

**SPEED CONTROL**

**UPGRADE**

**NOT**

**THROTTLE**

**CAUTION**

Do not engage before starting.  
Never let the "idle" position when engine is "up".  
Never up or pulled back before starting engine.  
Do not engage while on job.

**PRECAUCIÓN**

Never let the "idle" position when engine is "up".  
Never let the "idle" position when engine is "up".  
Never let the "idle" position when engine is "up".  
Never let the "idle" position when engine is "up".

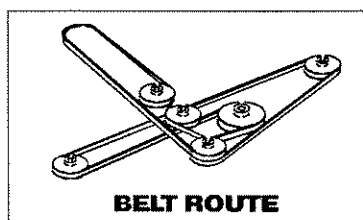
**TO AVOID INJURY, READ OWNER'S MANUAL**

**PELIGRO**

**LEA EL MANUAL DEL USUARIO PARA EVITAR LESIONES.**

**NOTICE**

22



**BELT ROUTE**

23

**DIXIE POWER**

**TORQUE...NOT TALK**

24

| REF # | PART # | DESCRIPTION       | QTY. |
|-------|--------|-------------------|------|
| 18    | 800042 | Belt Information  | 1    |
| 19    | 97072  | OCDC Safety Decal | 1    |
| 20    | 97514  | Horn Warning      | 1    |
| 21    | 30229  | Deck Danger Decal | 2    |

| REF # | PART # | DESCRIPTION                                                    | QTY. |
|-------|--------|----------------------------------------------------------------|------|
| 22    | 800050 | Right Fender Combo F/Cooler Lid                                | 1    |
| 23    | 65422  | Belt Route Decal                                               | 1    |
| 24    | 800059 | Dixie Power - Torque Decal<br>(SP3000, SP3200, XT3000, XT3200) | 1    |

# DIXIE CHOPPER

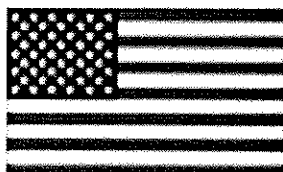
## DECALS (CONT'D)



25



26



27



28



29



30



32



31



33



35



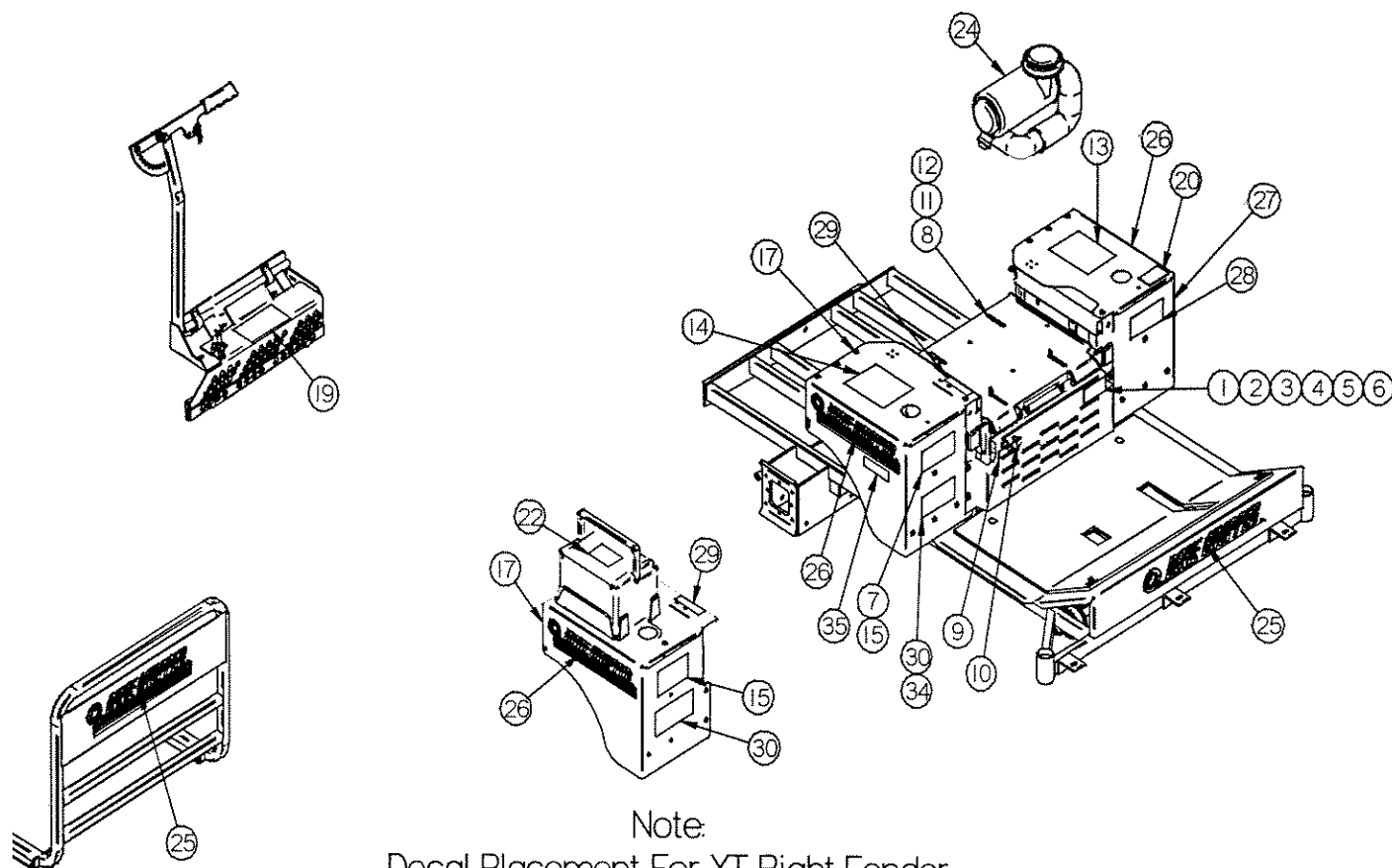
34

| REF # | PART # | DESCRIPTION                            | QTY. |
|-------|--------|----------------------------------------|------|
| 25    | 800033 | Floor Pan Decal (XT & SP Only)         | 2    |
|       | 30573  | Floor Pan Decal (XXW4600 Only)         |      |
| 26    | 800032 | Fender Decal (XT & SP Only)            | 2    |
|       | 30571  | Fender Decal (XXW4600 Onlt)            |      |
| 27    | 800020 | American Flag Decal (Side Fender Left) | 1    |
| 28    | 800008 | Hp + 1 Decal                           | 1    |

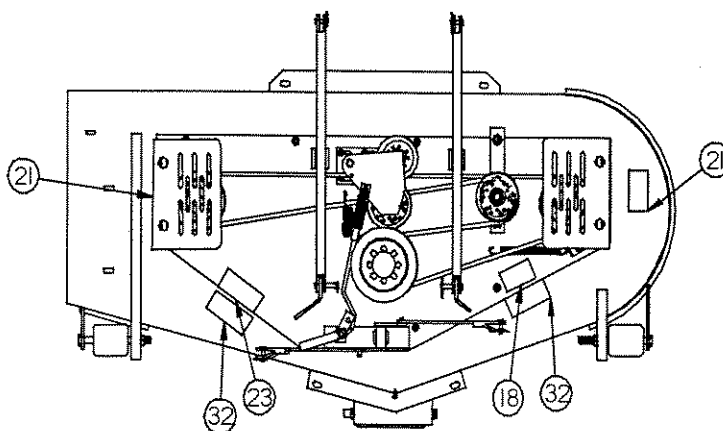
| REF # | PART # | DESCRIPTION                      | QTY. |
|-------|--------|----------------------------------|------|
| 29    | 800043 | Throttle Start Decal             | 1    |
| 30    | 800022 | Xtreme Mowchine                  | 1    |
| 31    | 97097  | Pod Decal (On Frame Pod)         | 1    |
| 32    | 65437  | 72" Cut Decal                    | 2    |
| 33    | 97008  | Cross Member Decal (Under Frame) | 1    |
| 34    | 800046 | Supreme Mowchine Decal           | 1    |
| 35    | 800019 | Roll & Seal Decal                | 1    |

# **DIXIE CHOPPER**

## **DECAL PLACEMENT**



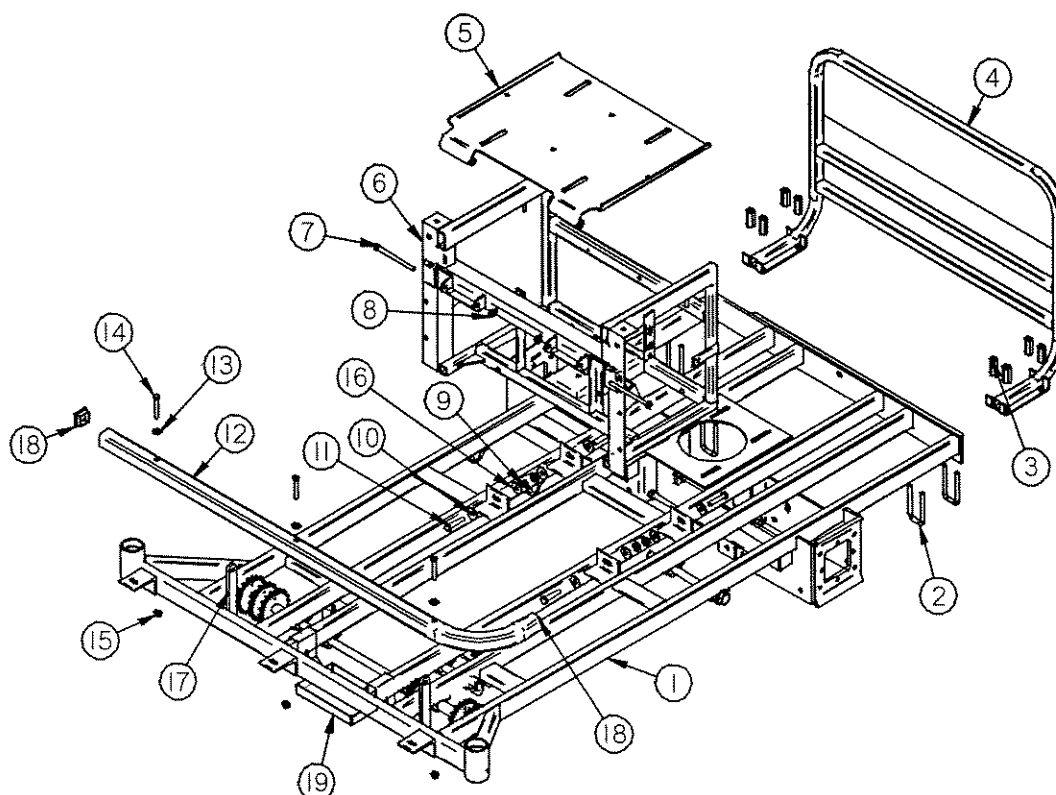
Note:  
Decal Placement For XT Right Fender





# DIXIE CHOPPER

## FRAME

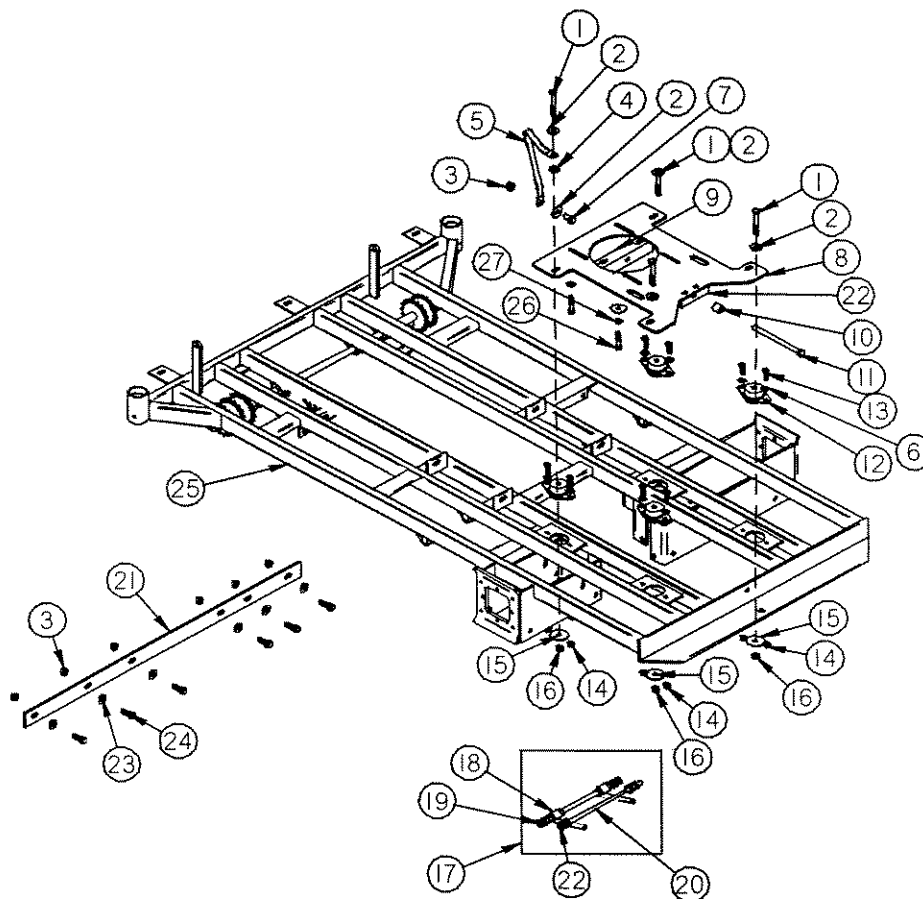


| REF # | PART # | DESCRIPTION                                                                     | QTY. |
|-------|--------|---------------------------------------------------------------------------------|------|
| 1     | 100067 | SP2800<br>Generac Frame Change Serial #4047812<br>SP3200, XT3200 (Date 2-18-04) | 1    |
|       | 100031 | XXW4600 Frame                                                                   |      |
| 2     | B-244  | 3/8"-16 U-Bolt                                                                  | 4    |
| 3     | N-160  | 3/8"-16 Coupling Nut                                                            | 8    |
| 4     | 97096  | Rear Guard                                                                      | 1    |
| 5     | 400026 | Weldment - Low Ride Seat Pan<br>w/ Hinge                                        | 1    |
| 6     | 100007 | Weldment - Low Ride<br>Transmission Frame                                       | 1    |
| 7     | B-229  | 3/8"-16 x 5" Bolt                                                               | 2    |
| 8     | N-107  | 3/8"-16 Nylon Locknut                                                           | 2    |
| 9     | N-135  | 7/16"-20 Nyloc Nut                                                              | 4    |
| 10    | W-168  | 7/16" Standard Flat Washer                                                      | 8    |
| 11    | B-199  | 7/16"-20 x 2" Grade 8 Bolt                                                      | 4    |
|       | B-273  | 7/16"-20x2 1/2"<br>For Transmission with 1/2" Spacer                            |      |

| REF # | PART #   | DESCRIPTION                                           | QTY. |
|-------|----------|-------------------------------------------------------|------|
| 12    | 67045-72 | Bumper - XXW                                          | 1    |
| 13    | W-160    | 10mm Flat Washer                                      | 3    |
| 14    | B-179    | 3/8-16x2 1/2" Bolt                                    | 3    |
| 15    | N-108    | 3/8"-16 Whiz Flange Nut                               | 3    |
| 16    | 30242    | 1/2" Spacer                                           | 6    |
| 17    | 400008   | Mount - Floor Pan Hinge Frame                         | 2    |
| 18    | 97169    | Bumper Cap                                            | 2    |
| 19    | 400065   | Standard Battery Box (SP2800,<br>& XXW4600)           | 1    |
|       | B-190    | 3/8"-16x1 1/2" Carriage Bolt                          | 2    |
|       | N-108    | 3/8"-16 Whiz Flange Nut                               | 2    |
|       | 97145    | Diesel Battery Box (XT3000, XT3200<br>SP3000, SP3200) | 1    |
|       | B-190    | 3/8"-16x1 1/2" Carriage Bolt                          | 2    |
|       | N-108    | 3/8"-16 Whiz Flange Nut                               | 2    |

# DIXIE CHOPPER

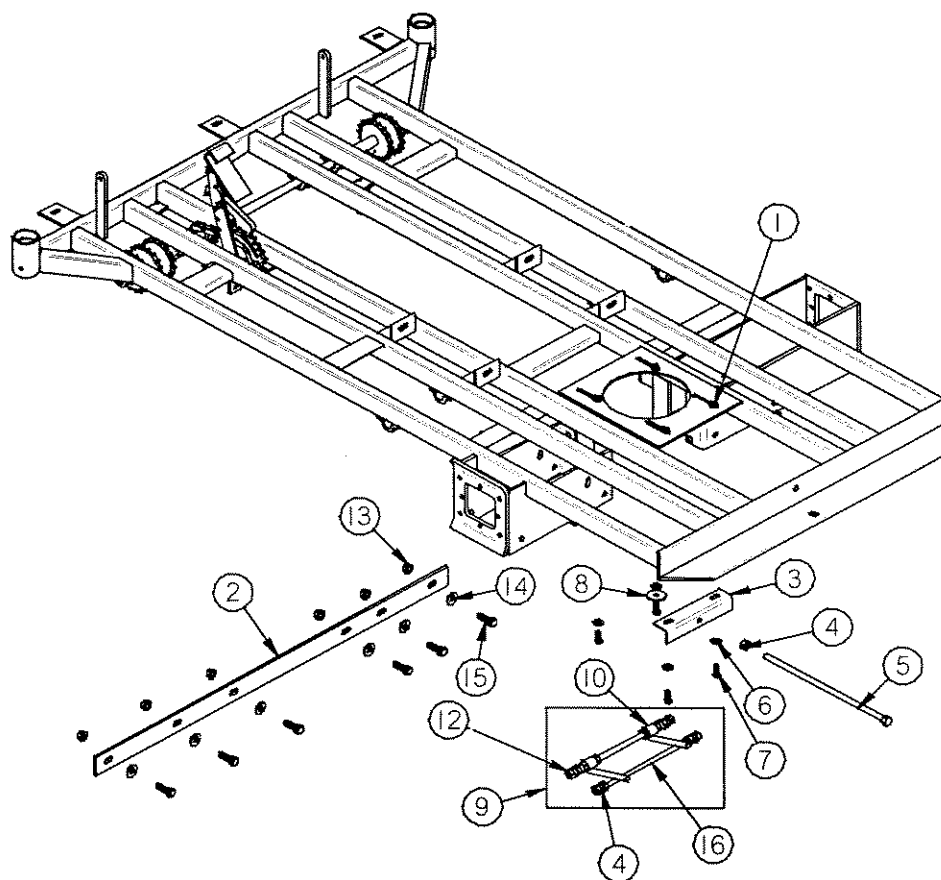
## XT3000, XT3200, SP3000, SP3200 CROSSMEMBER & ENGINE ADJUSTMENT



| REF. # | PART # | DESCRIPTION                                              | QTY. | REF. # | PART #  | DESCRIPTION                         | QTY. |
|--------|--------|----------------------------------------------------------|------|--------|---------|-------------------------------------|------|
| 1      | B-287  | 7/16"-14x3" Grade 8 Bolt                                 | 4    | 15     | W-159   | 7/16" ID x 2" OD Flat Washer        | 4    |
| 2      | W-166  | 7/16" Flat Washer                                        | 5    | 16     | N-123   | 7/16"-14 Nyloc Nut                  | 4    |
| 3      | N-157  | 1/2"-13 Whiz Flange Nut                                  | 7    | 17     | 72220   | Belt Guide Assembly (Ref #18,19,20) | 1    |
| 4      | W-157  | 1/2" Star Tooth Washer                                   | 1    | 18     | 72217   | Belt Guide Weldment                 | 2    |
| 5      | 97382  | Ground Strap                                             | 1    | 19     | N-110   | 1/2"-13 Nut                         | 6    |
| 6      | W-104  | 3/8" Flat Washer                                         | 8    | 20     | 72222   | 1/2"-13x12" All Thread              | 1    |
| 7      | B-138  | 1/2"-13x1" Bolt                                          | 1    | 21     | 97024   | Crossmember                         | 1    |
| 8      | 100047 | Weldment - Motor Mount Generac<br>Plate w/Tensioning Tab | 1    | 22     | N-110   | 1/2"-13 Nut                         | 7    |
| 9      | 72216  | Pull Back Weldment                                       | 1    | 23     | W-109   | 1/2" Flat Washer                    | 6    |
| 10     | 10203  | Bushing                                                  | 1    | 24     | B-123   | 1/2"-13x1 1/2" Bolt                 | 6    |
| 11     | B-202  | 1/2"-13x7" Bolt                                          | 1    | 25     | 100065  | Frame - Generac XT, SP 2003         | 1    |
| 12     | 100048 | Motor Mount                                              | 4    | 26     | B-156   | 5/16"-18x2" Bolt                    | 4    |
| 13     | B-108  | 3/8"-16x1" Bolt                                          | 8    | 27     | W-113   | 5/16" Standard Washer               | 4    |
| 14     | N-108  | 3/8"-16 Whiz Flange Nut                                  | 8    | 28     | W-107   | 3/8" ID x 1 5/8" Beveled Washer     | 1    |
|        |        |                                                          |      | 29     | N-103-W | 5/16"-18 Whiz Flange Nut            | 4    |
|        |        |                                                          |      | 30     | 72222   | 1/2"-13x12" All Thread              | 1    |

# **DIXIE CHOPPER**

## **SP2800EFI, XT3000, XT3200, SP3000, SP3200 CROSSMEMBER & ENGINE ADJUSTMENT**

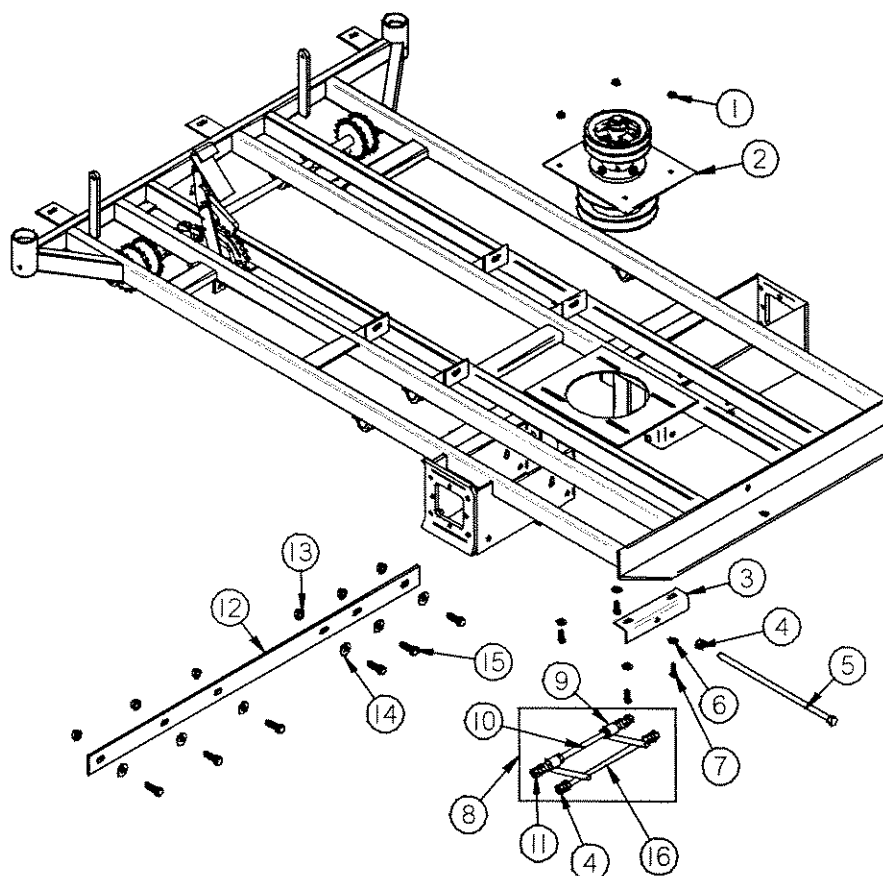


| REF # | PART #  | DESCRIPTION                        | QTY. |
|-------|---------|------------------------------------|------|
| 1     | N-103-W | 5/16"-18 Whiz Flange Nut           | 4    |
| 2     | 97024   | Crossmember                        | 1    |
| 3     | 72216   | Pull Stop Weldment                 | 1    |
| 4     | N-110   | 1/2"-13 Nut                        | 7    |
| 5     | B-281   | 1/2"-13x15" Engine Adjustment Bolt | 1    |
| 6     | W-113   | 5/16" Standard Flat Washer         | 4    |
| 7     | B-156   | 5/16"-18x2" Gr.5 Bolt              | 4    |
| 8     | W-107   | 3/8"x1 5/8" Beveled Washer         | 1    |

| REF # | PART # | DESCRIPTION                | QTY. |
|-------|--------|----------------------------|------|
| 9     | 72220  | Belt Guide Assembly        | 1    |
| 10    | 72217  | Belt Guide Weldment        | 2    |
| 11    | 72222  | All Thread 1/2"-13x12 1/2" | 1    |
| 12    | N-110  | 1/2"-13 Nut                | 6    |
| 13    | N-157  | 1/2"-13 Whiz Flange Nut    | 6    |
| 14    | W-109  | 1/2" Flat Washer           | 6    |
| 15    | B-123  | 1/2"-13x1 1/2" Bolt        | 6    |
| 16    | 72222  | All Thread 1/2"-13x12 1/2" | 1    |

# **DIXIE CHOPPER**

## **XXW4600 CROSSMEMBER & CENTER HUB PLACEMENT**



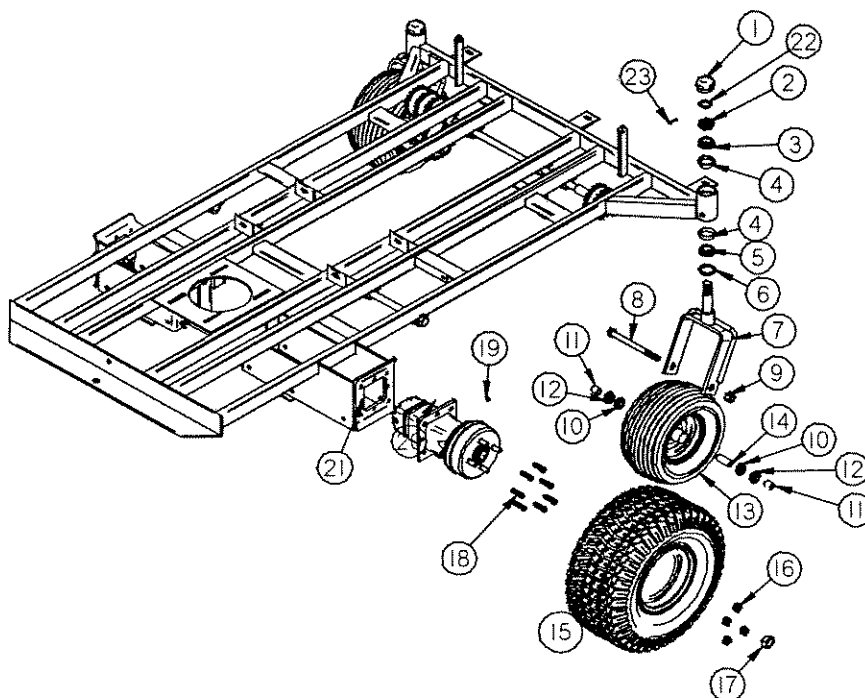
| REF # | PART #  | DESCRIPTION                                                          | QTY. |
|-------|---------|----------------------------------------------------------------------|------|
| 1     | N-103-W | 5/16"-18 Whiz Flange Nut                                             | 4    |
| 2     | 68242   | Center Drive Hub Assembly ( Narrow bolt pattern to rear of machine ) |      |
| 3     | 72216   | Pull Stop Weldment                                                   | 1    |
| 4     | N-110   | 1/2"-13 Nut                                                          | 7    |
| 5     | B-282   | 1/2"-13x15.5" Engine Adjustment Bolt                                 | 1    |
| 6     | W-113   | 5/16" Standard Flat Washer                                           | 4    |
| 7     | B-131   | 5/16"-18x1" Gr.5 Bolt                                                | 4    |
| 8     | 72220   | Belt Guide Assembly (Include #9,10,11)                               | 1    |

| REF # | PART # | DESCRIPTION                | QTY. |
|-------|--------|----------------------------|------|
| 9     | 72217  | Belt Guide Weldment        | 2    |
| 10    | 72222  | All Thread 1/2"-13x12 1/2" | 1    |
| 11    | N-110  | 1/2"-13 Nut                | 6    |
| 12    | 97024  | Crossmember                | 1    |
| 13    | N-157  | 1/2"-13 Whiz Flange Nut    | 6    |
| 14    | W-109  | 1/2" Flat Washer           | 6    |
| 15    | B-123  | 1/2"-13x1 1/2" Bolt        | 6    |
| 16    | 72222  | All Thread 1/2"-13x12 1/2" | 1    |



# DIXIE CHOPPER

## WHEELS & TIRES



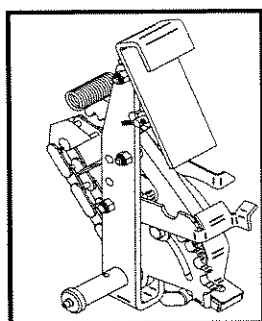
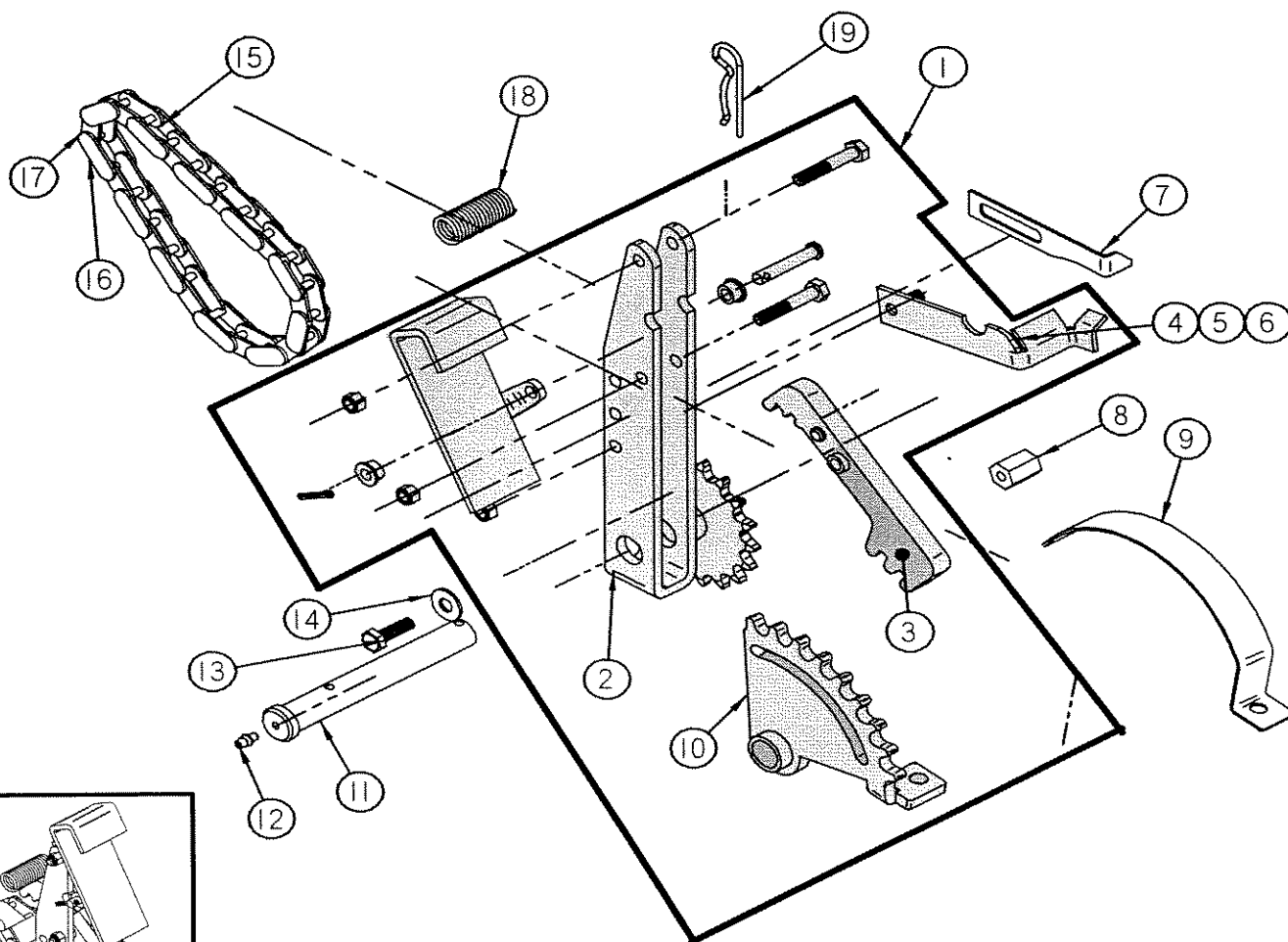
| REF # | PART #  | DESCRIPTION               | QTY. |
|-------|---------|---------------------------|------|
| 1     | 10220   | Dust Cap                  | 2    |
| 2     | N-142   | Castle Nut                | 2    |
| 3     | 10207   | Top Bearing               | 2    |
| 4     | 10206   | Outer Bearing Race        | 4    |
| 5     | 97171   | Bottom Bearing            | 2    |
| 6     | 10208   | Seal                      | 2    |
| 7     | 100019  | Heavy Duty Fork           | 2    |
| 8     | B-235   | 5/8"-11x9" Bolt           | 2    |
| 9     | N-115   | Nut - 5/8"-11 Nyloc       | 2    |
| 10    | 67205   | Inner Front Wheel Bearing | 4    |
| 11    | 400052  | Outer Front Wheel Spacer  | 4    |
| 12    | 10205   | Outer Front Wheel Bearing | 4    |
| 13    | 400053  | Front Tire Assembly       | 2    |
|       | 400070  | Front Tire 15 x 6.00 x 6  |      |
|       | 400071  | Rim - 4.5"x6"x3.5" (only) |      |
|       | 10127-S | Valve Stem                |      |
| 14    | 67204   | Inner Front Wheel Spacer  | 2    |

| REF # | PART #    | DESCRIPTION                                             | QTY. |
|-------|-----------|---------------------------------------------------------|------|
| 15    | 400117    | Assembly - Field Trac Tire & Rim (26x12x12)             | 2    |
|       | 400116    | Tire - 26x12x12 (Tire Only)                             |      |
|       | 400054    | Rim - 12x8.5 (Fit Tire 26x12x12)                        |      |
|       | 10127-S   | Valve Stem                                              |      |
|       | 97201-LB  | Turf Boss III Assembly Left Side (Twin Only)            | 1    |
|       | 97200     | Tire Only 25 x 12 x 9                                   |      |
|       | 97130     | Rim Only 72" - Reinforce/Rim                            |      |
|       | 10127-S   | Valve Stem                                              |      |
|       | 97200-RB  | Turf Boss III Assembly Right Side (Twin Only)           | 1    |
| 16    | N-113     | 1/2"-20 Wheel Lug Nut                                   | 8    |
| 17    | PW72693   | Wheel Motor Axle Nut                                    |      |
| 18    | B-123     | 1/2" -13x1 1/2" Bolt                                    | 14   |
| 19    | 300339102 | 1/4" Key                                                |      |
| 20    | 200018    | Wheel Motor 18Cu. In. w/Brake (SP2800 & XT3200)         |      |
|       | 200024    | Wheel Motor 24Cu. In. w/Brake (SP3000, SP3200, XXW4600) |      |
| 21    | N-146     | 1/2" Stover Lock Nut                                    | 14   |
| 22    | W-131     | 1"ID.x1 1/2"OD.x1/8" Thick                              | 2    |
| 23    | P-108     | 3/32"x1 1/2" Cotter Pin                                 | 2    |
|       | 68211     | Tire Sealant 1 Liter Bottle (Optional)                  |      |
|       |           | Front Tire @ 1 Liter                                    |      |
|       |           | Rear Tire @ 2 Liter                                     |      |



# DIXIE CHOPPER

## FOOT PEDAL ASSEMBLY

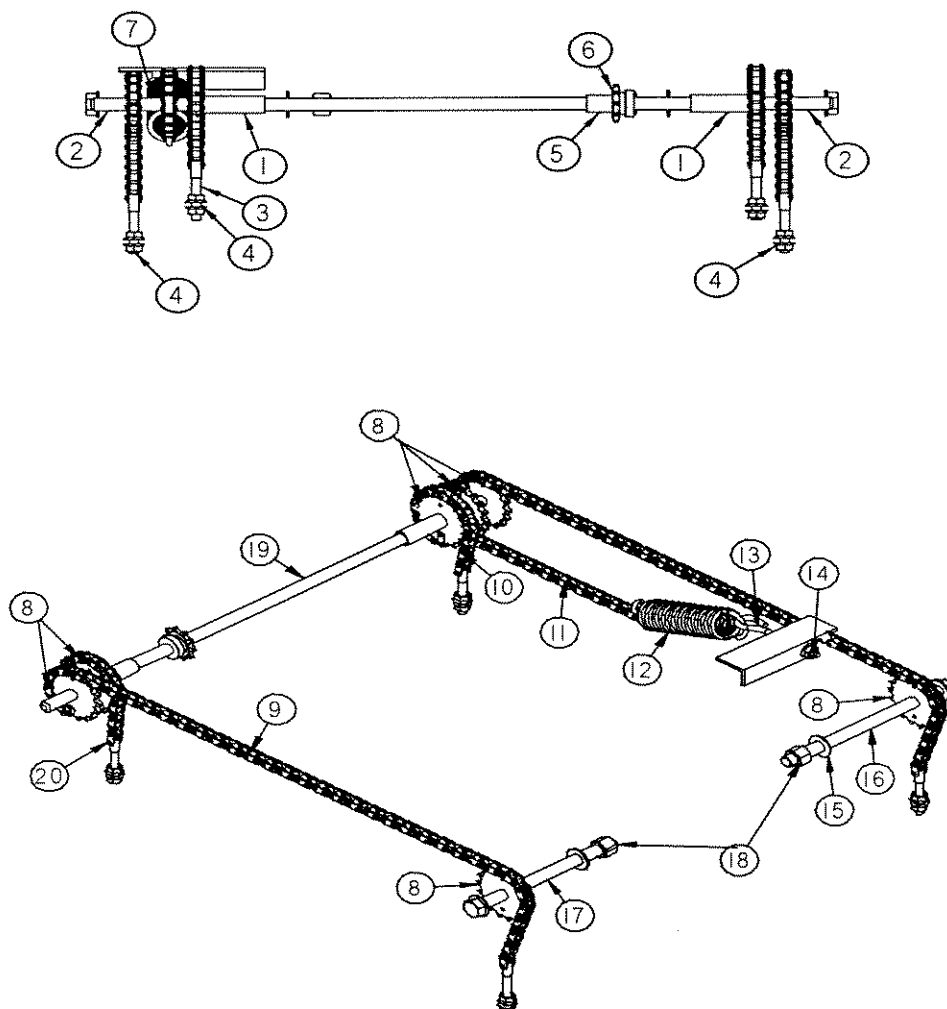


| REF # | PART #    | DESCRIPTION                     | QTY. |
|-------|-----------|---------------------------------|------|
| 1     | 10107-1/2 | Kit - Foot Pedal                | 1    |
| 2     | 10225-2   | Weldment - #50 Foot Lift Arm    | 1    |
| 3     | 10224-1   | Pawl                            | 1    |
| 4     | 990735020 | Foot Pedal Lock (Incl. #5 - #6) | 1    |
| 5     | W-164     | 5/16" Wafer Spring Washer       |      |
| 6     | N-144     | 5/16"-18 Nylon Jam Nut          |      |
| 7     | 300008    | Deck Height Pointer             | 1    |
| 8     | N-130     | 5/16"-18x1 3/4" Coupling Nut    | 1    |
| 9     | 300007    | Deck Height Indicator           | 1    |
| 10    | 10226-1   | Lift Sprocket                   | 1    |

| REF # | PART #   | DESCRIPTION                   | QTY. |
|-------|----------|-------------------------------|------|
| 11    | 10228-1  | Pin                           | 1    |
| 12    | F-100    | 3/16" Drive-In Grease Fitting | 1    |
| 13    | B-131    | 5/16"-18x1" Bolt              | 1    |
| 14    | W-113    | 5/16" Standard Flat Washer    | 1    |
| 15    | 68219    | #50 Chain (include ref.#16 )  | 1    |
| 16    | 10233    | #50 Half Link                 | 1    |
| 17    | 10232    | #50 Master Link               | 1    |
| 18    | 20217-25 | Spring                        | 1    |
| 19    | 30213    | Hair Pin Clip                 | 1    |

# **DIXIE CHOPPER**

## **DECK LIFT SYSTEM**

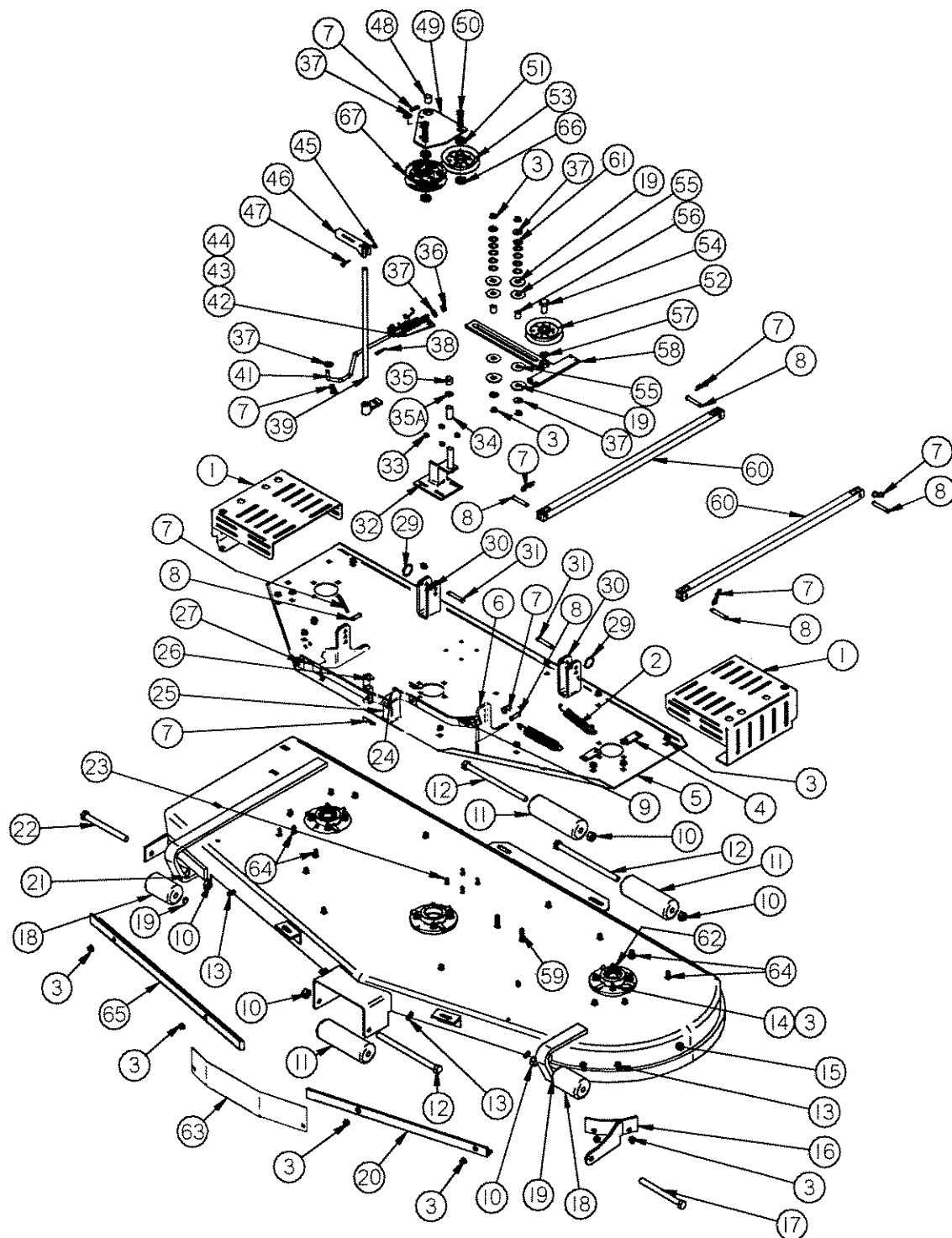


| REF # | PART #    | DESCRIPTION               | QTY. |
|-------|-----------|---------------------------|------|
| 1     | 68108     | 2 7/8" Long Bushing       | 2    |
| 2     | 65047     | 3/4" Long Bushing         | 2    |
| 3     | S-114     | 1/2"-13 Stud              | 4    |
| 4     | N-157     | 1/2"-13 Whiz Flange Nut   | 8    |
| 5     | 68105     | 3/8" Long Bushing         | 1    |
| 6     | 68104     | #50 Small Sprocket        | 1    |
| 7     | 68106     | 1 3/16" Bushing           | 1    |
| 8     | 68103     | Deck Lift Sprocket #50    | 7    |
| 9     | 990710005 | #50 Rear Deck Lift Chain  | 2    |
| 10    | 68217     | #50 Front Deck Lift Chain | 2    |
| 11    | 990710002 | #50 Return Spring Chain   | 1    |
| 12    | 97456     | 225 lb. Return Spring     | 1    |

| REF # | PART # | DESCRIPTION             | QTY. |
|-------|--------|-------------------------|------|
| 13    | B-241  | 3/8"-16 Eye Bolt        | 1    |
| 14    | N-108  | 3/8"-16 Whiz Flange Nut | 1    |
| 15    | W-154  | 3/4" Flat Washer        | 4    |
| 16    | B-240  | 3/4"-10x11" Bolt        | 1    |
| 17    | B-239  | 3/4"-10x10" Bolt        | 1    |
| 18    | N-158  | 3/4"-10 Nyloc Nut       | 2    |
| 19    | 68110  | 3/4" x 34 3/4" Rod      | 1    |
| 20    | 10232  | #50 Master Link         | 10   |

# DIXIE CHOPPER

## 72" Deck



# DIXIE CHOPPER

## 72" DECK

| REF # | PART #    | DESCRIPTION                                 | QTY. |
|-------|-----------|---------------------------------------------|------|
|       | 300025    | Generac 72" Complete Deck                   |      |
|       | 72300-72T | Twin Complete Deck 72"                      |      |
|       | 300020    | Deck -Standard 72"                          |      |
| 1     | 300057    | Pulley Guard                                | 2    |
| 2     | 10222     | Spring                                      | 2    |
| 3     | N-108     | 3/8" Whiz Flange Nut                        | 51   |
| 4     | 65308     | Idler Spring Tab                            | 2    |
| 5     | 300016    | 72" Top Plate Weldment                      | 1    |
| 6     |           | Left 3-Hole Tab                             | 1    |
| 7     | 20224     | Hairpin Clip                                | 10   |
| 8     | P-102     | 3/8"x1.25" Clevis Pin                       | 6    |
| 9     | 30232     | Left Scissor Arm                            | 1    |
| 10    | N-156     | 5/8"-11 Nyloc Jam Nut                       | 5    |
| 11    | 30240-0   | Long Roller                                 | 3    |
| 12    | B-255     | 5/8"-11x9" Carriage Bolt                    | 3    |
| 13    | B-110     | 3/8"-16x3/4" Carriage Bolt                  | 29   |
| 14    | B-136     | 3/8"-16x1.25" Carriage Bolt                 | 10   |
| 15    | 300014    | 72" Deck Weldment (Includes 15,16,20,63,65) | 1    |
| 16    | 300017    | Weldment - Roller Bracket                   | 1    |
| 17    | B-253     | 5/8"-11x6" Carriage Bolt                    | 1    |
| 18    | 67240     | Short Roller                                | 2    |
| 19    | W-135     | 5/8" Flat Washer                            | 6    |
| 20    | 300019    | Left Blowout Baffle                         | 1    |
| 21    | 10203     | Spacer                                      | 1    |
| 22    | B-254     | 5/8"-11x7" Carriage Bolt                    | 1    |
| 23    | B-172     | 1/4"-20x1" Bolt                             | 4    |
| 24    | F-100     | 3/16" Drive in Grease Fitting               | 2    |
| 25    | 67131     | Scissor Link Tower Weldment                 | 1    |
| 26    |           | Enguaging Tower Weldment                    | 1    |
| 27    | 30231     | Right Scissor Arm                           | 1    |
| 28    |           | Right 3-Hole Tab                            | 1    |
| 29    | C-104     | Ring Clip                                   | 2    |
| 30    | 300086    | 3 Hole Tab                                  | 4    |
| 31    | P-103     | 3/8" x 2" Clevis Pin                        | 2    |
| 32    | 97006     | Pivot Stand                                 | 1    |
|       | 300024    | Pivot Stand F/ Generac 72"                  |      |
| 33    | N-102     | 1/4" - 20 Whiz Flange Nut                   | 4    |
| 34    | 10203     | 1" Shim (if needed)                         | *    |

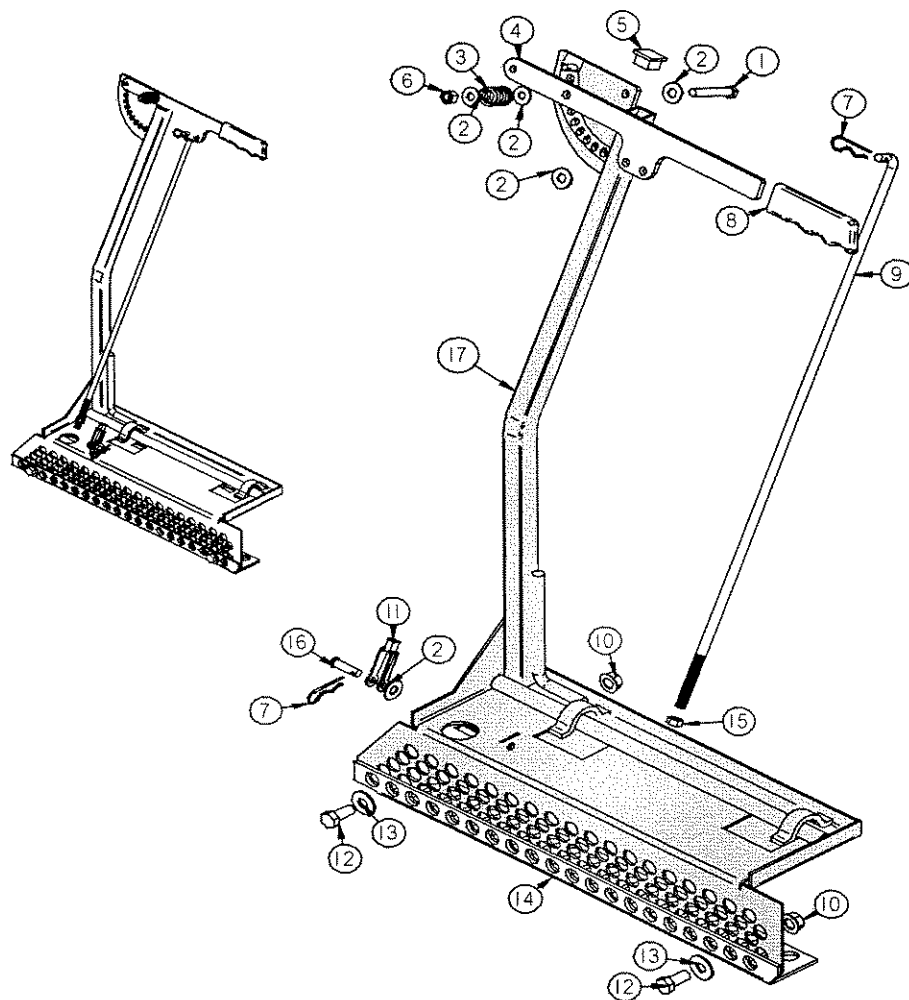
| REF # | PART #   | DESCRIPTION                                           | QTY. |
|-------|----------|-------------------------------------------------------|------|
| 35    | 65278    | 1/2" Shim (if needed)                                 | *    |
| 35A   | 30112    | 1/8" Shim (if needed)                                 | *    |
| 36    | N-107    | 3/8 -16 Nylon Lock Nut                                | 1    |
| 37    | W-104    | 3/8" Flat Washer                                      | 6    |
| 38    | P-113    | 3/16"x1" Roll Pin                                     | 1    |
| 39    | 30211    | Enguaging Shaft                                       | 1    |
| 40    | 30210    | Cam Weldment                                          | 1    |
|       | 30209-1  | Enguaging Rod Assembly<br>(Inc. #36,37,41,42,43)      |      |
| 41    | 97343    | Enguaging Rod                                         | 1    |
| 42    | 30209-B  | Connecting Arm Bracket                                | 1    |
| 43    | 30207-S  | Enguaging Spring                                      | 1    |
| 44    | 20217-25 | Return Spring                                         | 1    |
| 45    | N-173    | #10 Nyloc Nut                                         | 1    |
| 46    | 30212    | Enguaging Handle                                      | 1    |
| 47    | B-245    | #10-24x1 1/4" Carriage Bolt                           | 1    |
| 48    | 30206    | 5/8"x1/2" Bushing (Brass)                             | 1    |
|       | 300012   | Triangle Plate Assembly<br>Inc. #48,49,50,51,66,F-102 | 1    |
| 49    | 300011   | Weldment- Triangle Plate                              | 1    |
| 50    | B-185    | 5/8"-11 x 2" Bolt                                     | 2    |
| 51    | N-180    | 5/8"-11 Jam Lock Nut                                  | 2    |
| 52    | 68224    | Flat Idler Pulley                                     | 1    |
| 53    | 30234    | V Idler Pulley                                        | 1    |
| 54    | B-117    | 1/2"-13x1.25" Bolt                                    | 1    |
| 55    | W-140    | 5/8" ID. x 1 5/8" OD. Nylon Washer                    | 4    |
| 56    | 61250    | T-Idler Slide Bushing                                 | 2    |
| 57    | W-112    | 1/2" Lock Washer                                      | 1    |
| 58    | 68225    | T-Idler Slide                                         | 1    |
| 59    | B-223    | 3/8"-16x2 1/4" Carriage Bolt                          | 2    |
| 60    | 30214-72 | Stabilizer Bar                                        | 2    |
| 61    | W-149    | 5/8" Wafer Spring Washer                              | 10   |
| 62    | B-190    | 3/8"-16x1 1/2"                                        | 2    |
| 63    | 300055   | 72" Center Front Baffle                               | 1    |
| 64    | B-135    | 3/8"-16x1" Carriage Bolt                              | 4    |
| 65    | 300018   | Right Blowout Baffle                                  | 1    |
| 66    | N-181    | 5/8"-11 Jam Lock Nut                                  | 2    |
| 67    | 30224    | Flat Idler Pulley                                     | 1    |
|       | 300049   | Deck Pulley Guard Kit F/Fan Set-up (Optional)         |      |

\* Use individually or a combination of 10203, 65278 and 30112 to achieve proper belt alignment between the triangle plate and the top center deck spindle pulley.



# DIXIE CHOPPER

## 72" OCDC

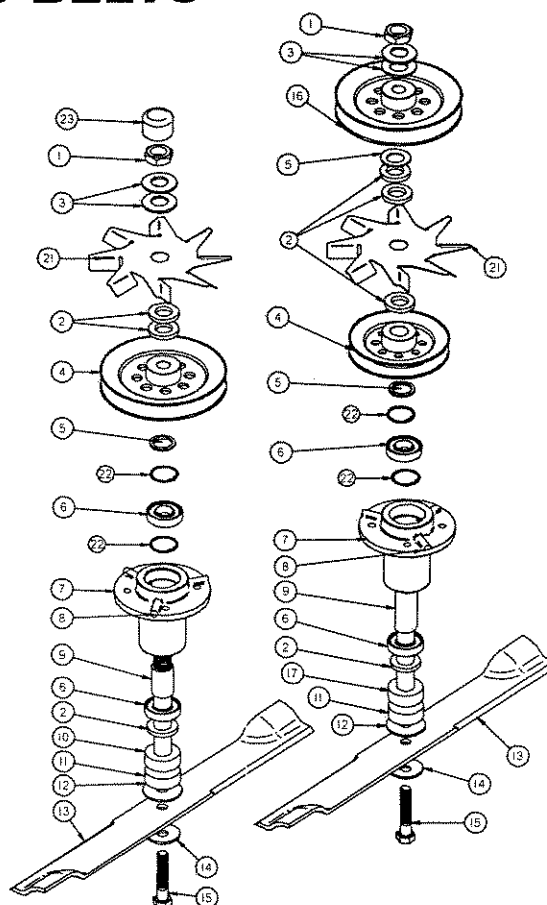
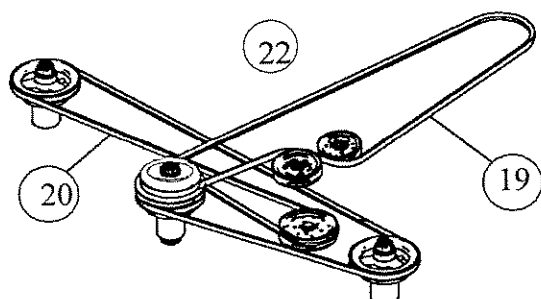


| REF # | PART # | DESCRIPTION                                         | QTY. |
|-------|--------|-----------------------------------------------------|------|
|       | 72122  | Assembly - 72" OCDC                                 |      |
|       | B-135  | 3/8"-16x1" (Carriage Bolt Hardware to Bolt to Deck) |      |
|       | N-108  | 3/8"-16 Whiz Flange Nut (Deck 3 Each)               |      |
| 1     | B-179  | 3/8"-16 x2.5" Bolt                                  | 1    |
| 2     | W-104  | 3/8" Standard Flat Washer                           | 5    |
| 3     | 20252  | Spring                                              | 1    |
| 4     | 900014 | Handle                                              | 1    |
| 5     | 68142  | 1"x1" Plastic Plug                                  | 1    |
| 6     | N-107  | 3/8"-16 Nylon Locknut                               | 1    |
| 7     | 20224  | Hair Pin Clip                                       | 2    |
| 8     | 67258  | Handle Grip                                         | 1    |

| REF # | PART #    | DESCRIPTION                 | QTY. |
|-------|-----------|-----------------------------|------|
| 9     | 68130     | Control Rod (Inc. #9,11,15) | 1    |
| 10    | N-157     | 1/2"-13 Whiz Flange Nut     | 2    |
| 11    | N-155     | 3/8"-24 Yoke                | 1    |
| 12    | B-138     | 1/2"-13x1" Bolt             | 2    |
| 13    | W-109     | 1/2" Standard Flat Washer   | 2    |
| 14    | 72123     | Lower Screen                | 1    |
| 15    | N-150     | 3/8"-24 Nut                 | 1    |
| 16    | P-102     | 3/8"x1.25" Clevis Pin       | 1    |
| 17    | 68122-72W | Weldment - 72" OCDC         | 1    |

# DIXIE CHOPPER

## SP2800EFI, XT3000, XT3200, SP3000, SP3200 HUBS AND BELTS

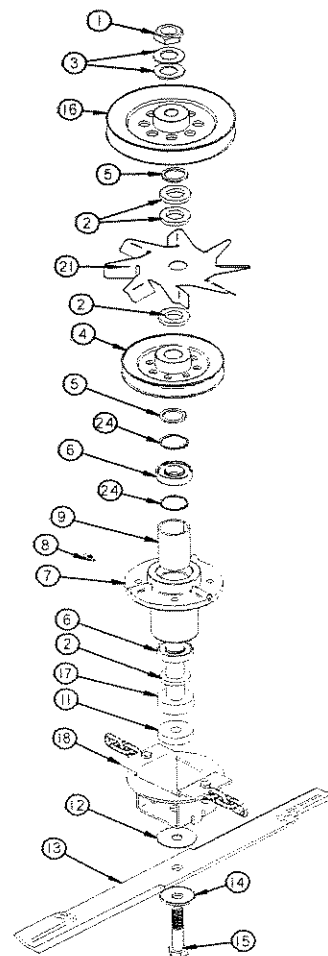
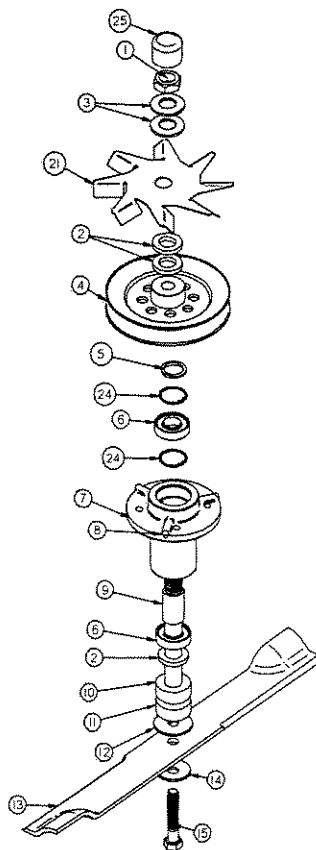
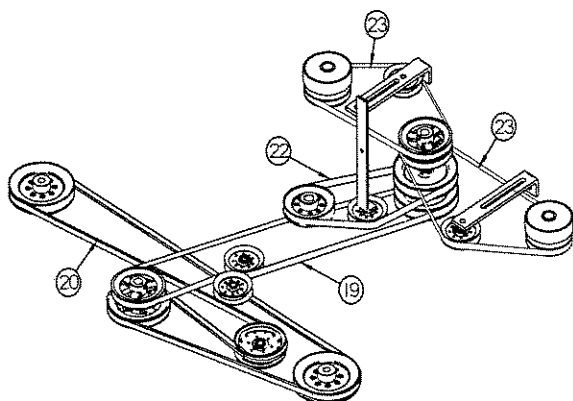


| REF #     | PART #       | DESCRIPTION                         | QTY. |
|-----------|--------------|-------------------------------------|------|
|           | 10161        | Outside Complete Spindle Assembly   | 2    |
|           | 10161-L      | Center Complete Spindle Assembly    | 1    |
| <b>1</b>  | N-167        | 1"-14 Jam Nut                       | 3    |
| <b>2</b>  | W-146        | 1/4" Washer                         | 10   |
| <b>3</b>  | W-137        | 1"x2" Belleville Washer             | 6    |
| <b>4</b>  | 9907675X100S | 6.75" Split Pulley                  | 3    |
| <b>5</b>  | W-131        | 1" ID. x 1 1/2" OD. x 1/8" Washer   | 4    |
| <b>6</b>  | 30218        | Sealed Bearing                      | 3    |
| <b>7</b>  | 30241        | Deck Hub (2 Snap Rings & 1 Bearing) | 3    |
| <b>8</b>  | F-102        | 1/4"-28 Grease Fitting              | 3    |
| <b>9</b>  | 30219        | Inner Deck Hub Spacer               | 3    |
| <b>10</b> | 30217        | Short Blade Shaft                   | 2    |
| <b>11</b> | 30242        | 1/2" Blade Spacer                   | 3    |
| <b>12</b> | W-101        | 5/8" ID. x 2 1/4" OD. Fiber Washer  | 3    |

| REF #     | PART #       | DESCRIPTION                                      | QTY. |
|-----------|--------------|--------------------------------------------------|------|
| <b>13</b> | 30227-72H    | 72" Standard High Lift Blades                    | 3    |
|           | 30227-72N    | 72" Heavy Duty Lift Blade (Optional)             |      |
|           | 98125        | Hard-Faced 72" Blades (Optional)                 |      |
|           | 98007        | Offset 72" Blades (Optional)                     |      |
| <b>14</b> | W-100        | 5/8" Belleville Washer                           | 3    |
| <b>15</b> | B-121        | 5/8"-18x2 1/2" Blade Bolt (use w/o blade spacer) |      |
|           | B-121-L      | 5/8"-18x3" Blade Bolt (use with blade spacer)    | 3    |
|           | B-121-L-L    | 5/8"-18x3 1/4" Blade Bolt (use with Whiz-Mow)    |      |
| <b>16</b> | 9907750X100S | PULLEY - 7 1/2" F/ all SP & XT 72" DECK          | 1    |
| <b>17</b> | 30217-L      | Long Blade Shaft                                 | 1    |
| <b>18</b> | 30302        | Whiz-Mow (Optional) (Not Shown)                  |      |
| <b>19</b> | 9907B85      | BELT - Engine to Deck ( B-85 )                   | 1    |
| <b>20</b> | 68162        | Deck Belt (B-162)                                | 1    |
| <b>21</b> | 300058       | Fan - 1"x8 1/4" Steel Gray w/Decal               | 3    |
| <b>22</b> | 9907B41      | Engine - Trans. Belt (not shown) (B-41)          | 1    |
| <b>23</b> | 788080       | Snap Ring                                        |      |
| <b>24</b> | 67255        | Spindle Caps                                     | 2    |

# DIXIE CHOPPER

## XXW4600 TWIN HUBS AND BELTS



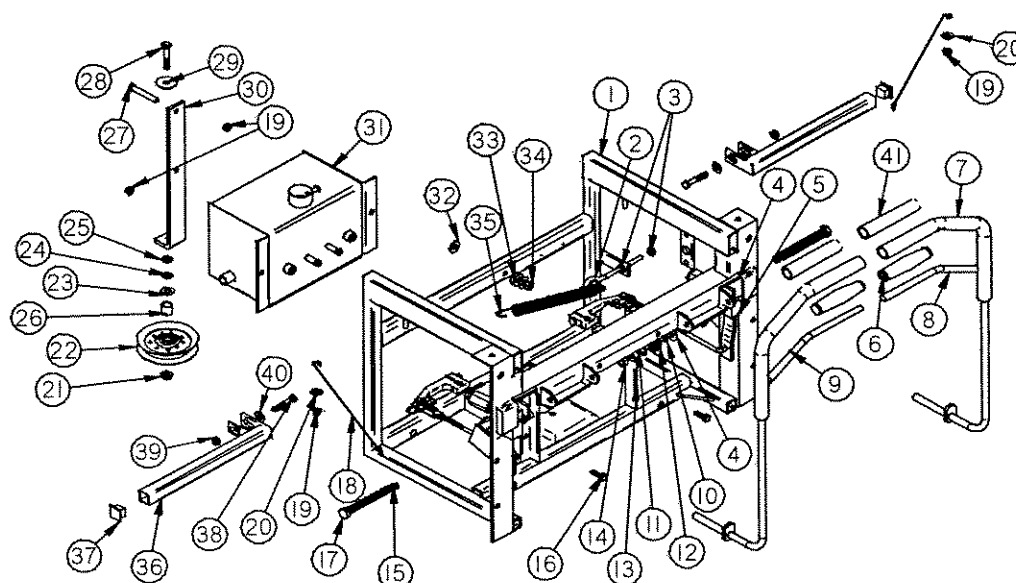
| REF # | PART #       | DESCRIPTION                          | QTY. |
|-------|--------------|--------------------------------------|------|
|       | 10161        | Outside Complete Spindle Assembly    | 2    |
|       | 10161-L      | Center Complete Spindle Assembly     | 1    |
| 1     | N-167        | 1"-14 Jam Nut                        | 3    |
| 2     | W-146        | 1" ID. x 1 3/4" OD. x 1/4" Washer    | 10   |
| 3     | W-137        | 1"x2" Belleville Washer              | 6    |
| 4     | 9907675X100S | 6.75" Split Pulley                   | 3    |
| 5     | W-131        | 1" ID. x 1 1/2" OD. x 1/8" Washer    | 4    |
| 6     | 30218        | Sealed Bearing                       | 3    |
| 7     | 30241        | Deck Hub (2 Snap Ring & 1 Bearing)   | 3    |
| 8     | F-102        | Grease Fitting                       | 3    |
| 9     | 30219        | Inner Deck Hub Spacer                | 3    |
| 10    | 30217        | Short Blade Shaft                    | 2    |
| 11    | 30242        | 1/2" Blade Spacer                    | 3    |
| 12    | W-101        | 5/8" ID. x 2 1/4" OD. Fiber Washer   | 3    |
| 13    | 30227-72H    | 72" Standard High Lift Blades        | 3    |
|       | 30227-72N    | 72" Heavy Duty Lift Blade (Optional) |      |
|       | 98125        | Hard-Faced 72" Blades (Optional)     |      |
|       | 98007        | Offset 72" Blade (Optional)          |      |

| REF # | PART #       | DESCRIPTION                                      | QTY. |
|-------|--------------|--------------------------------------------------|------|
| 14    | W-100        | 5/8" Belleville Washer                           | 3    |
| 15    | B-121        | 5/8"-18x2 1/2" Blade Bolt (use w/o blade spacer) |      |
|       | B-121-L      | 5/8"-18x3" Blade Bolt (use with blade spacer)    |      |
|       | B-121-LL     | 5/8"-18x3 1/4" Blade Bolt (use with Whiz-Mow)    | 3    |
| 16    | 9907600X100S | 6.00" Pulley                                     | 1    |
| 17    | 30217-L      | Long Blade Shaft                                 | 1    |
| 18    | 30302        | Whiz-Mow ( On all Spindle Hubs )                 | 3    |
| 19    | 68082        | Engine - Deck Belt (B-82)                        | 1    |
| 20    | 68162        | Deck Belt (B-162)                                | 1    |
| 21    | 300058       | Fan - 1"x 8 1/4" Steel Gray w/Decal              | 3    |
| 22    | 97345        | Engine - Trans. (B-40)                           | 1    |
| 23    | 20256        | Clutch - Center Drive Belt (B-38)                | 2    |
| 24    | 788080       | Snap Ring                                        |      |
| 25    | 67255        | Spindle Caps                                     | 2    |



# DIXIE CHOPPER

## TRANSMISSION FRAME ASSEMBLY



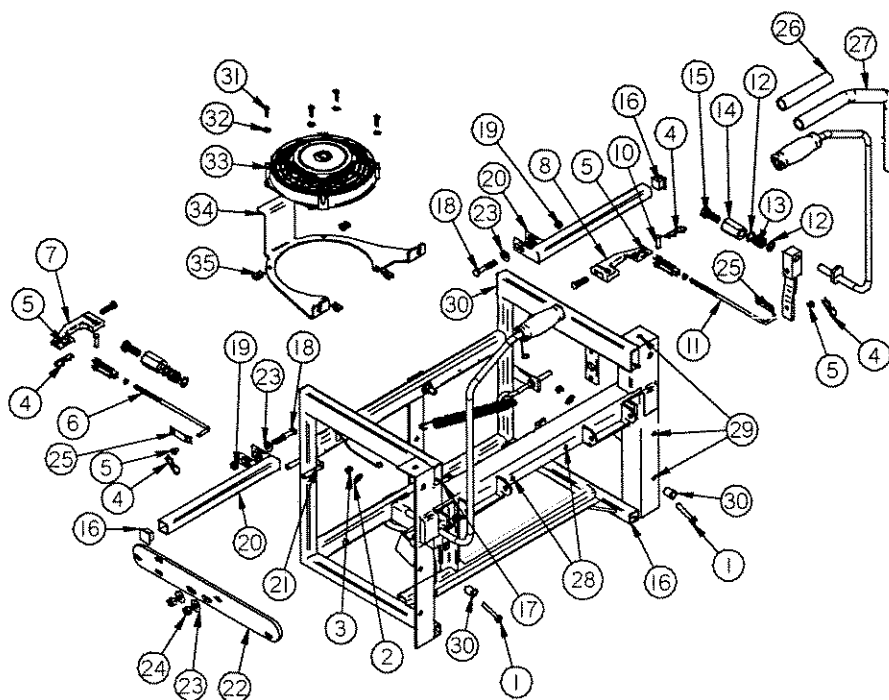
| REF # | PART #  | DESCRIPTION                      | QTY. |
|-------|---------|----------------------------------|------|
| 1     | 100007  | Low Ride Transmission Frame      | 1    |
| 2     | B-150   | 5/16"x 2 1/2" Eye Bolt           | 1    |
| 3     | N-103-W | 5/16"-18 Whiz Flange Nut         | 2    |
| 4     | W-171   | 1/2" IDx1 1/4" OD Teflon Washer  | 4    |
| 5     | 65205   | Steering Block Weldment          | 2    |
| 6     | 20257   | Rubber Handle                    | 2    |
| 7     | 400037  | Foam Lever Sleeve                | 2    |
| 8     | 400069  | Left Steering Lever              | 1    |
| 9     | 400068  | Right Steering Lever             | 1    |
| 10    | W-156   | 9/16" Standard Flat Washer       | 2    |
| 11    | W-110   | 1/2" Machine Washer              | 2    |
| 12    | 20252   | Spring                           | 2    |
| 13    | N-110   | 1/2"-13 Nut                      | 2    |
| 14    | N-111   | 1/2"-13 Hex Nut                  | 2    |
| 15    | F-101   | 1/4"-28 Grease Fitting 90 degree | 2    |
| 16    | B-131   | 5/16-18x1" Bolt                  | 2    |
| 17    | B-143-G | 1/2"x4 1/2" Bolt                 | 2    |
| 18    | 40218   | Seat Strap                       | 2    |
| 19    | N-103-W | 5/16"-18 Whiz Flange Nut         | 6    |
| 20    | W-113   | 5/16" Standard Washer            | 4    |
| 21    | N-117   | 3/8"-16 Large Flange Lock Nut    | 1    |

| REF # | PART # | DESCRIPTION               | QTY. |
|-------|--------|---------------------------|------|
| 22    | 30234  | Pulley                    | 1    |
| 23    | W-124  | 3/8" Machine Washer .120" |      |
| 24    | W-123  | 3/8" Machine Washer .060" |      |
| 25    | W-176  | 3/8" Machine Washer .031" |      |
| 26    | 97415  | Spacer - Inside Pulley    | 1    |
| 27    | B-165  | 3/8"-16x2 Bolt            | 1    |
| 28    | B-124  | 3/8"x16x1 3/4" Bolt       | 1    |
| 29    | W-104  | 3/8 Standard Flat Washer  | 1    |
| 30    | 100011 | Idler Arm                 | 1    |
| 31    | 200008 | Hydraulic Tank            | 1    |
| 32    | W-125  | 3/8"x7/8" Washer Plastic  | 1    |
| 33    | W-126  | 3/8" Dish Spring Washer   | 3    |
| 34    | N-107  | 3/8"-16 Nylon Locknut     | 1    |
| 35    | 10222  | Spring                    | 1    |
| 36    | 97021  | Fender Bracket            | 2    |
| 37    | 68142  | Plug                      | 2    |
| 38    | B-165  | 3/8"-16x2" Bolt           | 2    |
| 39    | N-108  | 3/8"-16 Whiz Flange Nut   | 2    |
| 40    | W-104  | 3/8" Flat Washer          | 2    |
| 41    | 67259  | Foam Grip                 | 2    |



# DIXIE CHOPPER

## SP2800EFI, XT3000, XT3200, SP3000, SP3200 TRANSMISSION FRAME ASSEMBLY

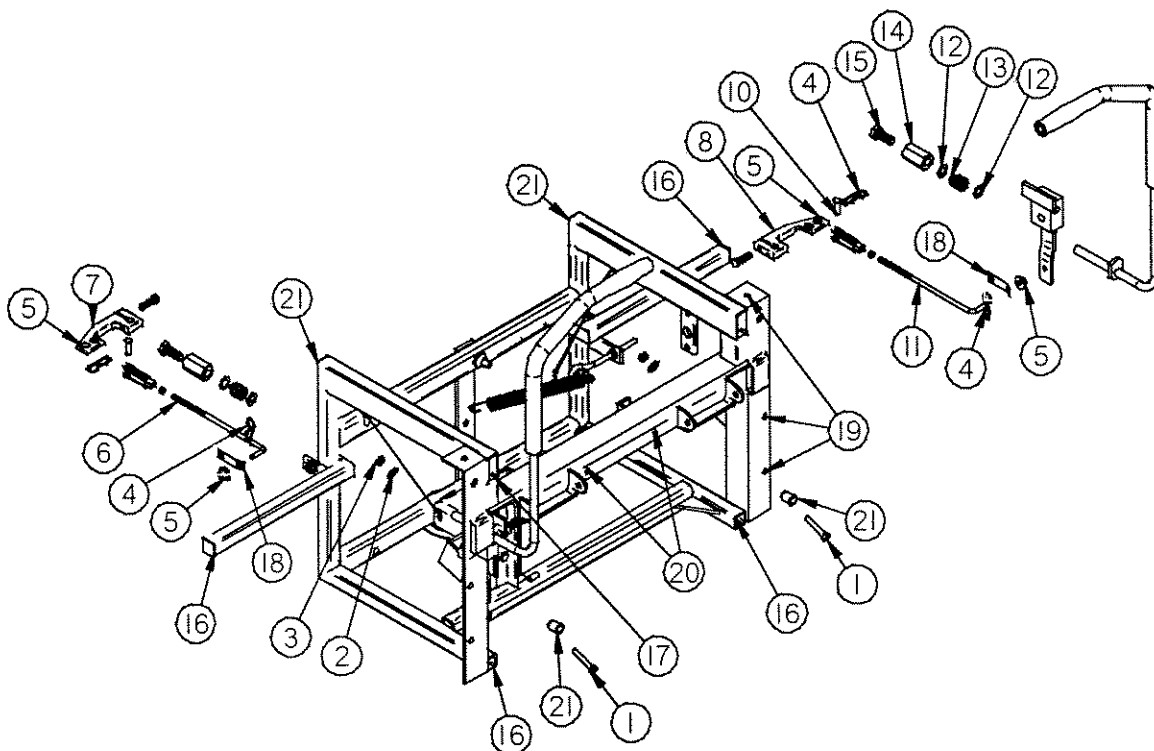


| REF # | PART #  | DESCRIPTION                               | QTY. |
|-------|---------|-------------------------------------------|------|
| 1     | B-129   | 5/16"-18 x 2 1/4" Bolt                    | 2    |
| 2     | W-113   | 5/16" Standard Washer                     | 2    |
| 3     | N-103   | 5/16"-18 Hex Nut                          | 2    |
| 4     | 20224   | Hairpin Clip                              | 4    |
| 5     | 20222   | Plastic Bushing                           | 4    |
| 6     | 200020  | Right Pump Control Rod (XT,SP3000 & 3200) | 1    |
|       | 20214   | Yoke                                      | 1    |
|       | N-105   | 5/16"-24 Hex Nut                          | 1    |
|       | 200001  | Right Pump Control Rod (SP2800 ONLY)      | 1    |
| 7     | 200004  | Right Pump Control Arm (XT,SP3000 & 3200) | 1    |
|       | P-118   | 3/16" x 1 1/2" Roll Pin                   | 1    |
|       | B-131   | 5/16"-18x1 Bolt                           | 1    |
|       | 65207-R | Right Pump Control Arm (SP2800 ONLY)      | 1    |
| 8     | 200005  | Left Pump Control Arm (XT,SP3000 & 3200)  | 1    |
|       | P-118   | 3/16" x 1 1/2" Roll Pin                   | 1    |
|       | B-131   | 5/16"-18x1 Bolt                           | 1    |
|       | 65207-L | Left Pump Control Arm (SP2800 ONLY)       | 1    |
| 10    | P-101   | 5/16" x 1" Clevis Pin                     | 2    |
| 11    | 200019  | Left Pump Control Rod (XT,SP3000 & 3200)  | 1    |
|       | 20214   | Yoke                                      | 1    |
|       | N-105   | 5/16"-24 Hex Nut                          | 1    |
|       | 200002  | Left Pump Control Rod (SP2800 ONLY)       | 1    |
| 12    | W-110   | 1/2" Machined Bushing                     | 4    |

| REF # | PART # | DESCRIPTION                                 | QTY. |
|-------|--------|---------------------------------------------|------|
| 13    | 20252  | Spring                                      | 2    |
| 14    | N-175  | 1/2"-13 Coupling Nut                        | 2    |
| 15    | B-138  | 1/2"-13x1" Bolt                             | 2    |
| 16    | 68142  | Plastic Plug 1"x1"                          | 2    |
| 17    | 67256  | Plastic Plug 1"x2"                          | 2    |
| 18    | B-165  | 3/8"-16x2" Bolt                             |      |
| 19    | N-108  | 3/8"-16 whiz Flange Nut                     |      |
| 20    | 97021  | Wide Fender Brace                           |      |
| 21    | B-206  | 3/8"-16x1 3/8W x 2" L U-Bolt (SP2800)       | 1    |
| 22    | 600031 | EFI Module Mount (SP2800)                   | 1    |
| 23    | W-104  | 3/8" Flat Washer (SP2800)                   | 2    |
| 24    | N-107  | 3/8"-16 Nylon Locknut (SP2800)              | 2    |
| 25    | 20223  | Spring Backing Clip                         | 2    |
| 26    | 67259  | Foam Grip                                   | 2    |
| 27    | 400037 | Foam Lever Sleeve                           | 2    |
| 28    | N-188  | 1/4"-20 AR Thread Insert Nut                | 2    |
| 29    | N-152  | 1/4"-20 Insert Nut                          | 6    |
| 30    | N-153  | 5/16"-18 Insert Nut                         | 4    |
| 31    | B-203  | 10-24x3/4" Bolt (XT,SP3000 & 3200 / SP2800) | 4    |
| 32    | W-152  | #10 Washer (XT,SP3000 & 3200 / SP2800)      | 4    |
| 33    | 200043 | Electric Fan (XT,SP3000 & 3200 / SP2800)    | 1    |
| 34    | 200042 | Elec. Fan Mount (XT,SP3000 & 3200 / SP2800) | 1    |
| 35    | C-105  | U-Clips (XT,SP3000 & 3200 / SP2800)         | 4    |

# DIXIE CHOPPER

## XXW4600 TRANSMISSION FRAME ASSEMBLY



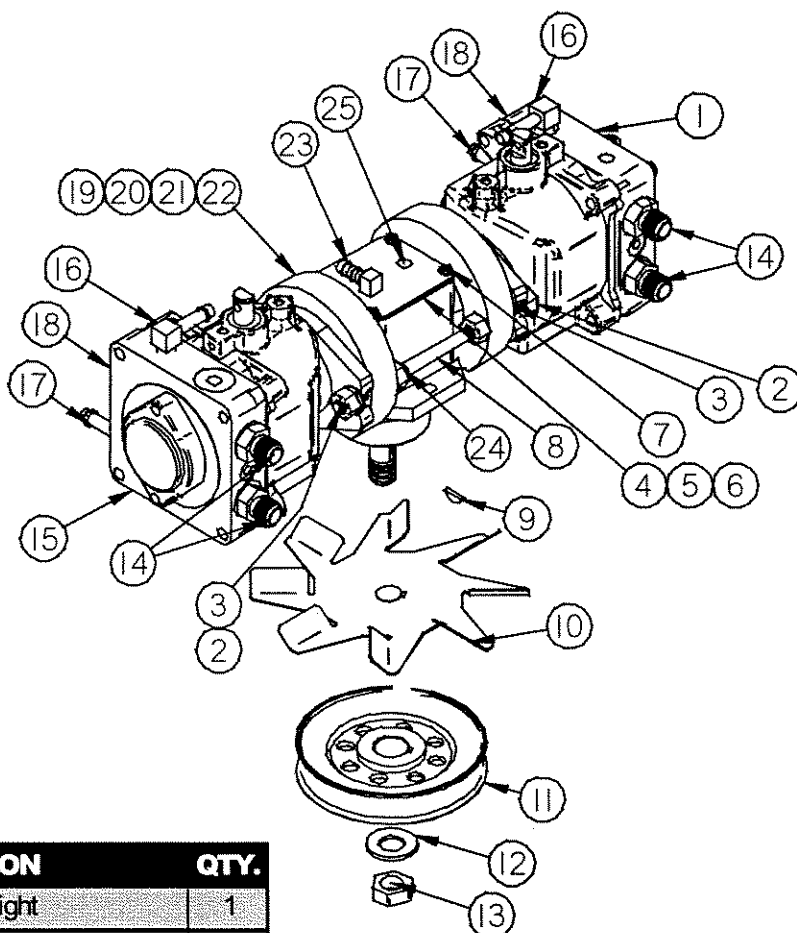
| REF # | PART # | DESCRIPTION             | QTY. |
|-------|--------|-------------------------|------|
| 1     | B-129  | 5/16"-18x2 1/4" Bolt    | 2    |
| 2     | W-113  | 5/16" Standard Washer   | 2    |
| 3     | N-103  | 5/16"-18 Hex Nut        | 2    |
| 4     | 20224  | Hairpin Clip            | 4    |
| 5     | 20222  | Plastic Bushing         | 4    |
| 6     | 200001 | Right Pump Control Rod  | 1    |
|       | 20214  | Yoke                    | 1    |
|       | N-105  | 5/16"-24 Hex Nut        | 1    |
| 7     | 72207  | Right Pump Control Arm  | 1    |
|       | P-118  | 3/16" x 1 1/2" Roll Pin | 1    |
|       | B-131  | 5/16"-18x1" Bolt        | 1    |
| 8     | 72207  | Left Pump Control Arm   | 1    |
|       | P-118  | 3/16" x 1 1/2" Roll Pin | 1    |
|       | B-131  | 5/16"-18x1" Bolt        | 1    |

| REF # | PART # | DESCRIPTION                  | QTY. |
|-------|--------|------------------------------|------|
| 10    | P-101  | Pin                          | 2    |
| 11    | 200002 | Left Pump Control Rod        | 1    |
|       | 20214  | Yoke                         | 1    |
|       | N-105  | 5/16"-24 Hex Nut             | 1    |
| 12    | W-110  | 1/2" Machinery Bushing       | 4    |
| 13    | 20252  | Spring                       | 2    |
| 14    | N-175  | 1/2"-13 Coupling Nut         | 2    |
| 15    | B-138  | 1/2"-13x1" Bolt              | 2    |
| 16    | 68142  | Plastic Plug 1"x1"           | 2    |
| 17    | 67256  | Plastic Plug 1"x2"           | 2    |
| 18    | 20223  | Spring Backing Clip          | 2    |
| 19    | N-152  | 1/4"-20 Insert Nut           | 6    |
| 20    | N-188  | 1/4"-20 AR Thread Insert Nut | 2    |
| 21    | N-153  | 5/16"-18 Insert Nut          | 4    |

# **DIXIE CHOPPER**

## **SP2800EFI**

### **TRANSMISSION & DRIVE**



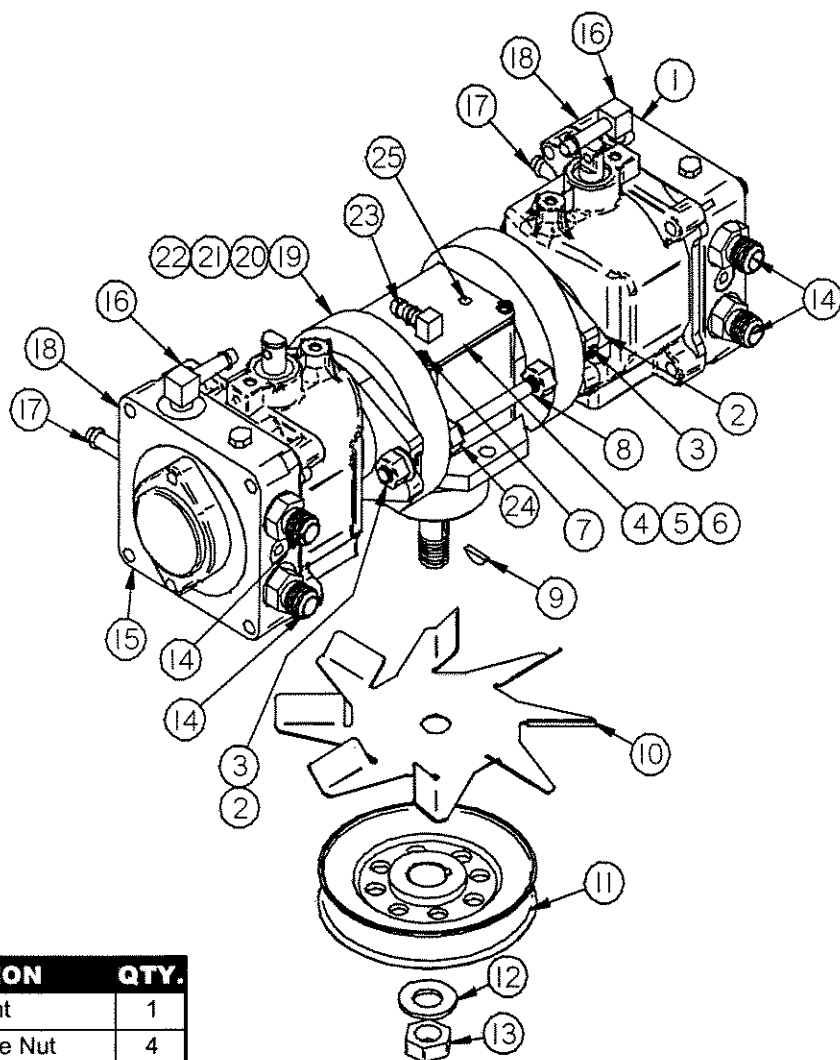
| REF # | PART #    | DESCRIPTION                    | QTY. |
|-------|-----------|--------------------------------|------|
| 1     | 65070     | Sundstrand 10A Pump - Right    | 1    |
| 2     | N-168     | Nut - 3/8"-24 Whiz Flange      | 4    |
| 3     | W-169     | Washer - 5/16" Grade 8 Flat    | 4    |
| 4     | 000365201 | T Gear Box / Complete Gear Box | 1    |
| 5     | 788101    | T Box Gasket                   | 1    |
| 6     | 772150    | T Box Cover Plate              | 1    |
| 7     | 792025    | T Box Cover Plate Bolt         | 4    |
| 8     | 65206     | 3/8" Threaded Rod              | 2    |
| 9     | K-102     | Woodruff Key 3/16"x 3/4"       | 1    |
| 10    | 200040    | Fan 7 1/4"                     | 1    |
| 11    | 200041    | 525X750S Transmission Pulley   | 1    |
| 12    | W-132     | 3/4" Belleville Washer         | 1    |
| 13    | N-114     | Nut - 3/4"-16                  | 1    |
| 14    | 65004     | High Pressure Port Fitting     | 4    |
| 15    | 65071     | Sundstrand 10A Pump - Left     | 1    |

| REF # | PART #  | DESCRIPTION                | QTY. |
|-------|---------|----------------------------|------|
| 16    | 67015   | Case Bleed Fitting         | 2    |
| 17    | 65072   | Charge Pump Inlet Fitting  | 2    |
| 18    | 2513030 | Dump Valve - no cross port | 2    |
| 19    | 65001   | Small Bell Housing         | 2    |
| 20    | 788030B | Bearing Plate Gasket       | 2    |
| 21    | 792026  | Bell Housing Bolt          | 8    |
| 22    | 65024   | Pump O-Ring                | 2    |
| 23    | 68031   | T Box Fitting (Brass)      | 1    |
| 24    | N-184   | Nut 3/8"-24                | 4    |
| 25    | 28534   | T-Box Plug                 | 1    |



# **DIXIE CHOPPER**

## **XT3000, XT3200, SP3000, SP3200 TRANSMISSION & DRIVE**



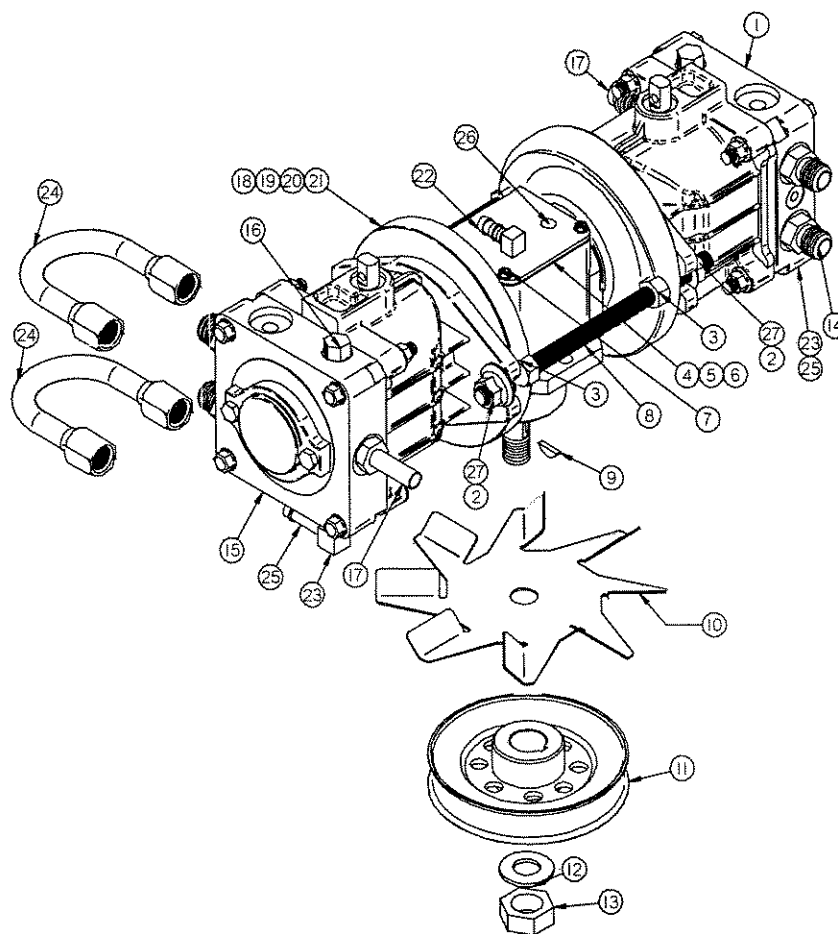
| REF # | PART #      | DESCRIPTION                            | QTY. |
|-------|-------------|----------------------------------------|------|
| 1     | 200012      | Pump -16 Ser. Right                    | 1    |
| 2     | N-168       | 3/8"-24 Whiz Flange Nut                | 4    |
| 3     | W-169       | 5/16" Grade 8 Flat Washer              | 4    |
| 4     | 000365201-L | T-Gear Box<br>(Complete Gear Box Only) | 1    |
| 5     | 788101      | T-Box Gasket                           | 1    |
| 6     | 772150      | T-Box Cover Plate                      | 1    |
| 7     | 792025      | T-Box Cover Plate Bolt                 | 4    |
| 8     | 65206       | 3/8" Threaded Rod                      | 2    |
| 9     | K-102       | Woodruff Key 3/16"x3/4"                | 1    |
| 10    | 200040      | Fan - 7 1/4"                           | 1    |
| 11    | 200041      | Transmission Pulley 5 1/4"             | 1    |
| 12    | W-132       | 3/4" Belleville Washer                 | 1    |
| 13    | N-114       | 3/4"-16 Nut                            | 1    |
| 14    | 65004       | High Pressure Port Fitting             | 4    |

| REF # | PART #  | DESCRIPTION                 | QTY. |
|-------|---------|-----------------------------|------|
| 15    | 200013  | Pump -16 Ser. Left          | 1    |
| 16    | 67015   | Case Bleed Fitting          | 2    |
| 17    | 72016   | Straight 1/2"x1/2" Fitting  | 2    |
| 18    | 2513030 | Dump Valve - No Cross Port  | 2    |
| 19    | 200003  | Bell Housing - 16 Ser. Pump | 2    |
| 20    | 788030B | Bearing Plate Gasket        | 2    |
| 21    | 792026  | Bell Housing Bolt           | 8    |
| 22    | 65024   | Pump O Ring                 | 2    |
| 23    | 68031   | T-Box Fitting ( Brass )     | 1    |
| 24    | N-184   | 3/8"-24 Nut                 | 4    |
| 25    | 28534   | T-Box Plug                  | 1    |



# **DIXIE CHOPPER**

## **XXW4600 TRANSMISSION & DRIVE**

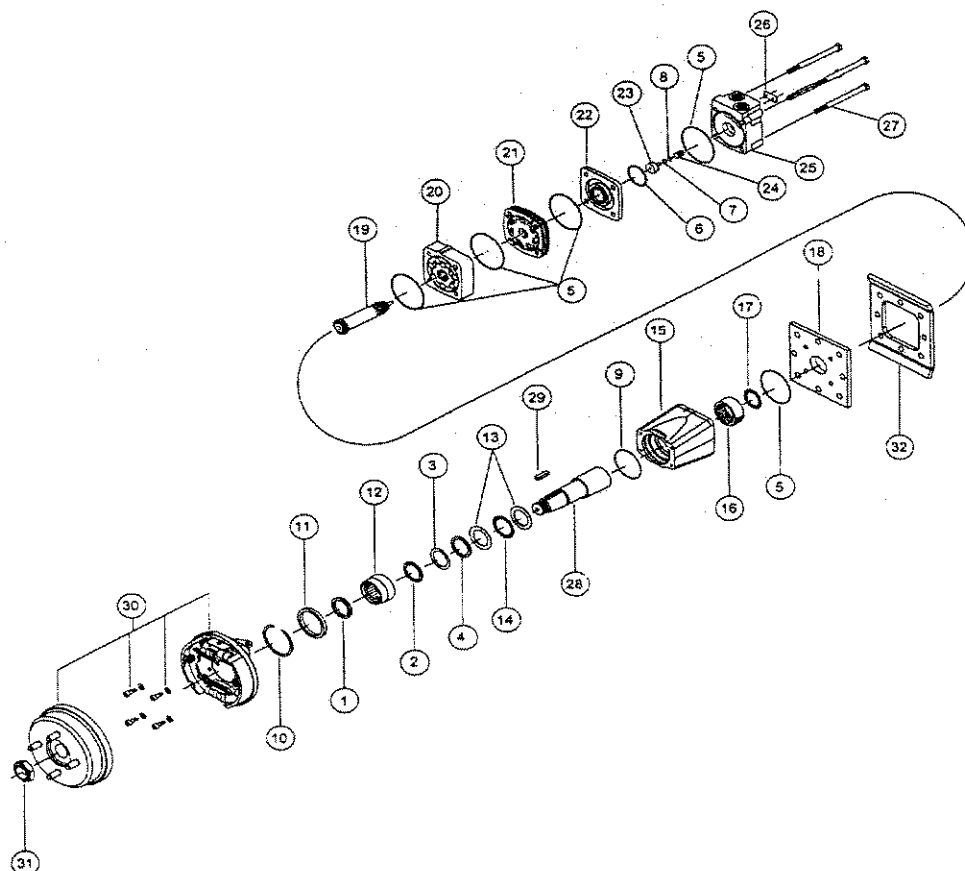


| REF #     | PART #      | DESCRIPTION                  | QTY. |
|-----------|-------------|------------------------------|------|
| <b>1</b>  | 991168006   | Pump - Twin Big Right        | 1    |
| <b>2</b>  | N-157       | 1/2"-13 Whiz Flange Nut      | 4    |
| <b>3</b>  | N-185       | 1/2"-13 Grade 8 STD. Nut     | 4    |
| <b>4</b>  | 000365201-L | T Gear Box                   | 1    |
| <b>5</b>  | 788101      | T Box Gasket                 | 1    |
| <b>6</b>  | 772150      | T Box Cover Plate            | 1    |
| <b>7</b>  | 792025      | T Box Cover Plate Bolt       | 4    |
| <b>8</b>  | 72206       | 1/2" Threaded Rod            | 2    |
| <b>9</b>  | K-102       | Woodruff Key 3/16"x 3/4"     | 1    |
| <b>10</b> | 200040      | Fan - 7 1/4"                 | 1    |
| <b>11</b> | 200041      | Transmission Pulley - 5 1/4" | 1    |
| <b>12</b> | W-132       | 3/4" Belleville Washer       | 1    |
| <b>13</b> | N-114       | Nut - 3/4"-16                | 1    |

| REF #     | PART #    | DESCRIPTION                        | QTY. |
|-----------|-----------|------------------------------------|------|
| <b>14</b> | 65004     | High Pressure Port Fitting         | 4    |
| <b>15</b> | 991168005 | Pump - Twin Big Left               | 1    |
| <b>16</b> | 2513030   | Dump Valve                         | 2    |
| <b>17</b> | 72016     | Fitting                            | 2    |
| <b>18</b> | 72024     | Bell Housing O-Ring                | 2    |
| <b>19</b> | 72001     | Big Bell Housing                   | 2    |
| <b>20</b> | 788030B   | Bearing Plate Gasket               | 2    |
| <b>21</b> | 792026    | Bell Housing Bolt                  | 8    |
| <b>22</b> | 68031     | T-Box Fitting (Brass)              | 1    |
| <b>23</b> | 72021     | 1/2"x3/8" 90 Fitting               | 2    |
| <b>24</b> | 68010     | U-Tube Steel Line                  | 2    |
| <b>25</b> | 60124     | 3/8" Hose Clamp                    | 2    |
| <b>26</b> | 28534     | T-Box Plug                         | 1    |
| <b>27</b> | W-168     | 7/16" Standard Flat Washer Grade 8 | 4    |

# DIXIE CHOPPER

## SP2800EFI, XT3000, XT3200 18 Cu. In. WHEEL MOTOR W/BRAKE

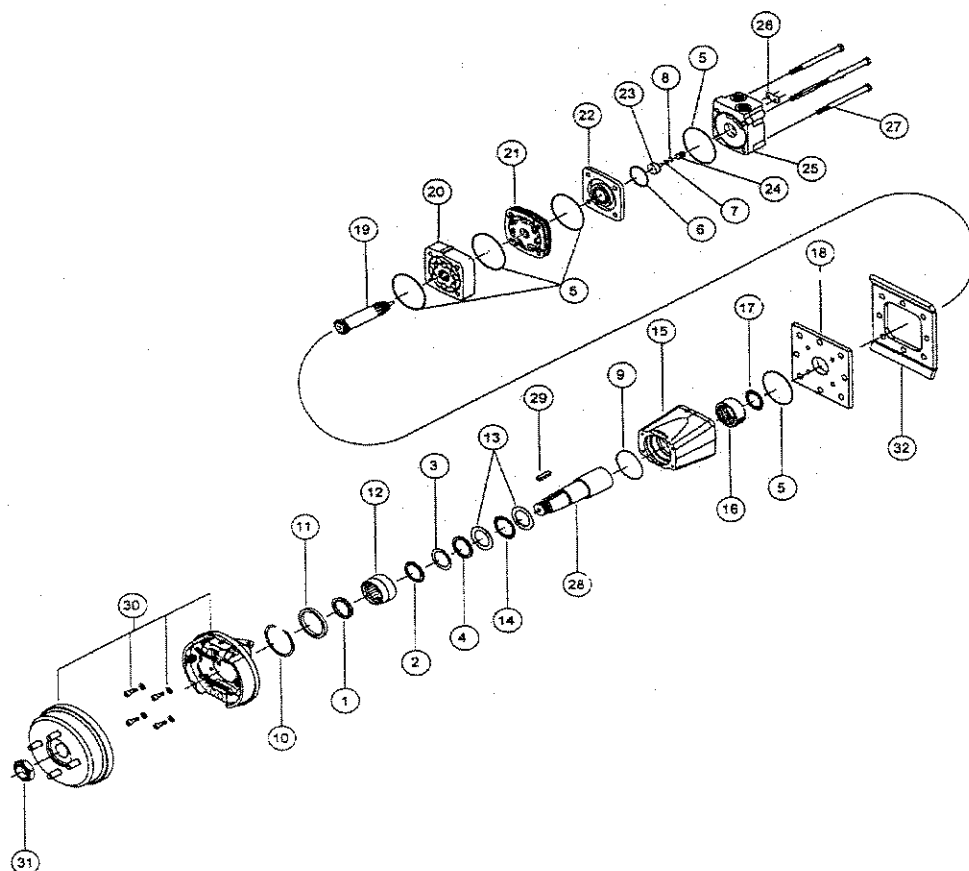


| REF # | PART #    | DESCRIPTION                           | QTY. |
|-------|-----------|---------------------------------------|------|
|       | 200018    | 18 Cu. In. Wheel Motor w/Brake System |      |
|       | 300333850 | Seal Kit - Contains Items 1-9         |      |
| 1     | In-Kit    | Dust Seal                             | 1    |
| 2     | In-Kit    | Metal Back Up Ring                    | 1    |
| 3     | In-Kit    | Back Up Seal                          | 1    |
| 4     | In-Kit    | Shaft Seal                            | 1    |
| 5     | In-Kit    | Body Seal                             | 5    |
| 6     | In-Kit    | Commutator Seal                       | 1    |
| 7     | In-Kit    | O-Ring Seal                           | 1    |
| 8     | In-Kit    | Back Up Seal (Teflon)                 | 1    |
| 9     | In-Kit    | Housing Seal Carrier                  | 1    |
| 10    | 700018013 | Retaining Ring                        | 1    |
| 11    | 700018085 | Bearing Spacer                        | 1    |
| 12    | 300018021 | Front Housing Bearing                 | 1    |
| 13    | 300018002 | Thrust Washer                         | 2    |
| 14    | 300018003 | Front Thrust Bearing                  | 1    |
| 15    | 300130035 | "35" Housing Kit (Incl. Ref # 16)     | 1    |
| 16    | 500018003 | Rear Housing Bearing                  | 1    |
| 17    | 300018107 | Rear Thrust Bearing                   | 1    |

| REF # | PART #        | DESCRIPTION                                                     | QTY. |
|-------|---------------|-----------------------------------------------------------------|------|
| 18    | 300012016     | Mid Mount Plate                                                 | 1    |
| 19    | 300014027     | 18 Drive Link                                                   | 1    |
| 20    | 300332018     | 18 Rotor Set                                                    | 1    |
| 21    | 300015008     | Manifold                                                        | 1    |
| 22    | 300012013     | Commutator Assembly                                             | 1    |
| 23    | 300018056     | Piston                                                          | 1    |
| 24    | 300018059     | Piston Spring                                                   | 1    |
| 25    | 300160007G    | Endcover                                                        | 1    |
| 26    | N/A           | "Not Orderable"                                                 | 1    |
| 27    | 300335018     | 18 Rotor Bolts                                                  | 4    |
| 28    | 300110051     | Shaft                                                           | 1    |
| 29    | 300339102     | Shaft Key                                                       | 1    |
| 30    | 300018105WHAZ | Brake Kit                                                       |      |
|       | 300018106     | Brake Hub                                                       | 1    |
|       | 500180050     | Bolt                                                            | 4    |
|       | 500180045     | Washer                                                          | 4    |
| 31    | PW72693       | Lock Nut                                                        | 1    |
| 32    | 200016        | Wheel Motor Bracket Face Plate<br>(Face Plate Comes With Frame) |      |

# DIXIE CHOPPER

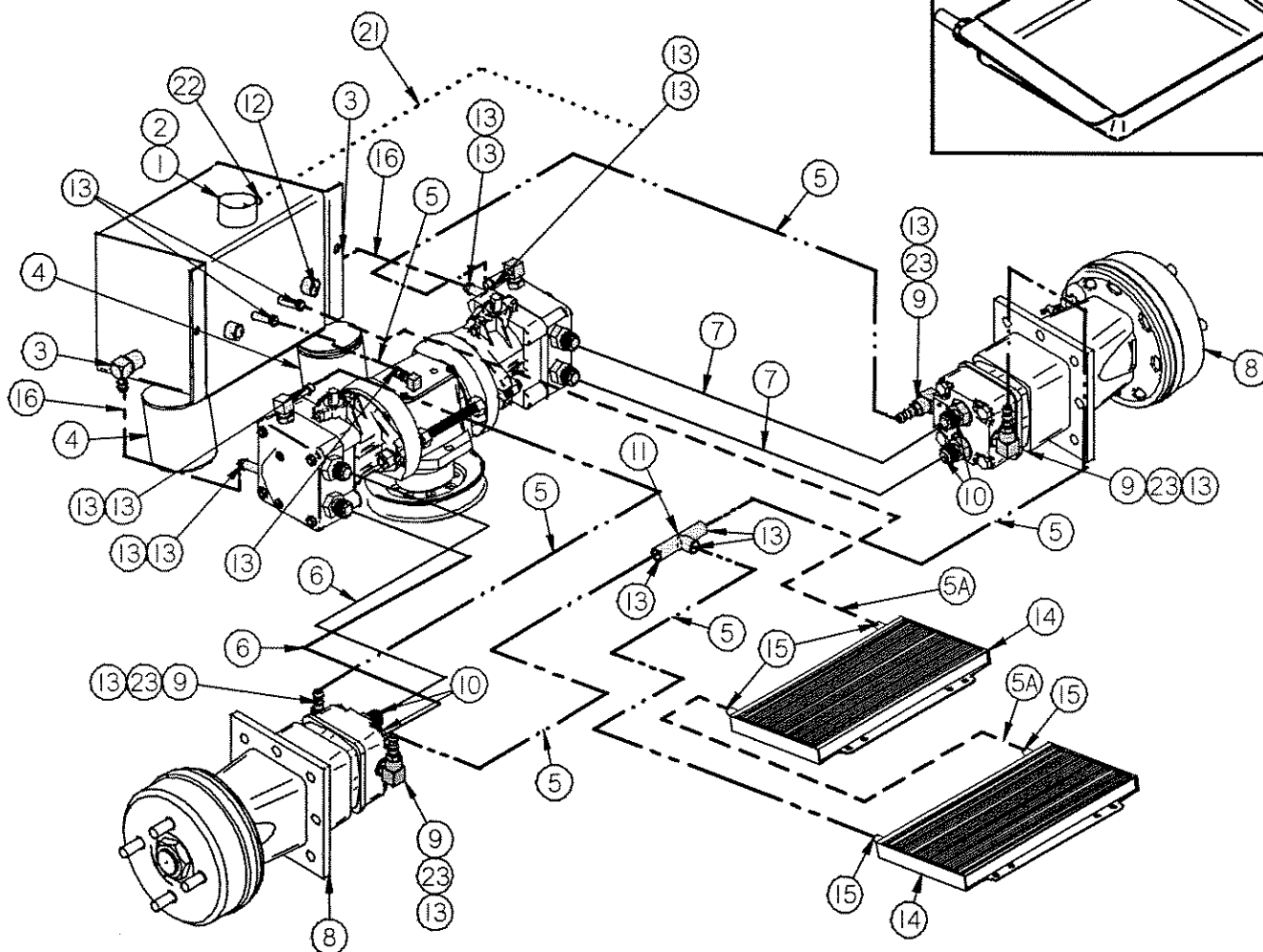
## SP3000, SP3200, XXW4600 24 Cu. In. WHEEL MOTOR W/BRAKE



| REF # | PART #    | DESCRIPTION                           | QTY. |
|-------|-----------|---------------------------------------|------|
|       | 200024    | 24 Cu. In. Wheel Motor w/Brake System |      |
|       | 300333850 | Seal Kit - Contains Items 1-9         |      |
| 1     | In-Kit    | Dust Seal                             | 1    |
| 2     | In-Kit    | Metal Back Up Ring                    | 1    |
| 3     | In-Kit    | Back Up Seal                          | 1    |
| 4     | In-Kit    | Shaft Seal                            | 1    |
| 5     | In-Kit    | Body Seal                             | 5    |
| 6     | In-Kit    | Commutator Seal                       | 1    |
| 7     | In-Kit    | O-Ring Seal                           | 1    |
| 8     | In-Kit    | Back Up Seal (Teflon)                 | 1    |
| 9     | In-Kit    | Housing Seal Carrier                  | 1    |
| 10    | 700018013 | Retaining Ring                        | 1    |
| 11    | 700018085 | Bearing Spacer                        | 1    |
| 12    | 300018021 | Front Housing Bearing                 | 1    |
| 13    | 300018002 | Thrust Washer                         | 2    |
| 14    | 300018003 | Front Thrust Bearing                  | 1    |
| 15    | 300130035 | "35" Housing Kit (Incl. Ref # 16)     | 1    |
| 16    | 500018003 | Rear Housing Bearing                  | 1    |
| 17    | 300018107 | Rear Thrust Bearing                   | 1    |

| REF # | PART #        | DESCRIPTION                                                     | QTY |
|-------|---------------|-----------------------------------------------------------------|-----|
| 18    | 300012016     | Mid Mount Plate                                                 | 1   |
| 19    | 300014031     | 24 Drive Link                                                   | 1   |
| 20    | 300332024     | 24 Rotor Set                                                    | 1   |
| 21    | 300015008     | Manifold                                                        | 1   |
| 22    | 300012013     | Commutator Assembly                                             | 1   |
| 23    | 300018056     | Piston                                                          | 1   |
| 24    | 300018059     | Piston Spring                                                   | 1   |
| 25    | 300160007G    | Endcover                                                        | 1   |
| 26    | N/A           | "Not Orderable"                                                 | 1   |
| 27    | 300335024     | 24 Rotor Bolts                                                  | 4   |
| 28    | 300110051     | Shaft                                                           | 1   |
| 29    | 300339102     | Shaft Key                                                       | 1   |
| 30    | 300018105WHAZ | Brake Kit                                                       |     |
|       | 300018106     | Brake Hub                                                       | 1   |
|       | 500180050     | Bolt                                                            | 4   |
|       | 500180045     | Washer                                                          | 4   |
| 31    | PW72693       | Lock Nut                                                        | 1   |
| 32    | 200016        | Wheel Motor Bracket Face Plate<br>(Face Plate Comes With Frame) |     |



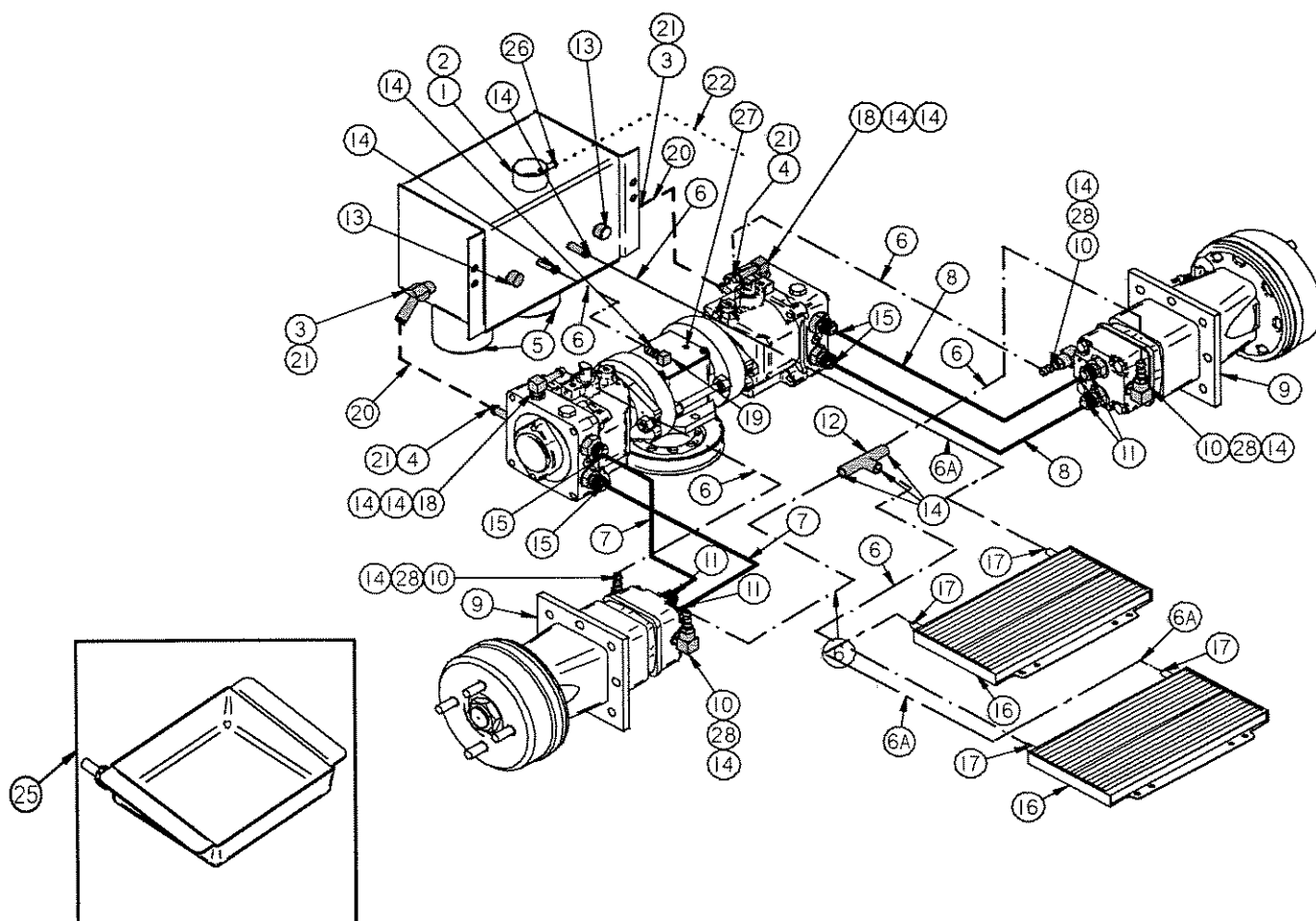


| REF # | PART #  | DESCRIPTION                               | QTY. |
|-------|---------|-------------------------------------------|------|
| 10    | 87104   | Steel Fitting                             | 4    |
| 11    | 67008   | 3/8" Tee                                  | 1    |
| 12    | 65009   | 3/8" Pipe Plug                            | 1    |
| 13    | 67013   | 3/8" Green Clamps                         | 18   |
| 14    | 60103-L | Oil Cooler                                | 2    |
| 15    | 68231   | #4 Micro Hose Clamp                       | 4    |
| 16    | 200027  | 3/8" Black Ribbed Hose (Exterior Braided) | /ft. |
| 20    | 900018  | Optional - Drain Pan for Hydro Filter     |      |
| 21    | 97374   | 5/16" Black Hose                          | /ft. |
| 22    | 72012   | 5/16" Clamp                               | 1    |
| 23    | 67014   | Brass Fitting                             | 4    |



# DIXIE CHOPPER

## XT3000, XT3200, SP3000, SP3200 HYDRAULIC HOSE DIAGRAM

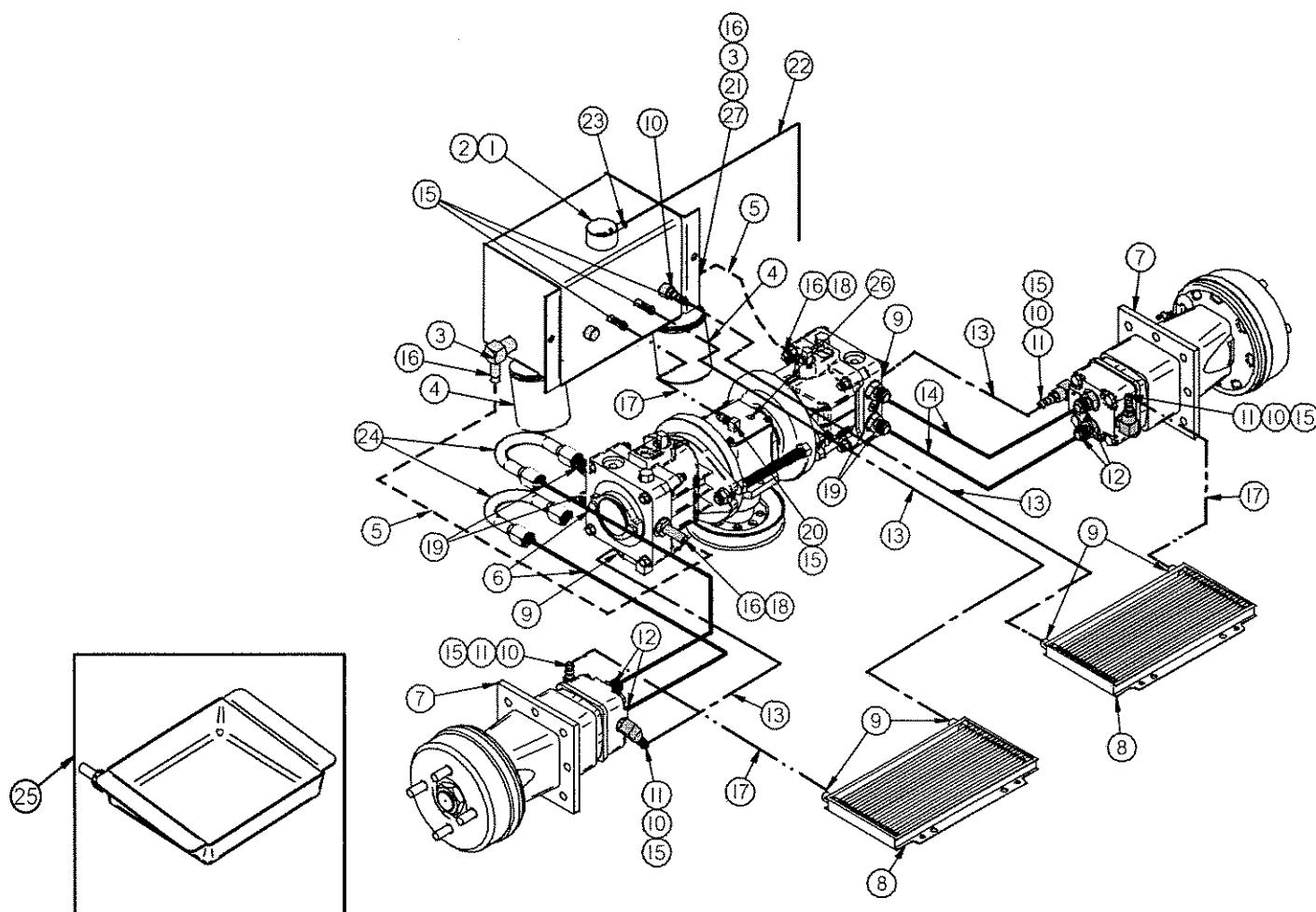


| REF # | PART #             | DESCRIPTION                                                                                                      | QTY. |
|-------|--------------------|------------------------------------------------------------------------------------------------------------------|------|
| 1     | 200008             | Hydraulic Tank and Cap                                                                                           | 1    |
| 2     | 40117-C<br>40117-T | Oil Cap<br>T - Handle Cap w/Dipstick ( Optional )                                                                |      |
| 3     | 200048             | 45 Deg. 3/8"x1/2" Bead Fitting                                                                                   | 2    |
| 4     | 72016              | Straight 1/2"x1/2" Fitting                                                                                       | 2    |
| 5     | 68140              | Filter - Hydro Zinga 40 Micron                                                                                   | 2    |
| 6     | 65108              | 3/8" Clear Hose                                                                                                  | /ft. |
| 6A    | 60109              | 3/8" Black Hose                                                                                                  | /ft. |
| 7     | 65074              | High Pressure Black Hydro Hose Left                                                                              | 2    |
| 8     | 65075              | High Pressure Black Hydro Hose Right                                                                             | 2    |
| 9     | 200018<br>200024   | Wheel Motor - 18 Cubic In. w/brake<br>(XT3000, XT3200)<br>Wheel Motor - 24 Cubic In. w/brake<br>(SP3000, SP3200) |      |
| 10    | 67017              | 90 - Degree Fitting                                                                                              | 4    |

| REF # | PART #  | DESCRIPTION                                 | QTY. |
|-------|---------|---------------------------------------------|------|
| 11    | 87104   | Steel Fitting                               | 4    |
| 12    | 67008   | 3/8" Tee                                    | 1    |
| 13    | 65009   | 3/8" Pipe Plug                              | 1    |
| 14    | 67013   | Clamps For 65018                            | 14   |
| 15    | 65004   | High Pressure Port Fitting                  | 4    |
| 16    | 60103-L | Oil Cooler                                  | 2    |
| 17    | 68231   | #4 Micro Hose Clamp                         | 4    |
| 18    | 67015   | 90 Degree Fitting                           | 2    |
| 19    | 68031   | T-Box Fitting ( Brass )                     | 1    |
| 20    | 200025  | 1/2" Black Ribbed Hose ( Exterior Braided ) | /ft. |
| 21    | 97098   | 1/2" Clamp                                  | 4    |
| 22    | 97374   | 5/16" Black Hose                            | /ft. |
| 25    | 900018  | Optional - Drain Pan for Hydro Filter       |      |
| 26    | 72012   | 5/16" Black Clamp                           | 1    |
| 27    | 28534   | T-Box Plug                                  | 1    |
| 28    | 67014   | Brass Fitting                               | 4    |

# DIXIE CHOPPER

## XXW4600 HYDRAULIC HOSE DIAGRAM

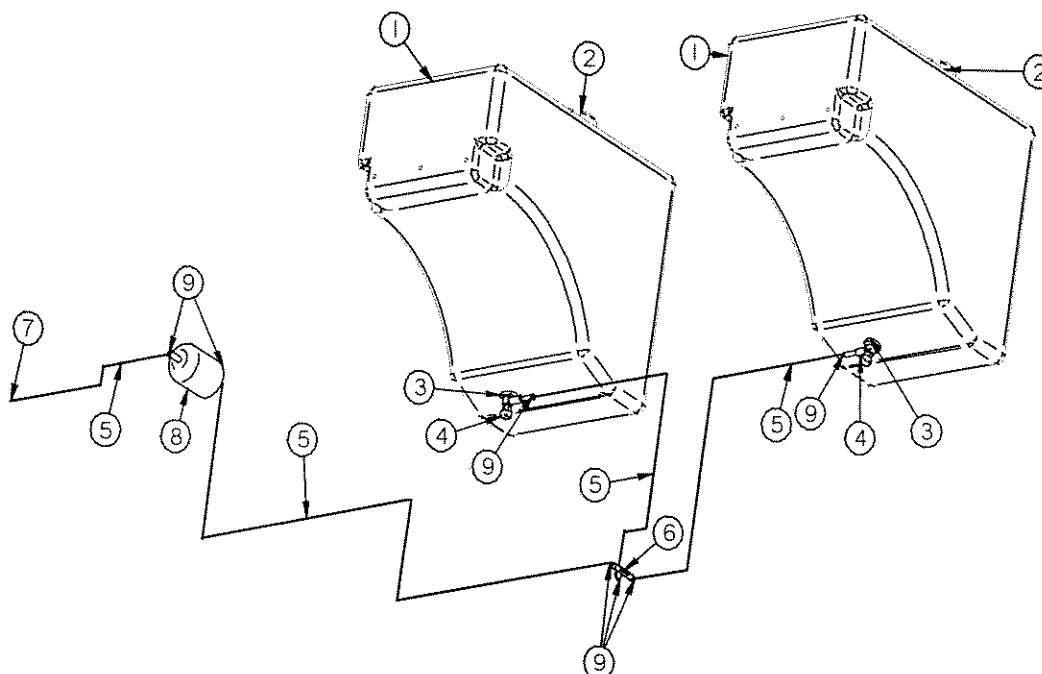


| REF # | PART #  | DESCRIPTION                    | QTY. |
|-------|---------|--------------------------------|------|
| 1     | 200008  | Hydraulic Tank & Cap           | 1    |
| 2     | 40117-C | Oil Tank cap                   |      |
| 3     | 72015   | Fitting - 90 Deg. 3/8" x 1/2"  | 2    |
| 4     | 68140   | Filter - Hydro Zinga 40 Micron | 2    |
| 5     | 200025  | 1/2" Black Braided Hose        | /ft. |
| 6     | 200015  | High Pressure Black Hydro Hose | 2    |
| 7     | 200024  | Wheel Motor - 24 Cu. In.       |      |
| 8     | 60103-L | Oil Cooler                     | 2    |
| 9     | 68231   | Worm Clamp                     | 6    |
| 10    | 67014   | 3/8" barb x 1/4" MPT Fitting   | 5    |
| 11    | 67017   | 90 degree fitting              | 4    |
| 12    | 87104   | Steel Fitting                  | 4    |
| 13    | 60109   | 3/8" Black Hose                | /ft. |

| REF # | PART # | DESCRIPTION                    | QTY. |
|-------|--------|--------------------------------|------|
| 14    | 65075  | High Pressure Black Hydro Hose | 2    |
| 15    | 67013  | Clamps for 65108               | 13   |
| 16    | 68233  | #8 Worm Clamp                  | 4    |
| 17    | 65108  | 3/8" Clear Hose                | /ft. |
| 18    | 72021  | Straight 1/2"x1/2" Fitting     | 2    |
| 19    | 65004  | High Pressure Port Fitting     | 4    |
| 20    | 68031  | T-Box Fitting (Brass)          | 1    |
| 21    | 60115  | Fitting - 3/8" Close Nipple    | 1    |
| 22    | 97374  | 5/16" Black Hose               | /ft. |
| 23    | 72012  | 5/16" Black Clamp              | 1    |
| 24    | 68010  | U-Tube Steel Line              | 2    |
| 25    | 900018 | Oil Pan Tray (Optional)        |      |
| 26    | 28534  | T-Box Plug                     | 1    |
| 27    | 200023 | Fitting - 3/8" Pipe Coupler    | 1    |

# **DIXIE CHOPPER**

## **XT3000, XT3200, SP3000, SP3200 FUEL SYSTEM**

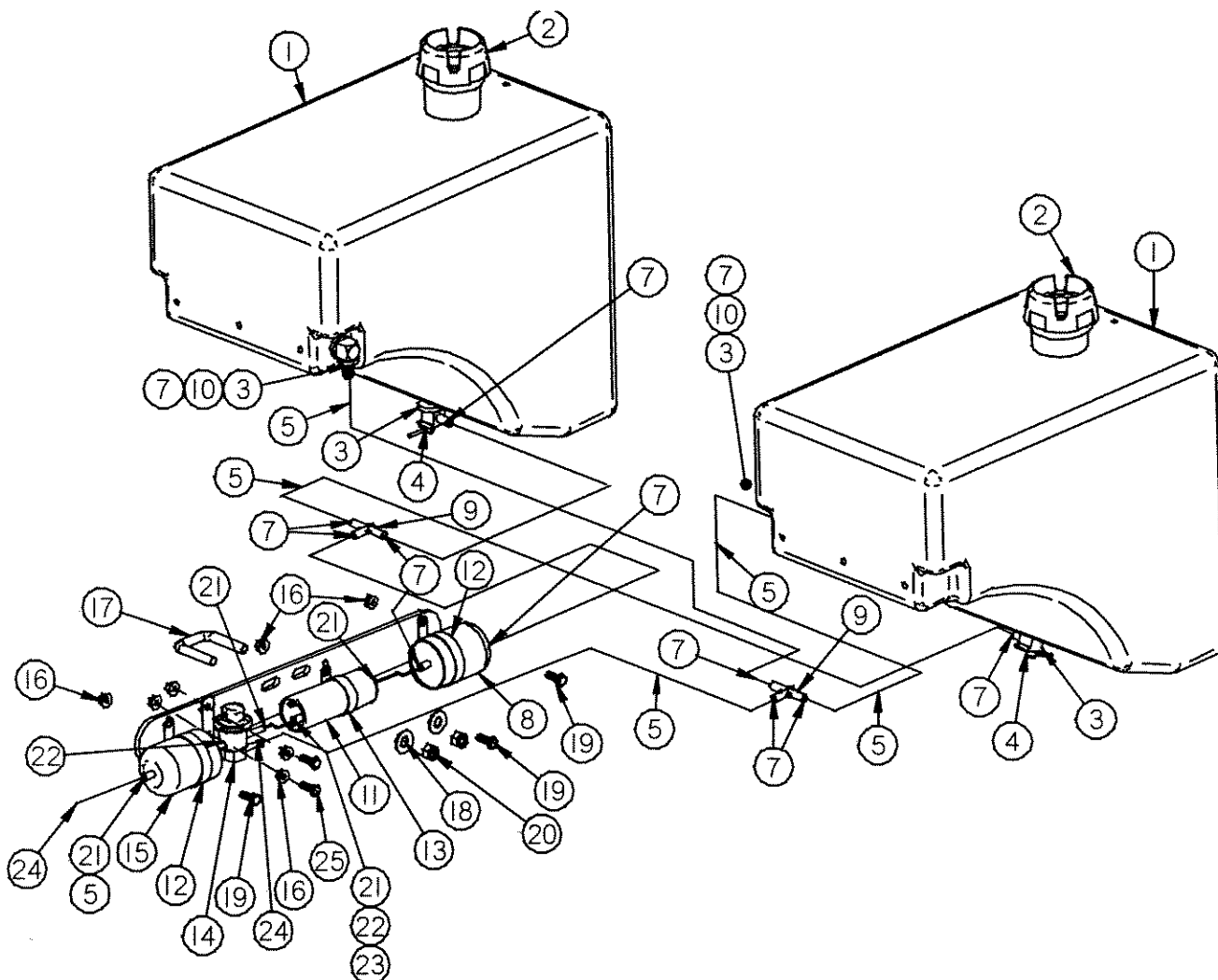


| REF # | PART #  | DESCRIPTION                                 | QTY. |
|-------|---------|---------------------------------------------|------|
| 1     | 400015  | 7 Gal. Fuel Tank                            | 2    |
| 2     | 600035  | Fuel Cap                                    | 2    |
|       | 40117-1 | Fuel Cap - Manual Vent w/Guage ( Optional ) |      |
| 3     | 40220   | Fuel Tank Bushing                           | 2    |
| 4     | 400016  | Valve - Fuel Tank Shut-Off                  | 2    |

| REF # | PART # | DESCRIPTION                 | QTY. |
|-------|--------|-----------------------------|------|
| 5     | 97374  | Gas Line - 5/16"            | /ft. |
| 6     | 65008  | Gas Line "T" - 5/16"        | 1    |
| 7     | 68231  | Hose Clamp                  | 1    |
| 8     | 97392  | Filter - Gas & Water Parker | 1    |
| 9     | 72012  | Spring Clamp (Black)        | 7    |

# DIXIE CHOPPER

## SP2800EFI FUEL SYSTEM



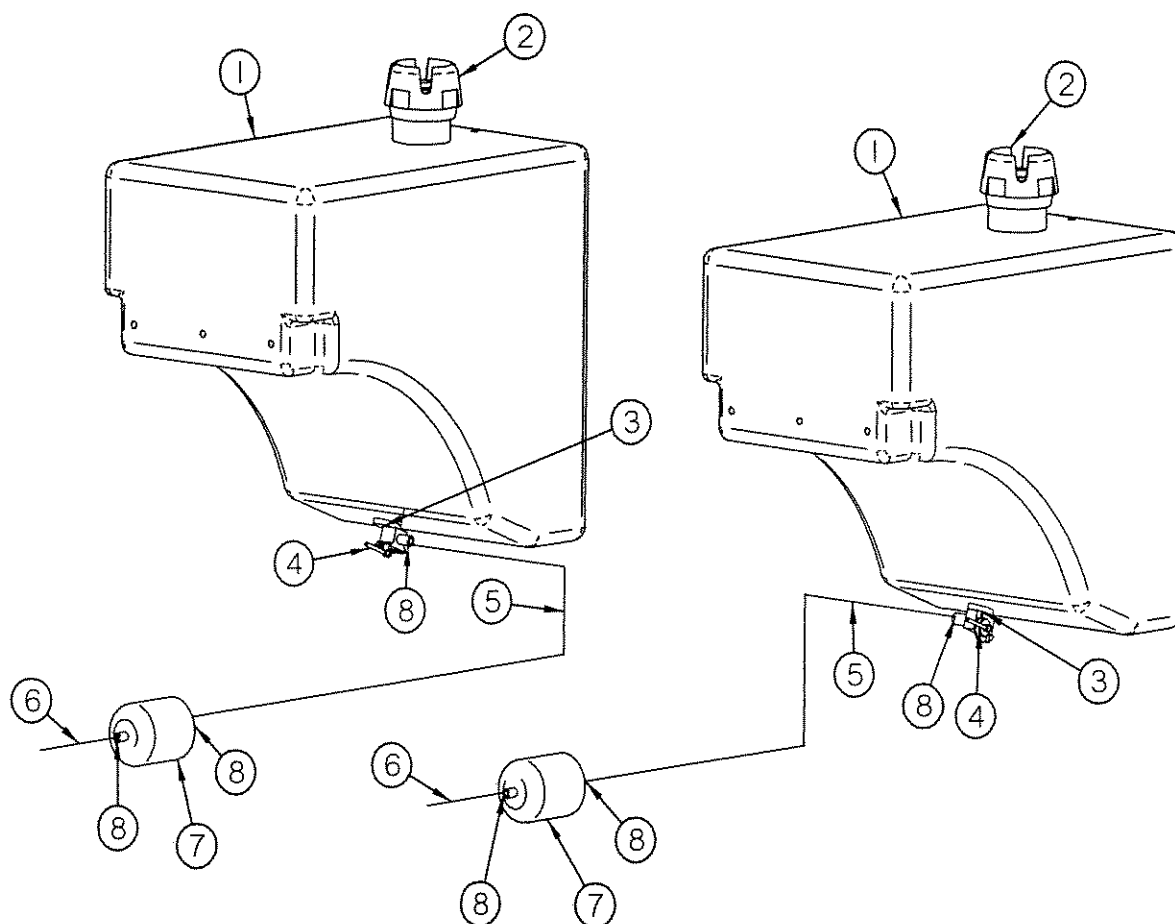
| REF # | PART #  | DESCRIPTION                               | QTY. |
|-------|---------|-------------------------------------------|------|
| 1     | 400015  | 7 Gal. Fuel Tank                          | 2    |
| 2     | 600035  | Fuel Cap                                  | 2    |
|       | 40117-1 | Fuel Cap - Manual Vent w/Guage (Optional) |      |
| 3     | 40220   | Fuel Tank Bushing                         | 4    |
| 4     | 400016  | Valve - Fuel Tank Shut-Off                | 2    |
| 5     | 97374   | Gas Line - 5/16"                          | /ft. |
| 6     |         |                                           |      |
| 7     | 72012   | Hose Clamp (Black)                        | 13   |
| 8     | 97392   | Filter - Gas & Water Parker               | 1    |
| 9     | 65008   | Gas Line "T" - 5/16"                      | 2    |
| 10    | 72218   | Elbow Gas Tank 5/16"                      | 2    |
| 11    | N/A     | Kohler Part - (Pump)                      | 1    |

| REF # | PART # | DESCRIPTION                                      | QTY. |
|-------|--------|--------------------------------------------------|------|
| 12    | C-108  | Clamp                                            | 2    |
| 13    | C-110  | Clamp                                            | 1    |
| 14    | N/A    | Kohler Part - (Regulator)                        | 1    |
| 15    | N/A    | Kohler Part - (Filter)                           | 1    |
| 16    | N-102  | 1/4"-20 Whiz Flange Nut                          | 7    |
| 17    | B-206  | 3/8"-16x1 3/8" w 2"L SQ U-Bolt                   | 1    |
| 18    | W-104  | 3/8" Flat Washer                                 | 2    |
| 19    | B-102  | 1/4"-20x3/4" Bolt                                | 5    |
| 20    | N-107  | 3/8"-16 Nylon Locknut                            | 2    |
| 21    | 600029 | Clamp                                            | 6    |
| 22    | 500005 | Ground Wire - (F/Fuel P.)                        | 1    |
| 23    | N-182  | #8-32 Hex Nut w/Star Lock Washer (For Fuel Pump) | 2    |
| 24    | 68231  | Clamp                                            | 2    |
| 25    | B-172  | 1/4"-20x1" Bolt                                  | 2    |



**DIXIE CHOPPER**

## XXW4600 FUEL SYSTEM

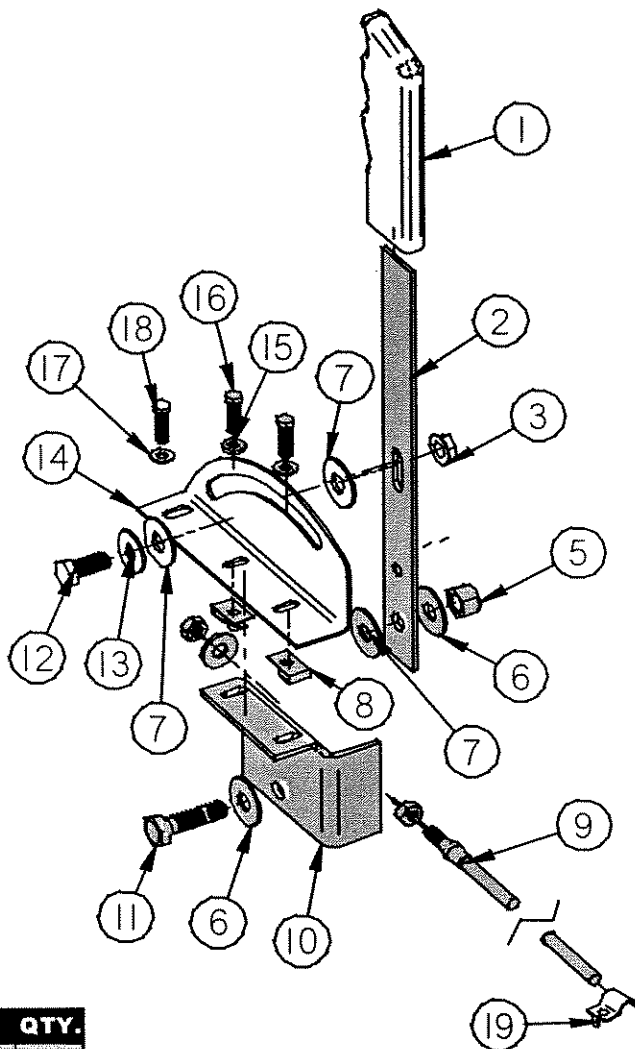
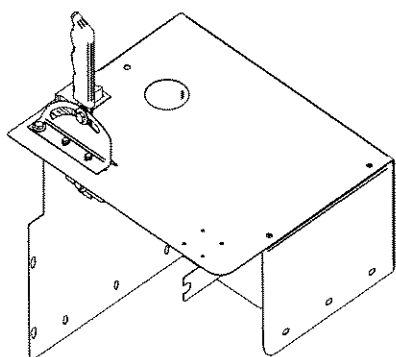


| REF # | PART #  | DESCRIPTION                               | QTY. |
|-------|---------|-------------------------------------------|------|
| 1     | 400015  | 7 Gal. Fuel Tank                          | 2    |
| 2     | 600035  | Fuel Cap                                  | 2    |
|       | 40117-1 | Fuel Cap - Manual Vent w/Guage (Optional) |      |
| 3     | 40220   | Fuel Tank Bushing                         | 2    |
| 4     | 400016  | Valve - Fuel Tank Shut-Off                | 2    |

| REF # | PART # | DESCRIPTION                 | QTY. |
|-------|--------|-----------------------------|------|
| 5     | 97374  | Gas Line - 5/16"            | /ft. |
| 6     | 68231  | Hose Clamp                  | 2    |
| 7     | 97392  | Filter - Gas & Water Parker | 2    |
| 8     | 72012  | Spring Clamp (Black)        | 6    |

# DIXIE CHOPPER

## SP2800EFI, XT3000, XT3200, SP3000, SP3200 THROTTLE ASSEMBLY

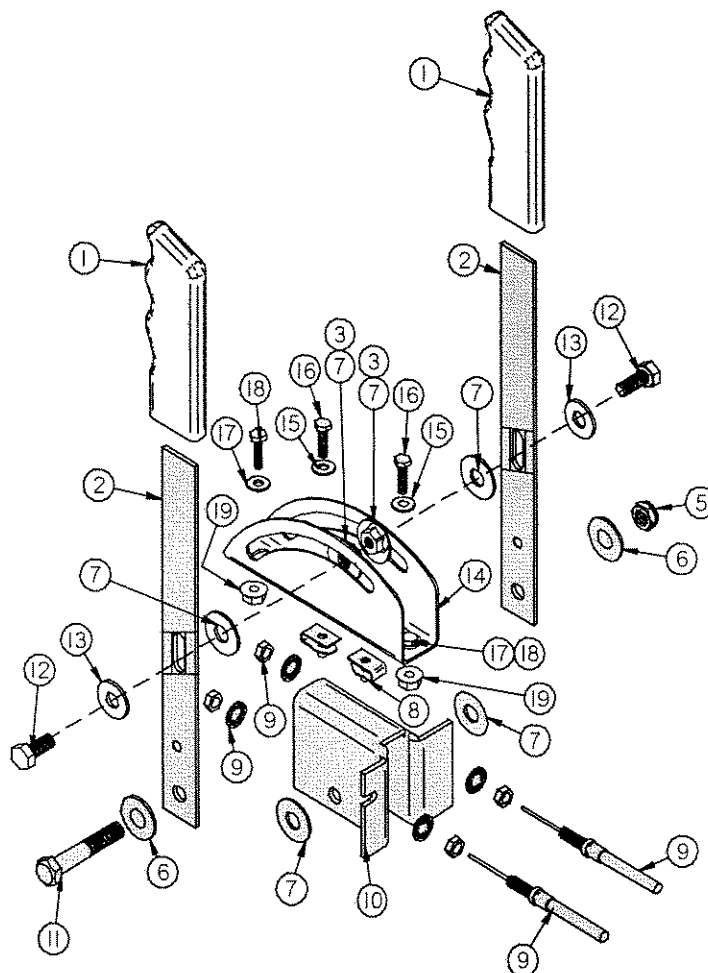
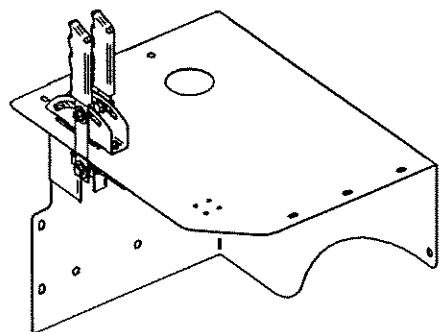


| REF # | PART #  | DESCRIPTION                                  | QTY. |
|-------|---------|----------------------------------------------|------|
|       | 68250   | Complete Throttle Assembly                   |      |
| 1     | 67258   | Handle Grip (Black)                          | 1    |
| 2     | 600062  | Handle - Throttle f/all Models 2004          | 1    |
|       | 97012   | Offset Throttle Handle (F/2003 & Older)      |      |
| 3     | N-134   | 5/16" Flange Lock Nut                        | 1    |
| 5     | N-107   | 3/8" -16 Nyloc Nut                           | 1    |
| 6     | W-104   | 3/8" Standard Flat Washer                    | 2    |
| 7     | W-125   | 3/8" Nylon Washer                            | 3    |
| 8     | C-105   | C Clip                                       | 2    |
| 9     | 68249   | Throttle Cable                               | 1    |
|       |         | Washer                                       | 2    |
|       |         | Hex Nut                                      | 2    |
|       | 68249-K | Throttle Handle & Cable Kit (F/2003 & Older) |      |

| REF # | PART # | DESCRIPTION                      | QTY. |
|-------|--------|----------------------------------|------|
| 10    | 97011  | Lower Throttle Mounting Bracket  | 1    |
| 11    | B-108  | 3/8"-16 x1" Bolt                 | 1    |
| 12    | B-107  | 5/16"-18 x 3/4" Bolt             | 1    |
| 13    | W-113  | 5/16" Flat Washer                | 1    |
| 14    | 65270  | Upper Stainless Throttle Bracket | 1    |
| 15    | W-152  | #10 Stainless Washer             | 2    |
| 16    | B-203  | 10-24x3/4" Stainless Bolt        | 2    |
| 17    | W-153  | 1/4" Stainless Flat Washer       |      |
| 18    | B-209  | 1/4"-20x3/4" Bolt                |      |
| 19    | C-107  | Clamp - Kohler                   | 1    |
|       |        | Generac                          | 2    |

# DIXIE CHOPPER

## XXW4600 THROTTLE ASSEMBLY

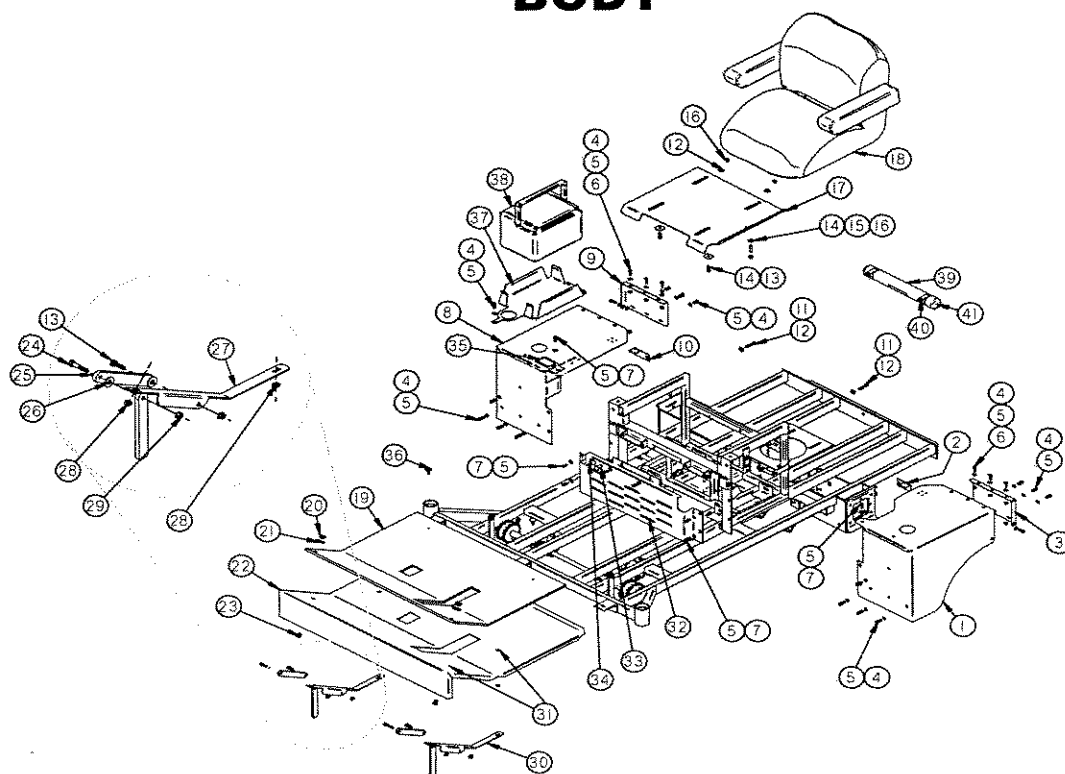


| REF #    | PART #  | DESCRIPTION                                  | QTY. |
|----------|---------|----------------------------------------------|------|
|          | 68251   | Complete Throttle Assembly                   |      |
| <b>1</b> | 67258   | Handle Grip (Black)                          | 2    |
| <b>2</b> | 600062  | Handle - Throttle F/all Models 2004          | 2    |
|          | 97012   | Offset Throttle Handle (F/2003 & Older)      |      |
| <b>3</b> | N-134   | 5/16" Flange Lock Nut                        | 2    |
| <b>5</b> | N-107   | 3/8" -16 Nyloc Nut                           | 1    |
| <b>6</b> | W-104   | 3/8" Standard Flat Washer                    | 2    |
| <b>7</b> | W-125   | 3/8" Nylon Washer                            | 6    |
| <b>8</b> | C-105   | C Clip                                       | 2    |
| <b>9</b> | 68249   | Handle & Cable ( New Style )                 | 2    |
|          |         | Washer                                       | 4    |
|          |         | Hex Nut                                      | 4    |
|          | 68249-K | Throttle Handle & Cable Kit (F/2003 & Older) |      |

| REF #     | PART # | DESCRIPTION                      | QTY. |
|-----------|--------|----------------------------------|------|
| <b>10</b> | 97010  | Lower Throttle Mounting Bracket  | 1    |
| <b>11</b> | B-165  | 3/8"-16x2" Hex Head Bolt         | 1    |
| <b>12</b> | B-107  | 5/16"-18x3/4" Bolt               | 2    |
| <b>13</b> | W-113  | 5/16" Flat Washer                | 2    |
| <b>14</b> | 68271  | Upper Stainless Throttle Bracket | 1    |
| <b>15</b> | W-152  | #10 Stainless Washer             | 2    |
| <b>16</b> | B-203  | 10-24x3/4" Stainless Bolt        | 2    |
| <b>17</b> | W-153  | 1/4" Stainless Flat Washer       | 2    |
| <b>18</b> | B-103  | 1/4"-20x1/2" Bolt                | 2    |
| <b>19</b> | N-101  | 1/4"-20 Whiz Flange Nut          | 2    |

# DIXIE CHOPPER

## SP2800EFI, XT3000, XT3200, SP3000, SP3200 BODY



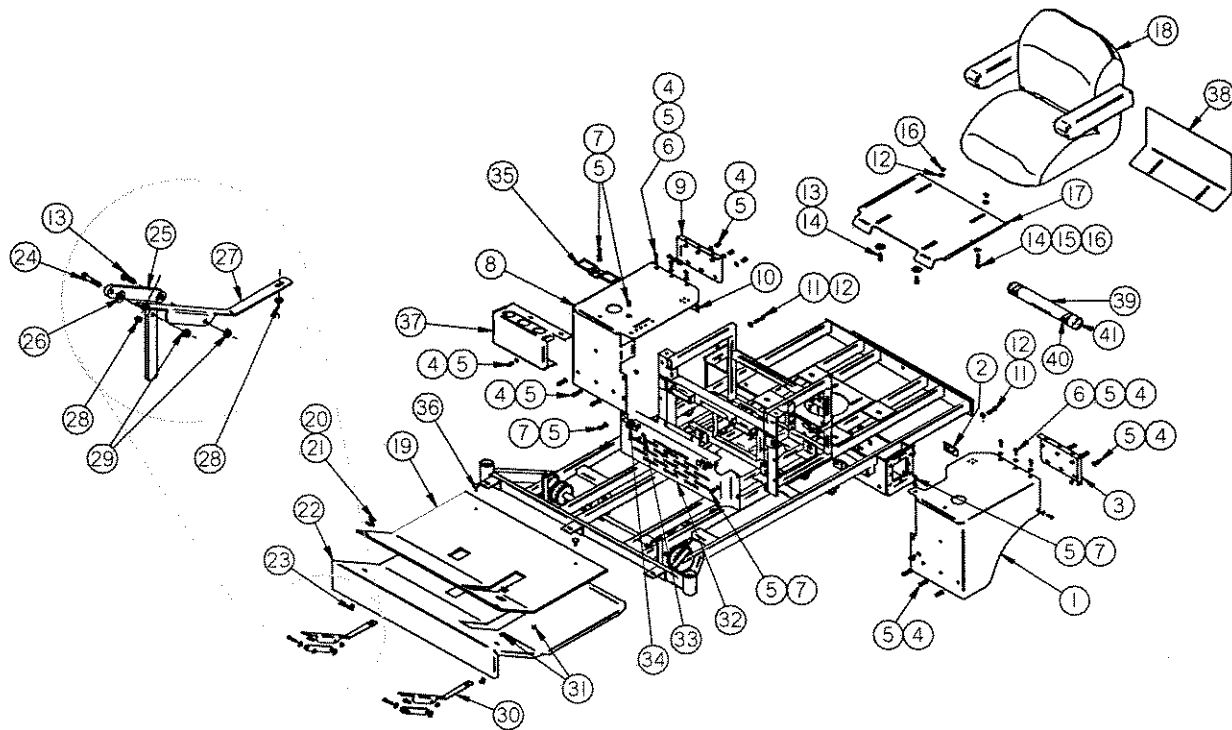
| REF # | PART #   | DESCRIPTION                                | QTY. |
|-------|----------|--------------------------------------------|------|
| 1     | 400003   | Fender - 7 Gal. Low Ride Left              | 1    |
| 2     | 400035   | Left Fender Mounting Tab                   | 1    |
| 3     | 400033   | Left Rear 7 Gal. Fuel Tank Support Bracket | 1    |
| 4     | B-103    | 1/4"-20x1/2" Stainless Bolt                | 24   |
| 5     | W-153    | 1/4" Stainless Flat Washer                 | 32   |
| 6     | N-101    | 1/4"-20 Stainless Whiz Flange Nut          | 8    |
| 7     | B-209    | 1/4"-20x3/4" Stainless Bolt                | 8    |
| 8     | 400004   | Fender - 7 Gal. Low Ride Right             | 1    |
| 9     | 400034   | Right Rear 7Gal. Fuel Tank Support Bracket | 1    |
| 10    | 400036   | Right Fender Mounting Tab                  | 1    |
| 11    | B-105    | 5/16"-18x1.75" Bolt                        | 2    |
| 12    | W-113    | 5/16" Flat Washer                          | 8    |
| 13    | B-131    | 5/16"-18x1 Bolt                            | 4    |
| 14    | W-118    | 5/16"x1.5" Fender Washer                   | 4    |
| 15    | S-115    | 5/16"-18x1.75" Stud                        | 2    |
| 16    | N-103-W  | 5/16"-18 Whiz Flange Nut                   | 4    |
| 17    | 400026   | Seat Pan                                   | 1    |
| 18    | 40100-W  | Seat (Complete)                            | 1    |
|       | 176801   | Armrest Kit (L & R)                        |      |
|       | 176803   | Left Arm                                   |      |
|       | 176802   | Right Arm                                  |      |
|       | 176201   | Arm Pad (L or R)                           |      |
|       | 306025   | Back Cover                                 |      |
|       | 305839   | Cushion Cover                              |      |
|       | 177827PS | Springs Kit                                |      |
|       | 400078   | Gee- Ride - Seat Cover Back                |      |

| REF # | PART # | DESCRIPTION                        | QTY. |
|-------|--------|------------------------------------|------|
| 19    | 20275  | Grey Carpet                        | 1    |
| 20    | N-106  | 5/16"-18 Wing Nut                  | 2    |
| 21    | W-106  | 3/8" Fender Washer                 | 2    |
| 22    | 68272  | Floor Pan                          | 1    |
| 23    | B-104  | 5/16"-18x3/4" Carriage Bolt        | 2    |
| 24    | B-174  | 5/16"-18x1 1/4" Bolt               | 2    |
| 25    | 400007 | Connecting Arm                     | 2    |
| 26    | W-125  | 3/8" x 7/8" Plastic Washer         | 4    |
| 27    | 400006 | Floor Pan Mounting Bracket (Right) | 1    |
| 28    | N-176  | 1/4"-20 Nylon Lock Nut             | 4    |
| 29    | N-131  | 5/16"-18 Nylon Lock Nut            | 4    |
| 30    | 400005 | Floor Pan Mounting Bracket (Left)  | 1    |
| 31    | B-157  | 1/4"-20x1/2" Carriage Bolt         | 4    |
| 32    | 400077 | Stainless Steel Front Panel        | 1    |
| 33    | 20248  | Choke                              | 1    |
| 34    | 20245  | Ignition Switch                    | 1    |
| 35    | 68247  | Tachometer/Hourmeter Bracket       | 1    |
| 36    | C-111  | Plastic Cap For Floor Pan          | 2    |
|       | 400056 | 7 Gal. Cooler Kit (Optional)       |      |
| 37    | 400057 | 7 Gal. Cooler Bracket              |      |
|       |        | Incl. 1 Decal Part # 800048        |      |
| 38    | 400060 | Cooler - Igloo Lunch w/Decal       |      |
|       |        | Incl. 1 Decal Part # 800050        |      |
| 39    | 900016 | Docu-Tube (Clear Tube)             | 1    |
| 40    | C-109  | Tie Strap & Clip                   | 2    |
| 41    | 900017 | Cap - Soft Vinyl (Red)             | 2    |



# DIXIE CHOPPER

## XXW4600 BODY

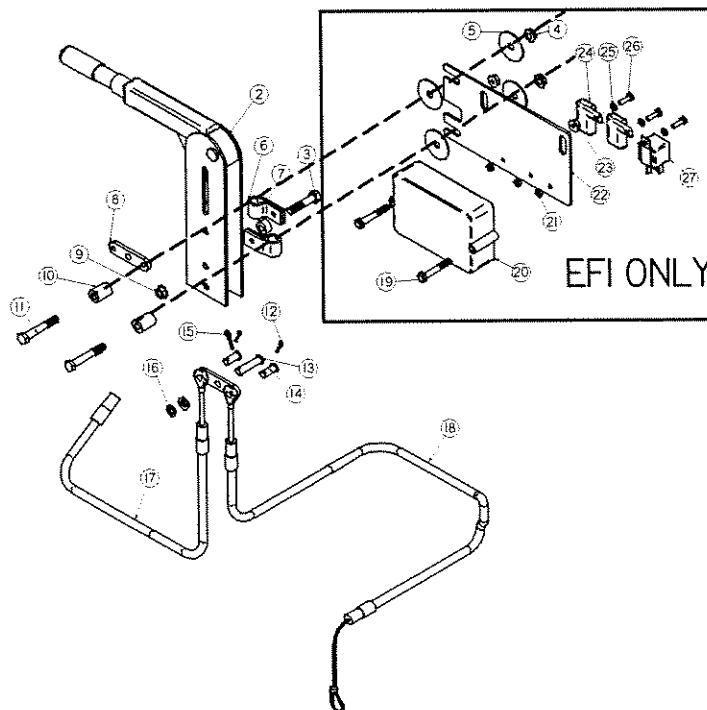
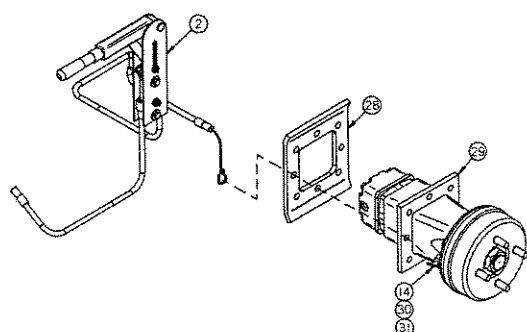


| REF # | PART #   | DESCRIPTION                                | QTY. |
|-------|----------|--------------------------------------------|------|
| 1     | 400003   | Fender - 7 Gal. Low Ride Left              | 1    |
| 2     | 400035   | Left Fender Mounting Bracket               | 1    |
| 3     | 400033   | Left Rear 7 Gal. Fuel Tank Support Bracket | 1    |
| 4     | B-103    | 1/4"-20x1 1/2" Stainless Steel Bolt        | 23   |
| 5     | W-153    | 1/4" Stainless Flat Washer                 | 32   |
| 6     | N-101    | 1/4"-20 Stainless Whiz Flange Nut          | 8    |
| 7     | B-209    | 1/4"-20x3/4" Stainless Steel Bolt          | 9    |
| 8     | 400046   | Fender - 7 Gal. Low Ride Right             | 1    |
| 9     | 400034   | Right Rear 7Gal. Fuel Tank Support Bracket | 1    |
| 10    | 400036   | Right Fender Mounting Tab                  | 1    |
| 11    | B-105    | 5/16"-18x1.75" Bolt                        | 2    |
| 12    | W-113    | 5/16" Flat Washer                          | 8    |
| 13    | B-131    | 5/16"-18x1 Bolt                            | 4    |
| 14    | W-118    | 5/16"x1.5" Fender Washer                   | 4    |
| 15    | S-115    | 5/16"-18x1.75" Stud                        | 2    |
| 16    | N-103-W  | 5/16"-18 Whiz Flange Nut                   | 4    |
| 17    | 400026   | Seat Pan                                   | 1    |
| 18    | 40100-W  | Seat (Complete)                            | 1    |
|       | 176801   | Armrest Kit (L & R)                        |      |
|       | 176803   | Left Arm                                   |      |
|       | 176802   | Right Arm                                  |      |
|       | 176201   | Arm Pad (L or R)                           |      |
|       | 306025   | Back Cover                                 |      |
|       | 305839   | Cushion Cover                              |      |
|       | 177827PS | Spring Kit                                 |      |
|       | 400078   | Gee - Ride - Seat Cover Back               |      |
| 19    | 20275    | Grey Carpet                                | 1    |
| 20    | N-106    | 5/16"-18 Wing Nut                          | 2    |

| REF # | PART # | DESCRIPTION                                                     | QTY. |
|-------|--------|-----------------------------------------------------------------|------|
| 21    | W-106  | 3/8" Fender Washer                                              | 2    |
| 22    | 400045 | Floor Pan                                                       | 1    |
| 23    | B-104  | 5/16"-18x3/4" Carriage Bolt                                     | 2    |
| 24    | B-174  | 5/16"-18x1 1/4" Bolt                                            | 2    |
| 25    | 400007 | Connecting Arm                                                  | 2    |
| 26    | W-125  | 3/8" Plastic Washer                                             | 4    |
| 27    | 400006 | Floor Pan Mounting Bracket (Right)                              | 1    |
| 28    | N-176  | 1/4"-20 Nylon Lock Nut                                          | 4    |
| 29    | N-131  | 5/16"-18 Nylon Lock Nut                                         | 4    |
| 30    | 400005 | Floor Pan Mounting Bracket (Left)                               | 1    |
| 31    | B-157  | 1/4"-20x1 1/2" Carriage Bolt                                    | 4    |
| 32    | 400044 | Stainless Steel Front Panel                                     | 1    |
| 33    | 20248  | Choke                                                           | 2    |
| 34    | 20245  | Ignition Switch                                                 | 2    |
| 35    | 68247  | Tachometer/Hourmeter Bracket                                    | 2    |
| 36    | C-111  | Plastic Cap F/Floor Pan                                         | 2    |
| 37    | 68248  | Gauge Panel                                                     | 1    |
| 38    | 400043 | Heat Seat Guard                                                 | 1    |
| 39    | 900016 | Docu-Tube (Clear Tube)                                          | 1    |
| 40    | C-109  | Tie Strap & Clip                                                | 2    |
| 41    | 900017 | Cap - Soft Vinyl                                                | 2    |
|       | 400056 | 7 Gal. Cooler Kit (Optional)<br>1 Bracket, 1 Cooler, 2 Decal    |      |
|       | 400057 | 7 Gal. Cooler Bracket (Optional)<br>Incl. 1 Decal Part # 800048 |      |
|       | 400060 | Igloo - Lunch Cooler (Optional)<br>Incl. 1 Decal PART # 800050  |      |

# DIXIE CHOPPER

## BRAKE ASSEMBLY

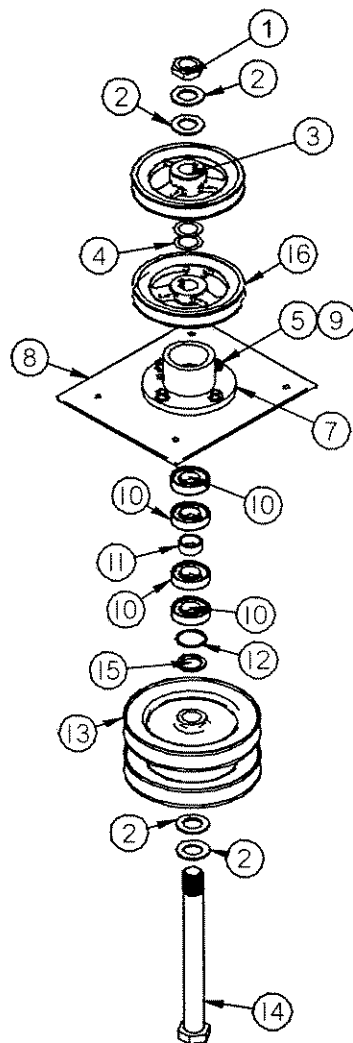
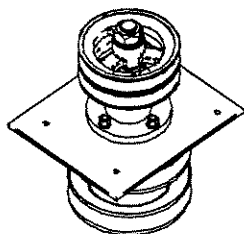


| REF # | PART # | DESCRIPTION                           | QTY. |
|-------|--------|---------------------------------------|------|
| 1     | N/A    | Complete Brake                        |      |
| 2     | 97094  | Brake Handle Assembly (Inc. #2 - #18) | 1    |
| 3     | N/A    | Bolt                                  | 1    |
| 4     | N-134  | 5/16"-18 Large Flange Nut             | 2    |
| 5     | W-106  | 3/8" Fender Washer                    | 4    |
| 6     | 65061  | R Clip                                | 2    |
| 7     | 65063  | Spacer                                | 1    |
| 8     | 65060  | Pivot Plate                           | 2    |
| 9     | N/A    | Nut                                   | 1    |
| 10    | 65062  | Spacer                                | 2    |
| 11    | B-156  | 5/16"-18x2" Gr. 5 Bolt                | 2    |
| 12    | N/A    | Hairpin Cotter                        | 2    |
| 13    | P-129  | 5/16" x 1 1/2" Clevis Pin             | 1    |
| 14    | P-112  | 5/16" x 3/4" Clevis Pin               | 2    |
| 15    | N/A    | Hairpin Cotter                        | 1    |
| 16    | W-102  | 1/4" Flat Washer                      | 2    |

| REF # | PART # | DESCRIPTION                    | QTY. |
|-------|--------|--------------------------------|------|
| 17    | 65247  | Right Brake Cable (Long)       | 1    |
| 18    | 65246  | Left Brake Cable (Short)       | 1    |
| 19    | B-257  | 1/4"-20x1.75" Bolt             | 2    |
| 20    | N/A    | Kohler Part - EFI Module       | 1    |
| 21    | N-179  | M5-.8 Hex Nut                  | 3    |
| 22    | 600009 | EFI Module Mount               | 1    |
| 23    | N-102  | 1/4"-20 Whiz Flange Nut        | 2    |
| 24    | N/A    | Fuse Holder                    | 2    |
| 25    | W-175  | M5 Standard Flat Washer        | 3    |
| 26    | B-258  | M5-.8x16mm Bolt                | 3    |
| 27    | N/A    | Relay                          | 1    |
| 28    | 200016 | Wheel Motor Face Plate         |      |
| 29    | 200018 | 18 Cu. In. Wheel Motor w/Brake |      |
|       | 200024 | 24 Cu. In. Wheel Motor w/Brake |      |
| 30    | W-102  | 1/4" Flat Washer               |      |
| 31    | P-117  | 1/8"x2" Cotter Pin             |      |

# DIXIE CHOPPER

## XXW4600 CENTER HUB ASSEMBLY



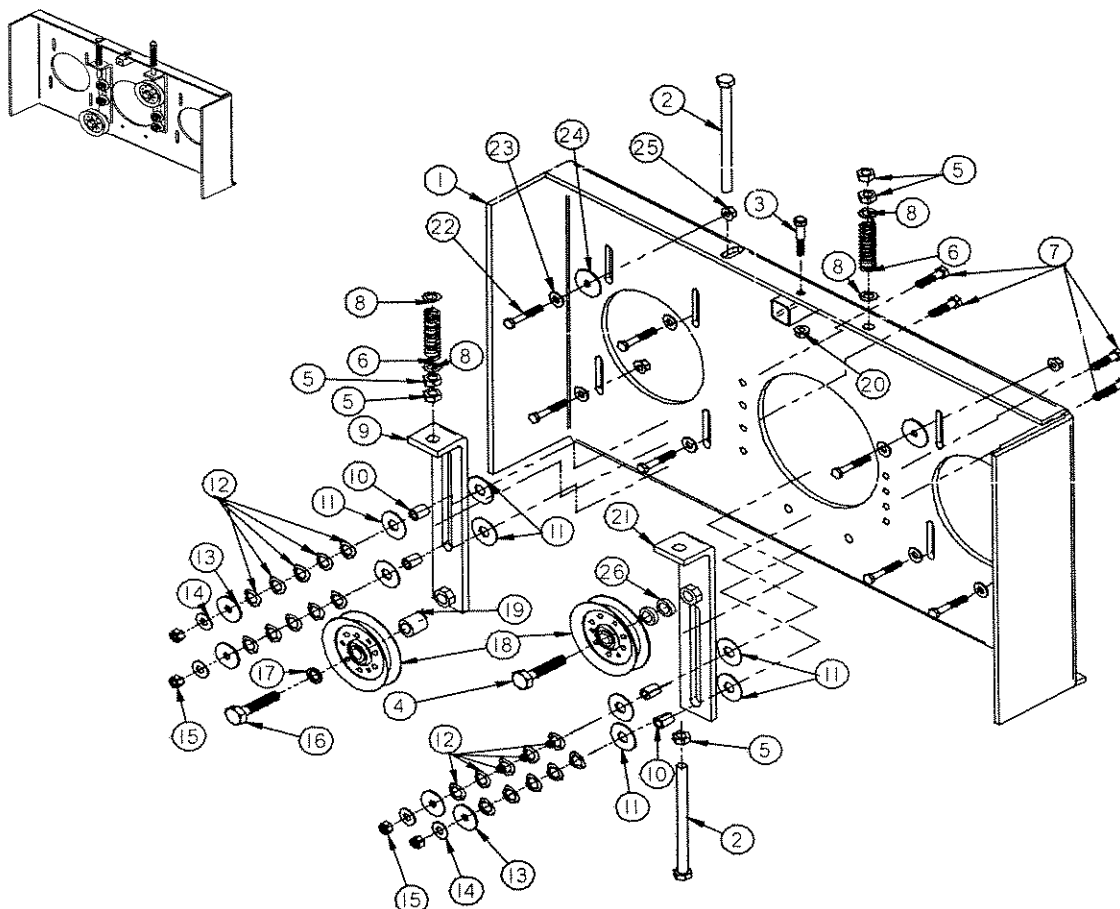
| REF # | PART # | DESCRIPTION                                                   | QTY.   |
|-------|--------|---------------------------------------------------------------|--------|
|       | 68242  | Center Drive Hub Assembly ( #1 - #14 )                        |        |
| 1     | N-167  | 1"-14 Jam Nut                                                 | 1      |
| 2     | W-137  | 1"X2" Belleville Washer                                       | 4      |
| 3     | 68222  | 6" Cast Pulley                                                | 1      |
| 4     | 62263  | Shim<br>There should be a .03125 gap.<br>between the pulley's | 2 to 4 |
| 5     | N-108  | 3/8"-16 Whiz Flange Nut                                       | 4      |
| 6     | F-102  | 1/4"-28 Grease Fitting                                        | 1      |
| 7     | 68241  | Trans Center Hub ( Incl -Ref. 7,10,11,12)                     | 1      |

| REF # | PART #       | DESCRIPTION                         | QTY. |
|-------|--------------|-------------------------------------|------|
| 8     | 68111        | Twin Hub Mounting Plate             | 1    |
| 9     | B-135        | 3/8"-16x1" Carriage Bolt            | 4    |
| 10    | 30218        | Bearing                             | 4    |
| 11    | 300022       | Spacer 1/2" Machined                | 1    |
| 12    | 788080       | Retainer Ring                       | 1    |
| 13    | 9907600X600D | Center Drive Pulley<br>Weld side up | 1    |
| 14    | 97388        | Jackshaft                           | 1    |
| 15    | W-131        | 1" ID x 1 1/2" OD x 1/8" Thick      | 1    |
| 16    | 68222TB      | 6" Cast Pulley                      | 1    |



# DIXIE CHOPPER

## XXW4600 ENGINE POD ASSEMBLY



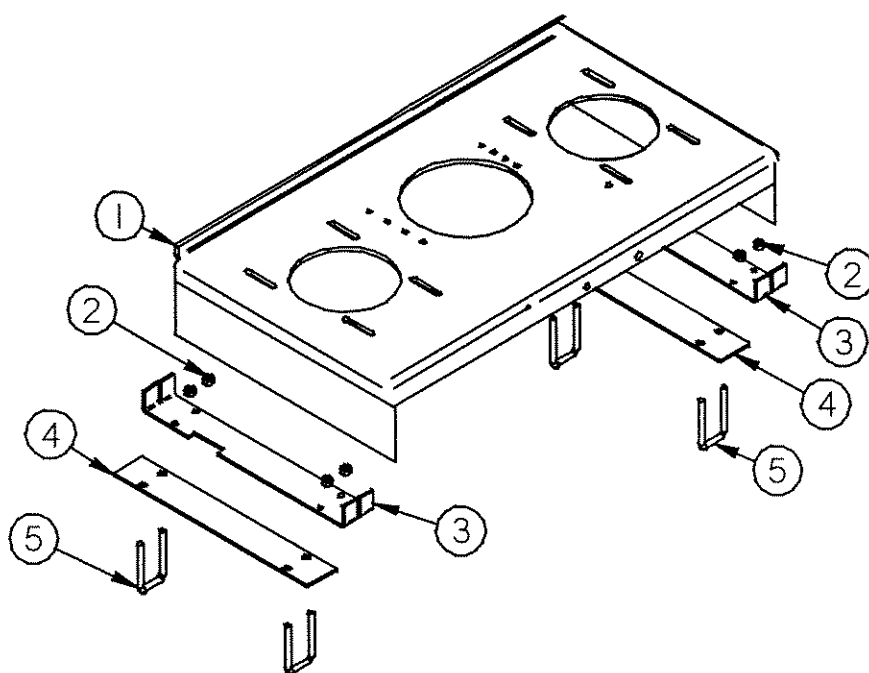
| REF # | PART #  | DESCRIPTION                       | QTY. |
|-------|---------|-----------------------------------|------|
| 1     | N/A     | Twin Engine Pod ( Only )          |      |
| 2     | B-202   | 1/2"-13x7" Bolt                   | 2    |
| 3     | B-124   | 3/8"-16x1 3/4" Bolt               | 1    |
| 4     | B-188   | 5/8"-11x1 1/4" Bolt               | 1    |
| 5     | N-111   | 1/2"-13 Jam Hex Nut               | 5    |
| 6     | 68280   | Spring Engine Idler               | 2    |
| 7     | B-124   | 3/8"-16x1 3/4" Bolt               | 4    |
| 8     | W-110   | 1/2" Machined Bushing             | 4    |
| 9     | 68226-L | Idler Engine Bracket Left         | 1    |
| 10    | 61250   | 5/8"OD x .381ID x 3/4" Bushing    | 4    |
| 11    | W-140   | 5/8"ID.x 1 5/8"OD. Plastic Washer | 8    |
| 12    | W-149   | 5/8" Wafer Spring Washer          | 20   |
| 13    | W-106   | 3/8" Fender Washer                | 4    |

| REF # | PART #  | DESCRIPTION                               | QTY. |
|-------|---------|-------------------------------------------|------|
| 14    | W-104   | 3/8" Standard Flat washer                 | 4    |
| 15    | N-107   | 3/8"-16 Nylon Lock Nut                    | 4    |
| 16    | B-181   | 5/8"-11x2 1/2" Bolt                       | 1    |
| 17    | W-111   | 5/8" Lock Washer                          | 1    |
| 18    | 30234   | V-Idler Pulley                            | 2    |
| 19    | 68109   | 1" OD x 1" Spacer                         | 1    |
| 20    | N-108   | 3/8"-16 Whiz Flange Nut                   | 1    |
| 21    | 68226-R | Idler bracket Right                       | 1    |
| 22    | B-156   | 5/16"-18x2" Bolt                          | 8    |
| 23    | W-113   | 5/16" Flat Washer                         | 8    |
| 24    | W-107   | 3/8"ID.x 1 5/8" Beveled Washer            | 2    |
| 25    | N-103-W | 5/16"-18 Whiz Flange Nut                  | 8    |
| 26    | W-119   | 1" OD. x 5/8" ID. Machine Bushing Bushing | 2    |



**DIXIE CHOPPER**

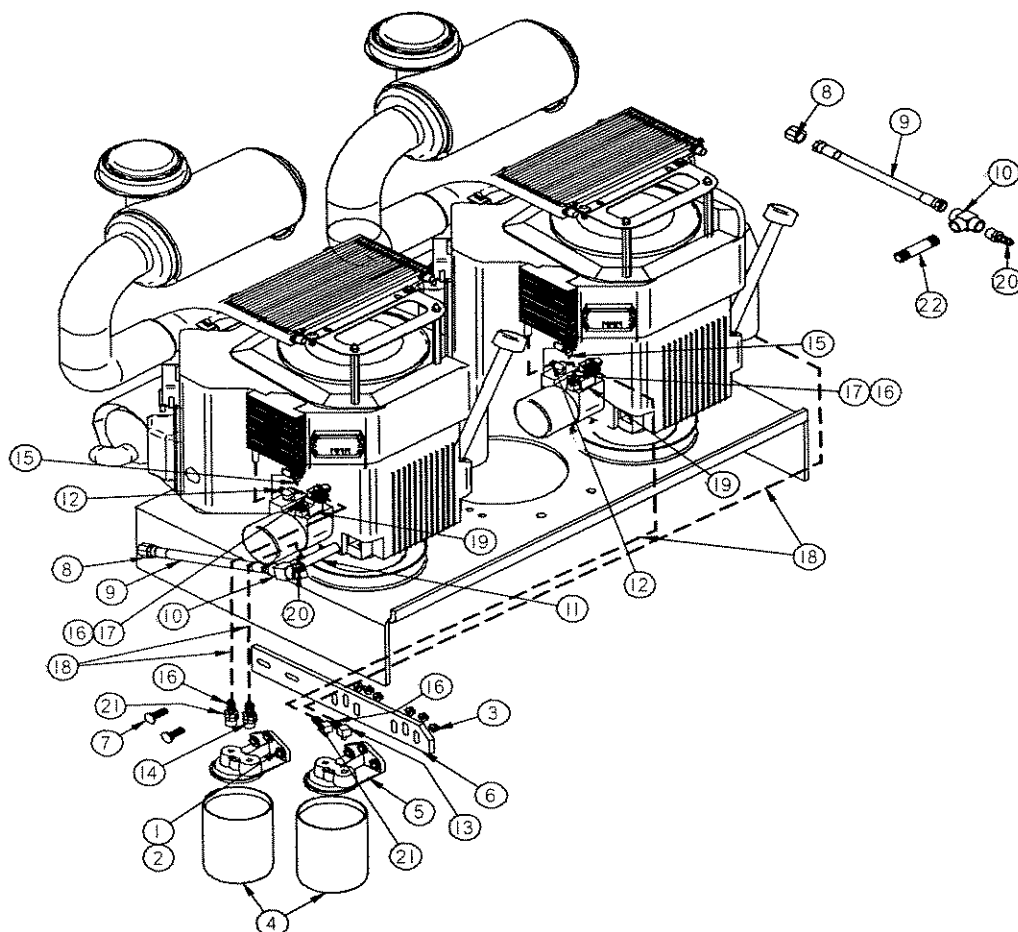
**XXW4600  
TWIN ENGINE POD**



| REF #    | PART # | DESCRIPTION                        | QTY. |
|----------|--------|------------------------------------|------|
| <b>1</b> | 68075  | Twin Engine Pod ( Included - 1,3 ) | 1    |
| <b>2</b> | N-107  | 3/8"-16 Nyloc Lock Nut             | 8    |
| <b>3</b> | 68077  | Base Frame Plate                   | 2    |
| <b>4</b> | 600043 | Spacer - Mounting Pod              | 2    |
| <b>5</b> | B-244  | 1 3/8"W x 3 1/4"L U-Bolt           | 4    |

# DIXIE CHOPPER

## XXW4600 ENGINE OIL ROUTING

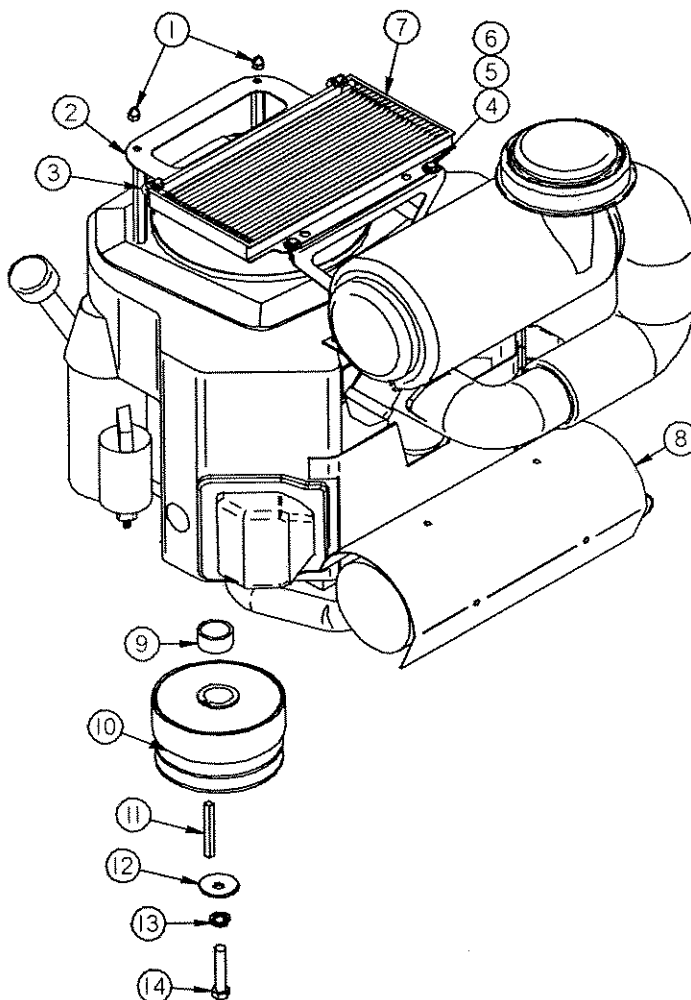


| REF # | PART # | DESCRIPTION                 | QTY. |
|-------|--------|-----------------------------|------|
| 1     | B-172  | 1/4"-20x1" Bolt             | 6    |
| 2     | W-102  | 1/4" Flat Washer            | 6    |
| 3     | N-102  | 1/4"-20 Whiz Flange Nut     | 6    |
| 4     | 60119  | Amzoil Filter               | 2    |
| 5     | 60122  | Amzoil Filter Mounting Base | 2    |
| 6     | 68119  | Mounting Bracket            | 1    |
| 7     | B-135  | 3/8"-16x1" Carriage Bolt    | 2    |
| 8     | 10231  | Oil Drain Pipe cap          | 2    |
| 9     | 68230  | Oil Drain Hose              | 2    |
| 10    | 60102  | 3/8" T-Union Fitting        | 2    |
| 11    | 10230  | 3/8"x4" Pipe Nipple         | 1    |

| REF # | PART #     | DESCRIPTION                       | QTY. |
|-------|------------|-----------------------------------|------|
| 12    | Kohler No. | 45 Deg.elb-1/4"mpx-.3/8" barb     | 2    |
| 13    | 60113      | 1/8"x3/8" 90 Deg. Fitting         | 2    |
| 14    | 60114      | 1/8"x3/8" Straight Fitting        | 2    |
| 15    | 68231      | #4 Clamp                          | 2    |
| 16    | 67013      | Spring Clamp (Green)              | 10   |
| 17    | 67019      | Hose Barb Brass                   | 4    |
| 18    | 60109      | 3/8" Black Hose                   | /ft. |
| 19    | 67022      | 1/4" Street Tee                   | 2    |
| 20    | 87113      | 3/8" Male Pipe 3/8" Barb Straight | 2    |
| 21    | 60116      | 3/8" Swivel x 3/8" Barb           | 4    |
| 22    | 72230      | 3/8" x 3" Pipe Nipple             | 1    |
| 23    | N-108      | 3/8" Whiz Flange Nut              | 2    |

# **DIXIE CHOPPER**

## **XXW4600 23Hp KOHLER ENGINE SET-UP PER ENGINE**

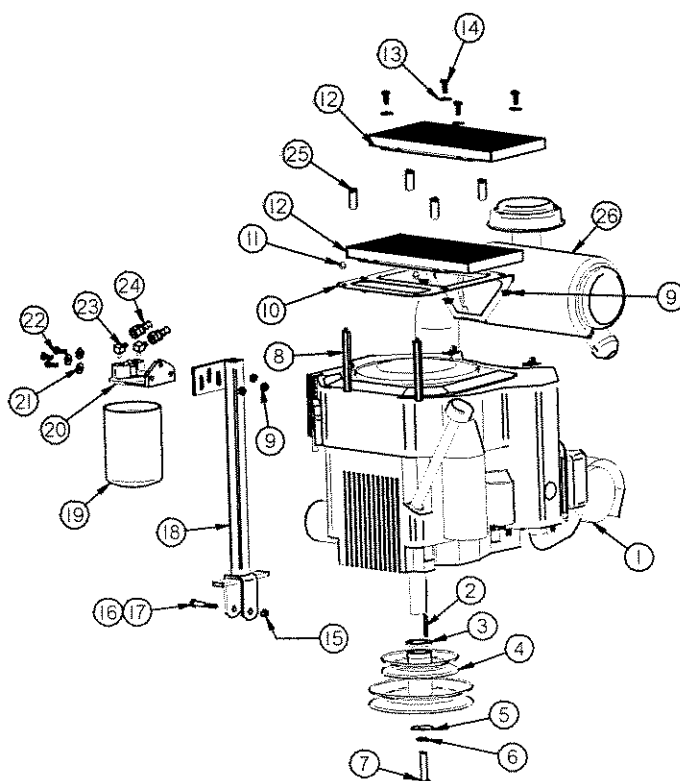


| REF. # | PART #  | DESCRIPTION                              | QTY. |
|--------|---------|------------------------------------------|------|
| 1      | N-177   | 6mm-1.0 Acorn Nut                        | 2    |
| 2      | 400017  | Bracket - Kohler Oil Cooler              | 1    |
| 3      | 600016  | Bolt - 1/2"x3 1/2" Hex Kohler Oil Cooler | 2    |
| 4      | B-101   | 1/4"-20x1/2" Bolt                        | 4    |
| 5      | W-102   | 1/4" Flat Washer                         | 4    |
| 6      | N-102   | 1/4"-20 Whiz Flange Nut                  | 4    |
| 7      | 60103-L | Oil Cooler                               | 1    |

| REF # | PART#     | DESCRIPTION                       | QTY. |
|-------|-----------|-----------------------------------|------|
| 8     | 24-068-20 | Muffler - 23Hp Kohler             | 1    |
| 9     | 68306     | Spacer                            | 1    |
| 10    | 68300     | Clutch Pulley                     | 1    |
| 11    | K-100     | 1/4"x2 1/2" Key Stock             | 1    |
| 12    | W-144     | 7/16" Stainless Belleville Washer | 1    |
| 13    | W-108     | 7/16" Lock Washer                 | 1    |
| 14    | B-199     | 7/16"-20x2" Hex Head Bolt         | 1    |

# DIXIE CHOPPER

## KOHLER 28Hp EFI ENGINE



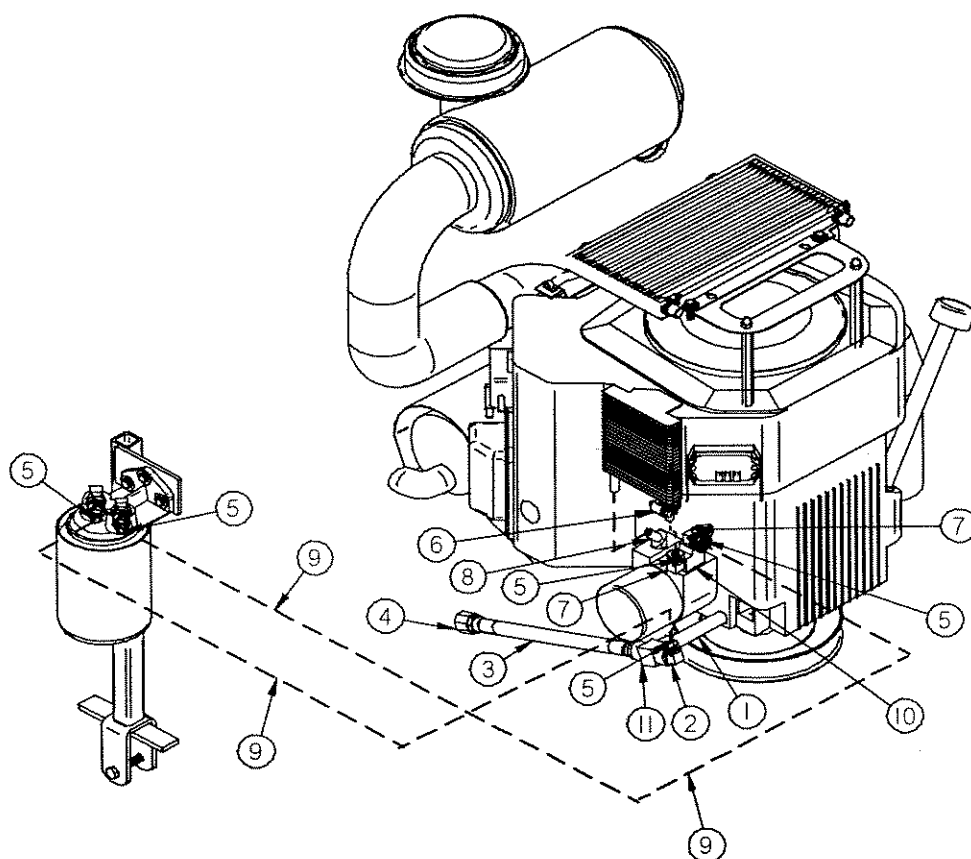
| REF #     | PART #       | DESCRIPTION                            | QTY. |
|-----------|--------------|----------------------------------------|------|
| <b>1</b>  | 600066       | Kit - Muffler - Hp Plus One - 28Hp     | 1    |
|           | 600018       | Muffler                                |      |
|           | 600059       | Tailpipe                               |      |
|           | 600060       | Clamp                                  |      |
| <b>2</b>  | K-100        | 1/4" Key                               | 1    |
| <b>3</b>  | W-145        | 1-1/8" x 1-3/4" x 1/8" Washer          | 1    |
| <b>4</b>  | 9907500X600D | Split Pulley 5" x 6"                   | 1    |
| <b>5</b>  | W-144        | 7/16" Belleville Washer                | 1    |
| <b>6</b>  | W-108        | 7/16" Lock Washer                      | 1    |
| <b>7</b>  | B-114        | 7/16"-20 x .750" Bolt                  | 1    |
| <b>8</b>  | 600016       | Bolt - 1/2" x 4" Hex Kohler Oil Cooler | 2    |
| <b>9</b>  | N-102        | 1/4"-20 Whiz Flange Nut                | 7    |
| <b>10</b> | 400017       | Bracket - Kohler Oil Cooler            | 1    |
| <b>11</b> | N-177        | 6mm-1.0 Acorn Nut                      | 2    |
| <b>12</b> | 60103-L      | Oil Cooler                             | 2    |

| REF #     | PART #    | DESCRIPTION                 | QTY. |
|-----------|-----------|-----------------------------|------|
| <b>13</b> | W-102     | 1/4" Flat Washer            | 4    |
| <b>14</b> | B-248     | 1/4"-20x2" Bolt             | 4    |
| <b>15</b> | N-107     | 3/8"-16 Nyloc Nut           | 1    |
| <b>16</b> | B-165     | 3/8"-16 x 2" Bolt           | 1    |
| <b>17</b> | W-104     | 3/8" Standard Flat Washer   | 1    |
| <b>18</b> | 400025    | Amsoil Filter Mount         | 1    |
| <b>19</b> | 60119     | Amsoil Filter               | 1    |
| <b>20</b> | 60122     | Amsoil Filter Head          | 1    |
| <b>21</b> | W-102     | 1/4" Flat Washer            | 3    |
| <b>22</b> | B-172     | 1/4"-20 x 1" Bolt           | 3    |
| <b>23</b> | 60113     | 1/8"x3/8" 90 degree fitting | 2    |
| <b>24</b> | 60116     | 3/8" Swivel to 3/8" Barb    | 2    |
| <b>25</b> | 200022    | Spacer - F/ Oil Cooler      | 4    |
| <b>26</b> | 25-083-01 | Primary Nelson Air Filter   |      |
|           | 25-083-04 | Secondary Nelson Air Filter |      |



# **DIXIE CHOPPER**

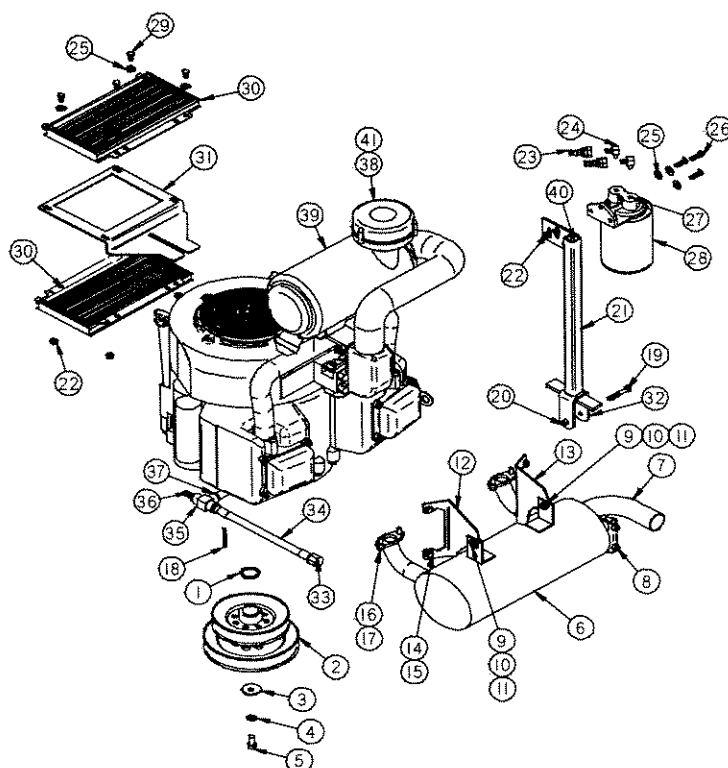
## **SP2800EFI KOHLER ENGINE OIL ROUTING**



| REF # | PART #     | DESCRIPTION                                           | QTY. |
|-------|------------|-------------------------------------------------------|------|
| 1     | 10230      | 3/8" Black Pipe Nipple 4" Long                        | 1    |
| 2     | 60125      | 3/8" Male Pipe 90 To 3/8" Barb                        | 1    |
| 3     | 68230      | Oil Drain Hose                                        | 1    |
| 4     | 10231      | 3/8" Steel Pipe Cap                                   | 1    |
| 5     | 67013      | 3/8" Green Clamp                                      | 5    |
| 6     | 68231      | # 4 Worm Clamp                                        | 1    |
| 7     | 67019      | Hose Barb Brass 1/4"MPT - 90Deg. - 3/8" BARB Push-Loc | 2    |
| 8     | Kohler No. | 45 Deg. elb-1/4"mpx-3/8" barb                         | 1    |
| 9     | 60109      | 3/8" Oil Line                                         | /ft. |
| 10    | 67022      | Street Tee 1/4"FE. X 1/4"FE. X 1/4"MA.                | 1    |
| 11    | 60102      | Black Pipe Tee                                        | 1    |

# DIXIE CHOPPER

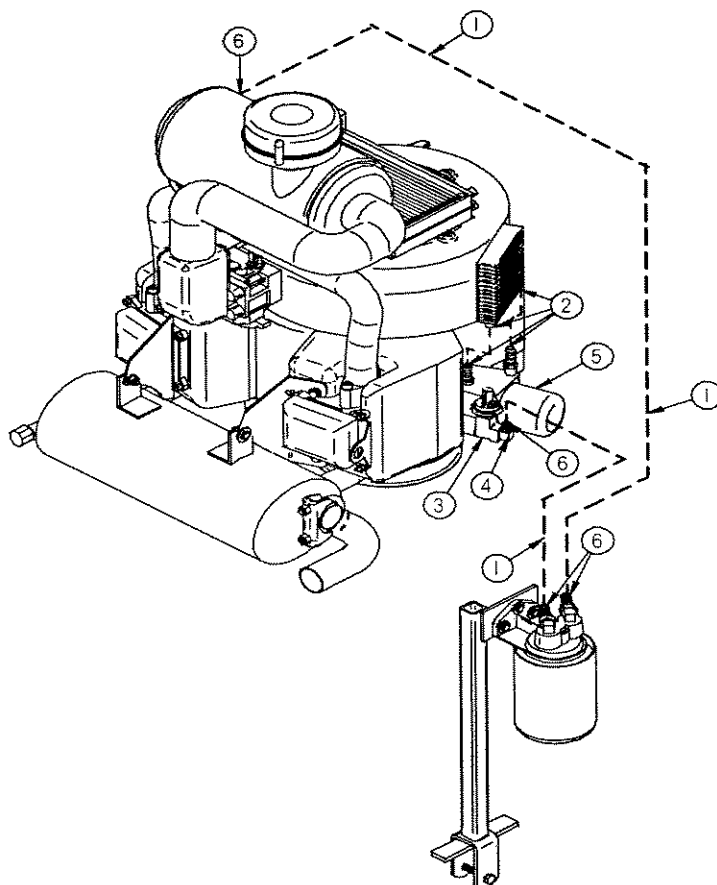
## XT3000, XT3200 ENGINE - 30 & 32Hp GENERAC



| REF # | PART #  | DESCRIPTION                       | QTY. | REF # | PART #  | DESCRIPTION                                     | QTY. |
|-------|---------|-----------------------------------|------|-------|---------|-------------------------------------------------|------|
|       | 600038  | 30Hp Generac Engine               |      | 20    | N-107   | 3/8"-16 Nyloc Nut                               | 1    |
|       | 600068  | 32Hp Generac Engine               |      | 21    | 400025  | Amsoil Filter Mount                             | 1    |
| 1     | W-178   | 1 1/4"ID x 1 7/8"OD x 1/8" Thick  | 1    | 22    | N-102   | 1/4"-20 Whiz Flange Nut                         | 7    |
| 2     | 600033  | Pulley - 5x6x1 1/4" Engine        | 1    | 23    | 60116   | 3/8" Swivel to 3/8" Barb                        | 2    |
| 3     | W-144   | 7/16" Stainless Belleville Washer | 1    | 24    | 60113   | 1/8" x 3/8" 90 Degree Fitting                   | 2    |
| 4     | W-108   | 7/16" Lock Washer                 | 1    | 25    | W-102   | 1/4" Flat Washer                                | 7    |
| 5     | B-114   | 7/16"-20 x 3/4" Hex Head Bolt     | 1    | 26    | B-172   | 1/4"-20x1" Bolt                                 | 3    |
| 6     | 600061  | Kit - Muffler Generac             | 1    | 27    | 60122   | Amsoil Filter Head                              | 1    |
|       | 600032  | Muffler                           |      | 28    | 60119   | Amsoil Filter                                   | 1    |
|       | 600059  | Tailpipe                          |      | 29    | B-101   | 1/4"-20x1/2" Bolt                               | 4    |
|       | 600060  | Clamp                             |      | 30    | 60103-L | Oil Cooler                                      | 2    |
|       | OC4138  | Gasket - Generac Muffler          | 2    | 31    | 400105  | Bracket - Oil Cooler Generac (Serial # 3041605) | 1    |
| 7     | 600059  | Tailpipe - Generac Muffler        | 1    | 32    | W-104   | 3/8" Standard Flat Washer                       | 1    |
| 8     | 600060  | Clamp - Generac Muffler Tailpipe  | 1    | 33    | 10231   | 3/8" Steel Pipe Cap                             | 1    |
| 9     | B-107   | 5/16"-18x3/4" Bolt                | 2    | 34    | 68230   | Oil Drain Hose Assembly                         | 1    |
| 10    | W-113   | 5/16" Flat Washer                 | 2    | 35    | 60102   | 3/8" Black Pipe Tee                             | 1    |
| 11    | N-103-W | 5/16"-18 Whiz Flange Nut          | 2    | 36    | 87113   | 3/8" Male Pipe 3/8" Barb - Straight             | 1    |
| 12    | 600057  | Bracket - LH Muffler              | 1    | 37    | 72230   | 3/8" Black Pipe Nipple 3" Long                  | 1    |
| 13    | 600058  | Bracket - RH Muffler              | 1    | 38    | 90115   | Turbo Pre-cleaner                               | 1    |
| 14    | W-179   | M6 Lock Washer                    | 4    | 39    | 0E3655  | Canister - Donaldson Air Cleaner                |      |
| 15    | B-269   | M6-16x1.00 Bolt                   | 4    |       | 0E3557  | Primary Element Donaldson Air Cleaner           |      |
| 16    | 045761A | Stud - M8 - 1.25 x 10MM           | 4    |       | 0E3656  | Secondary Element Donaldson Air Cleaner         |      |
| 17    | 052858  | Nut - Lock Flange M8 - 1.25       | 4    | 40    | 68142   | Plastic Plug 1x1                                | 1    |
| 18    | K-100   | 1/4" Key                          | 1    | 41    | 90125   | Clamp                                           | 1    |
| 19    | B-165   | 3/8"-16x2" Bolt                   | 1    |       |         |                                                 |      |

# **DIXIE CHOPPER**

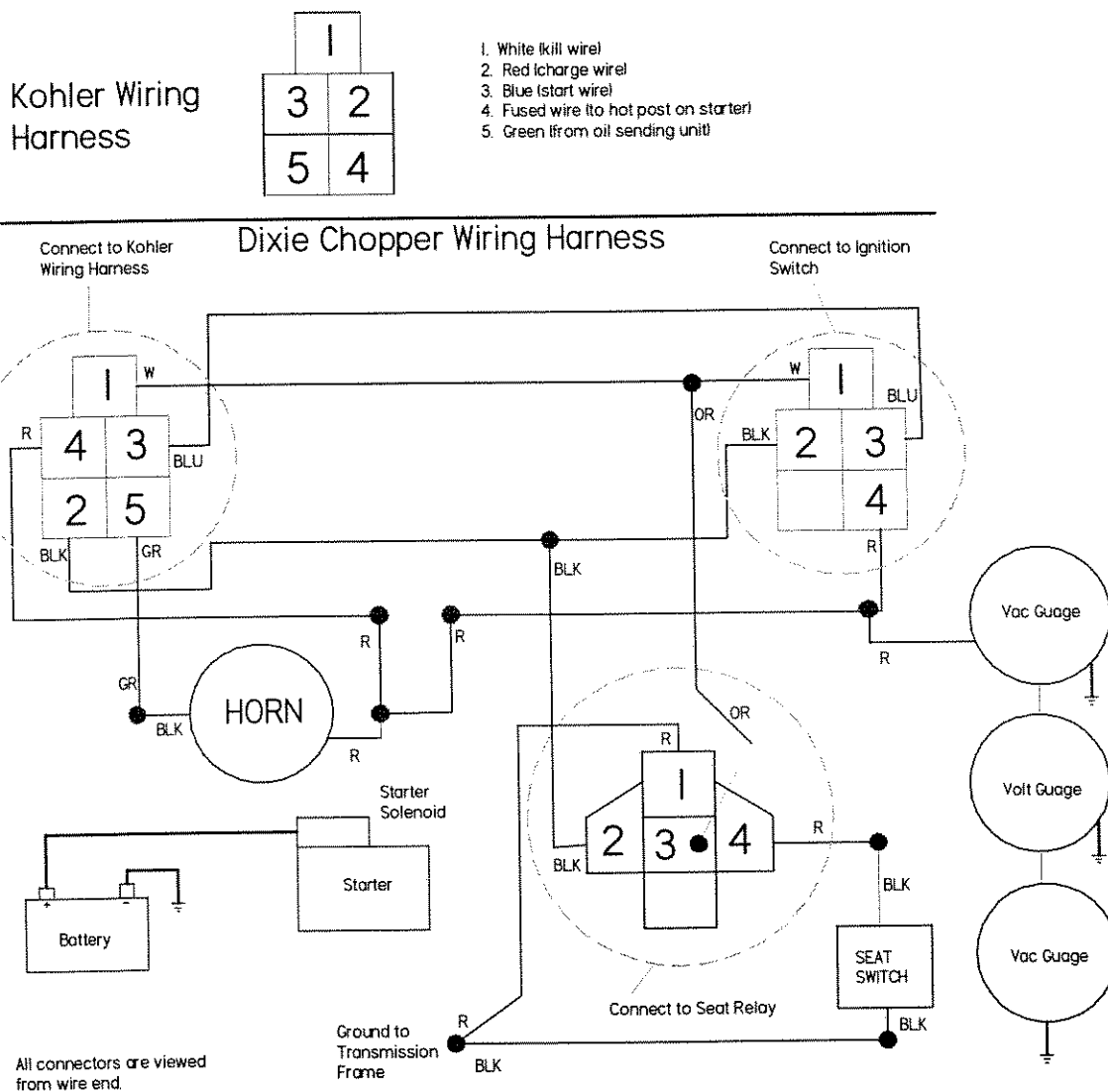
## **30 & 32Hp GENERAC ENGINE OIL ROUTING**



| REF # | PART #       | DESCRIPTION        | QTY. |
|-------|--------------|--------------------|------|
| 1     | 60109        | 3/8" Line          | /ft. |
| 2     | 68231        | #4 Worm Clamps     | 4    |
| 3     | 67022        | 1/4" Street Tee    | 1    |
| 4     | 67019        | Hose Barb Brass    | 1    |
| 5     | 070185       | Oil Filter         | 1    |
| 6     | 67013        | 3/8" Green Clamps  | 4    |
|       | 0D6313       | Fuel Filter        |      |
|       | NGK-ZFR4F-11 | Generac Spark Plug |      |
|       | 0E4271       | Starter            |      |

# DIXIE CHOPPER

## XXW4600 KOHLER 23Hp ELECTRICAL DIAGRAM



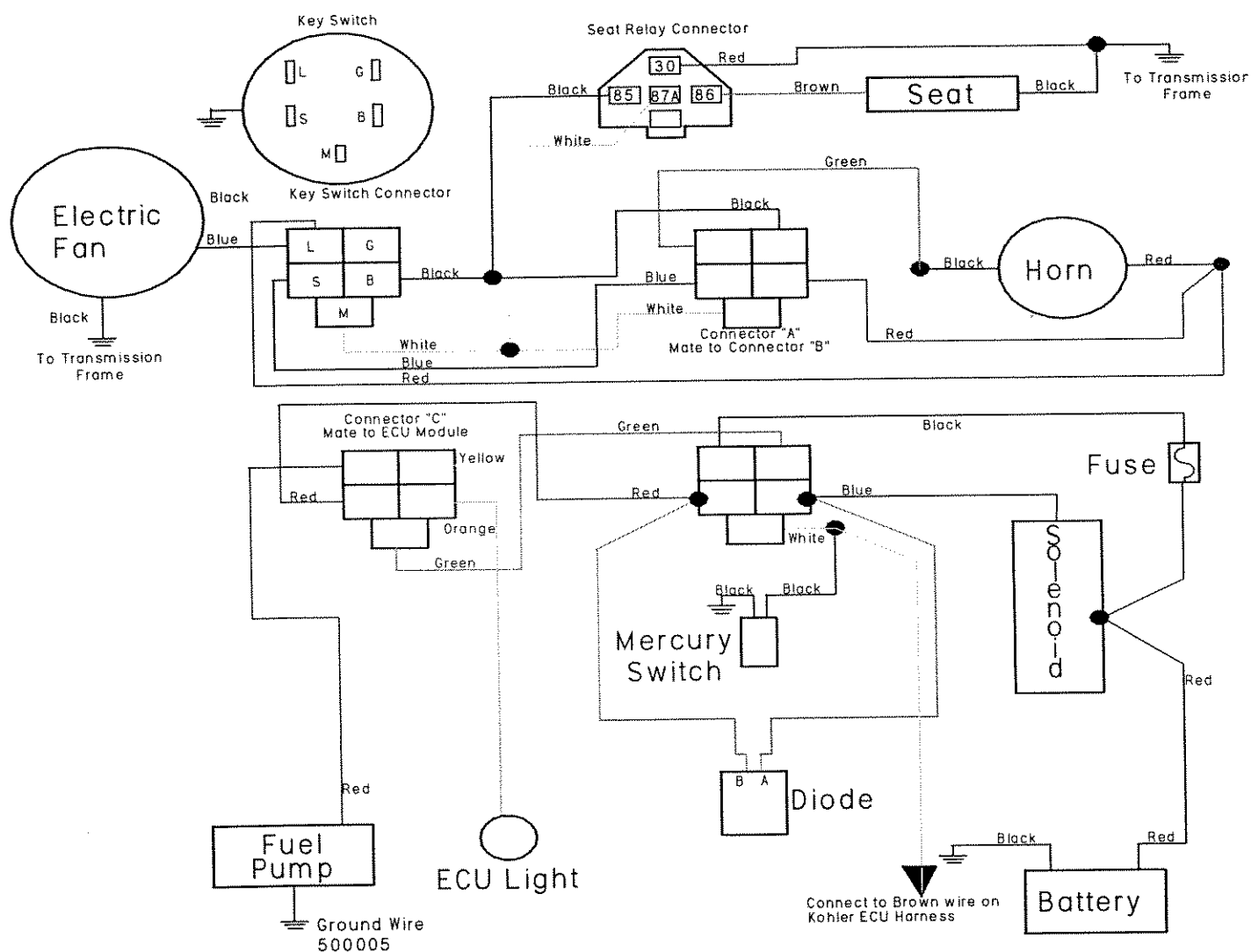
| REF # | PART #   | DESCRIPTION                  | QTY. |
|-------|----------|------------------------------|------|
| 1     | 65526    | Twin Harness                 | 2    |
| 2     | 20245    | Ignition Switch              | 2    |
| 3     | 20246-T  | Hour Meter/Tach              | 2    |
| 4     | 68247    | Tach Bracket                 | 2    |
| 5     | N/A      | Battery                      | 1    |
| 6     | 20228    | Battery Strap                | 1    |
| 7     | 400065   | Battery Box                  | 1    |
| 8     | 20225-B  | Red Rubber Boot F/Positive   | 1    |
| 9     | 20227-72 | Battery Cable Positive (72") | 1    |
| 10    | 20226-B  | Battery Cable Ground (12")   | 1    |

| REF # | PART #   | DESCRIPTION               | QTY. |
|-------|----------|---------------------------|------|
| 11    | 20227-36 | 36" Red Battrey Cable     | 1    |
| 12    | 60117    | Horn(Clamp F/Horn P#C-113 | 2    |
| 13    | 40229    | Mercury Switch            | 2    |
| 14    | C-112    | Clamp for Mercury Switch  | 2    |
| 15    | 65510    | Seat Relay                | 2    |
| 16    | 97191    | Seat Relay Pigtail        | 2    |
| 17    | 65509    | Fuse                      | 2    |
| 18    | 20254    | Fuse Holder               | 2    |
| 19    | 68238    | Vac Guage                 | 2    |
| 20    | 68239    | Volt Guage                | 1    |



# DIXIE CHOPPER

## KOHLER 28Hp EFI ELECTRICAL DIAGRAM

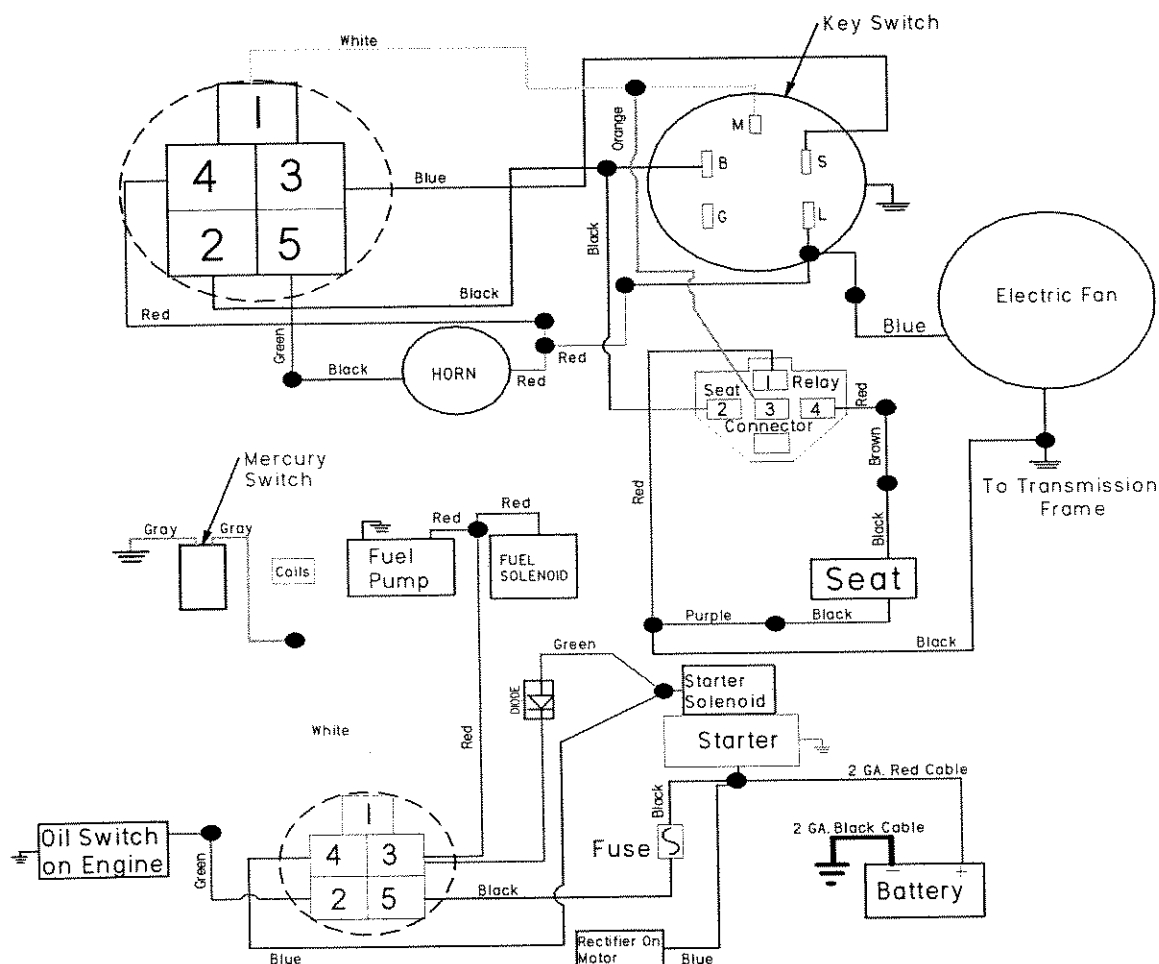


| REF # | PART #   | DESCRIPTION                  | QTY. |
|-------|----------|------------------------------|------|
| 1     | 500002   | Kohler EFI Wiring Harness    | 1    |
| 2     | 20245    | Ignition Switch              | 1    |
| 3     | 20246-T  | Hour Meter/Tach              | 1    |
| 4     | 68247    | Tach Bracket                 | 1    |
| 5     | N/A      | Battery                      | 1    |
| 6     | 20228    | Battery Strap                | 1    |
| 7     | 400065   | Battery Box                  | 1    |
| 8     | 20225-B  | Red Rubber Boot              | 1    |
| 9     | 20227-72 | Battery Cable Positive (72") | 1    |
| 10    | 20226-B  | Battery Cable Ground (12")   | 1    |

| REF # | PART # | DESCRIPTION                  | QTY. |
|-------|--------|------------------------------|------|
| 11    | 40229  | Mercury Switch               | 1    |
| 12    | C-112  | Clamp for Mercury Switch     | 1    |
| 13    | 65510  | Seat Relay                   | 1    |
| 14    | 97191  | Seat Relay Pigtail           | 1    |
| 15    | 65509  | Fuse                         | 1    |
| 16    | 20254  | Fuse Holder                  | 1    |
| 17    | 60117  | Horn( Clamp F/Horn P#C-113 ) | 1    |
| 18    | 500005 | Ground Wire                  | 1    |
| 19    | 500003 | ECO Light                    | 1    |
| 20    | 200043 | Electrical Fan               | 1    |

**DIXIE CHOPPER**

## GENERAC 30 & 32Hp ELECTRICAL DIAGRAM



| REF # | PART #  | DESCRIPTION                     | QTY. | REF # | PART # | DESCRIPTION              | QTY. |
|-------|---------|---------------------------------|------|-------|--------|--------------------------|------|
| 1     | 500004  | Generac Wiring Harness          | 1    | 11    | 40229  | Mercury Switch           | 1    |
| 2     | 20245   | Ignition Switch                 | 1    | 12    | C-112  | Clamp For Mercury Switch | 1    |
| 3     | 20246-T | Hour Meter/Tach                 | 1    | 13    | 65510  | Seat Relay               | 1    |
| 4     | 68247   | Tach Bracket                    | 1    | 14    | 97191  | Seat Relay Pigtail       | 1    |
| 5     | N/A     | Battery                         | 1    | 15    | 65509  | Fuse                     | 1    |
| 6     | 97145   | Diesel Battery Box              | 1    | 16    | 20254  | Fuse Holder              | 1    |
| 7     | 20228   | Battery Strap                   | 1    | 17    | 60117  | Low Oil Horn             | 1    |
| 8     | 97323   | Battery 2Ga. Cable Positive 80" | 1    |       | C-113  | Horn Clamp               | 1    |
| 9     | 500006  | Battery Cable Ground 80"        | 1    | 18    | 200043 | Electrical Fan           | 1    |
| 10    | 97327   | Battery Boot                    | 1    |       |        |                          |      |

For Dixie Chopper Discount Parts Call 606-678-9623 or 606-561-4983



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