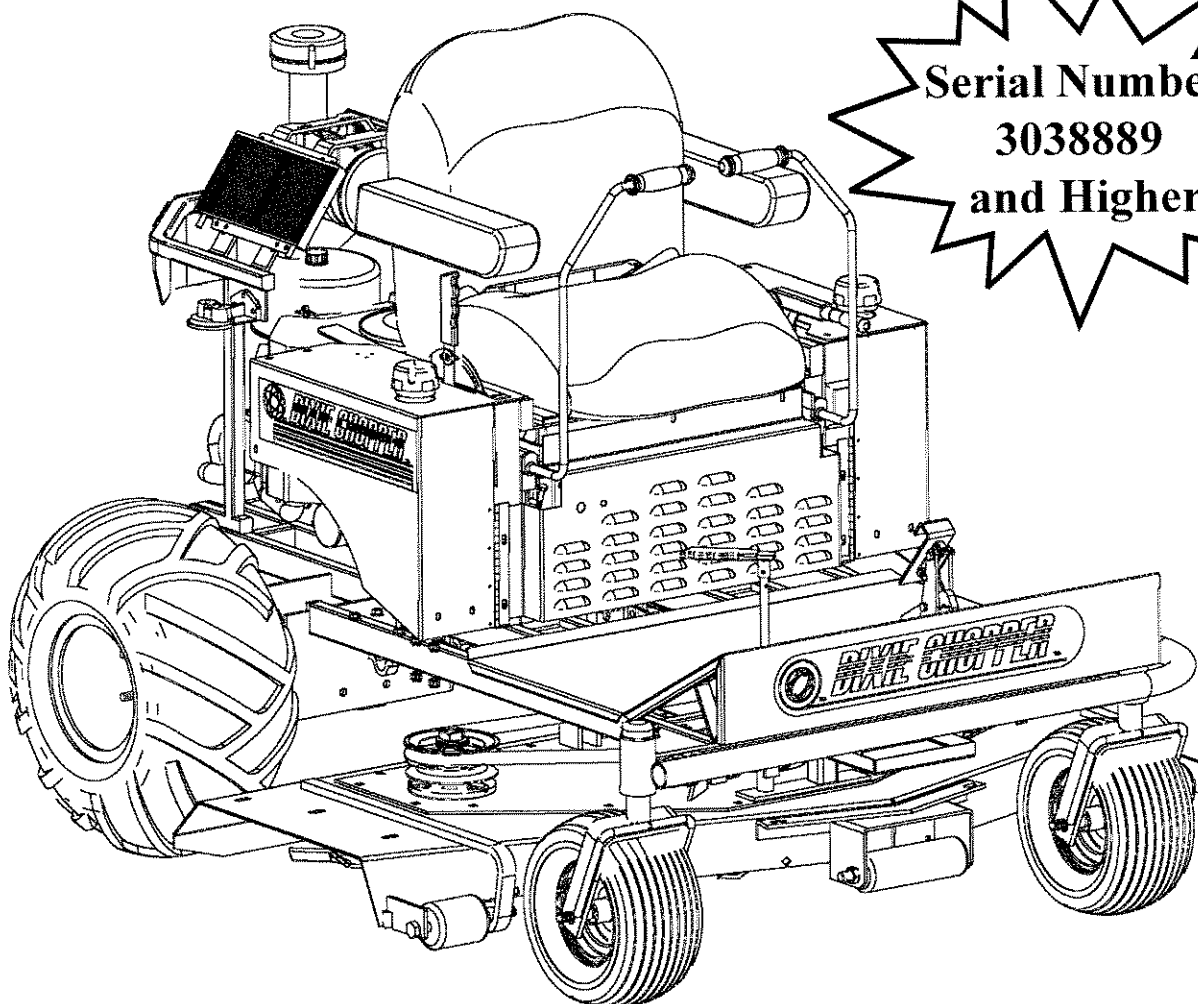


DIXIE CHOPPER

The World's Fastest Lawn Mower



Serial Numbers
3038889
and Higher

Model # _____

Engine Model # _____

Serial # _____

Engine Serial # _____

Date Purchased _____

Engine Spec. # _____

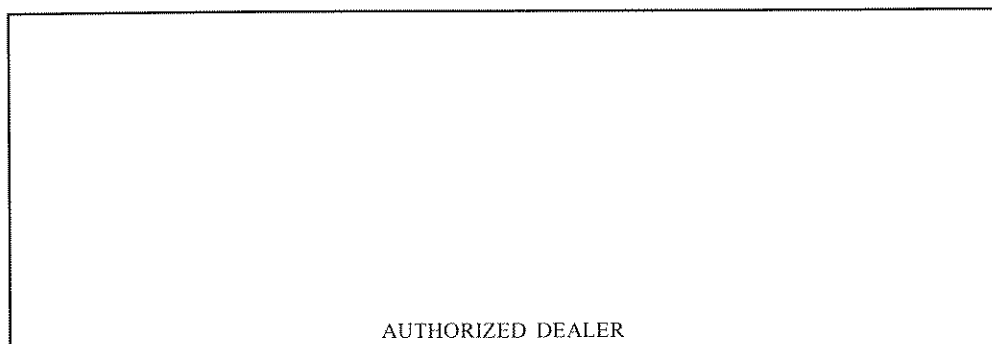
XW,XT-60 PARTS MANUAL

DIXIE CHOPPER

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DIXIE CHOPPER

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XF, XFG, XW, XWG,XT MODEL QUICK REFERENCE PARTS

MODEL	XWF2700	XT2800EFI	XT3000	XF2600EFI
Engine	Kohler 27Hp	Kohler 28Hp	Generac 30Hp	Kohler 26Hp
Deck	60"	60"	60"	60"
Rear Tires	97200	97200	97200	97200
Rear Rims	400014	400014	400014	400014
Front Tires	97165	400070	400070	97165
Front Rims	10239	400071	400071	10239

Belts				
Engine-Transmission	9907B41	9907B41	9907B41	9907B41
Engine-Deck	9907B85	9907B85	9907B85	9907B85
Deck	9907B130	9907B130	9907B130	9907B130

Filters				
Fuel Filter	97392	97392	97392	97392
Nelson Air Filter Primary	25-083-01	25-083-01		25-083-01
Nelson Air Filter Secondary	25-083-04	25-083-04		25-083-04
Enginaire Filter Primary			600046	
Enginaire Filter Secondary			600047	
Amsoil Oil Filter	60119	60119	60119	60119
Zinga-Hydro Filter	68140	68140	68140	68140

Blades				
Standard	30227-60H	30227-60H	30227-60H	30227-60H
Heavy-Duty	30227-60N	30227-60N	30227-60N	30227-60N

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XF, XFG, XW, XWF, XT

QUICK REFERENCE PARTS

MODEL	XWF2300	XWF2400	XW2600EFI	XFG2700
Engine	Kohler 23 Hp	Honda 24Hp	Kohler 25Hp	Generac 26.5Hp
Deck	60"	60"	60"	60"
Rear Tires	97200	97200	97200	97200
Rear Rims	400014	400014	400014	400014
Front Tires	97165	97165	97165	97165
Front Rims	10239	10239	10239	10239
Belts				
Engine-Transmission	9907B41	9907B41	9907B41	9907B41
Engine-Deck	9907B85	9907B85	9907B85	9907B85
Deck	9907B130	9907B130	9907B130	9907B130
Filters				
Fuel Filter	97392	97392	97392	97392
Nelson Air Filter Primary	25-083-01		25-083-01	
Nelson Air Filter Secondary	25-083-04		25-083-04	
Honda Air Filter		17210-759-013		
Enginaire Filter Primary				600046
Enginaire Filter Secondary				600047
Amsoil Oil Filter	60119		60119	60119
Zinga-Hydro Filter	68140	68140	68140	68140
Blades				
Standard	30227-60H	30227-60H	30227-60H	30227-60H
Heavy-Duty	30227-60N	30227-60N	30227-60N	30227-60N
Various Parts ALL MODELS				
Fiber Washer	W-101	Honda ONLY 600002 Honda ONLY 364000668211		
Spindle Bearing	30218			
Deck Roller (Ctr)	30240-O			
Choke Control	20248			
Throttle Cable	68249			
Brake Cable	65246 (Left)			
Parking Brake Band	65244			
Fuel Cap	600035			

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DECALS



1



2



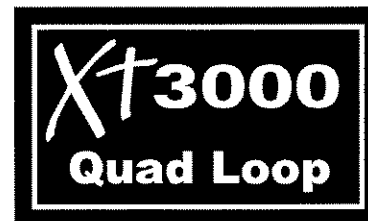
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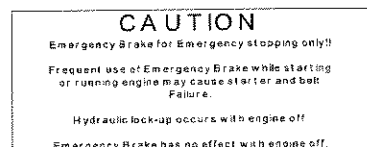
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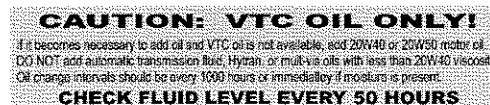
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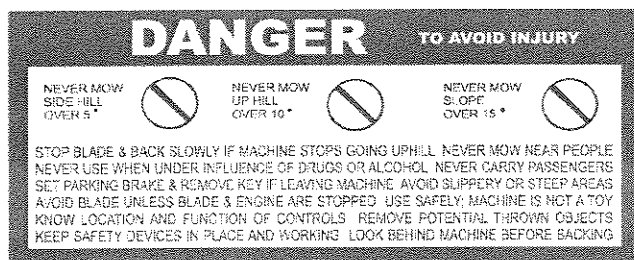
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REF #	PART #	DESCRIPTION	QTY.
1	800029	XWF2300 Front Panel	1
2	800030	XWF2400 Front Panel	1
3	800028	XFG2700 Front Panel	1
4	800031	XWF2700 Front Panel	1
5	800025	XT2800 Front Panel	1
6	800024	XT3000 Front Panel	1
7	800016	XW2600 Front Panel	1
8	800012	XF2600 Front Panel	1

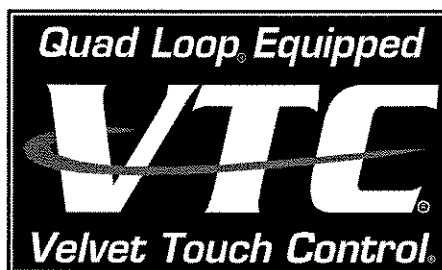
REF #	PART #	DESCRIPTION	QTY.
9	65413	Patent Pending (T-Box)	1
10	800014	Ignition	1
11	800015	Choke	1
12	65406	Parking Brake Caution	1
13	97013	VTC Only (Oil Tank)	1
14	30591	Warranty Notice	1
15	800010	Flex-Deck Ready Decal	1
16	97160	RPM Notice	1

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DECALS (CONT'D)



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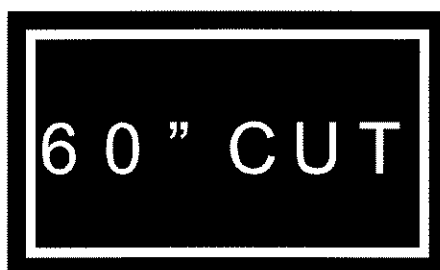
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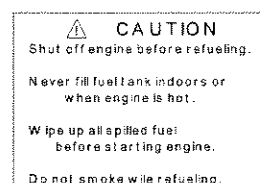
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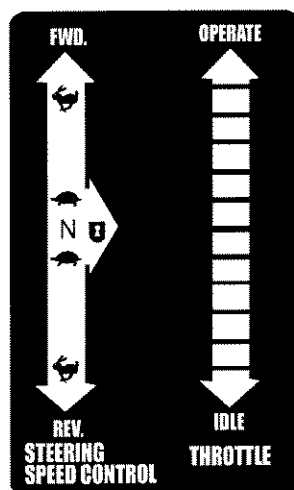
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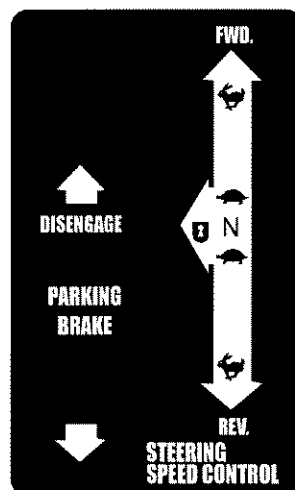
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MODEL	ENG-TRANS	ENG-DECK	DECK SPINDLE	CLUTCH-DRIVE
42"	B-41	B-81	A-89	
50"	B-41	B-84	B-112	
60"	B-41	B-81	B-112	
60"	B-41	B-85	B-130	
72"	B-41	B-85	B-162	
CITY	B-41	B-81	B-162	
TWIN	B-40	B-82	B-162	B-38

800042

23



27

REF #	PART #	DESCRIPTION	QTY.
17	30588	Hillside Danger	1
18	264000200210	VTC	1
19	30586	Tractor Buster (Rear Left Fender)	1
20	30590	USA Decal (Rear Right Fender)	1
21	65409	60 Inch Cut	2
22	40118	Fuel Caution	2

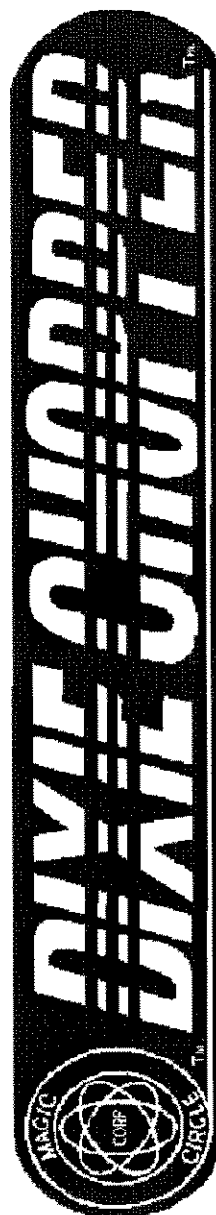
REF #	PART #	DESCRIPTION	QTY.
23	800042	Belt Information	1
24	30585	Fender Caution	1
25	63401	Throttle	1
26	63402	Brake & Steering	1
27	97514	Horn Warning	1
	97008	Cross Member Decal	1

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DECALS (CONT'D)



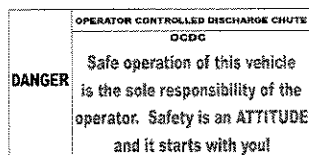
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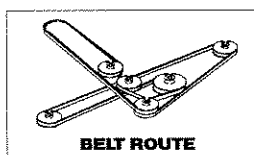
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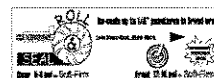
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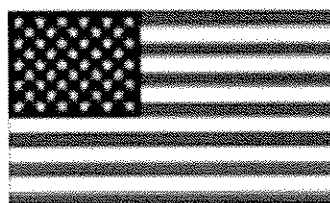
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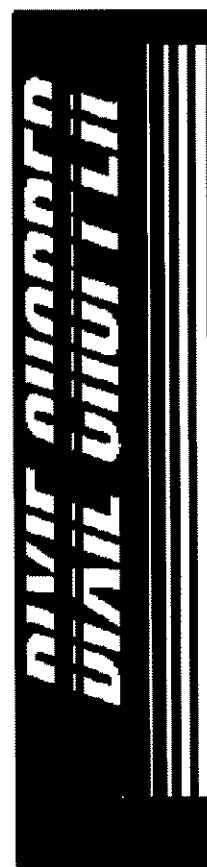
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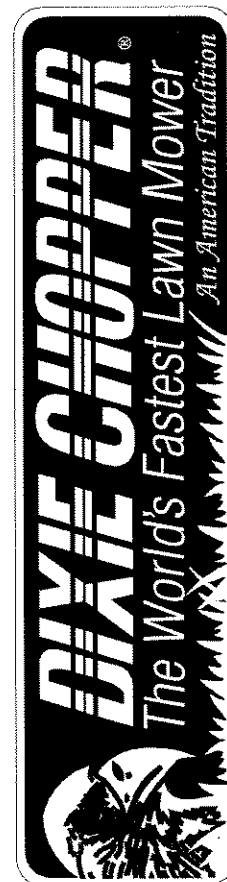
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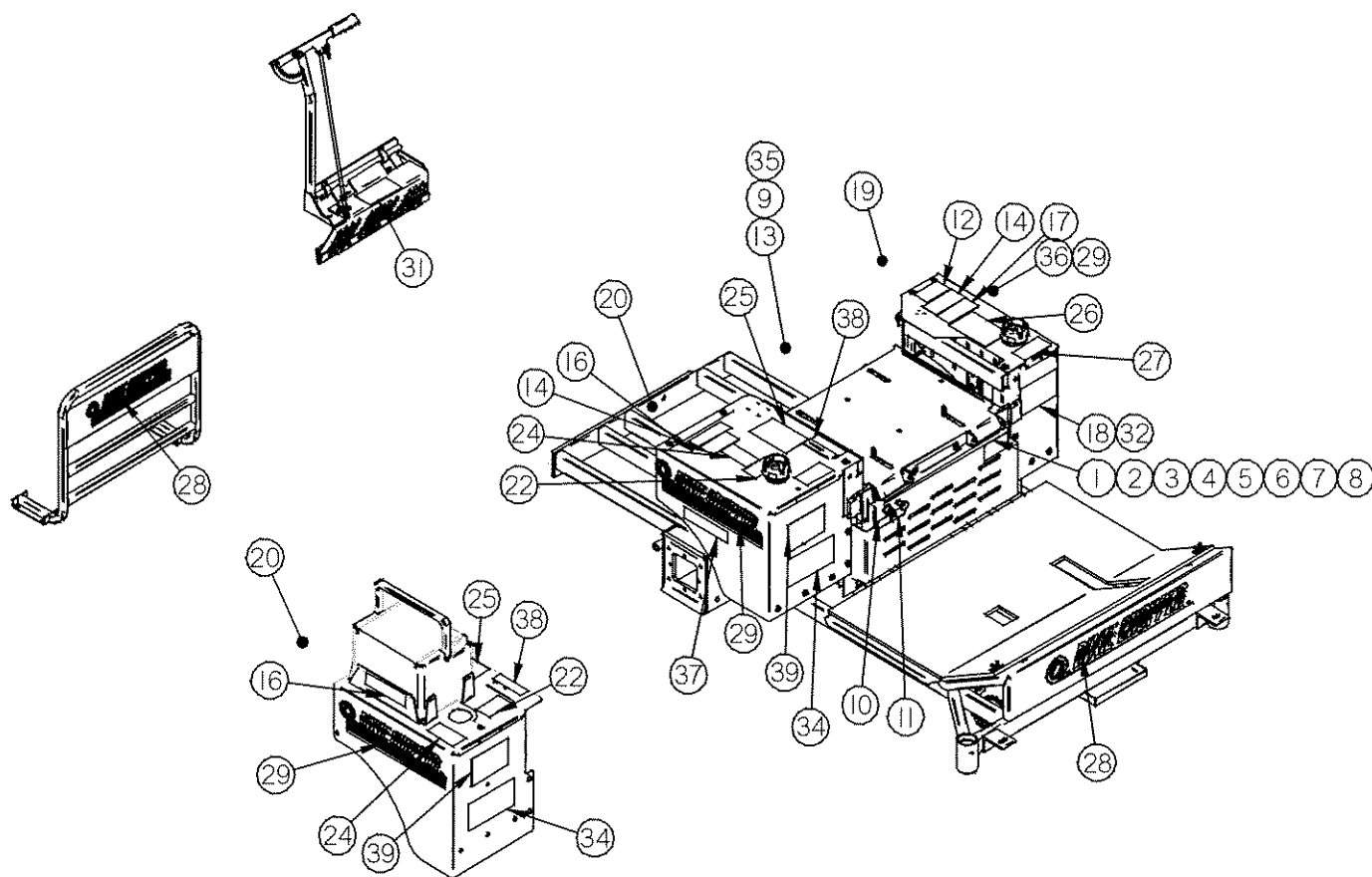
29

REF #	PART #	DESCRIPTION	QTY.
28	30573	Floor Pan Decal F/XW	2
	800033	Floor Pan Decal F/XT	2
29	30571	Fender Decal (Side Left Fender)	2
	800032	Fender Decal F/XT	2
30	30229	Deck Danger Decal	2
31	97072	OCDC Safety Decal	1
32	800017	Big Wheel Flatlander Decal	1

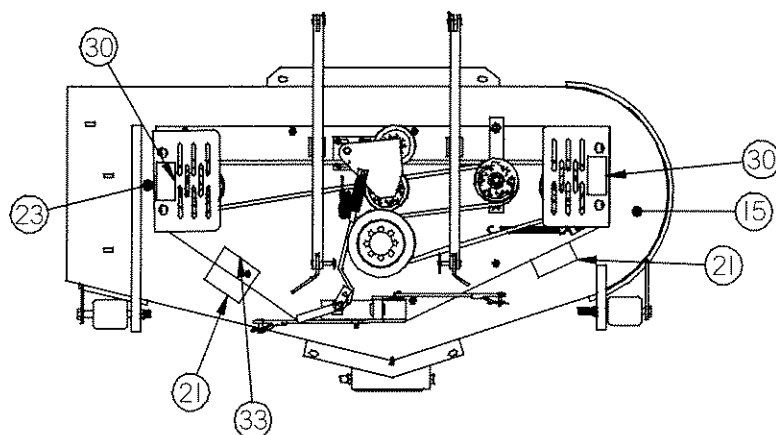
REF #	PART #	DESCRIPTION	QTY.
33	65422	Belt Route Decal	1
34	800008	Hp + 1 Decal	1
35	800018	Docu-Tube Decal	1
36	800019	Roll & seal Decal	1
37	800020	American Flag (Side Left Fender)	1
38	800043	Throttle Start Decal F/XT3000	1
39	800022	Xtreme Mowchine	1

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DECAL PLACEMENT

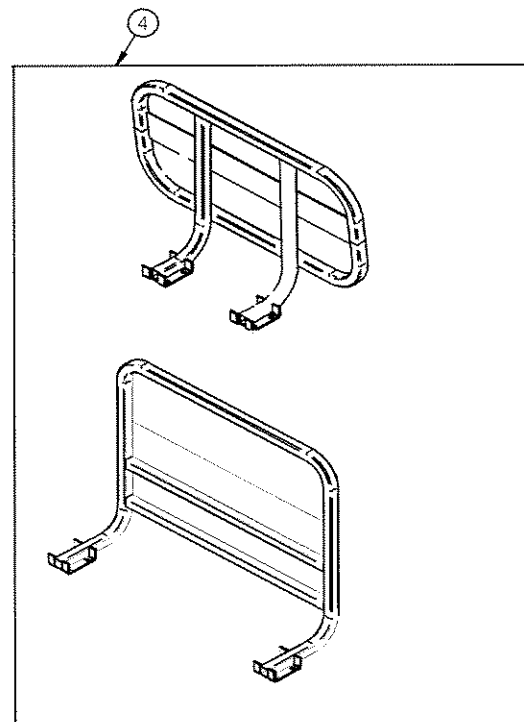
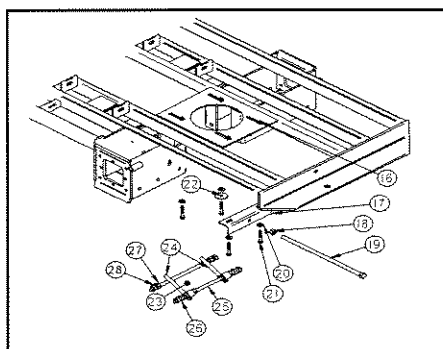
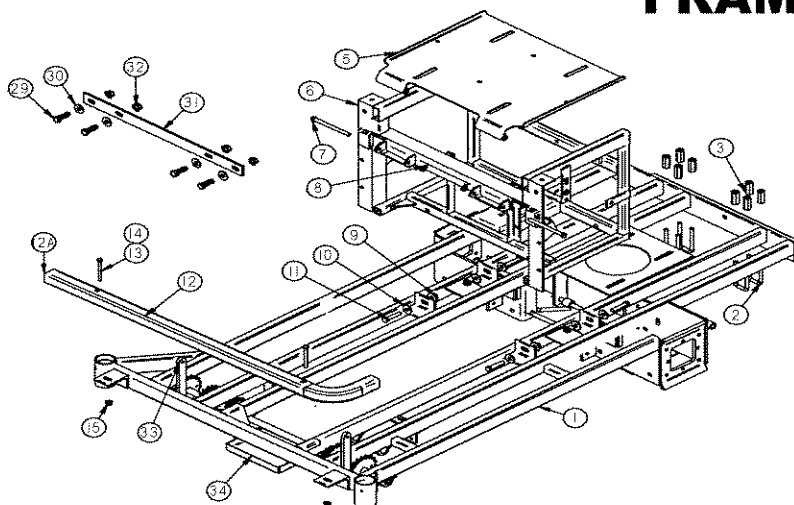


Note:
Decal Placement For
XT Right Fender



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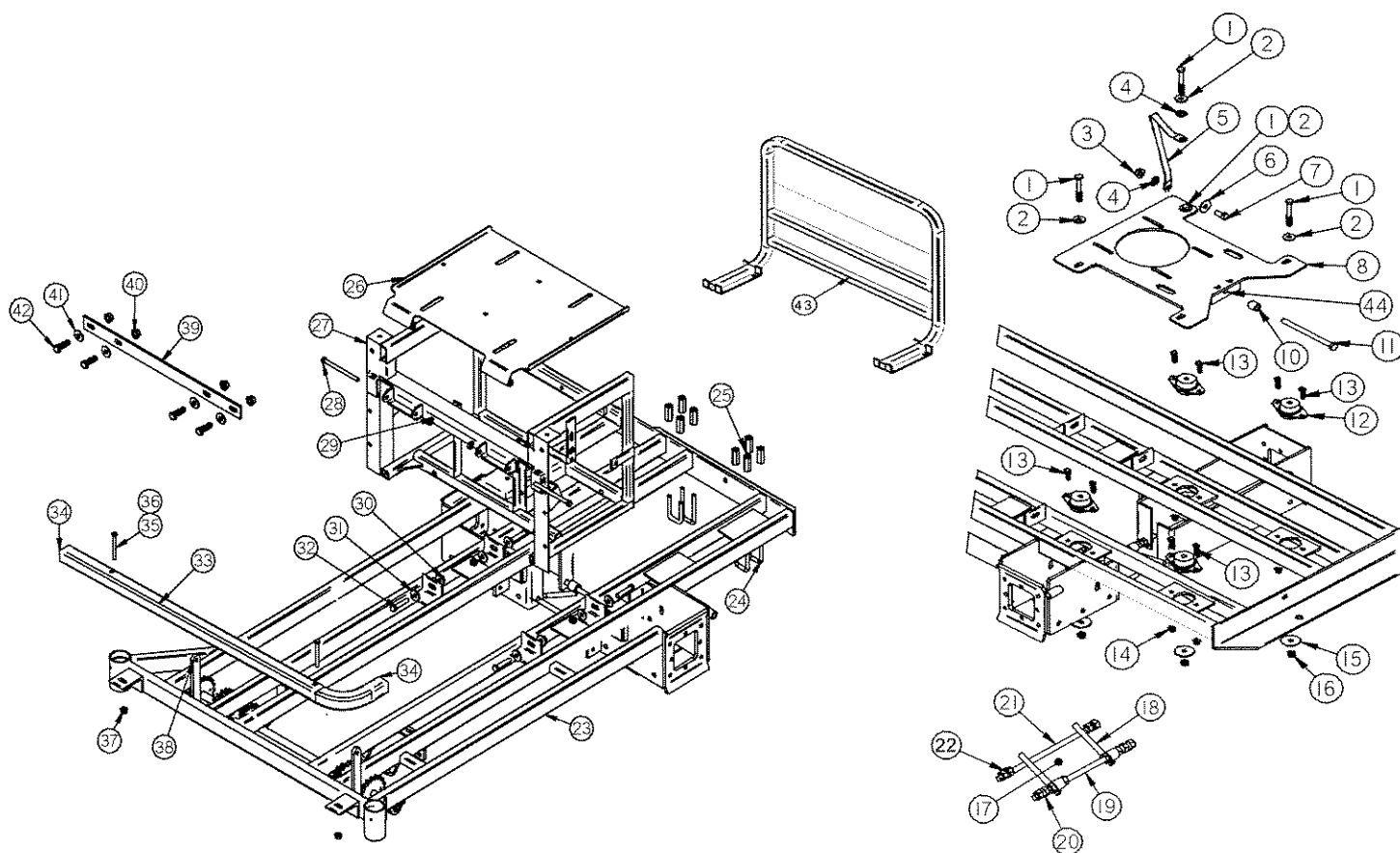
XWF2300, XWF2400, XW2600EFI, XWF2700, XT2800EFI, XF2600EFI, XFG2700 FRAME



REF #	PART #	DESCRIPTION	QTY.	REF #	PART #	DESCRIPTION	QTY.
1	100018	Weldment - XT-60 Frame	1	19	40221-60	Bolt 14" x 1/2"	1
2	B-204	3/8"-16 U-Bolt	4	20	W-113	5/16" Standard Flat Washer	4
3	N-160	3/8"-16 Coupling Nut	8	21	B-156	5/16"-18 x 2" Bolt	4
4	400000	V Style Rear Guard (XWF2400)	1	22	W-107	Shark-Tooth Belleville Washer	1
	400027	H Style Rear Guard (XW2600EFI, XFG2700, XF2600EFI, XT2800EFI, XT3000, XWF2700, XWF2300)	1	23	72220	Belt Guide Assembly (Include 24, 25, 26)	1
5	400026	Weldment - Low Ride Seat Pan w/ Hinge	1	24	72217	Belt Guide Weldment	2
6	100007	Weldment - Low Ride Transmission Frame	1	25	72222	All Thread	1
7	B-229	3/8"-16 x 5" Bolt	2	26	N-110	Nut	6
8	N-107	3/8"-16 Nyloc Nut	2	27	72222	All Thread	1
9	N-135	7/16"-20 Nyloc Nut	4	28	N-110	Nut	6
10	W-168	7/16" Standard Flat Washer	8	29	B-123	1/2"-13x1 1/2" Bolt	4
11	B-199	7/16"-20 x 2" Bolt	4	30	W-109	1/2" Flat Washer	4
12	10100-ST	Bumper - XW/XF	1	31	97124	60" Crossmember	1
12A	97169	Plastic Plug	2		97008	Crossmember Decal	1
13	W-160	10mm Flat Washer	2	32	N-157	1/2"-13 Whiz Flange Nut	4
14	B-179	3/8 - 16 X 2 1/2	2	33	400008	Mount - Floor Pan Hinge Frame	2
15	N-108	3/8"-16 Whiz Flange Nut	2	34	400085	Standard Bolt-in Battery Box (XWF2300, XF2600EFI, XW2600, XWF2400, XWF2700, XT2800EFI)	1
16	N-103-W	5/16"-18 Whiz Flange Nut	4		B-190	3/8"-16x1 1/2" Carriage Bolt	2
17	72216	Pull Stop Weldment	1		N-108	3/8"-16 Whiz Flange Nut	2
18	N-110	1/2"-13 Nut	1		97145	Diesel Battery Box (XFG2700 & XT3000)	
					B-190	3/8"-16x1 1/2" Carriage Bolt	2
					N-108	3/8"-16 Whiz Flange Nut	2

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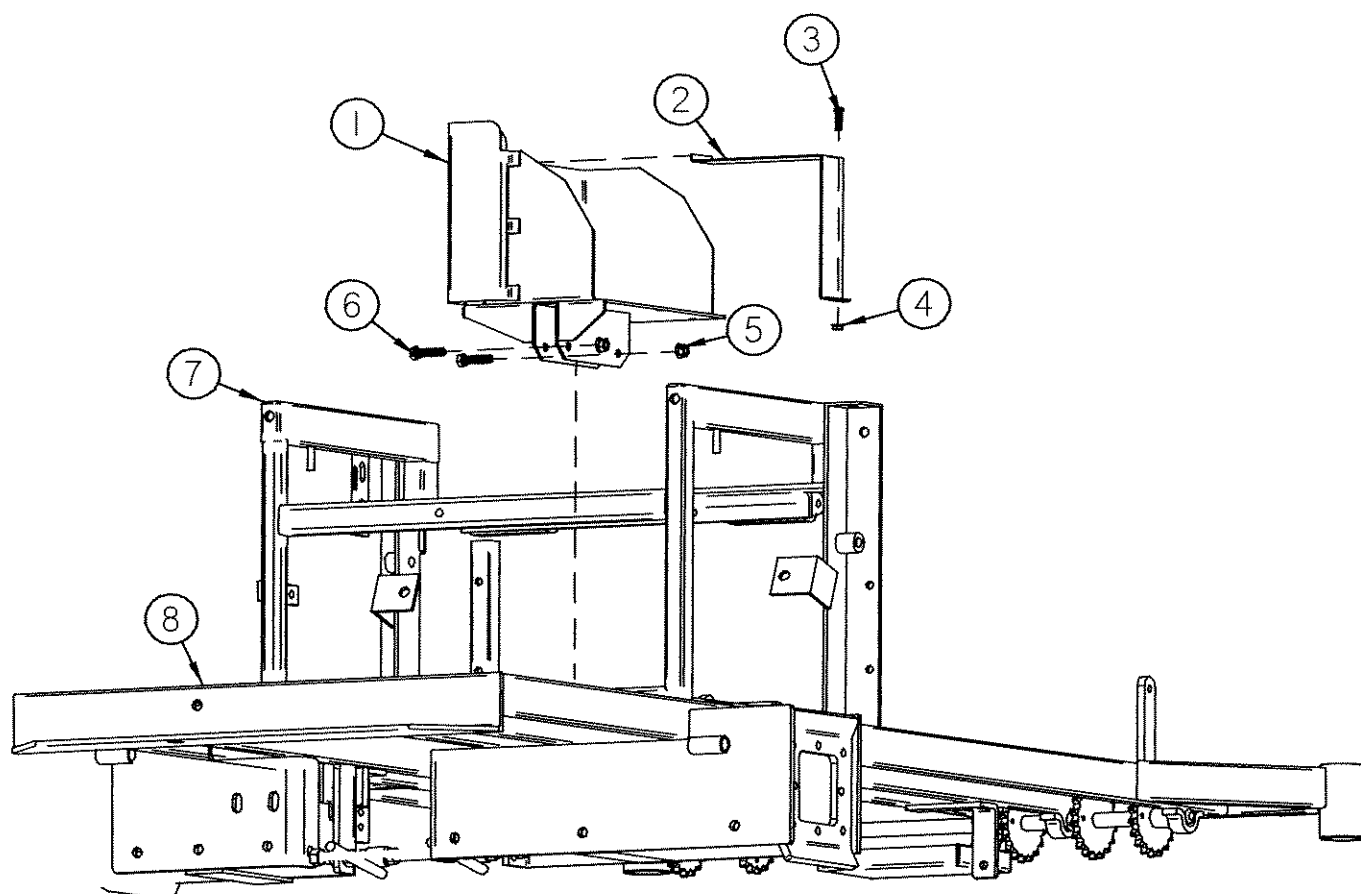
XT3000 FRAME



REF #	PART #	DESCRIPTION	QTY.	REF #	PART #	DESCRIPTION	QTY.
1	B-227	7/16"-14x3" Bolt	4	24	B-204	3/8"-16 U-Bolts	4
2	W-166	7/16" Flat Washer	4	25	N-160	3/8"-16 Coupling Nut	8
3	N-157	1/2"-13 Whiz Flange Nut	1	26	400026	Weldment - Low Ride Seat Pan w/Hinge	1
4	W-157	1/2" Star Tooth Washer	2	27	100007	Weldment - Low Ride Transmission Frame	1
5	97382	Ground Strap	1	28	B-229	3/8"-16x5" Bolt	2
6	W-128	1/2" Flat Washer	1	29	N-107	3/8"-16 Nyloc Nut	2
7	B-138	1/2"-13x1" Bolt	1	30	N-135	7/16"-20 Nyloc Nut	4
8	100047	Weldment - Motor Mount Generac Plate w/Tensioning Tab	1	31	W-168	7/16" Standard Flat Washer	8
10	10203	Bushing	1	32	B-199	7/16"-20x2" Bolt	4
11	B-202	1/2"-13x7" Tap Bolt	1	33	10100-ST	Bumper	1
12	100048	Mount - rubber motor	4	34	97169	Plastic Plug	2
13	B-108	3/8"16x1" Bolt	8	35	W-160	10mm Flat Washer	2
14	N-108	3/8"-16 Whiz Flange Nut	8	36	B-179	3/8"-16x2 1/2" Bolt	2
15	W-159	7/16" ID x 2" OD Flat Washer	4	37	N-108	3/8"-16 Whiz Flange Nut	2
16	N-123	7/16"-14 Nyloc Nut	4	38	400008	Mount - Floor Pan Hinge Frame	2
17	72220	Belt Guide Assembly	1	39	97124	60" Crossmember	1
18	72217	Belt Guide Weldment	2	40	N-157	1/2"-13 Whiz Flange Nut	4
19	72222	All Thread	1	41	W-109	1/2" Flat Washer	4
20	N-110	1/2"-13 Nut	6	42	B-123	1/2"-13x1 1/2" Bolt	4
21	72222	All Thread	1	43	400027	H Style Rear Guard	1
22	N-110	1/2"-13 Nut	6	44	N-110	1/2"-13 Nut	1
23	100044	Frame - Generac 60"	1				

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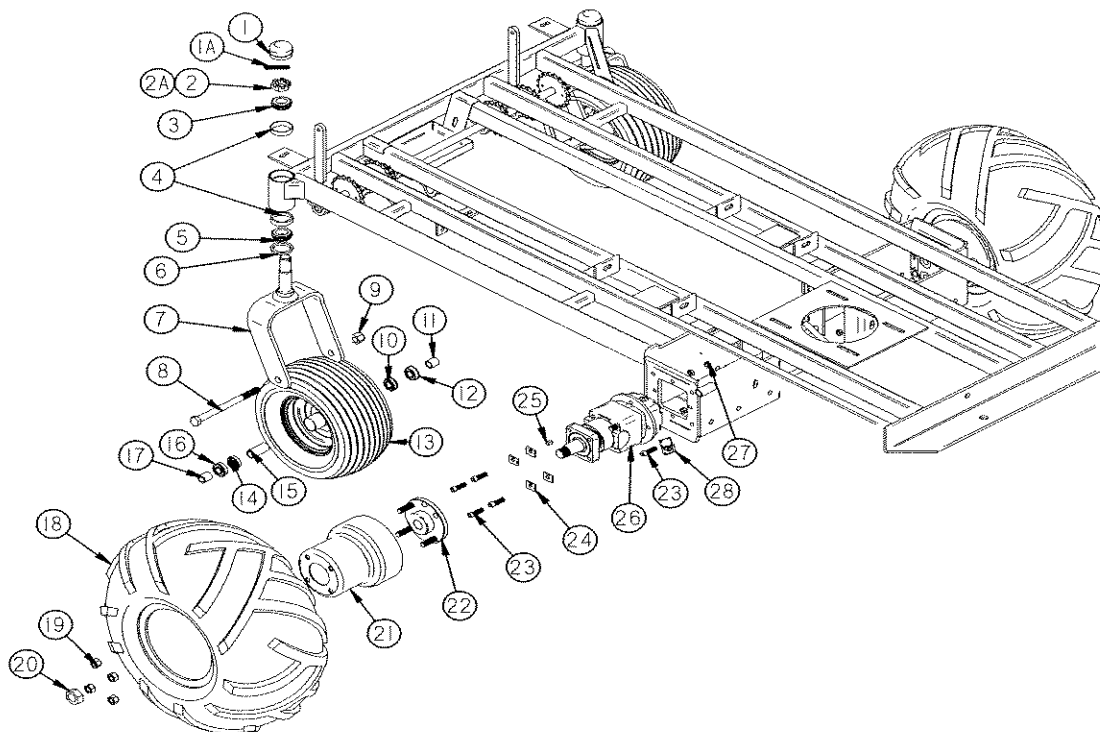
XT3000 BATTERY BOX



REF #	PART #	DESCRIPTION	QTY.
1	400072	Battery Box & Strap	1
2	400073	Strap	1
3	B-101	1/4"-20x1/2" Bolt	1
4	N-102	1/4-20 Whiz Flange Nut	1
5	N-108	3/8"-16 Whiz Flange Nut	2
6	B-158	3/8"x1 1/2 Bolt	2
7	100007	Frame - Low Ride Transmission	1
8	100044	Weldment - Generac 60" Frame	1
	500008	Positive Battery Cable	1
	500009	Negative Battery Cable	1

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WHEELS & TIRES

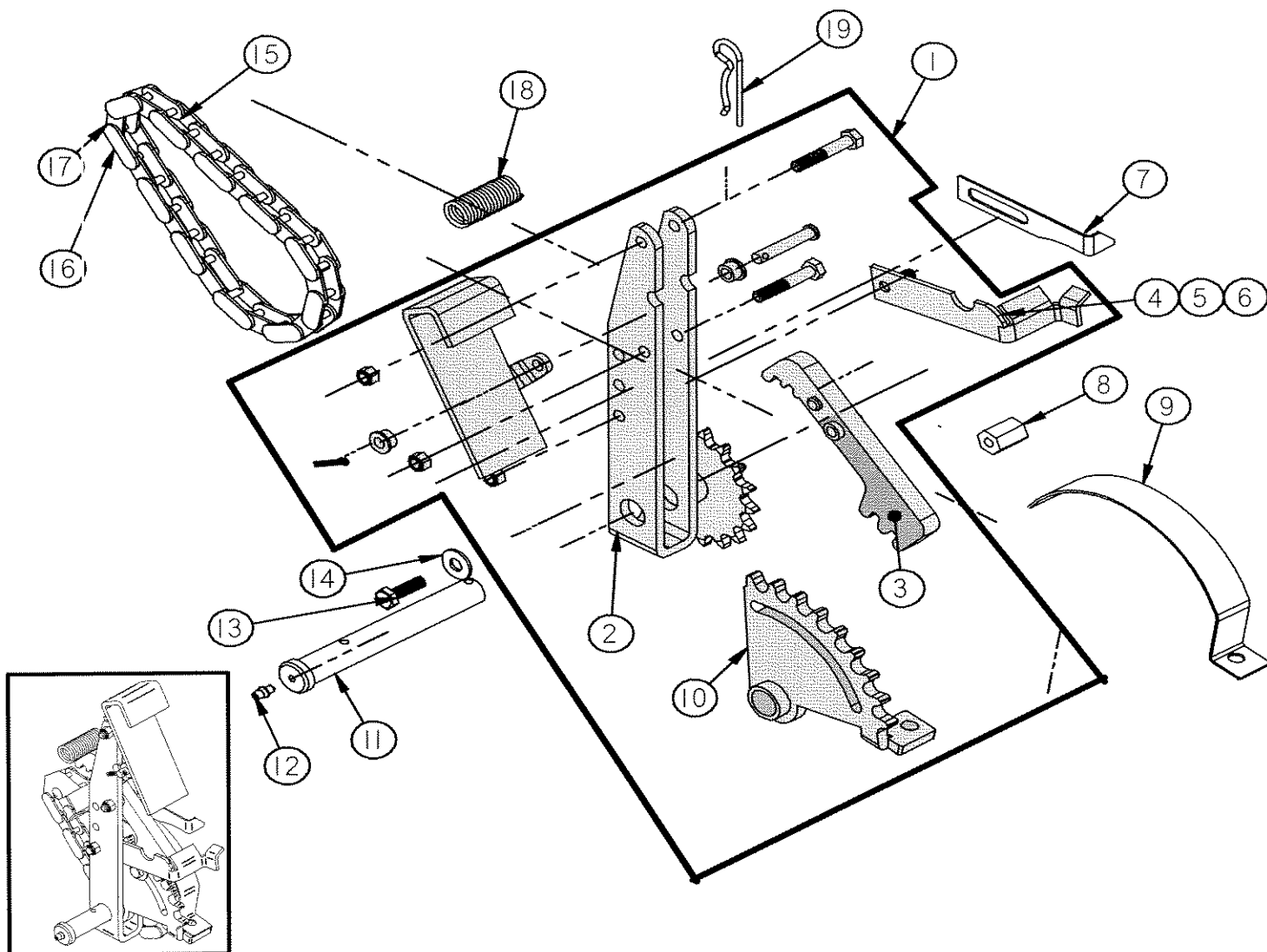


REF #	PART #	DESCRIPTION	QTY.
1	10220	Dust Cap	2
1A	P-108	Cotter Pin	2
2	N-142	1" Slotted Hex Nut	2
2A	N-183	1"-14 Jam Nyloc (XT2800EFI, XT3000)	2
3	10207	Top Bearing	2
4	10206	Outer Bearing Race	4
5	97171	Bottom Bearing	2
6	10208	Oil Seal	2
7	100023	Standard Front Fork (XWF2300, XW2600EFI, XWF2400, XFG2700, XWF2700, XF2600EFI)	2
	100019	Heavy Duty Front Fork (XT2800EFI, XT3000)	2
8	B-122	Standard - 5/8"-11x7 1/2" Bolt	2
	B-235	Heavy Duty - 5/8"-11x9" Bolt	2
9	N-115	Nut - 5/8"-11 Nyloc	2
10	67205	Inner Front Wheel Bearing	2
11	10203	Outer Front Wheel Spacer (for standard Forks)	2
	400052	Outer Front Wheel Spacer (for Heavy Duty Forks)	2
12	10205	Outer Front Wheel Bearing	2
13	97166	Front Tire Assembly (XF2600EFI, XFG2700, XWF2300, XWF2700, XW2600EFI, XWF2400)	2
	97165	Front Tire	2
	10239	Rim	2
	10127-S	Valve Stem	2
	400053	Front Tire Assembly (XT2800EFI, XT3000)	2
	400070	Front Tire - 15x600-6	2
	400071	Rim - 4.5"x6"x3.5" (Only)	2
	10127-S	Valve Stem	2

REF #	PART #	DESCRIPTION	QTY.
14	67205	Inner Front Wheel Bearing	2
15	67204	Inner Front Wheel Spacer	2
16	10205	Outer Front Wheel Bearing	2
17	10203	Outer Front Wheel Spacer (for all standard Forks)	2
	400052	Outer Front Wheel Spacer (for Heavy Duty Forks)	2
18	400019	Left Tire Assembly	1
	97200	Turf Boss III Tire	1
	400014	Rim	1
	10127-S	Valve Stem	1
	400020	Right Tire Assembly	1
	97200	Turf Boss III Tire	1
	400014	Rim	1
	10127-S	Valve Stem	1
19	N-113	Lug Nut	8
20	PB339303P	Wheel Motor Axle Nut	2
21	67266	Brake Drum	2
22	67002	Wheel Flange w/studs	2
23	B-183	Wheel Motor Bolt	8
		Wheel Motor Bolt (XT Models Take 12)	12
24	W-138	Wheel Motor Square Washer	8
25	PW72546	1/4" Key	2
26	67114	Wheel Motor 14Cu. In. (XF2600EFI, XFG2700, XWF2300, XWF2400, XWF2700, XW2600EFI)	2
	67118-W	Wheel Motor 18Cu. In. (XT2800EFI, XT3000)	2
27	N-127	Wheel Motor Nut	8
		Wheel Motor Nut (XT Models Take 12)	12
28	990700138	Clamp - Wheel Motor Toe F/XT	4

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FOOT PEDAL ASSEMBLY

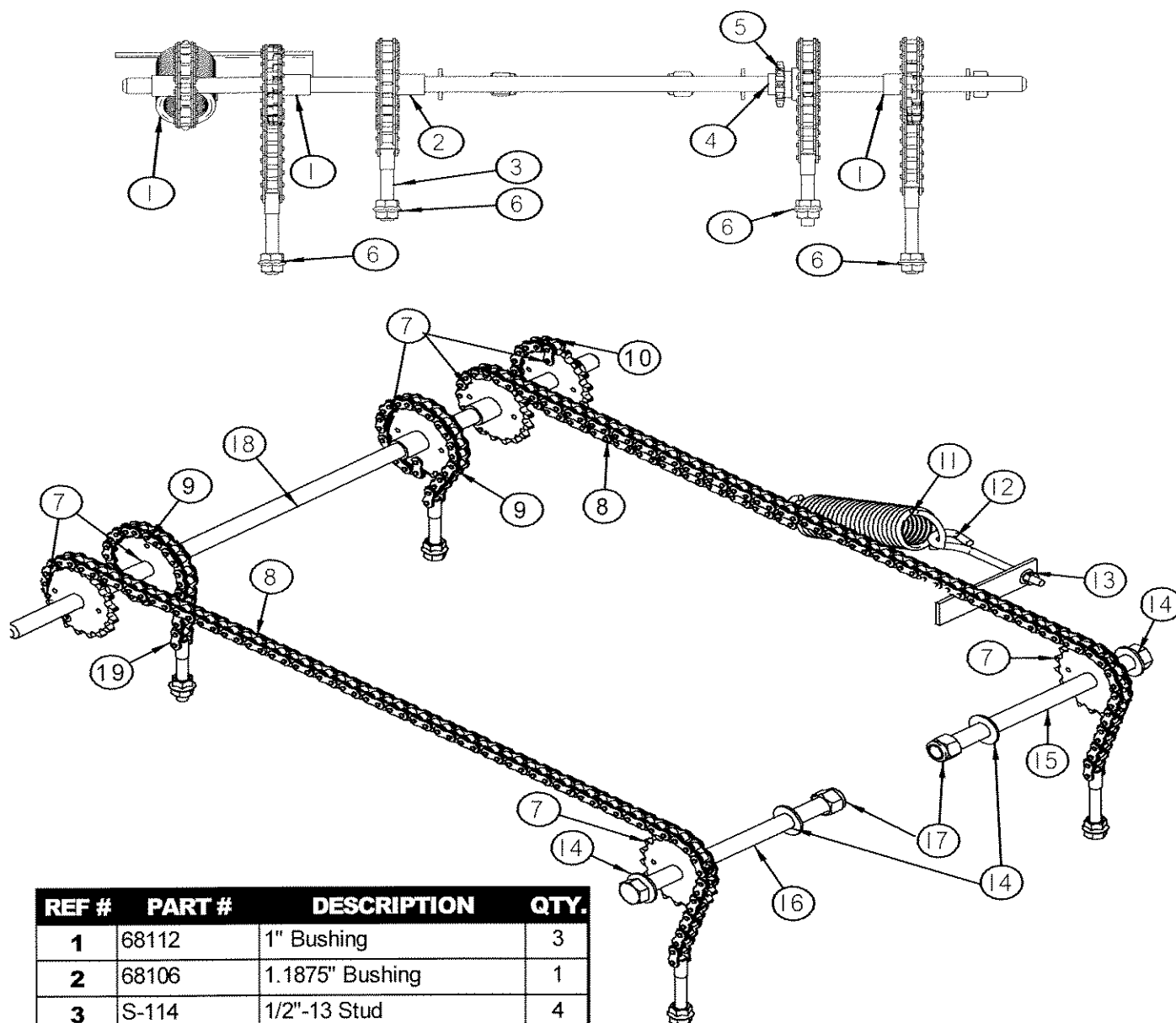


REF #	PART #	DESCRIPTION	QTY.
1	10107-1/2	Kit - Foot Pedal	1
2	10225-2	Weldment - #50 Foot Lift Arm	1
3	10224-1	Pawl	1
4	990735020	Foot Pedal Lock (Incl. #5 - #6)	1
5	W-164	Washer	1
6	N-144	Nut	1
7	300008	Deck Height Pointer	1
8	N-130	Coupling Nut	1
9	300007	Deck Height Indicator	1
10	10226-1	Lift Sprocket	1

REF #	PART #	DESCRIPTION	QTY.
11	10228-1	Pin	1
12	F-100	Grease Fitting	1
13	B-131	Bolt	1
14	W-113	Washer	1
15	68219	#50 Chain (Include Ref #16)	1
16	10233	#50 Half Link	1
17	10232	#50 Master Link	1
18	20217-25	Spring	1
19	30213	Cotter Pin	1

DIXIE CHOPPER

DECK LIFT SYSTEM

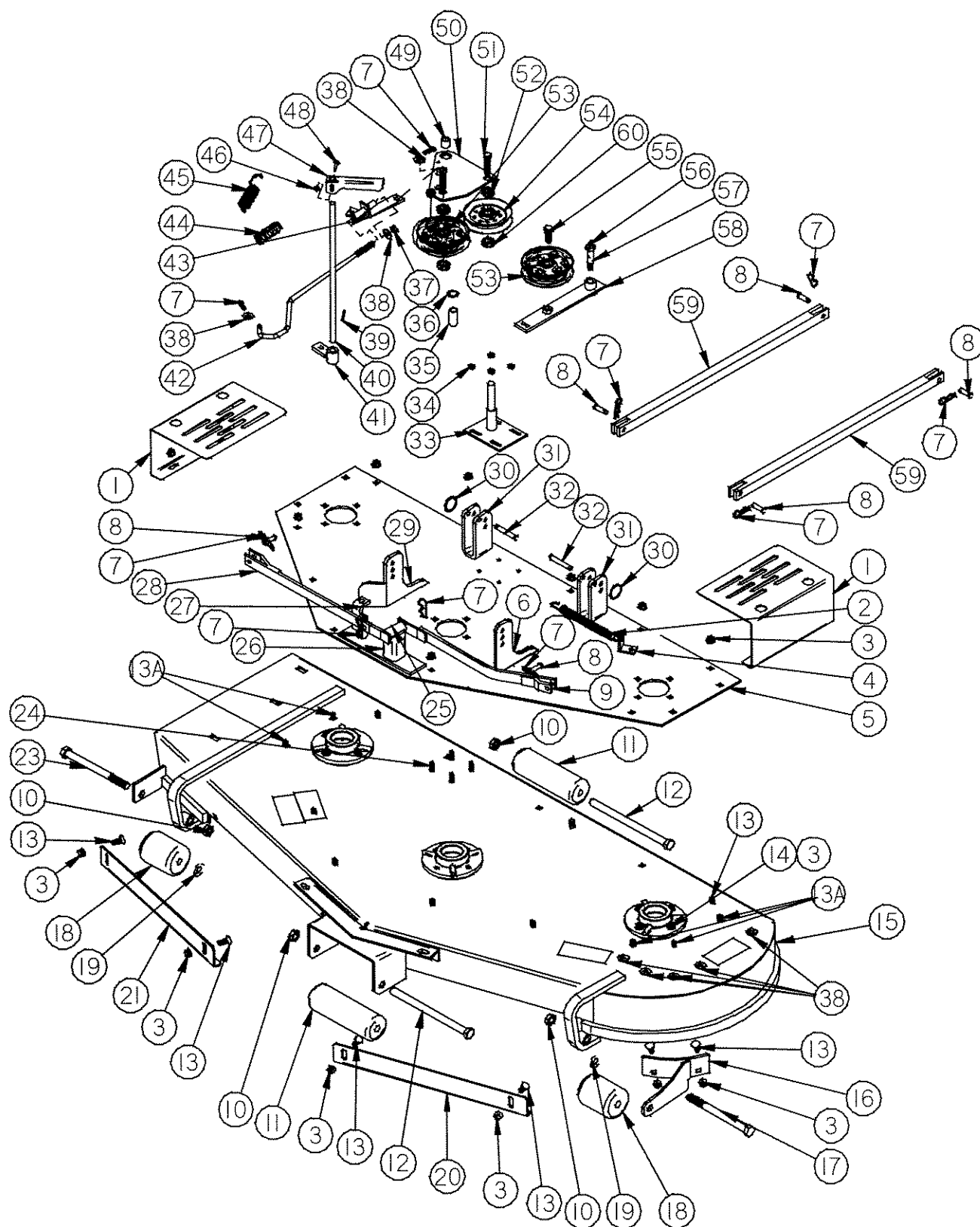


REF #	PART #	DESCRIPTION	QTY.
1	68112	1" Bushing	3
2	68106	1.1875" Bushing	1
3	S-114	1/2"-13 Stud	4
4	68105	1"OD x 3/4"ID x 3/8" Long	1
5	68104	#50 Small Sprocket	1
6	N-157	1/2"-13 Whiz Flange Nut	8
7	68103	Deck Lift Sprocket #50	7
8	990710003	#50 Rear Deck Lift Chain	2
9	68217	#50 Front Deck Lift Chain	2
10	990710002	#50 Return Spring Chain	1
11	97455	200 lb. Return Spring	1
12	B-241	3/8"-16 Eye Bolt	1

REF #	PART #	DESCRIPTION	QTY.
13	N-108	3/8"-16 Whiz Flange Nut	1
14	W-154	3/4" Flat Washer	4
15	B-239	3/4"-10x10" Bolt	1
16	B-238	3/4"-10x8.5" Bolt	1
17	N-158	3/4"-10 Nyloc Nut	2
18	68113	3/4"x31.5" Rod	1
19	10232	#50 Master Link	10

DIXIE CHOPPER

60" DECK



DIXIE CHOPPER

60" DECK (CONT'D)

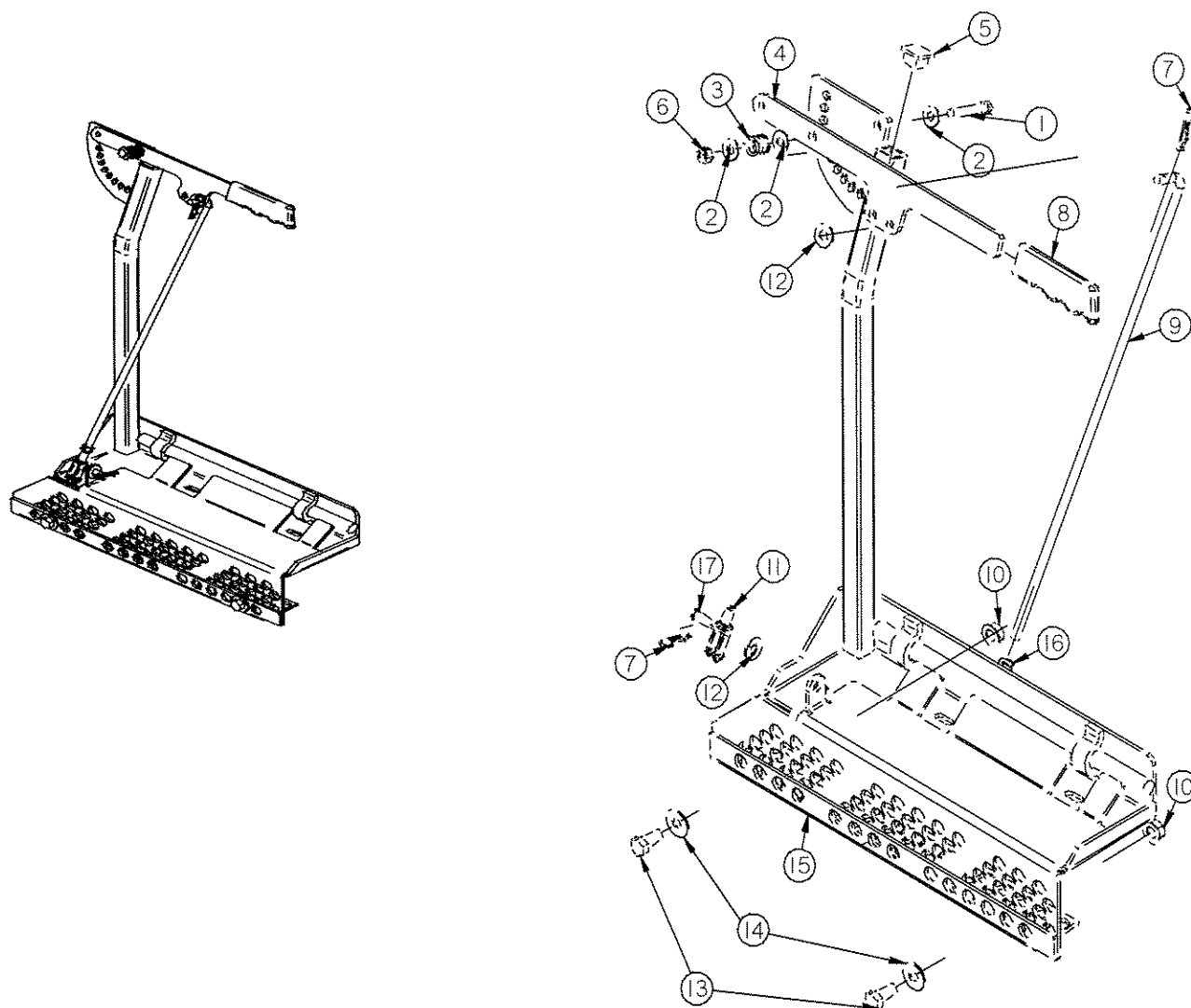
REF #	PART #	DESCRIPTION	QTY.
	300006	60" Deck Assembly	1
1	300046	Pulley Guard	2
2	10222	Spring	1
3	N-108	3/8" Whiz Flange Nut	41
4	65308-L	Idle Spring Tab	1
5	300002	60" Top Plate Weldment	1
6	334000130111	Left 3-Hole Tab	1
7	20224	Hairpin Clip	10
8	P-102	3/8"x1.25" Clevis Pin	6
9	30232	Left Scissor Arm	1
10	N-156	5/8"-11 Nyloc Jam Nut	4
11	30240-0	Long Roller	2
12	B-255	5/8"-11x9" Carriage Bolt	2
13	B-110	3/8"-16x3/4" Carriage Bolt	24
13A	B-135	3/8"x16x1" Bolt	5
14	B-136	3/8"-16x1.25" Carriage Bolt	12
15	300009	60" Deck Weldment (Include #15,16,20,21)	1
16	300003	Weldment - Roller Bracket	1
17	B-253	5/8"-11x6" Carriage Bolt	1
18	67240	Short Roller	2
19	W-135	5/8" Flat Washer	2
20	300005	Left 60" Blow Out Baffle	1
21	300004	Right 60" Blow Out Baffle	1
23	B-254	5/8"-11x7" Carriage Bolt	1
24	B-172	1/4"-20x1" Bolt	4
25	F-100	3/16" Drive in Grease Fitting	1
26	67131	Scissor Link Tower Weldment	1
27		Enguaging Tower Weldment	1
28	30231	Right Scissor Arm	1
29	334000130110	Right 3-Hole Tab	1
30	C-104	Ring Clip	2
31	334000130109	2-Hole Tab	2
32	P-103	3/8" x 2" Clevis Pin	2

REF #	PART #	DESCRIPTION	QTY.
33	30235	Pivot Stand	1
34	N-102	1/4"-20 Whiz Flange Nut	4
35	10203	1" Shim (if needed)	*
36	65278	1/2" Shim (if needed)	*
	30112	1/8" Shim (if needed)	*
37	N-107	3/8 -16 Nylon Lock Nut	1
38	W-104	3/8" Flat Washer	12
39	P-113	Roll Pin	1
40	30211	Enguaging Shaft	1
41	30210	Cam Weldment	1
	30209-1	Enguaging Rod Assembly (Inc. #37,38,42,43,44)	
42	97343	Enguaging Rod	1
43	30209-B	Connecting Arm Bracket	1
44	30207-S	Enguaging Spring	1
45	20217-25	Return Spring	1
46	N-173	#10 Nyloc Nut	1
47	30212	Enguaging Handle (Coated)	1
48	B-245	#10-24 Carriage Bolt	1
49	30206	5/8"x1/2" Bushing	1
	300012	Triangle Plate Assembly (Inc. #49,50,51,52,60,F-102)	1
50	300011	Weldment - Triangle Plate	1
51	B-185	5/8"-11 x 2" Bolt	2
52	N-180	5/8"-11 Jam Lock Nut	2
53	30224	Flat Idler Pulley	2
54	30234	V Pulley	1
55	B-117	1/2"-13x1.25" Bolt	1
56	F-101	1/4"-28 90 Grease Fitting	1
57	B-118G	1/2 x 1 1/2 Shoulder Bolt	1
58	30223	Idler Arm	1
59	30214-86	Stabilizer Bar	2
60	N-181	5/8 - 11 Lock nut	2

* Use individually or a combination of 10203, 65278 and 30112 to achieve proper belt alignment between the triangle plate and the top center deck spindle pulley.

DIXIE CHOPPER

60" OCDC

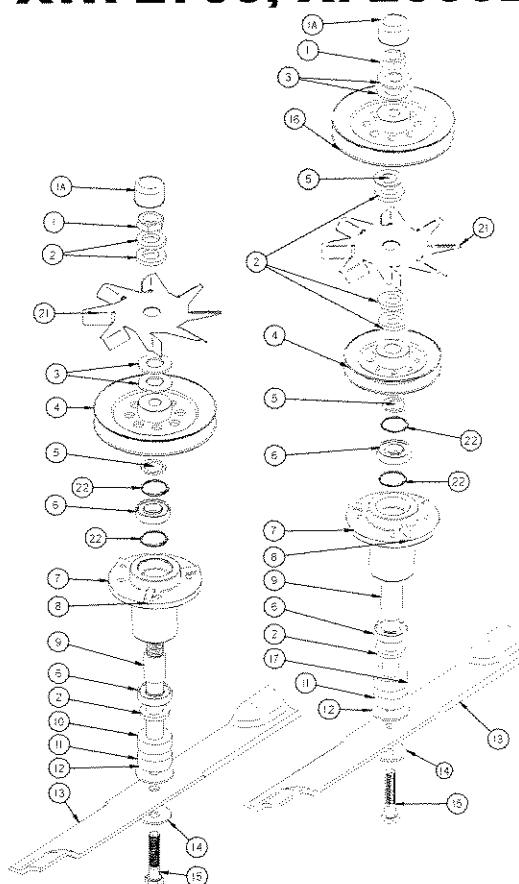
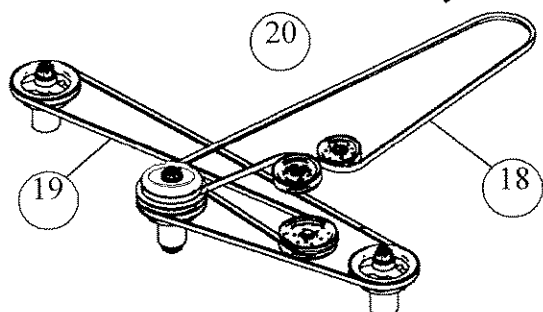


REF #	PART #	DESCRIPTION	QTY.
	68122-60	Assembly - 60" OCDC	
1	B-179	3/8"-16 x2.5" Bolt	1
2	W-104	3/8" Standard Flat Washer	3
3	20252	Spring	1
4	900014	Handle	1
5	68142	1"x1" Plastic Plug	1
6	N-107	3/8"-16 Nyloc Nut	1
7	20224	Clip	2
8	67258	Handle Grip	1

REF #	PART #	DESCRIPTION	QTY.
9	97122	Control Rod (Inc. #9,11,16)	1
10	N-157	1/2"-13 Whiz Flange Nut	2
11	68121	3/8"-24 Yoke	1
12	W-104	3/8" Standard Flat Washer	2
13	B-138	1/2"-13x1" Bolt	2
14	W-109	1/2" Standard Flat Washer	2
15	68136	Lower Screen	1
16	N-150	3/8"-24 Nut	1
17	P-102	3/8"x1.25" Clevis Pin	1

DIXIE CHOPPER

HUBS AND BELTS XWF2300, XWF2400, XW2600EFI, XFG2700, XWF2700, XF2600EFI



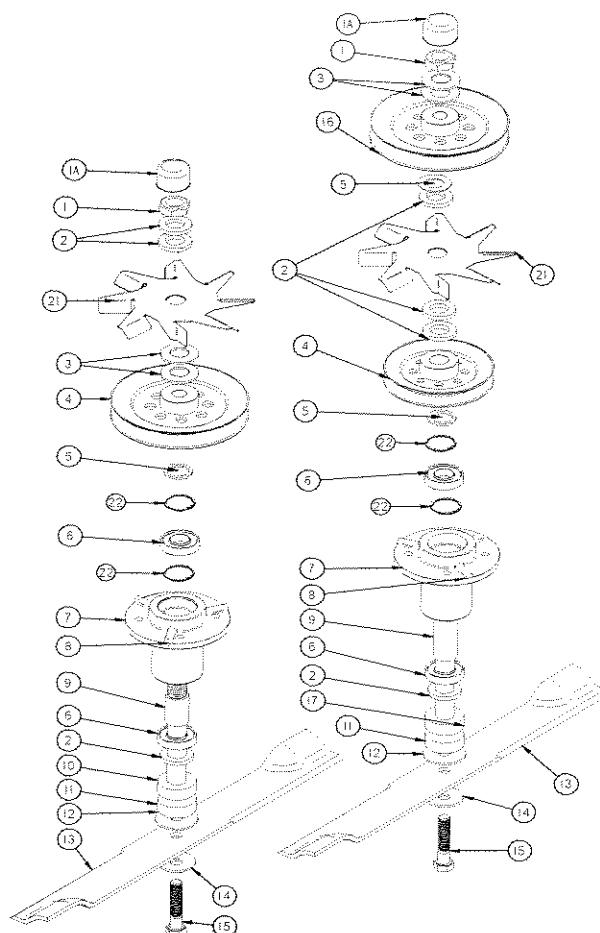
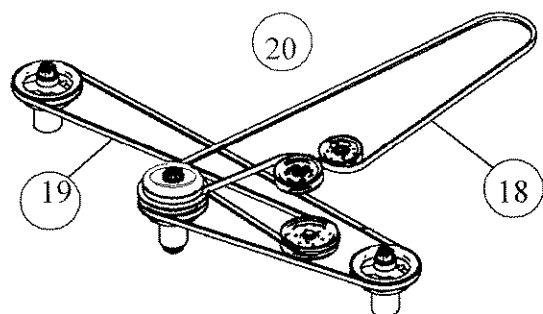
REF #	PART #	DESCRIPTION	QTY.
	10161	Outside Complete Spindle	2
	10161-L	Center Complete Spindle	1
1	N-167	1" Nut	3
1A	67255	Spindle Hub Caps	3
2	W-146	1/4" Washer	10
3	W-137	1" Belleville Washer	6
4	9907525X100S	5.25" Pulley	3
5	W-131	1/8" Washer	4
6	30218	Sealed Bearing	6
7	30241	Deck Hub	3
8	F-102	Grease Fitting	3
9	30219	Inner Deck Hub Spacer	3
10	30217	Short Blade Shaft	2
11	30242	1/2" Blade Spacer	3
12	W-101	Fiber Washer	3

REF #	PART #	DESCRIPTION	QTY.
13	30227-60H	60" Standard High Lift Blade	3
	30227-60N	60" Heavy Duty High Lift Blade (Optional)	3
14	W-100	5/8" Belleville Washer	3
15	B-121	2.5" Blade Bolt (use w/o blade spacer)	3
	B-121-L	3" Blade Bolt (use with blade spacer)	3
	B-121-LL	3.25" Blade Bolt (use with Whiz-Mow)	3
16	9907675X100S	6.75" Pulley	1
17	30217-L	Long Blade Shaft	1
18	9907B85	Engine - Deck Belt	1
19	9907B130	Deck Belt	1
20	9907B41	Engine-Trans. Belt (not shown)	1
21	300026	Fan - 1" Bore x 8 1/4" Steel Gray	3
22	788080	Snap Ring	6
	30302	Whiz-Mow (Optional)	3
	98124	Hard-Faced 60" Blades (Optional)	3
	98005	Offset 60" Blades (Optional)	3

DIXIE CHOPPER

HUBS AND BELTS

XT3000, XT2800EFI

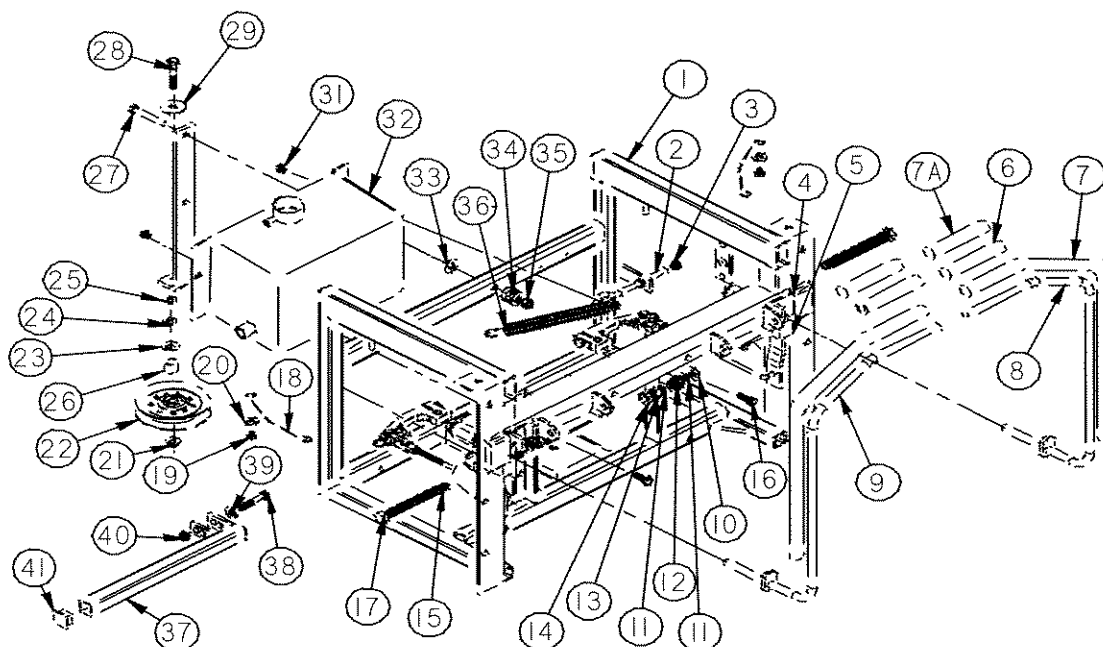


REF #	PART #	DESCRIPTION	QTY.
	10161	Outside Complete Spindle Assembly	2
	10161-L	Center Complete Spindle Assembly	1
1	N-167	1" Nut	3
1A	67255	Spindle Hub Caps	3
2	W-146	1/4" Washer	11
3	W-137	1" Belleville Washer	6
4	9907525X100S	5.25" Pulley	3
5	W-131	1/8" Washer	4
6	30218	Sealed Bearing	6
7	30241	Deck Hub	3
8	F-102	Grease Fitting	3
9	30219	Inner Deck Hub Spacer	3
10	30217	Short Blade Shaft	2
11	30242	1/2" Blade Spacer	3
12	W-101	Fiber Washer	3

REF #	PART #	DESCRIPTION	QTY.
13	30227-60H	60" Standard High Lift Blade	3
	30227-60N	60" Heavy Duty High Lift Blade (Optional)	3
14	W-100	5/8" Belleville Washer	3
15	B-121	2.5" Blade Bolt (use w/o blade spacer)	3
	B-121-L	3" Blade Bolt (use with blade spacer)	3
	B-121-LL	3.25" Blade Bolt (use with Whiz-Mow)	3
16	9907675X100S	6.75" Pulley	1
17	30217-L	Long Blade Shaft	1
18	9907B85	Engine - Deck Belt	1
19	9907B130	Deck Belt	1
20	9907B41	Engine-Trans. Belt (not shown)	1
21	600026	Fan - 1" x 8 1/4" Steel Gray	3
22	788080	Snap Ring	6
	30302	Whiz-Mow (Optional)	3
	98124	Hard-Faced 60" Blades (Optional)	3
	98005	Offset 60" Blades (Optional)	3

DIXIE CHOPPER

XWF2300, XW2600EFI, XWF2400, XFG2700, XF2600EFI, XT2800EFI, XT3000, XWF2700 TRANSMISSION FRAME ASSEMBLY

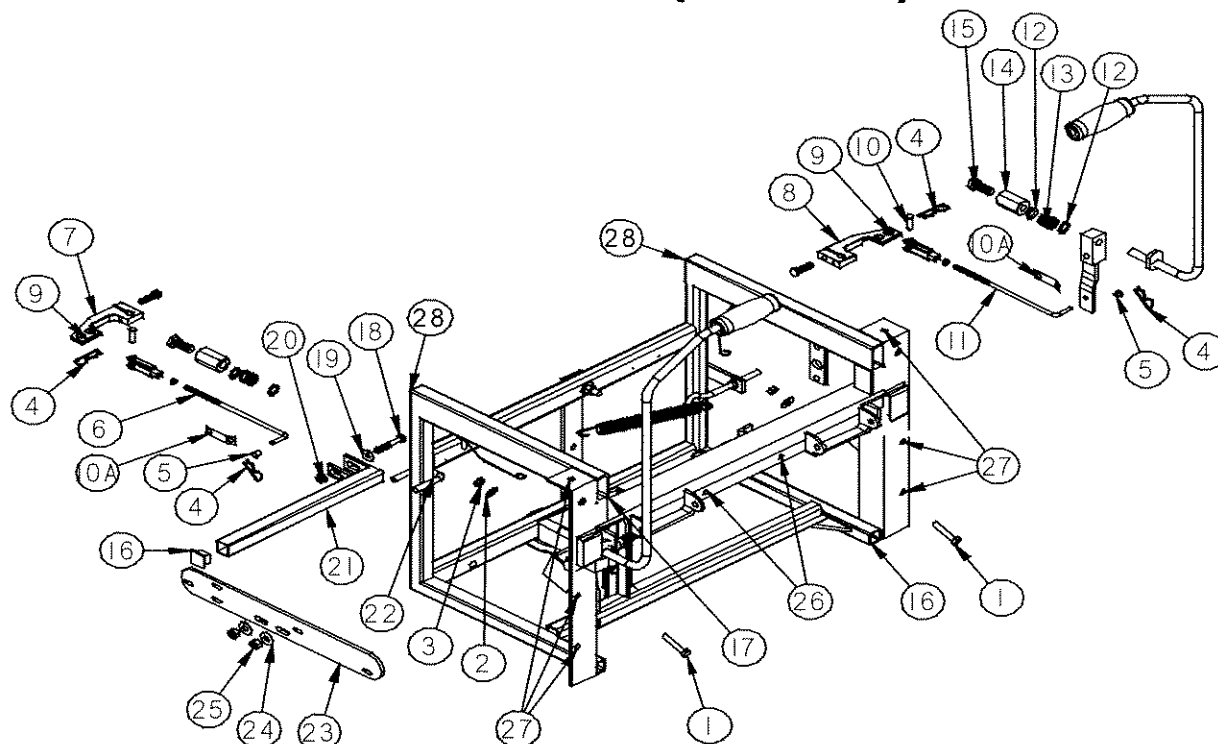


REF #	PART #	DESCRIPTION	QTY.
1	100007	Low Ride Transmission Frame	1
2	B-150	Eye Bolt	1
3	N-103W	Nut	2
4	W-171	Plastic Washer	2
5	65205	Steering Block Weldment	2
6	20257	Rubber Handle	2
7	400037	Foam Lever Sleeve	2
7A	67259	Foam Handle Grip	2
8	20231-L	Left Steering Lever (XT3000)	1
	20231	Left Steering Lever (Other Models)	
9	20232-L	Right Steering Lever (XT3000)	1
	20232	Right Steering Lever (Other Models)	
10	W-170	Teflon Washer	2
11	W-110	Machine Washer	4
12	20252	Spring	2
13	N-110	Hex Nut	2
14	N-111	Jam Nut	2
15	F-101	Grease Fitting 90 degree	2
16	B-131	Bolt	2
17	B-143G	Bolt	2
18	40218	Seat Strap	2

REF #	PART #	DESCRIPTION	QTY.
19	N-103-W	Nut	4
20	W-113	Washer	4
21	N-117	3/8\"-16 Large Flange Lock Nut	1
22	30234	Pulley	1
23	W-124	3/8\" Machine Washer .120"	
24	W-123	3/8\" Machine Washer .060"	
25	W-176	3/8\" Machine Washer .031"	
26	97415	Spacer (Inside Pulley)	1
27	B-165	3/8\"-16 x 2\" Bolt	1
28	B-124	3/8 Bolt	1
29	W-104	3/8 Standard Flat Washer	1
30	100011	Idler Arm	1
31	N-103-W	Nut	2
32	200008	Hydraulic Tank (3-1-02)	1
33	W-125	Washer	1
34	W-126	Washer	2
35	N-107	Nut	1
36	10222	Spring	1
37	97021	Wide Fender Brace	1
38	B-165	Bolt - 3/8\"-16x2\" Grade 5	1
39	W-113	Washer - 5/16\" Standard Flatwasher	1
40	N-108	Nut - 3/8\"-16 Whiz Flange	1
41	68142	Plastic Plug 1"x1"	1

DIXIE CHOPPER

XWF2300, XWF2700, XWF2400, XFG2700, XF2600EFI, XW2600EFI TRANSMISSION FRAME ASSEMBLY (CONT'D)



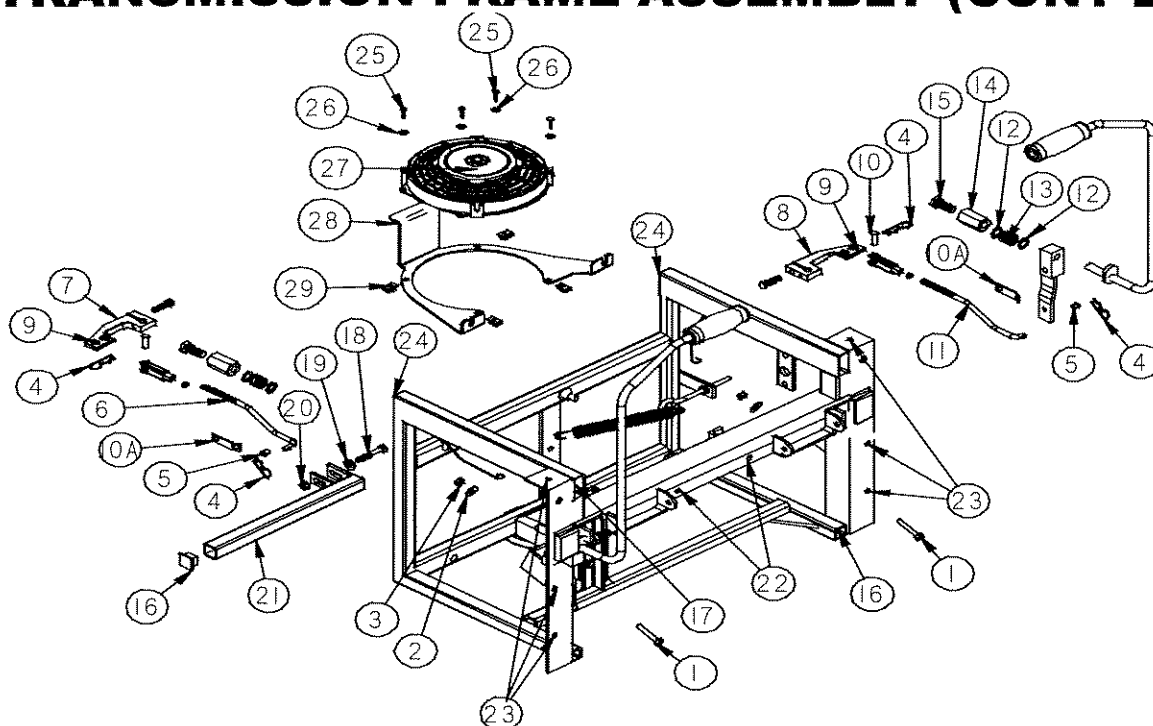
REF #	PART #	DESCRIPTION	QTY.
1	B-105	5/16"-18x1 3/4 Full Thread	2
2	W-113	Washer	2
3	N-103	Nut	2
4	20224	Hairpin Clip	4
5	20222	Plastic Bushing	2
6	200001	Right Pump Control Rod	1
	20214	Yoke	1
	N-105	Nut	1
7	65207-R	Right Pump Control Arm	1
	P-118	Roll Pin	1
	B-131	Bolt	1
8	65207-L	Left Pump Control Arm	1
	P-118	Roll Pin	1
	B-131	Bolt	1
9	20221	Plastic Bushing	2
10	P-101	Pin	2
10A	20223	Backing Clip	2

REF #	PART #	DESCRIPTION	QTY.
11	200002	Left Pump Control Rod	1
	20214	Yoke	1
	N-105	Nut	1
12	W-110	Washer	4
13	20252	Spring	2
14	N-175	Coupling Nut	2
15	B-138	Bolt	2
16	68142	Plastic Plug 1"x1"	3
17	67256	Plastic Plug 1"x2"	2
18	B-165	3/8"-16x2" GR 5 Bolt	1
19	W-113	5/16" Standard Washer	1
20	N-108	3/8"-16 Whiz Flange Nut	1
21	97021	Wide Fender Brace	1
22	B-206	U-Bolt (EFI Only)	1
23	600031	EFI Module Mount	1
24	W-104	Washer (EFI Only)	2
25	N-107	Nut (EFI Only)	2
26	N-188	1/4"-20 AR Series Threaded Insert	2
27	N-152	1/4"-20 Nut Insert	6
28	N-153	5/16"-18 Insert Nut	4

DIXIE CHOPPER

XT2800EFI, XT3000

TRANSMISSION FRAME ASSEMBLY (CONT'D)

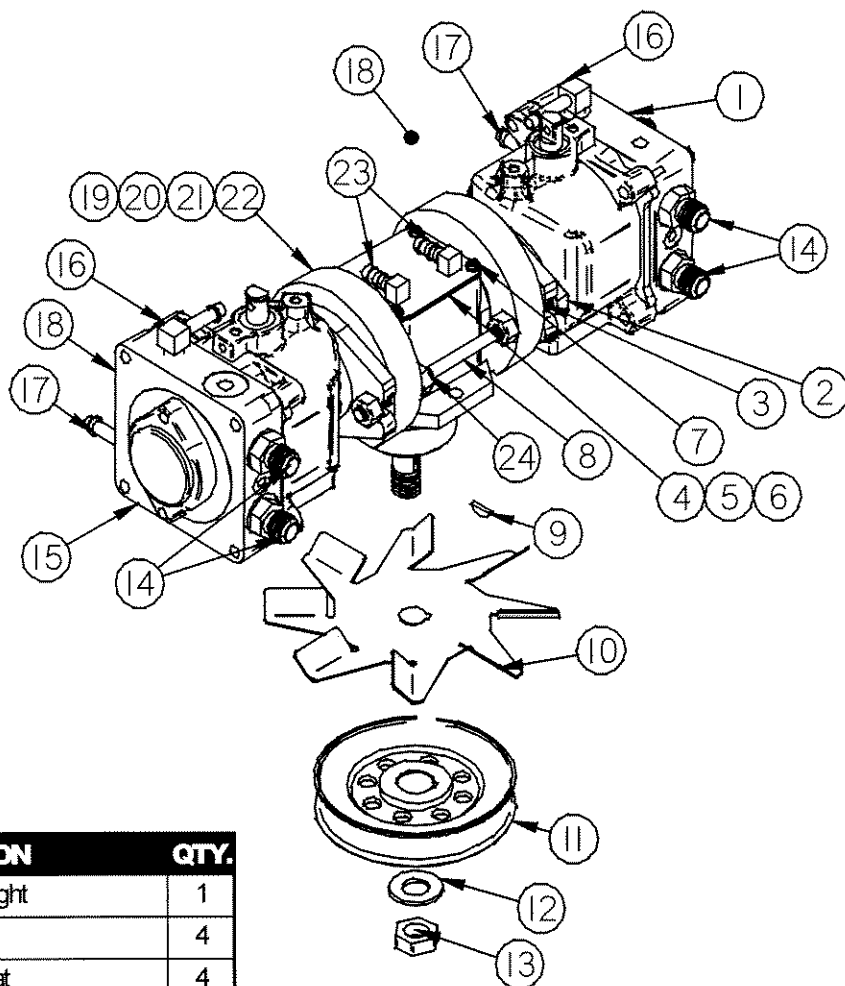


REF #	PART #	DESCRIPTION	QTY.
1	B-129	5/16"-18x2 1/4" Bolt	2
2	W-113	Washer	2
3	N-103	Nut	2
4	20224	Hairpin Clip	4
5	20222	Plastic Bushing	2
6	200020	16 Ser. Right Pump Control Rod	1
	20214	Yoke	1
	N-105	Nut	1
7	200004	16 Ser. Right Pump Control Arm	1
	P-118	Roll Pin	1
	B-131	Bolt	1
8	200005	16 Ser. Left Pump Control Arm	1
	P-118	Roll Pin	1
	B-131	Bolt	1
9	20221	Plastic Bushing	2
10	P-101	Pin	2
10A	20223	Backing Clip	2
11	200019	16 Ser. Left Pump Control Rod	1
	20214	Yoke	1
	N-105	Nut	1

REF #	PART #	DESCRIPTION	QTY.
12	W-110	Washer	4
13	20252	Spring	2
14	N-175	Coupling Nut	2
15	B-138	Bolt	2
16	68142	Plastic Plug 1"x1"	3
17	67256	Plastic Plug 1"x2"	2
18	B-165	Bolt	1
19	W-113	Washer	1
20	N-108	Nut	1
21	97021	Wide Fender Brace	1
22	N-188	1/4"-20 AR Series Threaded Insert	2
23	N-152	1/4"-20 Nut Insert	6
24	N-153	5/16"-18 Nut Insert	4
25	B-203	10-24x3/4" Bolt	4
26	W-152	#10 Washer	4
27	200043	Electric Fan	1
28	200042	Electric Fan Mount	1
29	C-105	U-Clips	4

DIXIE CHOPPER

XF2600EFI, XFG2700, XWF2300, XWF2400, XWF2700, XW2600EFI TRANSMISSION & DRIVE



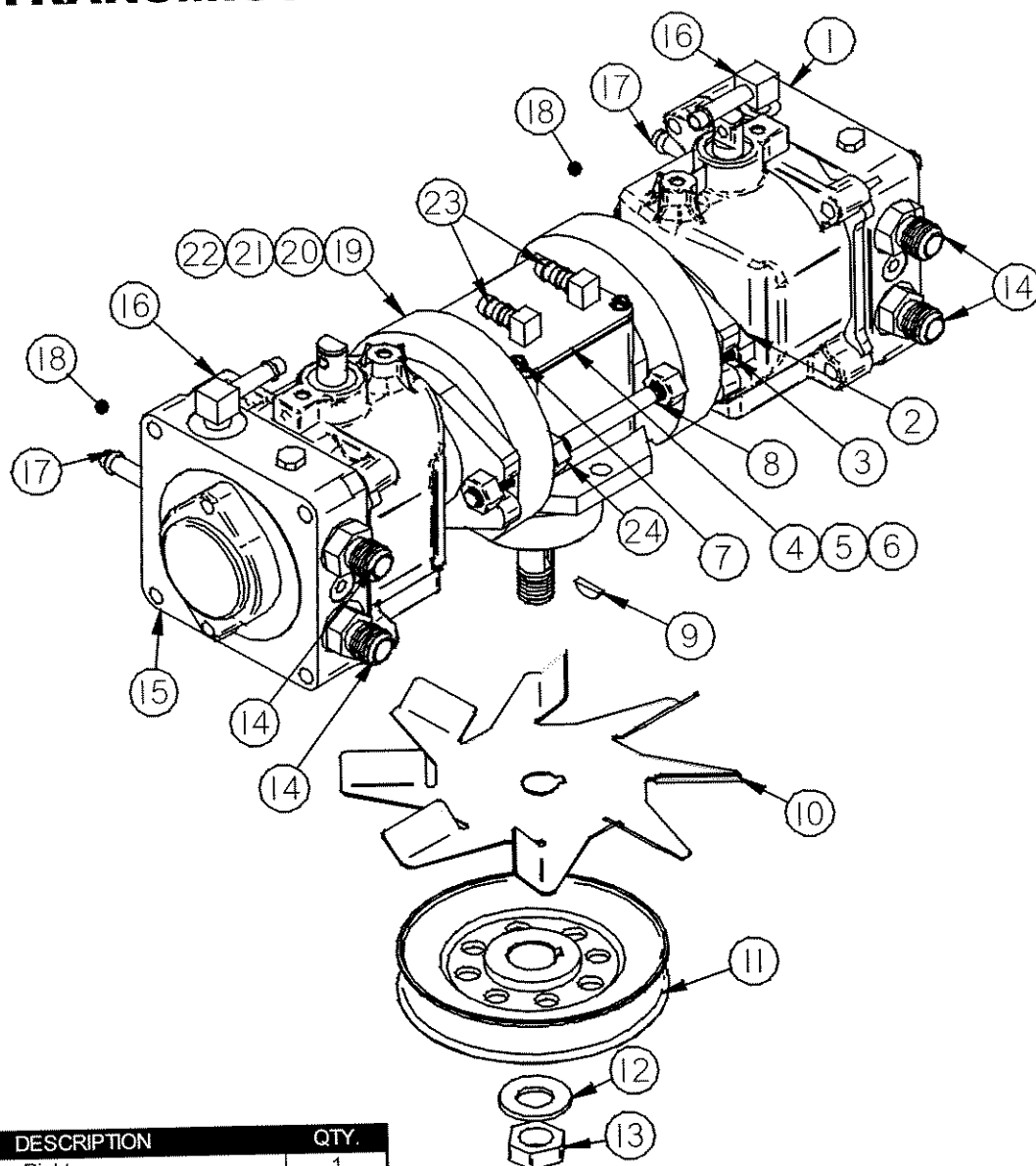
REF #	PART #	DESCRIPTION	QTY.
1	65070	Sundstrand 10A Pump - Right	1
2	N-168	Nut - 3/8"-24	4
3	W-169	Washer - 5/16" Grade 8 Flat	4
4	000365201	T Gear Box (Complete Gear Box Only)	1
5	788101	T Box Gasket	1
6	772150	T Box Cover Plate	1
7	792025	T Box Cover Plate Bolt	4
8	65206	3/8" Threaded Rod	2
9	K-102	Woodruff Key 3/16"x 3/4"	1
10	200040	Fan	1
11	200041	525X750S Transmission Pulley	1
12	W-132	3/4" Belleville Washer	1
13	N-114	Nut - 3/4"-16	1
14	65004	High Pressure Port Fitting	4
15	65071	Sundstrand 10A Pump - Left	1

REF #	PART #	DESCRIPTION	QTY.
16	67015	Case Bleed Fitting	2
17	65072	Charge Pump Inlet Fitting	2
18	2513030	Dump Valve - no cross port	2
19	65001	Small Bell Housing	2
20	788030B	Bearing Plate Gasket	2
21	792026	Bell Housing Bolt	8
22	65024	Pump O-Ring	2
23	68031	T Box Fitting (Brass) <i>S/N 3043211 & After use one on Left side Only. Plug on Right side (28534).</i>	2
24	N-184	Nut 3/8"-24	4

DIXIE CHOPPER

XT2800EFI, XT3000

TRANSMISSION & DRIVE

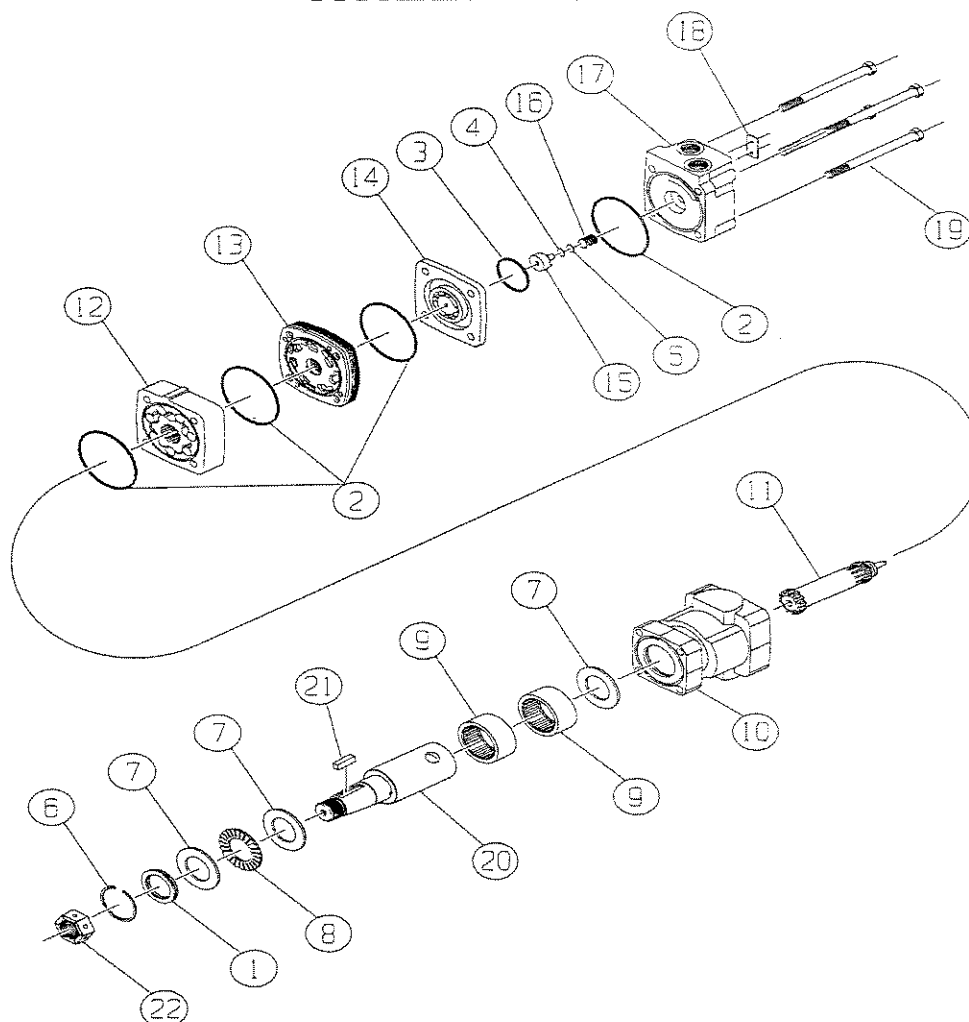


REF #	PART #	DESCRIPTION	QTY.
1	200012	Pump -16 Ser. Right	1
2	N-168	3/8"-24 Nut	4
3	W-169	5/16" Grade 8 Flat Washer	4
4	000365201-L	T-Gear Box (Complete Gear Box Only)	1
5	788101	T-Box Gasket	1
6	772150	T-Box Cover Plate	1
7	792025	T-Box Cover Plate Bolt	4
8	65206	3/8" Threaded Rod	2
9	K-102	Woodruff Key 3/16"x3/4"	1
10	200040	Fan	1
11	200041	525X750S Transmission Pulley	1
12	W-132	3/4" Belleville Washer	1
13	N-114	3/4"-16 Nut	1
14	65004	High Pressure Port Fitting (XT2800EFI)	4
		High Pressure Port Fitting (XT3000)	4

REF #	PART #	DESCRIPTION	QTY.
15	200013	Pump -16 Ser. Left	1
16	67015	Case Bleed Fitting	2
17	72016	Straight 1/2"x1/2" Fitting	2
18	2513030	Dump Valve - No Cross Port	2
19	200003	Bell Housing - 16 Ser. Pump	2
20	788030B	Bearing Plate Gasket	2
21	792026	Bell Housing Bolt	8
22	65024	Pump O Ring	2
23	68031	T-Box Fitting (Brass)	2
		S/N 3043211 & After use one on Left side Only. Plug on Right side (28534).	
24	N-184	3/8"-24 Nut	4

DIXIE CHOPPER

WHEEL MOTOR



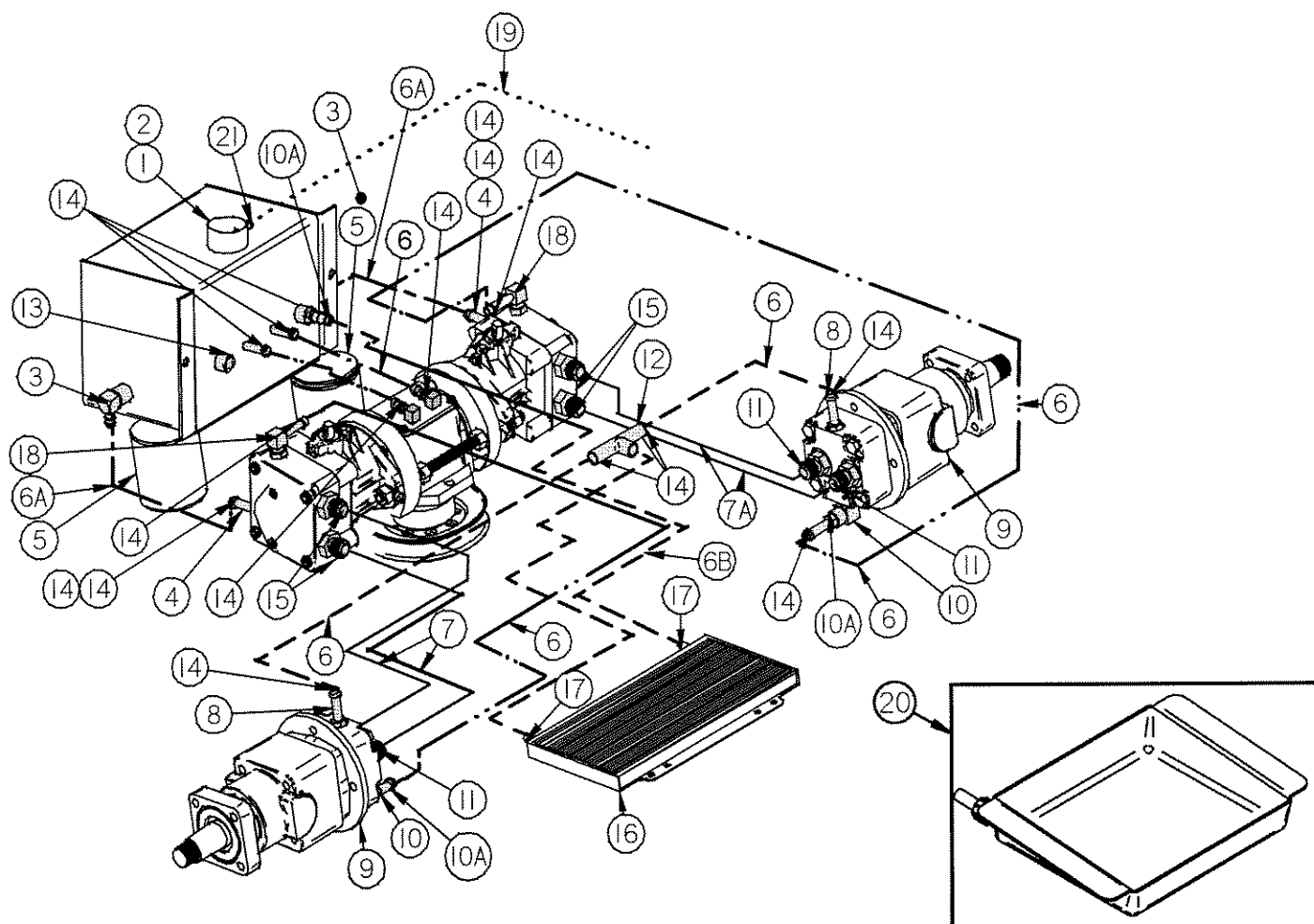
REF #	PART #	DESCRIPTION	QTY.
	67114	Complete 14 Cu. In. Wheel Motor Identification # W80379	2
	67118-W	Complete 18 Cu. In. Wheel Motor Identification # W80380	2
	PB333700	Seal Kit (Contains item 1-5)	
1	PB018069	Dust/Shaft Seal	1
2	IN KIT	Body Seal	4
3	IN KIT	Commutator Seal	1
4	IN KIT	O-ring Seal	1
5	IN KIT	Teflon Back-up Seal	1
6	PB018073	Snap Ring	1
7	PB018054	Thrust Washer	3
8	PB018052	Thrust Bearing	1
9	PB018053	Housing Bearing	2
10	PB130015	Housing	1

REF #	PART #	DESCRIPTION	QTY.
11	PB014027	Drive Link (14 cu.in.)	1
	PB014027	Drive Link (18 cu.in.)	1
12	PB332014	Rotor Assembly (14 cu.in.)	1
	PB332018	Rotor Assembly (18 cu.in.)	1
13	PB015008	Manifold	1
14	PB012013	Commutator Assembly	1
15	PB018056	Endcover Piston	1
16	PB018059	Piston Spring	1
17	PB160007G	Endcover	1
18	N/A	ID Tag	1
19	PB334014	Assembly Bolts (14 cu.in.)	4
	PB334018	Assembly Bolts (18 cu.in.)	4
20	PW72545	Shaft	1
21	PW72546	Shaft Key	1
22	PB339303P	Shaft Nut	1

DIXIE CHOPPER

XF2600EFI, XFG2700, XWF2300, XWF2400, XWF2700, XW2600EFI

HYDRAULIC HOSE DIAGRAM

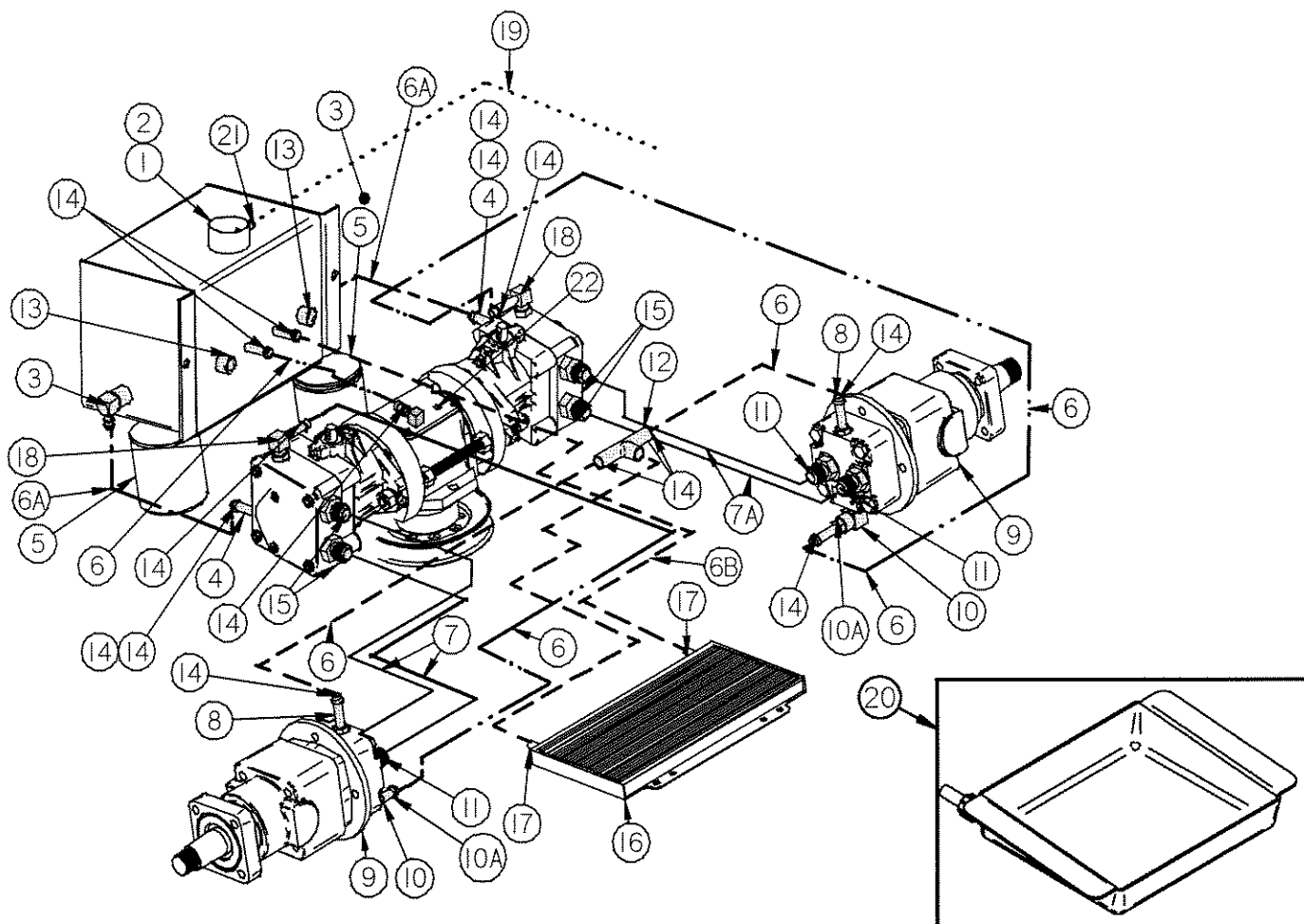


REF #	PART #	DESCRIPTION	QTY.
1	200008	Hydraulic Tank and Cap	1
2	40117-C	Oil Cap	1
	40117-T	T - Handle w/Dipstick (Optional)	1
3	60125	90 - 3/8" NPT x3/8" Barb	2
4	65072	Charge Pump Inlet Fitting	2
5	68140	Filter - Hydro Zinga 40 Micron	2
6	65108	3/8" Clear Hose	/ft
6A	200027	3/8" Black Ribbed Hose (Exterior Braided)	/ft
6B	60109	3/8" Black Hose	/ft
7	65073	High Pressure Black Hydro Hose Left	2
7A	65074	High Pressure Black Hydro Hose Right	2
8	67016	1/4" Oring x 3/8" Barb	2
9	67114	Wheel Motor - 14 Cu. In.	2
10	67017	90 - degree fitting	2

REF #	PART #	DESCRIPTION	QTY.
10A	67014	Brass fitting	3
11	87104	Steel Fitting	4
12	67008	3/8" Tee	1
13	65009	3/8" Pipe Plug	1
14	67013	Clamps for 65108 (Green)	18
15	65004	High Pressure Port Fitting	4
16	60103-L	Oil Cooler	1
17	68231	#4 Micro Hose Clamp	2
18	67015	90 degree fitting	2
19	97374	5/16" Black Hose	/ft
20	900018	Optional - Drain Pan for Hydro Filter	
21	72012	5/16" Black Clamp	1

DIXIE CHOPPER

XF2600EFI, XFG2700, XWF2300, XWF2400, XWF2700, XW2600EFI HYDRAULIC HOSE DIAGRAM SERIAL NUMBER 3043211 AND AFTER



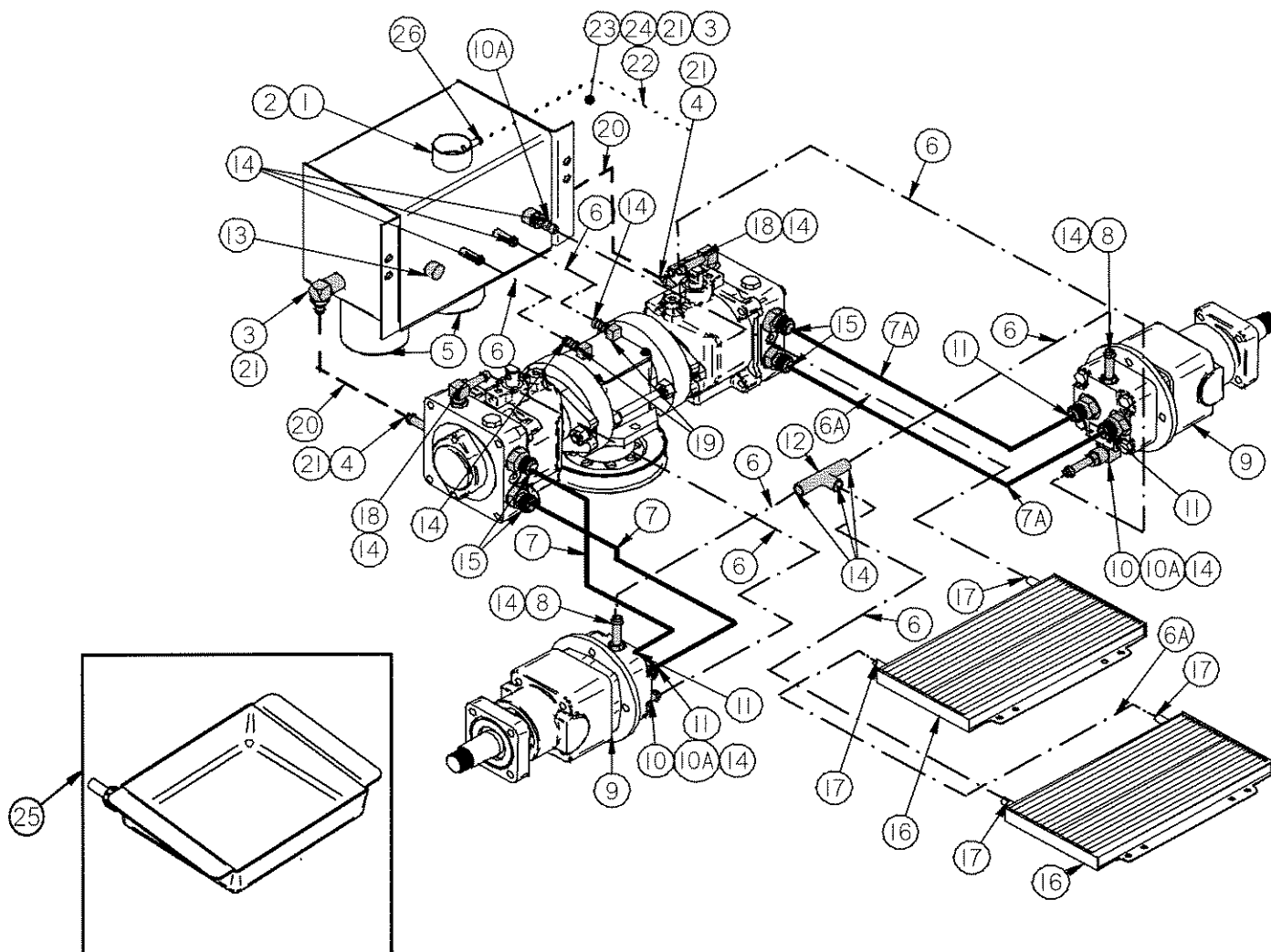
REF #	PART #	DESCRIPTION	QTY.
1	200008	Hydraulic Tank and Cap	1
2	40117-C	Oil Cap	1
	40117-T	T - Handle w/Dipstick (Optional)	1
3	60125	90 - 3/8" NPT x3/8" Barb	2
4	65072	Charge Pump Inlet Fitting	2
5	68140	Filter - Hydro Zinga 40 Micron	2
6	65108	3/8" Clear Hose	/ft
6A	200027	3/8" Black Ribbed Hose (Exterior Braided)	/ft
6B	60109	3/8" Black Hose	/ft
7	65073	High Pressure Black Hydro Hose Left	2
7A	65074	High Pressure Black Hydro Hose Right	2
8	67016	1/4" Oring x 3/8" Barb	2
9	67114	Wheel Motor - 14 Cu. In.	2
10	67017	90 - degree fitting	2

REF #	PART #	DESCRIPTION	QTY.
10A	67014	Brass fitting	2
11	87104	Steel Fitting	4
12	67008	3/8" Tee	1
13	65009	3/8" Pipe Plug	2
14	67013	Clamps for 65108 (Green)	16
15	65004	High Pressure Port Fitting	4
16	60103-L	Oil Cooler	1
17	68231	#4 Micro Hose Clamp	2
18	67015	90 degree fitting	2
19	97374	5/16" Black Hose	/ft
20	900018	Optional - Drain Pan for Hydro Filter	
21	72012	5/16" Black Clamp	1
22	28534	T-Box Plug	1

DIXIE CHOPPER

XT2800EFI

HYDRAULIC HOSE DIAGRAM

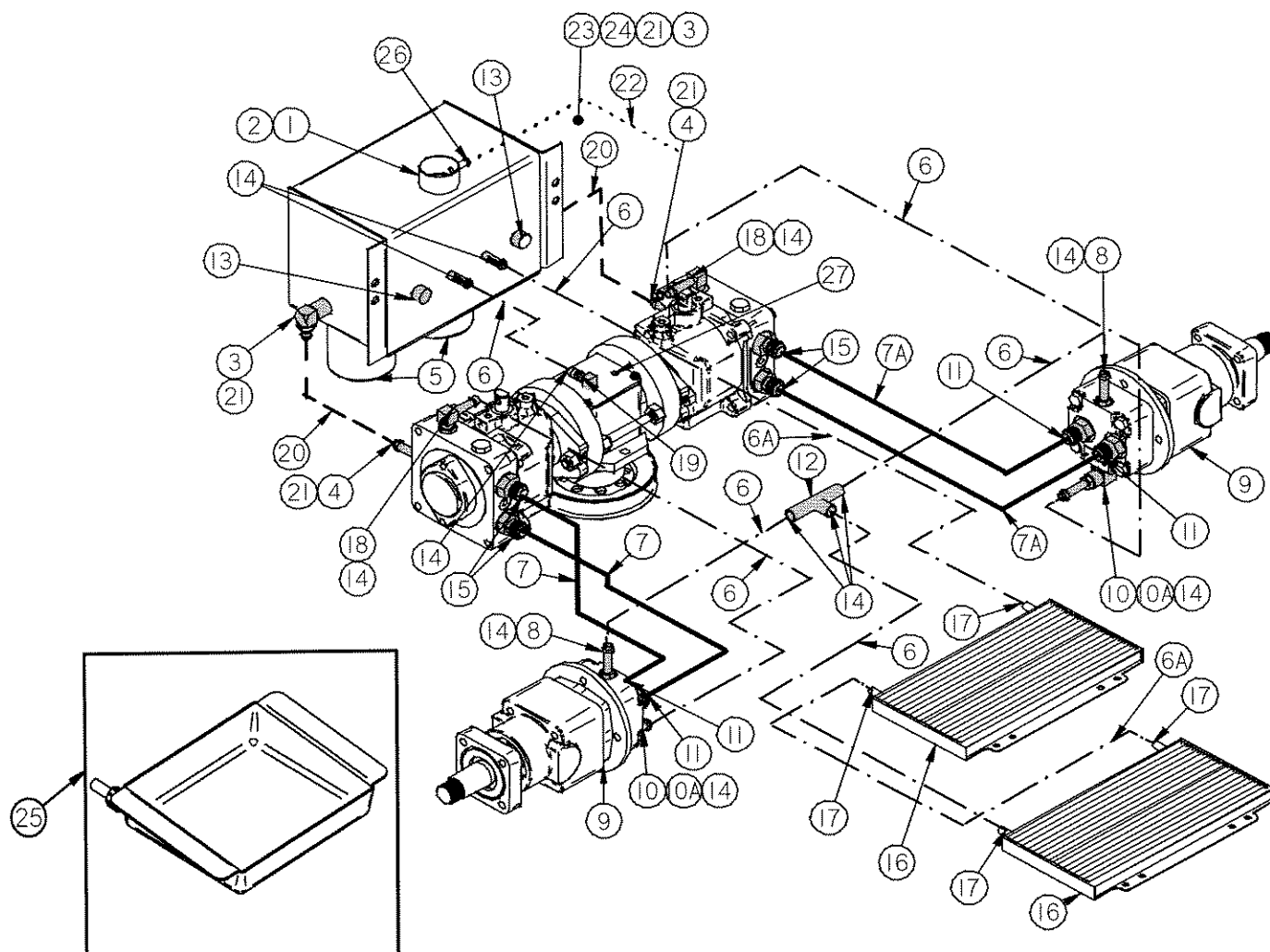


REF #	PART #	DESCRIPTION	QTY.
1	200008	Hydraulic Tank and Cap	
2	40117-C	Oil Cap	1
	40117-T	T - Handle Cap w/Dipstick (Optional)	1
3	72015	90 Deg. 3/8"x1/2" Fitting	2
4	72016	Straight 1/2"x1/2" Fitting	2
5	68140	Filter - Hydro Zinga 40 Micron	2
6	65108	3/8" Clear Hose	/ft.
6A	60109	3/8" Black Hose	/ft.
7	65073	High Pressure Black Hydro Hose Left	2
7A	65074	High Pressure Black Hydro Hose Right	2
8	67016	1/4" O-Ring x3/8" Barb Fiting	2
9	67118-W	Wheel Motor - 18 Cubic In. (XT2800EFI, XT3000)	2
10	67017	90 - Degree Fitting	2
10A	67014	Brass Fitting	3
11	87104	Steel Fitting	4

REF #	PART #	DESCRIPTION	QTY.
12	67008	3/8" Tee	1
13	65009	3/8" Pipe Plug	1
14	67013	Clamps For 65018 Hose (Green)	14
15	65004	High Pressure Port Fitting	4
16	60103-L	Oil Cooler	2
17	68231	#4 Micro Hose Clamp	4
18	67015	90 Degree Fitting	2
19	68031	T-Box Fitting (Brass)	2
20	200025	1/2"ID x3/4"OD - Black Braided Hose (Exterior Braided)	/ft.
21	97098	1/2" Clamp	4
22	97374	5/16" Black Hose	/ft.
23	60115	Fitting - 3/8" Close Nipple	1
24	200023	Fitting - 3/8" Pipe Coupler	1
25	900018	Optional - Drain Pan for Hydro Filter	
26	72012	Black Clamp	1

DIXIE CHOPPER

XT2800EFI HYDRAULIC HOSE DIAGRAM SERIAL NUMBER 3043211 & AFTER



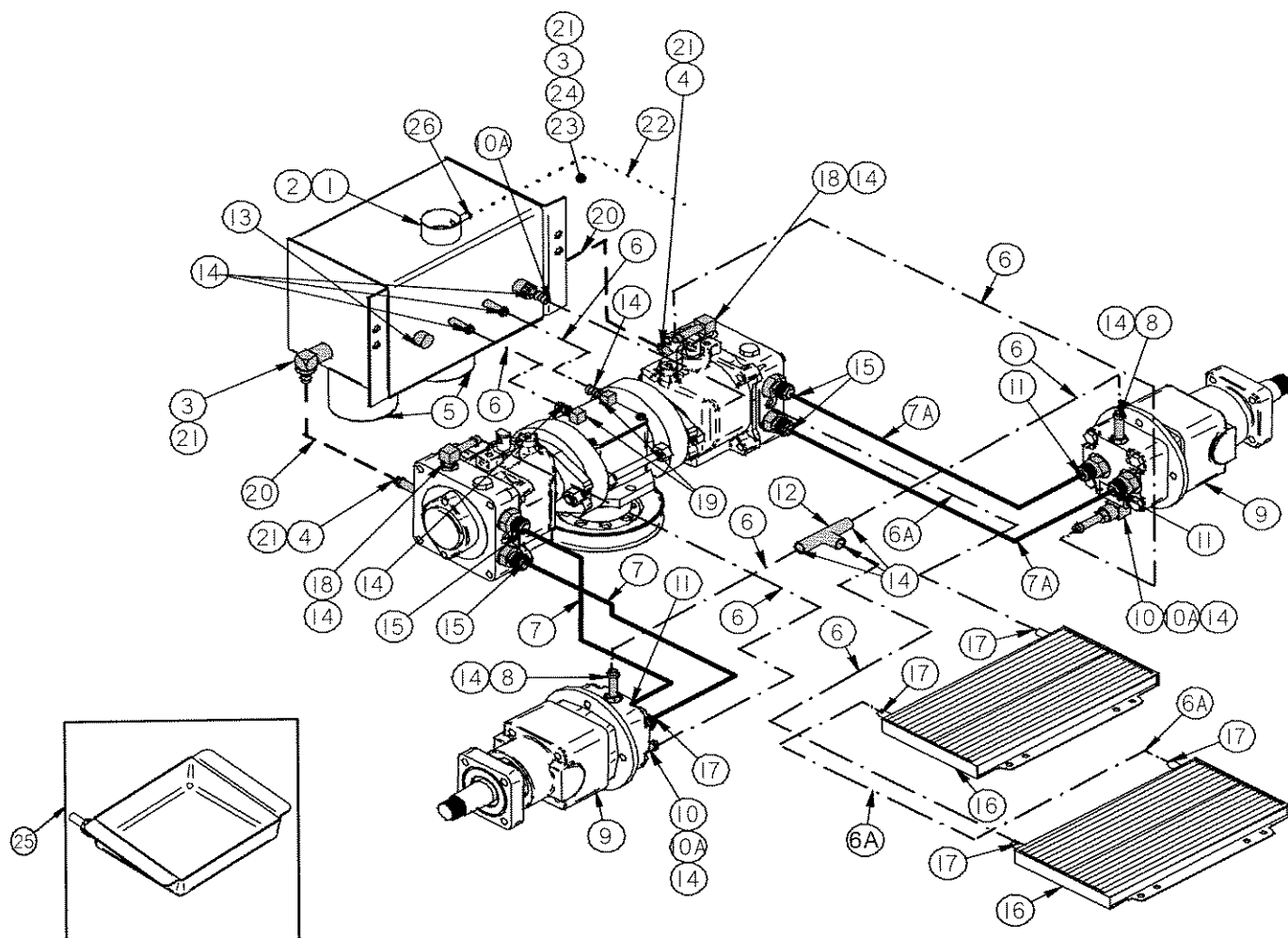
REF #	PART #	DESCRIPTION	QTY.
1	200008	Hydraulic Tank and Cap	
2	40117-C	Oil Cap	1
	40117-T	T - Handle Cap w/Dipstick (Optional)	1
3	72015	90 Deg. 3/8"x1/2" Fitting	2
4	72016	Straight 1/2"x1/2" Fitting	2
5	68140	Filter - Hydro Zinga 40 Micron	2
6	65108	3/8" Clear Hose	/ft.
6A	60109	3/8" Black Hose	/ft.
7	65073	High Pressure Black Hydro Hose Left	2
7A	65074	High Pressure Black Hydro Hose Right	2
8	67016	1/4" O-Ring x3/8" Barb Fitting	2
9	67118-W	Wheel Motor - 18 Cubic In. (XT2800EFI, XT3000)	2
10	67017	90 - Degree Fitting	2
10A	67014	Brass Fitting	2
11	87104	Steel Fitting	4

REF #	PART #	DESCRIPTION	QTY.
12	67008	3/8" Tee	1
13	65009	3/8" Pipe Plug	2
14	67013	Clamps For 65018 Hose (Green)	12
15	65004	High Pressure Port Fitting	4
16	60103-L	Oil Cooler	2
17	68231	#4 Micro Hose Clamp	4
18	67015	90 Degree Fitting	2
19	68031	T-Box Fitting (Brass)	1
20	200025	1/2" ID x 3/4" OD. Black Braided Hose (Exterior Braided)	/ft.
21	97098	1/2" Clamp	4
22	97374	5/16" Black Hose	/ft.
23	60115	Fitting - 3/8" Close Nipple	1
24	200023	Fitting - 3/8" Pipe Coupler	1
25	900018	Optional - Drain Pan for Hydro Filter	
26	72012	Black Clamp	1
27	28534	T-Box Plug	1

DIXIE CHOPPER

XT3000

HYDRAULIC HOSE DIAGRAM



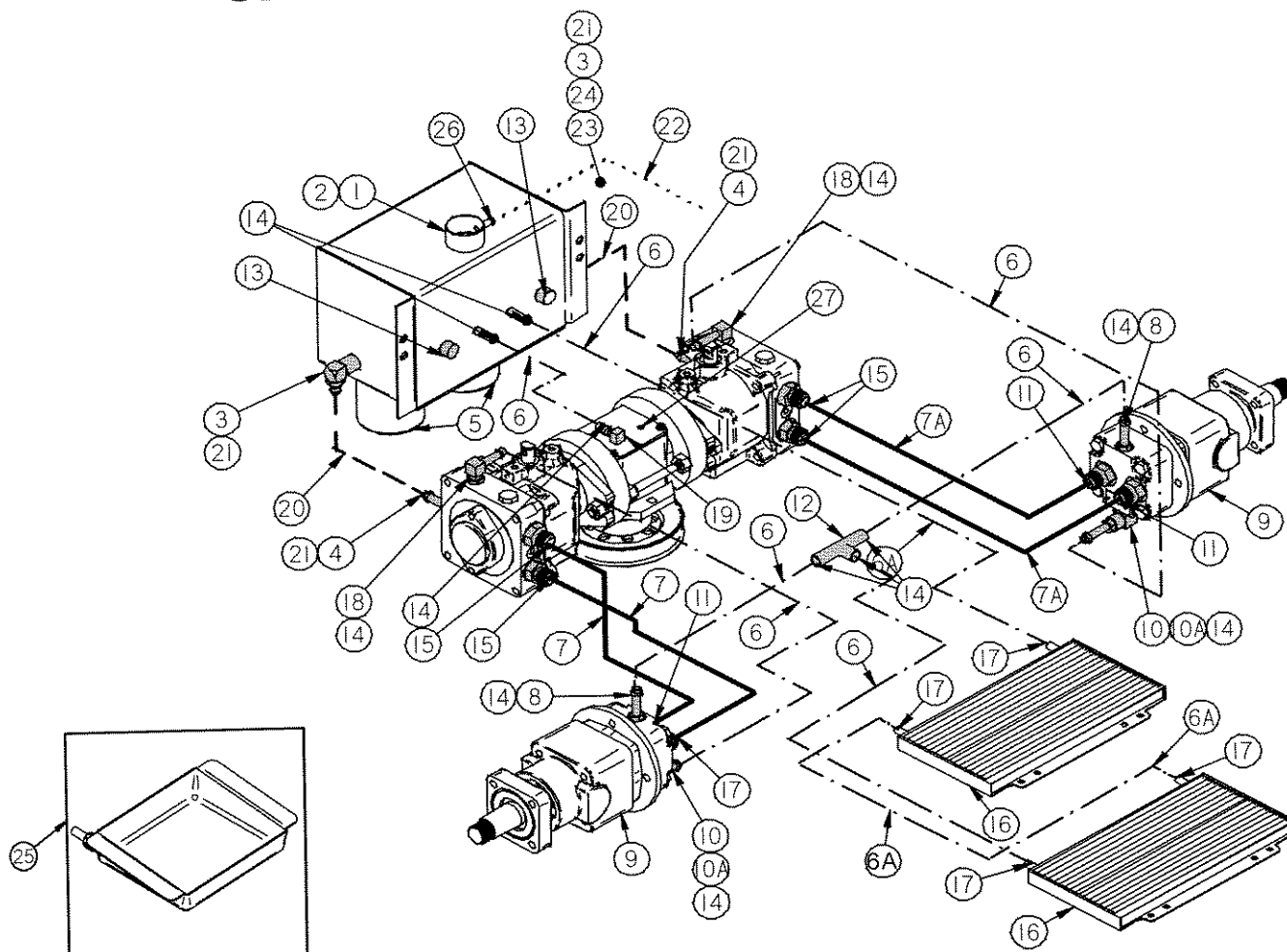
REF #	PART #	DESCRIPTION	QTY.
1	200008	Hydraulic Tank and Cap	
2	40117-C 40117-T	Oil Cap T - Handle Cap w/Dipstick (Optional)	
3	72015	90 Deg. 3/8"x1/2" Fitting	2
4	72016	Straight 1/2"x1/2" Fitting	2
5	68140	Filter - Hydro Zinga 40 Micron	2
6	65108	3/8" Clear Hose	/ft.
6A	60109	3/8" Black Hose	/ft.
7	65073	High Pressure Black Hydro Hose Left	2
7A	65074	High Pressure Black Hydro Hose Right	2
8	67016	1/4" O-Ring x3/8" Barb Fitting	2
9	67118-W	Wheel Motor - 18 Cubic In.	2
10	67017	90 - Degree Fitting	2
10A	67014	Brass Fitting	3
11	87104	Steel Fitting	4

REF #	PART #	DESCRIPTION	QTY.
12	67008	3/8" Tee	1
13	65009	3/8" Pipe Plug	1
14	67013	Clamps For 65018 Hose (Green)	14
15	65004	High Pressure Port Fitting	4
16	60103-L	Oil Cooler	2
17	68231	#4 Micro Hose Clamp	4
18	67015	90 Degree Fitting	2
19	68031	T-Box Fitting (Brass)	2
20	200025	1/2" Black Ribbed Hose (Exterior Braided)	/ft.
21	97098	1/2" Clamp	4
22	97374	5/16" Black Hose	/ft.
23	60115	Fitting - 3/8" Close Nipple	1
24	200023	Fitting - 3/8" Pipe Coupler	1
25	900018	Optional - Drain Pan for Hydro Filter	
26	72012	Black Clamp	1

DIXIE CHOPPER

XT3000 HYDRAULIC HOSE DIAGRAM

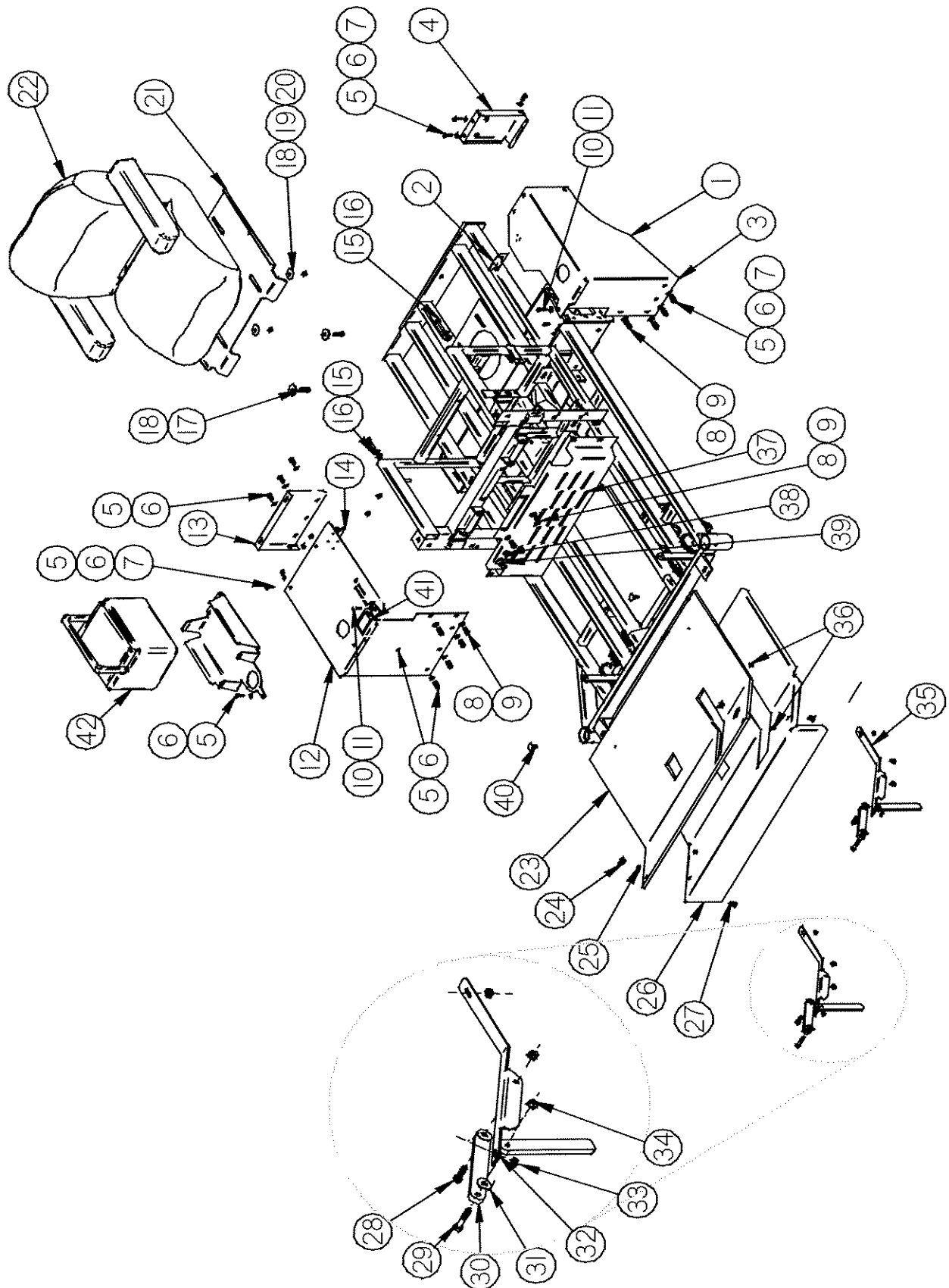
SERIAL NUMBER 3043211 & AFTER



REF #	PART #	DESCRIPTION	QTY.
1	200008	Hydraulic Tank and Cap	
2	40117-C 40117-T	Oil Cap T - Handle Cap w/Dipstick (Optional)	
3	72015	90 Deg. 3/8"x1/2" Fitting	2
4	72016	Straight 1/2"x1/2" Fitting	2
5	68140	Filter - Hydro Zinga 40 Micron	2
6	65108	3/8" Clear Hose	/ft.
6A	60109	3/8" Black Hose	/ft.
7	65073	High Pressure Black Hydro Hose Left	2
7A	65074	High Pressure Black Hydro Hose Right	2
8	67016	1/4" O-Ring x3/8" Barb Fitting	2
9	67118-W	Wheel Motor - 18 Cubic In.	2
10	67017	90 - Degree Fitting	2
10A	67014	Brass Fitting	2
11	87104	Steel Fitting	4

REF #	PART #	DESCRIPTION	QTY.
12	67008	3/8" Tee	1
13	65009	3/8" Pipe Plug	2
14	67013	Clamps For 65018 Hose (Green)	12
15	65004	High Pressure Port Fitting	4
16	60103-L	Oil Cooler	2
17	68231	#4 Micro Hose Clamp	4
18	67015	90 Degree Fitting	2
19	68031	T-Box Fitting (Brass)	1
20	200025	1/2" Black Ribbed Hose (Exterior Braided)	/ft.
21	97098	1/2" Clamp	4
22	97374	5/16" Black Hose	/ft.
23	60115	Fitting - 3/8" Close Nipple	1
24	200023	Fitting - 3/8" Pipe Coupler	1
25	900018	Optional - Drain Pan for Hydro Filter	
26	72012	Black Clamp	1
27	28534	T-Box Plug	1

DIXIE CHOPPER BODY



DIXIE CHOPPER

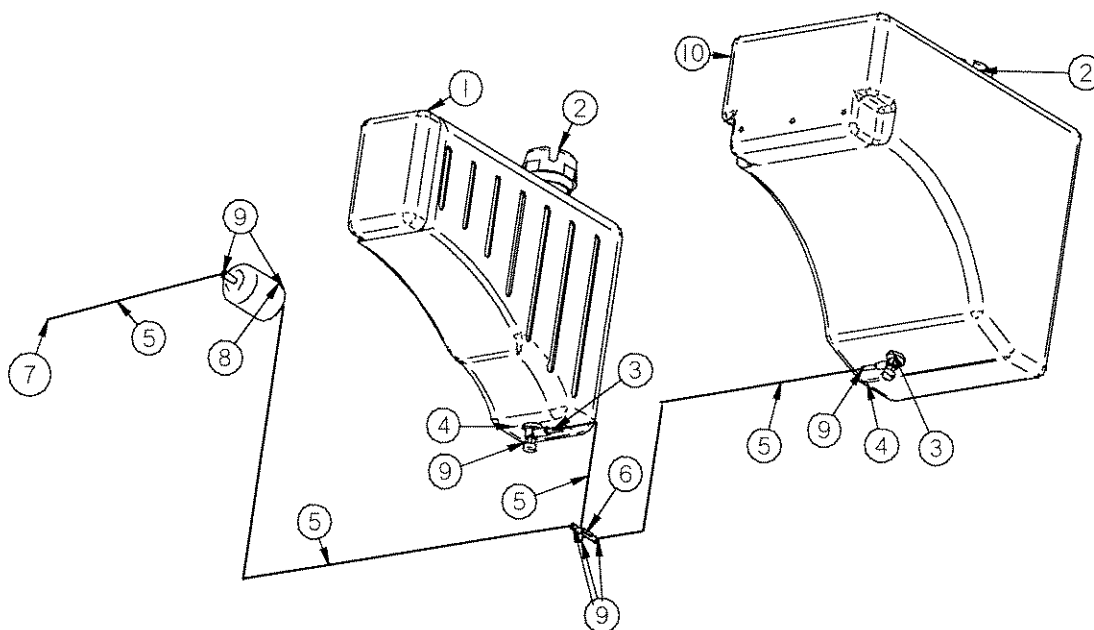
BODY

REF #	PART #	DESCRIPTION	QTY.
23	20275	Grey Carpet	1
24	N-106	Wing Nut	2
25	W-106	Washer	2
26	67268	Floor Pan	1
27	B-104	Carriage Bolt	2
28	B-131	5/16"-18x1" Bolt	2
29	B-171	5/16"-18x1.5" Bolt	2
30	400007	Connecting Arm	2
31	W-125	3/8" Plastic Washer	4
32	400006	Floor Pan Mounting Bracket (Right)	1
33	N-176	1/4"-20 Nylon Lock Nut	4
34	N-131	5/16"-18 Nylon Lock Nut	4
35	400005	Floor Pan Mounting Bracket (Left)	1
36	B-157	1/4"-20x1/2" Carriage Bolt	4
37	400077	Front Panel	1
38	20248	Choke	1
	600002	Choke (Kawasaki/Honda)	1
39	20245	Ignition Switch	1
40	C-111	Cap - Floor Pan Christmas Tree	2
41	68247	Houmeter Bracket	1
42	400056	7 Gal. Cooler Kit (Optional)	1
	400060	Igloo Lunch Cooler (Optional)	1

REF #	PART #	DESCRIPTION	QTY.
1	400001	Fender - 3Gal. Low Ride Left	1
2	400035	Left Fender Mounting Tab	1
3	400029	Left Front 3 Gal. Fuel Tank Support Bracket	1
4	400031	Left Rear 3 Gal. Fuel Tank Support Bracket	1
5	B-103	1/4"-20 Stainless Bolt	17
6	W-153	1/4" Stainless Flat Washer	17
7	N-101	1/4"-20 Stainless Whiz Flange Nut	9
8	B-102	1/4"-20 Bolt	6
9	W-102	1/4" Flat Washer	6
10	B-209	1/4"-20x3/4" Stainless Bolt	2
11	W-153	1/4" Stainless Flat Washer	2
12	400004	Fender - 7 Gal. Low Ride Right	1
13	400034	Right Rear 7Gal. Fuel Tank Support Bracket	1
14	400036	Right Fender Mounting Tab	1
15	B-105	5/16"-18x1.75" Bolt	2
16	W-113	5/16" Flat Washer	4
17	B-131	5/16"-18x1 Bolt	2
18	W-118	5/16"x1.5" Fender Washer	4
19	S-115	5/16"-18x1.75" Stud	2
20	N-103W	5/16"-18 Hex Nut	4
21	400026	Seat Pan	1
22	40100-W	Seat (Complete)	1
	176801	Armrest Kit (L & R)	
	176803	Left Arm	
	176802	Right Arm	
	176201	Arm Pad (L or R)	
	306025	Back Cover	
	305839	Cushion Cover	
	177827PS	Spring Kit	
	400078	Geel Ride - Seat Cover Back	

DIXIE CHOPPER

XFG2700, XWF2300, XWF2400, XWF2700, XT3000 FUEL SYSTEM

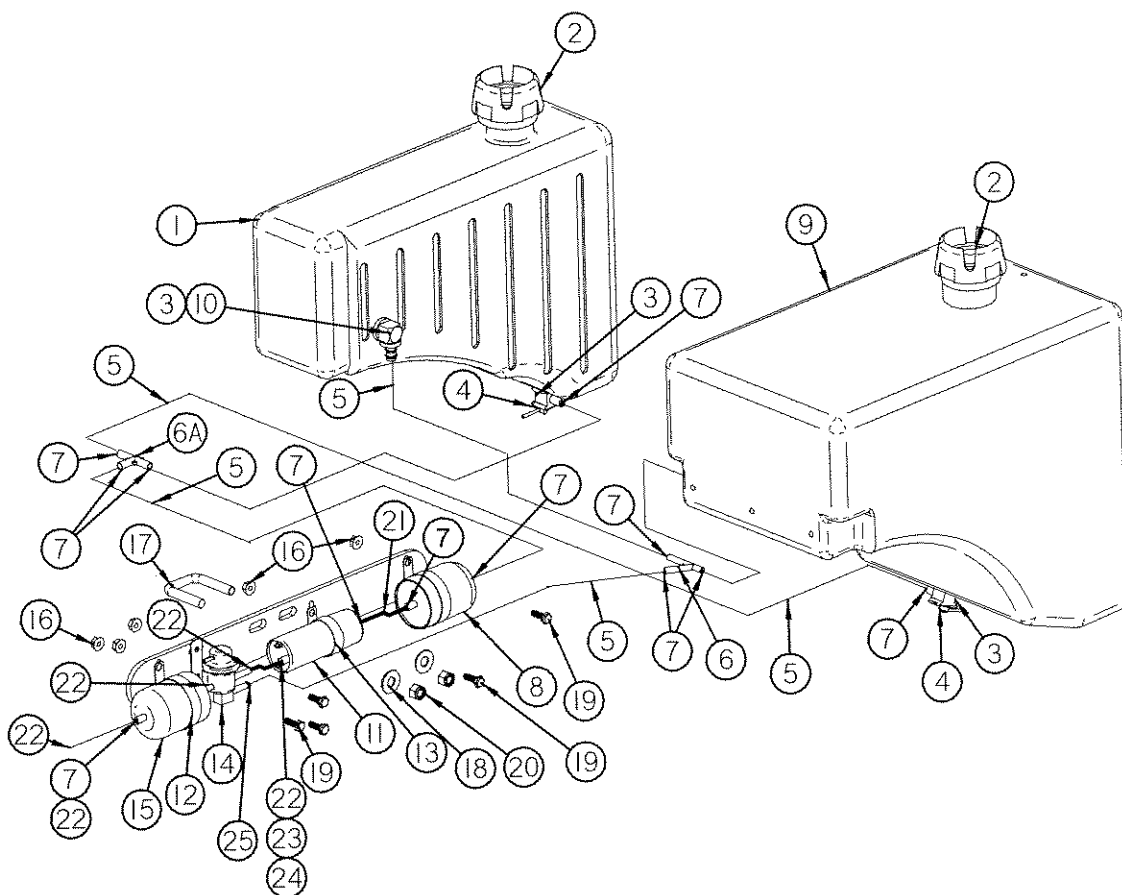


REF #	PART #	DESCRIPTION	QTY.
1	40204-1	3 Gal. Fuel Tank	1
2	600035	Fuel Cap	2
	40117	Fuel Cap - Manual Vent w/Guage (Optional)	
3	40220	Fuel Tank Bushing	2
4	400016	Valve - Fuel Tank Shut-Off	2
5	97374	Gas Line - 5/16"	/ft.

REF #	PART #	DESCRIPTION	QTY.
6	65008	Gas Line "T" - 5/16"	1
7	68231	Hose Clamp	1
8	97392	Filter - Gas & Water Parker	1
9	72012	Spring Clamp (Black)	8
10	400015	7 Gal. Fuel Tank	1

DIXIE CHOPPER

XF2600, XW2600, XT2800EFI FUEL SYSTEM

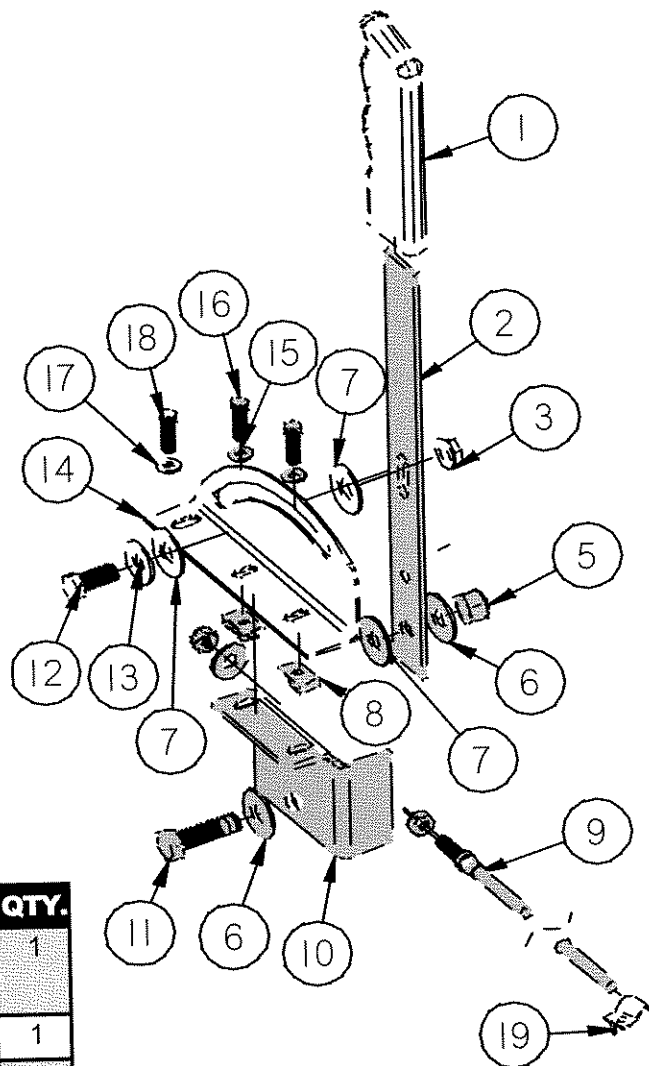
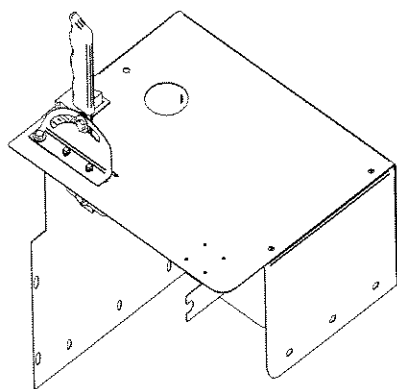


REF #	PART #	DESCRIPTION	QTY.
1	40204-1	3 Gal. Fuel Tank	1
2	600035	Fuel Cap	2
	40117-1	Fuel Cap - Manual Vent w/Guage (Optional)	
3	40220	Fuel Tank Bushing	4
4	400016	Valve - Fuel Tank Shut-Off	2
5	97374	Gas Line - 5/16"	/ft.
6	REF# 6 GO TO REF# 6a		
6a	65008	TEE - 5/16x 5/16 x 5/16	2
7	72012	Spring Clamp (Black)	13
8	97392	Filter - Gas & Water Parker	1
9	400015	7 Gal. Fuel Tank	1
10	72218	Fititing 1/8MP x 5/16 90'	2
11	N/A	Kohler Part - (Pump)	1

REF #	PART #	DESCRIPTION	QTY.
12	N/A	Clamp	2
13	C-110	Clamp	1
14	N/A	Kohler Part - (Regulator)	1
15	N/A	Kohler Part - (Filter)	1
16	N-102	Nut	5
17	B-206	U Bolt	1
18	W-104	Washer	2
19	B-102	Bolt	5
20	N-107	Nut	2
21	97374	Gas Line - 5/16	/ft.
22	600029	Clamp	7
23	500005	Ground Wire - (F/ Fuel P.)	1
24	N-182	Nut (For Fuel Pump)	2
25	68231	Clamp	1

DIXIE CHOPPER

THROTTLE ASSEMBLY

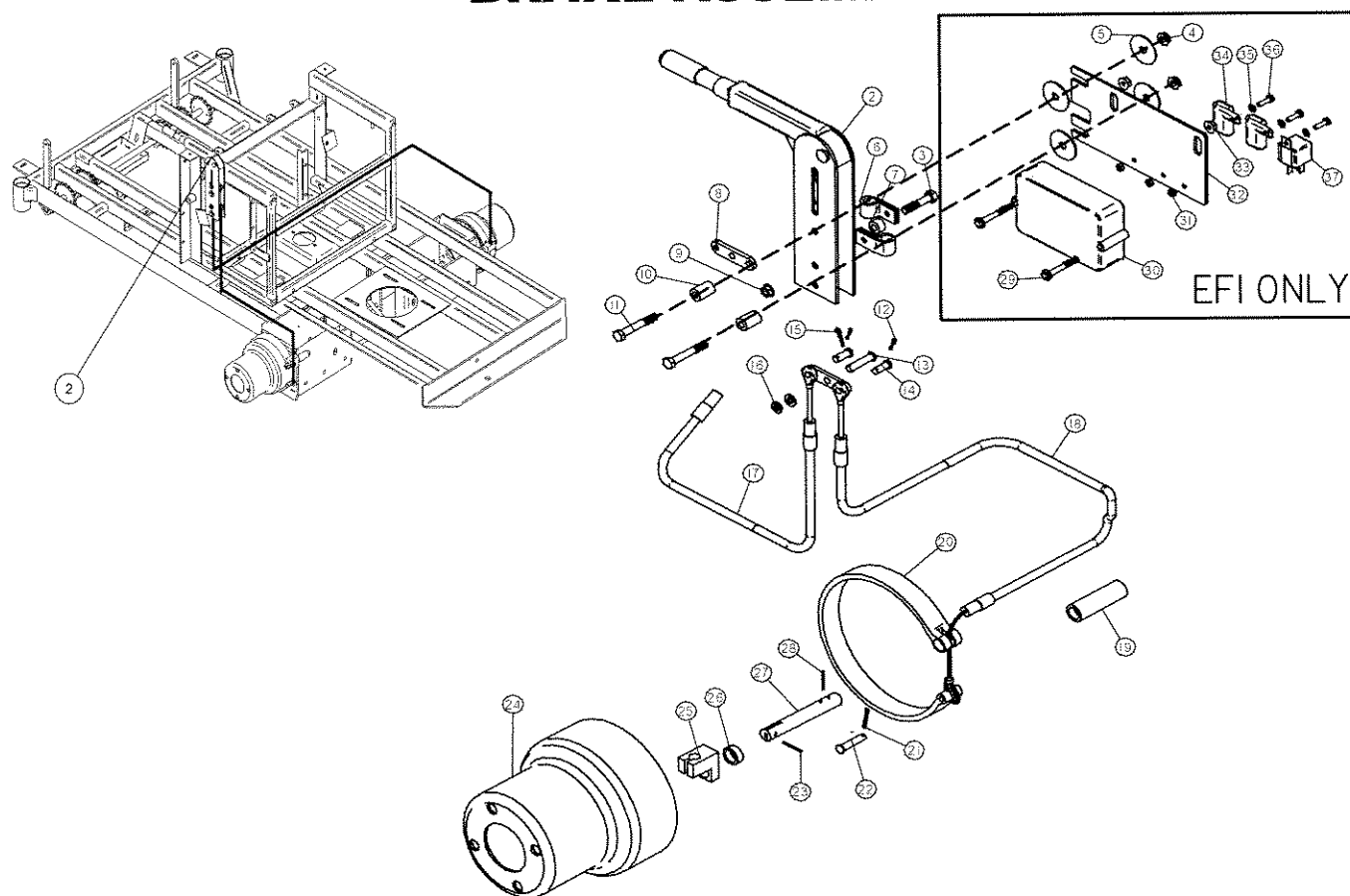


REF #	PART #	DESCRIPTION	QTY.
	68250	Complete Throttle Assembly F/ Kohler & Generac 2,5 - 11,15,16	1
1	67258	Handle Grip (Black)	1
2	97012	Offset Handle (Prior to S/N 3042437)	1
	600062	Handle - Throttle F/all Models (S/N 3042437)	
3	N-134	5/16" Flange Lock Nut	1
5	N-107	3/8" -16 Nyloc Nut	1
6	W-104	3/8" Standard Flat Washer	2
7	W-125	3/8" Nylon Washer	3
8	C-105	U - Nut	2
9	68249	Throttle Cable	1
		Washer	2
		Hex Nut	2
	68249-K	Throttle Handle & Cable Kit (For 2003 & Older)	

REF #	PART #	DESCRIPTION	QTY.
10	97011	Lower Throttle Mounting Bracket	1
11	B-108	3/8"-16 x1" Bolt	1
12	B-107	5/16"-18 x 3/4" Bolt	1
13	W-113	5/16" Flat Washer	1
14	65270	Upper Stainless Throttle Bracket	1
15	W-152	#10 Stainless Washer	2
16	B-203	10-24x3/4" Stainless Bolt	2
17	W-153	1/4" Stainless Flat Washer	1
18	B-209	1/4"-20x3/4" Bolt	1
19	C-107	Clamp - Kohler, Kaw. Generac	1 2

DIXIE CHOPPER

BRAKE ASSEMBLY

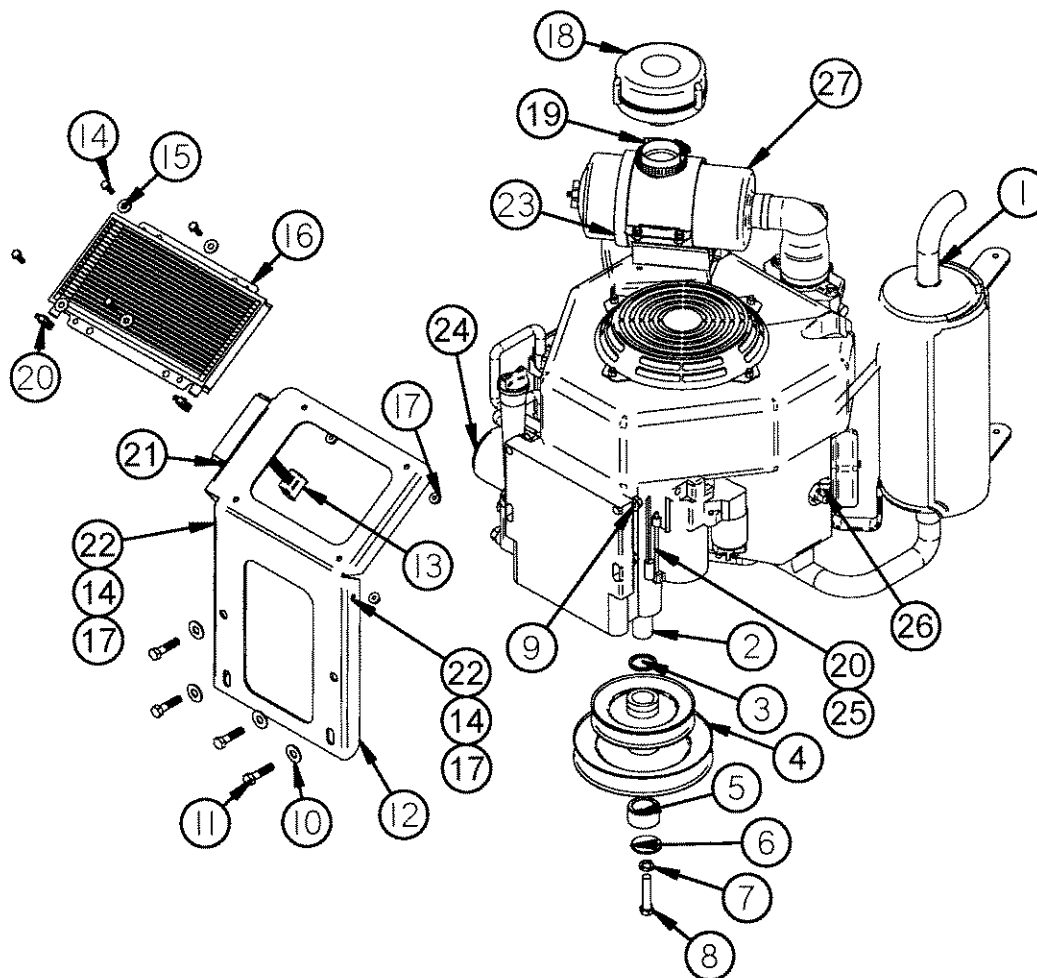


REF #	PART #	DESCRIPTION	QTY.
1	N/A	Complete Brake	1
2	97094	Brake Handle Assembly (Inc. #2 - #18)	1
3	N/A	Bolt	1
4	N-134	Nut	2
5	W-106	Washer	4
6	65061	R Clip	2
7	65063	Spacer	1
8	65060	Pivot Plate	2
9	N/A	Nut	1
10	65062	Spacer	2
11	B-156	Bolt	2
12	N/A	Hairpin Cotter	2
13	P-129	Pin	1
14	P-112	Pin	2
15	N/A	Hairpin Cotter	1
16	W-102	Flat Washer	2
17	65247	Right Brake Cable (Long)	1
18	65246	Left Brake Cable (Short)	1
19	65277	Bushing (Welded on Frame)	2
20	65244	Brake Band	2

REF #	PART #	DESCRIPTION	QTY.
21	P-108	Hairpin Cotter	2
22	P-107	Pin	2
23	P-118	Roll Pin	2
24	67266	Brake Drum	2
25	991100025	Brake Cable Retainer	2
26	65278 65284 30112	Spacer Use # 65278 and #30112 or # 65284 to place brake band fully onto brake drum.	
27	65243	Brake Pin	2
28	P-118	Roll Pin	2
29	B-257	1/4"-20x1.75" Bolt	2
30	N/A	Kohler Part - EFI Module	1
31	N-179	Nut	3
32	600009	EFI Module Mount	1
33	N-102	1/4"-20 Whiz Flange Nut	2
34	N/A	Fuse Holder	2
35	W-175	Washer	3
36	B-258	Bolt	3
37	N/A	Relay	1

DIXIE CHOPPER

ENGINE - HONDA 24 Hp

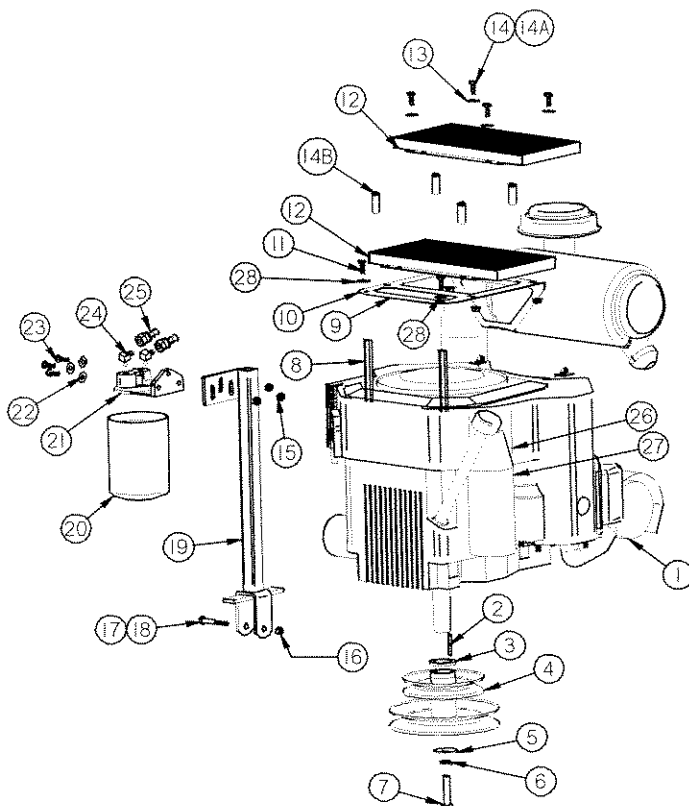


REF #	PART #	DESCRIPTION	QTY.
1	600008	Assembly - Hp Plus One Muffler	1
	600004	Muffler - Hp Plus One	1
	600003	Manifold - Hp Plus One Exhaust	1
	600013	Gasket - Exhaust Manifold	2
	600012	Clamp - Hp Plus One Muffler	1
2	K-100	1/4" Key	1
3	W-145	1 1/8" x 1 3/4" x 1/8" Washer	1
4	9907500X600D	Split Pulley 5"x6"	1
5	364000168203	Spacer	1
6	W-144	7/16" Belleville Washer	1
7	W-108	7/16" Lock Washer	1
8	B-164	7/16" x 1 3/4" Bolt	1
9	N-108	3/8"-16 Whiz Flange Nut	4
10	W-104	3/8" Flat Washer	4
11	B-124	3/8"-16x1 3/4" Bolt	4
12	400010	Bracket - Honda Oil Cooler	1

REF #	PART #	DESCRIPTION	QTY.
13	N/A	Ignition Module (Honda Part)	1
14	B-101	1/4"-20x1/2" Bolt	6
15	W-102	1/4" Flat Washer	4
16	60103-L	Oil Cooler	1
17	N-102	1/4"-20 Whiz Flange Nut	6
18	90115	Turbo Pre-Cleaner	1
19	90125	2" Worm Clamp	1
20	68231	#4 Micro Hose Clamp	3
21	60117	Low Oil Horn	1
22	C-113	Clamp	2
23	17210-759-013	Filter - Honda Air	1
24	15400-P0H-305PE	Filter - Honda Engine Oil	1
25	40229	Mercury Switch (Fasten to Starter Bolt)	1
26	98079-5585V	Plug - Honda Spark	2
27	108-7025-00	Canister - Honda (Include #23)	1
	600007	Drain Valve F/Honda (Optional)	1

DIXIE CHOPPER

ENGINE - 23Hp, 26Hp, 27Hp, 28Hp KOHLER

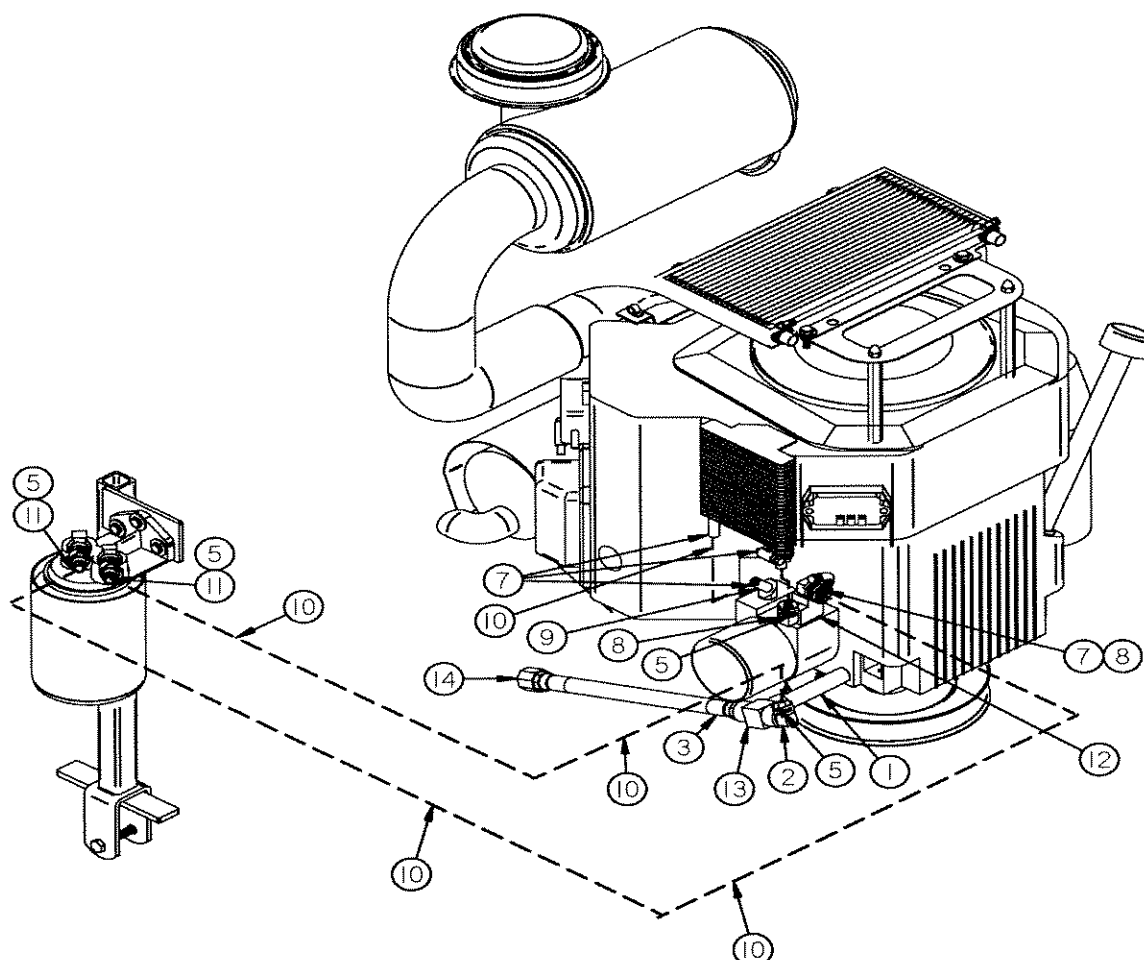


REF #	PART #	DESCRIPTION	QTY.
1	600011	Muffler - Hp Plus One - 23Hp/27Hp	1
	600018	Muffler - Hp Plus One - 26Hp/28Hp	1
2	K-100	1/4" Key	1
3	W-145	1-1/8" x 1-3/4" x 1/8" Washer	1
4	9907500X600D	Split Pulley 5" x 6"	1
5	W-144	7/16" Belleville Washer	
6	W-108	7/16" Lock Washer	1
7	B-114	7/16"-20 x .750" Bolt	1
8	600016	Bolt - 1/2" x 4" Hex Kohler Oil Cooler	2
9	N-102	1/4"-20 Whiz Flange Nut	4
10	400017	Bracket - Kohler Oil Cooler	1
11	B-103	1/4"-20x1/2" Bolt	2
12	60103-L	Oil Cooler (23, 26, 27Hp,)	1
		Oil Cooler (28HP)	2
13	W-102	1/4" Flat Washer	4
14	B-101	1/4" - 20 x 1/2" Bolt (23,26,27Hp)	4
14A	B-267	1/4" - 20 X 2 1/4" Bolt (F/28Hp)	4

REF #	PART #	DESCRIPTION	QTY.
14B	200022	Spacer - F/ Oil Cooler (F/ 28Hp)	4
15	N-102	1/4"-20 Whiz Flange Nut	3
16	N-107	3/8"-16 Nyloc Nut	1
17	B-165	3/8"-16 x 2" Bolt	1
18	W-104	3/8" Standard Flat Washer	1
19	400025	Amsoil Filter Mount	1
20	60119	Amsoil Filter	1
21	60122	Amsoil Filter Head	1
22	W-102	1/4" Washer	3
23	B-172	1/4"-20 x 1" Bolt	3
24	60113	1/8"x3/8" 90 degree fitting	2
25	60116	3/8" Swivel to 3/8" Barb	2
26	C-113	Horn Clamp	1
27	C-112	Mercury Switch Clamp	1
28	W-153	1/4" Stainless Steel Washer (XWF2700,XT2800EFI ONLY)	2
	600005	Drain Valve Kohler (Optional)	
	25-083-01	Primary Air Filter	
	25-083-04	Secondary Air Filter	

DIXIE CHOPPER

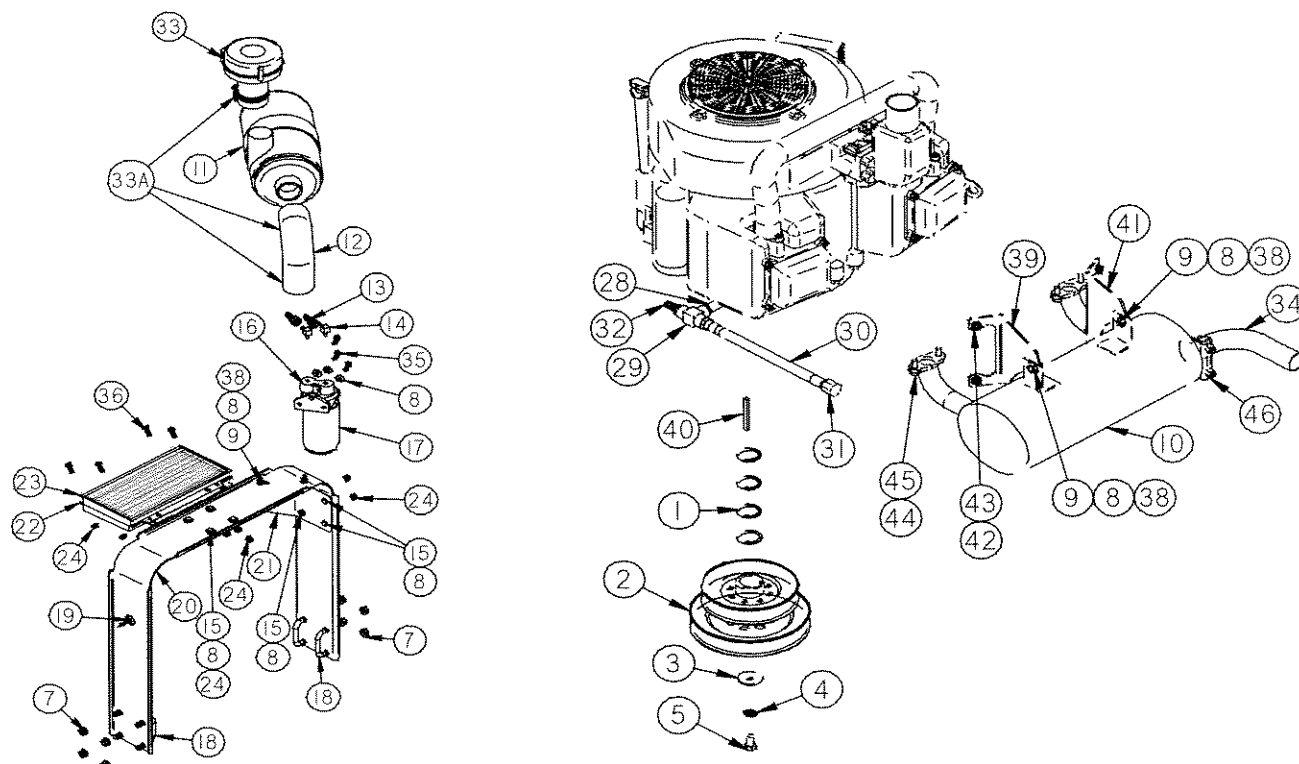
23Hp, 25Hp, 27Hp, 26Hp EFI, 28Hp EFI KOHLER ENGINE OIL ROUTING



REF #	PART #	DESCRIPTION	QTY.
1	72230	3/8" Black Pipe Nipple 3" Long	1
2	60125	3/8" Male Pipe 90 To 3/8" Barb	1
3	68230	Oil Drain Hose	1
4	10231	3/8" Steel Pipe Cap	1
5	67013	3/8" Green Clamp	3
6			
7	68231	# 4 Worm Clamp	4
8	67019	Hose Barb Brass (23, 25, 27Hp Machines) Kohler Fitting on inside Fitting (26, 28Hp EFI Machines)	2
9	Kohler No.	45 Deg. elb-1/4"mpx-3/8" barb	1
10	60109	3/8" Oil Line	ft/
11	60116	3/8" Swivel to 3/8" Barb	2
12	67022	1/4" Street Tee	1
13	60102	Black Pipe Tee	1
14	10231	3/8" Steel Pipe Cap	1
	600005	Drain Valve Kohler (Optional)	

DIXIE CHOPPER

ENGINE - 30Hp GENERAC



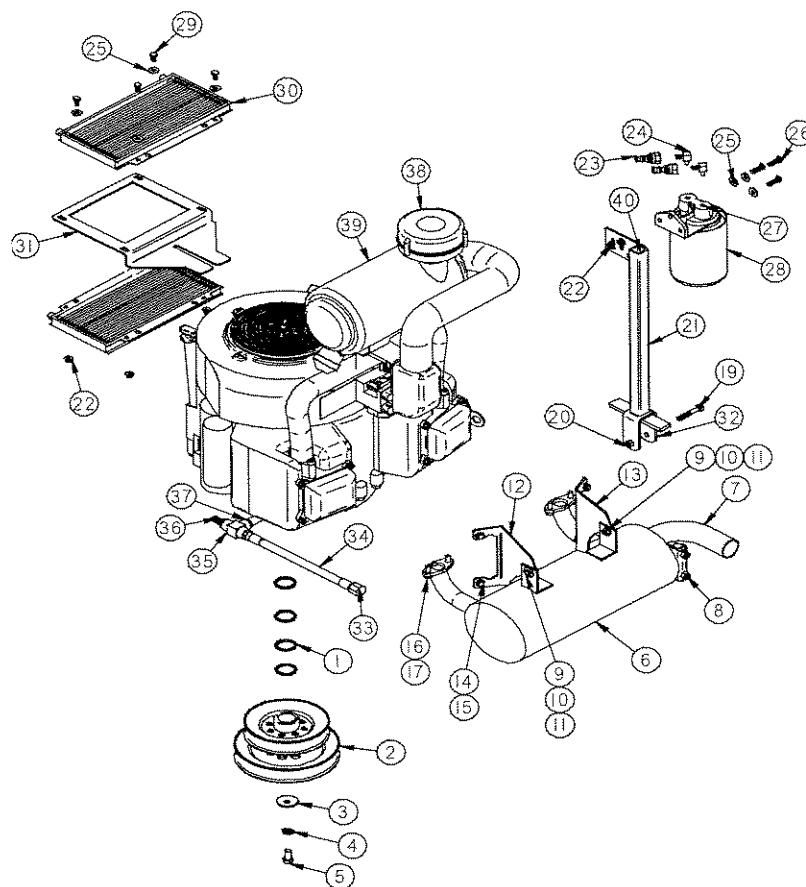
REF #	PART #	DESCRIPTION	QTY.
1	W-178	1 1/4"ID x 1 7/8"OD x 1/8" Thick Washer	4
2	600033	Pulley - 5x6x1.25 Engine	1
3	W-144	7/16" Stainless Belleville Washer	1
4	W-108	7/16" Lock Washer	1
5	B-164	7/16"x1 3/4" Bolt	1
6			
7	N-107	3/8"-16 Nylon Locknut	8
8	W-113	5/16" Flat Washer	15
9	B-107	5/16"-18x3/4" Bolt	4
10	600032	Muffler - Generac	1
	0C4138	Gasket - 30Hp Generac Muffler	2
	B-276	M8 x 20 - 1.25 Socket Head Cap Screw	
	W-163	M8 mm Lock Washer	
11	600036	Canister - Air for Generac Engine	1
	600046	Filter - Enginaire Primary Air	1
	600047	Filter - Enginaire Secondary Air	1
12	600039	Hose - Air Cleaner Hose For Generac 30Hp	1
13	60116	3/8" Swivel to 3/8" Barb	2
14	60113	1/8"x3/8" 90Deg. Fitting	2
15	B-102	1/4"-20x3/4" Bolt	8
16	60122	Bracket - Filter Mount Amsoil	1
17	60119	Filter - 1 Micron Amsoil	1
18	B-247	3/8"-16x2 3/8"W x 2"L Sq. U-Bolt	4
19	60117	Oil Shut Down Horn	1
20	400062	Bracket - Main Mounting Bracket	1

REF #	PART #	DESCRIPTION	QTY.
21	400061	Bracket - Amsoil Generac	1
22	400059	Bracket - Oil Cooler Generac	1
23	60103-L	New Short Oil Cooler	2
24	N-102	1/4"-20 Whiz Flange Nut	15
28	72230	3/8" Black Pipe Nipple 3" Long	1
29	60102	3/8" Black Pipe Tee	1
30	68230	Oil Drain Hose Assembly	1
31	10231	3/8" Steel Pipe Cap	1
32	87113	3/8" Male Pipe 3/8" Barb - Straight	1
33	90115	Turbo Pre-cleaner	1
33A	90125	2" Worm Clamp	3
34	600059	Tailpipe - Generac Muffler	1
35	B-172	1/4"x20x1" Bolt	3
36	B-101	1/4"x20x1/2" Bolt	4
37			
38	N-103-W	5/16"-18 Whiz Flange Nut	2
39	600057	Bracket - LH Muffler	1
40	K-100	1/4" Key	1
41	600058	Bracket - RH Muffler	1
42	B-269	M6 - 16 X 1.00 Bolt	4
43	W-179	M6 Lockwasher	4
44	B-276	M8 - 20 X 1.25 Bolt	4
45	W-163	M8 Lockwasher	4
46	600060	Clamp - Generac Muffler Tailpipe	1

DIXIE CHOPPER

ENGINE - 30Hp GENERAC

SERIAL NUMBER 3041605 AND AFTER

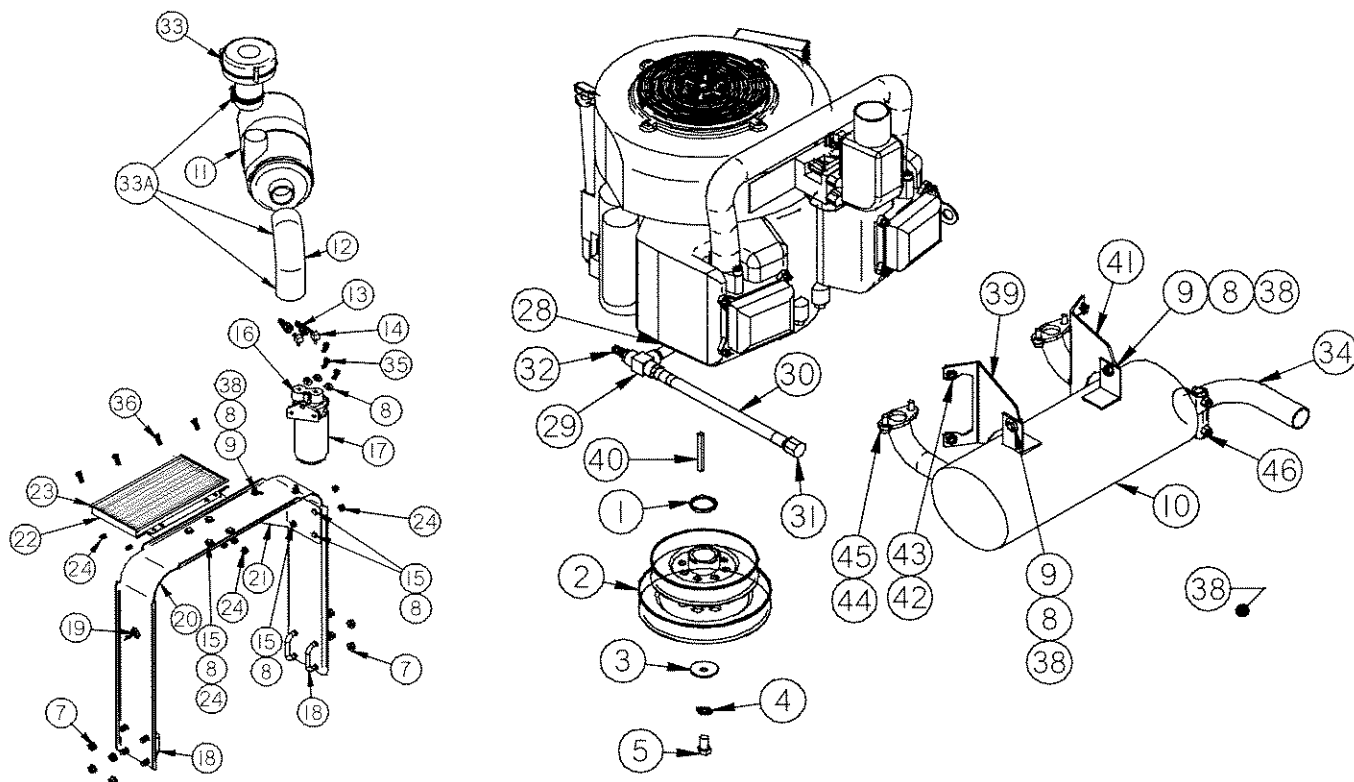


REF #	PART #	DESCRIPTION	QTY.
1	W-178	1 1/4" ID x 1 7/8" OD x 1/8" Thick	4
2	600033	Pulley - 5x6x1 1/4" Engine	1
3	W-144	7/16" Stainless Belleville Washer	1
4	W-108	7/16" Lock Washer	1
5	B-164	7/16" x 1 3/4" Bolt	1
6	600032	Muffler - Generac	1
	OC4138	Gasket - 30Hp Generac Muffler	2
7	600059	Tailpipe - Generac Muffler	1
8	600060	Clamp - Generac Muffler Tailpipe	1
9	B-107	5/16"-18x3/4" Bolt	2
10	W-113	5/16" Flat Washer	2
11	N-103-W	5/16"-18 Whiz Flange Nut	2
12	600057	Bracket - LH Muffler	1
13	600058	Bracket - RH Muffler	1
14	W-179	M6 Lock Washer	4
15	B-269	M6-16x1.00 Bolt	4
16	045761A	Stud - M8 - 1.25 x 10MM	4
17	052858	Nut - Lock Flange M8 - 1.25	4
18	K-100	1/4" Key	1
19	B-165	3/8"-16x2" Bolt	1
20	N-107	3/8"-16 Nyloc Nut	1

REF #	PART #	DESCRIPTION	QTY.
21	400025	Amsoil Filter Mount	1
22	N-102	1/4"-20 Whiz Flange Nut	7
23	60116	3/8" Swivel to 3/8" Barb	2
24	60113	1/8" x 3/8" 90 Degree Fitting	2
25	W-102	1/4" Washer	7
26	B-172	1/4"-20x1" Bolt	3
27	60112	Amsoil Filter Head	1
28	60119	Amsoil Filter	1
29	B-101	1/4"-20x1/2" Bolt	4
30	60103-L	Oil Cooler	2
31	400105	Bracket - Oil Cooler Generac	1
32	W-104	3/8" Standard Flat Washer	1
33	10231	3/8" Steel Pipe Cap	1
34	68230	Oil Drain Hose Assembly	1
35	60102	3/8" Black Pipe Tee	1
36	87113	3/8" Male Pipe 3/8" Barb - Straight	1
37	72230	3/8" Black Pipe Nipple 3" Long	1
38	90115	Turbo Pre-cleaner	1
39	0E3655	Canister - Donaldson Air Cleaner	1
	0E3557	Primary Element Donaldson Air Cleaner	1
	0E3656	Secondary Element Donaldson Air Cleaner	1
40	68142	Plastic Plug 1x1	1

DIXIE CHOPPER

ENGINE - 26.5Hp GENERAC

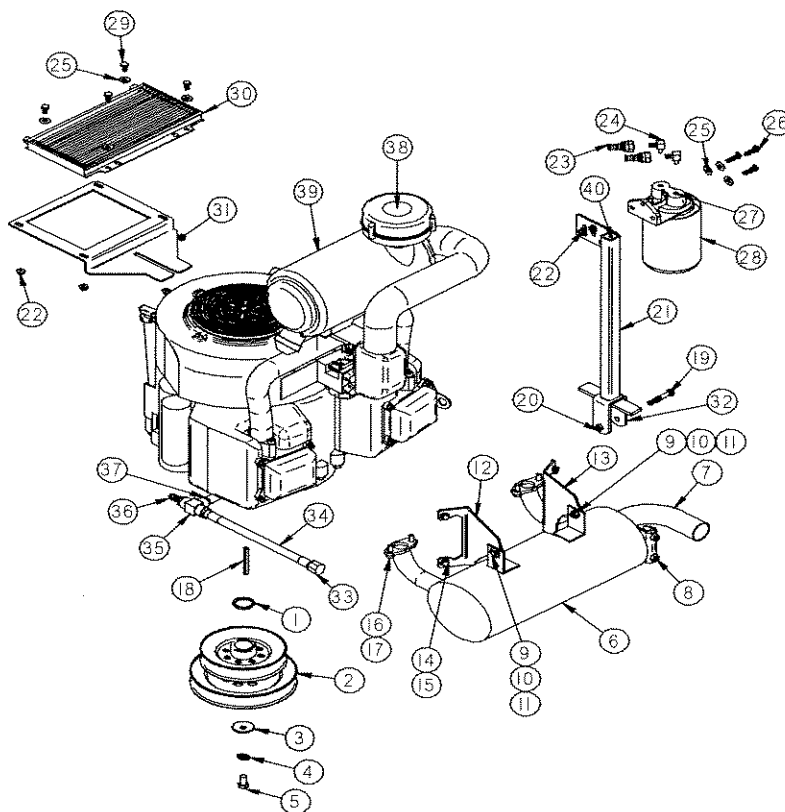


REF #	PART #	DESCRIPTION	QTY.
1	W-145	1 1/8" x 1 3/4" Flat Washer	1
2	9907500X600D	Pulley - 5x6 Engine	1
3	W-144	7/16" Stainless Belleville Washer	1
4	W-108	7/16" Lock Washer	1
5	B-114	7/16"-20x3/4" Hex Head Bolt	1
6			
7	N-107	3/8"-16 Nylon Locknut	8
8	W-113	5/16" Flat Washer	15
9	B-107	5/16"-18x3/4" Bolt	4
10	600032	Muffler - Generac	1
	0C4138	Gasket - 26.5Hp Generac Muffler	2
	B-276	M8 x 20 - 1.25 Socket Head Cap Screw	
	W-163	M8 mm Lock Washer	
11	600036	Canister - Air for Generac Engine	1
	600046	Filter - Enginaire Primary Air	1
	600047	Filter - Enginaire Secondary Air	1
12	600039	Hose - Air Cleaner Hose For Generac 26.5Hp	1
13	60116	3/8" Swivel to 3/8" Barb	2
14	60113	1/8"x3/8" 90Deg. Fitting	2
15	B-102	1/4"-20x3/4" Bolt	8
16	60122	Bracket - Filter Mount Amsoil	1
17	60119	Filter - 1 Micron Amsoil	1
18	B-247	3/8"-16x2 3/8"W x 2"L Sq. U-Bolt	4
19	60117	Oil Shut Down Horn	1

REF #	PART #	DESCRIPTION	QTY.
20	400062	Bracket - Main Mounting Bracket	1
21	400061	Bracket - Amsoil Generac	1
22	400059	Bracket - Oil Cooler Generac	1
23	60103-L	New Short Oil Cooler	1
24	N-1021	1/4"-20 Whiz Flange Nut	15
28	72230	3/8" Black Pipe Nipple 3" Long	1
29	60102	3/8" Black Pipe Tee	1
30	68230	Oil Drain Hose Assembly	1
31	10231	3/8" Steel Pipe Cap	1
32	87113	3/8" Male Pipe 3/8" Barb - Straight	1
33	90115	Turbo Pre-cleaner	1
33A	90125	2" Worm Clamp	3
34	600059	Tailpipe - Generac Muffler	1
35	B-1721	1/4"x20x1" Bolt	3
36	B-1011	1/4"x20x1/2" Bolt	4
38	N-103-W	5/16"-18 Whiz Flange Nut	2
39	600057	Bracket - LH Muffler	1
40	K-1001	1/4" Key	1
41	600058	Bracket - RH Muffler	1
42	B-269M	6-16x1.00 Bolt	4
43	W-179	M6 Lockwasher	4
44	B-276M	8-20x1.25 Bolt	4
45	W-163	M8 Lockwasher	4
46	600060	Clamp - Generac Muffler Tailpipe	1

DIXIE CHOPPER

ENGINE - 26.5Hp GENERAC SERIAL NUMBER 3041605 AND AFTER

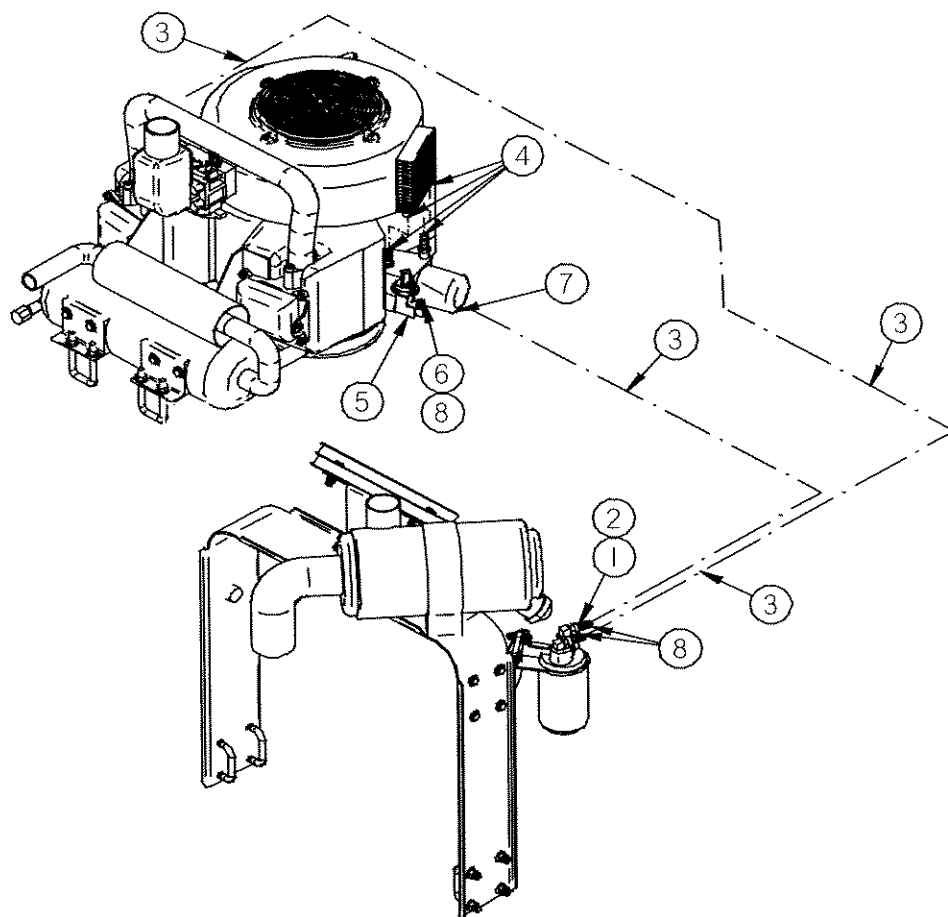


REF #	PART #	DESCRIPTION	QTY.
1	W-145	1 1/8" x 1 3/4" Flat Washer	1
2	9907500X600D	Pulley - 5x6x1 1/4" Engine	1
3	W-144	7/16" Stainless Belleville Washer	1
4	W-108	7/16" Lock Washer	1
5	B-164	7/16" x 1 3/4" Bolt	1
6	600032	Muffler - Generac	1
	OC4138	Gasket - 30Hp Generac Muffler	2
7	600059	Tailpipe - Generac Muffler	1
8	600060	Clamp - Generac Muffler Tailpipe	1
9	B-107	5/16"-18x3/4" Bolt	2
10	W-113	5/16" Flat Washer	2
11	N-103-W	5/16"-18 Whiz Flange Nut	2
12	600057	Bracket - LH Muffler	1
13	600058	Bracket - RH Muffler	1
14	W-179	M6 Lock Washer	4
15	B-269	M6-16x1.00 Bolt	4
16	045761A	Stud - M8 - 1.25 x 10MM	4
17	052858	Nut - Lock Flange M8 - 1.25	4
18	K-100	1/4" Key	1
19	B-165	3/8"-16x2" Bolt	1
20	N-107	3/8"-16 Nyloc Nut	1

REF #	PART #	DESCRIPTION	QTY.
21	400025	Amsoil Filter Mount	1
22	N-102	1/4"-20 Whiz Flange Nut	7
23	60116	3/8" Swivel to 3/8" Barb	2
24	60113	1/8" x 3/8" 90 Degree Fitting	2
25	W-102	1/4" Washer	7
26	B-172	1/4"-20x1" Bolt	3
27	60112	Amsoil Filter Head	1
28	60119	Amsoil Filter	1
29	B-101	1/4"-20x1/2" Bolt	4
30	60103-L	Oil Cooler	1
31	400105	Bracket - Oil Cooler Generac	1
32	W-104	3/8" Standard Flat Washer	1
33	10231	3/8" Steel Pipe Cap	1
34	68230	Oil Drain Hose Assembly	1
35	60102	3/8" Black Pipe Tee	1
36	87113	3/8" Male Pipe 3/8" Barb - Straight	1
37	72230	3/8" Black Pipe Nipple 3" Long	1
38	90115	Turbo Pre-cleaner	1
39	0E3655	Canister - Donaldson Air Cleaner	1
	0E3557	Primary Element Donaldson Air Cleaner	1
	0E3656	Secondary Element Donaldson Air Cleaner	1
40	68142	Plastic Plug 1x1	1

DIXIE CHOPPER

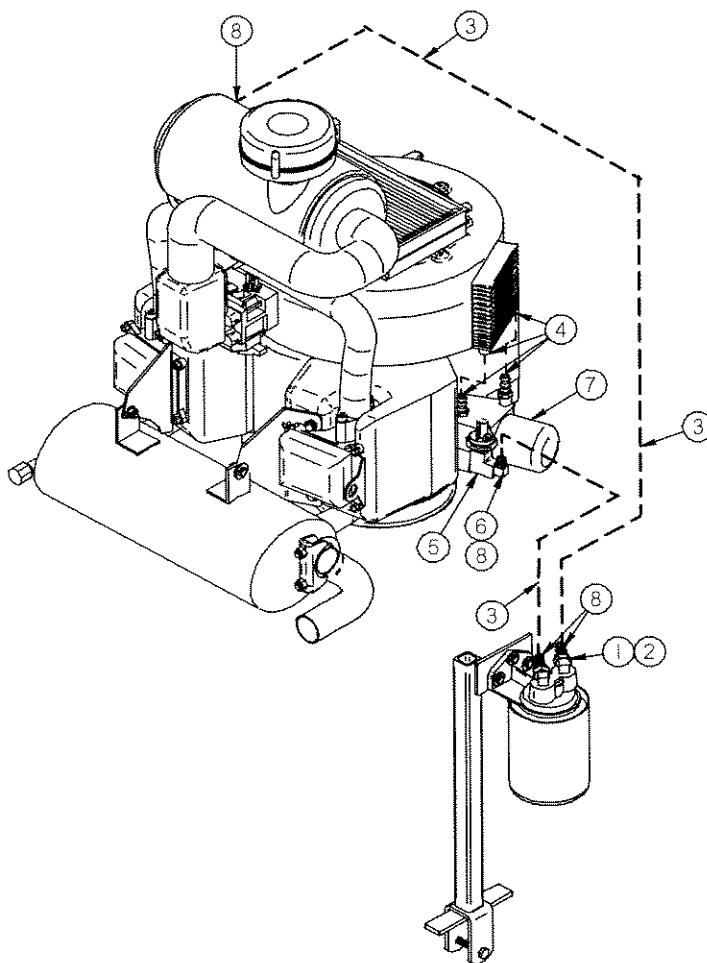
26.5Hp & 30Hp GENERAC ENGINE OIL ROUTING



REF #	PART #	DESCRIPTION	QTY.
1	60113	1/8" x 3/8" 90Deg. Fitting	2
2	60116	3/8" Swivel to 3/8" Barb	2
3	60109	3/8" Line	ft/
4	68231	#4 Worm Clamps	4
5	67022	1/4" Street Tee	1
6	67019	Hose Barb Brass	1
7	070185	Oil Filter	1
8	67013	Green Clamps	3
	0D6313	Fuel Filter	1
	NGK-FR4	Generac Spark Plug	2
	0E4271	Starter	1

DIXIE CHOPPER

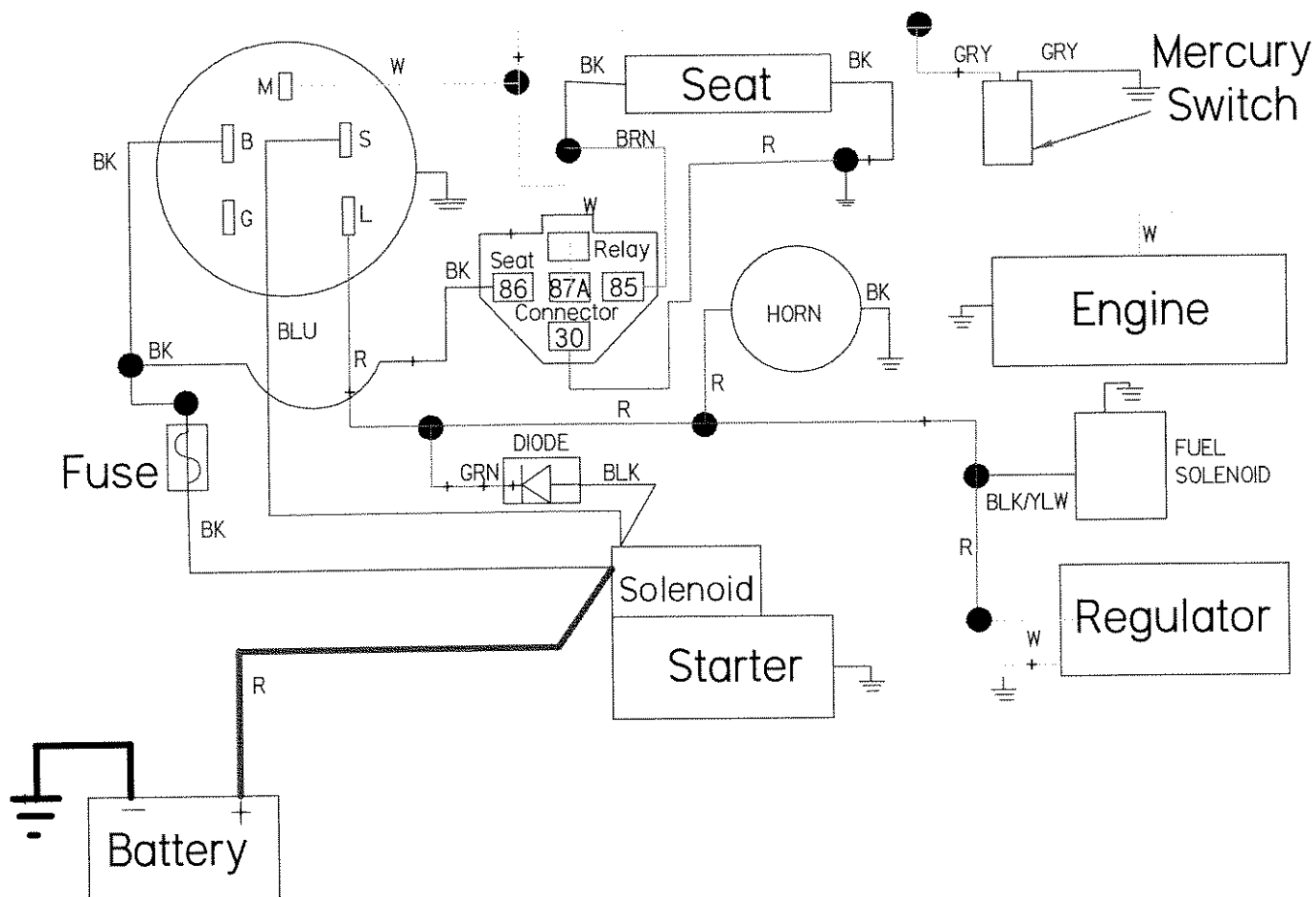
26.5Hp & 30Hp GENERAC ENGINE OIL ROUTING SERIAL NUMBER 3041605 AND AFTER



REF #	PART #	DESCRIPTION	QTY.
1	60113	1/8" x 3/8" 90Deg. Fitting	2
2	60116	3/8" Swivel to 3/8" Barb	2
3	60109	3/8" Line	ft/
4	68231	#4 Worm Clamps	4
5	67022	1/4" Street Tee	1
6	67019	Hose Barb Brass	1
7	070185	Oil Filter	1
8	67013	Green Clamps	4
	0D6313	Fuel Filter	1
	NGK-FR4	Generac Spark Plug	2
	0E4271	Starter	1

DIXIE CHOPPER

HONDA ELECTRICAL DIAGRAM



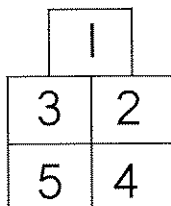
REF #	PART #	DESCRIPTION	QTY.
1	500001	Honda Wiring Harness	1
2	20245	Ignition Switch	1
3	20246-T	Hour Meter/Tach	1
4	68247	Tach Bracket	1
5	N/A	Battery	1
6	20228	Battery Strap	1
7	400065	Standard Battery Box	1
8	20225-B	Red Rubber Boot	1
9	20227-72	Battery Cable Positive (72")	1

REF #	PART #	DESCRIPTION	QTY.
10	20226-B	Battery Cable Ground (12")	1
11	40229	Mercury Switch	1
12	68231	Clamp for Mercury Switch	1
	C-112	Honda Merc. Switch Clmp.	1
13	65510	Seat Relay	1
14	97191	Seat Relay Pigtail	1
15	65509	Fuse	1
16	20254	Fuse Holder	1
17	60117	Low Oil Horn (Mounts on oil cooler bracket)	1

DIXIE CHOPPER

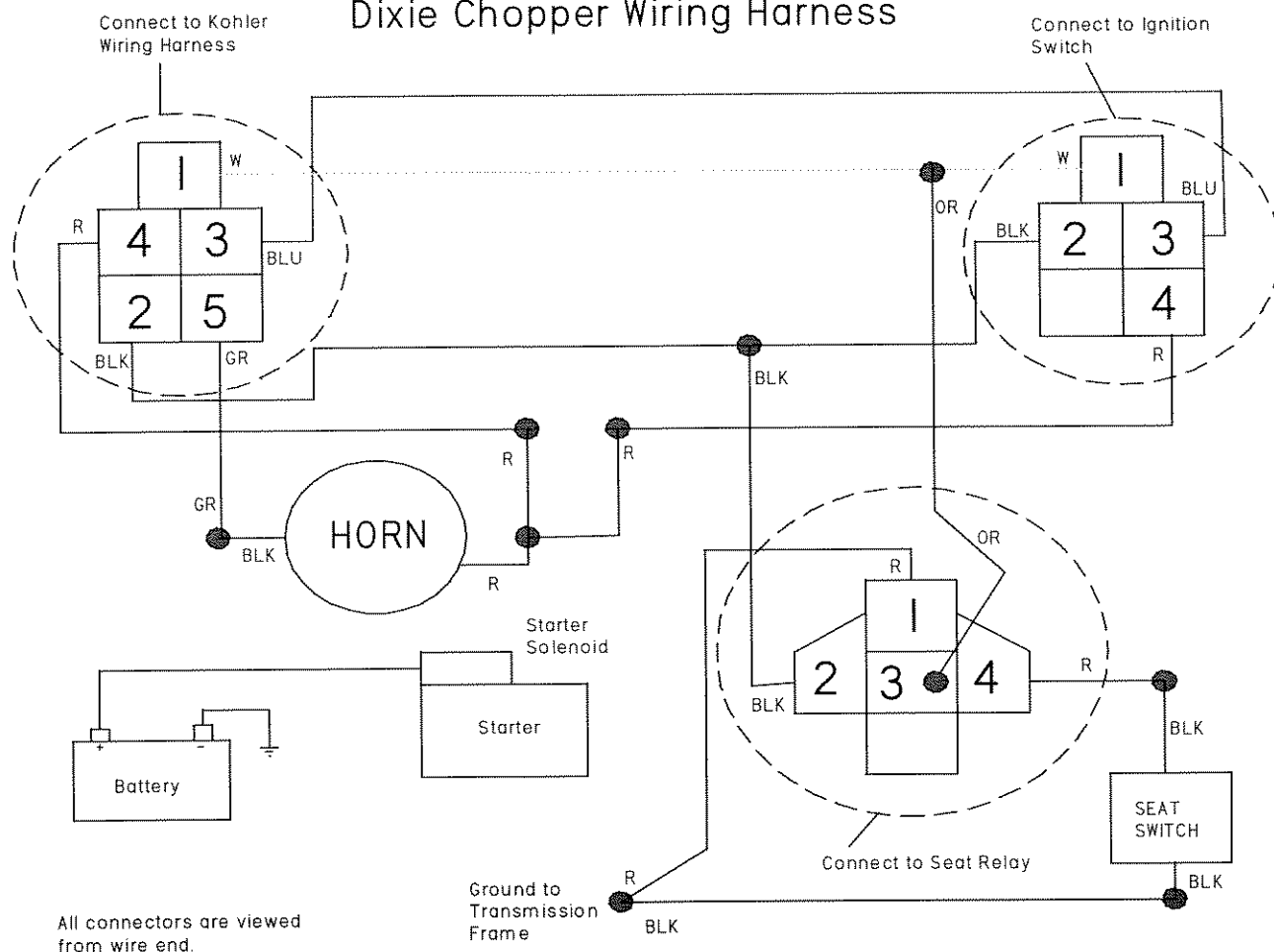
KOHLER ELECTRICAL DIAGRAM

Kohler Wiring
Harness



1. White (kill wire)
2. Red (charge wire)
3. Blue (start wire)
4. Fused wire (to hot post on starter)
5. Green (from oil sending unit)

Dixie Chopper Wiring Harness

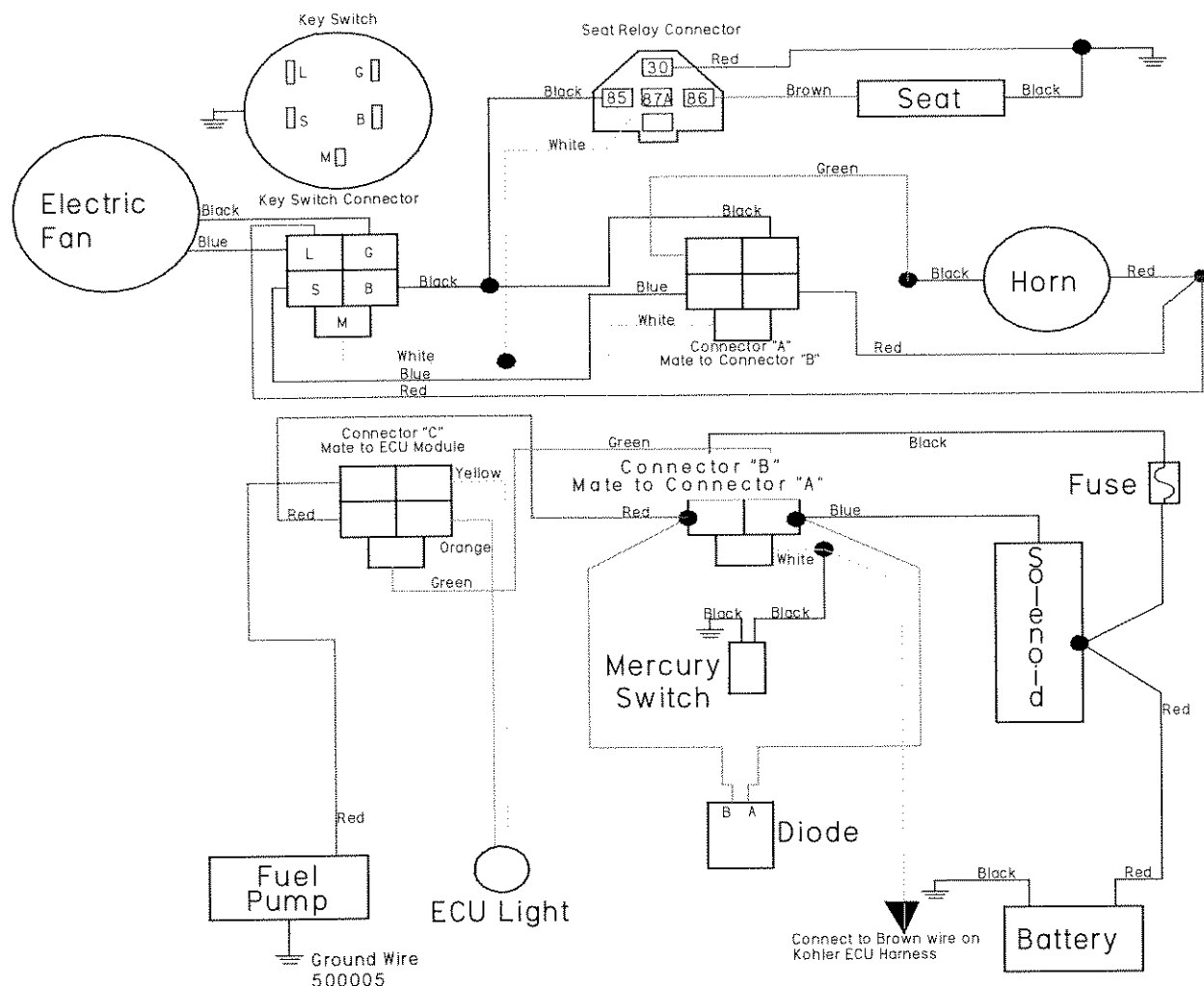


REF #	PART #	DESCRIPTION	QTY.
1	65522	Kohler Wiring Harness	1
2	20245	Ignition Switch	1
3	20246-T	Hour Meter/Tach	1
4	68247	Tach Bracket	1
5	N/A	Battery	1
6	20228	Battery Strap	1
7	400065	Standard Battery Box	1
8	20225-B	Red Rubber Boot	1
9	20227-72	Battery Cable Positive (72")	1

REF #	PART #	DESCRIPTION	QTY.
10	20226-B	Battery Cable Ground (12")	1
11	40229	Mercury Switch	1
12	C-112	Clamp for Mercury Switch	1
13	65510	Seat Relay	1
14	97191	Seat Relay Pigtail	1
15	65509	Fuse	1
16	20254	Fuse Holder	1
17	60117	Low Oil Horn	1
	C-113	Horn Clamp	1

DIXIE CHOPPER

KOHLER 26Hp & 28Hp EFI ELECTRICAL DIAGRAM

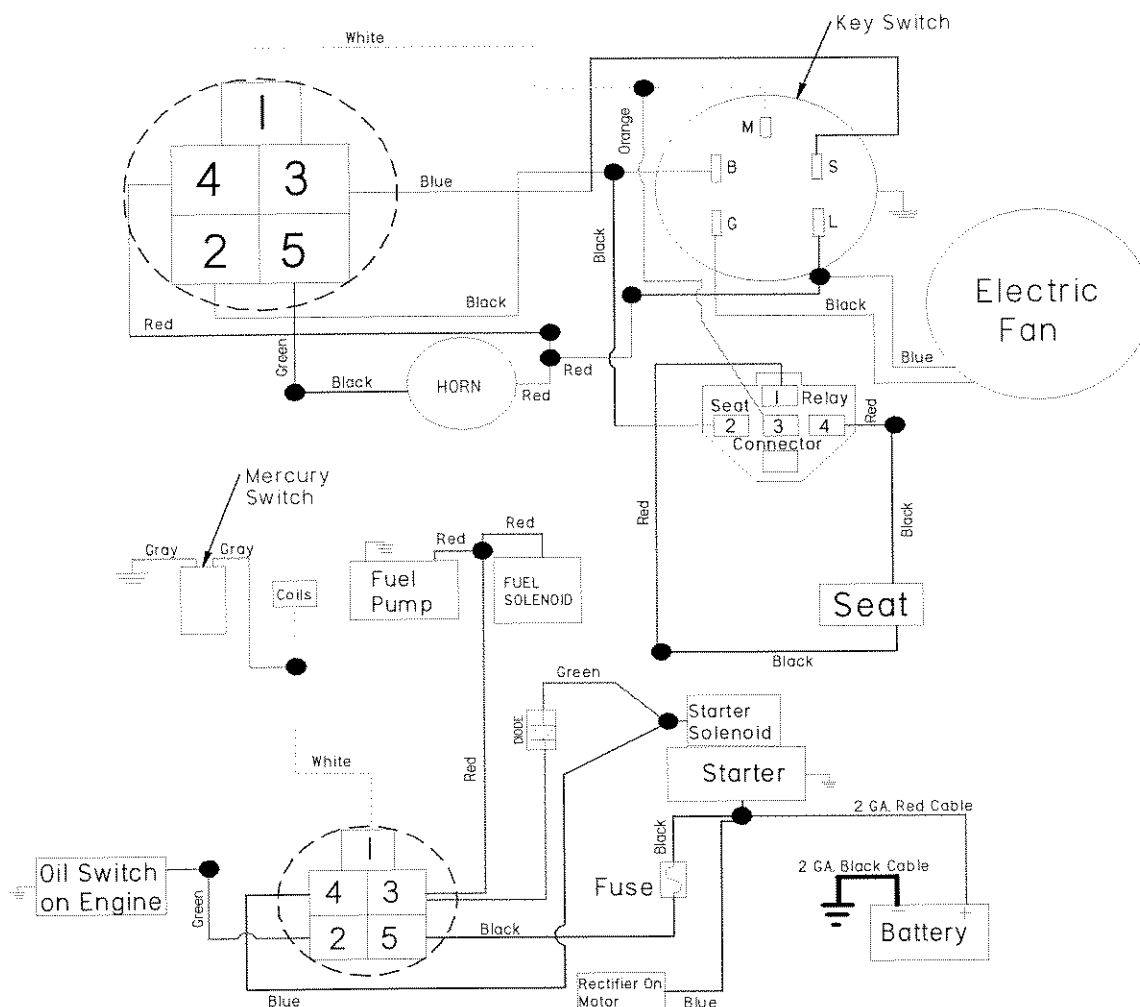


REF #	PART #	DESCRIPTION	QTY.
1	65522	Kohler Wiring Harness	1
2	500002	Kohler 26Hp EFI Wiring Harness	1
3	20245	Ignition Switch	1
4	20246-T	Hour Meter/Tach	1
5	68247	Tach Bracket	1
6	N/A	Battery	1
7	20228	Battery Strap	1
8	400065	Standard Battery Box	1
9	20225-B	Red Rubber Boot	1
10	20227-72	Battery Cable Positive (72")	1
11	20226-B	Battery Cable Ground (12")	1

REF #	PART #	DESCRIPTION	QTY.
12	40229	Mercury Switch	1
13	C-112	Clamp for Mercury Switch	1
14	65510	Seat Relay	1
15	97191	Seat Relay Pigtail	1
16	65509	Fuse	1
17	20254	Fuse Holder	1
18	60117	Low Oil Horn	1
	C-113	Horn Clamp	1
19	500003	ECO Light	1
20	500005	Ground Wire	1
21	200043	Electrical Fan	1

DIXIE CHOPPER

GENERAC 26.5Hp & 30Hp ELECTRICAL DIAGRAM



REF #	PART #	DESCRIPTION	QTY.	REF #	PART #	DESCRIPTION	QTY.
1	500004	Generac Wiring Harness	1	10	500010	Battery Boot F/Rear (XT3000)	1
2	20245	Ignition Switch	1		97327	Battery Boot F/Front (XFG2700 & XT3000)	1
3	20246-T	Hour Meter/Tach	1	11	40229	Mercury Switch	1
4	68247	Tach Bracket	1	12	C-112	Clamp For Mercury Switch	1
5	NA	Battery	1	13	65510	Seat Relay	1
6	400072	Battery Box F/Rear (XT3000) Including Ref. #7	1	14	600038	30Hp Generac Engine	1
	97145	Diesel Battery Box F/Front (XFG2700 & XT3000)	1		600041	26.5Hp generac Engine	1
7	400073	Battery Strap F/Rear (XT3000)	1	15	97191	Seat Relay Pigtail	1
	20228	Battery Strap F/Front (XFG2700 & XT3000)	1	16	65509	Fuse	1
8	500008	Battery 2Ga. Cable Positive 38" F/Rear (XT3000)	1	17	20254	Fuse Holder	1
	97323	Battery 2Ga. Cable Positive 80" F/Front (XFG2700 & XT3000)	1	18	60117	Low Oil Horn	1
9	500009	Battery Cable Ground 46" F/Rear (XT3000)	1	19	200043	Electrical Fan	1
	97322	Battery Cable Ground 12" F/Front (XFG2700 & XT3000)	1				

For Dixie Chopper Discount Parts Call 606-678-9623 or 606-561-4983

DIXIE CHOPPER

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