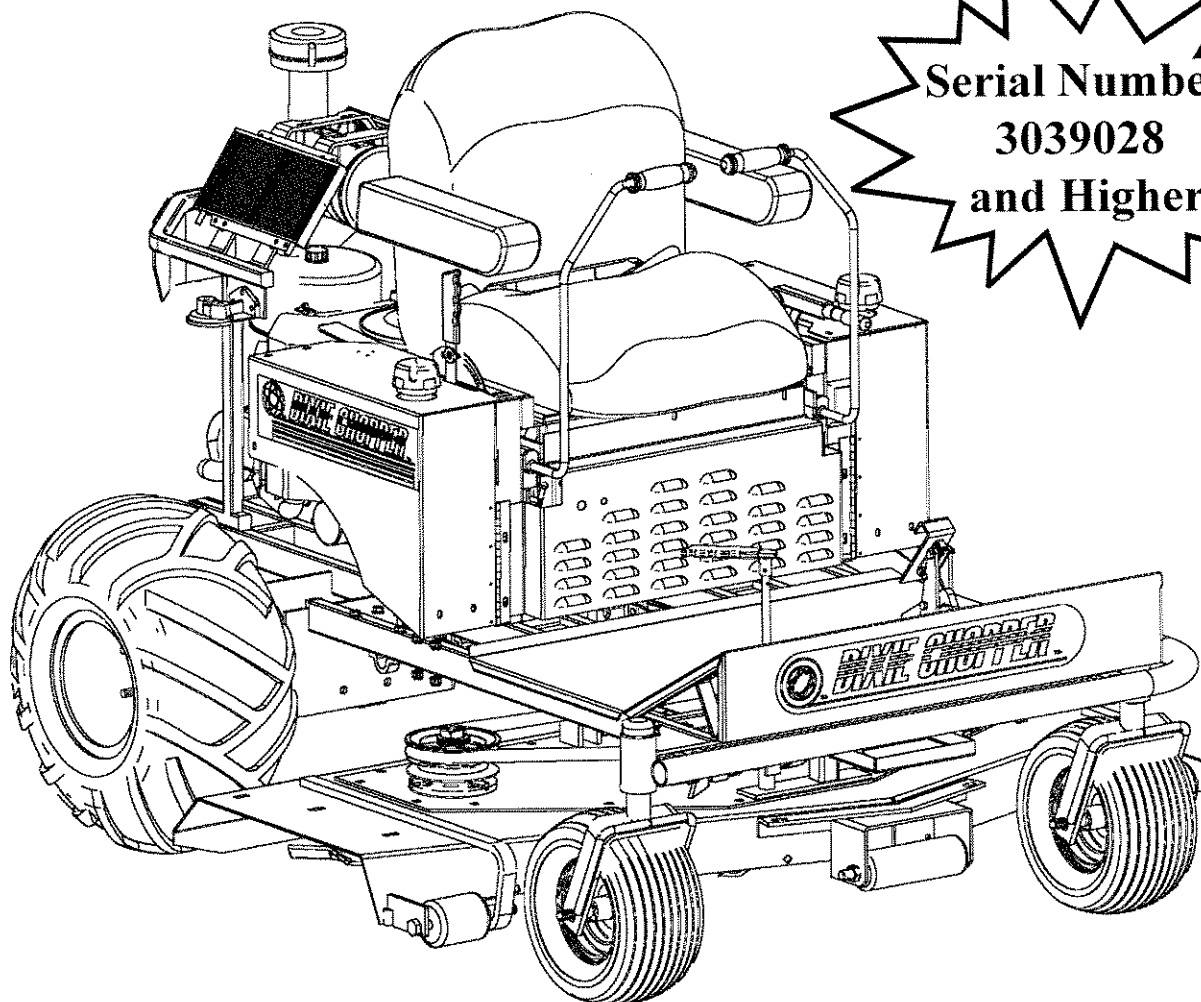


DIXIE CHOPPER

The World's Fastest Lawn Mower



Serial Numbers
3039028
and Higher

Model # _____

Engine Model # _____

Serial # _____

Engine Serial # _____

Date Purchased _____

Engine Spec. # _____

LX, X, 50/60 PARTS MANUAL

700004

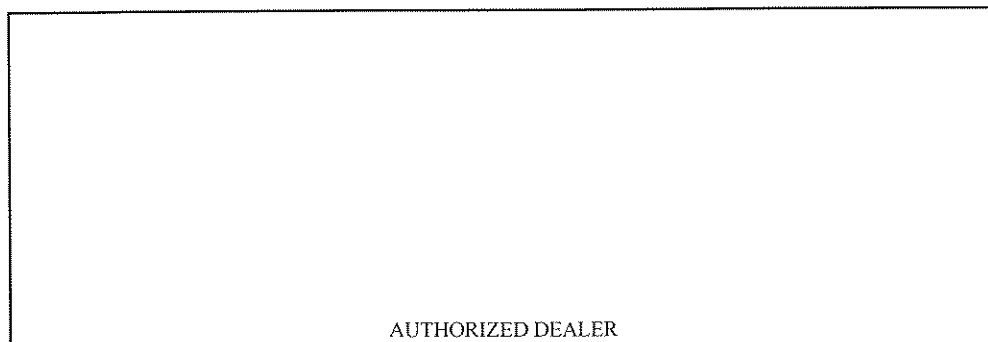
June, 2003



Congratulations on your purchase of a **DIXIE CHOPPER** lawn mower. We believe you have exercised excellent judgement, and are most appreciative of your patronage.

**Your DIXIE CHOPPER Dealer is your *#1 SOURCE* for
DIXIE CHOPPER parts and service !**

Please call or visit your nearest authorized Dixie Chopper Dealer for additional service information.



Let us know how you are getting along with your new CHOPPER!
www.dixiechopper.com

Dixie Chopper reserves the right to make changes or add improvements to its products at any time without incurring any obligation to make such changes to products previously manufactured. Neither Dixie Chopper, nor its dealers, accept responsibility for variations which may be evident in the actual specifications of its products and the statements and descriptions contained in this publication.



CONTENTS

Quick Reference Parts	1
Decals	3
Decal Placement	6
Frame	7
Wheels & Tires	10
Foot Pedal	13
Deck Lift System	15
Deck	17
Hubs & Belts	23
OCDG	25
Transmission Frame	28
Transmission & Drive	32
Wheel Motor	33
Hydraulic Hose Diagram	34
Fuel System	38
Body	39
Throttle Assembly	45
Brake Assembly	46
Engine - Kohler	48
Kohler - Engine Oil Routing	51
Engine - Kawasaki	52
Electrical Diagram - Kohler	53
Electrical Diagram - Kawasaki	54
Notes	55

DIXIE CHOPPER

LX, X, XF, 50/60 MODEL

QUICK REFERENCE PARTS

MODEL	LX2001-42	X2001-50	XF2300-50	XK2503-50
Engine	Kohler 20Hp	Kohler 20Hp	Kohler 23Hp	Kaw 25Hp
Deck	42"	50"	50"	50"
Rear Tires	97452	400066	97200	400066
Rear Rims	97450	400067	400014	400067
Front Tires	97165	97165	97165	97165
Front Rims	10239	10239	10239	10239

Belts				
Engine-Transmission	9907B41	9907B41	9907B41	9907B41
Engine-Deck	68081	9910B84	9910B84	9910B84
Deck	63203	9907B112	9907B112	9907B112

Filters				
Fuel Filter	24-050-02	24-050-02	97392	49019-7001
Kohler Air Filter	47-083-03	47-083-03		
Kohler Foam Filter	24-083-02	24-083-02		
Nelson Air Filter Primary			25-083-01	
Nelson Air Filter Secondary			25-083-04	
Donaldson Air Filter				11013-7009
Kaw. Foam Air Filter				
Kaw. Paper Air Filter				
Amsoil Oil Filter			60119	11013-7010
Zinga-Hydro Filter			68140	

Blades				
Standard	63227H	30227-50H	30227-50H	30227-50H
Heavy-Duty	63227H	30227-50N	30227-50N	30227-50N

Various Parts ALL MODELS		
Fiber Washer	W-101	
Spindle Bearing	30218	
Deck Roller (Ctr)	30240-O	
Choke Control	20248	
Throttle Cable	68249	
Brake Cable (Single)	89991210001	
Parking Brake Band	65244	
Fuel Cap	600035	
Control Lever Grip	20257	

DIXIE CHOPPER

LX, X, XF, 50/60 MODEL

QUICK REFERENCE PARTS

MODEL	XK2503-60	X2503-50	X2503-60
Engine	Kaw 25Hp	Kohler 25Hp	Kohler 25Hp
Deck	60"	50"	60"
Rear Tires	400066	400066	400066
Rear Rims	400067	400067	400067
Front Tires	97165	97165	97165
Front Rims	10239	10239	10239

Belts			
Engine-Transmission	9907B41	9907B41	9907B41
Engine-Deck	9907B85	9910B84	9907B85
Deck	9907B130	9907B112	9907B130

Filters			
Fuel Filter	49019-7001	97392	97392
Nelson Air Filter Primary		25-083-01	25-083-01
Nelson Air Filter Secondary		25-083-04	25-083-04
Kaw. Foam Air Filter	11013-7009		
Kaw. Paper Air Filter	11029-7002		
Amsoil Oil Filter			
Zinga-Hydro Filter	68140	68140	68140

Blades			
Standard	30227-60H	30227-50H	30227-60H
Heavy-Duty	30227-60N	30227-50N	30227-60N

Various Parts ALL MODELS		
Fiber Washer	W-101	
Spindle Bearing	30218	
Deck Roller (Ctr)	30240-O	
Choke Control	20248	
Throttle Cable	68249	
Brake Cable (single)	89991210001	
Parking Brake Band	65244	
Fuel Cap	600035	
Control Lever Grip	20257	

DIXIE CHOPPER DECALS

LX 2001

1

X1701

2

X2001

3

XF2300

4

CAUTION

Emergency Brake for Emergency stopping only!!
Frequent use of Emergency Brake while starting or running engine may cause starter and belt Failure.
Hydraulic lock-up occurs with engine off.
Emergency Brake has no effect with engine off.

5

NOTICE

WARRANTY TO BE USED ONLY TO COVER CORRECTION OF MANUFACTURING DEFECTS. IT WILL NOT BE USED TO COVER LACK OF MAINTENANCE, OPERATOR MIS-USE, NORMAL WEAR, ACCIDENTS, CUSTOMER DISSATISFACTION OR TRANSPORTATION CHARGES TO AND FROM THE SERVICING DEALER

6

**PATENT
PENDING**

7

**PULL ON
CHOKE
PUSH OFF**

8



CAUTION

Shut off engine before refueling.
Never fill fuel tank indoors or when engine is hot.
Wipe up all spilled fuel before starting engine.
Do not smoke while refueling.

9

OFF — RUN — START

IGNITION

10

DANGER

TO AVOID INJURY

NEVER MOW
SIDE HILL
OVER 5°



NEVER MOW
UP HILL
OVER 10°



NEVER MOW
SLOPE
OVER 15°



STOP BLADE & BACK SLOWLY IF MACHINE STOPS GOING UPHILL. NEVER MOW NEAR PEOPLE. NEVER USE WHEN UNDER INFLUENCE OF DRUGS OR ALCOHOL. NEVER CARRY PASSENGERS. SET PARKING BRAKE & REMOVE KEY IF LEAVING MACHINE. AVOID SLIPPERY OR STEEP AREAS. AVOID BLADE UNLESS BLADE & ENGINE ARE STOPPED. USE SAFELY; MACHINE IS NOT A TOY. KNOW LOCATION AND FUNCTION OF CONTROLS. REMOVE POTENTIAL THROWN OBJECTS. KEEP SAFETY DEVICES IN PLACE AND WORKING. LOOK BEHIND MACHINE BEFORE BACKING.

11

NOTICE

For best performance, minimum engine RPM should be 3750 under no load. Continuous operation below 3500 RPM will result in engine over-heating and an unacceptable quality cut. RPM may be reduced for trimming and/or other light load duties. If the engine cannot maintain 3500 RPM, under a load, operator should reduce ground speed, consult manual, and/or contact your dealer for any questions or necessary adjustments.

12

CAUTION: VTC OIL ONLY!

If it becomes necessary to add oil and VTC oil is not available, add 20W40 or 20W50 motor oil. DO NOT add automatic transmission fluid, Hytran, or multi-vis oils with less than 20W40 viscosity. Oil change intervals should be every 1000 hours or immediately if moisture is present.

CHECK FLUID LEVEL EVERY 50 HOURS

13

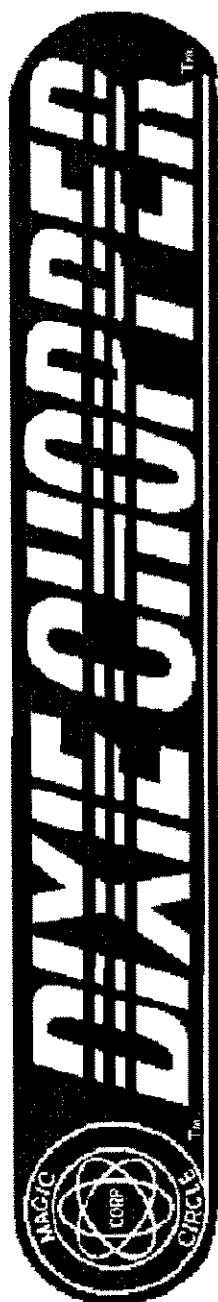
Quad Loop® Equipped
VTC
Velvet Touch Control®

14

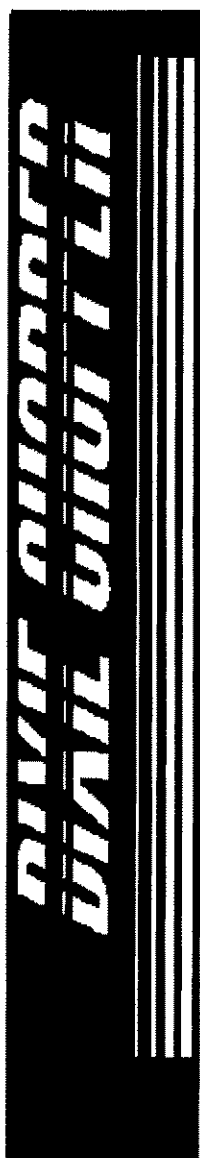
REF #	PART #	DESCRIPTION	QTY.
	30500	Decal Complete Set (Need Deck Size and Model Number)	
1	67404	LX2001 Decal	1
2	97068	X2503 Decal	1
3	65415	X2001 Decal	1
4	97510	XF2300 Decal	1
5	800027	XK 2503 Decal	1
6	800008	HP + 1 Decal	1

REF #	PART #	DESCRIPTION	QTY.
7	30591	Warranty Notice	1
8	65413	Patent Pending (T-Box)	1
9	800015	Choke	1
10	40118	Fuel Caution	2
11	800014	Ignition	1
12	97160	RPM Notice	1
13	30588	Hillside Danger	1
14	97013	VTC Only (Oil Tank)	1
15	264000200210	VTC	1

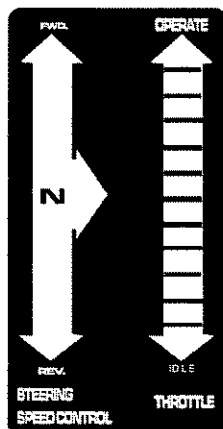
DIXIE CHOPPER DECALS (CONT'D)



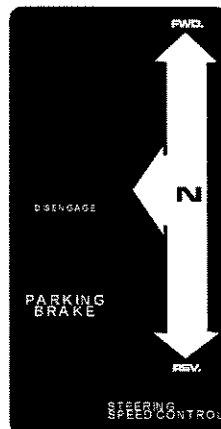
23



24



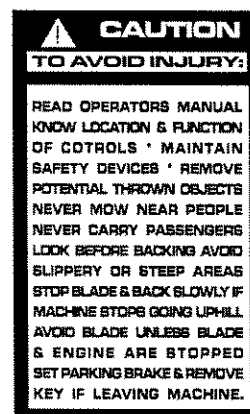
15



16

MOB	ENG. P.W.D.	ENG. REV.	ENG. IDLE	ENG. OPERATE	ENG. P.W.D.
23	641	581	580	582	583
24	642	584	583	585	586
25	643	587	586	588	589
26	644	590	589	591	592
27	645	593	592	594	595
28	646	596	595	597	598
29	647	599	598	600	601
30	648	602	601	603	604
31	649	605	604	606	607
32	650	608	607	609	610
33	651	611	610	612	613
34	652	614	613	615	616
35	653	617	616	618	619
36	654	620	619	621	622
37	655	623	622	624	625
38	656	626	625	627	628
39	657	629	628	630	631
40	658	632	631	633	634
41	659	635	634	636	637
42	660	638	637	639	640
43	661	641	640	642	643
44	662	644	643	645	646
45	663	647	646	648	649
46	664	650	649	651	652
47	665	653	652	654	655
48	666	656	655	657	658
49	667	659	658	660	661
50	668	662	661	663	664
51	669	665	664	666	667
52	670	668	667	669	670
53	671	671	670	672	673
54	672	674	673	675	676
55	673	677	676	678	679
56	674	680	679	681	682
57	675	683	682	684	685
58	676	686	685	687	688
59	677	689	688	690	691
60	678	692	691	693	694
61	679	695	694	696	697
62	680	698	697	699	700
63	681	701	700	702	703
64	682	704	703	705	706
65	683	707	706	708	709
66	684	710	709	711	712
67	685	713	712	714	715
68	686	716	715	717	718
69	687	719	718	720	721
70	688	722	721	723	724
71	689	725	724	726	727
72	690	728	727	729	730
73	691	731	730	732	733
74	692	734	733	735	736
75	693	737	736	738	739
76	694	740	739	741	742
77	695	743	742	744	745
78	696	746	745	747	748
79	697	749	748	750	751
80	698	752	751	753	754
81	699	755	754	756	757
82	700	758	757	759	760
83	701	761	760	762	763
84	702	764	763	765	766
85	703	767	766	768	769
86	704	770	769	771	772
87	705	773	772	774	775
88	706	776	775	777	778
89	707	779	778	780	781
90	708	782	781	783	784
91	709	785	784	786	787
92	710	788	787	789	790
93	711	791	790	792	793
94	712	794	793	795	796
95	713	797	796	798	799
96	714	800	799	801	802
97	715	803	802	804	805
98	716	806	805	807	808
99	717	809	808	810	811
100	718	812	811	813	814
101	719	815	814	816	817
102	720	818	817	819	820
103	721	821	820	822	823
104	722	824	823	825	826
105	723	827	826	828	829
106	724	830	829	831	832
107	725	833	832	834	835
108	726	836	835	837	838
109	727	839	838	840	841
110	728	842	841	843	844
111	729	845	844	846	847
112	730	848	847	849	850
113	731	851	850	852	853
114	732	854	853	855	856
115	733	857	856	858	859
116	734	860	859	861	862
117	735	863	862	864	865
118	736	866	865	867	868
119	737	869	868	870	871
120	738	872	871	873	874
121	739	875	874	876	877
122	740	878	877	879	880
123	741	881	880	882	883
124	742	884	883	885	886
125	743	887	886	888	889
126	744	890	889	891	892
127	745	893	892	894	895
128	746	896	895	897	898
129	747	899	898	900	901
130	748	902	901	903	904
131	749	905	904	906	907
132	750	908	907	909	910
133	751	911	910	912	913
134	752	914	913	915	916
135	753	917	916	918	919
136	754	920	919	921	922
137	755	923	922	924	925
138	756	926	925	927	928
139	757	929	928	930	931
140	758	932	931	933	934
141	759	935	934	936	937
142	760	938	937	939	940
143	761	941	940	942	943
144	762	944	943	945	946
145	763	947	946	948	949
146	764	950	949	951	952
147	765	953	952	954	955
148	766	956	955	957	958
149	767	959	958	960	961
150	768	962	961	963	964
151	769	965	964	966	967
152	770	968	967	969	970
153	771	971	970	972	973
154	772	974	973	975	976
155	773	977	976	978	979
156	774	980	979	981	982
157	775	983	982	984	985
158	776	986	985	987	988
159	777	989	988	990	991
160	778	992	991	993	994
161	779	995	994	996	997
162	780	998	997	999	1000

17



20



18



19



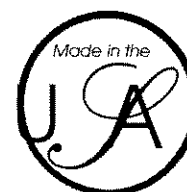
21



22



25



26

REF #	PART #	DESCRIPTION	QTY.
16	63401	Throttle	1
17	63402	Brake & Steering	1
18	800042	Belt Information	1
19	97514	Low Oil Warning (XF Only)	1
20	65408	50" Cut	2
21	30585	Fender Caution	2
22	30229	Deck Danger Decal	2

REF #	PART #	DESCRIPTION	QTY.
23	65407	42" Cut (LX Only)	2
24	30573	Floor Pan Decal	1
25	30571	Fender Decal	2
26	30586	Tractor Buster Decal (Rear Left Fender)	1
27	30590	USA Decal (Rear Right Fender)	1
28	65422	Belt Route Decal	1
29	65409	60" Cut Decal	2

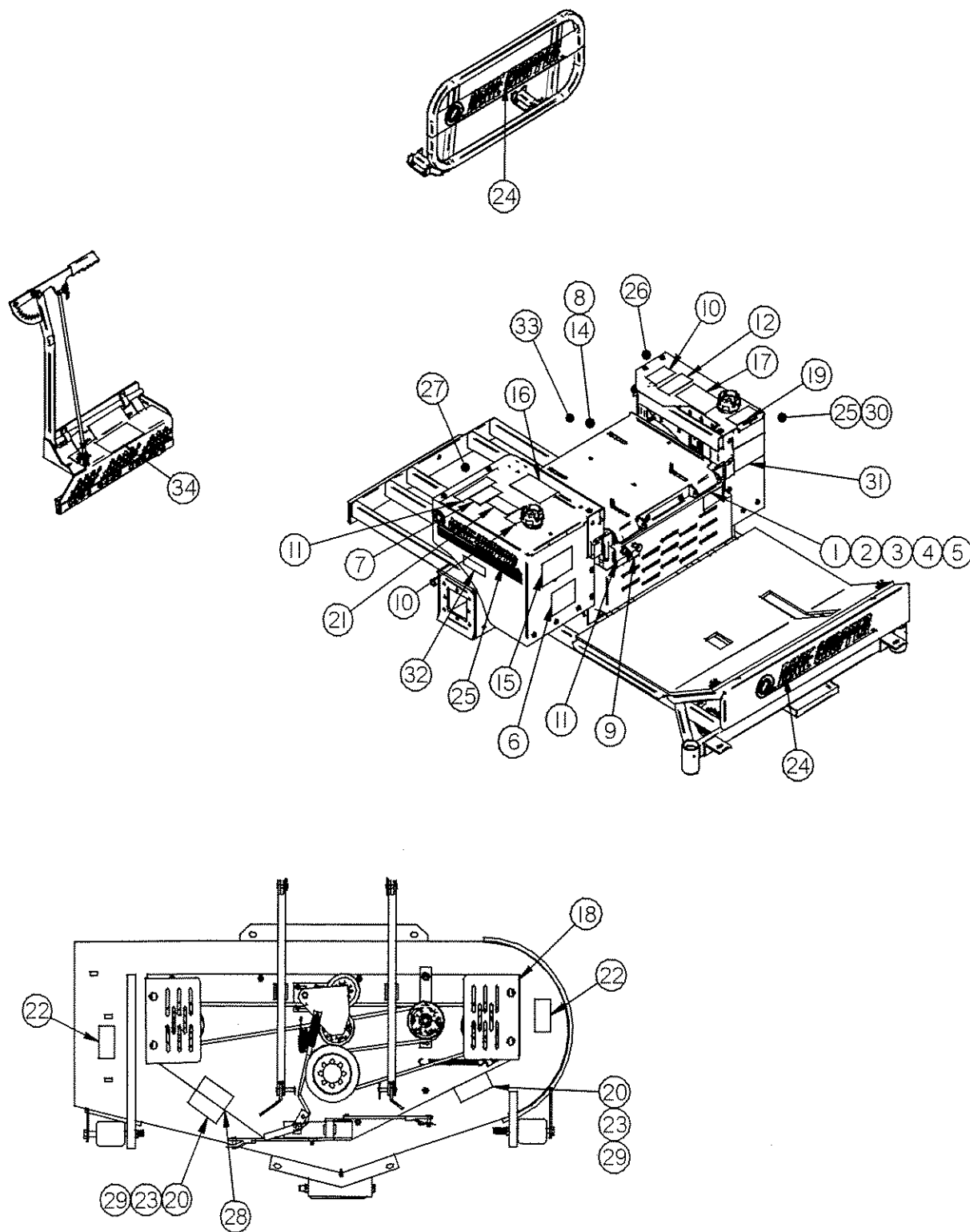
DIXIE CHOPPER

DECALS (CONT'D)

REF #	PART #	DESCRIPTION	QTY.	REF #	PART #	DESCRIPTION	QTY.
30	800020	American Flag Decal (Side Left Fender)	1	33	800018	Docu-Tube Decal	1
31	800017	Big Wheel Flatlander Decal	1	34	9707	OCDC Decal	1
32	800019	Roll & Seal Decal	1				

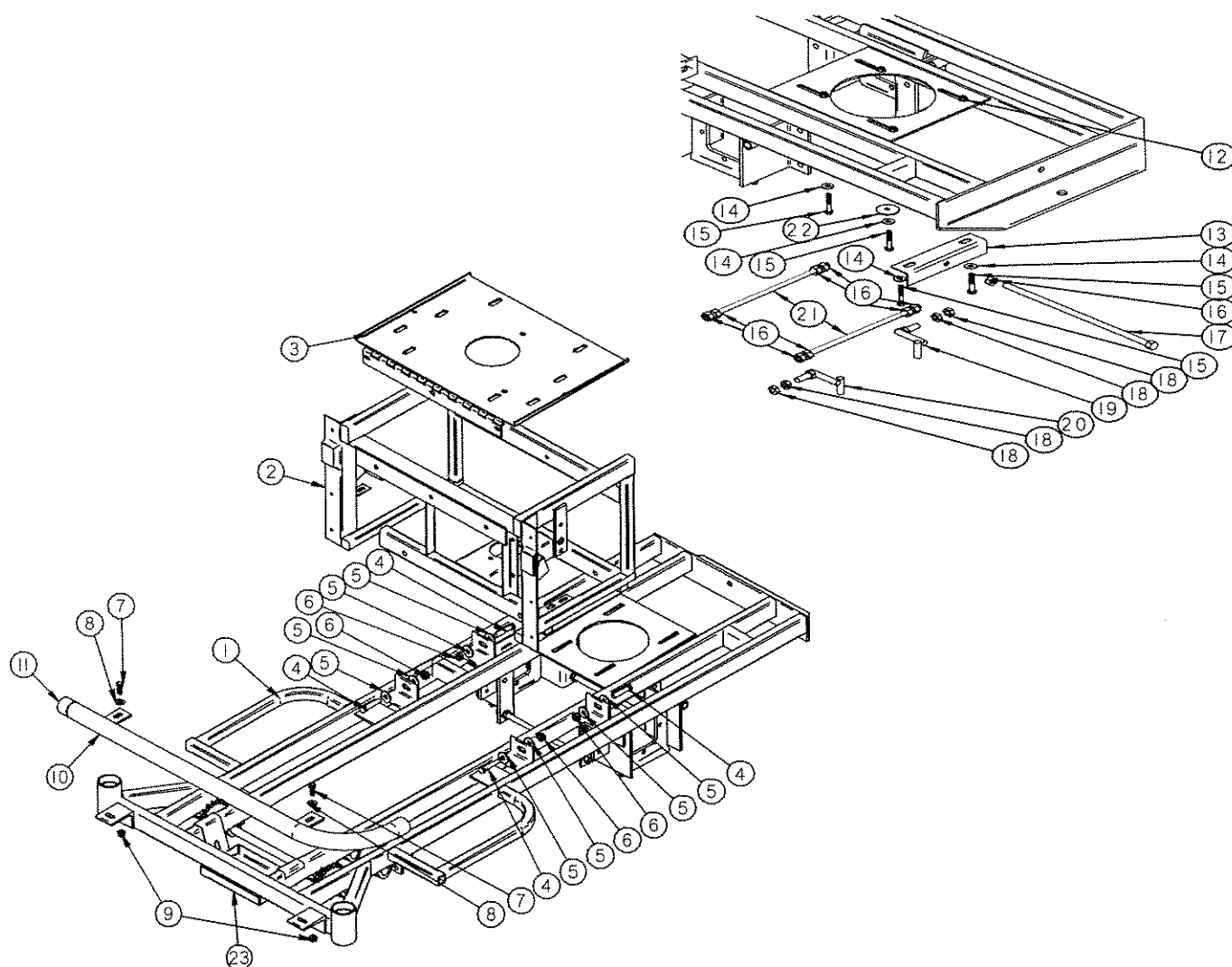
DIXIE CHOPPER

DECAL PLACEMENT



DIXIE CHOPPER

LX FRAME

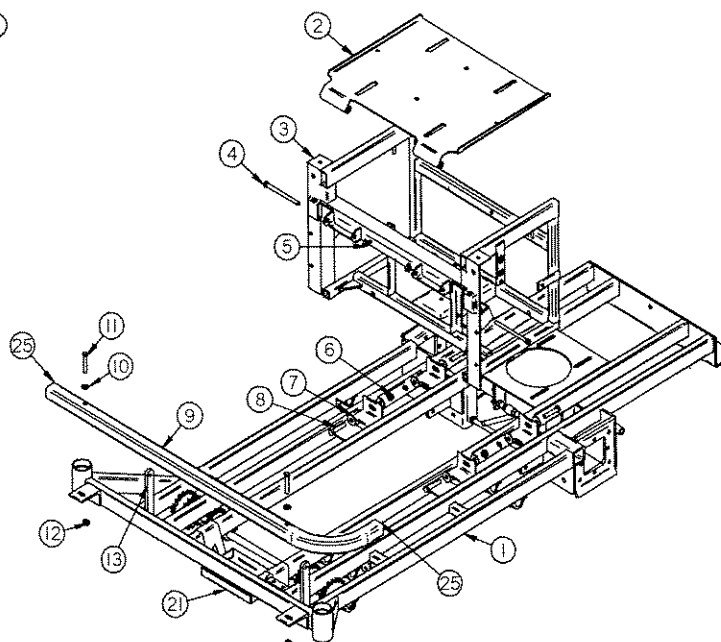
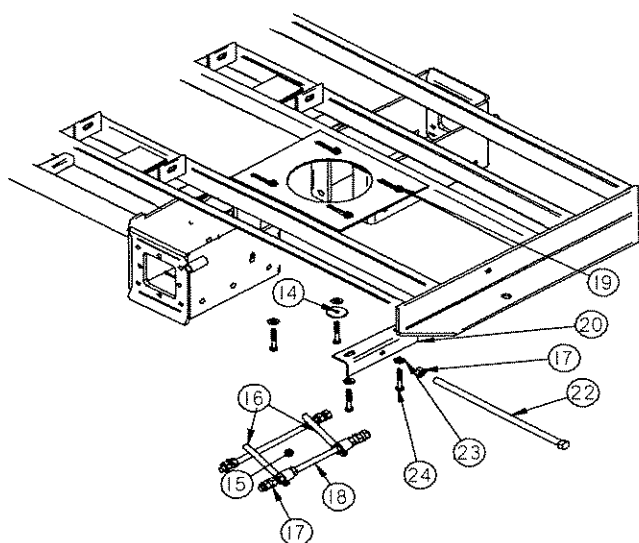


REF #	PART #	DESCRIPTION	QTY.
1	67100	Weldment - LX Frame	1
2	67250	Weldment - LX Transmission Frame	1
3	67401	LX Seat Pan	1
4	B-199	7/16"-20 x 2" Bolt	4
5	W-168	7/16" Hardened Flat Washer	8
6	N-135	7/16"-20 Nyloc Nut	4
7	B-131	5/16"-18 x 1" Bolt	2
8	W-160	10mm Flat Washer	2
9	N-103W	5/16"-18 Whiz Flange Nut	2
10	67045	LX Round Bumper Weldment	1
11	67255	Plastic Bumper Cap	2
12	N-103W	5/16"-18 Whiz Flange Nut	4

REF #	PART #	DESCRIPTION	QTY.
13	72216	Pull Stop Weldment	1
14	W-113	5/16" Standard Flat Washer	4
15	B-156	5/16"-18x2" Bolt	4
16	N-110	1/2"-13 Nut	9
17	40221	Engine Adjustment Bolt	1
18	N-111	1/2"-13 Jam Nut	4
19	98218	Weldment - Right LX Belt Guide	1
20	98217	Weldment - Left LX Belt Guide	1
21	72222	All Thread	2
22	W-107	Shark-Tooth Belleville Washer	1
23	400065	Tray - Standard Battery Box	1
	B-190	3/8"-16x1 1/2" Carriage Bolt	2
	N-108	3/8"-16 Whiz Flange Nut	2

DIXIE CHOPPER

X2001 FRAME



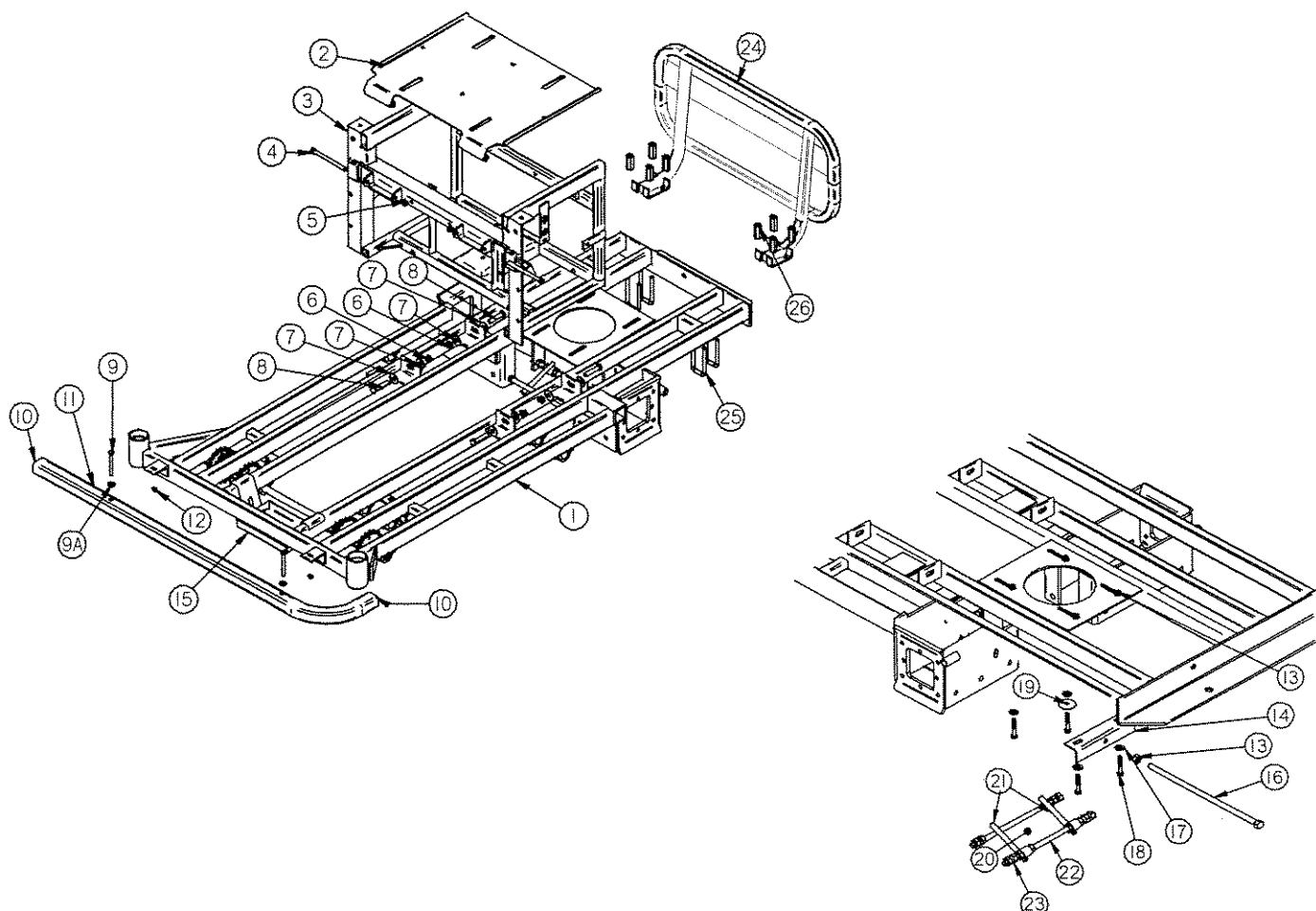
REF #	PART #	DESCRIPTION	QTY.
1	65100	Weldment - X Frame	1
2	400026	Weldment - Low Ride Seat Pan w/ Hinge	1
3	100007	Weldment - Low Ride Transmission Frame	1
4	B-229	3/8"-16 x 5" Bolt	2
5	N-107	3/8"-16 Nyloc Nut	2
6	N-135	7/16"-20 Nyloc Nut	4
7	W-168	7/16" Hardened Flat Washer	8
8	B-199	7/16"-20 x 2" Bolt	4
9	10100-ST	Bumper	1
10	W-160	10mm Flat Washer	2
11	B-179	3/8"-16x2 1/2" Bolt	2
12	N-108	3/8"-16 Whiz Flange Nut	2
13	400008	Mount - Floor Pan Hinge Frame	2

REF #	PART #	DESCRIPTION	QTY.
14	W-107	Shark-Tooth Belleville Washer	1
15	72220	Belt Guide Assenbly	
16	72217	Belt Guide Weldment	2
17	N-110	1/2"-13 Nut	13
18	72222	All Thread	2
19	N-103W	5/16"-18 Whiz Flange Nut	4
20	72216	Pull Stop Weldment	1
21	400065	Tray - Standard Battery Box	1
	B-190	3/8"-16x1 1/2" Carriage Bolt	2
	N-108	3/8"-16 Whiz Flange Nut	2
22	40221	Engine Adjustment Bolt	1
23	W-113	5/16" Standard Flat Washer	4
24	B-156	5/16"-18x2" Bolt	4
25	97169	PLUG - F/ Bumper	2

DIXIE CHOPPER

XF2300, XK2503, X2503

FRAME

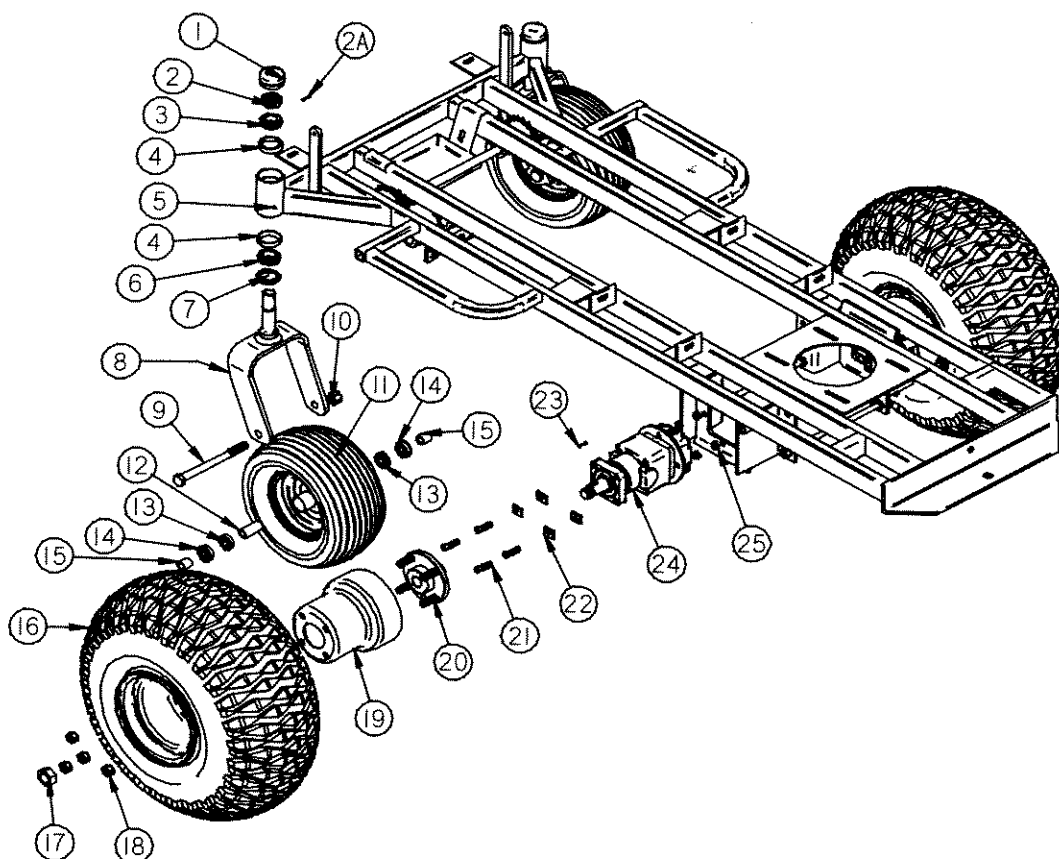


REF #	PART #	DESCRIPTION	QTY.
1	100025	Weldment - 50/60 Frame	1
2	400026	Weldment - Low Ride Seat Pan w/ Hinge	1
3	100007	Weldment - Low Ride Transmission Frame	1
4	B-229	3/8"-16 x 5" Bolt	2
5	N-107	3/8"-16 Nyloc Nut	2
6	N-135	7/16"-20 Nyloc Nut	4
7	W-168	7/16" Hardened Flat Washer	8
8	B-199	7/16"-20 x 2" Bolt	4
9	B-165	3/8"-16x2" Bolt	2
9a	W-160	10MM Flat Washer	2
10	97169	Plastic Cap	2
11	67045-X 67045-60S	Bumper - Square Bumper - 60" Solid (Optional)	1
12	N-108	3/8"-16 Whiz Flange Nut	2
13	N-103W	5/16"-18 Whiz Flange Nut	4

REF #	PART #	DESCRIPTION	QTY.
14	72216	Pull Stop Weldment	1
15	400065	Tray - Standard Battery Box	1
	B-190	3/8"-16x1 1/2" Carriage Bolt	2
	N-108	3/8"-16 Whiz Flange Nut	2
16	40221	Engine Adjustment Bolt	1
17	W-113	5/16" Standard Flat Washer	4
18	B-156	5/16"-18x2" Bolt	4
19	W-107	Shark-Tooth Belleville Washer	1
20	72220	Belt Guide Assembly	
21	72217	Belt Guide Weldment	2
22	72222	All Thread	2
23	N-110	1/2"-13 Nut	13
24	400047 400074	25Hp Kawasaki Crash Guard (XK2503) 23Hp Kohler Crash Guard (XF2300, X2503)	1 1
25	B-204	3/8"-16 U-Bolt	8
26	N-160	3/8"-16 Coupling Nut	8

DIXIE CHOPPER

LX WHEELS & TIRES

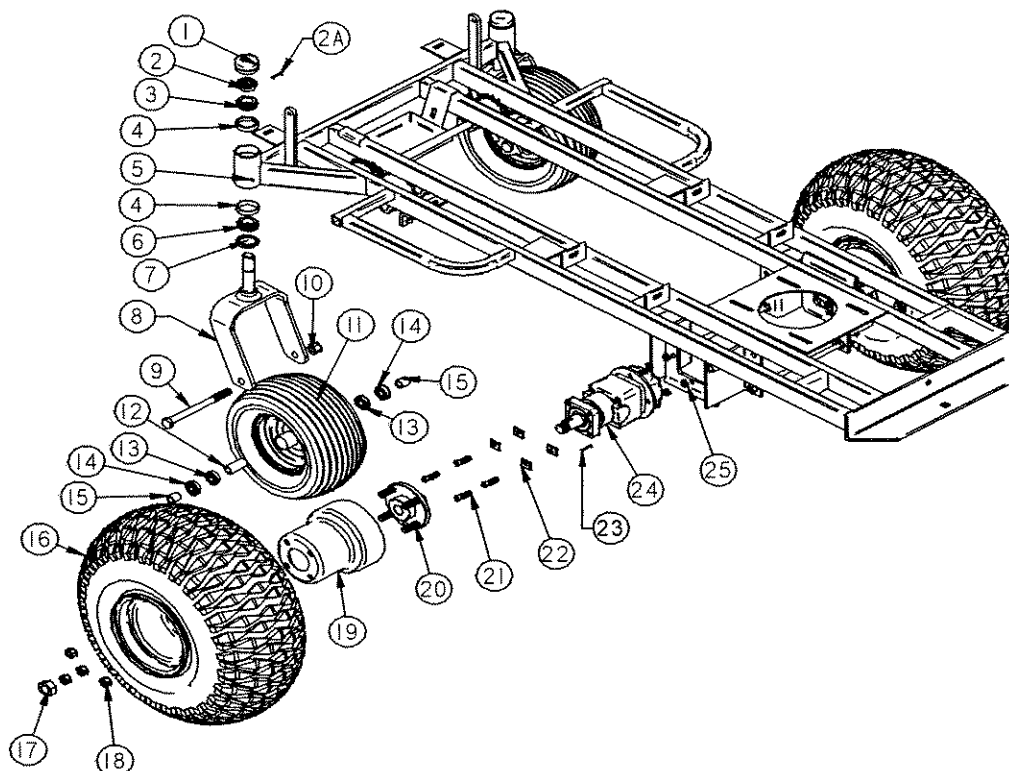


REF #	PART #	DESCRIPTION	QTY.
	68211	Tire Sealant (1 Liter Bottle) Front Tire (1 Liter) Rear Tire (2 Liter Optional)	1
1	10220	Dust Cap	2
2	N-142	1" Slotted Hex Nut	2
2A	P-108	Cotter Pin	2
3	10207	Top Bearing	2
4	10206	Outer Bearing Race	4
5	F-100	Grease Fitting	2
6	97171	Bottom Bearing	2
7	10208	Oil Seal	2
8	100023	Front Fork Weldment	2
9	B-122	Bolt - 5/8"-11x7" Hex Head	2
10	N-115	Nut - 5/8"-11 Nyloc	2
11	97166	Front Tire Assembly	2
	97165	Front Tire	
	10239	Rim	
	10127-S	Valve Stem	

REF #	PART #	DESCRIPTION	QTY.
12	67204	Inner Front Wheel Spacer	2
13	67205	Inner Front Wheel Bearing	4
14	10205	Outer Front Wheel Bearing	4
15	10203	Outer Front Wheel Spacer	4
16	97451	L. & R. CTR Tire Assembly	2
	97452	Titan CTR Tire	
	97450	Titan Rim	
	10127-S	Valve Stem	
17	PB339303P	Wheel Motor Axle Nut	2
18	N-113	Lug Nut	8
19	97159	Brake Drum	1
20	67002	Wheel Flange w/studs	2
21	B-183	Wheel Motor Bolt	8
22	W-138	Wheel Motor Square Washer	8
23	PW72546	1/4" Key	2
24	67114	Wheel Motor 14Cu.In.	2
25	N-127	Wheel Motor Nut	8

DIXIE CHOPPER

X2001, XK2503, X2503 WHEELS & TIRES

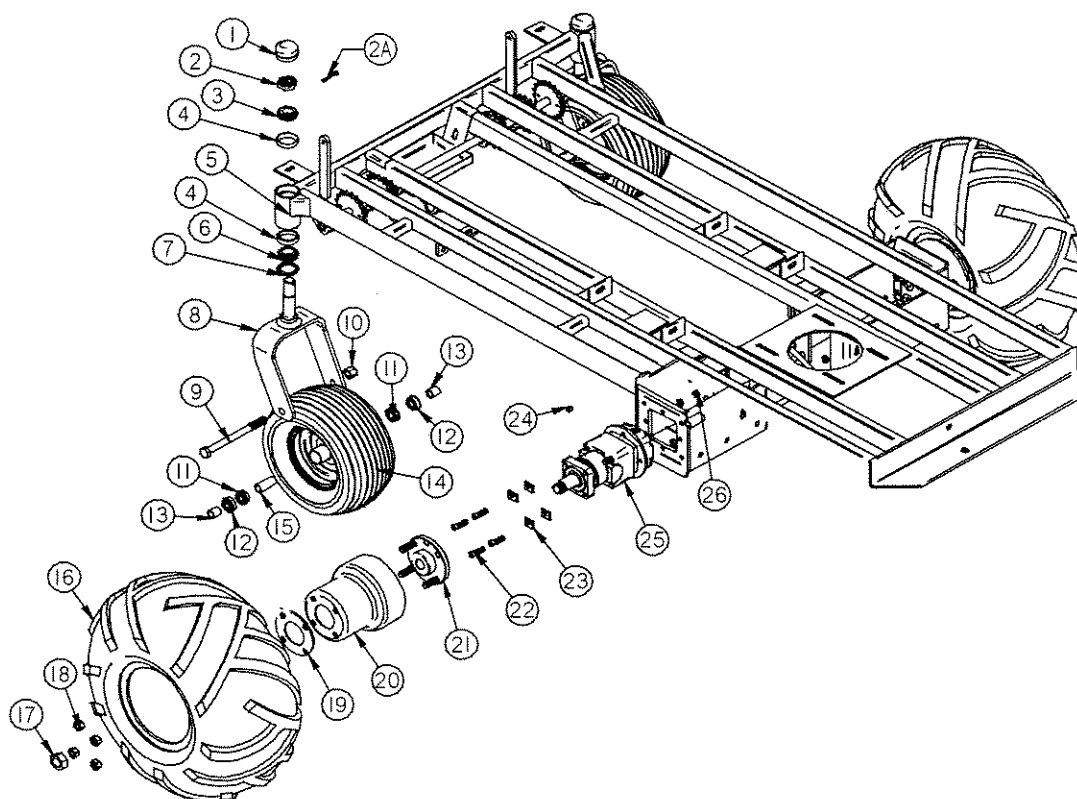


REF #	PART #	DESCRIPTION	QTY.
	68211	Tire Sealant (1 Liter Bottle) Front Tire (1 Liter) Rear Tire (2 Liter Optional)	1
1	10220	Dust Cap	2
2	N-142	1" Slotted Hex Nut	2
2A	P-108	Cotter Pin	2
3	10207	Top Bearing	2
4	10206	Outer Bearing Race	4
5	F-100	Grease Fitting	2
6	97171	Bottom Bearing	2
7	10208	Oil Seal	2
8	100023	Front Fork Weldment	2
9	B-122	Bolt - 5/8"-11x7" Hex Head	2
10	N-115	Nut - 5/8"-11 Nyloc	2
11	97166	Front Tire Assembly	2
	97165	Front Tire	
	10239	Rim	
	10127-S	Valve Stem	

REF #	PART #	DESCRIPTION	QTY.
12	67204	Inner Front Wheel Spacer	2
13	67205	Inner Front Wheel Bearing	4
14	10205	Outer Front Wheel Bearing	4
15	10203	Outer Front Wheel Spacer	4
16	XK2503 / X2503 / X2001		
	400048	L/R Turfpro Tire Assembly	2
	400066	Turfpro Tire	
	400067	Rim	
	10127-S	Valve Stem	
17	PB339303P	Wheel Motor Axle Nut	2
18	N-113	Lug Nut	8
19	67266	Brake Drum	1
20	67002	Wheel Flange w/studs	2
21	B-183	Wheel Motor Bolt	8
22	W-138	Wheel Motor Square Washer	8
23	PW72546	1/4" Key	2
24	67114	Wheel Motor 14Cu. In.	2
25	N-127	Wheel Motor Nut	8

DIXIE CHOPPER

XF2300 WHEELS & TIRES



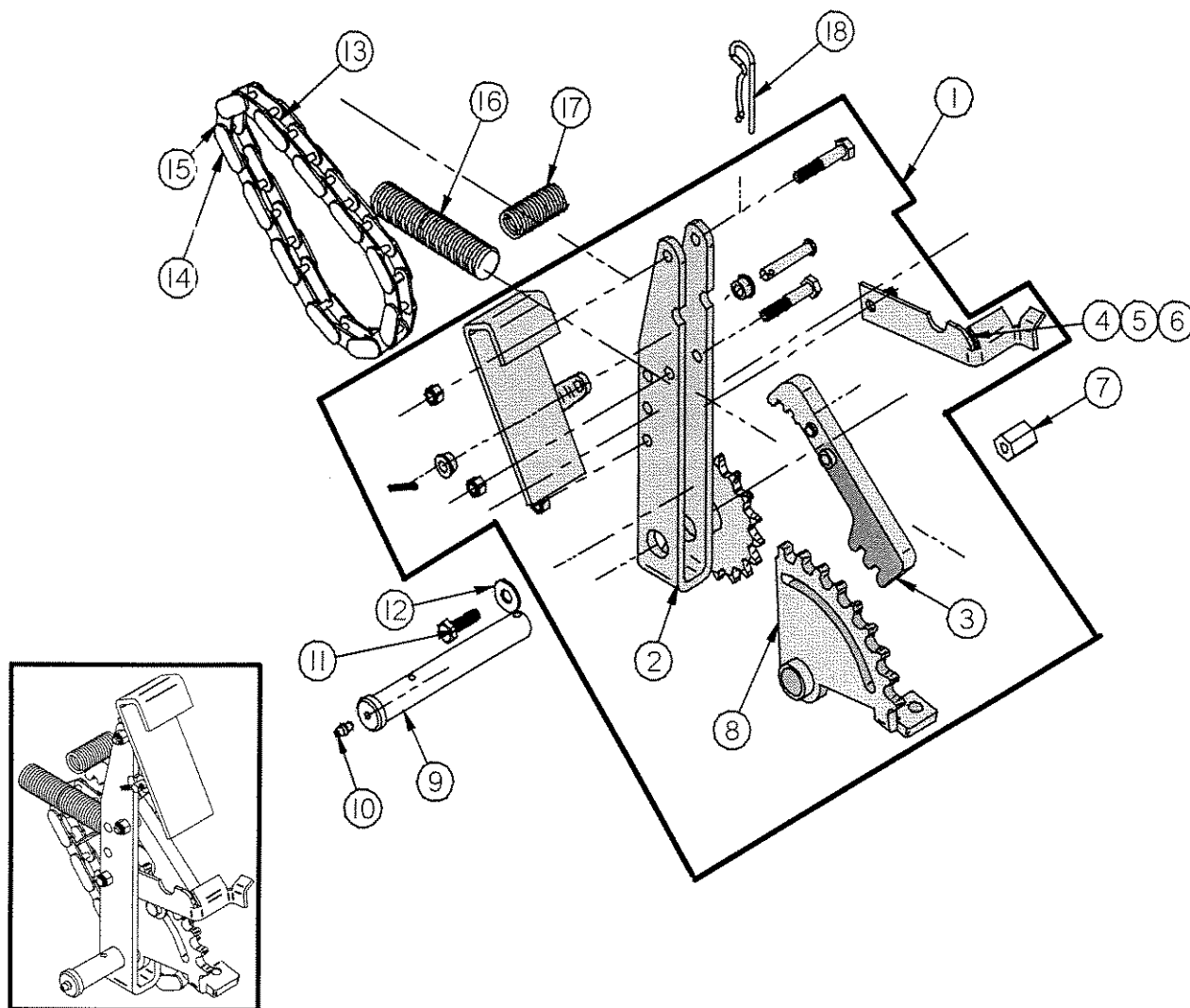
REF #	PART #	DESCRIPTION	QTY.
1	10220	Dust Cap	2
2	N-142	1" Slotted Hex Nut	2
2A	P-108	Cotter Pin	2
3	10207	Top Bearing	2
4	10206	Outer Bearing Race	4
5	F-100	Grease Fitting	2
6	97171	Bottom Bearing	2
7	10208	Oil Seal	2
8	100023	Front Fork Weldment	2
9	B-122	Bolt - 5/8"-11x7" Hex Head	2
10	N-115	Nut - 5/8"-11 Nyloc	2
11	67205	Inner Front Wheel Bearing	4
12	10205	Outer Front Wheel Bearing	4
13	10203	Outer Front Wheel Spacer	4
14	97166	Front Tire Assembly	2
	97165	Front Tire	
	10239	Rim	
	10127-S	Valve Stem	

REF #	PART #	DESCRIPTION	QTY.
15	67204	Inner Front Wheel Spacer	2
16	400019	Left Turf Boss III Assembly	1
	400020	Right Turf Boss III Assembly	1
	97200	Turf Boss III Tire	
	400014	Non-Reinforced Rim	
	10127-S	Valve Stem	
17	PB339303P	Wheel Motor Axle Nut	2
18	N-113	Lug Nut	8
19	W-142	Spacer - Wheel Motor (left side)	1
20	67266	Brake Drum	2
21	67002	Wheel Flange w/studs	2
22	B-183	Wheel Motor Bolt	8
23	W-138	Wheel Motor Square Washer	8
24	PW72546	1/4" Key	2
25	67114	Wheel Motor 14Cu.In.	2
26	N-127	Wheel Motor Nut	8
	68211	Tire Sealant (1 liter Bottle)	1
		Front Tire (1 Liter)	
		Rear Tire (2 Liter Optional)	

DIXIE CHOPPER

LX2001, X2001

FOOT PEDAL ASSEMBLY



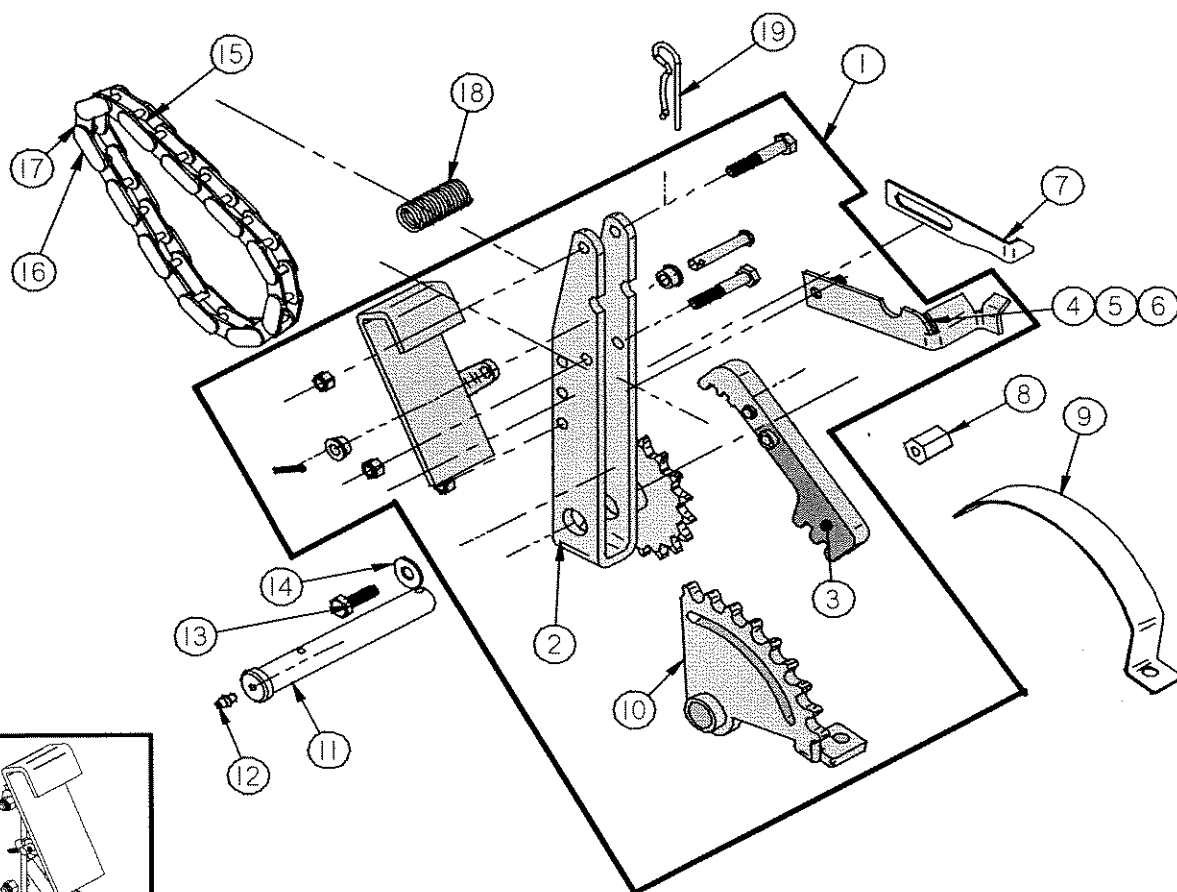
REF #	PART #	DESCRIPTION	QTY.
1	10107-1/2	Kit - Foot Pedal	1
2	10225-2	Weldment - #50 Foot Lift Arm	1
3	10224-1	Pawl	1
4	990735020	Foot Pedal Lock	1
5	W-164	Washer	1
6	N-144	Nut	1
7	N-130	Coupling Nut	1
8	10226-1	Lift Sprocket	1
9	10228-1	Pin	1

REF #	PART #	DESCRIPTION	QTY.
10	F-100	Grease Fitting	1
11	B-131	Bolt	1
12	W-113	Washer	1
13	68219	#50 Chain	1
14	10233	#50 Half Link	1
15	10232	#50 Master Link	1
16	10222	Spring	1
17	20217-25	Spring	1
18	30213	Cotter Pin	1

DIXIE CHOPPER

XF2300, XK2503, X2503

FOOT PEDAL ASSEMBLY

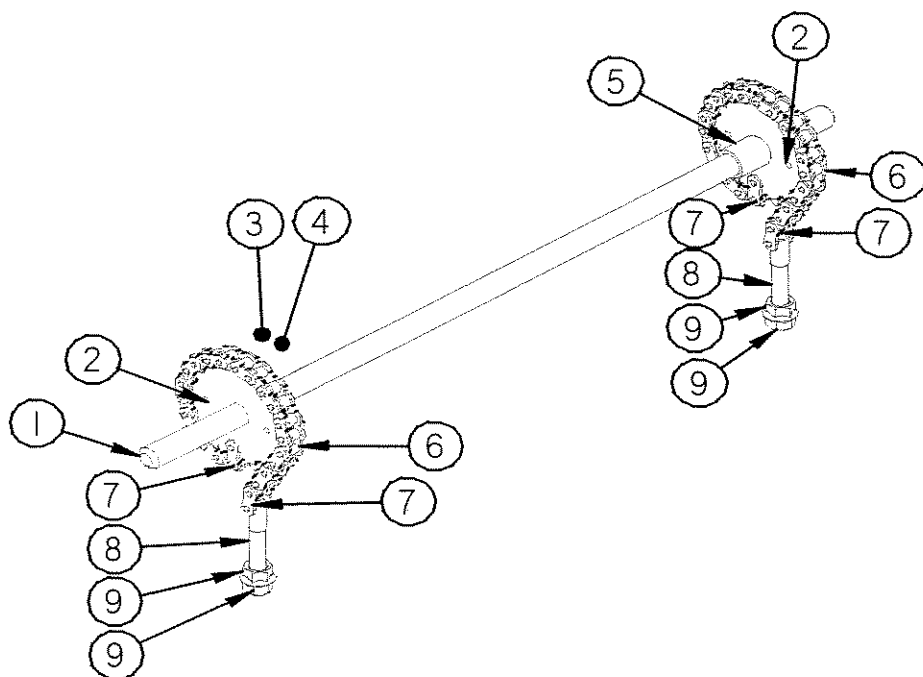


REF #	PART #	DESCRIPTION	QTY.
1	10107-1/2	Kit - Foot Pedal	1
2	10225-2	Weldment - #50 Foot Lift Arm	1
3	10224-1	Pawl	1
4	990735020	Foot Pedal Lock	1
5	W-164	Washer	1
6	N-144	Nut	1
7	300008	Deck Height Pointer	1
8	N-130	Coupling Nut	1
9	300007	Deck Height Indicator	1
10	10226-1	Lift Sprocket	1

REF #	PART #	DESCRIPTION	QTY.
11	10228-1	Pin	1
12	F-100	Grease Fitting	1
13	B-131	Bolt	1
14	W-113	Washer	1
15	68219	#50 Chain	1
16	10233	#50 Half Link	1
17	10232	#50 Master Link	1
18	20217-25	Spring	1
19	30213	Cotter Pin	1

DIXIE CHOPPER

LX2001, X2001 DECK LIFT SYSTEM

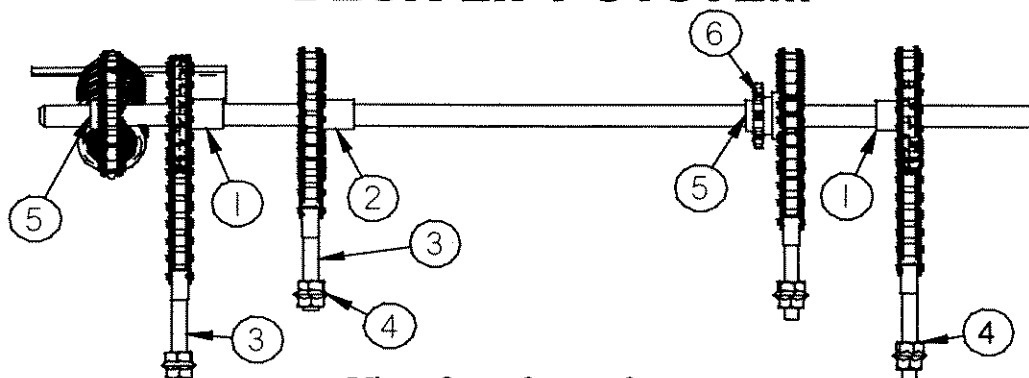


REF #	PART #	DESCRIPTION	QTY.
1	68107	3/4"x20" Lift Shaft	1
2	68103	#50x18T Sprocket	2
3	68104	#50x10T Sprocket	1
4	68105	Spacer 3/4"idx1"odx.3/8"	1
5	68106	Spacer 3/4"idx1"odx1 3/16"	1
6	68217	#50 Deck Hang Chain	2
7	10232	#50 Master Link	4
8	S-114	1/2"-13 Stud	2
9	N-157	1/2"-13 Whiz Flange Nut	4

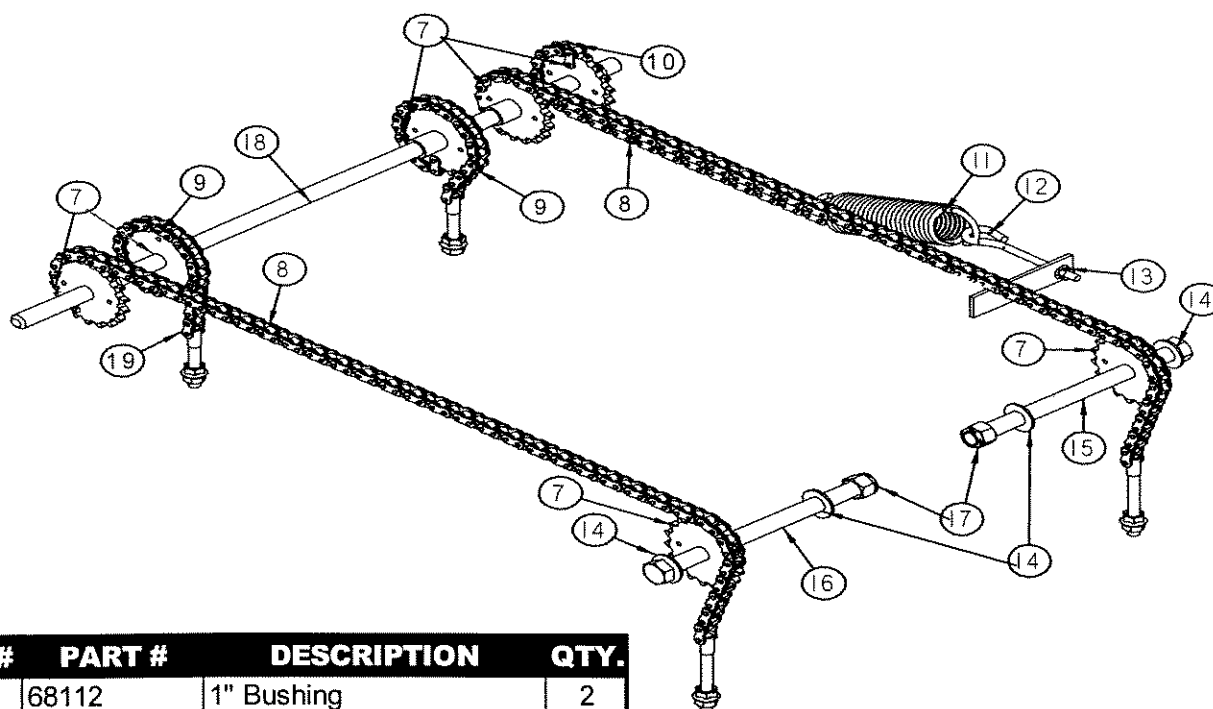
DIXIE CHOPPER

XF2300, XK2503, X2503

DECK LIFT SYSTEM



View from front of mower

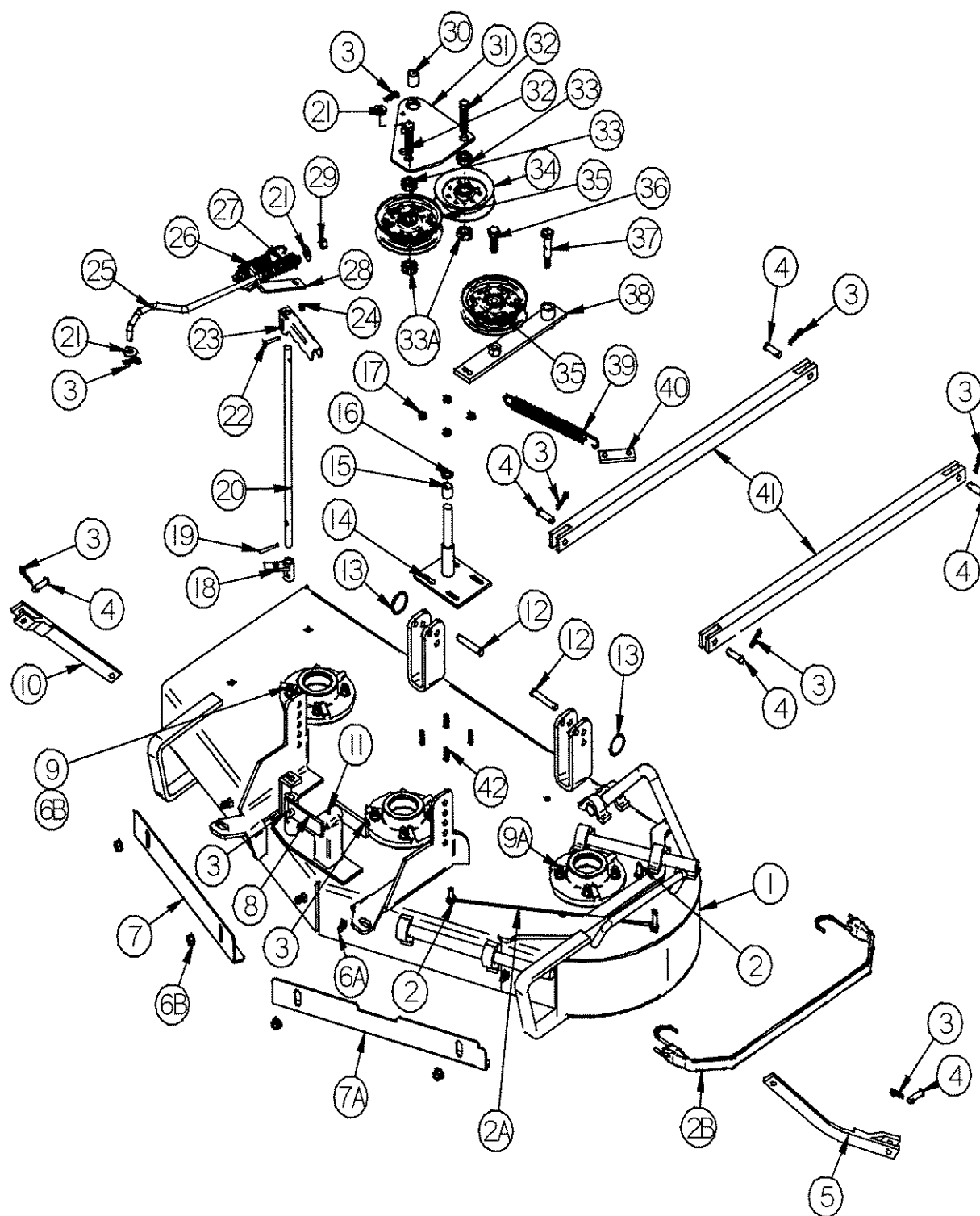


REF #	PART #	DESCRIPTION	QTY.
1	68112	1" Bushing	2
2	68106	1 3/16" Bushing	1
3	S-114	1/2"-13 Stud	4
4	N-157	1/2"-13 Whiz Flange Nut	8
5	68105	3/8" Bushing	1
6	68104	#50 Small Sprocket	1
7	68103	Deck Lift Sprocket #50	7
8	990710003	#50 Rear Deck Lift Chain	2
9	68217	#50 Front Deck Lift Chain	2
10	990710002	#50 Return Spring Chain	1
11	97455	200 lb. Return Spring	1

REF #	PART #	DESCRIPTION	QTY.
12	B-241	3/8"-16 Eye Bolt	1
13	N-108	3/8"-16 Whiz Flange Nut	1
14	W-154	3/4" Flat Washer	4
15	B-237	3/4"-10x7.5" Bolt	1
16	B-237	3/4"-10x7.5" Bolt	1
17	N-158	3/4"-10 Nyloc Nut	2
18	68114	3/4"x28" Rod	1
19	10232	#50 Master Link	10

DIVIE CHOPPER

LX2001 42" DECK





LX2001 42" DECK (CONT'D)

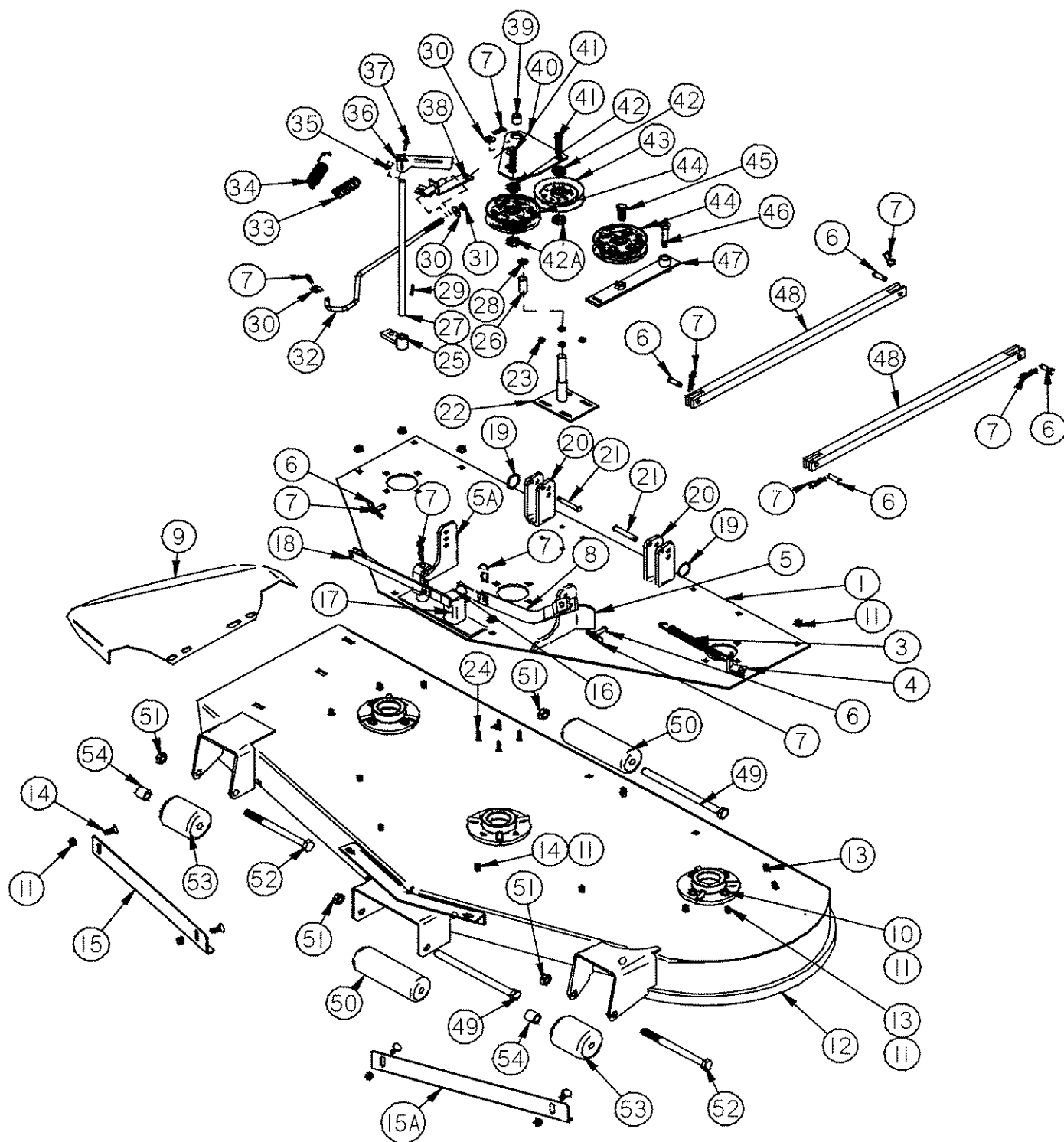
REF #	PART #	DESCRIPTION	QTY.
	31200-36-42	42" Deck Assembly	1
1	30100-36	42" Deck Weldment	1
2	N-134	5/16" -18 Large Flange Nut	2
2A	40218	Cable	1
2B	20228	Bungee Strap	1
3	20224	Hairpin Clip	10
4	P-102	3/8"x1.25" Clevis Pin	6
5	30232	Left Scissor Arm	1
6A	B-110	3/8"-16x3/4" Carriage Bolt	4
6B	N-108	3/8"-16 Whiz Flange Nut	17
7	300052	Baffle - 42" Deck Blow-out Right	1
7A	300051	Baffle - 42" Deck Blow-out Left	1
8	67131	Scissor Link Tower Weldment Engaging Tower Weldment	1
9	B-135	3/8"-16x1" Carriage Bolt	11
9A	B-136	3/8"-16x1 1/4" Carriage Bolt	1
10	30231	Right Scissor Arm	1
11	F-100	3/16" Drive in Grease Fitting	1
12	P-103	3/8"x2.25" Clevis Pin	2
13	C-104	Ring Clip	2
14	30235	Pivot Stand	1
15	65278	1/2" Shim (if needed)	*
16	30112	1/8" Shim (if needed)	*
17	N-102	1/4"-20 Whiz Flange Nut	4
18	30210	Cam Weldment	1
19	P-113	Roll Pin	1
20	30211	Engaging Shaft	1

REF #	PART #	DESCRIPTION	QTY.
21	W-104	3/8" Flat Washer	3
22	B-245	#10-24 Carriage Bolt	1
23	30212	Engaging Handle	1
24	N-173	#10 Nyloc Nut	1
	30209-1	Engaging Rod Assembly (incl. #21,25,27,28,29)	1
25	97343	Engaging Rod	1
26	20217-25	Return Spring	1
27	30207-S	Engaging Spring	1
28	30209-B	Connecting Arm Bracket	1
29	N-107	3/8"-16 Nyloc Nut	1
	300012	Triangle Plate Assembly (incl. #30,31,32,33,33A,F-102, P-104)	1
30	30206	5/8"x1/2" Bushing	1
31	300011	Weldment - Triangle Plate	1
32	B-185	5/8"-11 X 2" Bolt	2
33	N-180	5/8"-11 Jam Lock Nut	2
33A	N-181	5/8-11 Lock Nut	2
34	30234	V Pulley	1
35	30224	Flat Idler Pulley	2
36	B-117	1/2"-13x1.25" Bolt	1
37	B-118G	1/2"x1.5" Shoulder Bolt (incl. F-101)	1
38	30223	Idler Arm (incl. F-102)	1
39	10222	Spring	1
40	65308	Idler Spring Tab	1
41	30214-86	Stabilizer Bar	2
42	B-172	1/4"-20x1" Bolt	4

* Use individually or a combination of 65278 and 30112 to achieve proper belt alignment between the triangle plate and the top center deck spindle pulley.

DIXIE CHOPPER

X2001, XF2300, XK2503, X2503 50" HEAVY DUTY DECK





X2001, XF2300, XK2503, X2503 50" HEAVY DUTY DECK (CONT'D)

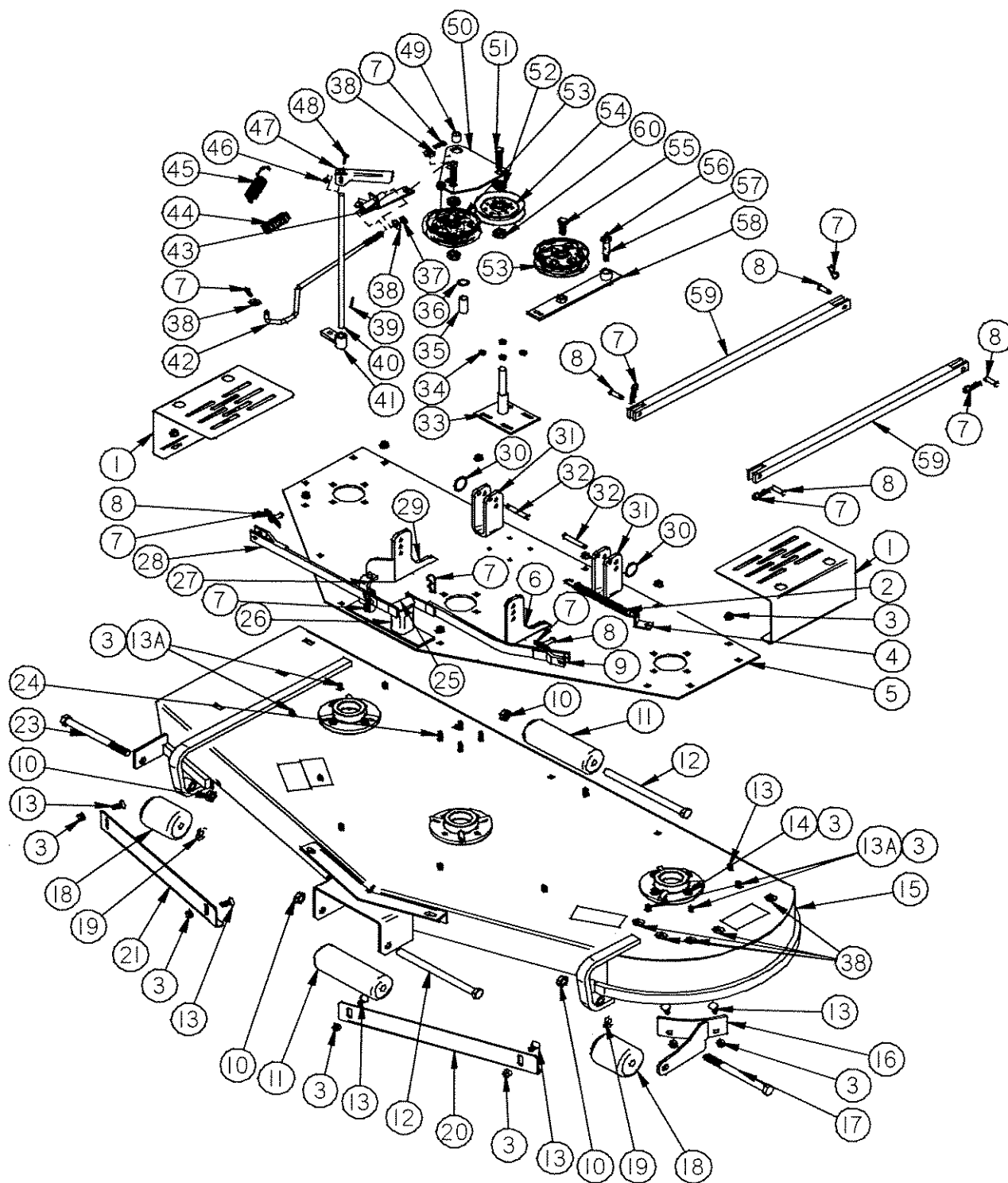
REF #	PART #	DESCRIPTION	QTY.
	30200-H50	50" Heavy Duty Deck Assembly	1
1	30201	50" Top Plate Weldment	1
3	10222	Spring	1
4	65308-L	Idle Spring Tab	1
5	334000130111	Left 3-Hole Tab	1
5A	334000130110	Right 3-Hole Tab	1
6	P-102	3/8"x1.25" Clevis Pin	6
7	20224	Hairpin Clip	10
8	30232	Left Scissor Arm	1
9	30226	Plastic Chute F/Deck	1
10	B-136	3/8"-16x1.25" Carriage Bolt	12
11	N-108	3/8"-16 Whiz Flange Nut	27
12	30100-H50	50" Heavy Duty Deck Weldment	1
13	B-259	5/16"-18x1" Carriage Bolt	14
14	B-110	3/8"-16x3/4" Carriage Bolt	4
15	50315R-H50	50" Deck Blow-out Baffle Right	1
15A	50315L-H50	50" Deck Blow-out Baffle Left	1
16	F-100	3/16" Drive in Grease Fitting	1
17	67131	Scissor Link Tower Weldment	1
		Engaging Tower Weldment	1
18	30231	Right Scissor Arm	1
19	C-104	Ring Clip	2
20	334000130109	2-Hole Tab	2
21	P-103	3/8"x2.25" Clevis Pin	2
22	30235	Pivot Stand	1
23	N-102	1/4"-20 Whiz Flange Nut	4
24	B-172	1/4"-20x1" Bolt	4
25	30210	Cam Weldment	1
26	65278	1/2" Shim (if needed)	*
27	30211	Engaging Shaft	1
28	30112	1/8" Shim (if needed)	*

REF #	PART #	DESCRIPTION	QTY.
29	P-113	Roll Pin	1
30	W-104	3/8" Flat Washer	2
31	N-107	3/8"-16 Nyloc Nut	1
	30209-1	Engaging Rod Assembly (incl. #30,31,32,33,38)	1
32	97343	Engaging Rod	1
33	30207-S	Engaging Spring	1
34	20217-25	Return Spring	1
35	N-173	#10 Nyloc Nut	1
36	30212	Engaging Handle	1
37	B-245	#10-24 Carriage Bolt	1
38	30209-B	Connecting Arm Bracket	1
39	30206	5/8"x1/2" Bushing	1
40	300011	Weldment - Triangle Plate	1
41	B-185	5/8"-11x2" Bolt	2
	300012	Triangle Plate Assembly (incl. #39,40,41,42,42A,F-102)	1
42	N-180	5/8"-11 Jam Lock Nut	2
42A	N-181	5/8"-11 Lock Nut	2
43	30224	Flat Idle Pulley	1
44	30234	V Pulley	2
45	B-117	1/2"-13x1.25" Bolt	1
46	B-118G	1/2"x1.5" Shoulder Bolt (incl. F-101)	1
47	30223	Idle Arm (incl. F-102)	1
48	30214-86	Stabilizer Bar	2
49	B-255	5/8"-11x9" Carriage Bolt	2
50	30240-0	Long Roller	2
51	N-156	5/8"-11 Nyloc Jam Nut	4
52	B-278	5/8"-11x6" Carriage Bolt	2
53	67240	Short Roller	2
54	10203	Spacer	2

* Use individually or a combination of 65278 and 30112 to achieve proper belt alignment between the triangle plate and the top center deck spindle pulley.

DIVIE CHOPPER

XK2503, X2503 60" DECK



DIXIE CHOPPER

XK2503, X2503 60" DECK (CONT'D)

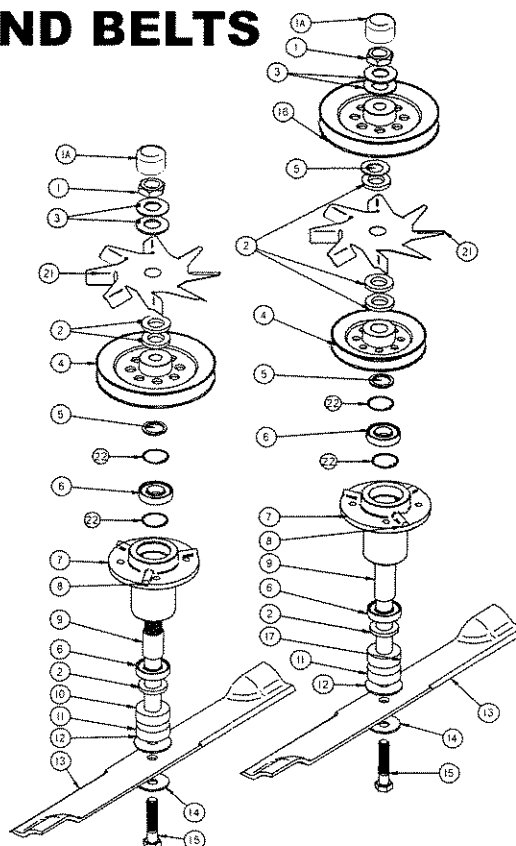
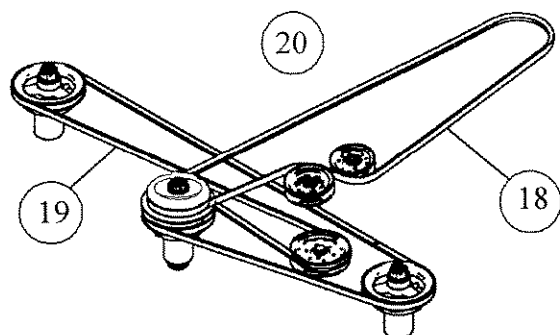
REF #	PART #	DESCRIPTION	QTY.
	300006	60" Deck Assembly	1
	300261	Pulley Guard	2
2	10222	Spring	1
3	N-108	3/8" Whiz Flange Nut	38
4	65308-L	Idler Spring Tab	1
5	300002	60" Top Plate Weldment	1
6	334000130111	Left 3-Hole Tab	1
7	20224	Hairpin Clip	10
8	P-102	3/8"x1.25" Clevis Pin	6
9	30232	Left Scissor Arm	1
10	N-156	5/8"-11 Nyloc Jam Nut	4
11	30240-0	Long Roller	2
12	B-255	5/8"-11x9" Carriage Bolt	2
13	B-110	3/8"-16x3/4" Carriage Bolt	16
13A	B-135	3/8"x16x1" Bolt	10
14	B-136	3/8"-16x1.25" Carriage Bolt	12
15	300009	60" Deck Weldment (Include #15,16,20,21)	1
16	300003	Weldment - Roller Bracket	1
17	B-253	5/8"-11x6" Carriage Bolt	1
18	67240	Short Roller	2
19	W-135	5/8" Flat Washer	2
20	300005	Left 60" Blow Out Baffle	1
21	300004	Right 60" Blow Out Baffle	1
23	B-254	5/8"-11x7" Carriage Bolt	1
24	B-172	1/4"-20x1" Bolt	4
25	F-100	3/16" Drive in Grease Fitting	1
26	67131	Scissor Link Tower Weldment	1
		Enguaging Tower Weldment	1
28	30231	Right Scissor Arm	1
29	334000130110	Right 3-Hole Tab	1
30	C-104	Ring Clip	2
31	334000130109	2-Hole Tab	2
32	P-103	3/8" x 2" Clevis Pin	2

REF #	PART #	DESCRIPTION	QTY.
33	30235	Pivot Stand	1
34	N-102	1/4"-20 Whiz Flange Nut	4
35	10203	1" Shim (if needed)	*
36	65278	1/2" Shim (if needed)	*
	30112	1/8" Shim (if needed)	*
37	N-107	3/8 -16 Nylon Lock Nut	1
38	W-104	3/8" Flat Washer	12
39	P-113	Roll Pin	1
40	30211	Enguaging Shaft	1
41	30210	Cam Weldment	1
	30209-1	Enguaging Rod Assembly (Inc. #37,38,42,43,44)	
42	97343	Enguaging Rod	1
43	30209-B	Connecting Arm Bracket	1
44	30207-S	Enguaging Spring	1
45	20217-25	Return Spring	1
46	N-173	#10 Nyloc Nut	1
47	30212	Enguaging Handle (Coated)	1
48	B-245	#10-24 Carriage Bolt	1
49	30206	5/8"x1/2" Bushing	1
	300012	Triangle Plate Assembly (Inc. #49,50,51,52,60,F-102)	1
50	300011	Weldment - Triangle Plate	1
51	B-185	5/8"-11 x 2" Bolt	2
52	N-180	5/8"-11 Jam Lock Nut	2
53	30224	Flat Idler Pulley	2
54	30234	V Pulley	1
55	B-117	1/2"-13x1.25" Bolt	1
56	F-101	1/4"-28 90 Grease Fitting	1
57	B-118G	1/2 x 1 1/2 Shoulder Bolt	1
58	30223	Idler Arm	1
59	30214-86	Stabilizer Bar	2
60	N-181	5/8 - 11 Lock nut	2

* Use individually or a combination of 10203, 65278 and 30112 to achieve proper belt alignment between the triangle plate and the top center deck spindle pulley.

DIXIE CHOPPER

LX2001, X2503, X2001, XF2300, XK2503 42" & 50" HUBS AND BELTS



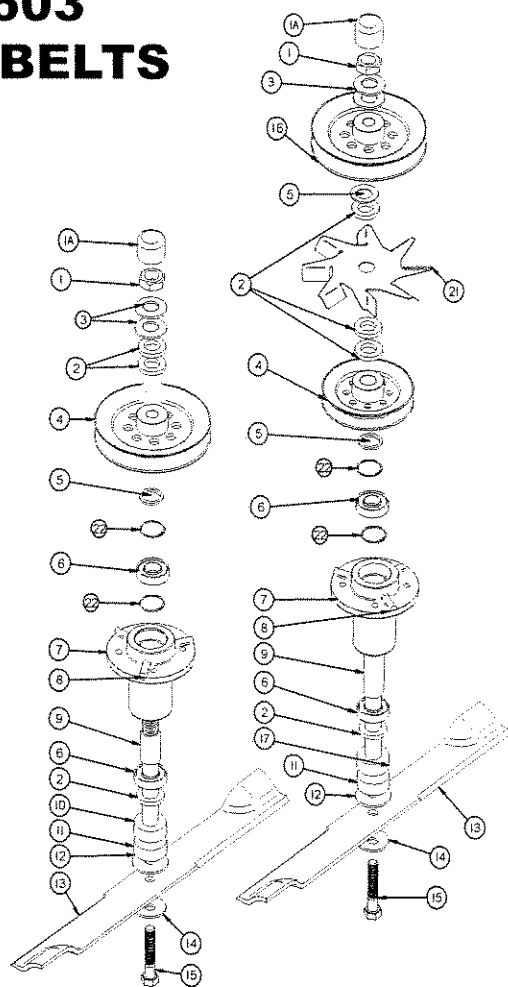
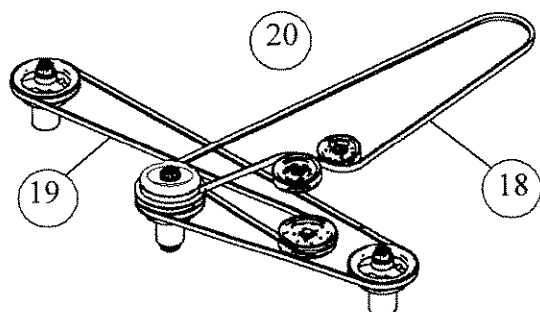
REF #	MODEL	PART #	DESCRIPTION	QTY.
	ALL	10161	Outside Complete Spindle Assembly	2
	ALL	10161-L	Center Complete Spindle Assembly	1
1	ALL	N-167	1" Nut	3
1A	ALL	67255	Spindle Hub Caps	3
2	ALL	W-146	1/4" Washer	10
3	ALL	W-137	1" Belleville Washer	6
4	LX2001	63221	4.00" Pulley	3
	X2503	9907475X100S	4.75" Pulley	3
	X2001	9907475X100S	4.75" Pulley	3
	XF2300	9907475X100S	4.75" Pulley	3
	XK2503	9907475X100S	4.75" Pulley	3
5	ALL	W-131	1/8" Washer	4
6	ALL	30218	Sealed Bearing	6
7	ALL	30241	Deck Hub	3
8	ALL	F-102	Grease Fitting	3
9	ALL	30219	Inner Deck Hub Spacer	3
10	ALL	30217	Short Blade Shaft	2
11	ALL	30242	1/2" Blade Spacer	3
12	ALL	W-101	Fiber Washer	3
13	LX2001	63227-H	42" Standard High Lift Blade	3
		63227-N	42" Heavy Duty High Lift Blade	3
	X2503	30227-50H	50" Standard High Lift Blade	3
		30227-50N	50" Heavy Duty High Lift Blade	3
	X2001	30227-50H	50" Standard High Lift Blade	3
		30227-50N	50" Heavy Duty High Lift Blade	3
	XF2300	30227-50H	50" Standard High Lift Blade	3
		30227-50N	50" Heavy Duty High Lift Blade	3
	XK2503	30227-50H	50" Standard High Lift Blade	3
		30227-50N	50" Heavy Duty High Lift Blade	3
14	ALL	W-100	5/8" Belleville Washer	3

REF #	MODEL	PART #	DESCRIPTION	QTY.
15	ALL	B-121	2.5" Blade Bolt (use w/o blade spacer)	3
		B-121-L	3" Blade Bolt (use with blade spacer)	3
		B-121-LL	3.25" Blade Bolt (use with Whiz-Mow)	3
16	LX2001	9907475X100S	4.75" Pulley	1
	X2503	9907600X100S	6.00" Pulley	1
	X2001	9907600X100S	6.00" Pulley	1
	XF2300	9907600X100S	6.00" Pulley	1
	XK2503	9907600X100S	6.00" Pulley	1
17	ALL	30217-L	Long Blade Shaft	1
18	LX2001	68081	Engine - Deck Belt	1
	X2503	9910884	Engine - Deck Belt	1
	X2001	9910884	Engine - Deck Belt	1
	XF2300	9910884	Engine - Deck Belt	1
	XK2503	9910884	Engine - Deck Belt	1
19	LX2001	63203	Deck Belt	1
	X1701	9907B112	Deck Belt	1
	X2001	9907B112	Deck Belt	1
	XF2300	9907B112	Deck Belt	1
	XK2503	9907B112	Deck Belt	1
20	LX2001	9907B41	Engine-Trans. Belt (not shown)	1
	X2503	9907B41	Engine-Trans. Belt (not shown)	1
	X2001	9907B41	Engine-Trans. Belt (not shown)	1
	XF2300	9907B41	Engine-Trans. Belt (not shown)	1
	XK2503	9907B41	Engine-Trans. Belt (not shown)	1
21	LX2001	300026	Fan - Center Spindle Hub Only	1
	X2503	300026	Fan - Center Spindle Hub Only	1
	X2001	300026	Fan - Center Spindle Hub Only	1
	XF2300	300026	Fan - All Spindle Hubs	3
	XK2503	300026	Fan - Center Spindle Hub Only	1
22	ALL	788080	Snap Ring	6
	ALL	30302	Whiz-Mow Optional	

DIXIE CHOPPER

XK2503, X2503

60" HUBS AND BELTS

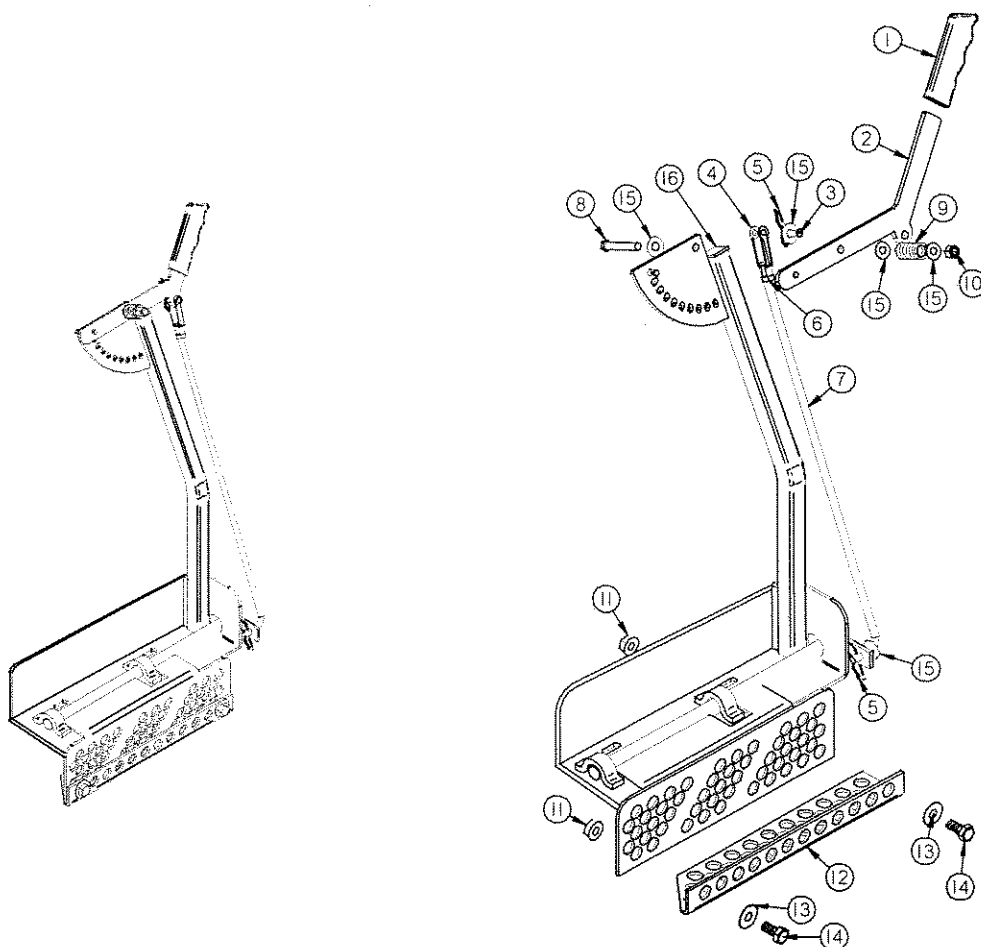


REF #	PART #	DESCRIPTION	QTY.
	10161	Outside Complete Spindle Assembly	2
	10161-L	Center Complete Spindle Assembly	1
1	N-167	1" Nut	3
1A	67255	Spindle Hub Caps	3
2	W-146	1/4" Washer	10
3	W-137	1" Belleville Washer	6
4	9907525X100S	5.25" Pulley	3
5	W-131	1/8" Washer	4
6	30218	Sealed Bearing	6
7	30241	Deck Hub	3
8	F-102	Grease Fitting	3
9	30219	Inner Deck Hub Spacer	3
10	30217	Short Blade Shaft	2
11	30242	1/2" Blade Spacer	3
12	W-101	Fiber Washer	3

13	30227-60H	60" Standard High Lift Blade	3
	30227-60N	60" Heavy Duty High Lift Blade (Optional)	3
14	W-100	5/8" Belleville Washer	3
15	B-121	2.5" Blade Bolt (use w/o blade spacer)	3
	B-121-L	3" Blade Bolt (use with blade spacer)	3
	B-121-LL	3.25" Blade Bolt (use with Whiz-Mow)	3
16	9907675X100S	6.75" Pulley	1
17	30217-L	Long Blade Shaft	1
18	9907B85	Engine - Deck Belt	1
19	9907B130	Deck Belt	1
20	9907B41	Engine-Trans. Belt (not shown)	1
21	300026	Fan - 1" x 8 1/4" Steel Gray	1
22	788080	Snap Ring	6
	30302	Whiz-Mow (Optional)	3
	98124	Hard-Faced 60" Blades (Optional)	3
	98005	Offset 60" Blades (Optional)	3

DIXIE CHOPPER

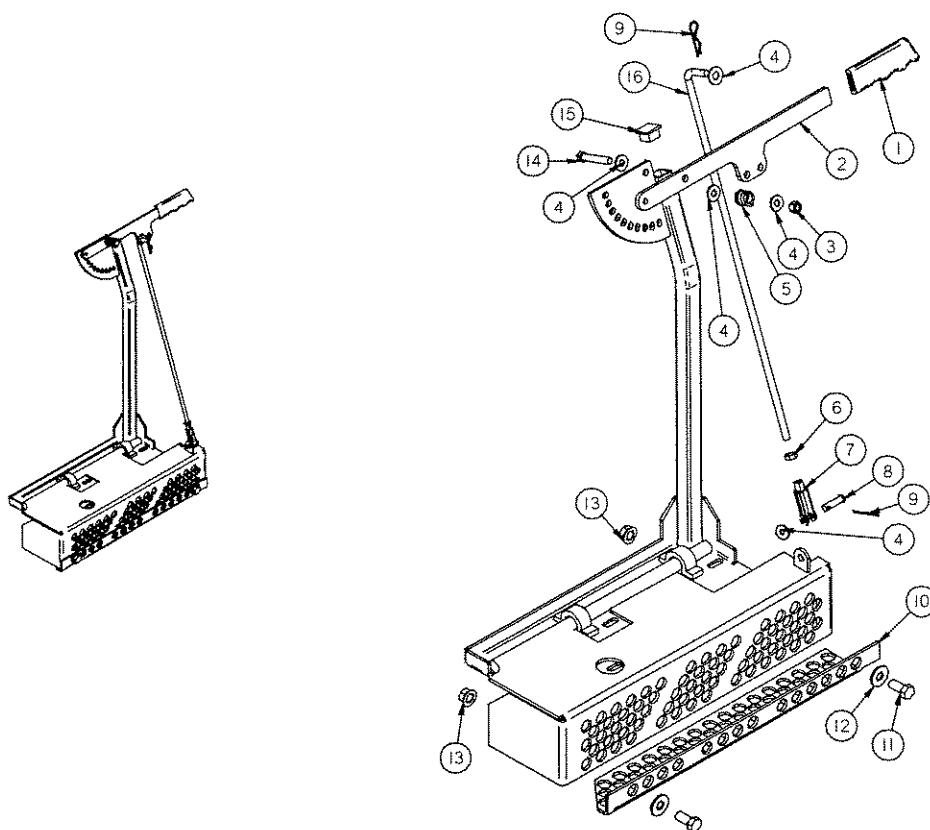
42" OCDC LX2001 (Optional)



REF #	PART #	DESCRIPTION	QTY.	REF #	PART #	DESCRIPTION	QTY.
	221000920417	Assembly - 42" OCDC		9	20252	Spring	1
1	67258	Black Handle Grips	1	10	N-107	3/8"-16 Nylon Locknut	1
2	900055	Handle Arms	1	11	N-157	1/2"-13 Whiz Flange Nut	2
3	P-102	3/8" x 1 1/4" Clevis Pin	1	12	224000920415	Lower Screen	1
4	N-155	3/8"-24 Yoke	1	13	W-109	1/2" Flat Washer	2
5	20224	Hair Pin Clip	2	14	B-138	1/2"-13x1" Hex Bolt	2
6	N-150	3/8"-24 Hex Nut	1	15	W 104	3/8" Standard Flat Washer	5
7	97122	50'-60" Control Rod (Incl. #4,6,7)	1	16	68142	Square Plug 1x1	1
8	B-179	3/8"-16 2 1/2" Bolt	1				

DIXIE CHOPPER

50" OCDC X2001, XF2300, XK2503, X2503

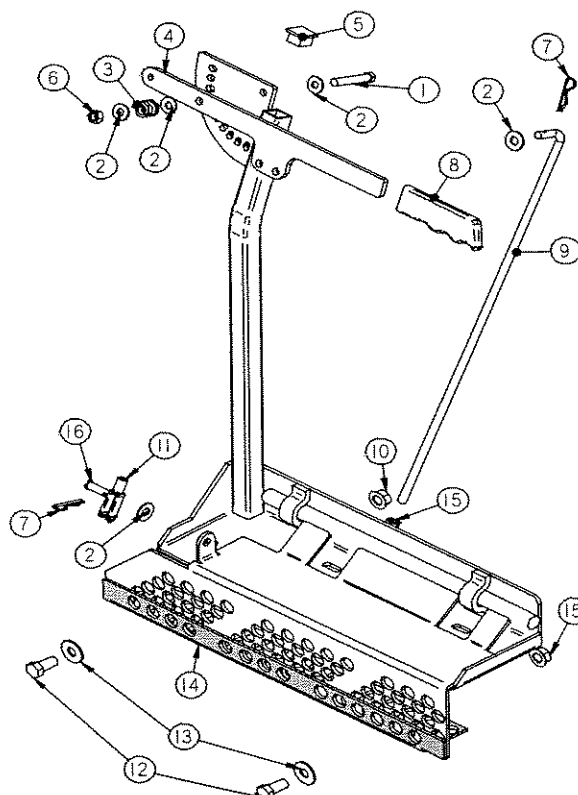
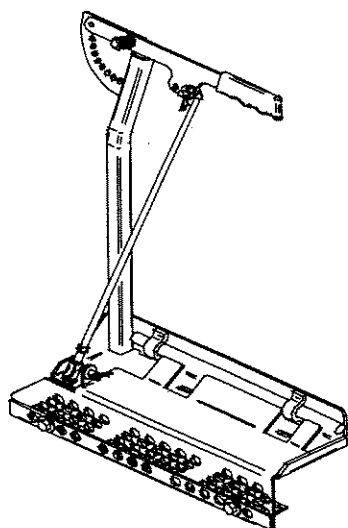


REF #	PART #	DESCRIPTION	QTY.
	68122-50	Assembly - 50" OCDC	
1	67258	Handle Grip	1
2	900014	Handle	1
3	N-107	3/8"-16 Nyloc Nut	1
4	W-104	3/8" Standard Flat Washer	5
5	20252	Spring	1
6	N-150	3/8"-24 Nut	1
7	N-155	3/8"-24 Yoke	1
8	P-102	3/8"x1.25" Clevis Pin	1

REF #	PART #	DESCRIPTION	QTY.
9	20224	Clip	2
10	68135	Lower Screen	1
11	B-138	1/2"-13x1" Bolt	2
12	W-109	1/2" Standard Flat Washer	2
13	N-157	1/2"-13 Whiz Flange Nut	2
14	B-179	3/8"-16 x2.5" Bolt	1
15	68142	1"x1" Plastic Plug	1
16	97122	Control Rod (Incl. #6,7,17)	1

DIXIE CHOPPER

60" OCDC XK2503, X2503

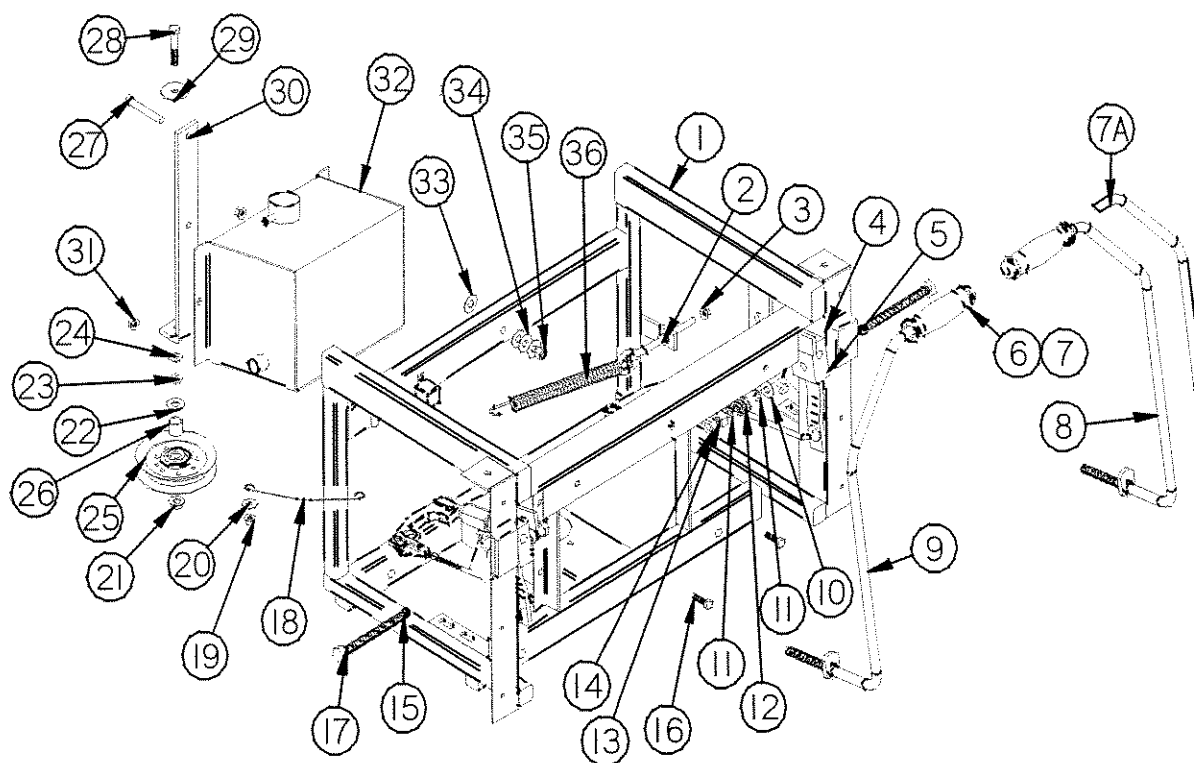


REF #	PART #	DESCRIPTION	QTY.
	68122-60	Assembly - 60" OCDC	
1	B-179	3/8"-16 x2.5" Bolt	1
2	W-104	3/8" Standard Flat Washer	5
3	20252	Spring	1
4	900014	Handle	1
5	68142	1"x1" Plastic Plug	1
6	N-107	3/8"-16 Nyloc Nut	1
7	20224	Clip	2
8	67258	Handle Grip	1

REF #	PART #	DESCRIPTION	QTY.
9	97122	Control Rod (Incl. #9,11,16)	1
10	N-157	1/2"-13 Whiz Flange Nut	2
11	N-155	3/8"-24 Yoke	1
12	B-138	1/2"-13x1" Bolt	2
13	W-109	1/2" Standard Flat Washer	2
14	68136	Lower Screen	1
15	N-150	3/8"-24 Nut	1
16	P-102	3/8"x1.25" Clevis Pin	1

DIXIE CHOPPER

LX2001 TRANSMISSION FRAME ASSEMBLY

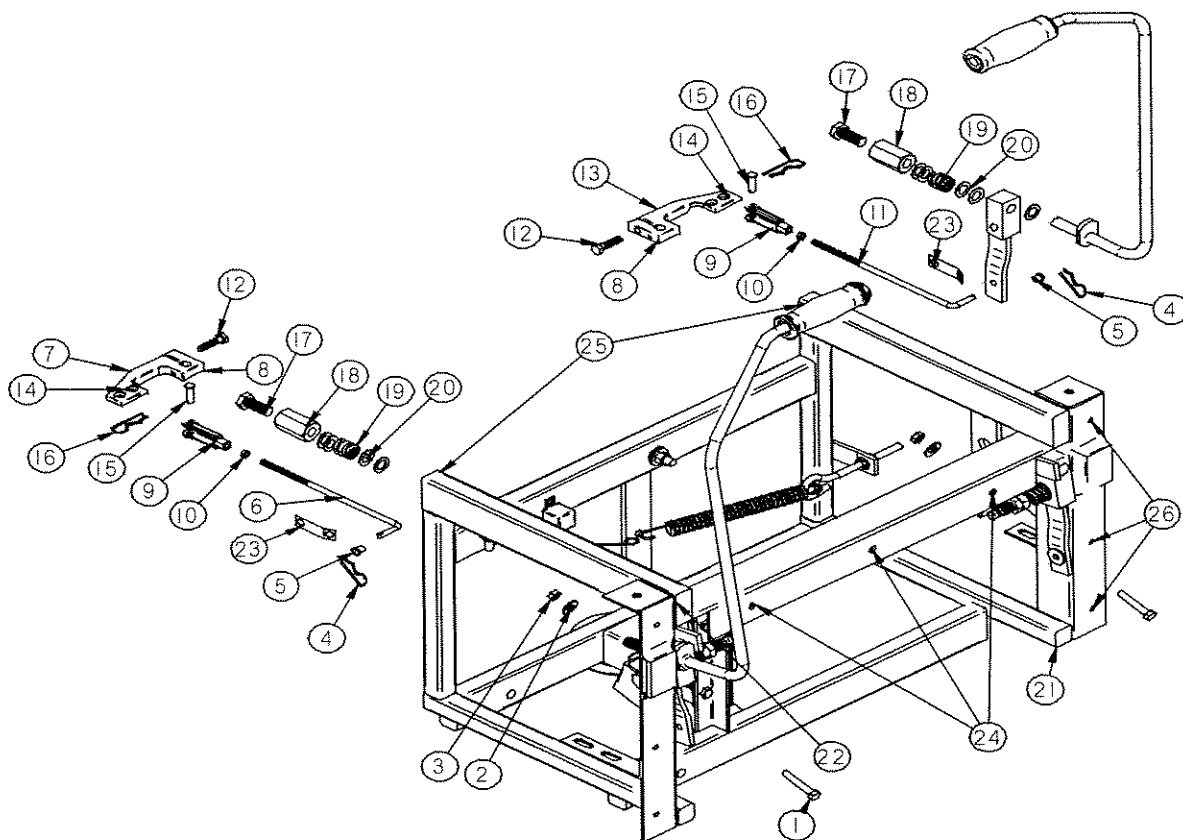


REF #	PART #	DESCRIPTION	QTY.
1	67250	LX Transmission Frame Weldment	1
2	B-150	Eye Bolt	1
3	N-103W	Nut	2
4	W-171	Teflon Washer	2
5	65205	Steering Block Weldment	2
6	20257	Rubber Handle	2
7	67259	Foam Handle Grip	2
7A	400037	Foam Lever Sleeve	2
8	62231	Left Steering Lever	1
9	62232	Right Steering Lever	1
10	W-170	Teflon Washer	2
11	W-110	Machine Washer	8
12	20252	Spring	2
13	N-110	Hex Nut	2
14	N-111	Jam Nut	2
15	F-101	Grease Fitting 90 degree	2
16	B-131	Bolt	2
17	B-143G	Bolt	2
18	40218	Seat Strap	1

REF #	PART #	DESCRIPTION	QTY.
19	N-103-W	Nut	1
20	W-113	Washer	1
21	N-117	3/8"-16 Large Flange Lock Nut	1
22	W-124	3/8" Machine Washer .120"	
23	W-123	3/8" Machine Washer .060"	
24	W-176	3/8" Machine Washer .031"	
25	30234	Pulley	1
26	97415	Spacer	1
27	B-165	3/8"-16x2" Bolt	1
28	B-124	Bolt	1
29	W-104	3/8" Standard Flat Washer	1
30	65209	Idler Arm	1
31	N-103W	Nut	2
32	200008	Hydraulic Tank	1
33	W-125	Washer	1
34	W-126	Washer	3
35	N-107	Nut	1
36	10222	Spring	1

DIXIE CHOPPER

LX2001 TRANSMISSION FRAME ASSEMBLY (CONT'D)

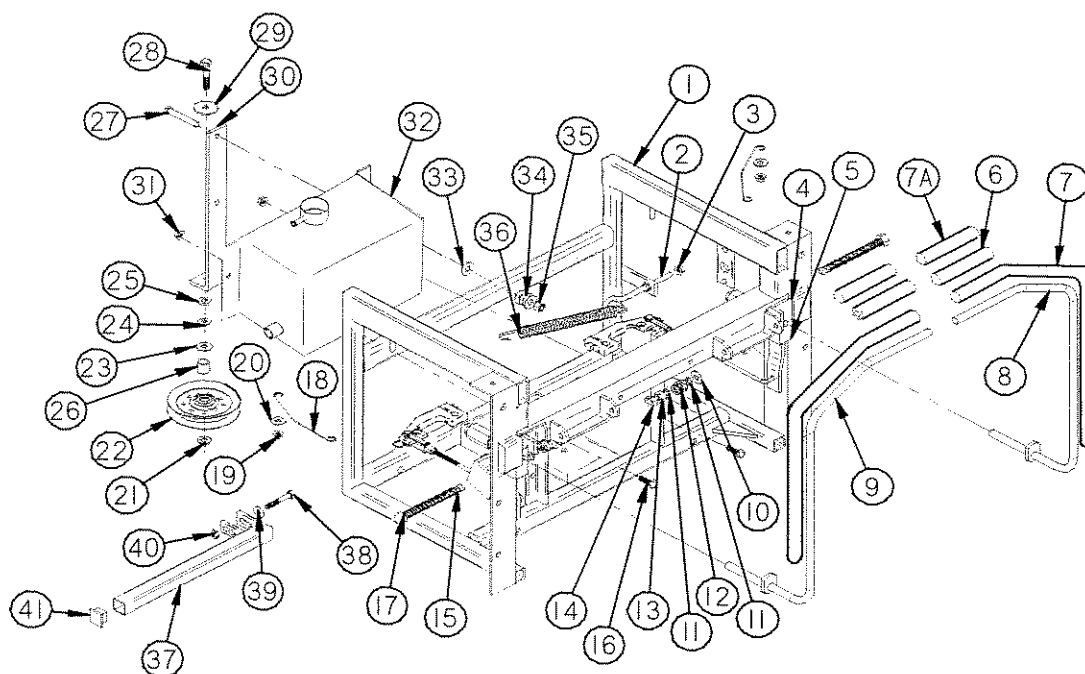


REF #	PART #	DESCRIPTION	QTY.
1	B-105	Bolt	2
2	W-113	Washer	4
3	N-103	Nut	4
4	20224	Hairpin Clip	2
5	20222	Plastic Bushing	2
6	200002	Right Pump Rod (Incl. #6,9,10)	1
7	65207-R	Right Pump Control Arm	1
8	P-118	Roll Pin	2
9	20214	Yoke	2
10	N-105	Nut	2
11	200001	Left Pump Rod (Incl. #9,10,11)	1
12	B-131	Bolt	2
13	65207-L	Left Pump Control Arm	1

REF #	PART #	DESCRIPTION	QTY.
14	20221	Plastic Bushing	2
15	P-101	Pin	2
16	20224	Hairpin Clip	2
17	B-138	Bolt	2
18	N-175	Coupling Nut	2
19	20252	Spring	2
20	W-110	Washer	10
21	68142	Plastic Plug 1"x1"	4
22	67256	Plastic Plug 1"x2"	2
23	20223	Backing Clip	2
24	N-188	1/4"-20 AR Series Threaded Insert	3
25	N-153	5/16"-18 Nut Insert	4
26	N-152	1/4"-20 Nut Insert	6

DIXIE CHOPPER

X2001, XF2300, XK2503, X2503 TRANSMISSION FRAME ASSEMBLY

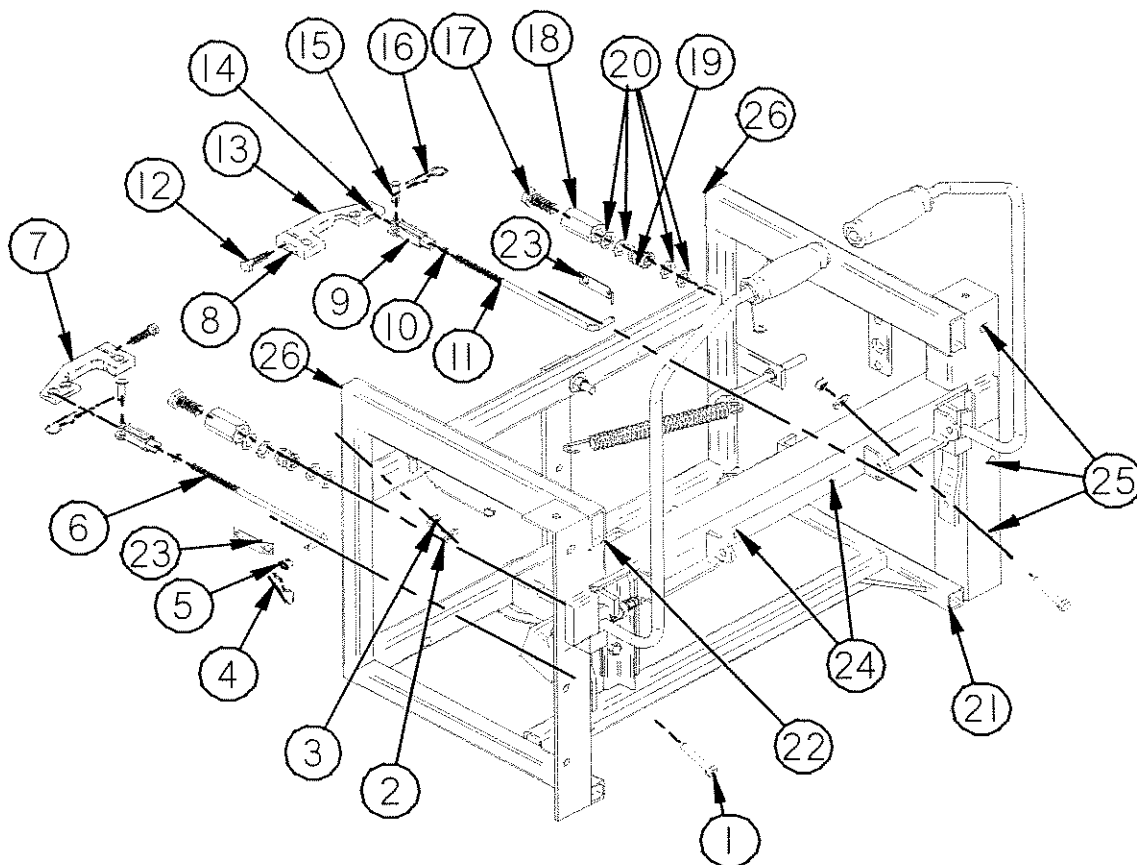


REF #	PART #	DESCRIPTION	QTY.
1	100007	Low Ride Transmission Frame	1
2	B-150	Eye Bolt	1
3	N-103W	5/16"-18 Whiz Flange Nut	2
4	W-171	Plastic Washer	2
5	65205	Steering Block Weldment	2
6	20257	Rubber Handle	2
7	400037	Foam Lever Sleeve	2
7A	67259	Foam Handle Grip	2
8	20231	Left Steering Lever	1
9	20232	Right Steering Lever	1
10	W-170	Teflon Washer	2
11	W-110	Machine Washer	8
12	20252	Spring	2
13	N-110	Hex Nut	2
14	N-111	Jam Nut	2
15	F-101	Grease Fitting 90 degree	2
16	B-131	Bolt	2
17	B-143G	Bolt	2
18	40218	Seat Strap (Two only XF2300)	2
19	N-103-W	Nut (2 only X2001)	4
20	W-113	Washer (2 only X2001)	4

REF #	PART #	DESCRIPTION	QTY.
21	N-117	3/8"-16 Large Flange Lock Nut	1
22	30234	Pulley	1
23	W-124	3/8" Machine Washer .120"	
24	W-123	3/8" Machine Washer .060"	
25	W-176	3/8" Machine Washer .031"	
26	97415	Spacer	1
27	B-165	3/8"-16x2" Bolt	1
28	B-124	Bolt	1
29	W-104	3/8 Standard Flat Washer	1
30	100011	Idle Arm	1
31	N-103W	Nut	2
32	200008	Hydraulic Tank	1
33	W-125	Washer	1
34	W-126	Washer	3
35	N-107	Nut	1
36	10222	Spring	1
37	97021	Wide Fender Brace (XF2300 Only)	1
38	B-165	3/8"-16x2" Bolt Grade 5 (XF2300 Only)	1
39	W-113	5/16" Standard Flatwasher (XF2300 Only)	1
40	N-108	3/8"-16 Whiz Flange Nut (XF2300 Only)	1
41	68142	Plastic Plug 1"x1" (XF2300 Only)	1

DIXIE CHOPPER

X2001, XF2300, XK2503, X2503 TRANSMISSION FRAME ASSEMBLY (CONT'D)

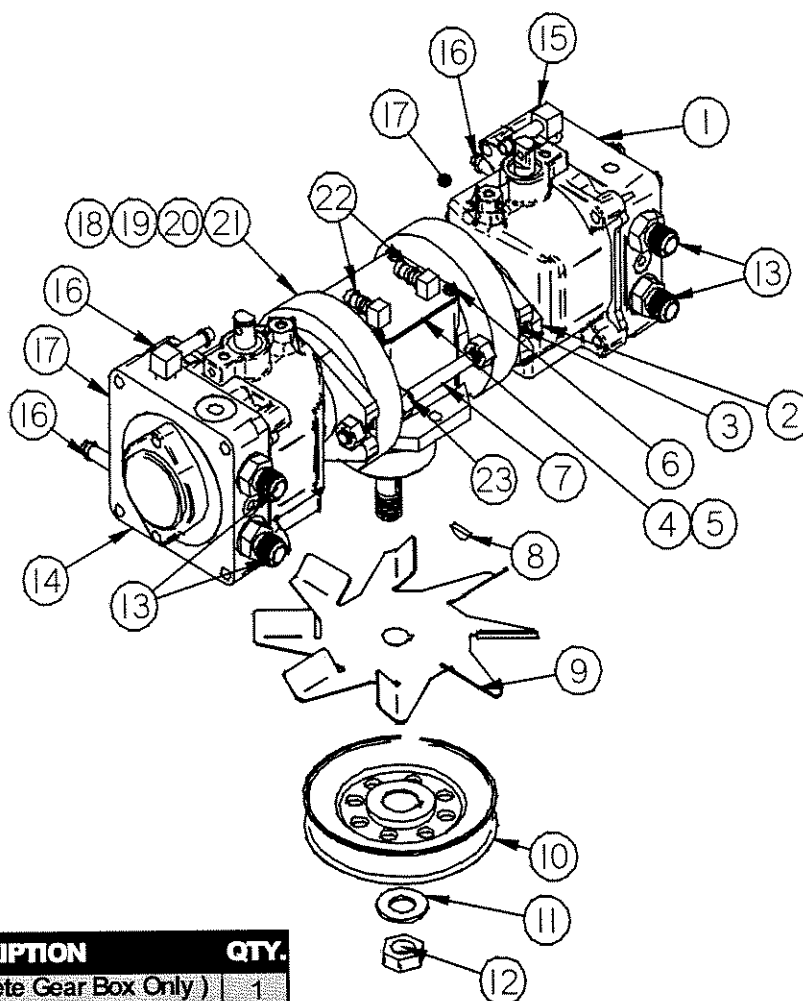


REF #	PART #	DESCRIPTION	QTY.
1	B-105	Bolt	2
2	W-113	Washer	2
3	N-103	Nut	2
4	20224	Hairpin Clip	2
5	20222	Plastic Bushing	2
6	200001	Right Pump Control Rod (Incl. #6,9,10)	1
7	65207-R	Right Pump Control Arm	1
8	P-118	Roll Pin	2
9	20214	Yoke	2
10	N-105	Nut	2
11	200002	Left Pump Control Rod (Incl. #9,10,11)	1
12	B-131	Bolt	2
13	65207-L	Left Pump Control Arm	1

REF #	PART #	DESCRIPTION	QTY.
14	20221	Plastic Bushing	2
15	P-101	Pin	2
16	20224	Hairpin Clip	2
17	B-138	Bolt	2
18	N-175	Coupling Nut	2
19	20252	Spring	2
20	W-110	Washer	10
21	68142	Plastic Plug 1"x 1"	2
22	67256	Plastic Plug 1"x 2"	2
23	20223	Backing Clip	2
24	N-188	1/4"-20 AR Series Threaded Insert	2
25	N-152	1/4"-20 Nut Insert	6
26	N-153	5/16"-18 Nut Insert	4

DIXIE CHOPPER

TRANSMISSION & DRIVE

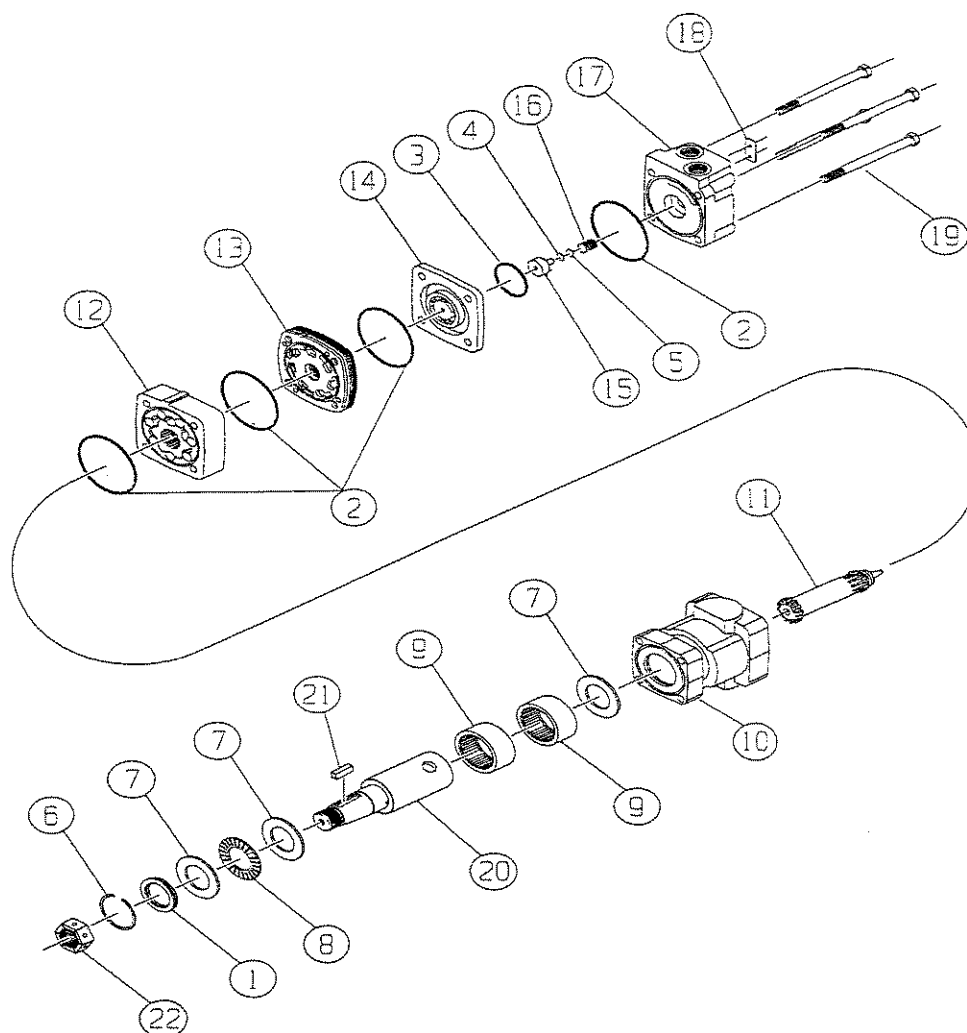


REF #	PART #	DESCRIPTION	QTY.
	000365201	T Gear Box (Complete Gear Box Only)	1
1	65070	Sundstrand 10A Pump - Right	1
2	N-168	Nut - 3/8"-24	4
3	W-169	Washer - 5/16" Grade 8 Flat	4
4	788101	T Box Gasket	1
5	772150	T Box Cover Plate	1
6	792025	T Box Cover Plate Bolt	4
7	65206	3/8" Threaded Rod	2
8	K-102	Woodruff Key 3/16"x 3/4"	1
9	200040	Fan	1
10	200041	525X750S Transmission Pulley	1
11	W-132	3/4" Belleville Washer	1
12	N-114	Nut - 3/4"-16	1
13	65004	High Pressure Port Fitting	4
14	65071	Sundstrand 10A Pump - Left	1

REF #	PART #	DESCRIPTION	QTY.
15	67015	Case Bleed Fitting	2
16	65072	Charge Pump Inlet Fitting	2
17	2513030	Dump Valve - no cross port	2
18	65001	Small Bell Housing	2
19	788030B	Bearing Plate Gasket	2
20	792026	Bell Housing Bolt	8
21	65024	Pump O-Ring	2
22	68031	T Box Fitting (Brass) S/N 3043211 & After use one on Left side Only. Plug on other side (28534)	2
23	N-184	Nut 3/8"-24	4

DIXIE CHOPPER

WHEEL MOTOR



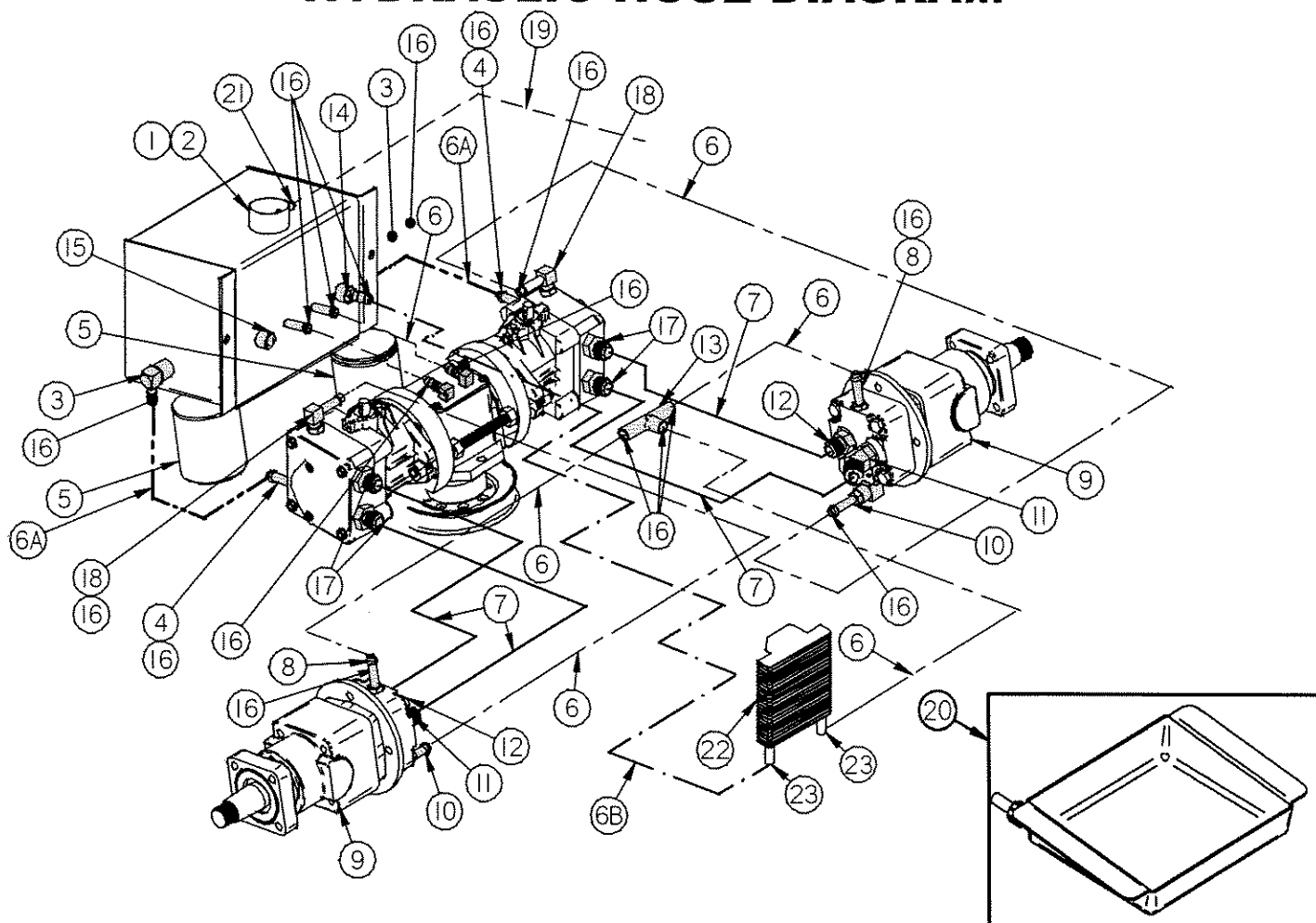
REF #	PART #	DESCRIPTION	QTY.
	67114	Complete 14 Cu. In. Wheel Motor Identification # V80379	2
1	PB018069	Dust/Shaft Seal	1
2	IN KIT	Body Seal	4
3	IN KIT	Commutator Seal	1
4	IN KIT	O-ring Seal	1
5	IN KIT	Teflon Back-up Seal	1
	PB333700	Seal Kit (Contains item 1-5)	
6	PB018073	Snap Ring	1
7	PB018054	Thrust Washer	3
8	PB018052	Thrust Bearing	1
9	PB018053	Housing Bearing	2

REF #	PART #	DESCRIPTION	QTY.
10	PB130015	Housing	1
11	PB014027	Drive Link (14 cu.in.)	1
12	PB332014	Rotor Assembly (14 cu.in.)	1
13	PB015008	Manifold	1
14	PB012013	Commutator Assembly	1
15	PB018056	Endcover Piston	1
16	PB018059	Piston Spring	1
17	PB160007G	Endcover	1
19	PB334014	Assembly Bolts (14 cu.in.)	4
20	PW72545	Shaft	1
21	PW72546	Shaft Key	1
22	PB339303P	Shaft Nut	1

DIXIE CHOPPER

LX2001, X2001

HYDRAULIC HOSE DIAGRAM

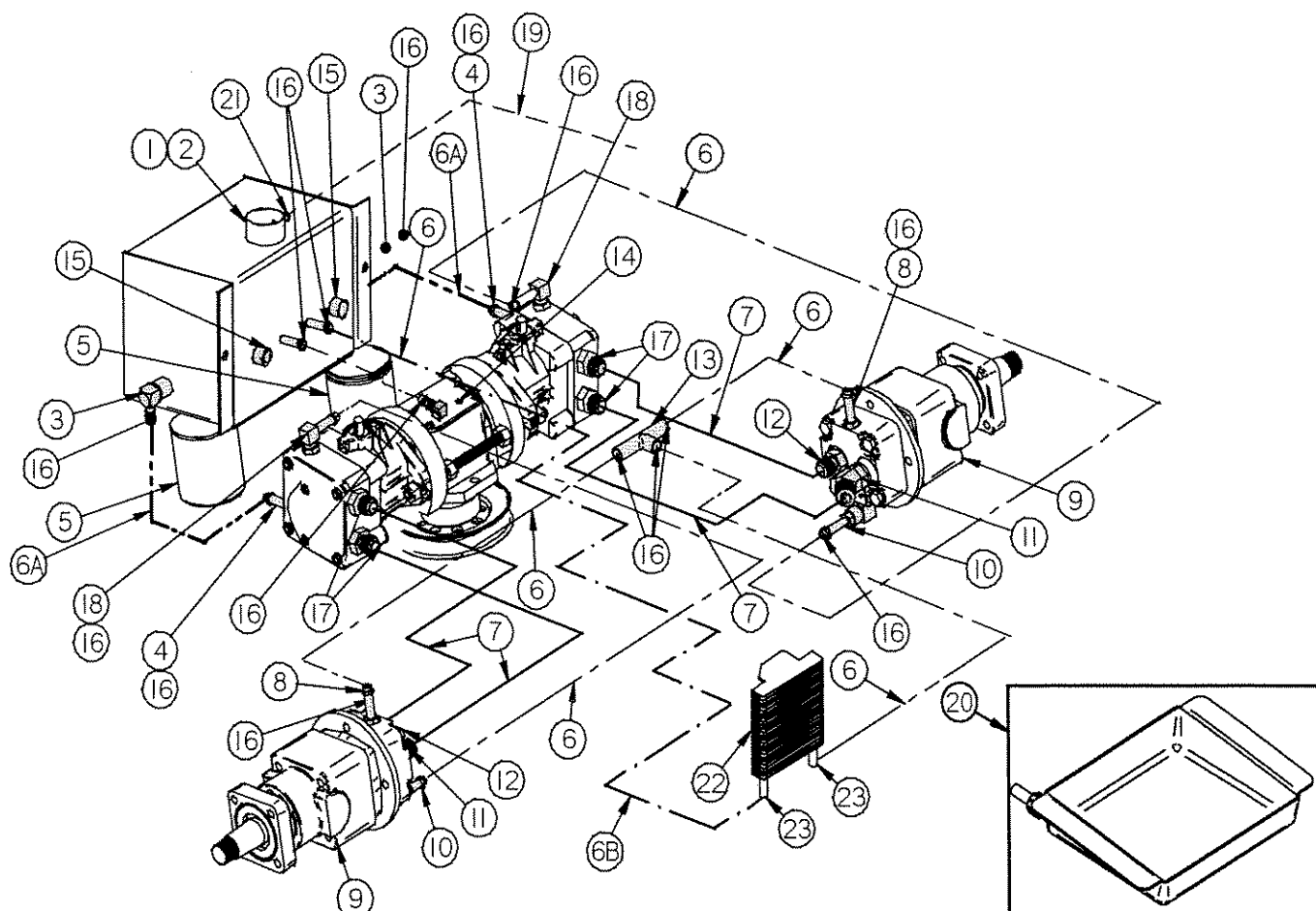


REF #	PART #	DESCRIPTION	QTY.
1	200008	Hydraulic Tank (3-1-02)	1
2	40117-C	Oil Cap	
	40117-T	T-Handle Cap w/ Dipstick (Optional)	
3	60125	90 3/8" NPT x 3/8" Barb	2
4	65072	Charge Pump Inlet Fitting	2
5	68140	Filter - Hydro Zinga 40 Micron	2
6	65108	3/8" Clear Hose	/ft.
6A	200027	3/8" Black Braided Hose	/ft.
6B	60109	3/8" Black Hose	/ft.
7	65076	High Pressure Black Hydro Hose (LX2001)	4
	65073	High Pressure Black Hydro Hose (X2001)	4
8	67016	1/4" O-ring x 3/8" Barb Straight	2
9	67114	Wheel Motor - 14 Cu.In.	2
10	67017	90 degree fitting	2
	67019	90 degree Brass Fitting	2

REF #	PART #	DESCRIPTION	QTY.
11	87104	Steel Fitting (F/X2001)	2
	87103	Steel Fitting (F/LX2001)	2
12	87104	Steel Fitting (F/LX2001)	2
		Steel Fitting (F/X2001)	2
13	67008	3/8" Tee	1
14	67014	3/8" barb x 1/4" MPT Fitting	1
15	65009	Plug	1
16	67013	Hose Clamp	18
17	65004	High Pressure Port Fitting	4
18	67015	90 degree fitting	2
19	97374	5/16" Black Hose	/ft.
20	900018	Optional - Drain Pan for Hydro Filter	
21	72012	5/16" Black Clamp	1
22	N/A	Hydraulic Cooler F/Kohler Engine (Mounted on right side of engine.)	
23	68231	#4 Micro Clamp	2

DIXIE CHOPPER

LX2001, X2001 HYDRAULIC HOSE DIAGRAM SERIAL NUMBER 3043211 AND NEWER



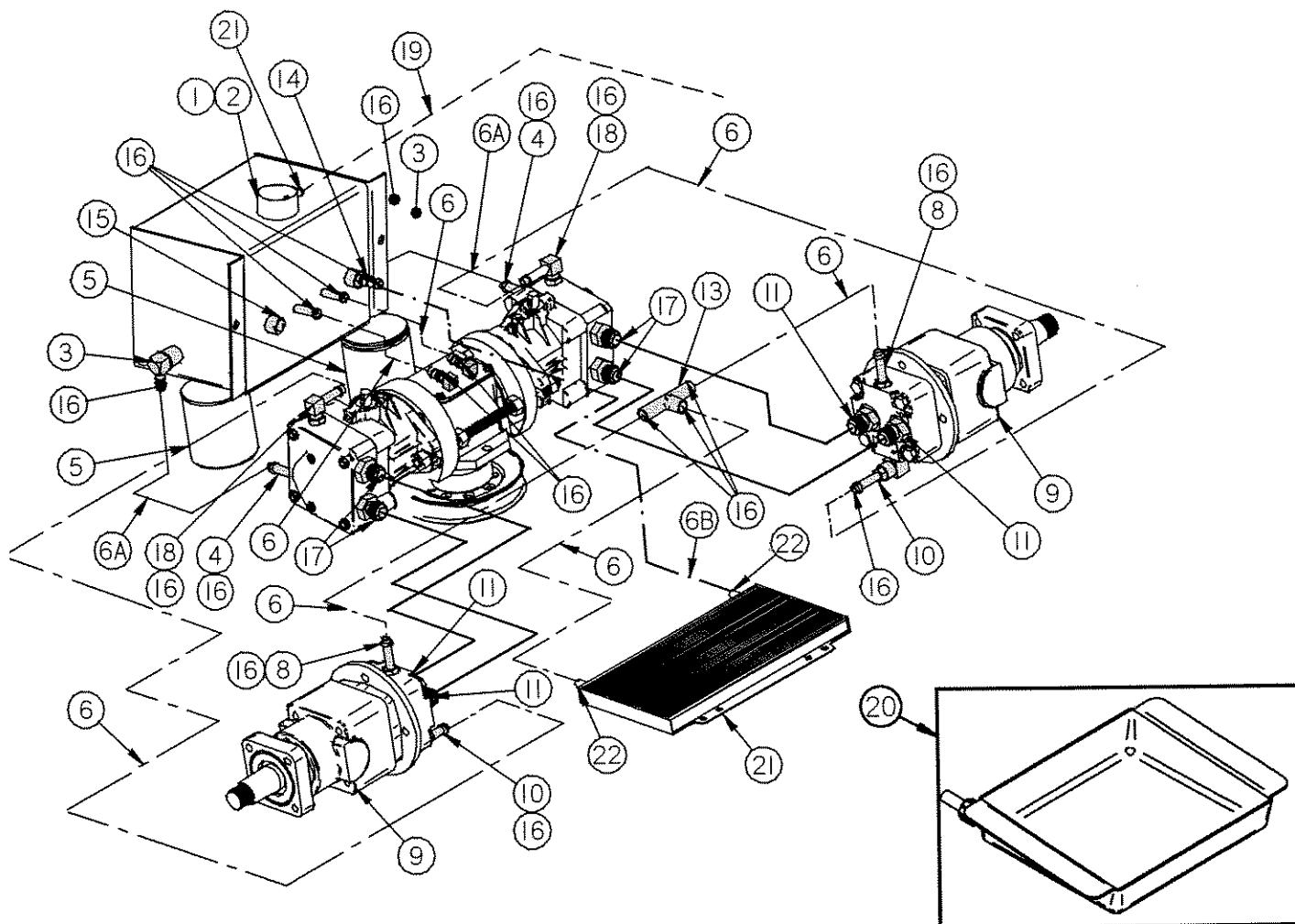
REF #	PART #	DESCRIPTION	QTY.
1	200008	Hydraulic Tank (3-1-02)	1
2	40117-C	Oil Cap	
	40117-T	T-Handle Cap w/ Dipstick (Optional)	
3	60125	90 3/8" NPT x 3/8" Barb	2
4	65072	Charge Pump Inlet Fitting	2
5	68140	Filter - Hydro Zinga 40 Micron	2
6	65108	3/8" Clear Hose	/ft.
6A	200027	3/8" Black Braided Hose	/ft.
6B	60109	3/8" Black Hose	/ft.
7	65076	High Pressure Black Hydro Hose (LX2001)	4
	65073	High Pressure Black Hydro Hose (X2001)	4
8	67016	1/4" O-ring x 3/8" Barb Straight	2
9	67114	Wheel Motor - 14 Cu.In.	2
10	67017	90 degree fitting	2
	67019	90 degree Brass Fitting	2

REF #	PART #	DESCRIPTION	QTY.
11	87104	Steel Fitting (F/X2001)	2
	87103	Steel Fitting (F/LX2001)	2
12	87104	Steel Fitting (F/LX2001)	2
		Steel Fitting (F/X2001)	2
13	67008	3/8" Tee	1
14	28534	T-Box Plug	1
15	65009	Plug	2
16	67013	Hose Clamp	16
17	65004	High Pressure Port Fitting	4
18	67015	90 degree fitting	2
19	97374	5/16" Black Hose	/ft.
20	900018	Optional - Drain Pan for Hydro Filter	
21	72012	5/16" Black Clamp	1
22	N/A	Hydraulic Cooler F/Kohler Engine (Mounted on right side of engine.)	
23	68231	#4 Micro Clamp	2

DIXIE CHOPPER

XK2503, X2503, XF2300

HYDRAULIC HOSE DIAGRAM

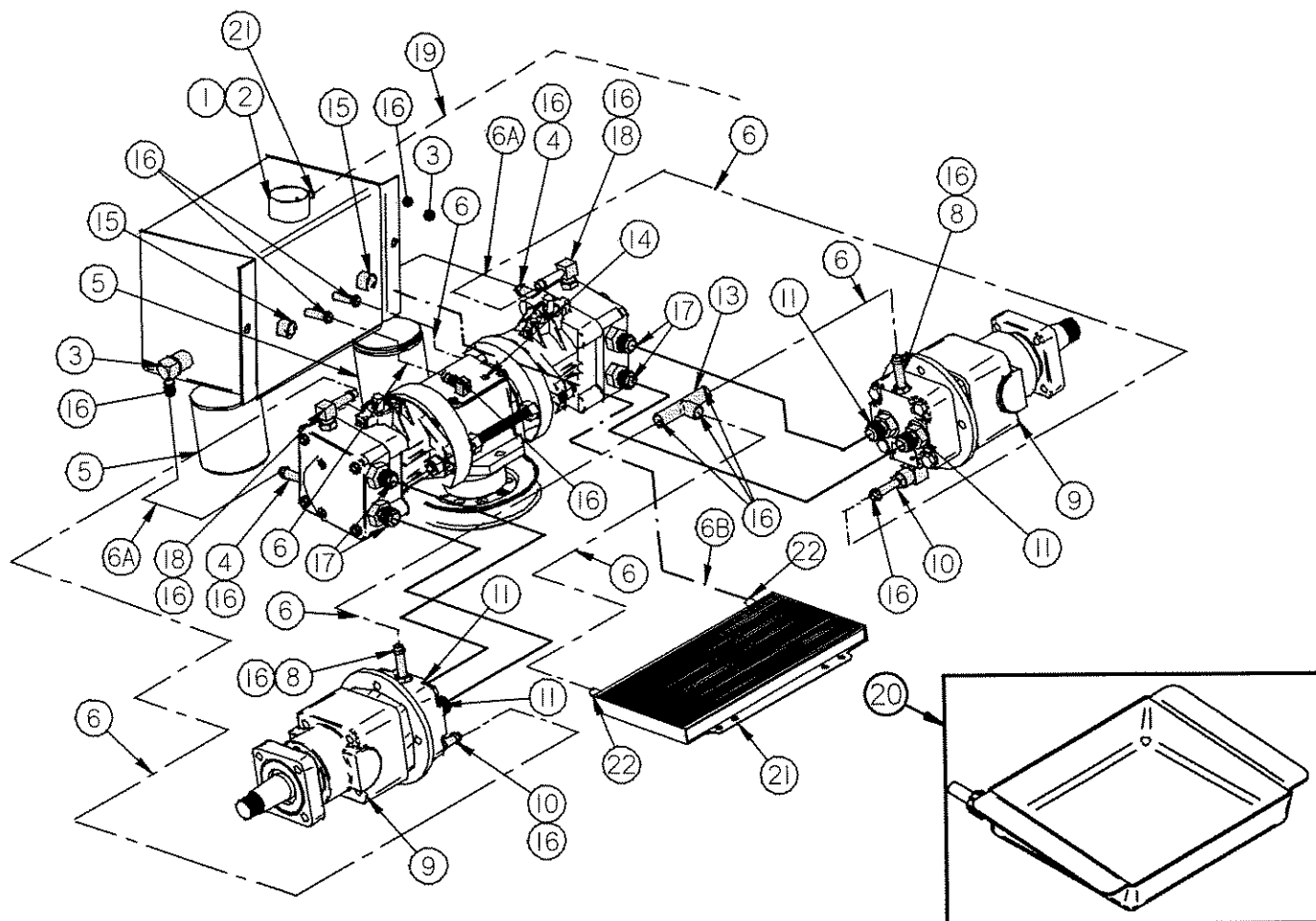


REF #	PART #	DESCRIPTION	QTY.
1	200008	Hydraulic Tank (3-1-02)	1
2	40117-C	Oil Cap	
	40117-T	T-Handle Cap w/ Dipstick (Optional)	
3	60125	90 3/8" NPT x 3/8" Barb	2
4	65072	Charge Pump Inlet Fitting	2
5	68140	Filter - Hydro Zinga 40 Micron	2
6	65108	3/8" Clear Hose	/ft.
6A	200027	3/8" Black Braided Hose	/ft.
6B	60109	3/8" Black Hose	/ft.
7	65073	High Pressure Black Hydro Hose	4
8	67016	1/4" O-ring x 3/8" Barb Straight	2
9	67114	Wheel Motor - 14 Cu.In.	2
10	67017	90 degree fitting	2
	67014	Brass Fitting	2

REF #	PART #	DESCRIPTION	QTY.
11	87104	Steel Fitting	4
12	72012	5/16" Black Clamp	1
13	67008	3/8" Tee	1
14	67014	3/8" barb x 1/4" MPT Fitting	1
15	65009	Plug	1
16	67013	Hose Clamp	20
17	65004	High Pressure Port Fitting	4
18	67015	90 degree fitting	2
19	97374	5/16" Black Hose	/ft.
20	900018	Optional - Drain Pan for Hydro Filter	
21	60103-L	Oil Cooler	1
22	68231	#4 Worm Clamp	2

DIXIE CHOPPER

XK2503, X2503, XF2300 HYDRAULIC HOSE DIAGRAM SERIAL NUMBER 3043211 AND NEWER

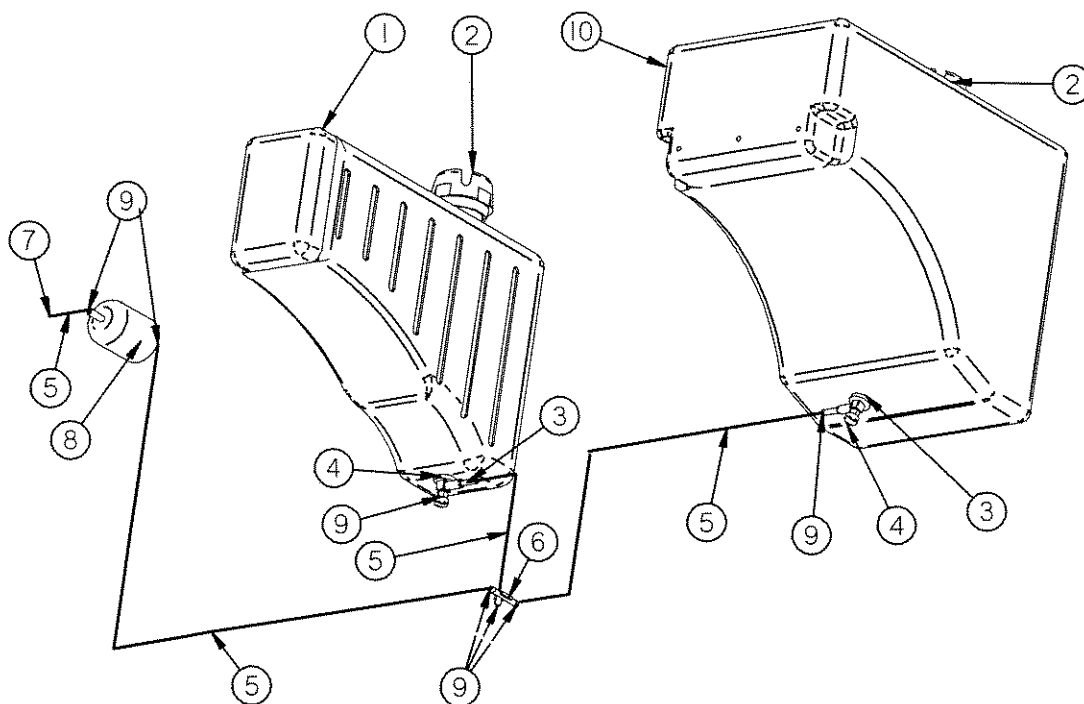


REF #	PART #	DESCRIPTION	QTY.
1	200008	Hydraulic Tank (3-1-02)	1
2	40117-C 40117-T	Oil Cap T-Handle Cap w/ Dipstick (Optional)	
3	60125	90 3/8" NPT x 3/8" Barb	2
4	65072	Charge Pump Inlet Fitting	2
5	68140	Filter - Hydro Zinga 40 Micron	2
6	65108	3/8" Clear Hose	/ft.
6A	200027	3/8" Black Braided Hose	/ft.
6B	60109	3/8" Black Hose	/ft.
7	65073	High Pressure Black Hydro Hose	4
8	67016	1/4" O-ring x 3/8" Barb Straight	2
9	67114	Wheel Motor - 14 Cu.In.	2
10	67017	90 degree fitting	2
	67014	Brass Fitting	2

REF #	PART #	DESCRIPTION	QTY.
11	87104	Steel Fitting	4
12	72012	5/16" Black Clamp	1
13	67008	3/8" Tee	1
14	28534	T-Box Plug	1
15	65009	Plug	2
16	67013	Hose Clamp	18
17	65004	High Pressure Port Fitting	4
18	67015	90 degree fitting	2
19	97374	5/16" Black Hose	/ft.
20	900018	Optional - Drain Pan for Hydro Filter	
21	60103-L	Oil Cooler	1
22	68231	#4 Worm Clamp	2
22	68231	#4 Worm Clamp	2

DIXIE CHOPPER

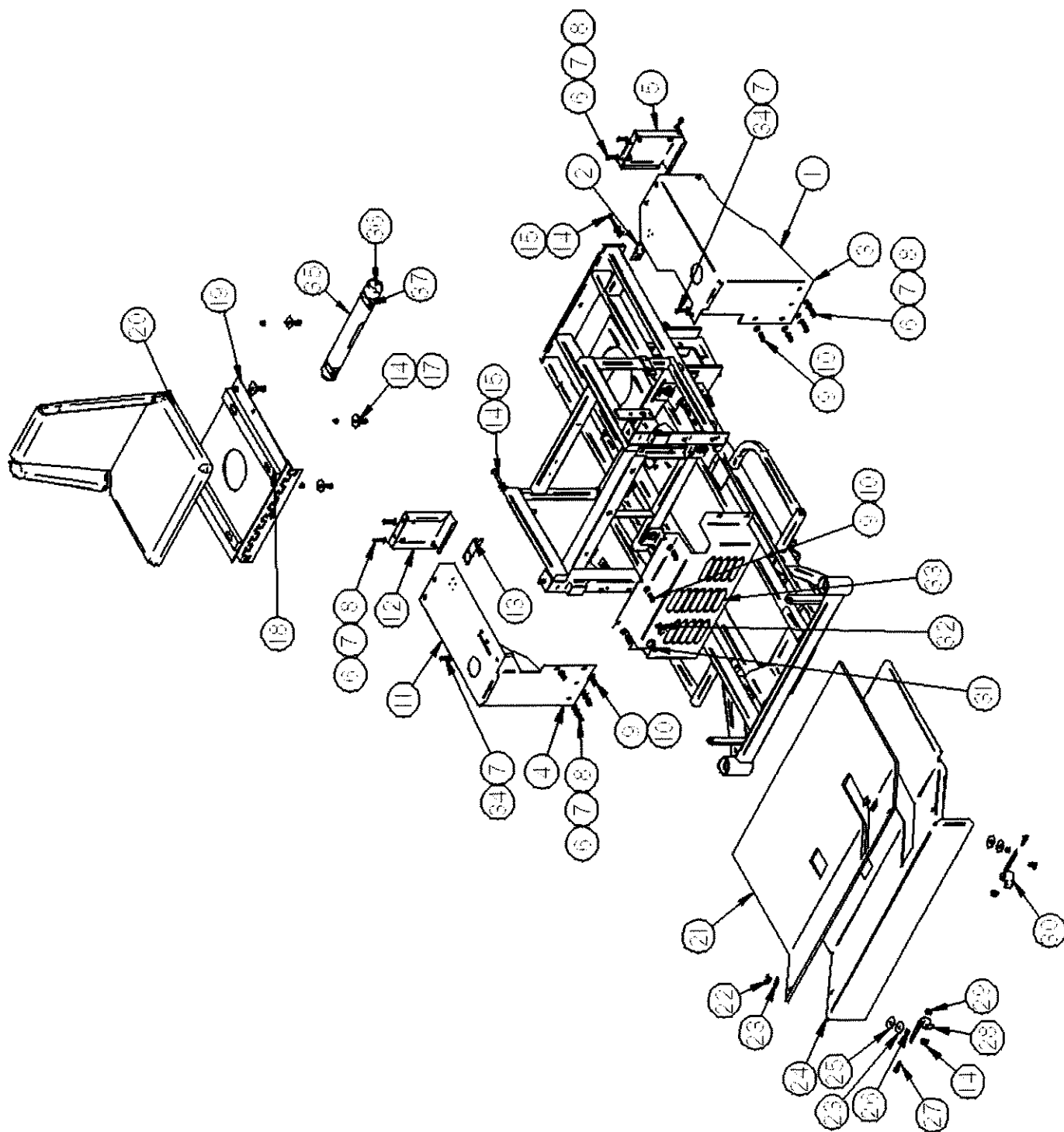
Fuel System



REF #	PART #	DESCRIPTION	QTY.	REF #	PART #	DESCRIPTION	QTY.
1	40204-1	3 Gal. Fuel Tank (LX,X,XK Both)(XF Left)	2	5	97374	Gas Line - 5/16"	/ft.
2	600035	Fuel Cap	2	6	65008	Gas Line "T" - 5/16"	1
	40117	Fuel Cap - Manual Vent w/Guage (Optional)		7	68231	Hose Clamp	1
3	40220	Fuel Tank Bushing	2	8	97392	Filter - Gas & Water Parker	1
4	400016	Valve - Fuel Tank Shut-Off	2		24-050-02	Filter - Gas (LX2001, X2001 Only)	1
				9	72012	Spring Clamp (Black)	7
				10	400015	7 Gal. Fuel Tank (XF Right)	1

DIXIE CHOPPER

LX2001 BODY



DIXIE CHOPPER

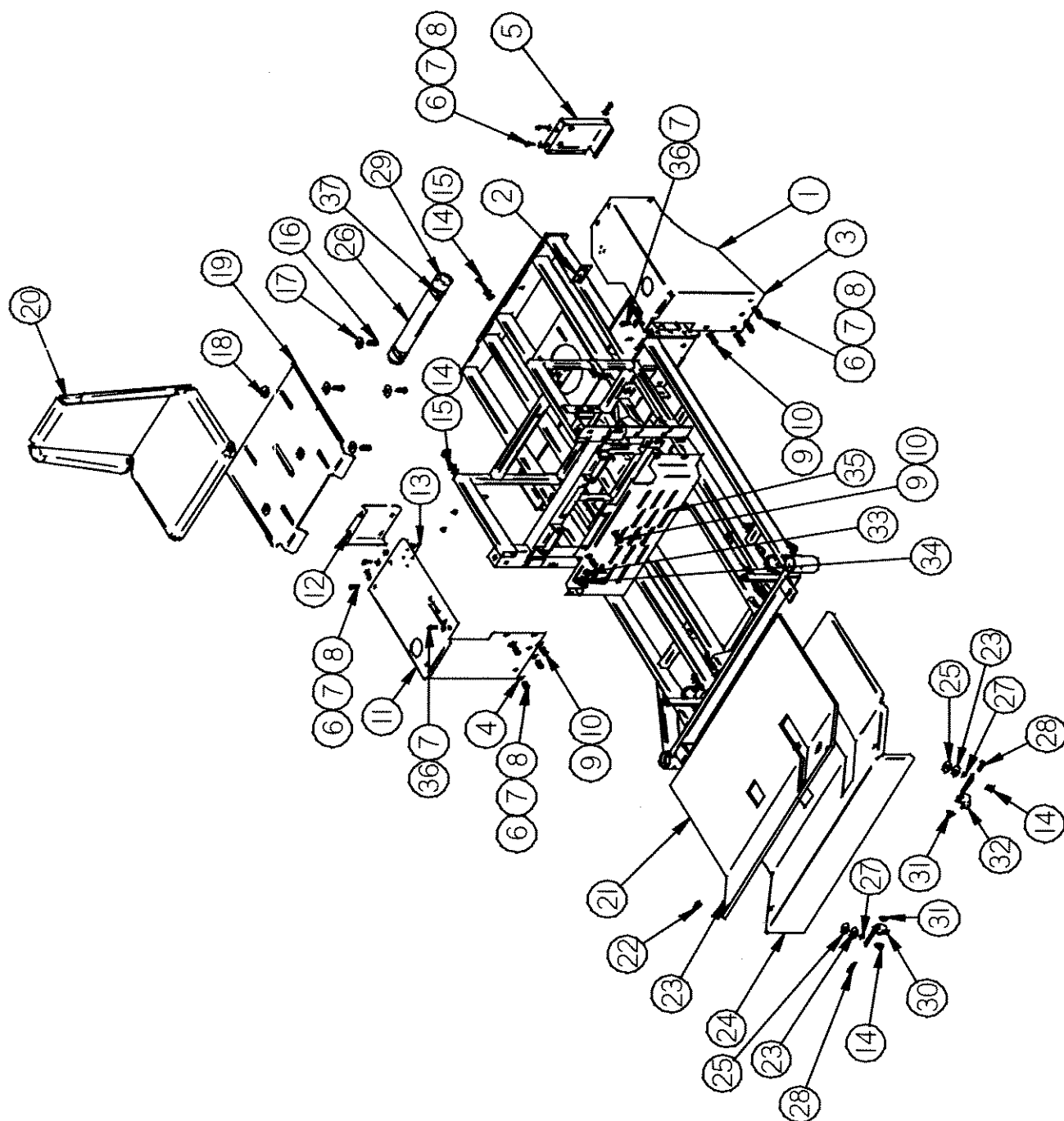
LX2001 BODY (CONT'D)

REF #	PART #	DESCRIPTION	QTY.
1	82269	Fender - 3Gal. Left	1
2	68278	Left Fender Mounting Tab	1
3	20275-L	Left Front 3 Gal. Fuel Tank Support Bracket	1
4	20275-R	Right Front 3Gal. Fuel Tank Support Bracket	1
5	20266-L	Left Rear 3 Gal. Fuel Tank Support Bracket	1
6	B-103	1/4"-20x1/2" Stainless Bolt	10
7	W-153	1/4" Stainless Flat Washer	12
8	N-101	1/4"-20 Stainless Whiz Flange Nut	10
9	B-102	1/4"-20x3/4" Grade 5 Bolt	7
10	W-102	1/4" Flat Washer	7
11	82270	Fender - 3 Gal. Right	1
12	20266-R	Right Rear 3Gal. Fuel Tank Support Bracket	1
13	68279	Right Fender Mounting Tab	1
14	B-105	5/16"-18x1 3/4" Bolt	8
15	W-113	5/16" Flat Washer	4
17	W-118	5/16"x1.5" Fender Washer	4
18	400028	Plastic spacer	2
19	67401	Seat Pan	1

REF #	PART #	DESCRIPTION	QTY.
20	64100-S	Seat	1
	176200	Armrest Kit (1 Pair) (optional)	
21	20275	Grey Carpet	1
22	N-106	5/16"-18 Wing Nut	2
23	W-106	3/8" Fender Washer	4
24	67268	Floor Pan	1
25	W-103	5/16" Rubber Washer	2
26	N-103-W	5/16"-18 Whiz Flange Nut	2
27	B-131	5/16"-18x1" Bolt	2
28	400022	Floor Pan Adapter Bracket - Right	1
29	N-131	5/16"-18 Nyloc Nut	2
30	400023	Floor Pan Adapter Bracket-Left	1
31	20245	Ignition Switch	1
32	20248	Choke	1
33	67267	Front Panel	1
34	B-209	Bolt Stainless 1/4 x 20 x 3/4	2
35	900016	Tube Clear (Doco-Tube)	1
36	900017	Cap - Soft Strap + Strap Vinyl (Red)	2
37	C-109	Tie Strap + Clip	2

DIXIE CHOPPER

X2001 BODY



DIXIE CHOPPER

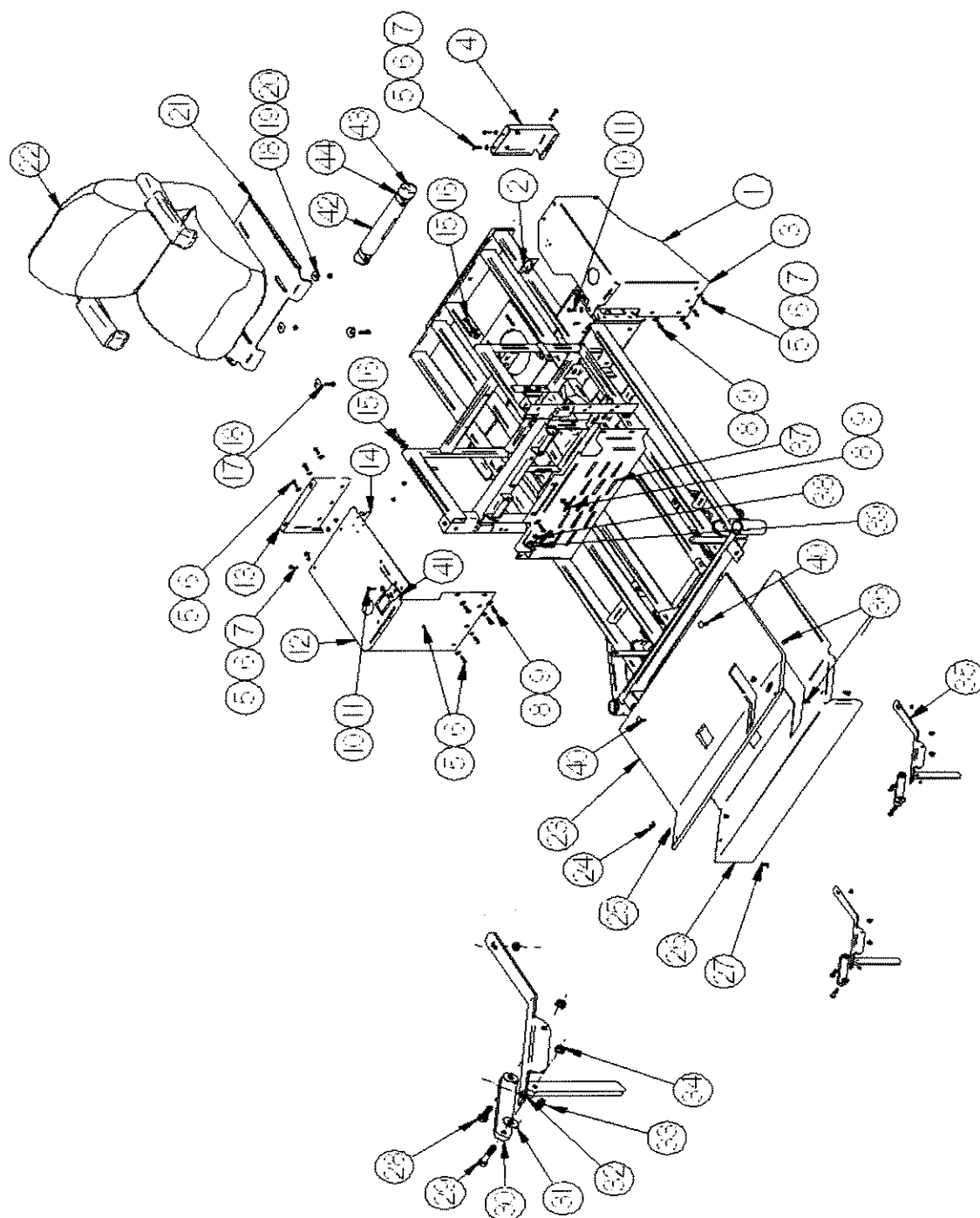
X2001 BODY

REF #	PART #	DESCRIPTION	QTY.
1	400001	Fender - 3Gal. Low Ride Left	1
2	400035	Left Fender Mounting Tab	1
3	400029	Left Front 3 Gal. Fuel Tank Support Bracket	1
4	400030	Right Front 3Gal. Fuel Tank Support Bracket	1
5	400031	Left Rear 3 Gal. Fuel Tank Support Bracket	1
6	B-103	1/4"-20x1/2" Stainless Bolt	10
7	W-153	1/4" Stainless Flat Washer	12
8	N-101	1/4"-20 Stainless Whiz Flange Nut	10
9	B-102	1/4"-20x3/4" Bolt	6
10	W-102	1/4" Flat Washer	6
11	400002	Fender - 3 Gal. Low Ride Right	1
12	400032	Right Rear 3Gal. Fuel Tank Support Bracket	1
13	400036	Right Fender Mounting Tab	1
14	B-105	5/16"-18x1 3/4" Full Thread Bolt	4
15	W-113	5/16" Flat Washer	4
16	B-107	5/16"-18x3/4" Bolt	4
17	W-113	5/16" Standard Flatwasher	4
18	W-113	5/16" Standard Flatwasher	4
19	400026	Seat Pan	1

REF #	PART #	DESCRIPTION	QTY.
20	64100-S	Seat	1
	176200	Armrests (1 Pair) (optional)	
21	20275	Grey Carpet	1
22	N-106	5/16"-18 Wing Nut	2
23	W-106	3/8" Fender Washer	4
24	67268	Floor Pan	1
25	W-103	5/16" Rubber Washer	2
26	900016	Docu-Tube (Clear Tube)	1
27	N-103-W	5/16"-18 Whiz Flange Nut	2
28	B-131	5/16"-18x1" Grade 5 Bolt	2
29	900017	Cap - Soft Vinyl (Red)	2
30	400022	Floor Pan Adapter Bracket-Right	1
31	N-131	5/16"-18 Nyloc Nut	2
32	400023	Floor Pan Adapter Bracket-Left	1
33	20248	Choke	1
34	20245	Ignition Switch	1
35	400077	Front Panel	1
36	B-209	Bolt Stainless 1/4 x 20 x 3/4	2
37	C-109	Tie Strap & Clip	2

DIXIE CHOPPER

XF2300, XK2503, X2503 BODY



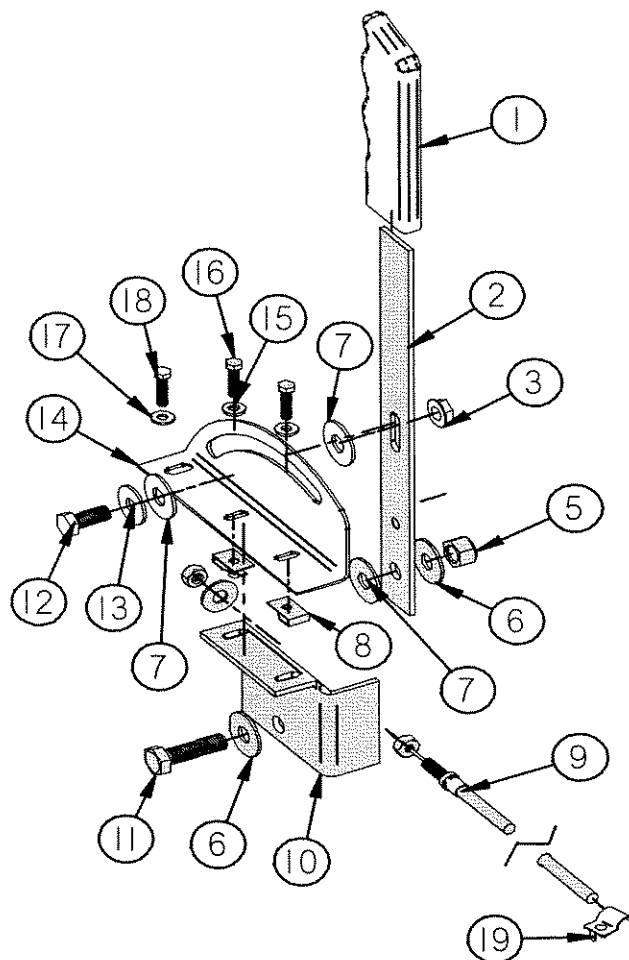
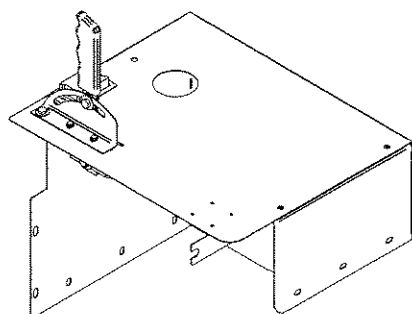


XF2300, XK2503, X2503 BODY (CONT'D)

REF #	PART #	DESCRIPTION	QTY.	REF #	PART #	DESCRIPTION	QTY.
1	400001	Fender - 3Gal. Low Ride Left	1		40100	Cushion Cover	
2	400035	Left Fender Mounting Tab	1		177827PS	Spring Kit - For Seat 40100-W	
3	400029	Left Front 3 Gal. Fuel Tank Support Bracket	1		400078	Gee Ride - Seat Cover Back	
4	400031	Left Rear 3 Gal. Fuel Tank Support Bracket	1		64100-S	Seat - (Complete) Small White	
5	B-103	1/4"-20x1/2" Stainless Bolt	17		176200	Armrest Kit F/Small White Seat (Optional) (X2503, XK2503 Armrest comes with Models.)	
6	W-153	1/4" Stainless Flat Washer	17				
7	N-101	1/4"-20 Stainless Whiz Flange Nut	9	23	20275	Grey Carpet	1
8	B-102	1/4"-20x3/4" Bdt	6	24	N-106	5/16"-18 Wing Nut	2
9	W-102	1/4" Flat Washer	6	25	W-106	3/8" Fender Washer	2
10	B-209	1/4"-20x3/4" Stainless Bolt	2	26	67268	Floor Pan	1
11	W-153	1/4" Stainless Flat Washer	2	27	B-104	5/16"-18x3/4" Carriage Bolt	2
12	400004	Fender - 7 Gal. Low Ride Right (XF2300 Only)	1	28	B-131	5/16"-18x1" Grade 5 Bdt	2
	400002	Fender - 3Gal. Low Ride Right (XK2503, X2503)	1	29	B-171	5/16"-18x1 1/2" Bolt	2
13	400034	Right Rear 7Gal. Fuel Tank Support Bracket (XF2300 Only)	1	30	400007	Connecting Arm	2
	400032	Right Rear 3Gal. Fuel Support Bracket (XK2503, X2503)	1	31	W-125	3/8" Plastic Washer	4
				32	400006	Floor Pan Mounting Bracket (Right)	1
14	400036	Right Fender Mounting Tab	1	33	N-176	1/4"-20 Nylon Lock Nut	4
15	B-105	5/16"-18x1 3/4" Bdt	2	34	N-131	5/16"-18 Nylon Lock Nut	4
16	W-113	5/16" Standard Flat Washer	4	35	400005	Floor Pan Mounting Bracket (Left)	1
17	B-131	5/16"-18x1" Grade 5 Bolt	2	36	B-157	1/4"-20x1/2" Carriage Bdt	4
18	W-118	5/16"x1.5" Fender Washer	4	37	400077	Front Panel	1
19	S-115	5/16"-18x1 3/4" Stud	2	38	20248	Choke	1
20	N-103W	5/16"-18 Whiz Flange Nut	4	39	20245	Ignition Switch	1
21	400026	Seat Pan	1	40	C-111	Plastic cap For Floor Pan	2
22	40100-W	Seat (Complete F/XF2300)	1	41	68247	Hournmeter Bracket	1
	176801	Armrest Kit (L & R Set) (Black Pads)		42	900016	Docu-Tube (Clear Tube)	1
	176803	Left Arm (Black Pads)		43	900017	Cap - Soft Vinyl (Red)	2
	176802	Right Arm (Black Pads)		44	C-109	Tie Strap & Clip	2
	176201	Arm Pad (L & R) BLACK			400056	7 Gal. Cooler Kit (Optional)	

DIXIE CHOPPER

Throttle Assembly

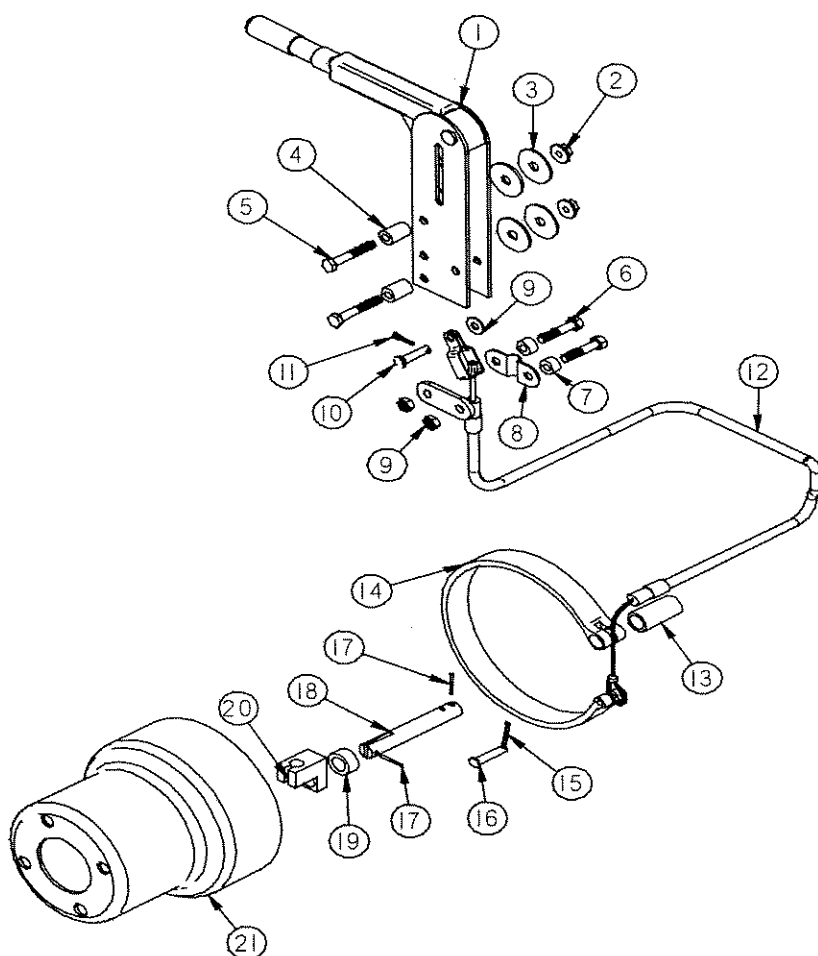


REF #	PART #	DESCRIPTION	QTY.
	68250	Complete Throttle Assembly F/ Kohler 2.5 - 11,15,16	1
1	67258	Handle Grip (Black)	1
2	97012	Offset Bend Handle (Prior to S/N 3042437)	1
	600062	Handle - Throttle F/all Models (S/N 3042437)	
3	N-134	5/16" Flange Lock Nut	1
5	N-107	3/8" -16 Nyloc Nut	1
6	W-104	3/8" Standard Flat Washer	2
7	W-125	3/8" Nylon Washer	3
8	C-105	U - Nut	2
9	68249	Cable - Kohler Throttle	1
		Washer	2
		Hex Nut	2
	68249-K	Throttle Handle & Cable Kit (For 2003 & Older)	1

REF #	PART #	DESCRIPTION	QTY.
10	97011	Lower Throttle Mounting Bracket	1
11	B-108	3/8"-16 x1" Bolt	1
12	B-107	5/16"-18 x 3/4" Bolt	1
13	W-113	5/16" Flat Washer	1
14	65270	Upper Stainless Throttle Bracket (Kohler)	1
	400079	Upper Stainless Throttle Bracket (Kaw.)	1
15	W-152	#10 Stainless Washer	2
16	B-203	10-24x3/4" Stainless Bolt	2
17	W-153	1/4" Stainless Flat Washer	1
18	B-209	1/4"-20x3/4" Bolt	1
19	C-107	Clamp - Kohler, Kaw.	1

DIXIE CHOPPER

LX2001, X2001, XK2503, X2503 BRAKE ASSEMBLY

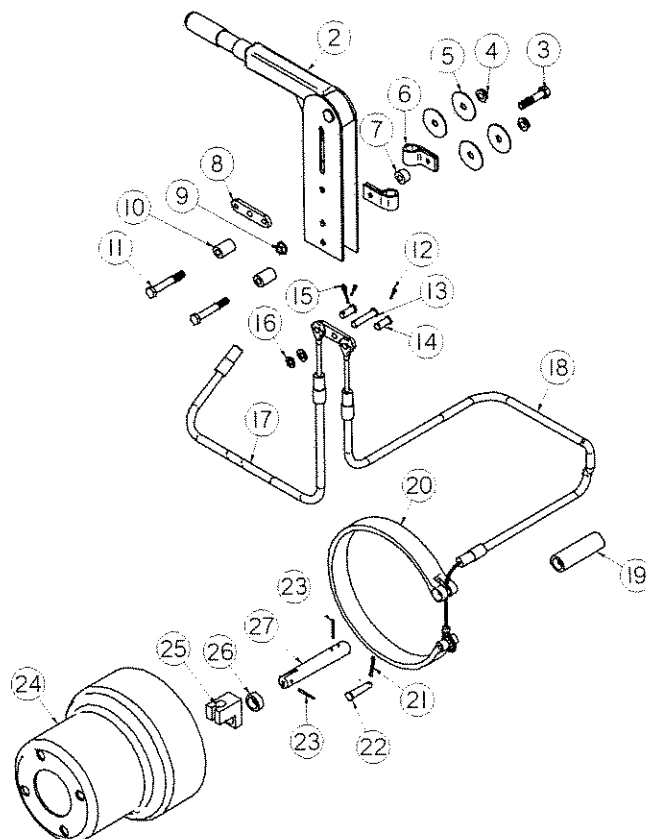
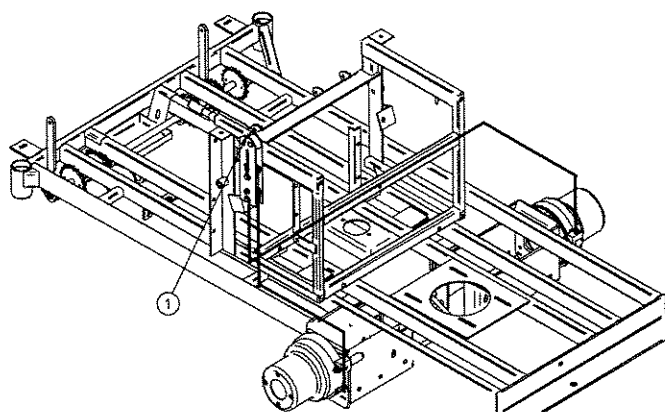


REF #	PART #	DESCRIPTION	QTY.
	89991210000	Brake Handle Assembly (Incl. #1 - #12)	1
1	N/A	Brake Handle	1
2	N-134	5/16"-18 Large Flange Nut	2
3	W-106	3/8" Washer	4
4	65062	Spacer	2
5	B-156	5/16"-18x2" Bolt	2
6	N/A	Bolt	2
7	65063	Spacer	2
8	N/A	U Clip	1
9	N/A	Nut	2
10	N/A	Pin	1
11	N/A	Hairpin Cotter	1
12	89991210001	Brake Cable Only F/Single Brake Assembly	1

REF #	PART #	DESCRIPTION	QTY.
13	65277	Bushing (Welded on Frame)	1
14	65244	Brake Band	1
15	P-108	3/32" x 1 1/2" Cotter Pin	1
16	P-107	5/16" x 1 1/4" Clevis Pin	1
17	P-118	3/16" x 1 1/2" Roll Pin	2
18	65243	Brake Shaft	1
19	65278	Spacer Use #65278 and #30112 or	
	65284	#65284 to	
	30112	place brake band fully onto brake drum.	
20	991100025	Brake Cable Retainer	1
21	97159	Brake Drum (LX Only)	1
	67266	Brake Drum (All other models)	1

DIXIE CHOPPER

XF2300 BRAKE ASSEMBLY



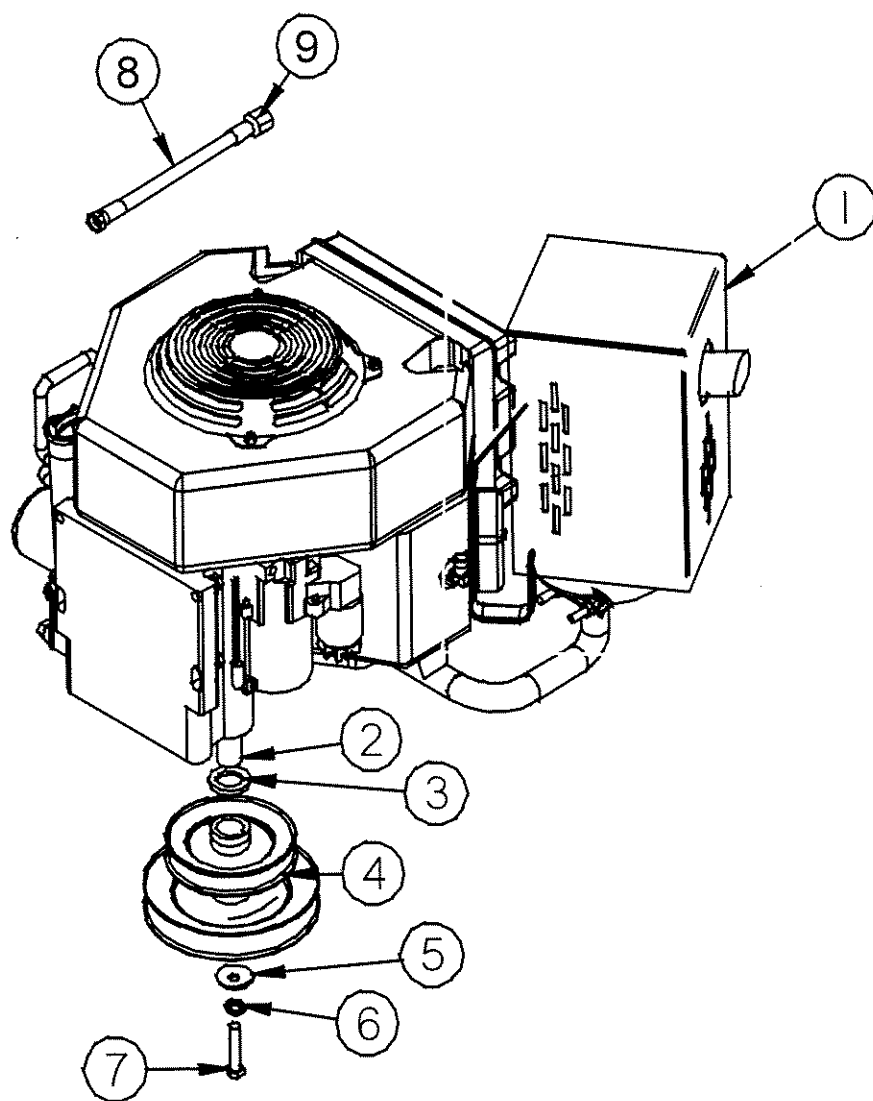
REF #	PART #	DESCRIPTION	QTY.
1	N/A	Complete Brake Kit (Inc. #2,#17-#27)	1
2	97094	Brake Handle Assembly (Inc. #2-#18)	1
3	N/A	Bolt	1
4	N-134	5/16"-18 Large Flange Nut	2
5	W-106	3/8" Washer	4
6	65061	R Clip	2
7	65063	Spacer	1
8	65060	Pivot Plate	2
9	N/A	Nut	1
10	65062	Spacer	2
11	B-156	5/16"-18x2" Bolt	2
12	N/A	Hairpin Cotter	2
13	P-129	5/16" x 1 1/2" Clevis Pin	1
14	P-112	5/16" x 3/4" Clevis Pin	2
15	N/A	Hairpin Cotter	1

REF #	PART #	DESCRIPTION	QTY.
16	W-102	1/4" Flat Washer	2
17	65247	Right Brake Cable (Long)	1
18	65246	Left Brake Cable (Short)	1
19	65277	Bushing (Welded on Frame)	2
20	65244	Brake Band	2
21	P-108	3/32" x 1 1/2" Cotter Pin	2
22	P-107	5/16" x 1 1/4" Clevis Pin	2
23	P-118	3/16" x 1 1/2" Roll Pin	4
24	67266	Brake Drum	2
25	991100025	Brake Cable Retainer	2
26	65278	Spacer Use #65278 and #30112 or	
	65284	#65284 to	
	30112	place brake band fully onto brake drum.	
27	65243	Brake Shaft	2

DIXIE CHOPPER

LX2001, X2001

ENGINE - Kohler 20 Hp

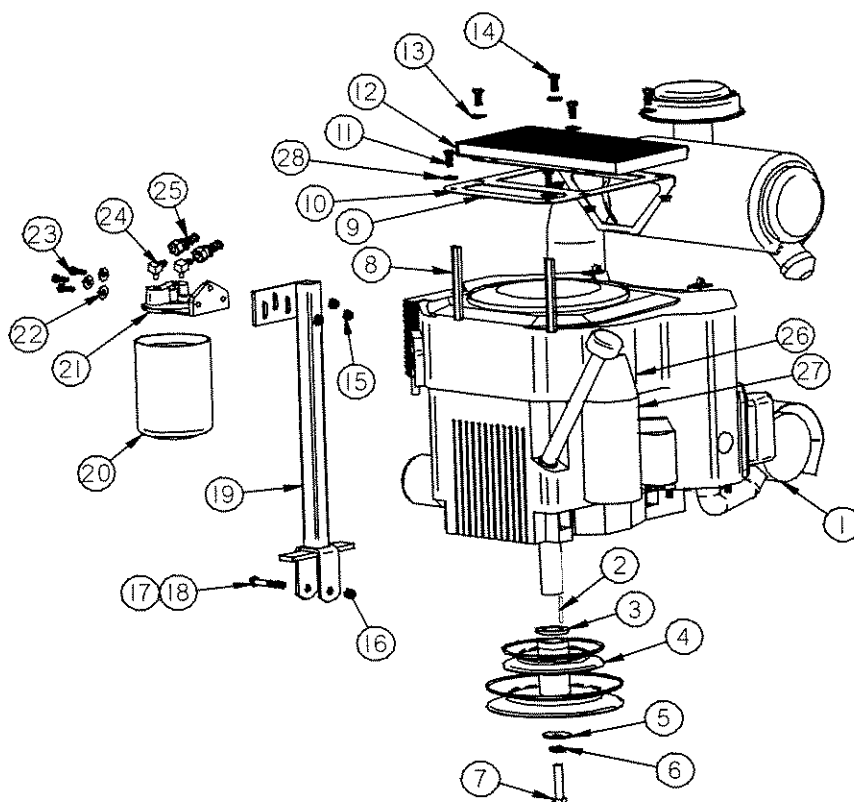


REF #	PART #	DESCRIPTION	QTY.
1	364001168218	Muffler Guard	1
2	K-100	1/4" Key	1
3	W-145	1-1/8" x 1-3/4" x 1/8" Washer	1
4	9907500X600D	Split Pulley 5" x 6"	1
5	W-144	7/16" Belleville Washer	1

REF #	PART #	DESCRIPTION	QTY.
6	W-108	7/16" Lock Washer	1
7	B-114	7/16"-20 x 3/4" Bolt	1
8	68230	Oil Drain Hose	1
9	10231	3/8" Steel Pipe Cap	1

DIXIE CHOPPER

XF2300 ENGINE - Kohler 23Hp

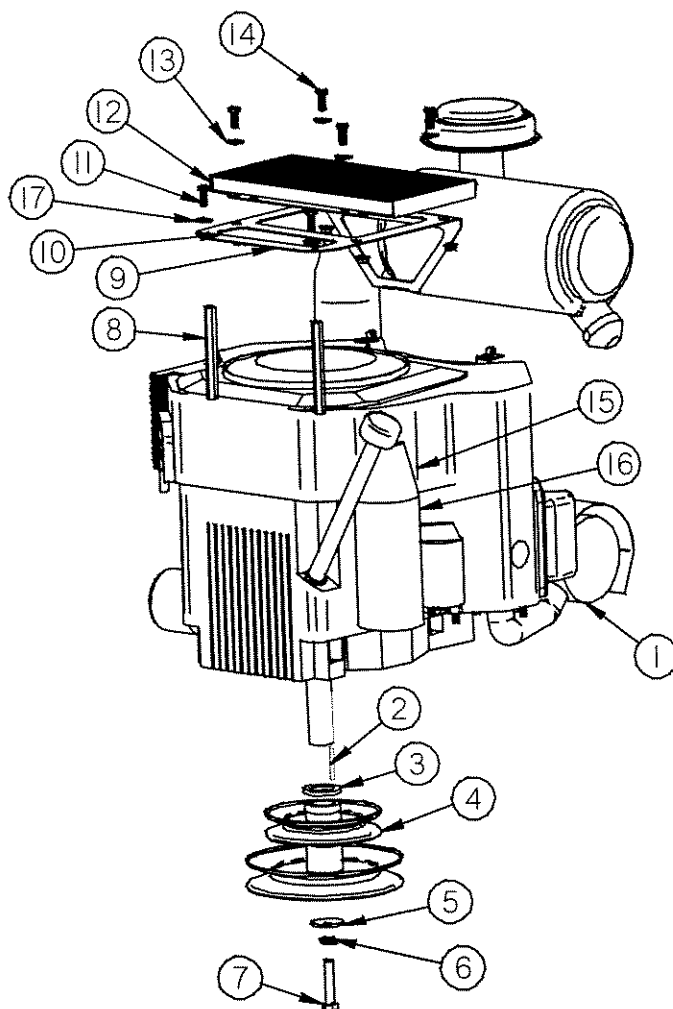


REF #	PART #	DESCRIPTION	QTY.
1	600011	Muffler - Hp Plus One - 23Hp	1
2	K-100	1/4" Key	1
3	W-145	1 1/8" x 1 3/4" x 1/8" Washer	1
4	9907500X600	Split Pulley 5" x 6"	1
5	W-144	7/16" Belleville Washer	1
6	W-108	7/16" Lock Washer	1
7	B-114	7/16"-20 x 3/4" Bolt	1
8	600016	Bolt - 1/2" x 4" Hex Kohler Oil Cooler	2
9	N-102	1/4"-20 Whiz Flange Nut	4
10	400017	Bracket - Kohler Oil Cooler	1
11	B-103	1/4"-20x1/2" Bolt	2
12	60103-L	Oil Cooler	1
13	W-102	1/4" Flat Washer	4
14	B-101	1/4" - 20 x 1/2" Bolt	4
15	N-102	1/4"-20 Whiz Flange Nut	3

REF #	PART #	DESCRIPTION	QTY.
16	N-107	3/8"-16 Nyloc Nut	1
17	B-165	3/8"-16 x 2" Bolt	1
18	W-104	3/8" Standard Flat Washer	1
19	400025	Amsoil Filter Mount	1
20	60119	Amsoil Filter	1
21	60122	Amsoil Filter Head	1
22	W-102	1/4" Washer	3
23	B-172	1/4"-20 x 1" Bolt	3
24	60113	1/8"x3/8" 90 degree fitting	2
25	60116	3/8" Swivel to 3/8" Barb	2
26	C-113	Horn Clamp	1
27	C-112	Mercury Switch Clamp	1
28	W-153	1/4" Stainless Washer	2
	600005	Drain Valve Kohler (Optional)	
	25-083-01	Primary Air Filter	
	25-083-04	Secondary Air Filter	
	277233	Oil Filter	

DIXIE CHOPPER

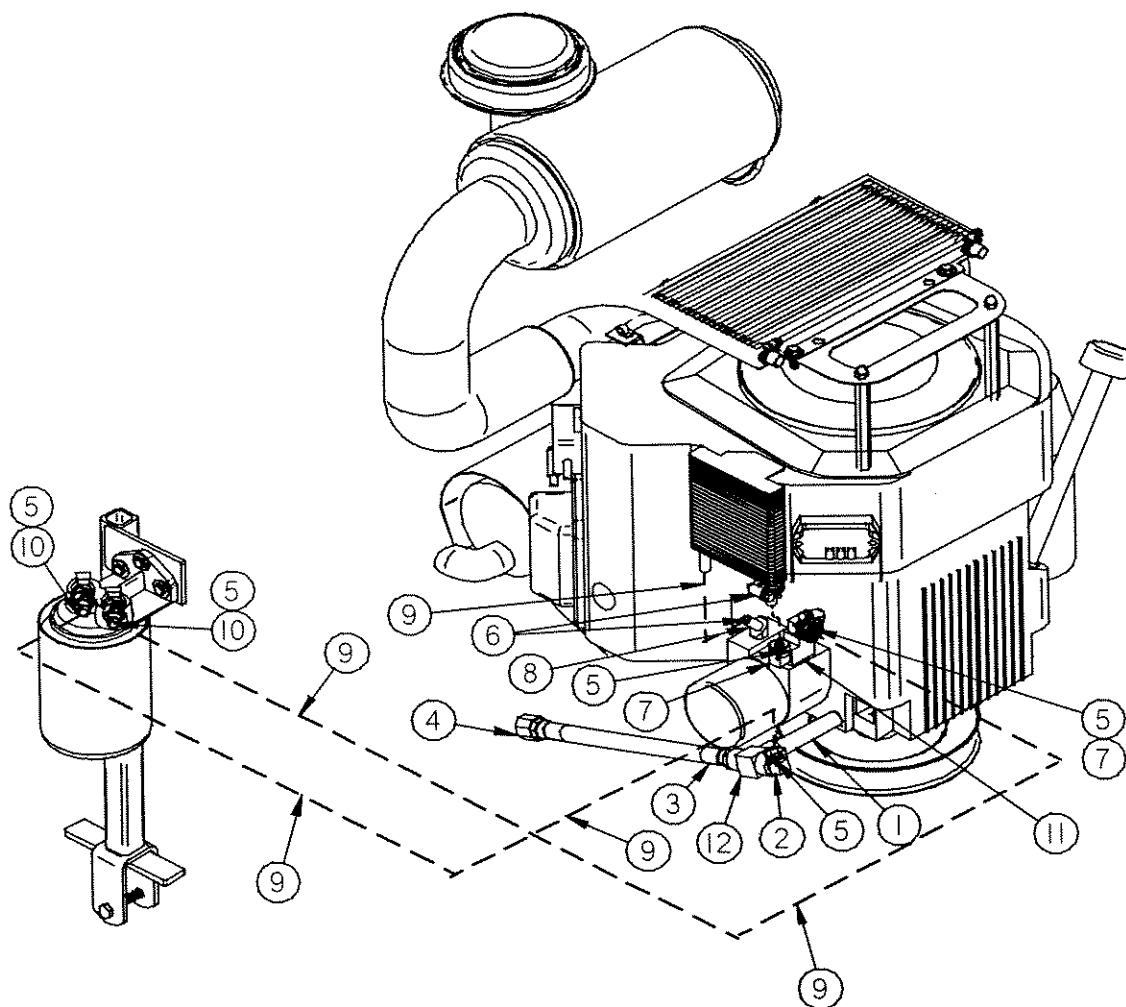
X2503 ENGINE - Kohler 25 Hp



REF #	PART #	DESCRIPTION	QTY.	REF #	PART #	DESCRIPTION	QTY.
1	600011	Muffler - Hp Plus One - 25Hp	1	10	400017	Bracket - Kohler Oil cooler	1
2	K-100	1/4" Key	1	11	B-103	1/4"-20x1/2" Bolt	2
3	W-145	1 1/8" x 1 3/4" x 1/8" Washer	1	12	60103-L	Oil Cooler	1
4	9907500X600D	Split Pulley 5" x 6"	1	13	W-102	1/4" Flat Washer4	
5	W-144	7/16" Belleville Washer	1	14	B-101	1/4"-20x1/2" Bolt	4
6	W-108	7/16" Lock Washer	1	15	C-113	Horn Clamo	1
7	B-114	7/16"-20x3/4" Bolt	1	16	C-112	Mercury Switch Clamp	1
8	600016	Bolt - 1/2" x 4" Hex Kohler Oil Cooler	2	17	W-153	1/4" Stainless Washer	2
9	N-102	1/4"-20 Whiz Flange Nut	4		277233	Oil Filter	
					600005	Drain Valve Kohler (Optional)	

DIXIE CHOPPER

23Hp Kohler Engine Oil Routing



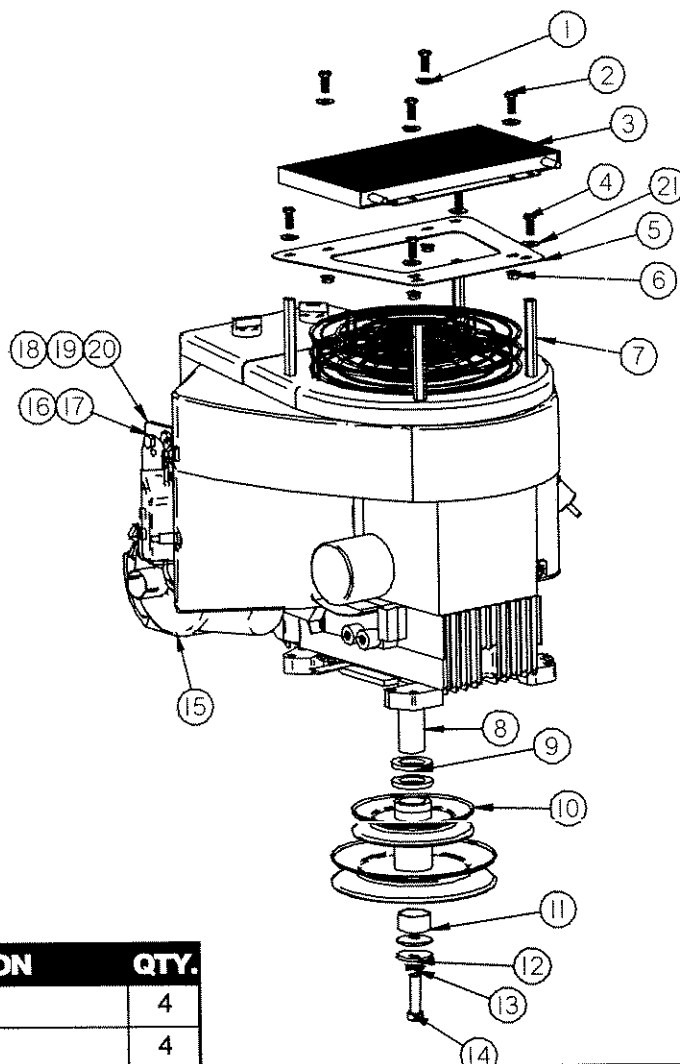
REF #	PART #	DESCRIPTION	QTY.
1	72230	3/8" Black Pipe Nipple 3" Long	1
2	60125	3/8" Male Pipe 90 To 3/8" Barb	1
3	68230	Oil Drain Hose	1
4	10231	3/8" Steel Pipe Cap	1
5	67013	3/8" Green Clamp	4
6	68231	# 4 Worm Clamp	1

REF #	PART #	DESCRIPTION	QTY.
7	67019	Hose Barb Brass	2
8	Kohler No.	45 Deg. elb-1/4"mpx-3/8" barb	1
9	60109	3/8" Oil Line	ft/
10	60116	3/8" Swivel to 3/8" Barb	2
11	67022	1/4" Street Tee	1
12	60102	Black Pipe Tee	1
	600005	Drain Valve Kohler (Optional)	

DIXIE CHOPPER

XK2503 ENGINE

Kawasaki 25 Hp



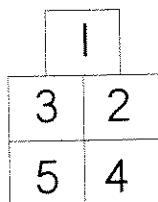
REF #	PART #	DESCRIPTION	QTY.
1	W-102	1/4" Flat Washer	4
2	B-101	1/4" - 20 x 1/2" Bolt	4
3	60103-L	Oil Cooler	1
4	B-103	1/4"-20x1/2" Bolt	4
5	400024	Bracket - Kawasaki Oil Cooler	1
6	N-102	1/4"-20 Whiz Flange Nut	4
7	600017	Bolt - 1/2" x 4.25" Hex Kawasaki Oil Cooler	4
8	K-100	1/4" Key	1
9	W-145	1-1/8" x 1-3/4" x 1/8" Washer	2
10	9907500X600D	Split Pulley 5" x 6"	1
11	364000168203	Spacer - Kawasaki Crank	1
12	W-144	7/16" Belleville Washer	2
13	W-108	7/16" Lock Washer	1

REF #	PART #	DESCRIPTION	QTY.
14	B-164	7/16"-20 x 1.75" Bolt	1
15	600010	Assembly - Hp Plus One Muffler	1
	N/A	Gasket - Exhaust Manifold	2
16	600021	Bracket - Left Muffler Mount	1
17	600020	Bracket - Right Muffler Mount	1
18	B-107	5/16"-18x3/4" Bolt	2
19	W-102	1/4 Flat Washer	2
20	N-103W	5/16" Whiz Flange Nut	2
21	W-153	1/4" Stainless Washer	4
	49019-7001	Fuel Filter	
	49065-2078	Oil Filter	

DIXIE CHOPPER

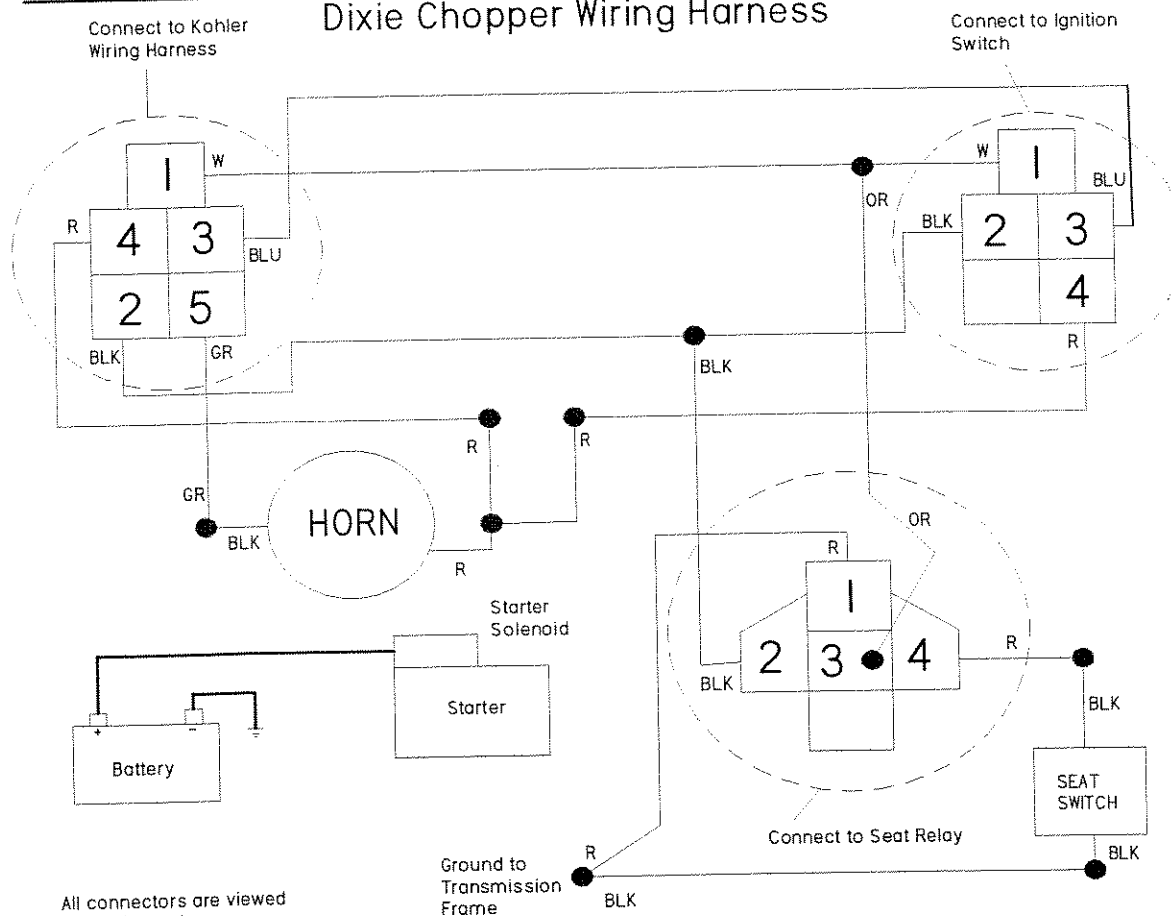
KOHLER ELECTRICAL DIAGRAM

Kohler Wiring
Harness



1. White (kill wire)
2. Red (charge wire)
3. Blue (start wire)
4. Fused wire (to hot post on starter)
5. Green (from oil sending unit)

Dixie Chopper Wiring Harness



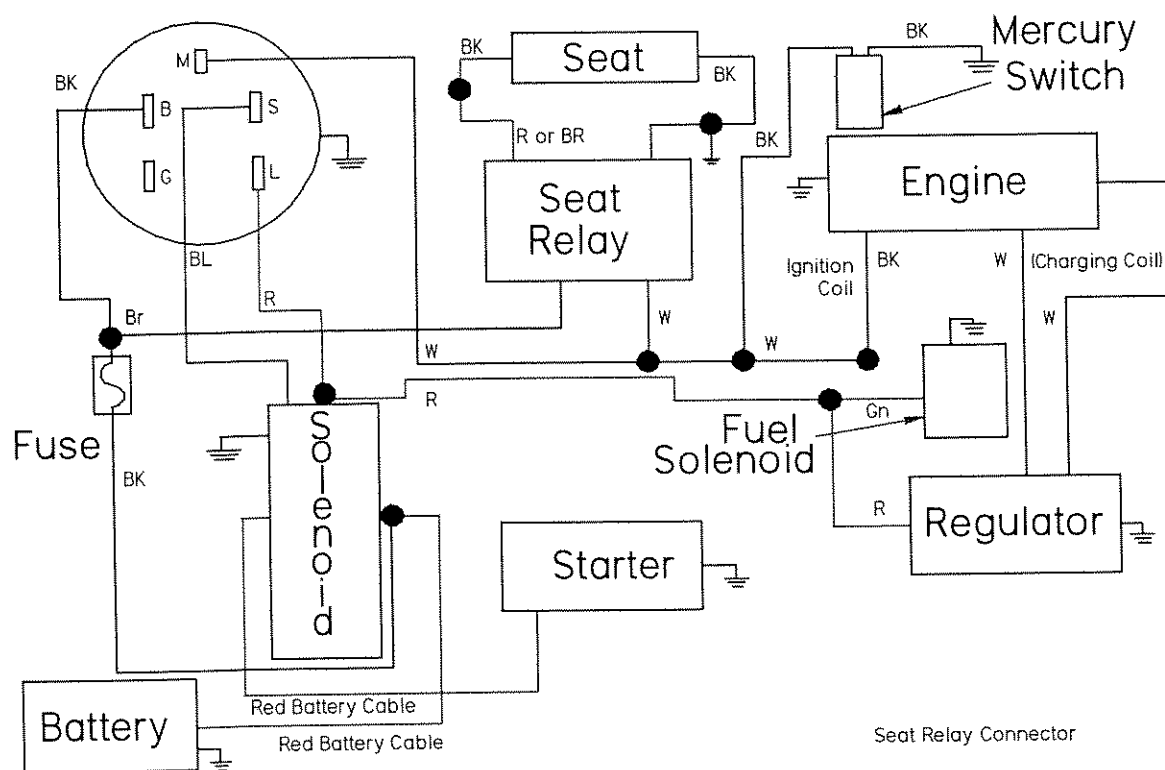
All connectors are viewed from wire end.

REF #	PART #	DESCRIPTION	QTY.
1	65522	Kohler Wiring Harness	1
2	20245	Ignition Switch	1
3	20246-T	Hour Meter/Tach	1
4	68247	Tach Bracket	1
5	N/A	Battery	1
6	20228	Battery Strap	1
7	14078	Battery Box	1
8	20225-B	Red Rubber Boot	1

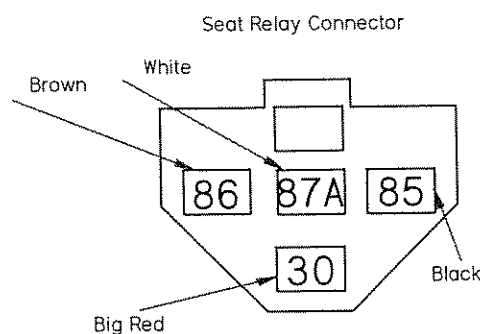
REF #	PART #	DESCRIPTION	QTY.
9	20227-72	Battery Cable Positive (72")	1
10	20226-B	Battery Cable Ground (12")	1
11	40229	Mercury Switch	1
12	60124	Clamp for Mercury Switch	1
13	65510	Seat Relay	1
14	97191	Seat Relay Pigtail	1
15	65509	Fuse	1
16	20254	Fuse Holder	1

DIXIE CHOPPER

KAWASAKI ELECTRICAL DIAGRAM



Abbr.	Color
W	White
R	Red
BK	Black
BL	Blue
OR	Orange



REF #	PART #	DESCRIPTION	QTY.	REF #	PART #	DESCRIPTION	QTY.
1	20245	Keyswitch	1	9	65509	Fuse	1
2	64100-S	Seat	1	10	20254	Fuse Holder	1
3	600000	25 Hp Engine	1	11	20226-R	16" Battery Cable	1
4	21066-7003	Regulator	1	12	20227-72	72" Battery Cable	1
5	N/A	Battery	1	13	364000168205	Wiring Harness	1
6	21163-7001	Starter	1	14	20226-B	Ground Cable	1
7	20253	Solenoid	1	15	N/A	Fuel Solenoid	1
8	65510	Seat Relay	1	16	40229	Mercury Switch	1

DIXIE CHOPPER

NOTES

DIXIE CHOPPER

NOTES

For Dixie Chopper Discount Parts Call 606-678-9623 or 606-561-4983

DIXIE CHOPPER

6302 E. County Road 100 North
Coatesville, IN. 46121
Phone 1-765-CHOPPER
www.dixiechopper.com

Dixie Chopper, Magic Circle, and the Magic Circle Atom Logo are all trademarks of Magic Circle Corporation and may not be reproduced without permission.

Printed In USA

Specifications and instructions subject to change without notice.

Print Date 6/03

www.mymowerparts.com