

For Dixie Chopper Discount Parts Call 606-678-9623 or 606-561-4983

Service Parts List

For Dixie Chopper Discount Parts Call 800-678-9673 or 406-678-9673 or 406-540-6789

Dixie Chopper Application Specific Kohler 20Hp.

Part Number: EK65579 - CV20S MAGIC CIRCLE - 406-540-6789
Validity Date: 08/27/2002

CRANKSHAFT GROUPING

CRANKSHAFT..... 24 014 44-S
 PLUG..... 52 139 09-S

CRANKCASE GROUPING

RETAINER, REED (2)..... 24 018 04-S
 SEAL, OIL..... 24 032 01-S
 FITTING (CRANKCASE)..... 24 294 13-S
 PIN, SPLIT DOWEL (6)..... 24 380 13-S
 REED, BREATHER (2)..... 24 402 05-S
 PLUG..... 52 139 09-S
 SCREW (2)..... M-545010-S
 CAMSHAFT..... 24 012 10-S
 SHIM (WHITE)..... 12 422 07-S
 SHIM (BLUE)..... 12 422 08-S
 SHIM (RED)..... 12 422 09-S
 SHIM (YELLOW)..... 12 422 10-S
 SHIM (GREEN)..... 12 422 11-S
 SHIM (GRAY)..... 12 422 12-S
 SHIM (BLACK)..... 12 422 13-S
 RETAINER, PISTON PIN (4)..... 24 018 01-S
 KIT, PISTON W/RING SET .08mm O/S (2)..... 24 874 14-S
 KIT, PISTON W/RING SET STD (2)..... 24 874 17-S
 RING SET STD (2)..... 24 108 11-S
 ROD, CONNECTING (STD) (2)..... 24 067 13-S
 RETAINER, RING..... 24 018 09-S
 SHAFT, GOVERNOR CROSS..... 24 144 38-S
 WASHER, FLAT..... 24 468 15-S
 SEAL, OIL-GOVERNOR SHAFT..... 28 032 09-S
 WASHER, PLAIN..... M-931010-S
 TUBE..... 12 123 04-S
 O-RING..... 12 153 01-S
 O-RING..... 12 153 02-S
 BRACKET, OIL FILL TUBE..... 24 126 19-S
 SCREW..... M-545016-S
 O-RING..... 12 153 03-S
 KIT, OIL FILL CAP..... 25 755 13-S
 DIPSTICK..... 24 038 04-S
 ROD, CONNECTING (.25 U/S) (2)..... 24 067 14-S
 KIT, PISTON W/RING SET.25 O/S..... 24 874 18-S

KIT, PISTON W/RING SET .50 O/S..... 24 874 19-S

OIL PAN/LUBRICATION GROUPING

SCREW, HEX FLANGE (9)..... 24 086 16-S
 SCREW, HEX FLANGE..... 24 086 17-S
 O-RING..... 24 153 08-S
 OIL PAN ASSEMBLY..... 24 199 07-S
 PLUG, PIPE..... 25 139 62-S
 SEAL..... 52 032 08-S
 PLUG..... 52 139 02-S
 SHAFT..... 12 144 02-S
 PIN..... 12 380 01-S
 KIT, GOVERNOR GEAR W/PIN..... 24 043 12-S
 TAB, LOCKING..... 52 448 02-S
 TUBE, OIL PICK-UP..... 24 123 05-S
 SCREEN, OIL..... 24 162 26-S
 PUMP, OIL..... 24 393 10-S
 PUMP, OIL..... 24 393 10-S
 WASHER (2)..... M-631005-S
 SCREW (2)..... M-645025-S
 FILTER, OIL..... 12 050 01-S
 NIPPLE, OIL FILTER..... 24 136 01-S
 PUMP, OIL..... 24 393 08-S

CYLINDER HEAD/VALVE/BREATHER GROUPING

GASKET, CYLINDER HEAD (2)..... 24 041 08-S
 STUD (8)..... 24 072 09-S
 NUT, HEX FLANGE (8)..... 24 100 10-S
 WASHER, FLAT (8)..... 24 468 16-S
 VALVE, INTAKE (2)..... 24 017 01-S
 SEAL, VALVE STEM (2)..... 66 032 05-S
 VALVE, EXHAUST (STELLITE) (2)..... 24 016 01-S
 RETAINER (4)..... 235011-S
 KIT, RETAINER (8)..... 12 755 03-S
 RETAINER, VALVE SPRING (4)..... 12 173 01-S
 SPRING, VALVE (4)..... 24 089 02-S
 ROD, PUSH (4)..... 24 411 05-S
 PIVOT, ROCKER ARM (4)..... 24 599 01-S
 ARM, ROCKER (4)..... 25 186 01-S
 LIFTER, HYDRAULIC VALVE (4)..... 25 351 01-S
 SCREW (4)..... M-640034-S

Service Parts List

For Dixie Chopper Discount Parts Call 806-678-9623 or 806-566-5666 (Dixie Chopper Application Specific Kohler 20Hp.)

Part Number: EK65579 - CV20S MAGIC CIRCLE - 606-566-5666
Validity Date: 08/27/2002

KIT, VALVE COVER (PLAIN).....	24	755	74-S
KIT, VALVE COVER (BREATHER).....	24	755	76-S
SPACER (8).....	24	112	08-S
O-RING (2).....	24	153	23-S
STRAP, LIFTING.....	24	445	01-S
SCREW, HEX FLANGE (8).....	M-651030-S		
KIT, BREATHER SEPARATOR.....	24	755	57-S
GROMMET, RUBBER.....	25	313	03-S
GASKET, BREATHER.....	24	041	23-S
COVER, BREATHER (CV).....	24	096	87-S
FITTING.....	24	294	06-S
HOSE, BREATHER.....	24	326	13-S
HOSE, BREATHER.....	24	326	14-S
PLUG, PIPE 1/8 NPTF HEX CTSK.....	25	139	60-S
CLAMP, HOSE (2).....	25	237	14-S
SCREW (4).....	M-645020-S		
VALVE, EXHAUST .25 O/S (2).....	24	016	02-S
VALVE, INTAKE .250 O/S (2).....	24	017	02-S
KIT, BREATHER COVER.....	24	033	03-S
HEAD, ASSEMBLY CYLINDER #1.....	24	318	67-S
HEAD, ASSEMBLY CYLINDER #2.....	24	318	70-S
KIT, VALVE TRAIN.....	24	755	66-S

IGNITION/CHARGING GROUPING

SPARK PLUG (2).....	12	132	02-S
BRACKET, STATOR WIRE.....	24	126	71-S
SCREW, HEX HEAD (2).....	M-548025-S		
SCREW, HEX FLANGE.....	12	086	14-S
WASHER.....	12	468	03-S
USE 24 025 04-S FLYWHEEL.....	24	025	01-S
KEY.....	X-42-15-S		
SPACER (4).....	24	112	04-S
FAN.....	24	157	08-S
KIT, GRASS SCREEN.....	54	755	15-S
BOLT, SHOULDER (4).....	25	086	47-S
SCREW, HEX HEAD CAP (4).....	M-403025-S		
WASHER (4).....	X-25-92-S		
MODULE, IGNITION (2).....	24	584	01-S
SCREW (4).....	M-545020-S		
SCREW, HEX HEAD (2).....	24	086	18-S

LEAD.....	24	518	12-S
REGULATOR RECTIFIER.....	25	403	03-S
WASHER.....	X-22-11-S		
WASHER (2).....	X-25-92-S		
CONNECTOR.....	236602-S		
CLIP.....	235173-S		
HARNESS, WIRING.....	24	176	40-S
CONNECTOR.....	25	155	06-S
TIE (3).....	25	454	03-S
WASHER.....	X-25-63-S		
CLIP.....	48	154	02-S
KIT, 15 AMP STATOR.....	54	755	09-S

BAFFLE GROUPING

HOUSING, BLOWER.....	24	027	39-S
INSERT, THREADED (5).....	24	332	01-S
NUT, PLASTIC (2).....	24	100	02-S
SCREW (3).....	M-545016-S		
SCREW (2).....	M-545020-S		
SCREW.....	M-551016-S		
PLATE, BACKING.....	24	146	16-S
PLATE, BACKING.....	24	146	20-S
SCREW (4).....	M-645016-S		
BAFFLE, VALLEY NO. 2.....	24	063	14-S
BAFFLE, VALLEY #1.....	24	063	60-S
BAFFLE, LEFT BARREL.....	24	063	20-S
BAFFLE, RIGHT BARREL.....	24	063	58-S
SCREW (2).....	M-545010-S		
SCREW (2).....	M-545020-S		
SCREW (2).....	M-645016-S		
SCREW, HEX HEAD (2).....	24	086	18-S
SPACER.....	24	112	12-S
BRACKET, BREATHER SEPARATOR.....	24	126	44-S
STRAP, BREATHER.....	24	445	02-S
SCREW, PAN HEAD (5).....	24	086	35-S
DECAL, GRASS SCREEN.....	24	113	18-S
KIT, FIXED GUARD.....	24	755	81-S
WASHER, FLAT (5).....	24	468	10-S

STARTING GROUPING

STARTER, SOLENOID SHIFT.....	25	098	09-S
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For Dixie Chopper Discount Parts Call 606-678-9623 or 606-541-1003

Service Parts List

Part Number: EK65579 - CV20S MAGIC CIRCLE - ZTR
Validity Date: 08/27/2002

Dixie Chopper Application Specific Kohler 20Hp.

SCREW, EXTERNAL TORX HEAD (3)..... 25 086 113-S
KIT, BRUSH..... 25 221 01-S
SOLENOID KIT..... 25 435 05-S
KIT, STARTER PINION..... 25 755 33-S
SCREW (2)..... M-839080-S
NUT..... M-841080-S

FUEL SYSTEM GROUPING

GASKET, CARBURETOR..... 24 041 15-S
CARBURETOR W/GASKET..... 24 853 25-S
KIT, OVERHAUL W/GASKETS..... 24 757 18-S
KIT, CHOKE REPAIR W/GASKET..... 24 757 19-S
KIT, GASKET..... 24 757 20-S
KIT, SOLENOID REPL W/GASKET..... 24 757 22-S
BAFFLE, SPITBACK CUP..... 24 063 51-S
STUD (2)..... M-629095-S
NUT (2)..... M-641060-S
FILTER, FUEL..... 24 050 02-S
CLAMP, HOSE (2)..... 25 237 14-S
LINE, FUEL..... 25 353 15-S
SCREW (2)..... 24 086 12-S
NUT, PLASTIC (2)..... 24 100 01-S
PUMP, FUEL..... 24 393 16-S
USE 25 237 14-S HOSE CLAMP..... X-426-9-S
LINE, FLEXIBLE FUEL (2)..... 24 353 03-S

ENGINE CONTROL GROUPING

SCREW (2)..... 24 086 06-S
BRACKET, CONTROL (WAWB)..... 24 126 111-S
BRACKET, THROTTLE SHAFT..... 24 126 17-S
SCREW..... M-645016-S
WASHER..... 277341-S
LINKAGE, CHOKE..... 24 079 10-S
LEVER, CHOKE..... 24 090 20-S
BUSHING..... 25 158 11-S
SPACER..... 25 431 01-S
SCREW, HEX FLANGE..... M-639016-S
NUT..... M-647060-S
WASHER..... X-25-52-S
SPRING, THROTTLE SHAFT..... 24 089 20-S
SPRING, GOVERNOR..... 24 089 45-S

LEVER, THROTTLE CONTROL..... 24 090 09-S
LEVER, THROTTLE CONTROL..... 24 090 12-S
SPACER..... 24 112 10-S
SHAFT, THROTTLE..... 24 144 11-S
SCREW..... M-401030-S
NUT..... M-446030-S
NUT (2)..... M-647060-S
WASHER (3)..... X-25-72-S
LEVER, GOVERNOR..... 24 090 33-S
BOLT, ROUND HEAD-SQUARE NECK..... 24 211 03-S
NUT..... M-641060-S
LINKAGE, THROTTLE..... 24 079 04-S
SPRING, LINKAGE..... 24 089 01-S
BUSHING..... 25 158 08-S
BUSHING..... 25 158 11-S
CLAMP (2)..... 235778-S
SCREW (2)..... M-545010-S

AIR INTAKE/FILTRATION GROUPING

GASKET, FUEL SPITBACK..... 24 041 13-S
GASKET, AIR CLEAN. BASE..... 24 041 14-S
BASE, AIR CLEANER..... 24 094 31-S
CUP, SPITBACK W/STUD..... 24 109 10-S
NUT, WING..... 12 100 01-S
SEAL, INSERT..... 24 032 03-S
PRE-CLEANER..... 24 083 02-S
COVER, INNER AIR CLEANER..... 24 096 01-S
ELEMENT..... 47 083 03-S
COVER, AIR CLEANER..... 24 096 70-S
COVER, AIR CLEANER..... 24 096 67-S
O-RING..... 24 153 20-S
KNOB, COVER..... 25 341 03-S
GASKET, INTAKE MANIFOLD (2)..... 24 041 01-S
MANIFOLD, INTAKE..... 24 164 06-S
SCREW, HEX FLANGE (4)..... 25 086 84-S
KIT, AIR CLEANER BASE..... 24 755 86-S
KIT, KNOB W/SEAL..... 54 755 01-S

EXHAUST GROUPING

GASKET, EXHAUST MANIFOLD (2)..... 24 041 49-S
MANIFOLD, EXHAUST SIDE 1..... 24 164 12-S

Part Number: EK65579 - CV20S MAGIC CIRCLE - ZTR
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Dixie Chopper Application Specific Kohler 20Hp.

STUD (4).....	25 072 04-S
NUT (4).....	M-841080-S
SCREW, TAPPING (4).....	24 086 25-S
BRACKET, MUFFLER.....	24 126 112-S
BRACKET, MUFFLER.....	24 126 26-S
BRACKET, MUFFLER.....	24 126 27-S
SCREW (5).....	M-645016-S
CLAMP.....	12 237 02-S
MUFFLER.....	24 068 19-S
KIT, MUFFLER DEFLECTOR.....	24 755 50-S
DEFLECTOR, HEAT.....	24 265 04-S
SCREW (2).....	M-645016-S
DEFLECTOR, HEAT (2).....	24 265 05-S
SCREW (2).....	M-645016-S
KIT, MUFFLER/EXHAUST MNFLD.....	24 786 13-S

IDENTIFICATION/INFO GROUPING

DECAL, 20 HP.....	24 113 12-S
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CV22 SHORT BLOCK GROUPING

CV22 SHORT BLOCK.....	24 522 227
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CV18/20/22 MINI BLOCK GROUPING

CV18/20/22 MINI BLOCK.....	24 782 24
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Speed Settings

IDLE SPEED SETTING.....	RPM-1400
HIGH SPEED SETTING.....	RPM-4000

Part Number: EK75563 - CV23S MAGIC CIRCLE - 102160-521R
Validity Date: 08/27/2002

CRANKSHAFT GROUPING

CRANKSHAFT..... 24 014 44-S
PLUG..... 52 139 09-S

CRANKCASE GROUPING

RETAINER, REED (2)..... 24 018 04-S
SEAL, OIL..... 24 032 01-S
FITTING (CRANKCASE)..... 24 294 13-S
PIN, SPLIT DOWEL (6)..... 24 380 13-S
REED, BREATHER (2)..... 24 402 05-S
PLUG..... 52 139 09-S
SCREW (2)..... M-545010-S
CAMSHAFT..... 24 012 10-S
SHIM (WHITE)..... 12 422 07-S
SHIM (BLUE)..... 12 422 08-S
SHIM (RED)..... 12 422 09-S
SHIM (YELLOW)..... 12 422 10-S
SHIM (GREEN)..... 12 422 11-S
SHIM (GRAY)..... 12 422 12-S
SHIM (BLACK)..... 12 422 13-S
RETAINER, PISTON PIN (4)..... 24 018 01-S
KIT, PISTON (STD) W/RINGS (2)..... 24 874 09-S
KIT, PISTON (+.08) W/RING SET (2)..... 24 874 15-S
RING SET (STD) (2)..... 24 108 08-S
ROD, CONNECTING (STD) (2)..... 24 067 13-S
RETAINER, RING..... 24 018 09-S
SHAFT, GOVERNOR CROSS..... 24 144 38-S
WASHER, FLAT..... 24 468 15-S
SEAL, OIL-GOVERNOR SHAFT..... 28 032 09-S
WASHER, PLAIN..... M-931010-S
TUBE..... 12 123 04-S
O-RING..... 12 153 01-S
O-RING..... 12 153 02-S
BRACKET, OIL FILL TUBE..... 24 126 19-S
SCREW..... M-545016-S
O-RING..... 12 153 03-S
KIT, OIL FILL CAP..... 25 755 13-S
DIPSTICK..... 24 038 04-S
ROD, CONNECTING (.25 U/S) (2)..... 24 067 14-S
KIT, PISTON (+.25) W/RING SET..... 24 874 10-S

KIT, PISTON (+.50) W/RING SET..... 24 874 11-S

OIL PAN/LUBRICATION GROUPING

SCREW, HEX FLANGE (9)..... 24 086 16-S
SCREW, HEX FLANGE..... 24 086 17-S
O-RING..... 24 153 08-S
OIL PAN ASSEMBLY..... 24 199 07-S
PLUG, PIPE 3/8 NPTF SQUARE HEAD..... 25 139 57-S
PLUG, PIPE..... 25 139 62-S
SEAL..... 52 032 08-S
SHAFT..... 12 144 02-S
PIN..... 12 380 01-S
KIT, GOVERNOR GEAR W/PIN..... 24 043 12-S
TAB, LOCKING..... 52 448 02-S
TUBE, OIL PICK-UP..... 24 123 05-S
SCREEN, OIL..... 24 162 26-S
PUMP, OIL..... 24 393 10-S
PUMP, OIL..... 24 393 10-S
WASHER (2)..... M-631005-S
SCREW (2)..... M-645025-S
FILTER..... 277233-S
SCREW (2)..... 24 086 12-S
NUT, PLASTIC (2)..... 24 100 01-S
O-RING..... 24 153 13-S
COOLER, OIL ASSEMBLY..... 24 594 28-S
SWITCH..... 48 099 07-S
PUMP, OIL..... 24 393 08-S
KIT, ALUM BASE OIL COOL..... 54 755 21-S

CYLINDER HEAD/VALVE/BREATHER GROUPING

GASKET, CYLINDER HEAD (2)..... 24 041 40-S
STUD (8)..... 24 072 09-S
NUT, HEX FLANGE (8)..... 24 100 10-S
WASHER, FLAT (8)..... 24 468 16-S
VALVE, INTAKE (2)..... 24 017 01-S
SEAL, VALVE STEM (2)..... 66 032 05-S
VALVE, EXHAUST (STELLITE) (2)..... 24 016 01-S
RETAINER (4)..... 235011-S
KIT, RETAINER (8)..... 12 755 03-S
RETAINER, VALVE SPRING (4)..... 12 173 01-S
SPRING, VALVE (4)..... 24 089 02-S

For Dixie Chopper Discount Parts Call 606-678-9623 or 606-561-4983

Service Parts List

Part Number: EK75563 - CV23S MAGIC CIRCLE - XL2300 - ZTR **Dixie Chopper Application Specific Kohler 23Hp.**
Validity Date: 08/27/2002

ROD, PUSH (4).....	24 411 05-S
PIVOT, ROCKER ARM (4).....	24 599 01-S
ARM, ROCKER (4).....	25 186 01-S
LIFTER, HYDRAULIC VALVE (4).....	25 351 01-S
SCREW (4).....	M-640034-S
KIT, VALVE COVER (PLAIN).....	24 755 74-S
KIT, VALVE COVER (BREATHHER).....	24 755 76-S
SPACER (8).....	24 112 08-S
O-RING (2).....	24 153 23-S
STRAP, LIFTING.....	24 445 01-S
SCREW, HEX FLANGE (8).....	M-651030-S
KIT, BREATHHER SEPARATOR.....	24 755 57-S
GROMMET, RUBBER.....	25 313 03-S
GASKET, BREATHHER.....	24 041 23-S
COVER, BREATHHER (CV).....	24 096 87-S
HOSE, BREATHHER.....	24 326 54-S
SCREW (4).....	M-645020-S
VALVE, EXHAUST .25 O/S (2).....	24 016 02-S
VALVE, INTAKE .250 O/S (2).....	24 017 02-S
KIT, BREATHHER COVER.....	24 033 03-S
HEAD, ASSEMBLY CYLINDER #1.....	24 318 67-S
HEAD, ASSEMBLY CYLINDER #2.....	24 318 70-S
KIT, VALVE TRAIN.....	24 755 66-S

IGNITION/CHARGING GROUPING

SPARK PLUG (2).....	12 132 02-S
BRACKET, STATOR WIRE.....	24 126 71-S
SCREW, HEX HEAD (2).....	M-548025-S
SCREW, HEX FLANGE.....	12 086 14-S
WASHER.....	12 468 03-S
USE 24 025 04-S FLYWHEEL.....	24 025 01-S
KEY.....	X-42-15-S
FAN.....	24 157 08-S
MODULE, IGNITION (2).....	24 584 01-S
SCREW (4).....	M-545020-S
SCREW, HEX HEAD (2).....	24 086 18-S
LEAD.....	24 518 12-S
REGULATOR RECTIFIER.....	25 403 03-S
WASHER.....	X-22-11-S
WASHER (2).....	X-25-92-S

CONNECTOR.....	236602-S
CLIP.....	235173-S
HARNNESS, WIRING.....	24 176 40-S
TIE (2).....	25 454 03-S
WASHER.....	X-25-63-S
SPACER, GRASS SCREEN (4).....	24 112 14-S
RING, SUPPORT.....	24 141 06-S
SCREEN, GRASS.....	24 162 25-S
WASHER, SPRING (4).....	24 468 11-S
SCREW, SET.....	25 086 43-S
SCREW, HEX HEAD (4).....	M-603100-S
WASHER (4).....	X-25-53-S
CLIP.....	48 154 02-S
KIT, CHOPPER SCREEN.....	24 755 79-S
KIT, 15 AMP STATOR.....	54 755 09-S

BLOWER HOUSING AND BAFFLE GROUPING

USE 24 027 199-S BLOWER HOUSING.....	24 027 148-S
HOUSING, BLOWER.....	24 027 83-S
INSERT, THREADED (3).....	24 332 01-S
NUT, PLASTIC (2).....	24 100 02-S
SCREW (2).....	M-545016-S
SCREW (2).....	M-545020-S
SCREW.....	M-551016-S
PLATE, BACKING.....	24 146 19-S
PLATE, BACKING.....	24 146 20-S
SCREW (4).....	M-645016-S
BAFFLE, VALLEY NO. 2.....	24 063 14-S
BAFFLE, VALLEY #1.....	24 063 60-S
BAFFLE, LEFT BARREL.....	24 063 39-S
BAFFLE, RIGHT BARREL.....	24 063 58-S
SCREW (2).....	M-545010-S
SCREW (2).....	M-545020-S
SCREW (2).....	M-645016-S
SCREW, HEX HEAD (2).....	24 086 18-S
SPACER.....	24 112 12-S
BRACKET, BREATHHER SEPARATOR.....	24 126 44-S
STRAP, BREATHHER.....	24 445 02-S
SCREW, PAN HEAD (3).....	24 086 39-S
SPACER (3).....	24 112 09-S

Quantities greater than one are shown in parentheses following part description

For Dixie Chopper Discount Parts Call 606-678-9623 or 606-561-4141 Dixie Chopper Application Specific Kohler 23Hp.

Part Number: EK75563 - CV23S MAGIC CIRCLE - XL2300 ZTR
Validity Date: 08/27/2002

KIT, GUARD..... 24 755 94-S
 WASHER, FLAT (3)..... 24 468 10-S
 HOUSING, BLOWER..... 24 027 93-S

STARTING GROUPING

STARTER, SOLENOID SHIFT..... 25 098 09-S
 SCREW, EXTERNAL TORX HEAD (3)..... 25 086 113-S
 KIT, BRUSH..... 25 221 01-S
 SOLENOID KIT..... 25 435 05-S
 KIT, STARTER PINION..... 25 755 33-S
 SCREW (2)..... M-839080-S
 NUT..... M-841080-S

FUEL SYSTEM GROUPING

GASKET, CARBURETOR..... 24 041 15-S
 KIT, CARBURETOR w/ GASKETS..... 24 853 95-S
 KIT, SERVICE CHOKE REPAIR..... 24 757 36-S
 KIT, SERVICE GASKET REPAIR..... 24 757 38-S
 KIT, FLOAT..... 24 757 44-S
 KIT, SOLENOID VALVE..... 24 757 45-S
 KIT, OVERHAUL..... 24 757 46-S
 KIT, ACCELERATOR PUMP..... 24 757 47-S
 NUT (2)..... M-641060-S
 FILTER, FUEL IN-LINE..... 25 050 08-S
 CLAMP, HOSE (2)..... 25 237 14-S
 LINE, FUEL..... 25 353 15-S
 SCREW (2)..... 24 086 12-S
 NUT, PLASTIC (2)..... 24 100 01-S
 PUMP, FUEL..... 24 393 16-S
 SLEEVE, FIBERGLASS..... 24 431 01-S
 LINE, FLEXIBLE FUEL..... 52 353 22-S
 LINE, FLEXIBLE FUEL..... 24 353 03-S

ENGINE CONTROL GROUPING

SCREW (2)..... 24 086 06-S
 BRACKET, CONTROL (WAWB)..... 24 126 111-S
 BRACKET, THROTTLE SHAFT..... 24 126 17-S
 SCREW..... M-645016-S
 WASHER..... 277341-S
 LINKAGE, CHOKE..... 24 079 10-S
 LEVER, CHOKE..... 24 090 20-S
 BUSHING..... 25 158 11-S

SPACER..... 25 431 01-S
 SCREW, HEX FLANGE..... M-639016-S
 NUT..... M-647060-S
 WASHER..... X-25-52-S
 SPRING, THROTTLE SHAFT..... 24 089 20-S
 SPRING, GOVERNOR..... 24 089 45-S
 LEVER, THROTTLE CONTROL..... 24 090 09-S
 LEVER, THROTTLE CONTROL..... 24 090 12-S
 SPACER..... 24 112 10-S
 SHAFT, THROTTLE..... 24 144 11-S
 SCREW..... M-401030-S
 NUT..... M-446030-S
 NUT (2)..... M-647060-S
 WASHER (3)..... X-25-72-S
 LEVER, GOVERNOR..... 24 090 33-S
 BOLT, ROUND HEAD-SQUARE NECK..... 24 211 03-S
 NUT..... M-641060-S
 LINKAGE, THROTTLE..... 24 079 04-S
 SPRING, LINKAGE..... 24 089 01-S
 BUSHING..... 25 158 08-S
 BUSHING..... 25 158 11-S
 CLAMP (2)..... 235778-S
 SCREW (2)..... M-545010-S

AIR INTAKE/FILTRATION GROUPING

ADAPTER, ELBOW..... 24 029 43-S
 ADAPTER, BREATHER FITTING..... 24 029 44-S
 GASKET, AIR CLEAN. BASE..... 24 041 14-S
 GASKET, AIR CLEANER ADAPTER..... 24 041 44-S
 STUD..... 24 072 10-S
 O-RING (2)..... 25 153 05-S
 CONNECTOR, HOSE..... 25 155 38-S
 WASHER (2)..... 25 468 01-S
 CLIP..... 47 154 01-S
 STUD, CARBURETOR..... M-629140-S
 NUT (2)..... M-647060-S
 HOOD, AIR CLEANER..... 25 324 02-S
 TIE..... 25 454 04-S
 BRACKET, MAIN SUPPORT..... 24 126 105-S
 SCREW, HEX FLANGE (2)..... M-639016-S

Service Parts List

For Dixie Chopper Discount Parts Call 800-678-9623 or 606-561-4777

Part Number: EK75563 - CV23S MAGIC CIRCLE - 112300 ZTR
Validity Date: 08/27/2002

NUT (2)..... M-647060-S
WASHER (2)..... X-25-73-S
GASKET, INTAKE MANIFOLD (2)..... 24 041 01-S
MANIFOLD, INTAKE..... 24 164 26-S
CAP..... 24 173 03-S
SCREW, HEX FLANGE (4)..... 25 086 84-S
CONNECTOR..... 25 155 02-S
CLAMP..... 25 237 01-S
COVER, BLOWER HOUSING (2)..... 24 096 17-S
SCREW, TAPPING #10-16x1/2 SLOTTED (2)..... 25 086 91-S
AIR CLEANER KIT - TOP MOUNT..... 24 743 31-S

EXHAUST GROUPING

GASKET, EXHAUST MANIFOLD (2)..... 24 041 49-S
STUD (4)..... 25 072 04-S
NUT (4)..... M-841080-S

IDENTIFICATION GROUP

DECAL, OIL COOLER MAINT..... 24 113 25-S
DECAL, AIR CLEANER..... 25 113 27-S

SHORT BLOCK GROUPING

CV23 SHORT BLOCK..... 24 522 247

CV23 MINI BLOCK GROUPING

CV23-674cc MINI BLOCK..... 24 782 14

Accessories

KNOB..... 12 341 01-S
DECAL, ENGINE MAINTENANCE..... 24 113 31-S
LABEL, HP (23)..... 24 113 81-S
DECAL, OIL SENTRY..... 25 113 05-S

Speed Settings

IDLE SPEED SETTING..... RPM-1400
HIGH SPEED SETTING..... RPM-4000

Quantities greater than one are shown in parentheses following part description

www.mymowerparts.com

Part Number: EKCV740-0008 - CV740S MAGIC CIRCLE - ZTR
Validity Date: 08/27/2002

CRANKSHAFT GROUPING

CRANKSHAFT..... 24 014 44-S
PLUG..... 52 139 09-S

CRANKCASE GROUPING

RETAINER, REED (2)..... 24 018 04-S
SEAL, OIL..... 24 032 01-S
FITTING (CRANKCASE)..... 24 294 13-S
PIN, SPLIT DOWEL (6)..... 24 380 13-S
REED, BREATHER (2)..... 24 402 05-S
PLUG..... 52 139 09-S
SCREW (2)..... M-545010-S
CAMSHAFT..... 24 012 18-S
SHIM (WHITE)..... 12 422 07-S
SHIM (BLUE)..... 12 422 08-S
SHIM (RED)..... 12 422 09-S
SHIM (YELLOW)..... 12 422 10-S
SHIM (GREEN)..... 12 422 11-S
SHIM (GRAY)..... 12 422 12-S
SHIM (BLACK)..... 12 422 13-S
RETAINER, PISTON PIN (4)..... 24 018 01-S
PISTON W/RING SET (STD) (2)..... 24 874 08-S
PISTON W/RING SET (.08 O/S)..... 24 874 16-S
RING SET, STD (2)..... 24 108 04-S
RING SET, STD (2)..... 24 108 04-S
RING SET, STD (4)..... 24 108 04-S
RING SET, STD (2)..... 24 108 04-S
ROD, CONNECTING (STD) (2)..... 24 067 13-S
RETAINER, RING..... 24 018 09-S
SHAFT, GOVERNOR CROSS..... 24 144 38-S
WASHER, FLAT..... 24 468 15-S
SEAL, OIL-GOVERNOR SHAFT..... 28 032 09-S
WASHER, PLAIN..... M-931010-S
TUBE..... 12 123 04-S
O-RING..... 12 153 01-S
O-RING..... 12 153 02-S
BRACKET, OIL FILL TUBE..... 24 126 19-S
SCREW..... M-545016-S
O-RING..... 12 153 03-S
KIT, OIL FILL CAP..... 25 755 13-S

DIPSTICK..... 24 038 04-S
ROD, CONNECTING (.25 U/S) (2)..... 24 067 14-S

OIL PAN/LUBRICATION GROUPING

GASKET, OIL PAN..... 24 041 24-S
SCREW, HEX FLANGE (9)..... 24 086 16-S
SCREW, HEX FLANGE..... 24 086 17-S
KIT, OIL PAN W/GASKET..... 24 755 128-S
SHIM, THRUST..... 24 422 03-S
PLUG, PIPE 3/8 NPTF SQUARE HEAD..... 25 139 57-S
PLUG, PIPE..... 25 139 62-S
SEAL..... 52 032 08-S
SHAFT..... 12 144 02-S
PIN..... 12 380 01-S
KIT, GOVERNOR GEAR W/PIN..... 24 043 12-S
TAB, LOCKING..... 52 448 02-S
TUBE, OIL PICK-UP..... 24 123 05-S
SCREEN, OIL..... 24 162 26-S
PUMP, OIL..... 24 393 10-S
PUMP, OIL..... 24 393 10-S
WASHER (2)..... M-631005-S
SCREW (2)..... M-645025-S
FILTER..... 277233-S
SCREW (2)..... 24 086 12-S
NUT, PLASTIC (2)..... 24 100 01-S
O-RING..... 24 153 13-S
COOLER, OIL ASSEMBLY..... 24 594 28-S
SWITCH..... 48 099 07-S
PUMP, OIL..... 24 393 08-S
KIT, OIL PAN W/GASKET..... 24 755 59-S
KIT, ALUM BASE OIL COOL..... 54 755 21-S

CYLINDER HEAD/VALVE/BREATHER GROUPING

GASKET, CYLINDER HEAD (2)..... 24 041 37-S
STUD (8)..... 24 072 09-S
NUT, HEX FLANGE (8)..... 24 100 10-S
HEAD, ASSEMBLY CYLINDER #1..... 24 318 69-S
HEAD, ASSEMBLY CYLINDER #2..... 24 318 72-S
WASHER, FLAT (8)..... 24 468 16-S
LINER, EXHAUST PORT (2)..... 24 605 01-S
VALVE, INTAKE (2)..... 24 017 01-S

Part Number: EKCV740-0008 - CV740S MAGIC CIRCLE ZTR
Validity Date: 08/27/2002

606-561

**Dixie Chopper Application Specific Kohler Engine Part
Reference 27 Hp. Carburetor Engine**

SEAL, VALVE STEM (2).....	66 032 05-S
VALVE, EXHAUST (STELLITE) (2).....	24 016 01-S
RETAINER (4).....	235011-S
KIT, RETAINER (8).....	12 755 03-S
RETAINER, VALVE SPRING (4).....	12 173 01-S
SPRING, VALVE (4).....	24 089 02-S
ROD, PUSH (4).....	24 411 05-S
PIVOT, ROCKER ARM (4).....	24 599 01-S
ARM, ROCKER (4).....	25 186 01-S
LIFTER, HYDRAULIC VALVE (4).....	25 351 01-S
SCREW (4).....	M-640034-S
KIT, VALVE COVER (PLAIN).....	24 755 74-S
KIT, VALVE COVER (BREATHER).....	24 755 76-S
SPACER (8).....	24 112 08-S
O-RING (2).....	24 153 23-S
STRAP, LIFTING.....	24 445 01-S
SCREW, HEX FLANGE (8).....	M-651030-S
KIT, BREATHER SEPARATOR.....	24 755 57-S
GROMMET, RUBBER.....	25 313 03-S
GASKET, BREATHER.....	24 041 23-S
COVER, BREATHER (CV).....	24 096 87-S
HOSE, BREATHER.....	24 326 54-S
SCREW (4).....	M-645020-S
VALVE, EXHAUST .25 O/S (2).....	24 016 02-S
VALVE, INTAKE .250 O/S (2).....	24 017 02-S
KIT, BREATHER COVER.....	24 033 03-S
KIT, VALVE TRAIN.....	24 755 66-S

IGNITION / CHARGING GROUP

SPARK PLUG (2).....	12 132 02-S
BRACKET, STATOR WIRE.....	24 126 71-S
SCREW, HEX HEAD (2).....	M-548025-S
SCREW, HEX FLANGE.....	12 086 14-S
WASHER.....	12 468 03-S
FLYWHEEL ASSEMBLY.....	24 025 25-S
FLYWHEEL ASSEMBLY.....	24 025 25-S
KEY.....	X-42-15-S
FAN.....	24 157 07-S
MODULE, IGNITION (2).....	24 584 15-S
MODULE, DIGITAL SPARK ADVANCE.....	24 584 27-S

SCREW, HEX. HEAD CAP (2).....	M-448010-S
SCREW, THREAD FORMING (4).....	M-561025-S
SCREW, HEX HEAD (2).....	24 086 18-S
LEAD.....	24 518 12-S
REGULATOR RECTIFIER.....	25 403 03-S
WASHER.....	X-22-11-S
WASHER (2).....	X-25-92-S
CONNECTOR.....	236602-S
HARNESS, WIRING.....	24 176 16-S
TIE (3).....	25 454 03-S
CLIP.....	47 154 01-S
WASHER.....	X-25-63-S
CLIP.....	48 154 02-S
SPACER, GRASS SCREEN (4).....	24 112 14-S
RING, SUPPORT.....	24 141 06-S
SCREEN, GRASS.....	24 162 25-S
WASHER, SPRING (4).....	24 468 11-S
SCREW, SET.....	25 086 43-S
SCREW, HEX HEAD (4).....	M-603100-S
WASHER (4).....	X-25-53-S
KIT, CHOPPER SCREEN.....	24 755 79-S
KIT, 15 AMP STATOR.....	54 755 09-S

BLOWER HOUSING AND BAFFLE GROUPING

USE 24 027 199-S BLOWER HOUSING.....	24 027 148-S
INSERT, THREADED (3).....	24 332 01-S
NUT, PLASTIC (2).....	24 100 02-S
SCREW (2).....	M-545016-S
SCREW (2).....	M-545020-S
SCREW.....	M-551016-S
PLATE, BACKING.....	24 146 19-S
PLATE, BACKING.....	24 146 20-S
SCREW (4).....	M-645016-S
BAFFLE, VALLEY NO. 2.....	24 063 14-S
BAFFLE, VALLEY #1.....	24 063 60-S
BAFFLE, LEFT BARREL.....	24 063 39-S
BAFFLE, RIGHT BARREL.....	24 063 58-S
SCREW (2).....	M-545010-S
SCREW (2).....	M-545020-S
SCREW (2).....	M-645016-S

Part Number: EKCV740-0008 - CV740S MAGIC CIRCUIT ZTR
Validity Date: 08/27/2002

Dixie Chopper Application Specific Kohler Engine Part Reference 27 Hp. Carburetor Engine

SCREW, HEX HEAD (2)..... 24 086 18-S
 SPACER..... 24 112 12-S
 BRACKET, BREATHER SEPARATOR..... 24 126 44-S
 STRAP, BREATHER..... 24 445 02-S
 SCREW, PAN HEAD (3)..... 24 086 39-S
 SPACER (3)..... 24 112 09-S
 KIT, GUARD..... 24 755 94-S
 WASHER, FLAT (3)..... 24 468 10-S
 HOUSING, BLOWER..... 24 027 93-S

STARTING GROUPING

STARTER, SOLENOID SHIFT..... 25 098 09-S
 SCREW, EXTERNAL TORX HEAD (3)..... 25 086 113-S
 KIT, BRUSH..... 25 221 01-S
 SOLENOID KIT..... 25 435 05-S
 KIT, STARTER PINION..... 25 755 33-S
 SCREW (2)..... M-839080-S
 NUT..... M-841080-S

FUEL SYSTEM GROUP

GASKET, CARBURETOR..... 24 041 15-S
 KIT, CARBURETOR w/GASKETS..... 24 853 92-S
 NUT (2)..... M-641060-S
 CAP..... 25 173 09-S
 CLAMP, HOSE (2)..... 25 237 14-S
 LINE, FUEL..... 25 353 15-S
 SCREW (2)..... 24 086 12-S
 NUT, PLASTIC (2)..... 24 100 01-S
 PUMP, FUEL..... 24 393 16-S
 SLEEVE, FIBERGLASS..... 24 431 01-S
 LINE, FLEXIBLE FUEL..... 52 353 22-S
 LINE, FLEXIBLE FUEL..... 24 353 03-S

ENGINE CONTROL GROUPING

SCREW (2)..... 24 086 06-S
 BRACKET, CONTROL (WAWB)..... 24 126 111-S
 BRACKET, THROTTLE SHAFT..... 24 126 17-S
 WASHER..... 277341-S
 LINKAGE, CHOKE..... 24 079 10-S
 LEVER, CHOKE..... 24 090 20-S
 BUSHING..... 25 158 11-S
 SPACER..... 25 431 01-S

SCREW, HEX FLANGE..... M-639016-S
 NUT..... M-647060-S
 WASHER..... X-25-52-S
 SPRING, THROTTLE SHAFT..... 24 089 20-S
 SPRING, GOVERNOR..... 24 089 45-S
 LEVER, THROTTLE CONTROL..... 24 090 09-S
 LEVER, THROTTLE CONTROL..... 24 090 12-S
 SPACER..... 24 112 10-S
 SHAFT, THROTTLE..... 24 144 11-S
 SCREW..... M-401030-S
 NUT..... M-446030-S
 NUT (2)..... M-647060-S
 WASHER (3)..... X-25-72-S
 LEVER, GOVERNOR..... 24 090 33-S
 BOLT, ROUND HEAD-SQUARE NECK..... 24 211 03-S
 NUT..... M-641060-S
 LINKAGE, THROTTLE..... 24 079 04-S
 SPRING, LINKAGE..... 24 089 01-S
 BUSHING..... 25 158 08-S
 BUSHING..... 25 158 11-S
 CLAMP (2)..... 235778-S
 SCREW (2)..... M-545010-S

AIR INTAKE GROUP

ADAPTER, ELBOW..... 24 029 43-S
 ADAPTER, REMOTE AIR CLEANER..... 24 029 57-S
 GASKET, AIR CLEAN. BASE..... 24 041 14-S
 GASKET, AIR CLEANER ADAPTER..... 24 041 44-S
 STUD..... 24 072 10-S
 O-RING (2)..... 25 153 05-S
 CONNECTOR, HOSE..... 25 155 38-S
 WASHER (2)..... 25 468 01-S
 CLIP..... 47 154 01-S
 STUD, CARBURETOR..... M-629140-S
 NUT (2)..... M-647060-S
 HOOD, AIR CLEANER..... 25 324 02-S
 TIE..... 25 454 04-S
 BRACKET, MAIN SUPPORT..... 24 126 105-S
 SCREW, HEX FLANGE (2)..... M-639016-S
 NUT (2)..... M-647060-S

For Dixie Chopper Discount Parts Call 606-678-9623 or 606-561-4983

Service Parts List

Part Number: EKC740-0008 - CV740S MAGIC CIRCLE - ZTR
Validity Date: 08/27/2002

Dixie Chopper Application Specific Kohler Engine Part
Reference 27 Hp. Carburetor Engine

WASHER (2)..... X-25-73-S
GASKET, INTAKE MANIFOLD (2)..... 24 041 01-S
MANIFOLD, INTAKE..... 24 164 06-S
SCREW, HEX FLANGE (4)..... 25 086 84-S
COVER, BLOWER HOUSING (2)..... 24 096 17-S
SCREW, TAPPING #10-16x1/2 SLOTTED (2)..... 25 086 91-S

EXHAUST GROUPING

GASKET, EXHAUST MANIFOLD (2)..... 24 041 49-S
STUD (4)..... 25 072 04-S
NUT (4)..... M-841080-S
STUD, THREAD ROLLING (2)..... 24 072 08-S
NUT (2)..... M-641060-S

IDENTIFICATION/INFO GROUP

LABEL, COMMAND PRO 27 HP..... 24 113 124-S
DECAL, OIL COOLER MAINT..... 24 113 25-S
DECAL, AIR CLEANER..... 25 113 27-S

CV25 MINI BLOCK GROUPING

CV25 MINI BLOCK..... 24 782 23

Speed Settings

IDLE SPEED SETTING..... RPM-1400
HIGH SPEED SETTING..... RPM-4000

For Dixie Chopper Service Discount Parts List

Call 606-678-9623 or 606-561-4983

Part Number: EKC745-0001 - CV745S MAGIC CIRCLE XXW-2800 - ZTR **Dixie Chopper Application Specific Kohler 28Hp. EFI**
Validity Date: 08/27/2002

CRANKSHAFT GROUPING

CRANKSHAFT..... 24 014 44-S
 PLUG..... 52 139 09-S

CRANKCASE GROUP

RETAINER, REED (2)..... 24 018 04-S
 SEAL, OIL..... 24 032 01-S
 BALL, STEEL..... 24 194 05-S
 PIN, SPLIT DOWEL (6)..... 24 380 13-S
 REED, BREATHER (2)..... 24 402 05-S
 PLUG..... 52 139 09-S
 SCREW (2)..... M-545010-S
 CAMSHAFT..... 24 012 18-S
 SHIM (WHITE)..... 12 422 07-S
 SHIM (BLUE)..... 12 422 08-S
 SHIM (RED)..... 12 422 09-S
 SHIM (YELLOW)..... 12 422 10-S
 SHIM (GREEN)..... 12 422 11-S
 SHIM (GRAY)..... 12 422 12-S
 SHIM (BLACK)..... 12 422 13-S
 RETAINER, PISTON PIN (4)..... 24 018 01-S
 PISTON W/RING SET (STD) (2)..... 24 874 08-S
 RING SET, STD (2)..... 24 108 04-S
 RING SET, STD (2)..... 24 108 04-S
 RING SET, STD (4)..... 24 108 04-S
 RING SET, STD (2)..... 24 108 04-S
 ROD, CONNECTING (STD) (2)..... 24 067 13-S
 RETAINER, RING..... 24 018 09-S
 SHAFT, GOVERNOR CROSS..... 24 144 38-S
 WASHER, FLAT..... 24 468 15-S
 SEAL, OIL-GOVERNOR SHAFT..... 28 032 09-S
 WASHER, PLAIN..... M-931010-S
 TUBE..... 12 123 04-S
 O-RING..... 12 153 01-S
 O-RING..... 12 153 02-S
 BRACKET, OIL FILL TUBE..... 24 126 19-S
 SCREW..... M-545016-S
 O-RING..... 12 153 03-S
 KIT, OIL FILL CAP..... 25 755 13-S
 DIPSTICK..... 24 038 04-S

ROD, CONNECTING (.25 U/S) (2)..... 24 067 14-S
 RING SET, STD..... 24 108 05-S

LUBRICATION GROUP

GASKET, OIL PAN..... 24 041 24-S
 SCREW, HEX FLANGE (9)..... 24 086 16-S
 SCREW, HEX FLANGE..... 24 086 17-S
 KIT, DOME AIR CLEANER..... 24 755 21-S
 BEARING, CRANKSHAFT..... 24 030 11-S
 SHIM, THRUST..... 24 422 03-S
 PLUG, PIPE 3/8 NPTF SQUARE HEAD..... 25 139 57-S
 PLUG, PIPE..... 25 139 62-S
 SEAL..... 52 032 08-S
 SHAFT..... 12 144 02-S
 PIN..... 12 380 01-S
 KIT, GOVERNOR GEAR W/PIN..... 24 043 12-S
 TAB, LOCKING..... 52 448 02-S
 TUBE, OIL PICK-UP..... 24 123 05-S
 SCREEN, OIL..... 24 162 26-S
 PUMP, OIL..... 24 393 10-S
 PUMP, OIL..... 24 393 10-S
 WASHER (2)..... M-631005-S
 SCREW (2)..... M-645025-S
 FILTER..... 277233-S
 O-RING..... 12 153 04-S
 SCREW (2)..... 24 086 12-S
 NUT, PLASTIC (2)..... 24 100 01-S
 O-RING..... 24 153 13-S
 SENSOR, TEMPERATURE..... 24 418 12-S
 COOLER, OIL..... 24 594 13-S
 SWITCH..... 48 099 07-S
 KIT, OIL PAN ASSEMBLY..... 24 199 21-S
 PUMP, OIL..... 24 393 08-S

CYLINDER HEAD/VALVE/BREATHER GROUPING

GASKET, CYLINDER HEAD (2)..... 24 041 37-S
 STUD (8)..... 24 072 09-S
 NUT, HEX FLANGE (8)..... 24 100 10-S
 HEAD, ASSEMBLY CYLINDER #1..... 24 318 69-S
 HEAD, ASSEMBLY CYLINDER #2..... 24 318 72-S
 WASHER, FLAT (8)..... 24 468 16-S

Quantities greater than one are shown in parentheses following part description

Service Parts List

For Dixie Chopper Discount Parts Call 606-678-9623 or 606-561-4983

Part Number: EKC745-0001 - CV745S MAGIC CIRCUIT KIT 1800-4278 Dixie Chopper Application Specific Kohler 28Hp. EFI
Validity Date: 08/27/2002

LINER, EXHAUST PORT (2).....	24 605 01-S
VALVE, INTAKE (2).....	24 017 01-S
SEAL, VALVE STEM (2).....	66 032 05-S
VALVE, EXHAUST (STELLITE) (2).....	24 016 01-S
RETAINER (4).....	235011-S
KIT, RETAINER (8).....	12 755 03-S
RETAINER, VALVE SPRING (4).....	12 173 01-S
SPRING, VALVE (4).....	24 089 02-S
ROD, PUSH (4).....	24 411 05-S
PIVOT, ROCKER ARM (4).....	24 599 01-S
ARM, ROCKER (4).....	25 186 01-S
LIFTER, HYDRAULIC VALVE (4).....	25 351 01-S
SCREW (4).....	M-640034-S
KIT, VALVE COVER (PLAIN).....	24 755 74-S
KIT, VALVE COVER (BREATHING).....	24 755 76-S
SPACER (8).....	24 112 08-S
O-RING (2).....	24 153 23-S
STRAP, LIFTING.....	24 445 01-S
SCREW, HEX FLANGE (8).....	M-651030-S
KIT, BREATHING SEPARATOR.....	24 755 57-S
GROMMET, RUBBER.....	25 313 03-S
GASKET, BREATHING.....	24 041 23-S
COVER, BREATHING (CV).....	24 096 87-S
HOSE, FLEXIBLE.....	24 326 63-S
SCREW (4).....	M-645020-S
VALVE, EXHAUST .25 O/S (2).....	24 016 02-S
VALVE, INTAKE .250 O/S (2).....	24 017 02-S
KIT, BREATHING COVER.....	24 033 03-S
KIT, VALVE TRAIN.....	24 755 66-S

IGNITION/CHARGING GROUPING

SPARK PLUG (2).....	12 132 02-S
KIT, STATOR W/CONNECTORS.....	28 085 02-S
BRACKET, STATOR WIRE.....	24 126 71-S
SCREW (2).....	M-545030-S
SCREW, HEX FLANGE.....	12 086 14-S
WASHER.....	12 468 03-S
FLYWHEEL.....	24 025 09-S
WHEEL, SPEED.....	24 566 01-S
KEY.....	X-42-15-S

FAN.....	24 157 04-S
CONNECTOR.....	236602-S
SCREW, HEX HEAD (2).....	24 086 18-S
LEAD.....	24 518 12-S
REGULATOR/RECTIFIER.....	25 403 05-S
WASHER.....	X-22-11-S
WASHER (2).....	X-25-92-S
CLAMP, INSULATED.....	25 237 06-S
SCREW.....	M-545016-S
TIE, CABLE.....	12 454 03-S
SCREW, TAPPING (4).....	24 086 48-S
NUT, PLASTIC (4).....	24 100 01-S
SPACER (4).....	24 112 16-S
COIL, IGNITION (2).....	24 519 02-S
CLIP.....	48 154 02-S
SPACER, GRASS SCREEN (4).....	24 112 14-S
RING, SUPPORT.....	24 141 06-S
SCREEN, GRASS.....	24 162 25-S
WASHER, SPRING (4).....	24 468 11-S
SCREW, SET.....	25 086 43-S
SCREW, HEX HEAD (4).....	M-603100-S
WASHER (4).....	X-25-53-S
BOOT, SPARK PLUG.....	24 131 02-S
KIT, CHOPPER SCREEN.....	24 755 79-S
KIT, FULL WAVE CONVERSION.....	25 755 23-S

BLOWERHOUSING & BAFFLE GROUP

BLOWER HOUSING ASSEMBLY.....	24 027 127-S
INSERT, THREADED (3).....	24 332 01-S
NUT, PLASTIC (2).....	24 100 02-S
SCREW (2).....	M-545016-S
SCREW (2).....	M-545020-S
SCREW.....	M-551016-S
SCREW, HEX FLANGE.....	M-551020-S
WASHER.....	X-22-11-S
PLATE, BACKING.....	24 146 19-S
PLATE, BACKING.....	24 146 20-S
SCREW (4).....	M-645016-S
BAFFLE, VALLEY NO. 2.....	24 063 14-S
BAFFLE, VALLEY #1.....	24 063 60-S

Quantities greater than one are shown in parentheses following part description

For Dixie Chopper Service Parts Call 606-678-9623 or 606-561-4983

Part Number: EKC745-0001 - CV745S MAGIC CIRCLE EXW 2800 - 2HP **Dixie Chopper Application Specific Kohler 28Hp. EFI**
Validity Date: 08/27/2002

BAFFLE, LEFT BARREL..... 24 063 39-S
 BAFFLE, RIGHT BARREL..... 24 063 58-S
 SCREW (2)..... M-545010-S
 SCREW (2)..... M-545020-S
 SCREW (2)..... M-645016-S
 SCREW, HEX HEAD (2)..... 24 086 18-S
 SPACER..... 24 112 12-S
 BRACKET, BREATHER SEPARATOR..... 24 126 44-S
 STRAP, BREATHER..... 24 445 02-S
 SCREW, PAN HEAD (3)..... 24 086 39-S
 SPACER (3)..... 24 112 09-S
 KIT, GUARD..... 24 755 94-S
 WASHER, FLAT (3)..... 24 468 10-S

STARTING GROUPING

STARTER, SOLENOID SHIFT..... 25 098 09-S
 SCREW, EXTERNAL TORX HEAD (3)..... 25 086 113-S
 KIT, BRUSH..... 25 221 01-S
 SOLENOID KIT..... 25 435 05-S
 KIT, STARTER PINION..... 25 755 33-S
 SCREW (2)..... M-839080-S
 NUT..... M-841080-S

FUEL SYSTEM GROUP

GASKET, INTAKE MANIFOLD (2)..... 24 041 01-S
 MANIFOLD ASSEMBLY, INTAKE (SERVICE)..... 24 164 71-S
 SPRING..... 12 089 11-S
 BAFFLE, VALLEY..... 24 063 37-S
 SCREW..... 24 086 42-S
 SCREW, SET..... 24 086 49-S
 BRACKET, SPEED SENSOR..... 24 126 69-S
 CLIP, FUEL INJECTOR (2)..... 24 154 05-S
 MANIFOLD ASSEMBLY, INTAKE (SERVICE)..... 24 164 71-S
 HARNESS, WIRING..... 24 176 108-S
 DEFLECTOR, AIR..... 24 265 08-S
 INJECTOR, FUEL (2)..... 24 331 02-S
 RAIL, FUEL..... 24 399 09-S
 KIT, THROTTLE POSITION SENSOR..... 24 418 06-S
 MODULE, ENGINE MANAGEMENT (ECU)..... 24 584 29-S
 BUSHING..... 25 158 08-S
 Cap, Masking..... 25 173 18-S

BEARING, NEEDLE (2)..... 28 030 05-S
 SCREW (4)..... 46 086 04-S
 SCREW, PAN HEAD (2)..... M-442012-S
 SCREW, PAN HEAD..... M-442025-S
 SCREW (2)..... M-545010-S
 SCREW (2)..... M-639010-S
 TIE..... 25 454 04-S
 SCREW (2)..... M-545016-S
 SCREW, HEX FLANGE (4)..... M-639025-S
 SCREW, HEX FLANGE..... M-650012-S
 WASHER..... X-22-5-S
 SENSOR, SPEED PICK-UP..... 24 418 03-S

ENGINE CONTROLS GROUPING

SCREW (2)..... 24 086 06-S
 BRACKET, CONTROL (WAWB)..... 24 126 111-S
 BRACKET, THROTTLE SHAFT..... 24 126 17-S
 SPRING, THROTTLE SHAFT..... 24 089 20-S
 SPRING, GOVERNOR..... 24 089 44-S
 LEVER, THROTTLE CONTROL..... 24 090 09-S
 LEVER, THROTTLE CONTROL..... 24 090 12-S
 SPACER..... 24 112 10-S
 SHAFT, CONTROL..... 24 144 37-S
 SCREW..... M-401030-S
 NUT..... M-446030-S
 NUT (2)..... M-647060-S
 WASHER (3)..... X-25-72-S
 LEVER, GOVERNOR..... 24 090 33-S
 BOLT, ROUND HEAD-SQUARE NECK..... 24 211 03-S
 NUT..... M-641060-S
 LINKAGE, THROTTLE..... 24 079 13-S
 SPRING, LINKAGE..... 24 089 32-S
 BUSHING..... 25 158 08-S
 BUSHING..... 25 158 11-S
 CLAMP (2)..... 235778-S
 SCREW (2)..... M-545010-S

AIR INTAKE/FILTRATION GROUPING

ADAPTER, REMOTE AIR CLEANER..... 24 029 49-S
 GASKET, AIR CLEANER BASE..... 24 041 36-S
 CONNECTOR, HOSE..... 25 155 38-S

Quantities greater than one are shown in parentheses following part description

Part Number: EKC745-0001 - CV745S MAGIC CIRCLE AIR-2800 - ZTC
Validity Date: 08/27/2002

WASHER..... 25 468 01-S
 STUD..... M-629122-S
 NUT..... M-641060-S
 SCREW (2)..... M-644025-S
 HOSE, AIR CLEANER..... 24 326 53-S
 CLEANER, AIR..... 25 048 07-S
 VALVE, DUST EJECTOR..... 24 462 07-S
 HOUSING, HEAVY DUTY AIR CLEANER..... 25 081 01-S
 ELEMENT, AIR - PRIMARY..... 25 083 01-S
 ELEMENT, AIR FILTER..... 25 083 04-S
 COVER ASSMBLY,AIR CLEANR..... 25 096 06-S
 CLIP (2)..... 25 154 05-S
 PLUG, PIPE..... 25 139 20-S
 HOOD, AIR CLEANER..... 25 324 02-S
 TIE..... 25 454 04-S
 BRACKET, MAIN SUPPORT..... 24 126 118-S
 BRACKET, AIR CLEANING MOUNTING..... 24 126 104-S
 BRACKET, AIR CLEANR(5.25)..... 25 126 02-S
 SCREW, HEX FLANGE (2)..... M-639016-S
 NUT (2)..... M-647060-S
 WASHER (2)..... X-25-73-S
 SCREW, HEX FLANGE (2)..... M-639016-S
 NUT (2)..... M-647060-S
 WASHER (2)..... X-25-73-S

EXHAUST GROUPING

GASKET, EXHAUST MANIFOLD (2)..... 24 041 49-S
 STUD (4)..... 25 072 04-S
 NUT (4)..... M-841080-S
 STUD, THREAD ROLLING (2)..... 24 072 08-S
 NUT (2)..... M-641060-S

IDENTIFICATION GROUP

LABEL, HP (28)..... 24 113 125-S
 DECAL, OIL COOLER MAINT..... 24 113 25-S
 DECAL, AIR CLEANER..... 25 113 27-S

Accessories

FILTER, FUEL..... 24 050 03-S
 DECAL, WARNING..... 24 113 78-S
 PUMP, FUEL..... 24 393 20-S
 REGULATOR..... 24 403 12-S

SENSOR, OXYGEN..... 24 418 05-S

Speed Settings

IDLE SPEED SETTING..... RPM-1500
 HIGH SPEED SETTING..... RPM-3900