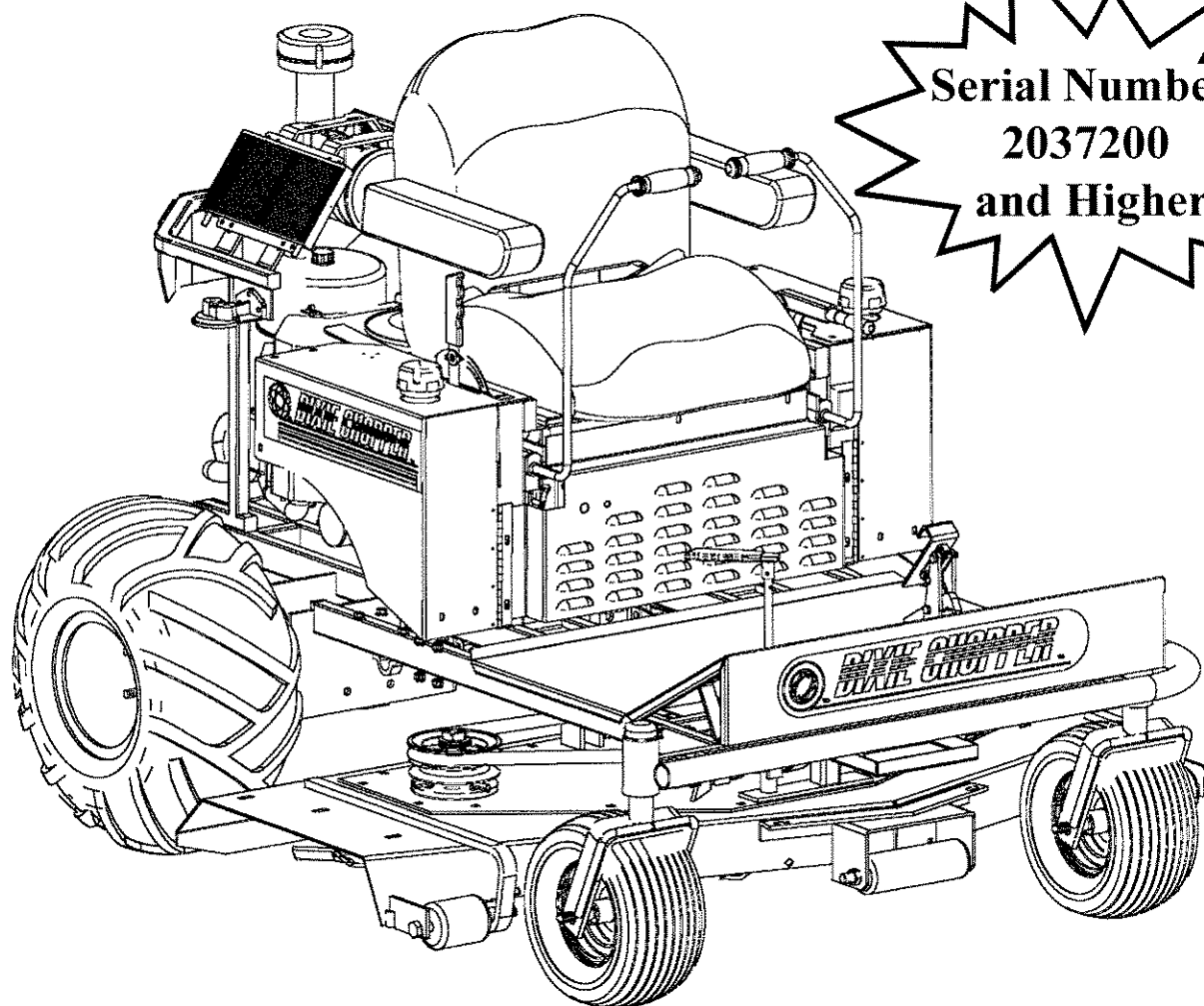


DIXIE CHOPPER

The World's Fastest Lawn Mower



Serial Numbers
2037200
and Higher

Model # _____

Engine Model # _____

Serial # _____

Engine Serial # _____

Date Purchased _____

Engine Spec. # _____

XW,XF-60 PARTS MANUAL

700005

April, 2002

DIXIE CHOPPER

Congratulations on your purchase of a **DIXIE CHOPPER** lawn mower. We believe you have exercised excellent judgement, and are most appreciative of your patronage.

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XW MODEL QUICK REFERENCE PARTS

MODEL	XW2300	XW2400	XF/XW2500	XWK2501	XWK2503	XW2600-EFI
Engine	Kohler 23 Hp	Honda 24Hp	Kohler 25Hp	Kawasaki 25Hp	Kawasaki 25Hp	Kohler 26Hp
Deck	60"	60"	60"	60"	60"	60"
Rear Tires	97200	97200	97200	97452	97200	97200
Rear Rims	400014	400014	400014	61238	400014	400014
Front Tires	97165	97165	97165	97165	97165	97165
Front Rims	10239	10239	10239	10239	10239	10239

Belts						
Engine-Transmission	9907B41	9907B41	9907B41	9907B41	9907B41	9907B41
Engine-Deck	9907B85	9907B85	9907B85	9907B85	9907B85	9907B85
Deck	9907B130	9907B130	9907B130	9907B130	9907B130	9907B130

Filters						
Fuel Filter	97392	97392	97392	97392	97392	97392
Nelson Air Filter			90122			90122
Amsoil Oil Filter			60119			60119
Zinga-Hydro Filter	68140	68140	68140	68140	68140	68140

Blades						
Standard	30227-60H	30227-60H	30227-60H	30227-60H	30227-60H	30227-60H
Heavy-Duty	30227-60N	30227-60N	30227-60N	30227-60N	30227-60N	30227-60N

Various Parts ALL MODELS

Fiber Washer	W-101		
Spindle Bearing	30218		
Deck Roller (Ctr)	30240-O		
Choke Control	20248	Kawasaki & Honda ONLY	600002
Throttle Cable	68249	Kawasaki & Honda ONLY	364000668211
Brake Cable	65246 (Left)	65247 (Right)	
Parking Brake Band	65244		
Fuel Cap	40117-1		
Control Lever Grip	20257		

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DECALS



1



2



3



4



5



6



7



8



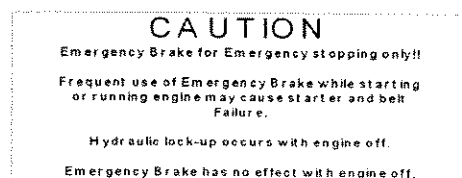
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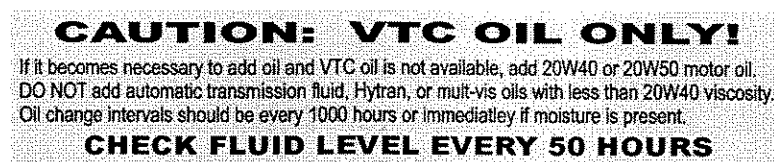
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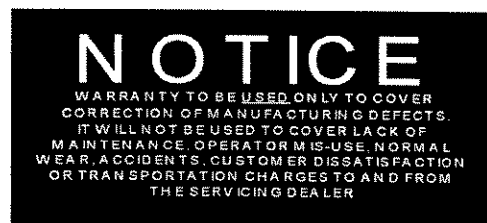
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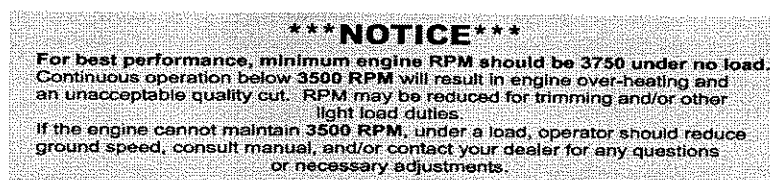
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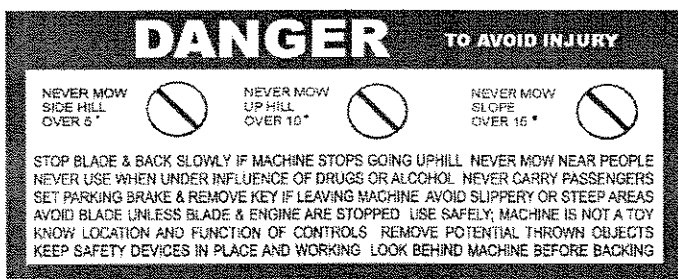
16

REF #	PART #	DESCRIPTION	QTY.
1	97507	XW2300 Front Panel	1
2	65419	XW2400 Front Panel	1
3	65462	XF2500 Front Panel	1
4	65428	XW2500 Front Panel	1
5	800006	XWK2501 Front Panel	1
6	800011	XWK2503 Front Panel	1
7	800016	XW2600 Front Panel	1
8	800003	Big Wheel Decal	1

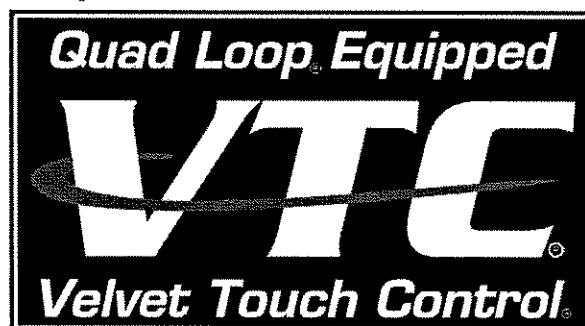
REF #	PART #	DESCRIPTION	QTY.
9	65413	Patent Pending	1
108	00014	Ignition	1
118	00015	Choke	1
126	5406	Parking Brake Caution	1
139	7013	VTC Only	1
143	0591	Warranty Notice	1
158	00010	Flex-Deck Ready Decal	1
169	7160	RPM Notice	1

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DECALS (CONT'D)



17



18



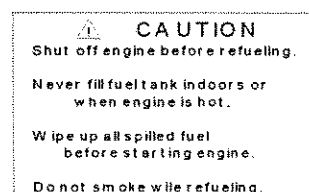
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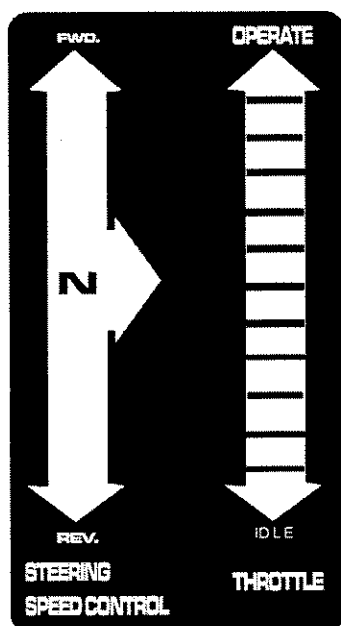
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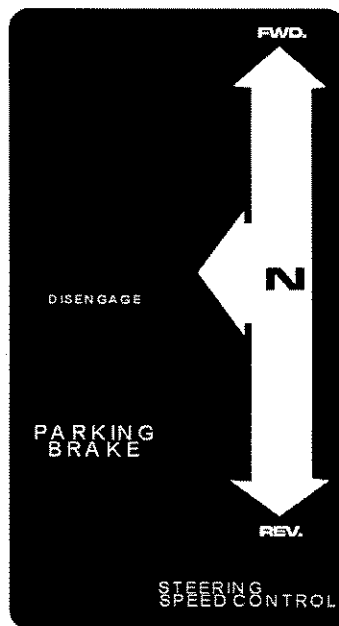
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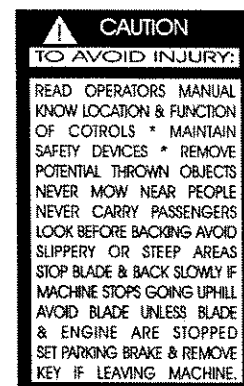
26

MODEL	ENG-TRANS	ENG-DECK	DECK-SPINDLE	CLUTCH-DRIVE
42"	B-41	B-51	A-56	
50"HD	B-41	B-52	B-112	
50"	B-41	B-54	B-112	
60"	B-41	B-55	B-130	
QTY SICKER				
72"	B-41	B-51	B-152	
TWIN				
72"	B-40	B-52	B-152	B-33

23



27



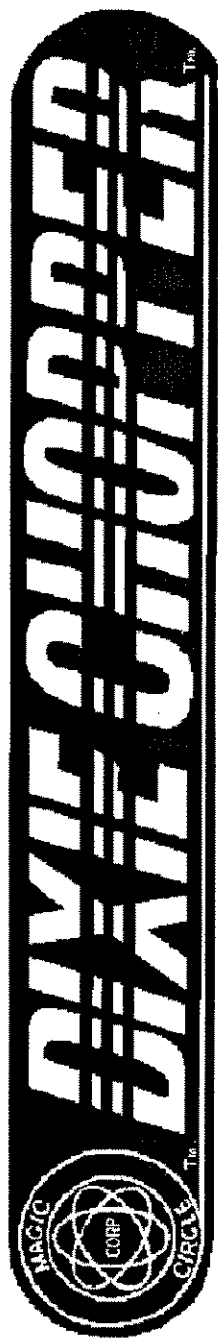
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REF #	PART #	DESCRIPTION	QTY.
17	30588	Hillside Danger	1
18	264000200210	VTC	1
19	30586	Tractor Buster	1
20	30590	USA Decal	1
21	65409	60 Inch Cut	2
22	40118	Fuel Caution	2

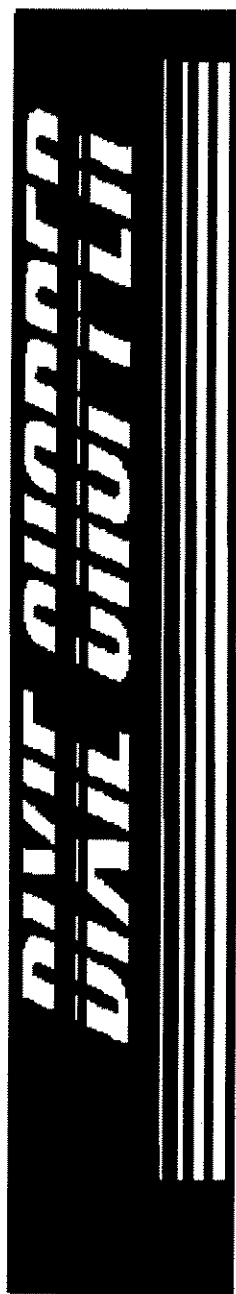
REF #	PART #	DESCRIPTION	QTY.
23	990765438	Belt Information	1
24	30585	Fender Caution	1
25	63401	Throttle	1
26	63402	Brake & Steering	1
27	97514	Horn Warning	1
28	97008	Cross Member Decal	1

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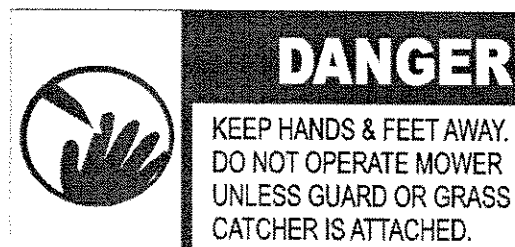
DECALS (CONT'D)



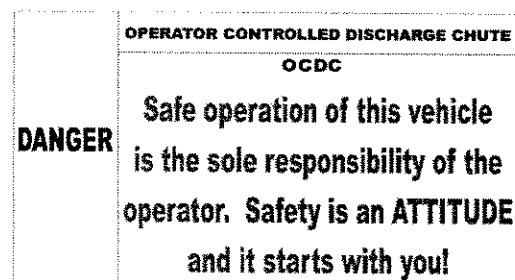
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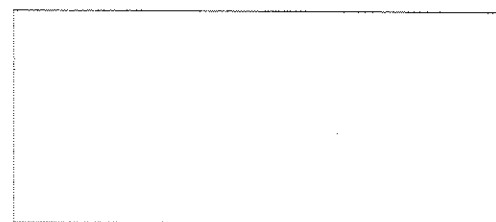
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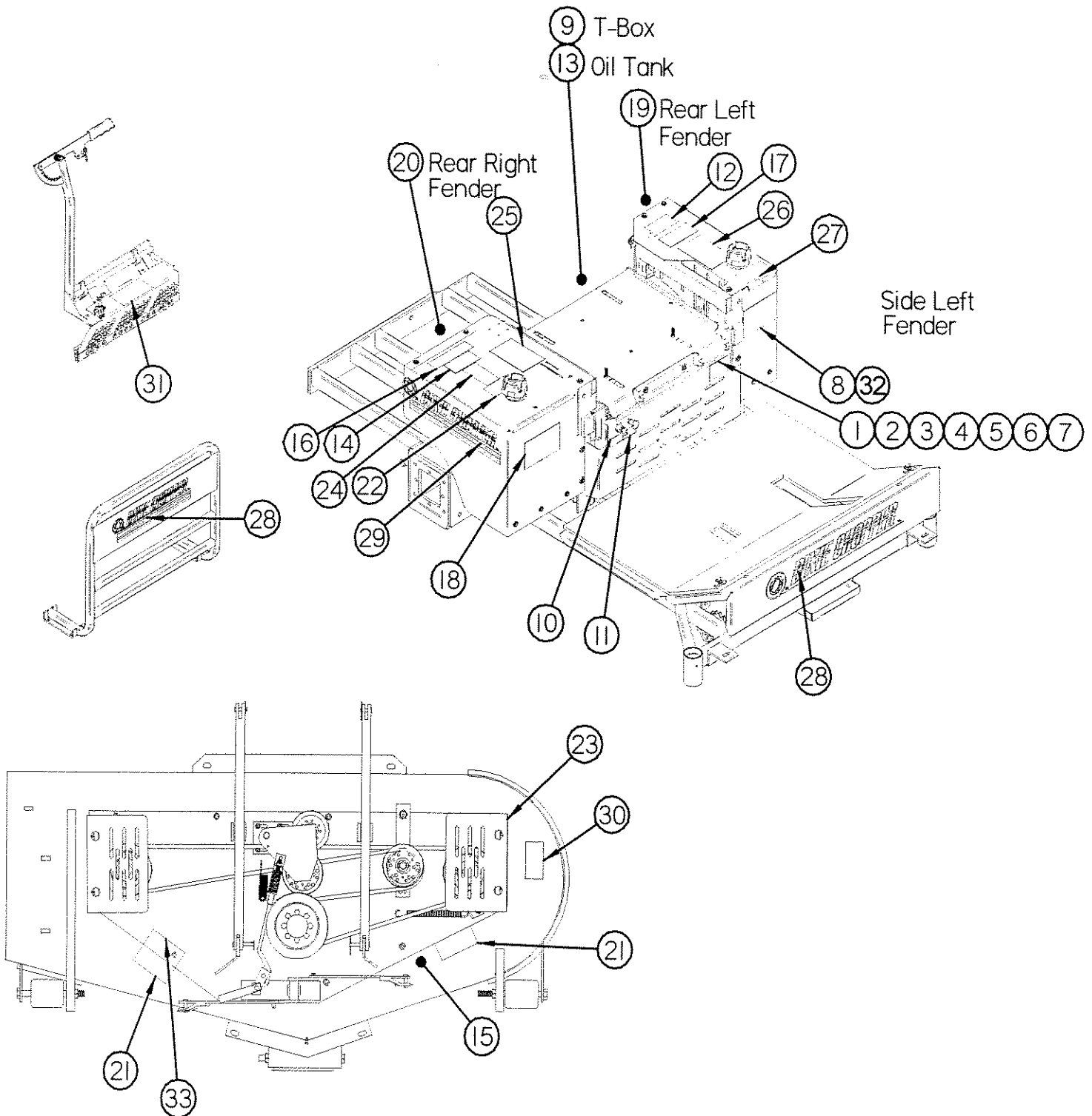
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REF #	PART #	DESCRIPTION	QTY.
28	30573	Floor Pan Decal	2
29	30571	Fender Decal	2
30	30229	Deck Danger Decal	2

REF #	PART #	DESCRIPTION	QTY.
31	97072	OCDC Safety Decal	1
32	65430	Flatlander Decal	1
33	65422	Belt Route Decal	1

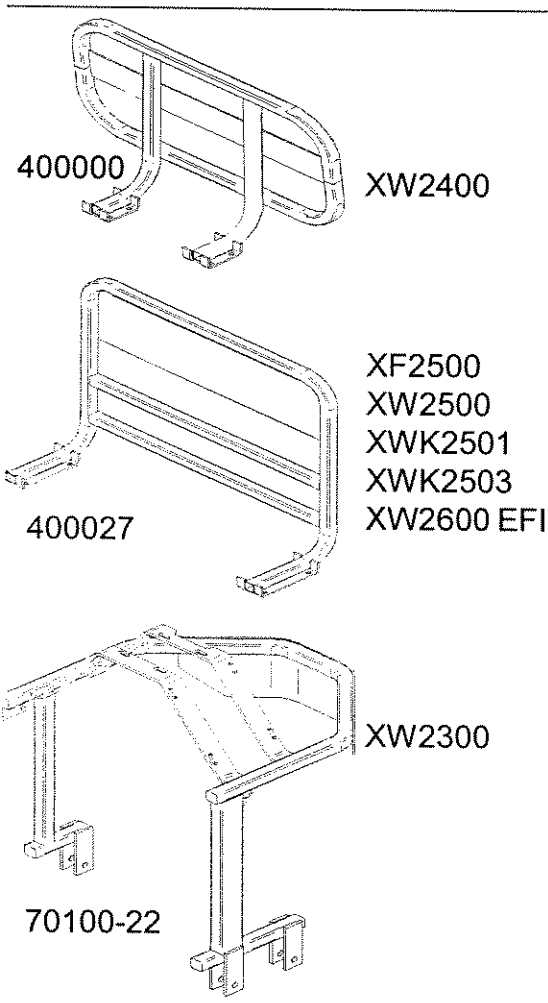
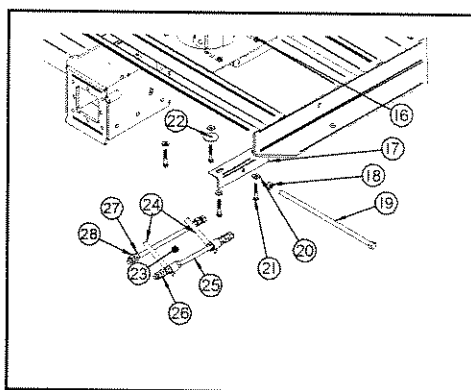
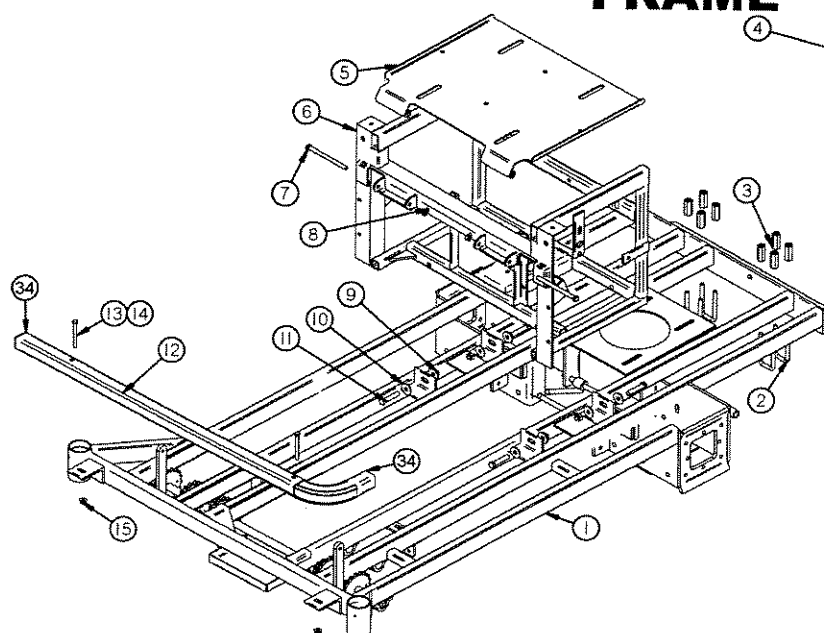
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DECAL PLACEMENT



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FRAME

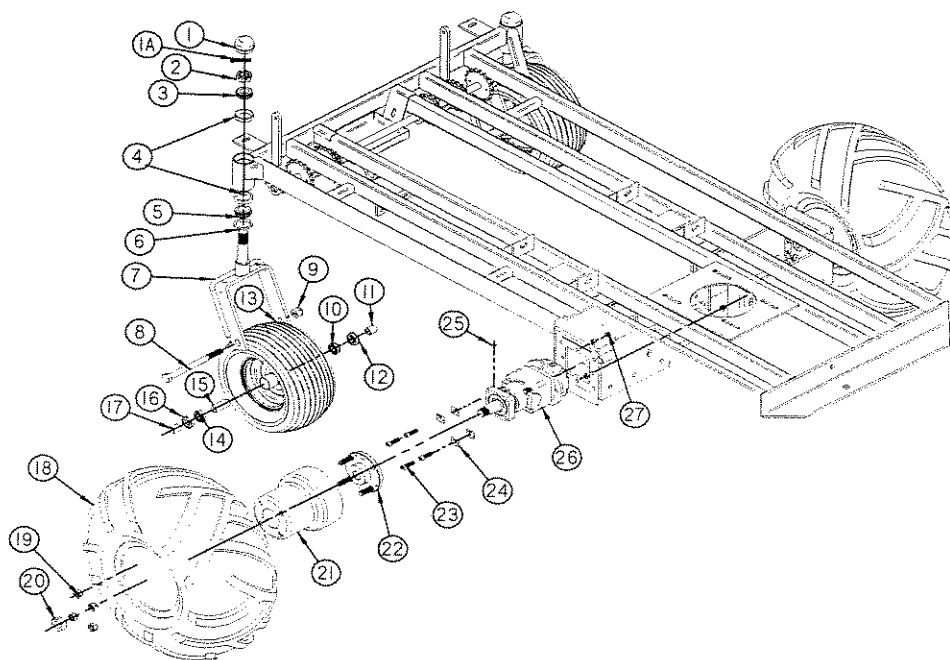


REF #	PART #	DESCRIPTION	QTY.
1	100000	Weldment - XW Frame	1
2	B-204	3/8"-16 U-Bolt	4
3	N-160	3/8"-16 Coupling Nut	8
4	400000	V Style Rear Guard	1
	400027	H Style Rear Guard	1
	70100-22	22/23Hp Rear Guard	1
5	400026	Weldment - Low Ride Seat Pan w/ Hinge	1
6	100007	Weldment - Low Ride Transmission Frame	1
7	B-229	3/8"-16 x 5" Bolt	2
8	N-107	3/8"-16 Nyloc Nut	2
9	N-135	7/16"-20 Nyloc Nut	4
10	W-168	7/16" Standard Flat Washer	8
11	B-199	7/16"-20 x 2" Bolt	4
12	10100-S	Bumper - XW /XF	1
13	W-160	10mm Flat Washer	2
14	B-179	3/8 - 16 X 2 1/2	2
15	N-108	3/8"-16 Whiz Flange Nut	2

REF #	PART #	DESCRIPTION	QTY.
16	N-103-W	5/16"-18 Whiz Flange Nut	4
17	72216	Pull Stop Weldment	1
18	N-110	1/2"-13 Nut	1
19	40221-60	Bolt 14" x 1/2"	1
20	W-113	5/16" Standard Flat Washer	4
21	B-156	5/16"-18 x 2" Bolt	4
22	W-107	Shark-Tooth Belleville Washer	1
23	72220	Belt Guide Assembly	1
24	72217	Belt Guide Weldment	2
25	72222	All Thread	1
26	N-110	Nut	6
27	72222	All Thread	1
28	N-110	Nut	6
29	B-123	1/2"-13x1 1/2" Bolt	4
30	W-109	1/2" Flat Washer	4
31	97124	Crossmember	1
32	N-157	1/2"-13 Whiz Flange Nut	4
33	400008	Mount - Floor Pan Hinge Frame	2
34	97169	Plastic Square Cap	2
	67255	Round Cap	2

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WHEELS & TIRES

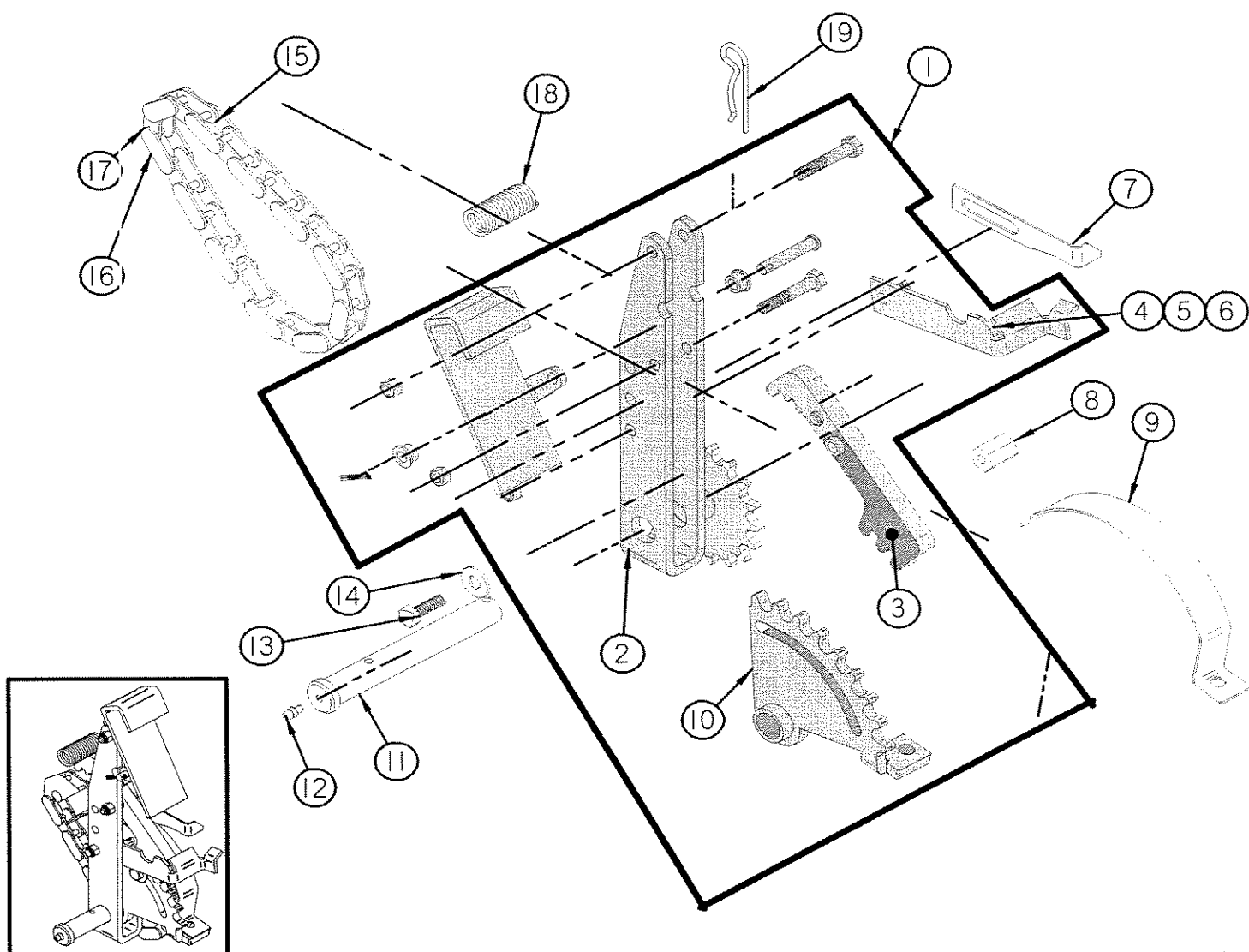


REF #	PART #	DESCRIPTION	QTY.
1	10220	Dust Cap	2
1A	P-108	Cotter Pin	2
2	N-142	1" Slotted Hex Nut	2
3	10207	Top Bearing	2
4	10206	Outer Bearing Race	4
5	97171	Bottom Bearing	2
6	10208	Oil Seal	2
7	97170	Front Fork Weldment	2
8	B-122	Bolt - 5/8"-11x7" Hex Head	2
9	N-115	Nut - 5/8"-11 Nyloc	2
10	67205	Inner Front Wheel Bearing	2
11	10203	Outer Front Wheel Spacer	2
12	10205	Outer Front Wheel Bearing	2
13	97166	Front Tire Assembly	2
	N/A	Front Tire	2
	10239	Rim	2
	10127-S	Valve Stem	2
14	67205	Inner Front Wheel Bearing	2
15	67204	Inner Front Wheel Spacer	2
16	10205	Outer Front Wheel Bearing	2
17	10203	Outer Front Wheel Spacer	2

REF #	PART #	DESCRIPTION	QTY.
18	97451	L/R Titan CTR Assembly (XWK2501)	2
	97452	Titan CTR Tire	2
	61238	Rim	2
	10127-S	Valve Stem	2
	400019	Left Tire Assembly(XF2400,2500,2600) (XW 2300, 2400, 2500, 2503, 2600)	1
	97200	Turf Boss III Tire	1
	400014	Rim	1
	10127-S	Valve Stem	1
	400020	Right Tire Assembly(XF2400,2500,2600) (XW 2300, 2400, 2500, 2503, 2600)	1
	97200	Turf Boss III Tire	1
	400014	Rim	1
	10127-S	Valve Stem	1
19	N-113	Lug Nut	8
20	PB339303P	Wheel Motor Axle Nut	2
21	67266	Brake Drum	2
22	67002	Wheel Flange w/studs	2
23	B-183	Wheel Motor Bolt	8
24	W-138	Wheel Motor Square Washer	8
25	PW72546	1/4" Key	2
26	67114	Wheel Motor 14Cu.In. (XF2400,XWK2501,XF2500,XF2600)	2
	67118-W	Wheel Motor 18Cu.In. (XW 2300, 2400, 2500, 2503,2600)	2
27	N-127	Wheel Motor Nut	8

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FOOT PEDAL ASSEMBLY

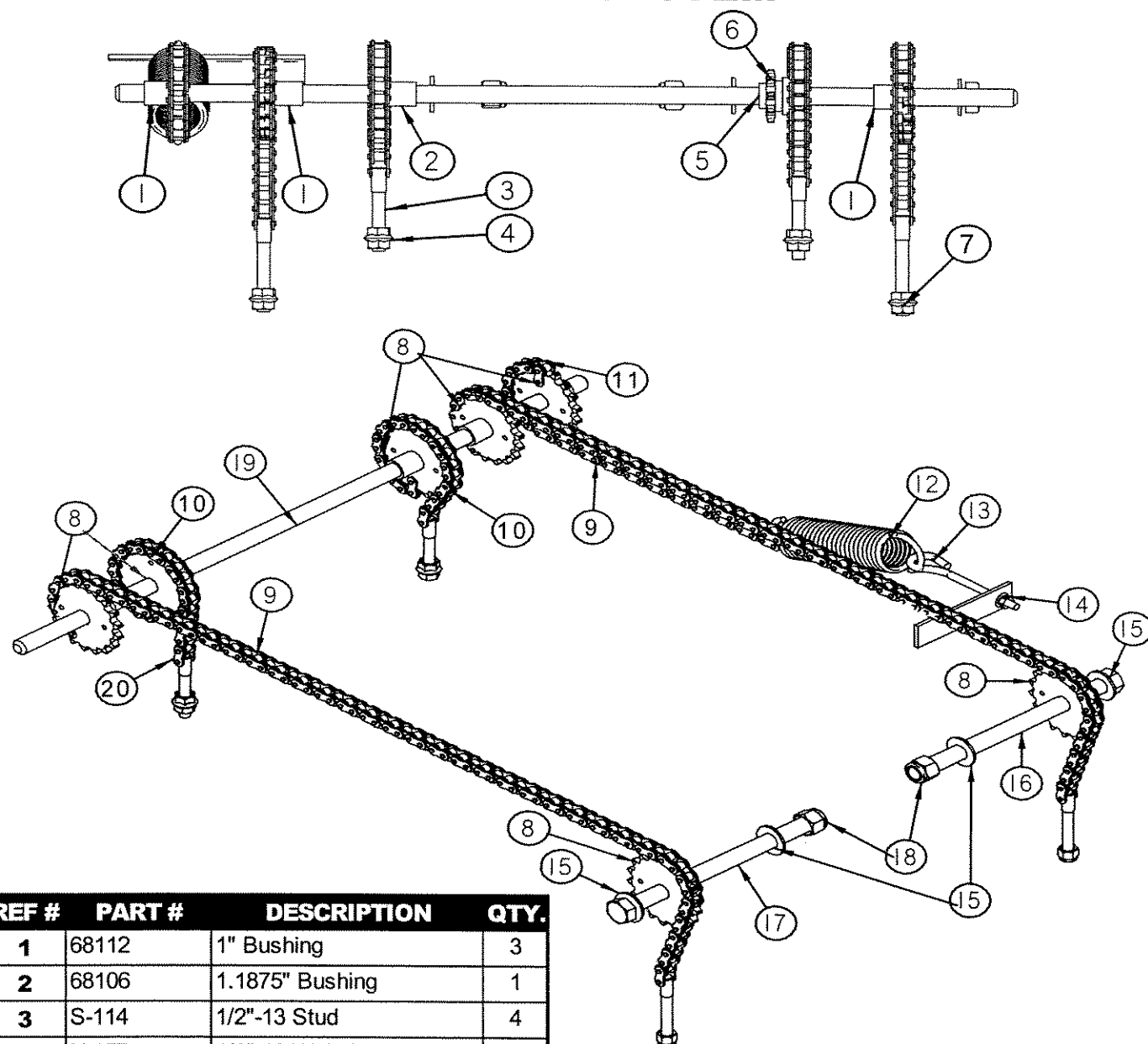


REF #	PART #	DESCRIPTION	QTY.
1	10107-1/2	Kit - Foot Pedal	1
2	10225-2	Weldment - #50 Foot Lift Arm	1
3	10224-1	Pawl	1
4	990735020	Foot Pedal Lock (Incl. #5 - #6)	1
5	W-164	Washer	1
6	N-144	Nut	1
7	300008	Deck Height Pointer	1
8	N-130	Coupling Nut	1
9	300007	Deck Height Indicator	1
10	10226-1	Lift Sprocket	1

REF #	PART #	DESCRIPTION	QTY.
11	10228-1	Pin	1
12	F-100	Grease Fitting	1
13	B-131	Bolt	1
14	W-113	Washer	1
15	68219	#50 Chain	1
16	10233	#50 Half Link	1
17	10232	#50 Master Link	1
18	20217-25	Spring	1
19	30213	Cotter Pin	1

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DECK LIFT SYSTEM

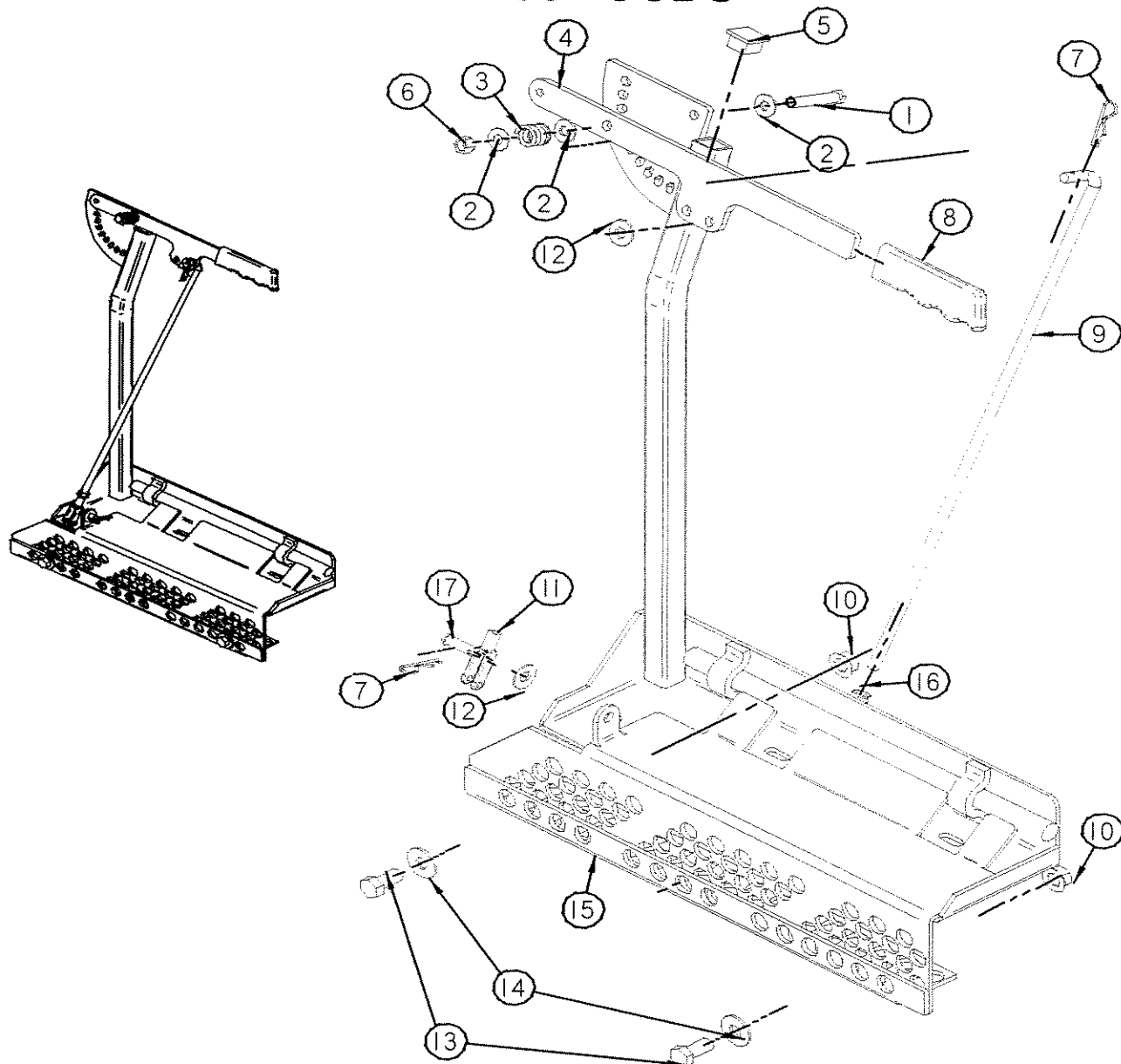


REF #	PART #	DESCRIPTION	QTY.
1	68112	1" Bushing	3
2	68106	1.1875" Bushing	1
3	S-114	1/2"-13 Stud	4
4	N-157	1/2"-13 Whiz Flange Nut	4
5	68105	1/4" Bushing	1
6	68104	#50 Small Sprocket	1
7	N-157	1/2"-13 Whiz Flange Nut	8
8	68103	Deck Lift Sprocket #50	7
9	990710003	#50 Rear Deck Lift Chain	2
10	68217	#50 Front Deck Lift Chain	2
11	990710002	#50 Return Spring Chain	1
12	97455	200 lb. Return Spring	1
13	B-241	3/8"-16 Eye Bolt	1

REF #	PART #	DESCRIPTION	QTY.
14	N-108	3/8"-16 Whiz Flange Nut	1
15	W-154	3/4" Flat Washer	4
16	B-239	3/4"-10x10" Bolt	1
17	B-238	3/4"-10x8.5" Bolt	1
18	N-158	3/4"-10 Nyloc Nut	2
19	68113	3/4"x31.5" Rod	1
20	10232	#50 Master Link	10

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60" OCDC

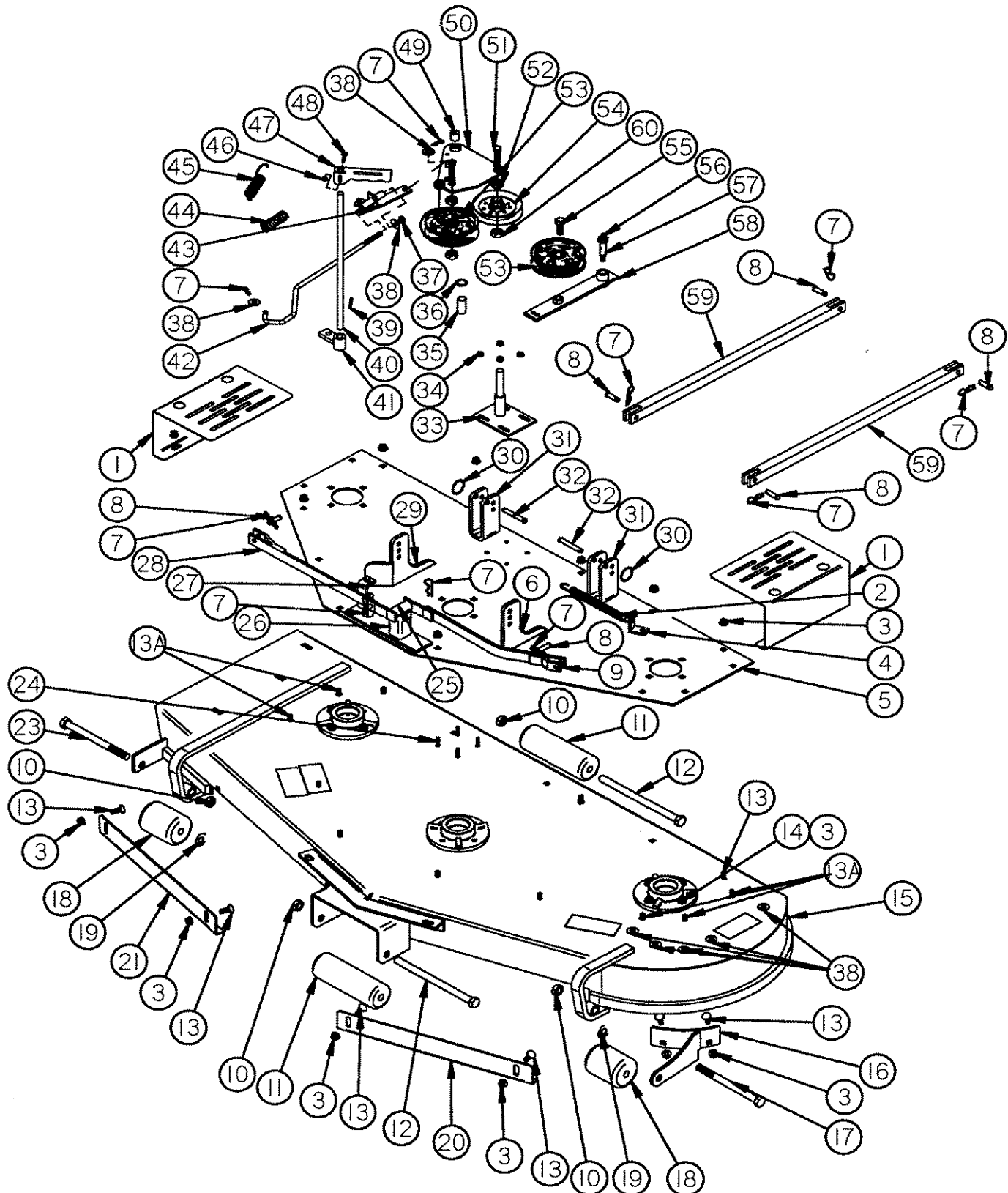


REF #	PART #	DESCRIPTION	QTY.
	68122-60	Assembly - 60" OCDC	
1	B-179	3/8"-16 x2.5" Bolt	1
2	W-104	3/8" Standard Flat Washer	3
3	20252	Spring	1
4	900014	Handle	1
5	68142	1"x1" Plastic Plug	1
6	N-107	3/8"-16 Nyloc Nut	1
7	20224	Clip	2
8	67258	Handle Grip	1

REF #	PART #	DESCRIPTION	QTY.
9	97122	Control Rod (Inc. #9,11,16)	1
10	N-157	1/2"-13 Whiz Flange Nut	2
11	68121	3/8"-24 Yoke	1
12	W-104	3/8" Standard Flat Washer	2
13	B-138	1/2"-13x1" Bolt	2
14	W-109	1/2" Standard Flat Washer	2
15	68136	Lower Screen	1
16	N-150	3/8"-24 Nut	1
17	P-102	3/8"x1.25" Clevis Pin	1

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60" DECK



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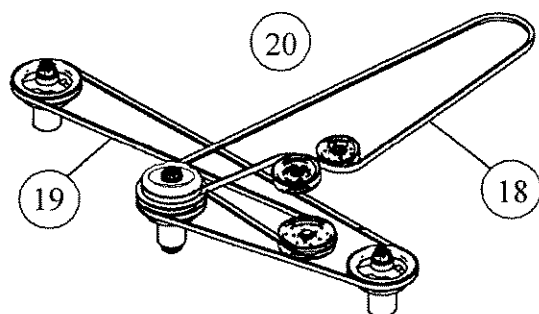
60" DECK (CONT'D)

REF #	PART #	DESCRIPTION	QTY.	REF #	PART #	DESCRIPTION	QTY.
	300006	60" Deck Assembly	1	33	30235	Pivot Stand	1
1	300261	Pulley Guard	2	34	N-102	1/4"-20 Whiz Flange Nut	4
2	10222	Spring	1	35	10203	1" Shim (if needed)	*
3	N-108	3/8" Whiz Flange Nut	41	36	65278	1/2" Shim (if needed)	*
4	65308-L	Idler Spring Tab	1		30112	1/8" Shim (if needed)	*
5	300002	60" Top Plate Weldment	1	37	N-107	3/8 -16 Nylon Lock Nut	1
6	334000130111	Left 3-Hole Tab	1	38	W-104	3/8" Flat Washer	12
7	20224	Hairpin Clip	10	39	P-113	Roll Pin	1
8	P-102	3/8"x1.25" Clevis Pin	6	40	30211	Enguaging Shaft	1
9	30232	Left Scissor Arm	1	41	30210	Cam Weldment	1
10	N-156	5/8"-11 Nyloc Jam Nut	4		30209-1	Enguaging Rod Assembly (Inc. #37,38,42,43,44)	
11	30240-0	Long Roller	2	42	97343	Enguaging Rod	1
12	B-255	5/8"-11x9" Carriage Bolt	2	43	30209-B	Connecting Arm Bracket	1
13	B-110	3/8"-16x3/4" Carriage Bolt	24	44	30207-S	Enguaging Spring	1
13A	B-135	3/8"x16x1" Bolt	5	45	20217-25	Return Spring	1
14	B-136	3/8"-16x1.25" Carriage Bolt	12	46	N-173	#10 Nyloc Nut	1
15	300009	60" Deck Weldment (#15,16,20,21)	1	47	30212	Enguaging Handle (Coated	1
16	300003	Weldment - Roller Bracket	1	48	B-245	#10-24 Carriage Bolt	1
17	B-253	5/8"-11x6" Carriage Bolt	1	49	30206	5/8"x1/2" Bushing	1
18	67240	Short Roller	2		300012	Triangle Plate Assembly (Inc.#49,50,51,52,60,F-102)	1
19	W-135	5/8" Flat Washer	2	50	300011	Weldment - Triangle Plate	1
20	300005	Left 60" Blow Out Baffle	1	51	B-185	5/8"-11 x 2" Bolt	2
21	300004	Right 60" Blow Out Baffle	1	52	N-180	5/8"-11 Jam Lock Nut	2
23	B-254	5/8"-11x7" Carriage Bolt	1	53	30224	Flat Idler Pulley	2
24	B-172	1/4"-20x1" Bolt	4	54	30234	V Pulley	1
25	F-100	3/16" Drive in Grease Fitting	1	55	B-117	1/2"-13x1.25" Bolt	1
26	67131	Scissor Link Tower Weldment	1	56	F-101	1/4"-28 90 Grease Fitting	1
27		Enguaging Tower Weldment	1	57	B-118G	1/2 x 1 1/2 Shoulder Bolt	1
28	30231	Right Scissor Arm	1	58	30223	Idler Arm	1
29	334000130110	Right 3-Hole Tab	1	59	30214-86	Stabilizer Bar	2
30	C-104	Ring Clip	2	60	N-181	5/8 - 11 Lock nut	2
31	334000130109	2-Hole Tab	2				
32	P-103	3/8" x 2" Clevis Pin	2				

* Use individually or a combination of 10203, 65278 and 30112 to achieve proper belt alignment between the triangle plate and the top center deck spindle pulley.

DIXIE CHOPPER

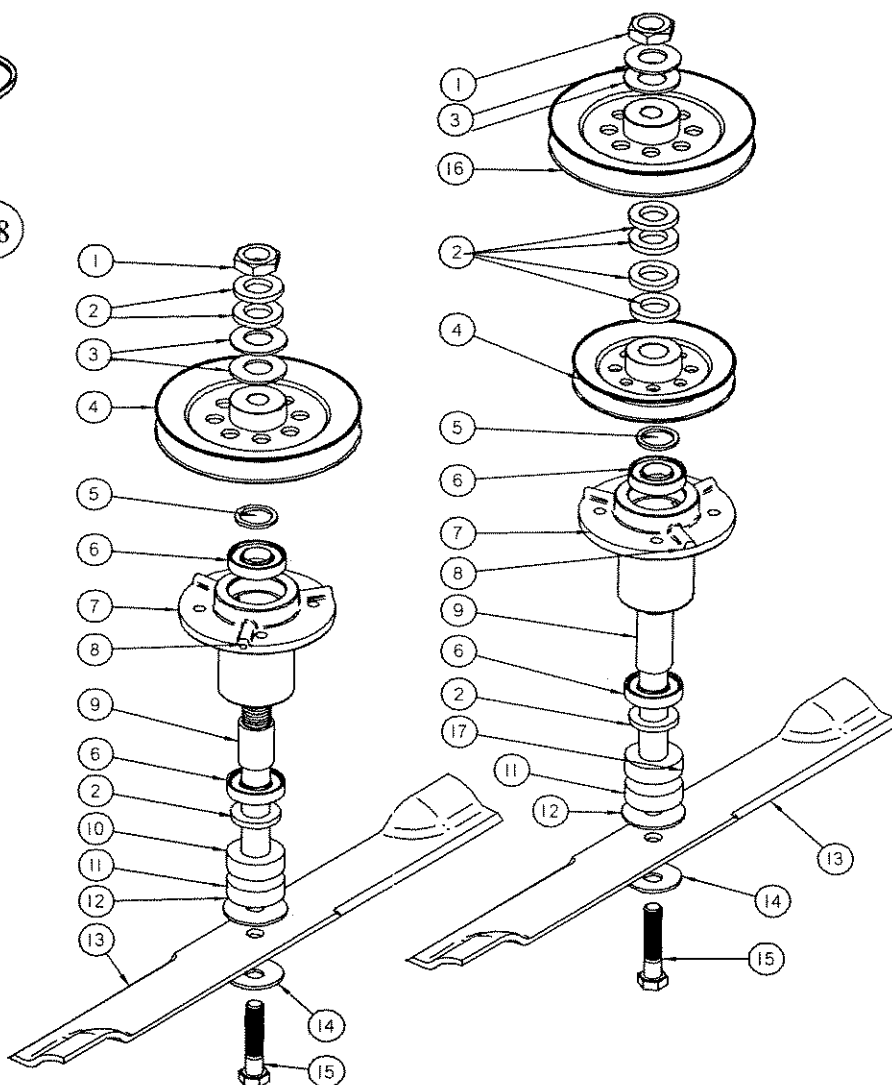
HUBS AND BELTS



Complete Spindle Assembly
Outside--10161
Center---10161-L

OPTIONAL

Whiz-Mow #30302
Hard-Faced 60" Blades #98124
Offset 60" Blades #98005

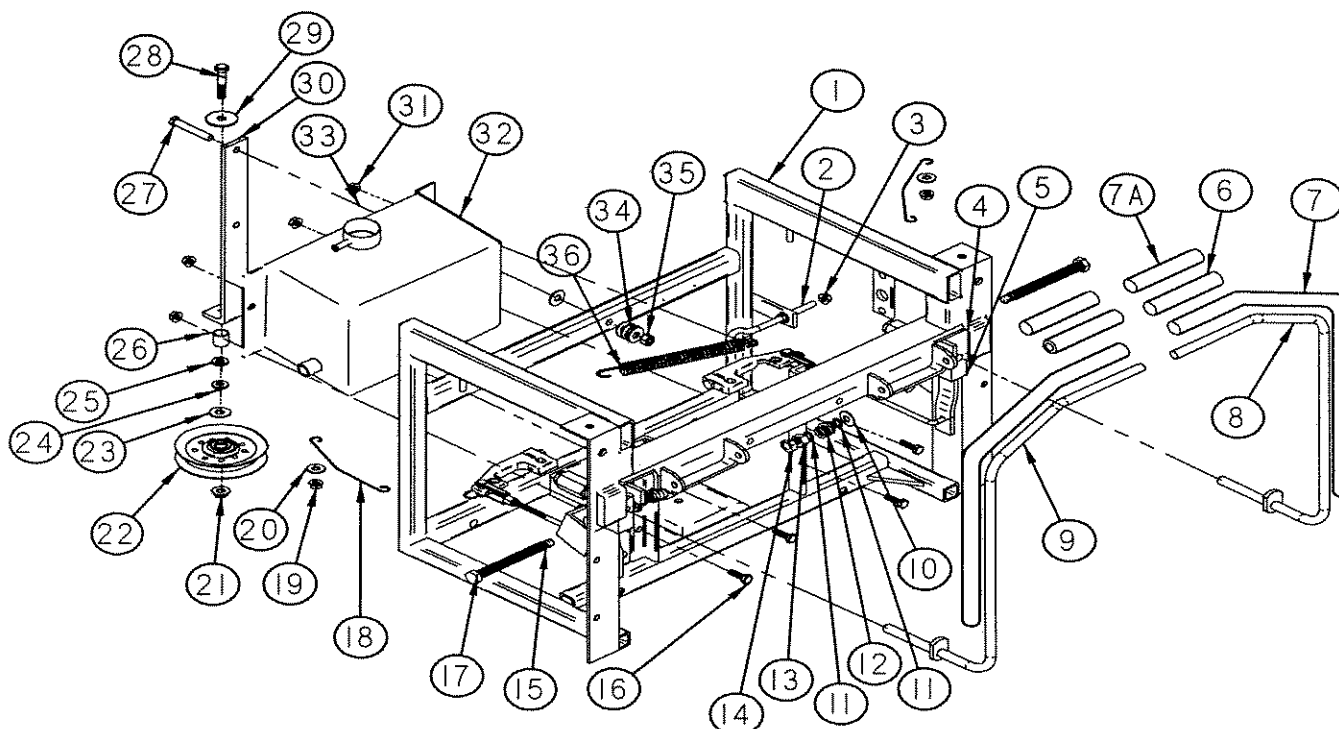


REF #	PART #	DESCRIPTION	QTY.
1	N-167	1" Nut	3
2	W-146	1/4" Washer	11
3	W-137	1" Belleville Washer	6
4	9907525X100S	5.25" Pulley	3
5	W-131	1/8" Washer	3
6	30218	Sealed Bearing	6
7	30241	Deck Hub	3
8	F-102	Grease Fitting	3
9	30219	Inner Deck Hub Spacer	3
10	30217	Short Blade Shaft	2
11	30242	1/2" Blade Spacer	3
12	W-101	Fiber Washer	3

REF #	PART #	DESCRIPTION	QTY.
13	30227-60H	60" Standard High Lift Blade	3
	30227-60N	60" Heavy Duty High Lift Blade	3
14	W-100	5/8" Belleville Washer	3
15	B-121	2.5" Blade Bolt (use w/o blade spacer)	3
	B-121-L	3" Blade Bolt (use with blade spacer)	3
	B-121-LL	3.25" Blade Bolt (use with Whiz-Mow)	3
16	9907675X100S	6.75" Pulley	1
17	30217-L	Long Blade Shaft	1
18	9907B85	Engine - Deck Belt	1
19	9907B130	Deck Belt	1
20	9907B41	Engine-Trans. Belt (not shown)	1

DIXIE CHOPPER

XW2300,XW2400,XF2500,XW2500, XWK2501,XWK2503,XF2600,XW2600 TRANSMISSION FRAME ASSEMBLY

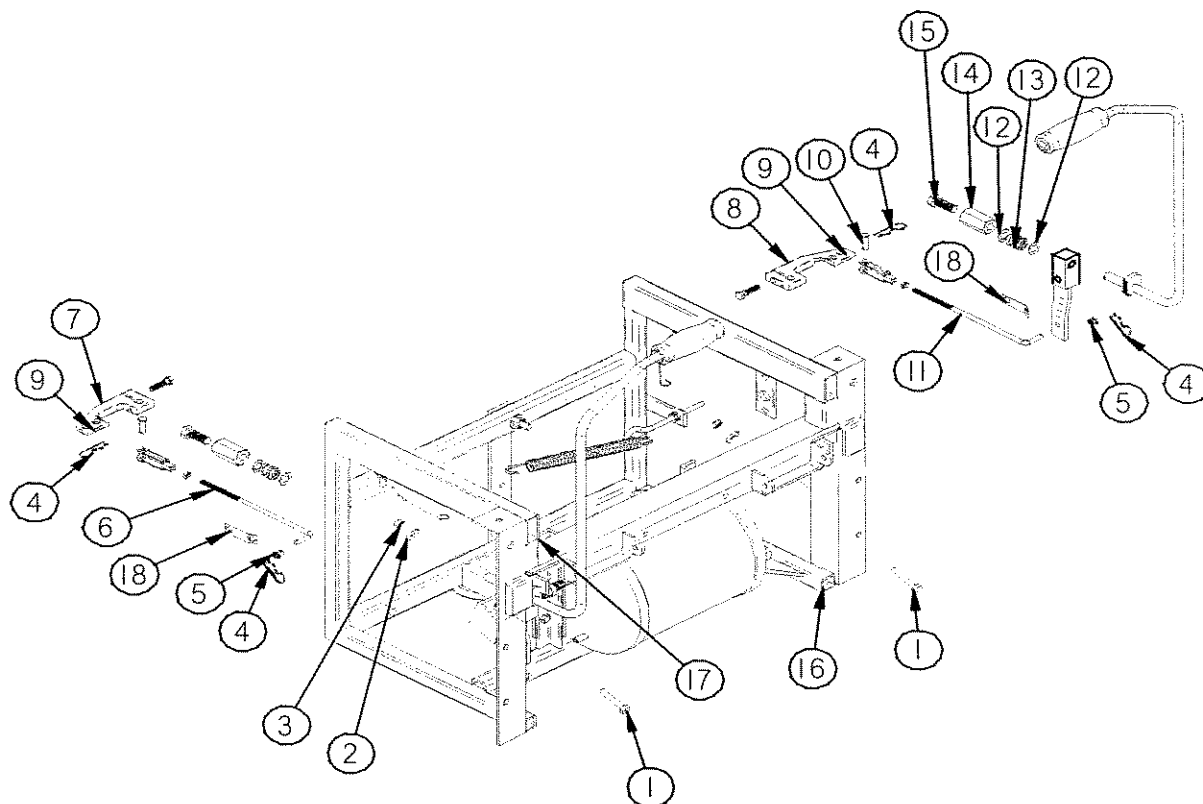


REF #	PART #	DESCRIPTION	QTY.
1	100007	Low Ride Transmission Frame	1
2	B-150	Eye Bolt	1
3	N-103W	Nut	2
4	W-171	Plastic Washer	2
5	65205	Steering Block Weldment	2
6	20257	Rubber Handle	2
7	400037	Foam Lever Sleeve	2
7A	67259	Foam Handle Grip	2
8	20231	Left Steering Lever	1
9	20232	Right Steering Lever	1
10	W-170	Teflon Washer	2
11	W-110	Machine Washer	4
12	20252	Spring	2
13	N-110	Hex Nut	2
14	N-111	Jam Nut	2
15	F-101	Grease Fitting 90 degree	2
16	B-131	Bolt	4
17	B-143G	Bolt	2
18	40218	Seat Strap	2

REF #	PART #	DESCRIPTION	QTY.
19	N-103-W	Nut	4
20	W-113	Washer	4
21	N-117	3/8"-16 Large Flange Lock Nut	1
22	30234	Pulley	1
23	W-124	3/8" Machine Washer .120"	1
24	W-123	3/8" Machine Washer .060"	1
25	W-176	3/8" Machine Washer .031"	1
26	97415	Spacer - Inside Pulley	1
27	B-165	3/8"-16 x 2" Bolt	1
28	B-124	3/8 Bolt	1
29	W-104	3/8 Standard Flat Washer	1
30	100011	Idler Arm	1
31	N-103W	Nut	4
32	200008	Hydraulic Tank (3-1-02)	1
33	W-125	Washer	1
34	W-126	Washer	3
35	N-107	Nut	1
36	10222	Spring	1

DIXIE CHOPPER

XW2300,XW2400,XF2500,XW2500,XWK2501,XWK2503 TRANSMISSION FRAME ASSEMBLY (CONT'D)

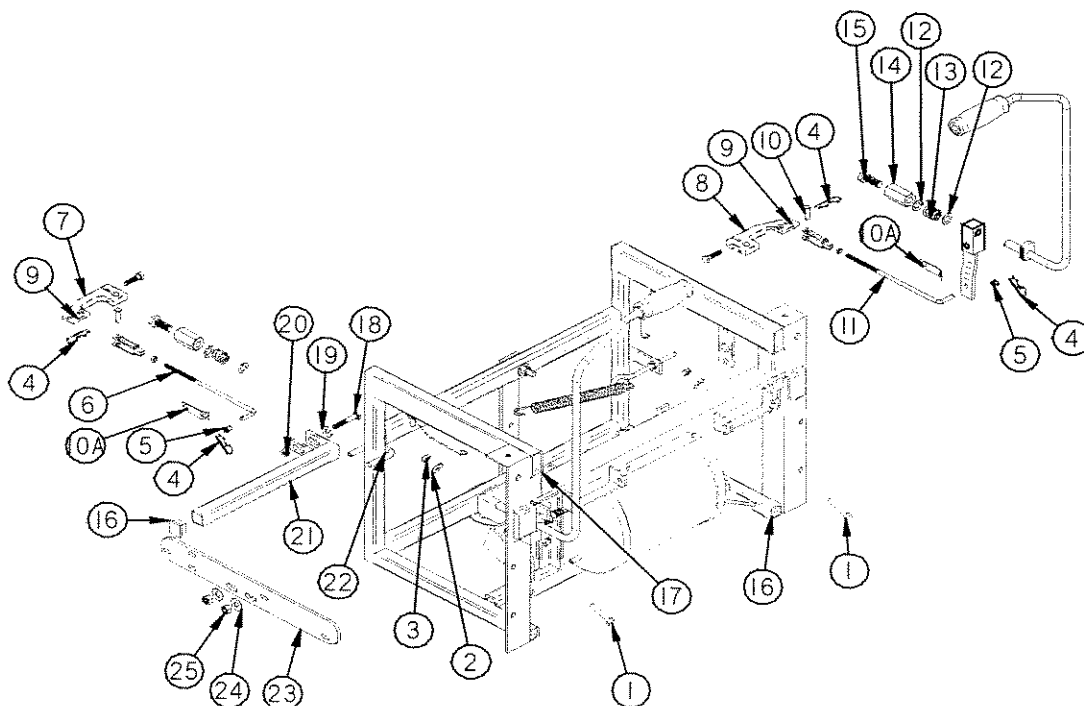


REF #	PART #	DESCRIPTION	QTY.
1	B-105	Bolt	2
2	W-113	Washer	2
3	N-103	Nut	2
4	20224	Hairpin Clip	4
5	20222	Plastic Bushing	2
6	200001	Right Pump Control Rod	1
	20214	Yoke	1
	N-105	Nut	1
7	65207-R	Right Pump Control Arm	1
	P-118	Roll Pin	1
	B-131	Bolt	1
8	65207-L	Left Pump Control Arm	1
	P-118	Roll Pin	1
	B-131	Bolt	1

REF #	PART #	DESCRIPTION	QTY.
9	20221	Plastic Bushing	2
10	P-101	Pin	2
11	200002	Left Pump Control Rod	1
	20214	Yoke	1
	N-105	Nut	1
12	W-110	Washer	4
13	20252	Spring	2
14	N-175	Coupling Nut	2
15	B-138	Bolt	2
16	68142	Plastic Plug 1"x1"	2
17	67256	Plastic Plug 1"x2"	2
18	20223	Backing Clip	2

DIXIE CHOPPER

XF2600,XW2600 TRANSMISSION FRAME ASSEMBLY (CONT'D)

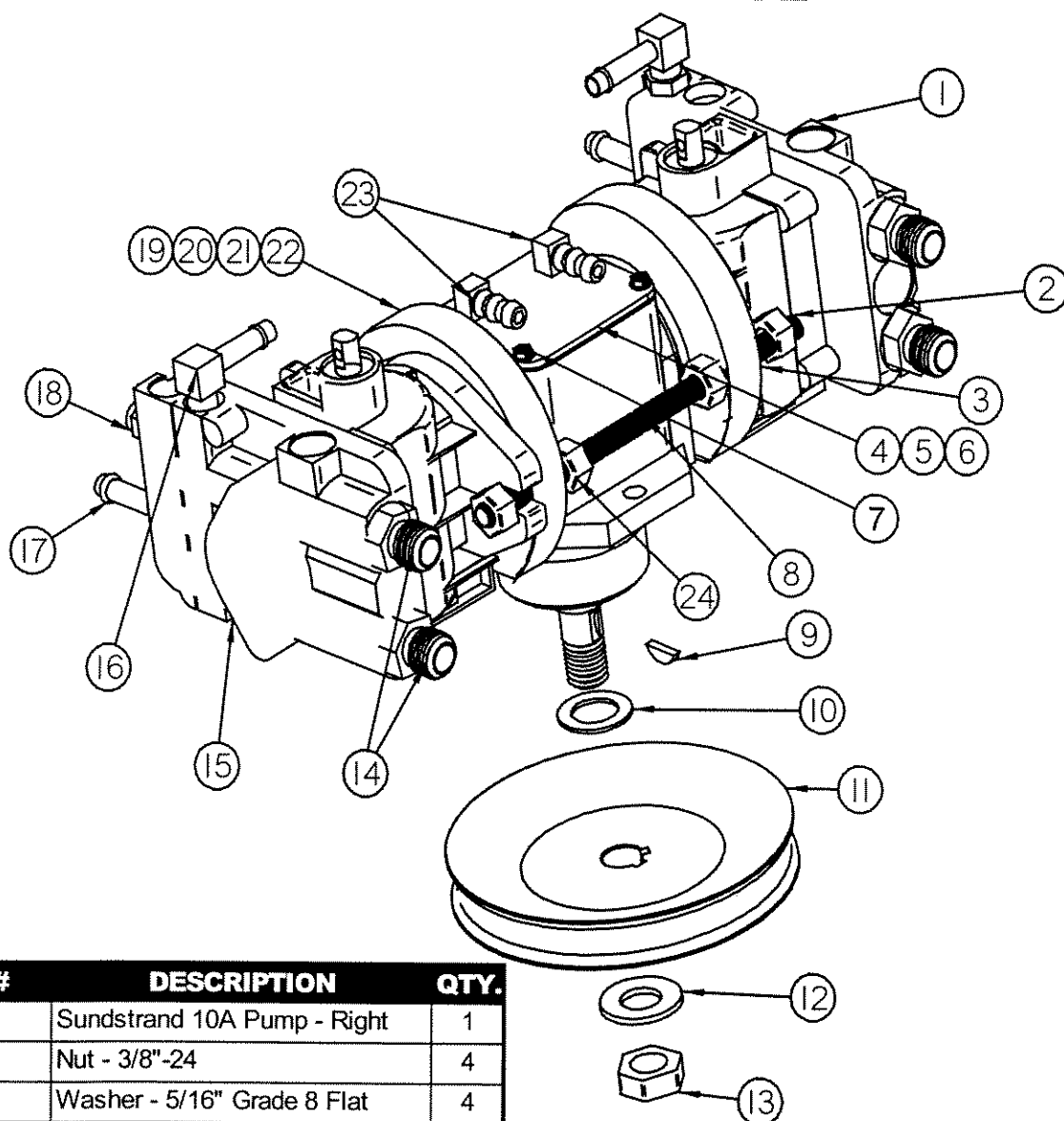


REF #	PART #	DESCRIPTION	QTY.
1	B-105	Bolt	2
2	W-113	Washer	2
3	N-103	Nut	2
4	20224	Hairpin Clip	4
5	20222	Plastic Bushing	2
6	200001	Right Pump Control Rod	1
	20214	Yoke	1
	N-105	Nut	1
7	65207-R	Right Pump Control Arm	1
	P-118	Roll Pin	1
	B-131	Bolt	1
8	65207-L	Left Pump Control Arm	1
	P-118	Roll Pin	1
	B-131	Bolt	1
9	20221	Plastic Bushing	2
10	P-101	Pin	2
10A	20223	Backing Clip	2

REF #	PART #	DESCRIPTION	QTY.
11	200002	Left Pump Control Rod	1
	20214	Yoke	1
	N-105	Nut	1
12	W-110	Washer	4
13	20252	Spring	2
14	N-175	Coupling Nut	2
15	B-138	Bolt	2
16	68142	Plastic Plug 1"x1"	3
17	67256	Plastic Plug 1"x2"	2
18	B-165	Bolt	1
19	W-113	Washer	1
20	N-108	Nut	1
21	97021	Wide Fender Brace	1
22	B-206	U Bolt	1
23	600031	EFI Module Mount	1
24	W-104	Washer	2
25	N-107	Nut	2

DIXIE CHOPPER

TRANSMISSION & DRIVE

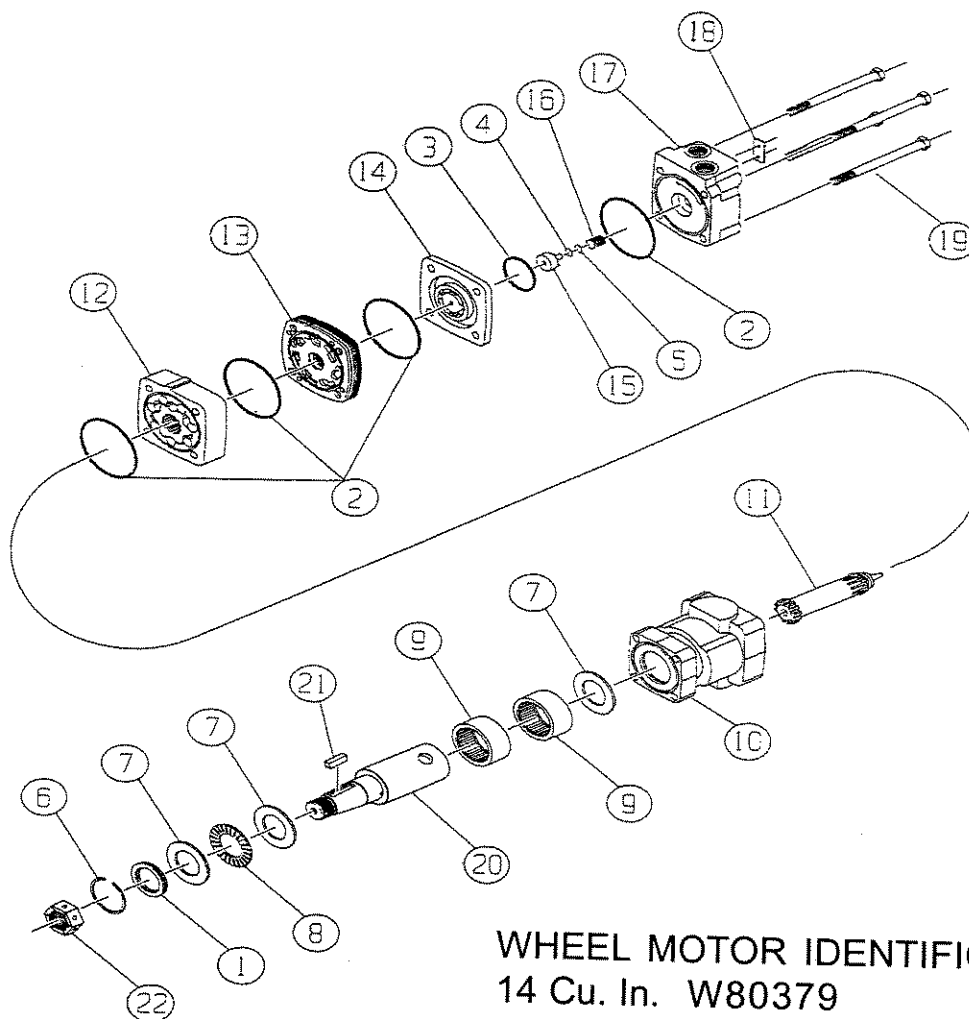


REF #	PART #	DESCRIPTION	QTY.
1	65070	Sundstrand 10A Pump - Right	1
2	N-168	Nut - 3/8"-24	4
3	W-169	Washer - 5/16" Grade 8 Flat	4
4	000365201	T Gear Box	1
5	788101	T Box Gasket	1
6	772150	T Box Cover Plate	1
7	792025	T Box Cover Plate Bolt	4
8	65206	3/8" Threaded Rod	2
9	K-102	Woodruff Key 3/16"x 3/4"	1
10	W-167	3/4"x1/8" Hardened Flat Washer	1
11	9907500X750S	Transmission Pulley	1
12	W-132	3/4" Belleville Washer	1
13	N-114	Nut - 3/4"-16	1
14	65004	High Pressure Port Fitting	4
15	65071	Sundstrand 10A Pump - Left	1

REF #	PART #	DESCRIPTION	QTY.
16	67015	Case Bleed Fitting	2
17	65072	Charge Pump Inlet Fitting	2
18	25-130-30	Dump Valve - no cross port	2
19	65001	Small Bell Housing	2
20	788030B	Bearing Plate Gasket	2
21	792026	Bell Housing Bolt	8
22	65024	Pump O-Ring	2
23	68031	T Box Fitting (Brass)	2
24	N-184	Nut 3/8"-24 (Harden)	4

DIXIE CHOPPER

WHEEL MOTOR



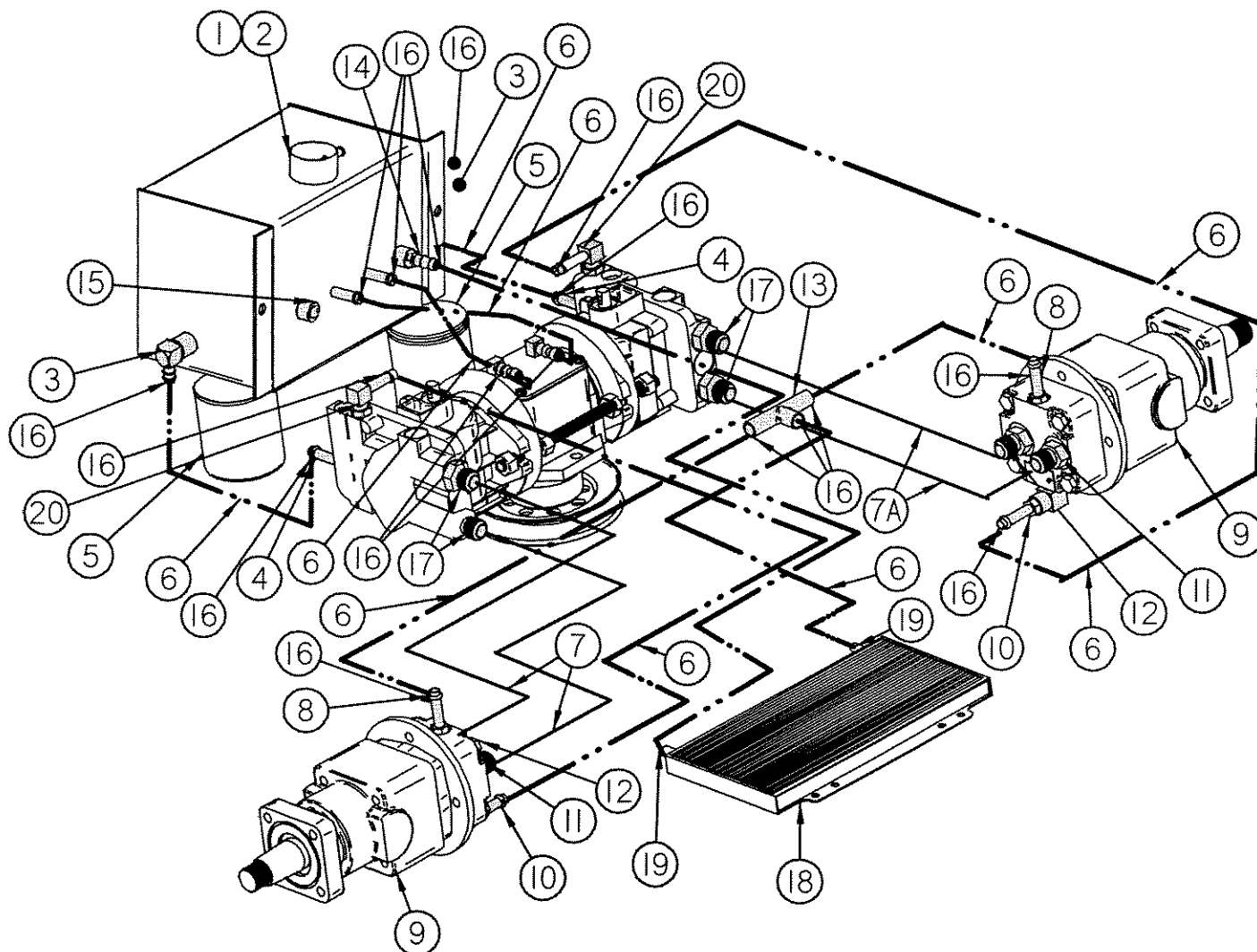
WHEEL MOTOR IDENTIFICATION #18
 14 Cu. In. W80379
 18 Cu. In. W80380

REF #	PART #	DESCRIPTION	QTY.
	PB333700	Seal Kit (Contains item 1-5)	
1	PB018069	Dust/Shaft Seal	1
2	IN KIT	Body Seal	4
3	IN KIT	Commutator Seal	1
4	IN KIT	O-ring Seal	1
5	IN KIT	Teflon Back-up Seal	1
6	PB018073	Snap Ring	1
7	PB018054	Thrust Washer	3
8	PB018052	Thrust Bearing	1
9	PB018053	Housing Bearing	2
10	PB130015	Housing	1
11	PB014027	Drive Link (14 cu.in.)	1
	PB014027	Drive Link (18 cu.in.)	1

REF #	PART #	DESCRIPTION	QTY.
12	PB332014	Rotor Assembly (14 cu.in.)	1
	PB332018	Rotor Assembly (18 cu.in.)	1
13	PB015008	Manifold	1
14	PB012013	Commutator Assembly	1
15	PB018056	Endcover Piston	1
16	PB018059	Piston Spring	1
17	PB160007G	Endcover	1
18	N/A	ID Tag	1
19	PB334014	Assembly Bolts (14 cu.in.)	4
	PB334018	Assembly Bolts (18 cu.in.)	4
20	PW72545	Shaft	1
21	PW72546	Shaft Key	1
22	PB339303P	Shaft Nut	1

DIXIE CHOPPER

HYDRAULIC HOSE DIAGRAM

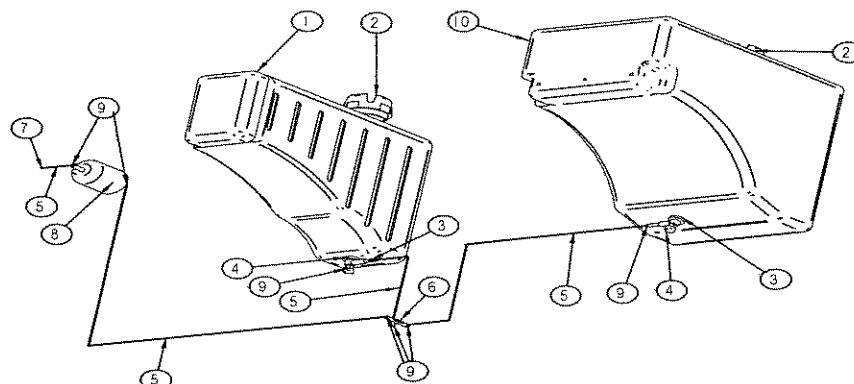


REF #	PART #	DESCRIPTION	QTY.
1	200008	Hydraulic Tank (3-1-02)	1
2	40117-T	T- Handle Cap w/ Dipstick	1
3	60125	90 - 3/8" NPT x3/8" Barb	2
4	65072	Charge Pump Inlet Fitting	2
5	68140	Filter - Hydro Zinga 40 Micron	2
6	65108	5/8" Clear Hose	/ft
7	65073	High Pressure Black Hydro Hose	2
7A	65074	High Pressure Black Hydro Hose	2
8	67016	1/4" Oring x 3/8" Barb 90	2
9	67114	Wheel Motor - 14 Cu. In. (XF2400,XWK2501,XF2500, XF2600)	2
	67118-W	Wheel Motor - 18 Cubic In. (XW2300,	

REF #	PART #	DESCRIPTION	QTY.
10	67017	90 - degree fitting	2
	67014	Brass fitting	2
11	87104	Steel Fitting	2
12	87104	Steel Fitting	2
13	67008	3/8" Tee	1
14	67014	3/8" Barbed X 1/4 MPT Fitting	1
15	65009	3/8" Pipe Plug	1
16	67013	Clamps for 65108 (Green)	20
17	65004	High Pressure Port Fitting	4
18	60103-L	Oil Cooler	1
19	68231	#4 Micro Hose Clamp	2
20	67015	90 degree fitting	2

DIXIE CHOPPER

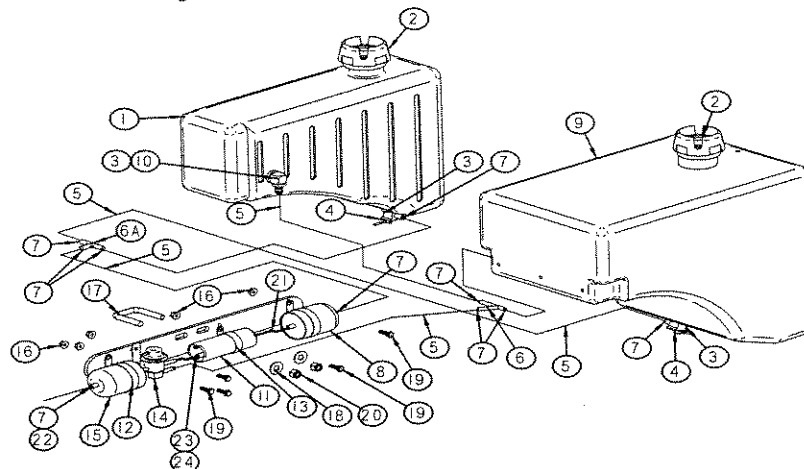
XW2300,XW2400,XF2500,XW2500,XWK2501,XWK2503 FUEL SYSTEM



REF #	PART #	DESCRIPTION	QTY.
1	40204-1	3 Gal. Fuel Tank (XWK2501 Both)	1
2	600035	Fuel Cap - Manual Vent	2
	40117-1	Fuel Cap - Manual Vent w/Guage (Optional)	
3	40220	Fuel Tank Bushing	2
4	400016	Valve - Fuel Tank Shut-Off	2
5	97374	Gas Line - 5/16"	/ft.

REF #	PART #	DESCRIPTION	QTY.
6	97369	Gas Line "Y" - 5/16"	1
7	60124	Hose Clamp	1
8	97392	Filter - Gas & Water Parker	1
9	72012	Spring Clamp (Black)	7
10	400015	7 Gal. Fuel Tank	1

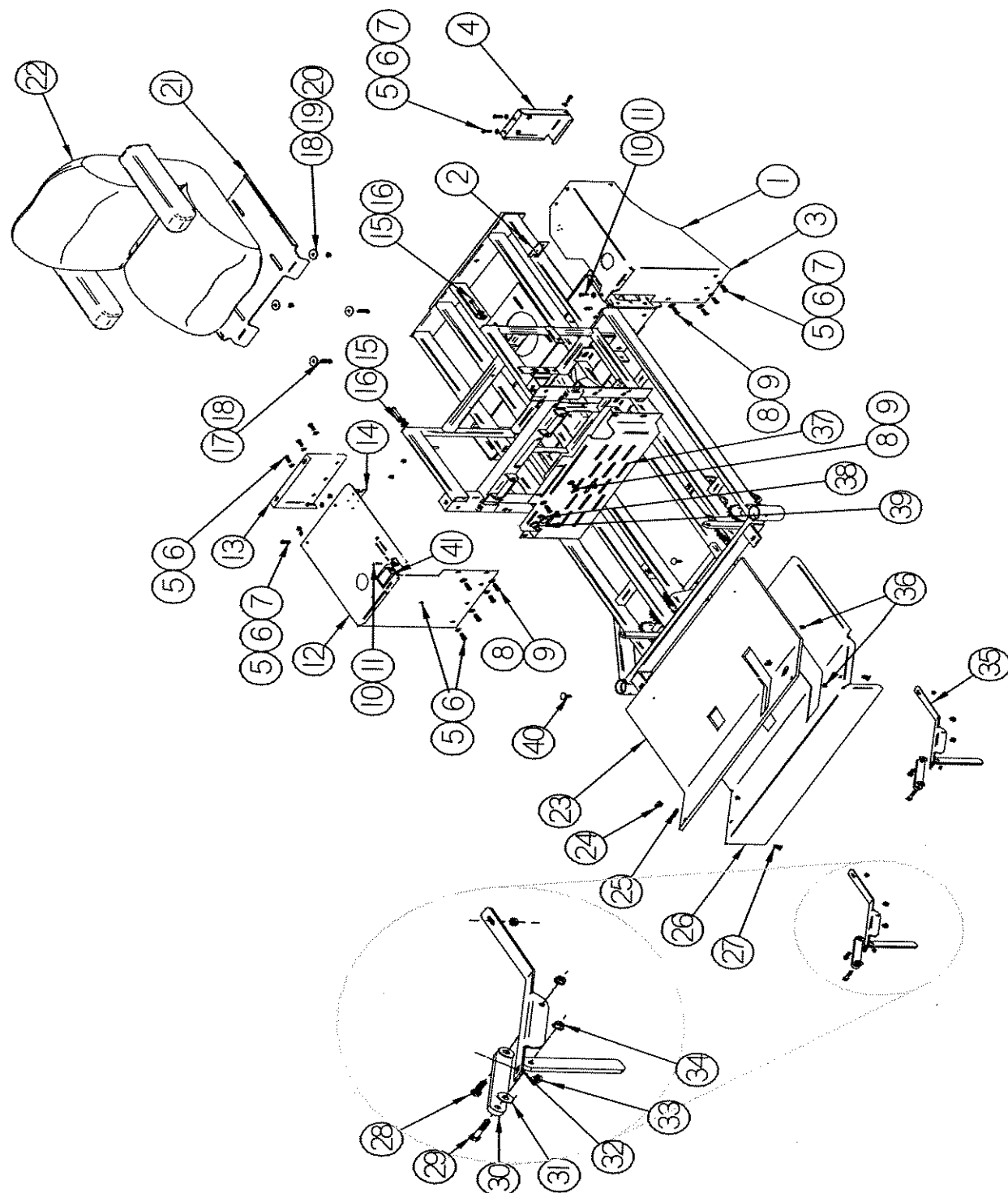
XF2600,XW2600 EFI FUEL SYSTEM



REF #	PART #	DESCRIPTION	QTY.
1	40204-1	3 Gal. Fuel Tank	1
2	40117-1	Fuel Cap - Manual Vent w/Guage	2
3	40220	Fuel Tank Bushing	4
4	400016	Valve - Fuel Tank Shut-Off	2
5	97374	Gas Line - 5/16"	/ft.
6	97369	Gas Line "Y" - 5/16"	1
6a	65008	TEE - 5/16x 5/16 x 5/16	1
7	72012	Spring Clamp (Black)	14
8	97392	Filter - Gas & Water Parker	1
9	400015	7 Gal. Fuel Tank	1
10	72218	Fititing 1/8MP x 5/16 90'	2
11	N/A	Kohler Part - (Pump)	1
12	C-108	Clamp	2

REF #	PART #	DESCRIPTION	QTY.
13	C-110	Clamp	1
14	N/A	Kohler Part - (Regulator)	1
15	N/A	Kohler Part - (Filter)	1
16	N-102	Nut	5
17	B-206	U Bolt	1
18	W-104	Washer	2
19	B-102	Bolt	5
20	N-107	Nut	2
21	97374	Gas Line - 5/16	/ft.
22	600029	Clamp	5
23	500005	Ground Wire - (F/ Fuel P.)	1
24	N-182	Nut (For Fuel Pump)	2

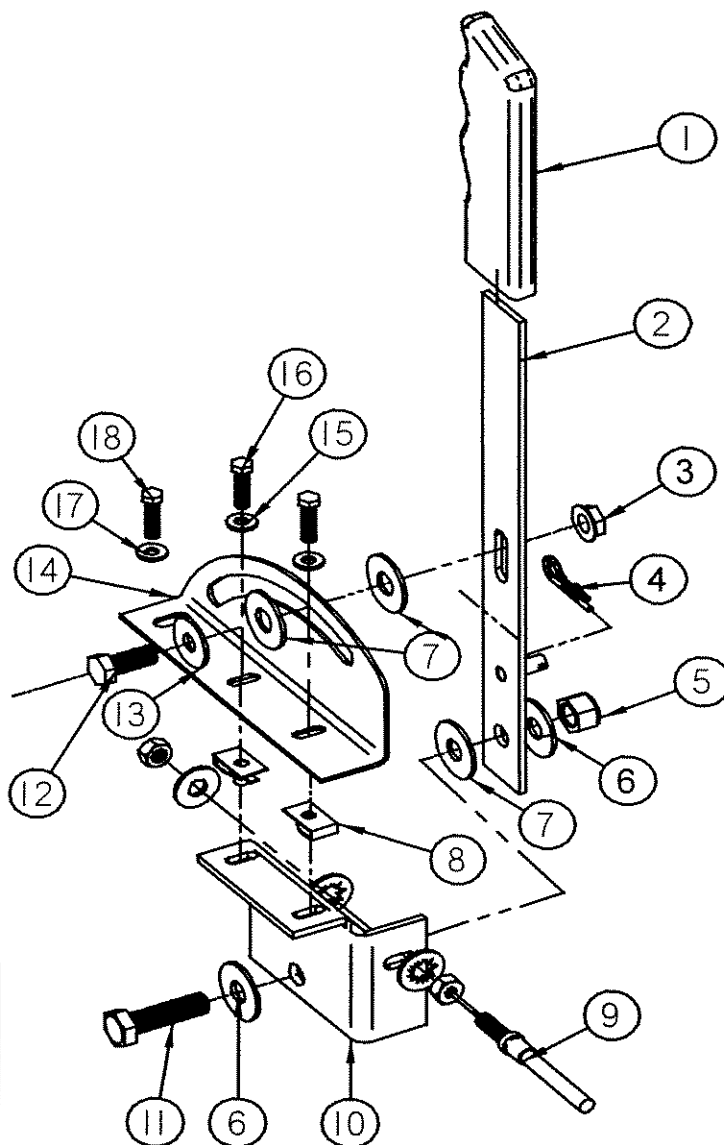
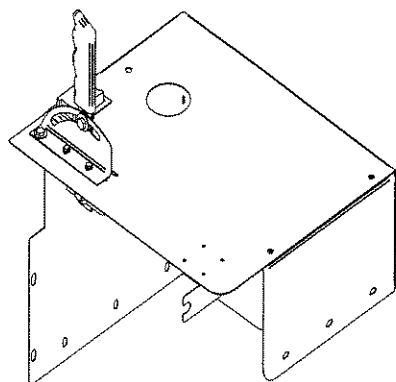
DIXIE CHOPPER BODY



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DIXIE CHOPPER

THROTTLE ASSEMBLY

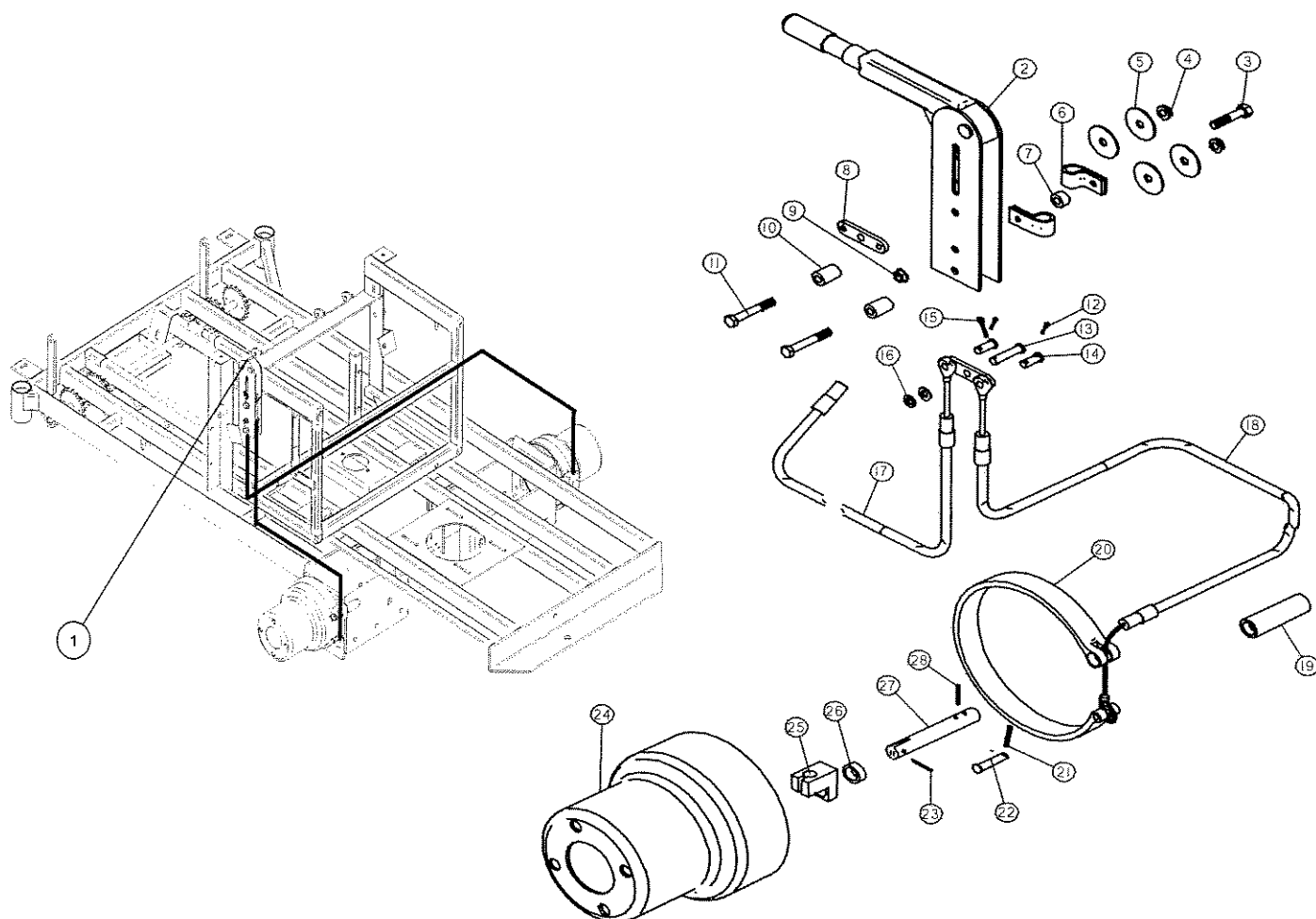


REF #	PART #	DESCRIPTION	QTY.
	68250	Complete Throttle Assembly	
1	67258	Handle Grip (Black)	1
2	97012	Handle Weldment	1
3	N-134	5/16" Flange Lock Nut	1
4	20224	Hairpin Cotter	1
5	N-107	3/8" -16 Nyloc Nut	1
6	W-104	3/8" Standard Flat Washer	2
7	W-125	3/8" Nylon Washer	3
8	C-105	C Clip	2
9	68249	Throttle Cable	1
	364000668211	Throttle Cable (Honda/Kawasaki)	1
		Washer	2
		Hex Nut	2
		Cable and Liner	1
10	97011	Lower Throttle Mounting Bracket	1

REF #	PART #	DESCRIPTION	QTY.
11	B-108	3/8"-16 x1" Bolt	1
12	B-107	5/16"-18 x 3/4" Bolt	1
13	W-113	5/16" Flat Washer	1
14	65270	Upper Stainless Throttle Bracket	1
14	400079	Kaw. Throttle Bracket (XWK2501 & XWK2503)	1
15	W-152	#10 Stainless Washer	2
16	B-203	10-24x3/4" Stainless Bolt	2
17	W-153	1/4" Stainless Flat Washer	1
18	B-209	1/4"-20x3/4" Bolt	1

DIXIE CHOPPER

BRAKE ASSEMBLY

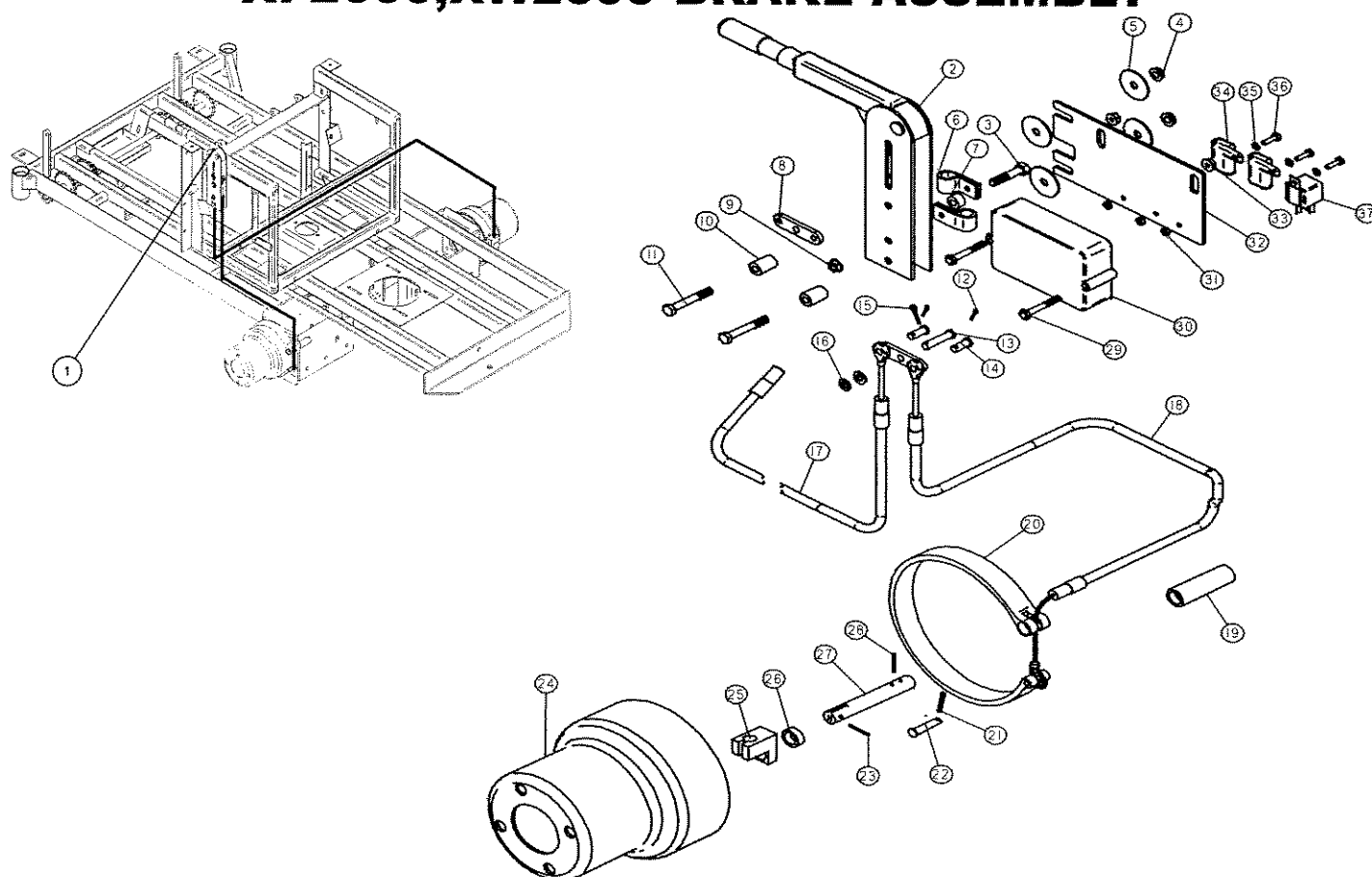


REF #	PART #	DESCRIPTION	QTY.
1	N/A	Complete Brake	1
2	97094	Brake Handle Assembly (Inc. #2 - #18)	1
3	N/A	Bolt	1
4	N-134	Nut	2
5	W-106	Washer	4
6	65061	R Clip	2
7	65063	Spacer	1
8	65060	Pivot Plate	2
9	N/A	Nut	1
10	65062	Spacer	2
11	B-156	Bolt	2
12	N/A	Hairpin Cotter	2
13	P-129	Pin	1
14	P-112	Pin	2
15	N/A	Hairpin Cotter	1

REF #	PART #	DESCRIPTION	QTY.
16	W-102	Flat Washer	2
17	65247	Right Brake Cable (Long)	1
18	65246	Left Brake Cable (Short)	1
19	65277	Bushing (Welded on Frame)	2
20	65244	Brake Band	2
21	P-108	Hairpin Cotter	2
22	P-107	Pin	2
23	P-118	Roll Pin	2
24	67266	Brake Drum	2
25	991100025	Brake Cable Retainer	2
26	65278 65284 30112	Spacer Use # 65278 and 30112 or #65284 to place brake band fully onto brake drum.	
27	65243	Brake Pin	2
28	P-118	Roll Pin	2

DIXIE CHOPPER

XF2600,XW2600 BRAKE ASSEMBLY

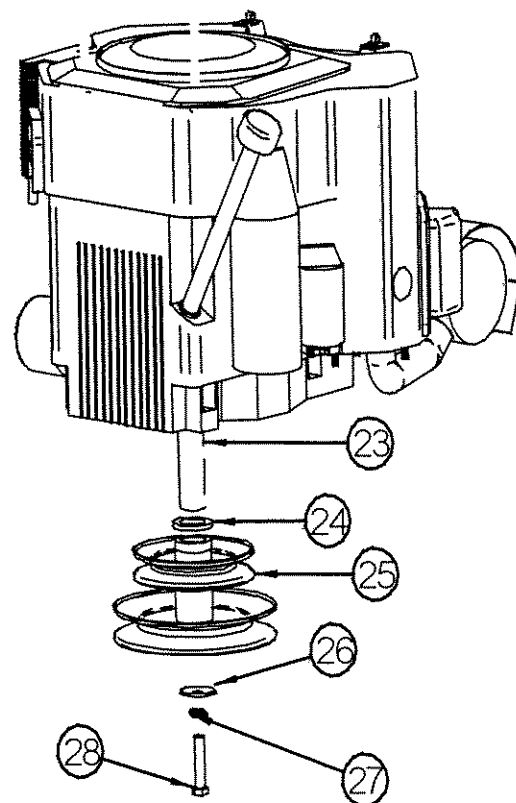
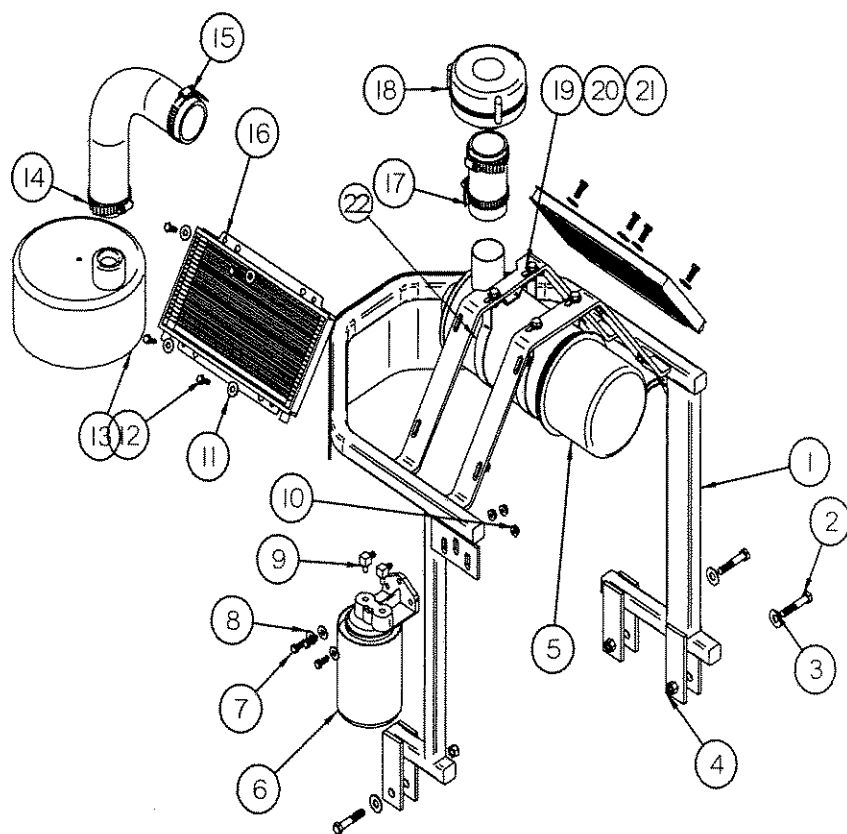


REF #	PART #	DESCRIPTION	QTY.
1	N/A	Complete Brake	1
2	97094	Brake Handle Assembly (Inc. #2 - #18)	1
3	N/A	Bolt	1
4	N-134	Nut	2
5	W-106	Washer	4
6	65061	R Clip	2
7	65063	Spacer	1
8	65060	Pivot Plate	2
9	N/A	Nut	1
10	65062	Spacer	2
11	B-156	Bolt	2
12	N/A	Hairpin Cotter	2
13	P-129	Pin	1
14	P-112	Pin	2
15	N/A	Hairpin Cotter	1
16	W-102	Flat Washer	2
17	65247	Right Brake Cable (Long)	1
18	65246	Left Brake Cable (Short)	1
19	65277	Bushing (Welded on Frame)	2
20	65244	Brake Band	2

REF #	PART #	DESCRIPTION	QTY.
21	P-108	Hairpin Cotter	2
22	P-107	Pin	2
23	P-118	Roll Pin	2
24	67266	Brake Drum	2
25	991100025	Brake Cable Retainer	2
26	65278 65284 30112	Spacer Use # 65278 and #30112 or # 65284 to place brake band fully onto brake drum.	
27	65243	Brake Pin	2
28	P-118	Roll Pin	2
29	B-257	1/4"-20x1.75" Bolt	2
30	N/A	Kohler Part - EFI Module	1
31	N-179	Nut	3
32	600009	EFI Module Mount	1
33	N-102	1/4"-2- Whiz Nut	2
34	N/A	Fuse Holder	2
35	W-175	Washer	3
36	B-258	Bolt	3
37	N/A	Relay	1

DIXIE CHOPPER

ENGINE - Kohler 23 Hp



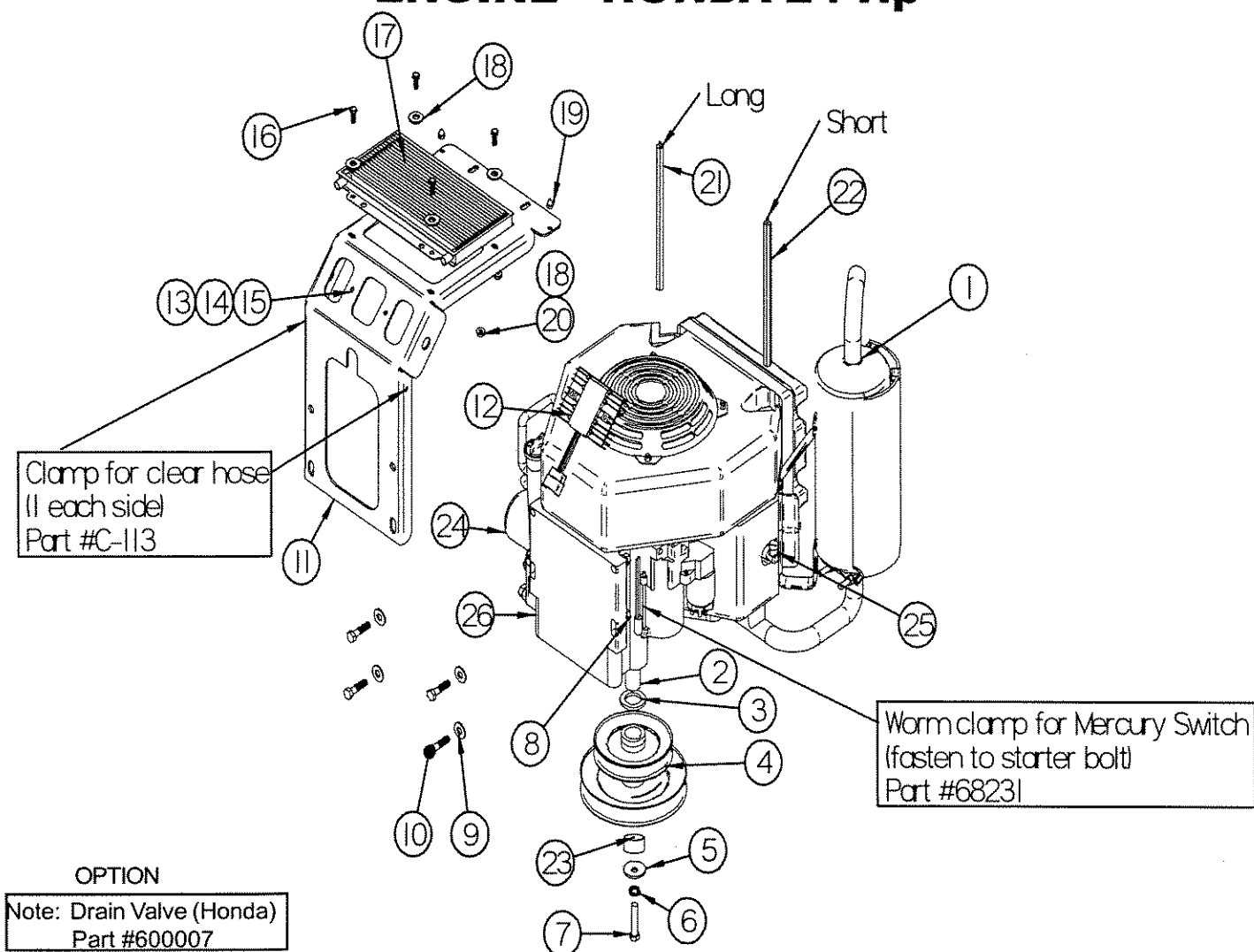
Note: Donaldson air filter wing nut
Part #P101870

REF #	PART #	DESCRIPTION	QTY.
1	70100-22	Oil Cooler Bracket	1
2	B-165	3/8"-16x2" Bolt	3
3	W-104	3/8" Standard Flat Washer	3
4	N-107	3/8"-16 Nyloc Nut	3
5	90121	Donaldson Air Cleaner Complete	1
	P103007	End Cap	1
	P002904	Clamp	1
	P102523	Rubber Baffle	1
	P101870	Internal Wing Nut	1
	90122	Filter Element	1
6	60119	Amsoil Filter	1
7	B-172	1/4"-20x1" Bolt	3
8	W-102	1/4" Standard Flat Washer	3
9	60113	1/8"x3/8" 90 degree fitting	2
10	N-102	1/4"-20 Whiz Flange Nut	11
11	W-102	1/4" Standard Flat Washer	16
12	B-102	1/4"-20x3/4" Bolt	8

REF #	PART #	DESCRIPTION	QTY.
13	72120	Air Plenum Cover	1
14	72126	2" Rubber Hose 90 Degree	1
15	90125	2" Worm Clamp	4
16	60103-L	Oil Cooler	2
17	72126-T	2" Rubber Hose Straight	1
18	90115	Turbo Pre-Cleaner	1
19	B-107	5/16"-18x3/4" Bolt	4
20	W-102	1/4" Standard Flat Washer	4
21	N-103-W	5/16"-18 Whiz Flange Nut	4
22	90123	Donaldson Mounting Bracket	2
23	K-100	1/4" Key	1
24	W-145	1-1/8" x 1-3/4" x 1/8" Washer	1
25	9907500X600D	Split Pulley 5" x 6"	1
26	W-144	7/16" Belleville Washer	1
27	W-108	7/16" Lock Washer	1
28	B-114	7/16"-20 x 3/4" Bolt	1
29	600011	Muffler - Hp Plus One	1

DIXIE CHOPPER

ENGINE - HONDA 24 Hp

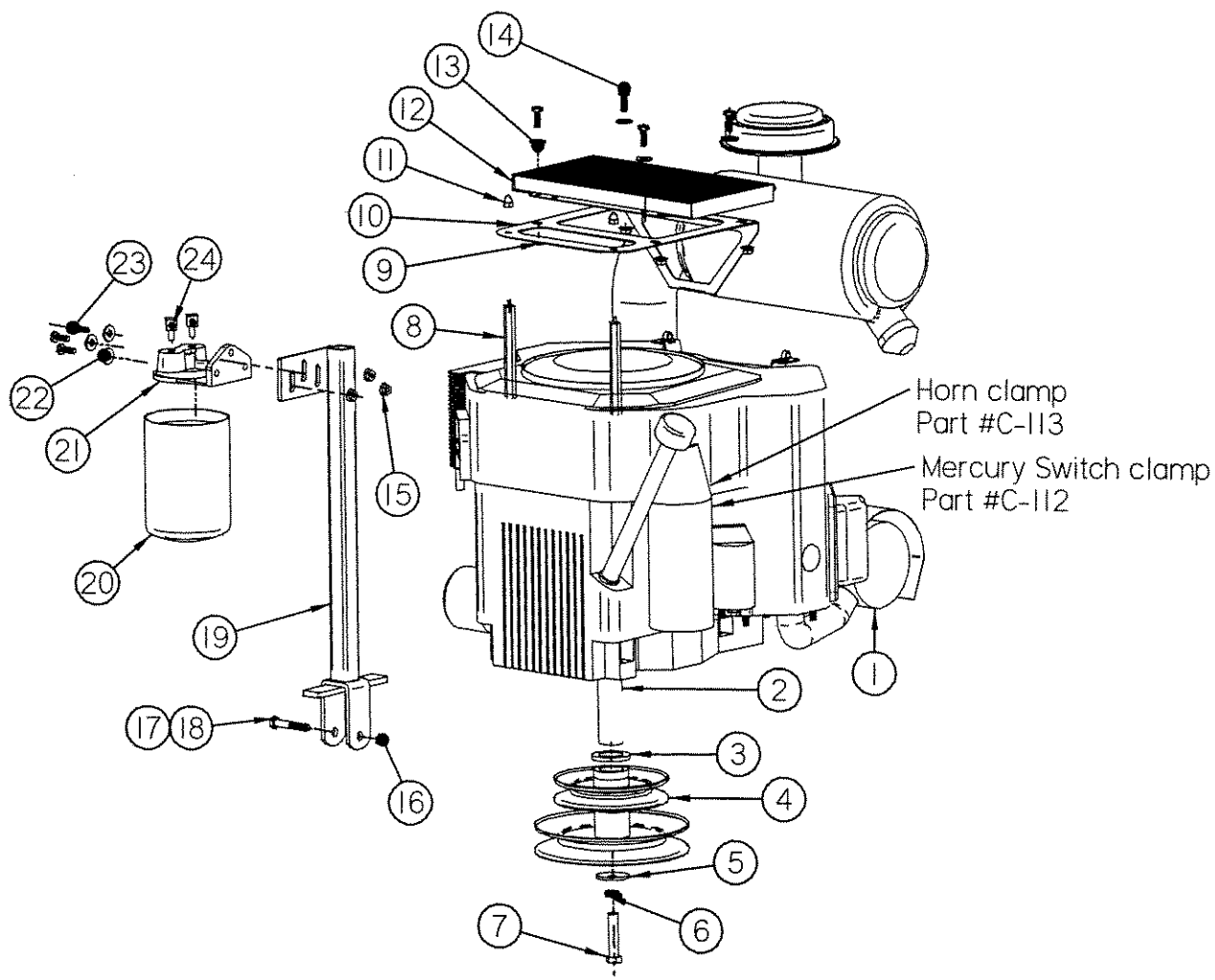


REF #	PART #	DESCRIPTION	QTY.
1	600008	Assembly - Hp Plus One Muffler	1
	600004	Muffler - Hp Plus One	1
	600003	Manifold - Hp Plus One Exhaust	1
	600013	Gasket - Exhaust Manifold	2
	600012	Clamp - Hp Plus One Muffler	1
2	K-100	1/4" Key	1
3	W-145	1-1/8" x 1-3/4" x 1/8" Washer	1
4	9907500X600D	Split Pulley 5" x 6"	1
5	W-144	7/16" Belleville Washer	1
6	W-108	7/16" Lock Washer	1
7	B-164	7/16" - 20 x 1 3/4" Bolt	1
8	N-108	3/8"-16 Whiz Flange Nut	4
9	W-104	3/8" Flat Washer	4
10	B-124	3/8"-16 x 1.75" Bolt	4
11	400010	Bracket - Honda Oil Cooler	1
12	N/A	Ignition Module	1

REF #	PART #	DESCRIPTION	QTY.
13	B-148	1/4" - 20 x 1 1/4"	2
14	W-102	1/4" Flat Washer	2
15	N-102	1/4"-20 Whiz Flange Nut	2
16	B-101	1/4" - 20 x 1/2" Bolt	4
17	60103-L	Oil Cooler	1
18	W-102	1/4" Flat Washer	4
19	N-177	M6-1.0 Acorn Nut	2
20	N-102	1/4"-20 Whiz Flange Nut	4
21	600015	Bolt - 1/2" x 10" Hex Honda Oil Cooler	1
22	600014	Bolt - 1/2" x 9.5" Hex Honda Oil Cooler	1
23	364000168203	Spacer	1
24	600051	Filter - Honda Oil	1
25	600052	Plug - Honda Spark	2
26	600049	Filter - Honda Flat Element Air	1
	600050	Filter - Foam Outer Honda Air	1

DIXIE CHOPPER

ENGINE - KOHLER 25 Hp

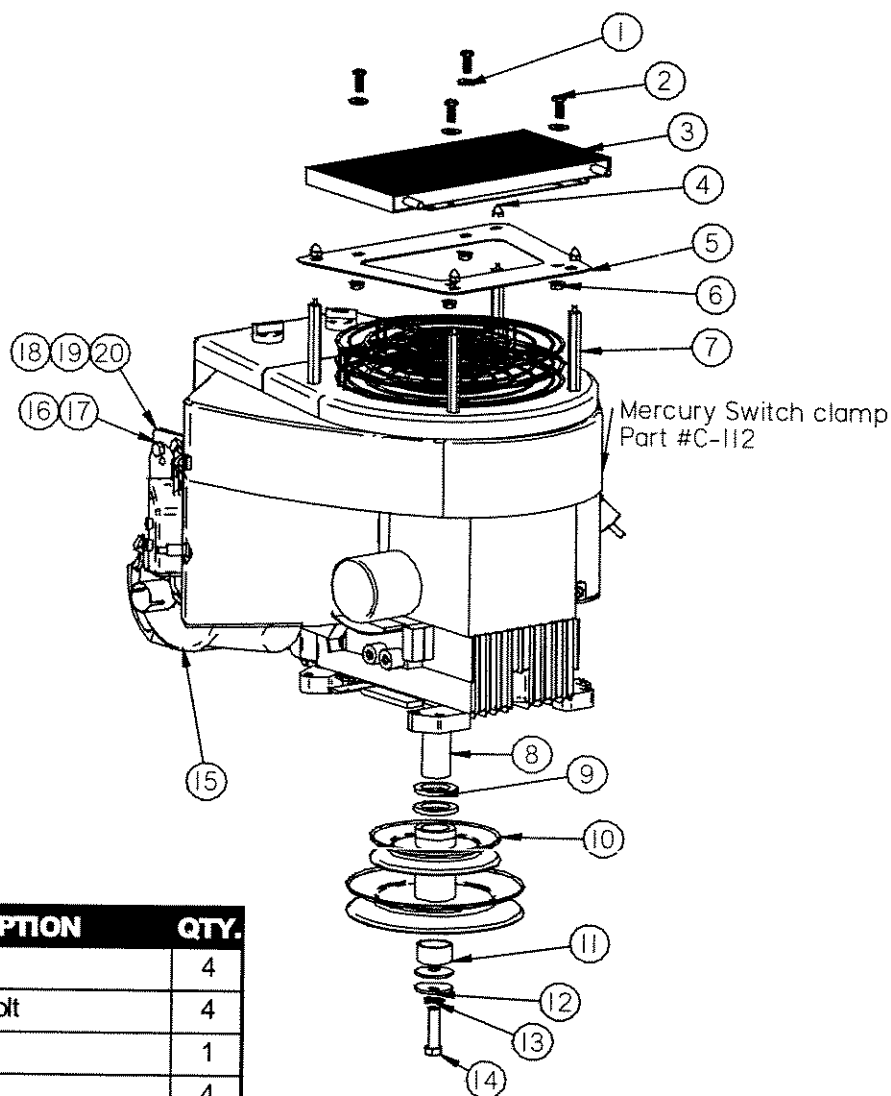


REF #	PART #	DESCRIPTION	QTY.
1	600011	Muffler - Hp Plus One	1
2	K-100	1/4" Key	1
3	W-145	1-1/8" x 1-3/4" x 1/8" Washer	1
4	9907500X600D	Split Pulley 5" x 6"	1
5	W-144	7/16" Belleville Washer	
6	W-108	7/16" Lock Washer	1
7	B-114	7/16"-20 x .750" Bolt	1
8	600016	Bolt - 1/2" x 4" Hex Kohler Oil Cooler	2
9	N-102	1/4"-20 Whiz Flange Nut	4
10	400017	Bracket - Kohler Oil Cooler	1
11	N-177	M6-1.0 Acom Nut	2
12	60103-L	Oil Cooler	1

REF #	PART #	DESCRIPTION	QTY.
13	W-102	1/4" Flat Washer	4
14	B-101	1/4" - 20 x 1/2" Bolt	4
15	N-102	1/4"-20 Whiz Flange Nut	3
16	N-107	3/8"-16 Nyloc Nut	1
17	B-165	3/8"-16 x 2" Bolt	1
18	W-104	3/8" Standard Flat Washer	1
19	400025	Amsoil Filter Mount	1
20	60119	Amsoil Filter	1
21	60122	Amsoil Filter Head	1
22	W-102	1/4" Washer	3
23	B-172	1/4"-20 x 1" Bolt	3
24	60113	1/8"x3/8" 90 degree fitting	2

DIXIE CHOPPER

ENGINE - KAWASAKI 25 Hp

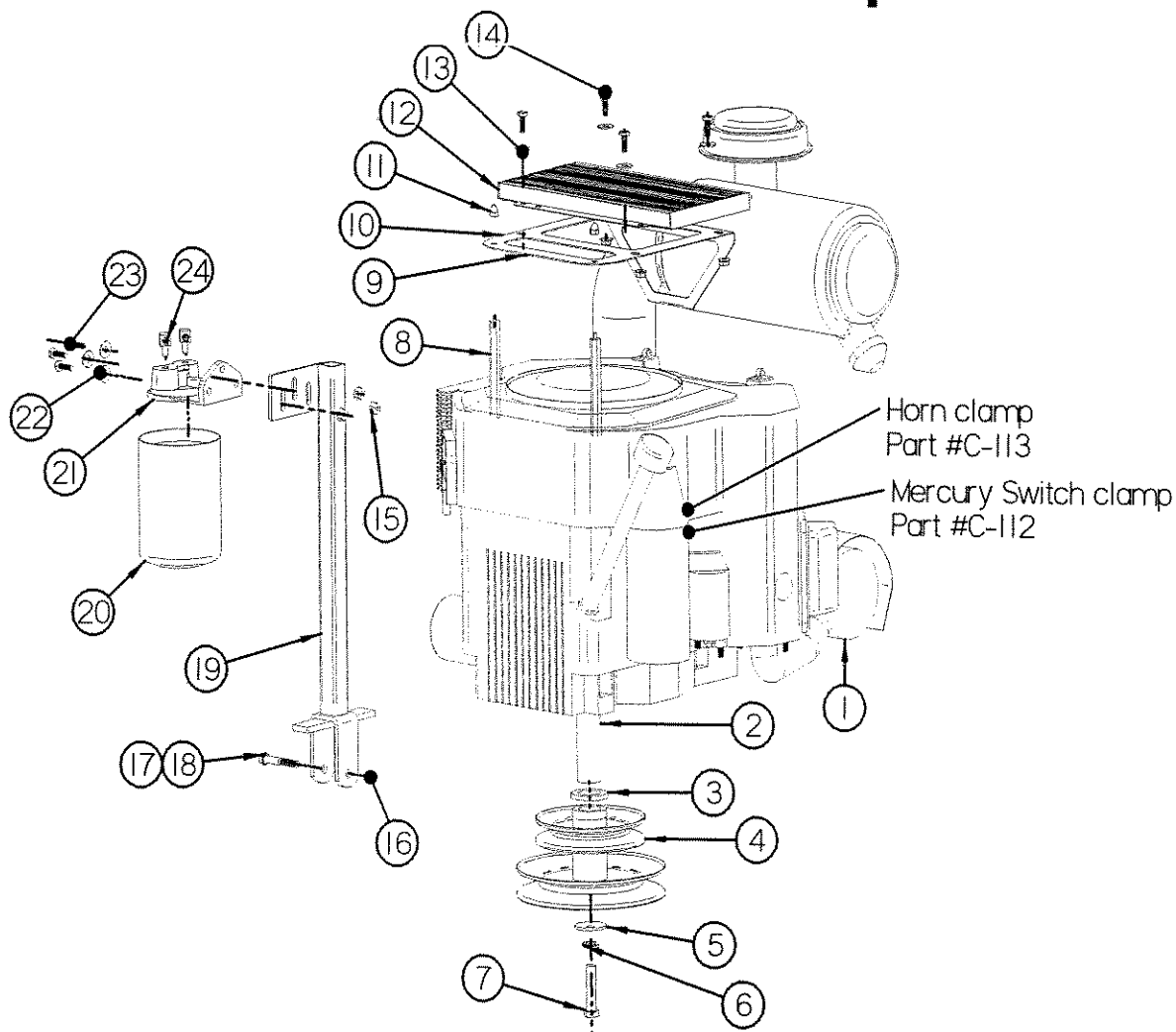


REF #	PART #	DESCRIPTION	QTY.
1	W-102	1/4" Flat Washer	4
2	B-101	1/4" - 20 x 1/2" Bolt	4
3	60103-L	Oil Cooler	1
4	N-177	M6-1.0 Acorn Nut	4
5	400024	Bracket - Kawasaki Oil Cooler	1
6	N-102	1/4"-20 Whiz Flange Nut	4
7	600017	Bolt - 1/2" x 4.25" Hex Kawasaki Oil Cooler	4
8	K-100	1/4" Key	1
9	W-145	1-1/8" x 1-3/4" x 1/8" Washer	2
10	9907500X600D	Split Pulley 5" x 6"	1
11	364000168203	Spacer - Kawasaki Crank	1
12	W-144	7/16" Belleville Washer	2
13	W-108	7/16" Lock Washer	1
14	B-164	7/16"-20 x 1.75" Bolt	1

REF #	PART #	DESCRIPTION	QTY.
15	600010	Assembly - Hp Plus One Muffler	1
	N/A	Gasket - Exhaust Manifold	2
16	600021	Bracket - Left Muffler Mount	1
17	600020	Bracket - Right Muffler Mount	1
18	B-107	5/16"-18x3/4" Bolt	2
19	W-102	1/4 Flat Washer	2
20	N-103W	5/16" Whiz Flange Nut	2

DIXIE CHOPPER

ENGINE - KOHLER 26 Hp

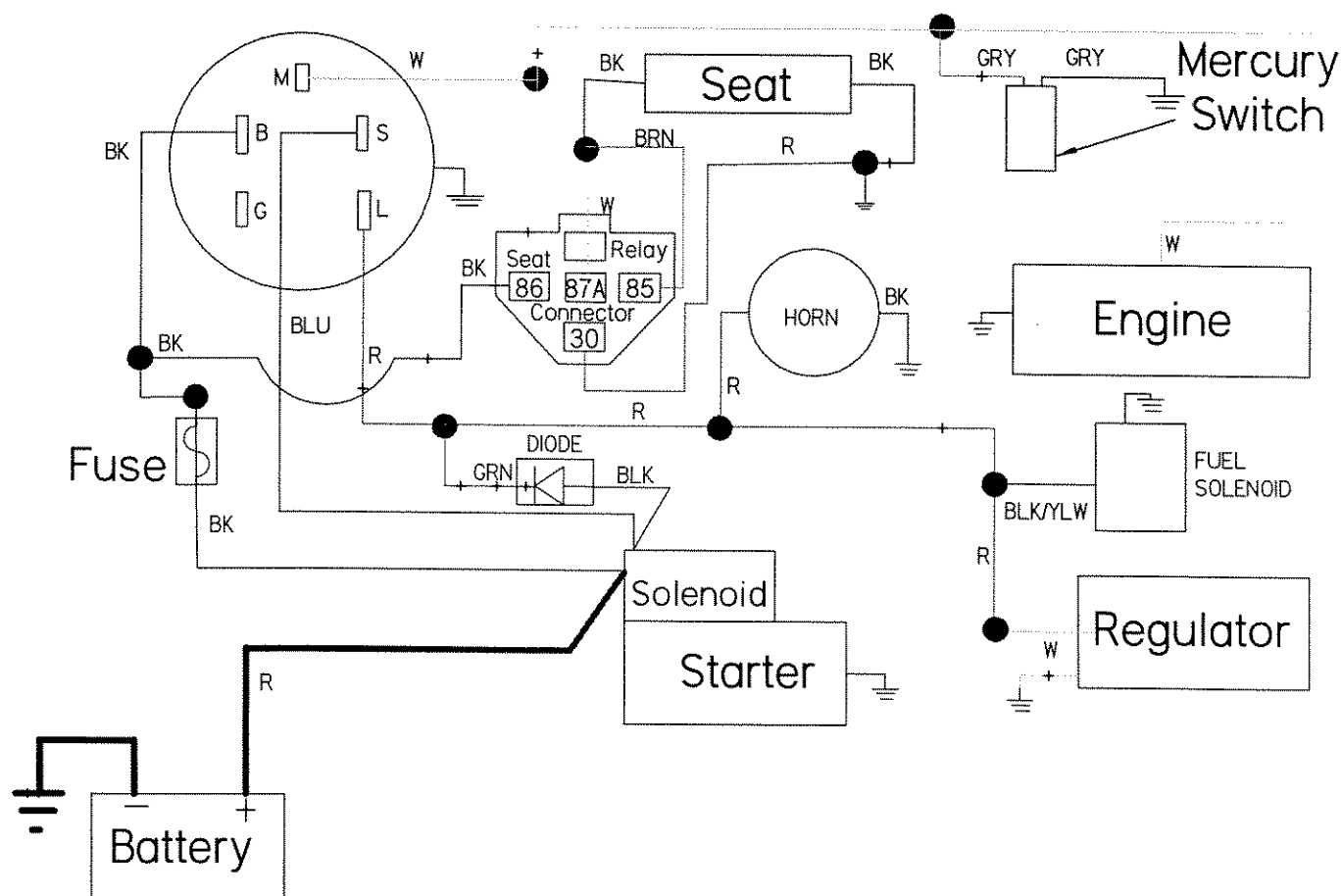


REF #	PART #	DESCRIPTION	QTY.
1	600018	Muffler - Hp Plus One EFI	1
2	K-100	1/4" Key	1
3	W-145	1-1/8" x 1-3/4" x 1/8" Washer	1
4	9907500X600D	Split Pulley 5" x 6"	1
5	W-144	7/16" Belleville Washer	1
6	W-108	7/16" Lock Washer	1
7	B-114	7/16"-20 x .750" Bolt	1
8	600016	Bolt - 1/2" x 4" Hex Kohler Oil Cooler	2
9	N-102	1/4"-20 Whiz Flange Nut	4
10	400017	Bracket - Kohler Oil Cooler	1
11	N-177	M6-1.0 Acom Nut	2
12	60103-L	Oil Cooler	1

REF #	PART #	DESCRIPTION	QTY.
13	W-102	1/4" Flat Washer	4
14	B-101	1/4" - 20 x 1/2" Bolt	4
15	N-102	1/4"-20 Whiz Flange Nut	3
16	N-107	3/8"-16 Nyloc Nut	1
17	B-165	3/8"-16 x 2" Bolt	1
18	W-104	3/8" Standard Flat Washer	1
19	400025	Amsoil Filter Mount	1
20	60119	Amsoil Filter	1
21	60122	Amsoil Filter Head	1
22	W-102	1/4" Washer	3
23	B-172	1/4"-20 x 1" Bolt	3
24	60113	1/8"x3/8" 90 degree fitting	2

DIXIE CHOPPER

HONDA ELECTRICAL DIAGRAM



Low Oil Horn Mount

Kawasaki	No Horn
Kohler	Mounts to Engine via C-113
Honda	Mounts to Oil Cooler Bracket

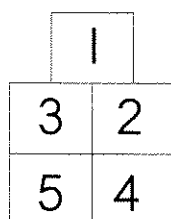
REF #	PART #	DESCRIPTION	QTY.
1	500001	Honda Wiring Harness	1
2	20245	Ignition Switch	1
3	20246-T	Hour Meter/Tach	1
4	68247	Tach Bracket	1
5	N/A	Battery	1
6	20228	Battery Strap	1
7	14078	Battery Box	1
8	20225-B	Red Rubber Boot	1
9	20227-72	Battery Cable Positive (72")	1

REF #	PART #	DESCRIPTION	QTY.
10	20226-B	Battery Cable Ground (12")	1
11	40229	Mercury Switch	1
12	68231	Clamp for Mercury Switch	1
	C-112	Honda Merc. Switch Clmp.	1
13	65510	Seat Relay	1
14	97191	Seat Relay Pigtail	1
15	65509	Fuse	1
16	20254	Fuse Holder	1
17	60117	Low Oil Horn	1

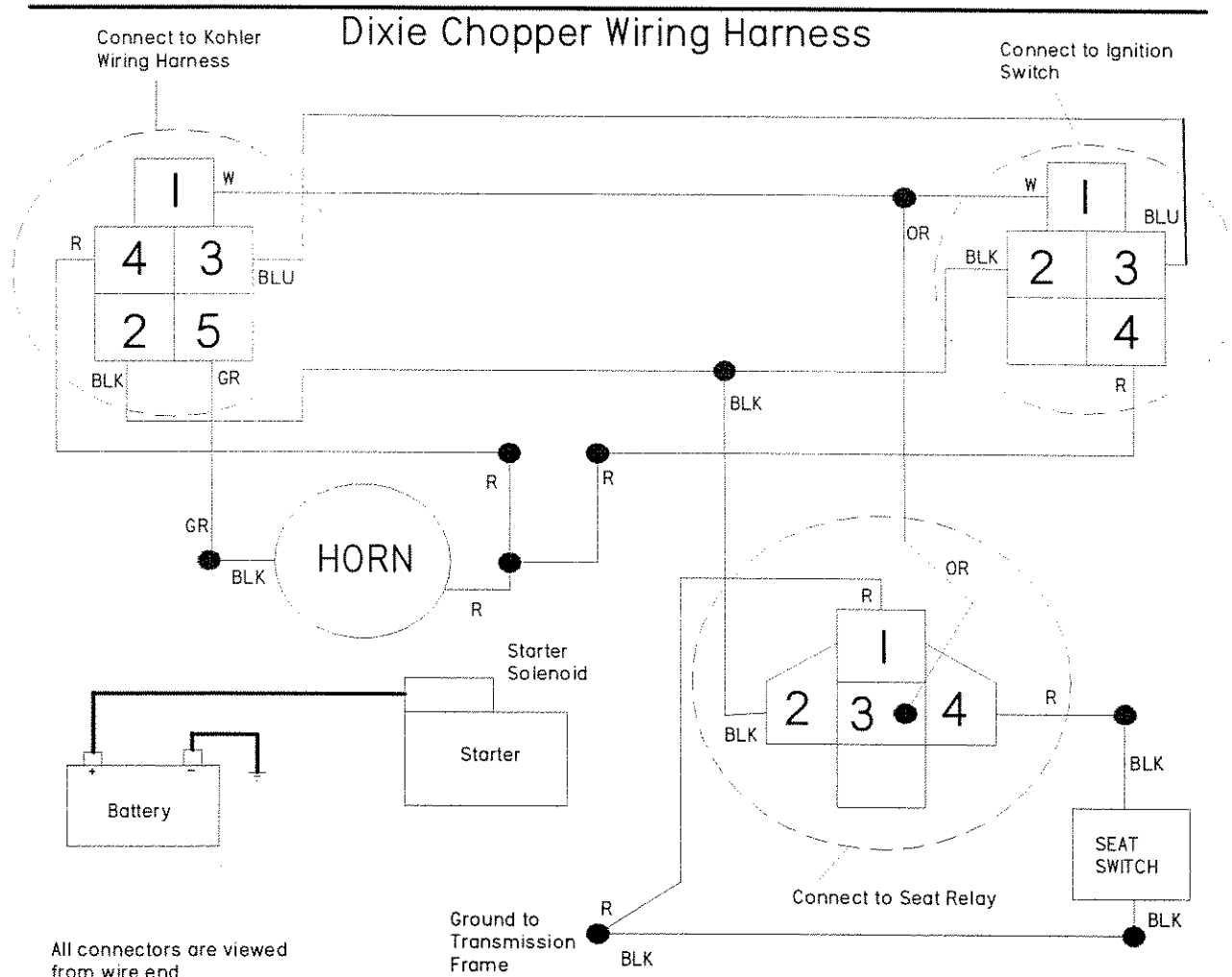


KOHLER ELECTRICAL DIAGRAM

Kohler Wiring
Harness



1. White (kill wire)
2. Red (charge wire)
3. Blue (start wire)
4. Fused wire (to hot post on starter)
5. Green (from oil sending unit)

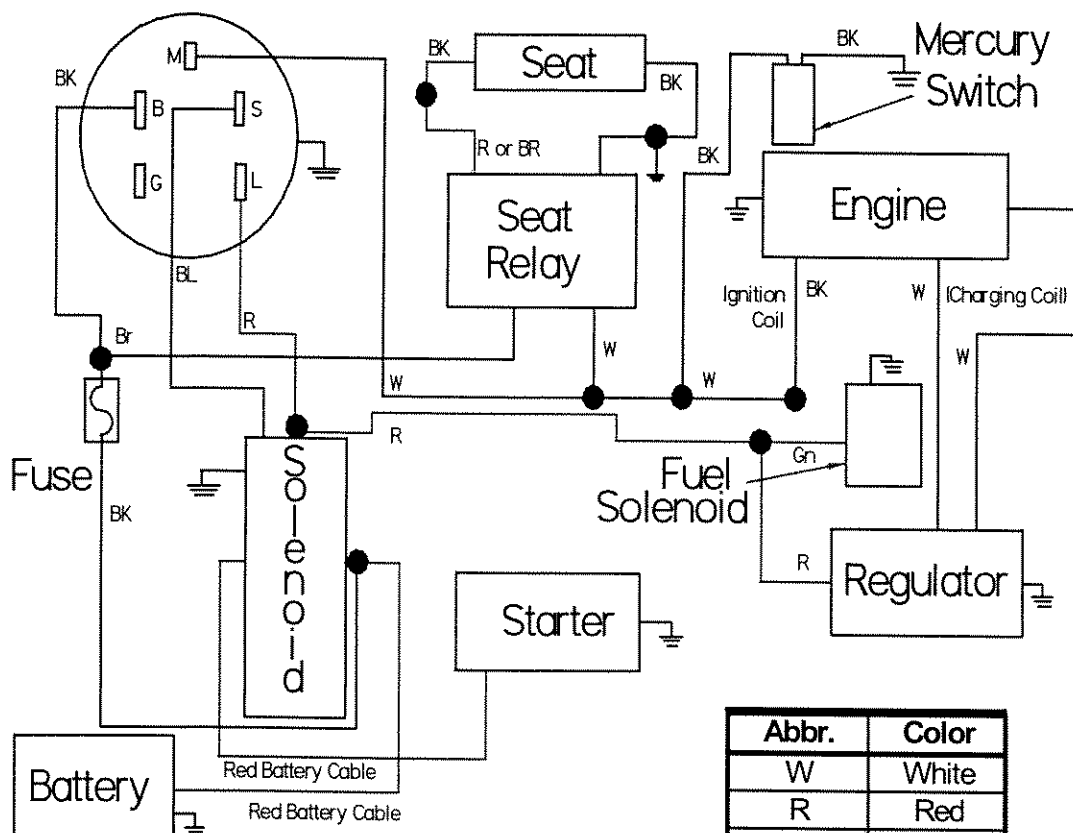


REF #	PART #	DESCRIPTION	QTY.
1	65522	Kohler Wiring Harness	1
2	20245	Ignition Switch	1
3	20246-T	Hour Meter/Tach	1
4	68247	Tach Bracket	1
5	N/A	Battery	1
6	20228	Battery Strap	1
7	14078	Battery Box	1
8	20225-B	Red Rubber Boot	1
9	20227-72	Battery Cable Positive (72")	1

REF #	PART #	DESCRIPTION	QTY.
10	20226-B	Battery Cable Ground (12")	1
11	40229	Mercury Switch	1
12	C-112	Clamp for Mercury Switch	1
13	65510	Seat Relay	1
14	97191	Seat Relay Pigtail	1
15	65509	Fuse	1
16	20254	Fuse Holder	1
17	60117	Low Oil Horn	1

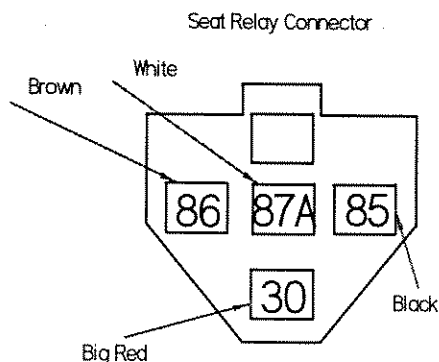
DIXIE CHOPPER

KAWASAKI ELECTRICAL DIAGRAM



Description	Part Number
Keyswitch	20245
Seat	64100-S
25 HP Engine	600000
Regulator	N/A
Battery	N/A
Starter	N/A
Solenoid	20253
Seat Relay	65510
Fuse	65509
Fuse Holder	20254
16" Battery Cable	20226-R
72" Battery Cable	20227-72
Wiring Harness	364000168205
Ground Cable	20226-B
Fuel Solenoid	N/A
Mercury Switch	40229
Red Rubber Boot	20225-B

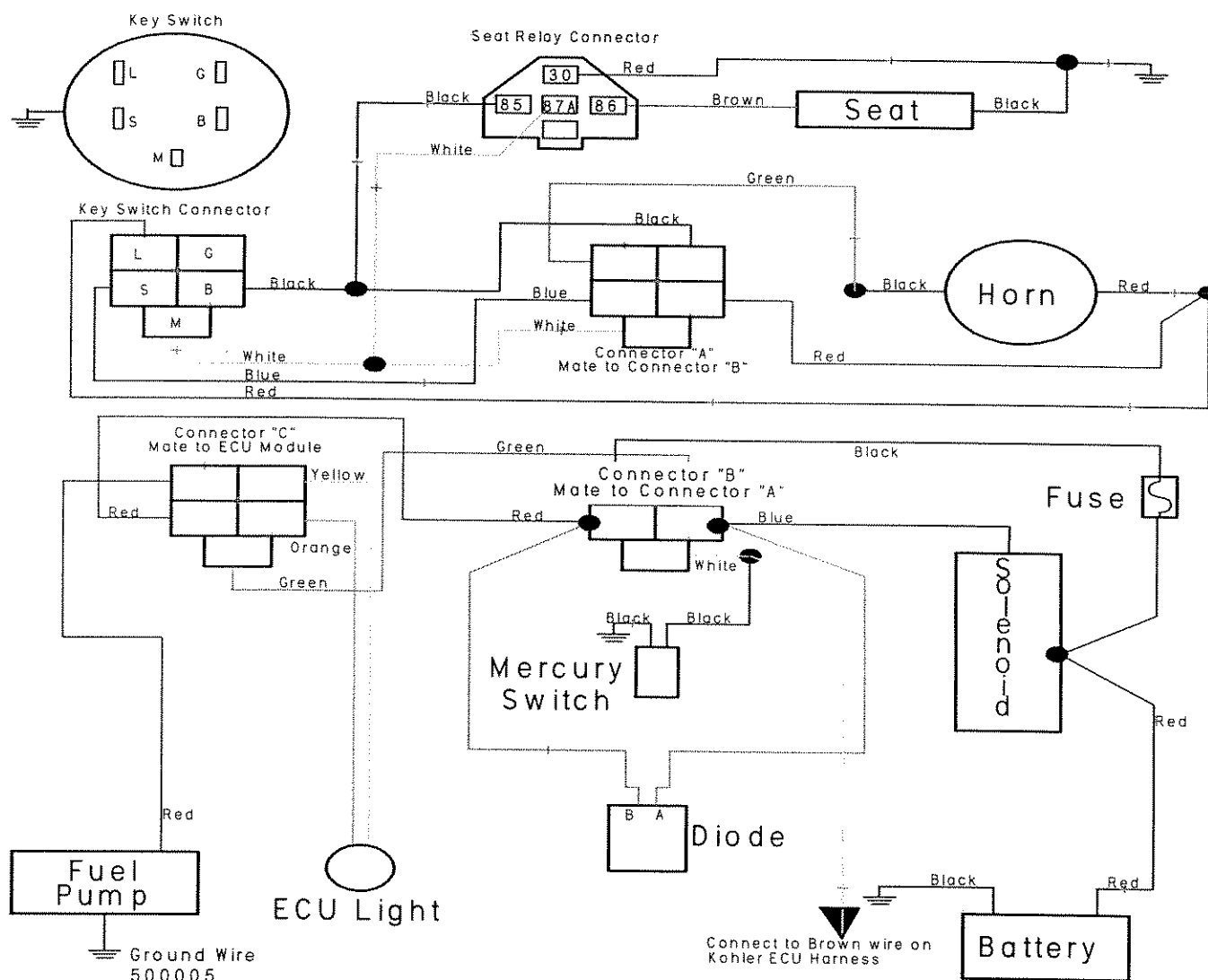
Abbr.	Color
W	White
R	Red
BK	Black
BL	Blue
Br	Brown
Gn	Green



DIXIE CHOPPER

KOHLER 26Hp EFI

ELECTRICAL DIAGRAM



REF #	PART #	DESCRIPTION	QTY.
1	65522	Kohler Wiring Harness	1
2	500002	Kohler 26Hp EFI Wiring Harnes	1
3	20245	Ignition Switch	1
4	20246-T	Hour Meter/Tach	1
5	68247	Tach Bracket	1
6	N/A	Battery	1
7	20228	Battery Strap	1
8	14078	Battery Box	1
9	20225-B	Red Rubber Boot	1
10	20227-72	Battery Cable Positive (72")	1

REF #	PART #	DESCRIPTION	QTY.
11	20226-B	Battery Cable Ground (12")	1
12	40229	Mercury Switch	1
13	C-112	Clamp for Mercury Switch	1
14	65510	Seat Relay	1
15	97191	Seat Relay Pigtail	1
16	65509	Fuse	1
17	20254	Fuse Holder	1
18	60117	Low Oil Horn	1
19	500003	ECO Light	1
20	500005	Ground Wire	1

DIXIE CHOPPER

NOTES

DIXIE CHOPPER

NOTES

For Dixie Chopper Discount Parts Call 606-678-9623 or 606-561-4983

DIXIE CHOPPER

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Phone 1-765-CHOPPER
www.dixiechopper.com

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