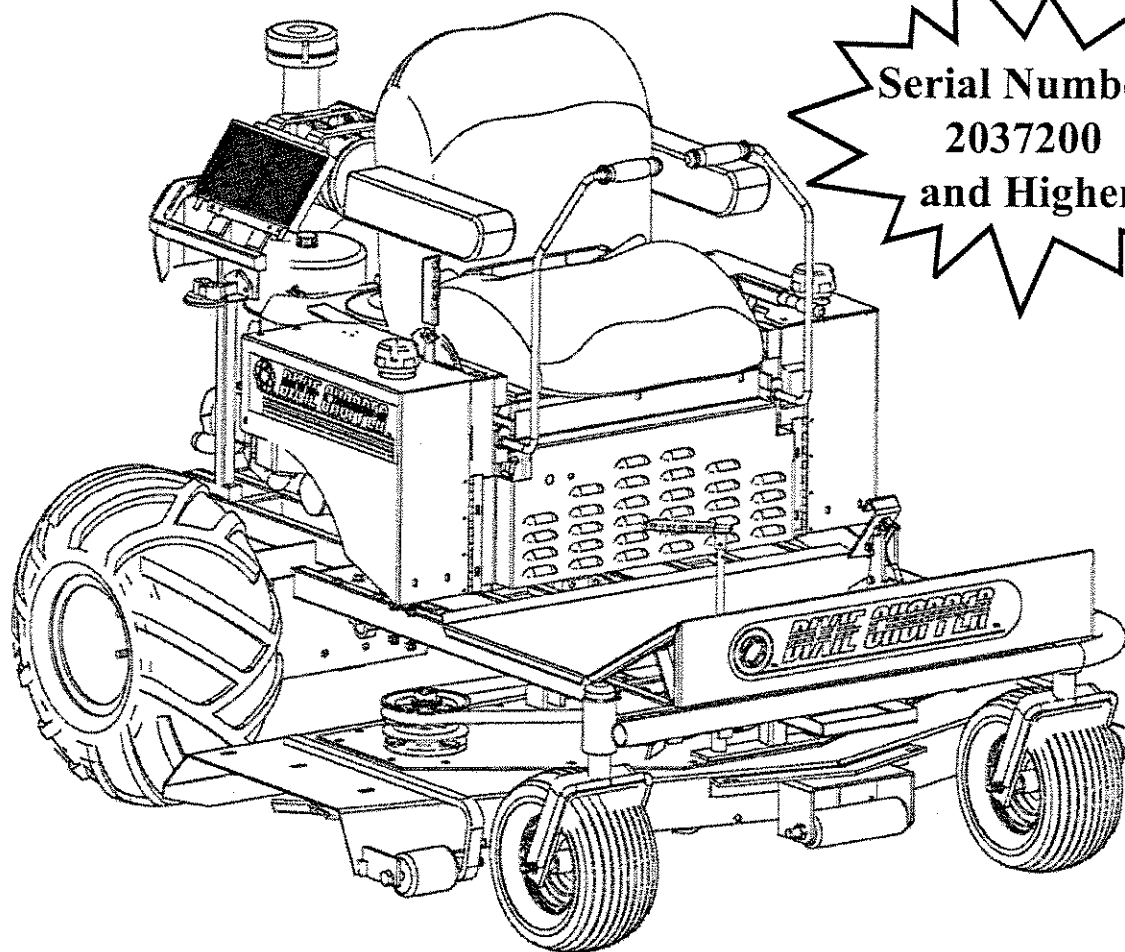


DIXIE CHOPPER

The World's Fastest Lawn Mower



Serial Numbers
2037200
and Higher

Model # _____

Engine Model # _____

Serial # _____

Engine Serial # _____

Date Purchased _____

Engine Spec. # _____

LX, X, XF-50 PARTS MANUAL

700004

April, 2002

DIXIE CHOPPER

Congratulations on your purchase of a **DIXIE CHOPPER** lawn mower. We believe you have exercised excellent judgement, and are most appreciative of your patronage.

**Your DIXIE CHOPPER Dealer is your #1 SOURCE for
DIXIE CHOPPER parts and service !**

Please call or visit your nearest authorized Dixie Chopper Dealer for additional service information.

AUTHORIZED DEALER

Let us know how you are getting along with your new CHOPPER!
www.dixiechopper.com

Dixie Chopper reserves the right to make changes or add improvements to its products at any time without incurring any obligation to make such changes to products previously manufactured. Neither Dixie Chopper, nor its dealers, accept responsibility for variations which may be evident in the actual specifications of its products and the statements and descriptions contained in this publication.



CONTENTS

Quick Reference Parts	1
Decals	2
Decal Placement	4
Frame	5
Wheels & Tires	8
Foot Pedal	11
Deck Lift System	13
Deck	15
Hubs & Belts	21
50" OCDC	22
Transmission Frame	23
Transmission & Drive	27
Wheel Motor	28
Hydraulic Hose Diagram	29
Fuel/Throttle	32
Body	33
Brake Assembly	39
Engine - Kohler	41
Electrical Diagram - Kohler	44



LX, X, XF-50 MODEL QUICK REFERENCE PARTS

MODEL	LX2001-42	X1701-50	X2001	XF2300-50
Engine	Kohler 20Hp	Kohler 17Hp	Kohler 20Hp	Kohler 23Hp
Deck	42"	50"	50"	50"
Rear Tires	97452	97452	97452	97200
Rear Rims	97450	97450	61238	400014
Front Tires	10157	10157	10157	T/R - #97166
Front Rims	10239	10239	10239	10239

Belts				
Engine-Transmission	9907B41	9907B41	9907B41	9907B41
Engine-Deck	68081	9910B84	9910B84	68082
Deck	63203	9907B112	9907B112	9907B112

Filters				
Fuel Filter	24-050-02	24-050-02	24-050-02	97392
Donaldson Air Filter				90122
Amsoil Oil Filter				60119
Zinga-Hydro Filter	68140	68140	68140	68140

Blades				
Standard	63227H	30227-50H	30227-50H	30227-50H
Heavy-Duty	63227H	30227-50N	30227-50N	30227-50N

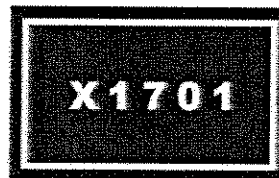
Various Parts ALL MODELS		
Fiber Washer	W-101	
Spindle Bearing	30218	
Deck Roller (Ctr)	30240-O	
Choke Control	20248	
Throttle Cable	68249	
Brake Cable	89991210001	
Parking Brake Band	65244	
Fuel Cap	40117-1	
Control Lever Grip	20257	

DIXIE CHOPPER

DECALS



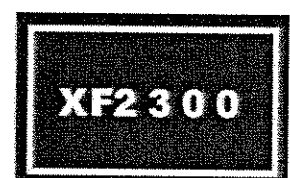
1



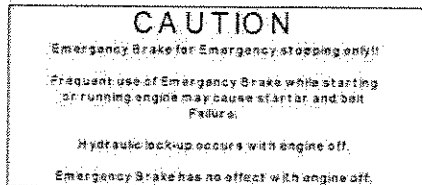
2



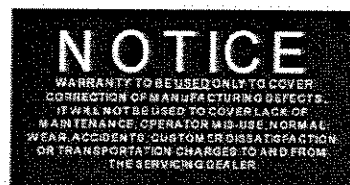
3



4



5



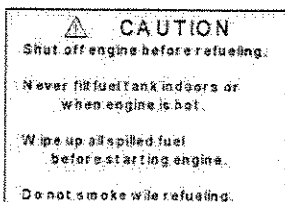
6



7



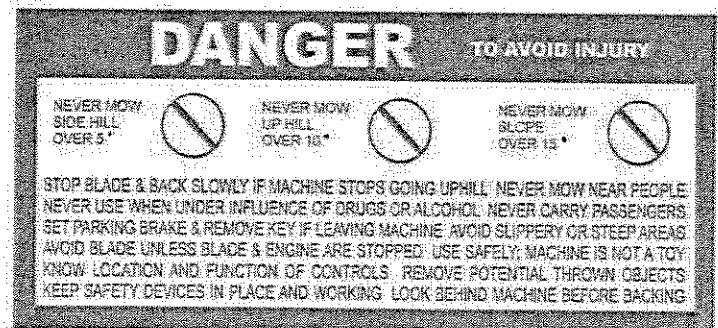
8



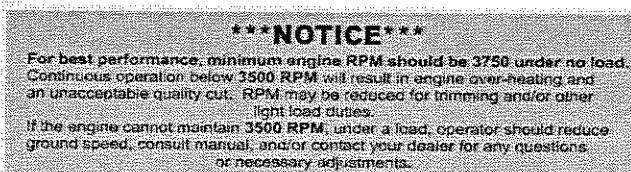
9



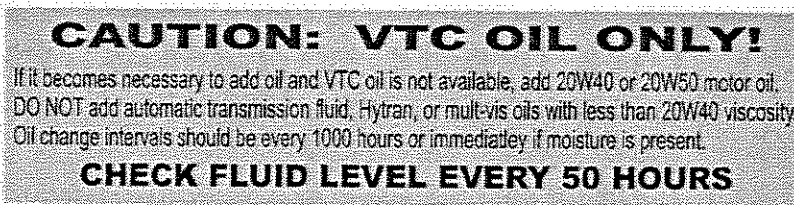
10



11



12



13



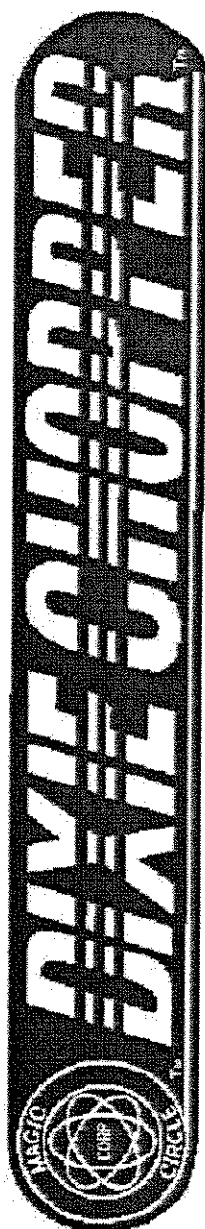
14

REF #	PART #	DESCRIPTION	QTY.
1	67404	LX2001	1
2	97515	X1701	1
3	65415	X2001 Front Panel	1
4	97510	XF2300	1
5	65406	Parking Brake Caution	1
6	30591	Warranty Notice	1
7	65413	Patent Pending	1

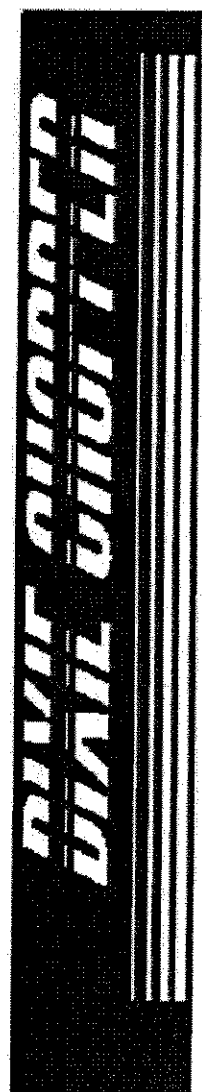
REF #	PART #	DESCRIPTION	QTY.
8	800015	Choke	1
9	40118	Fuel Caution	2
10	800014	Ignition	1
11	97160	RPM Notice	1
12	30588	Hillside Danger	1
13	97013	VTC Only	1
14	264000200210	VTC	1

DIXIE CHOPPER

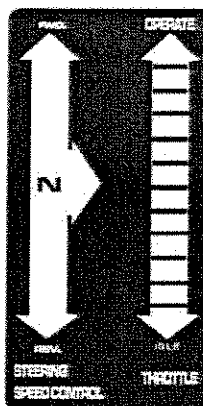
DECALS (CONT'D)



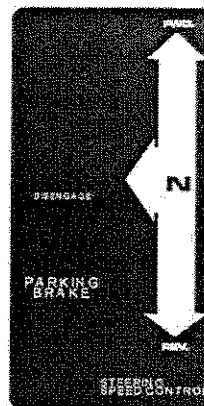
23



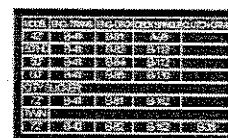
24



15



16



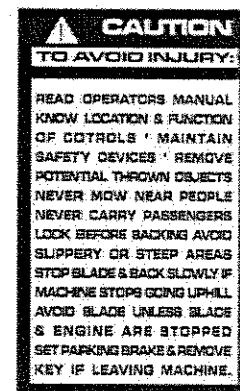
17



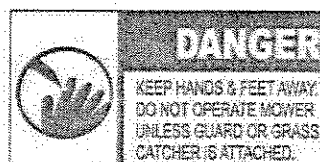
18



19



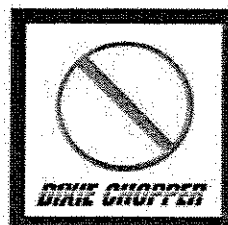
20



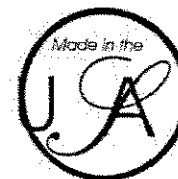
21



22



25



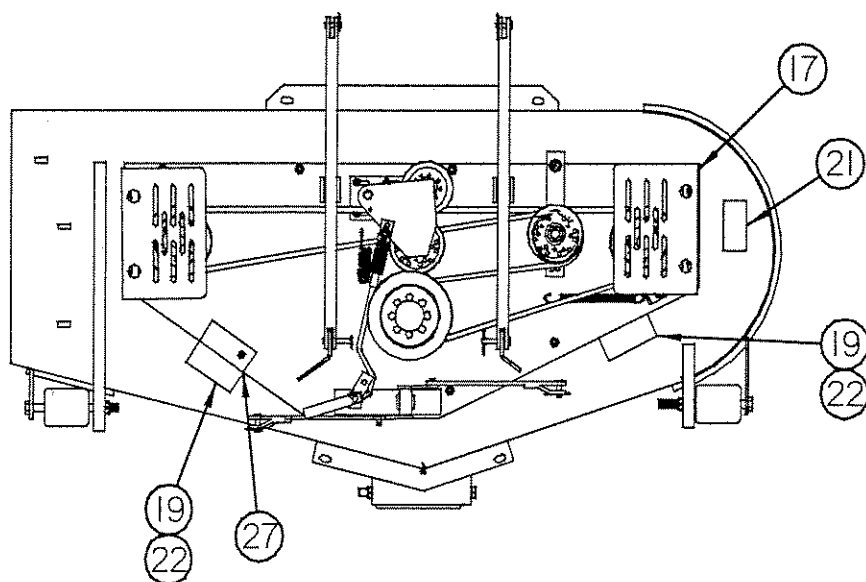
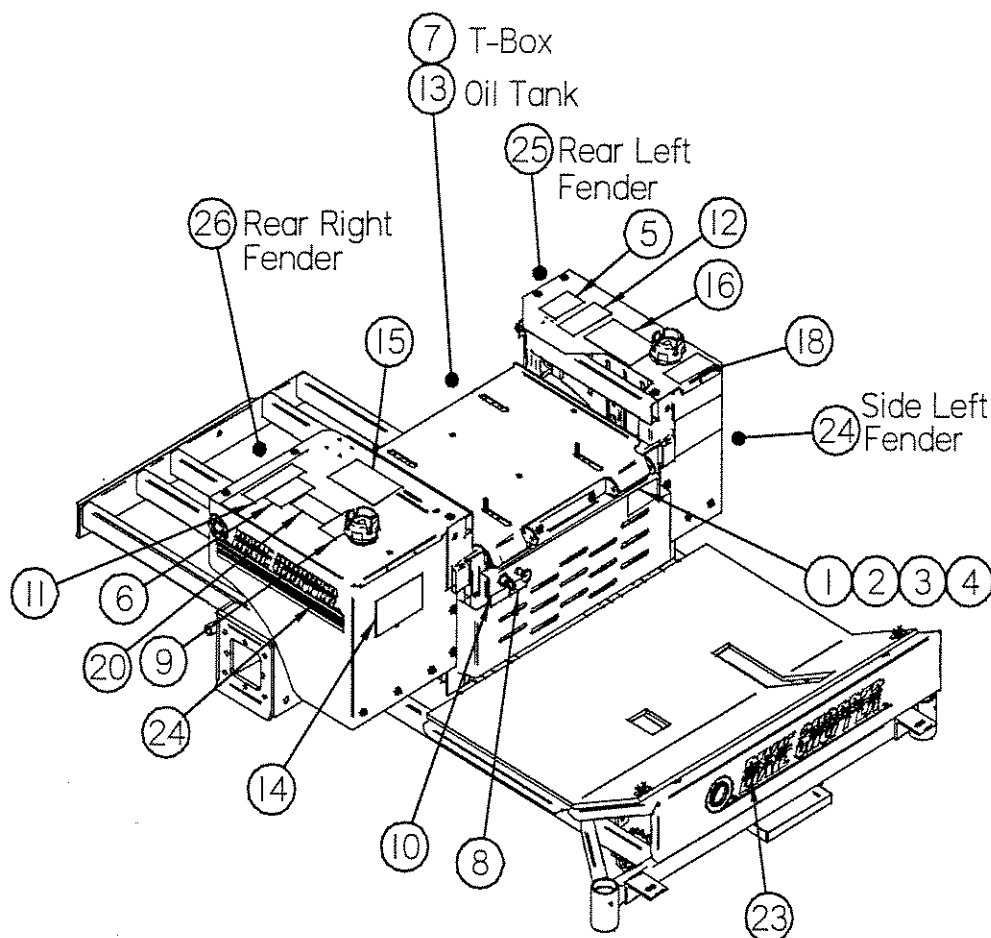
26

REF #	PART #	DESCRIPTION	QTY.
15	63401	Throttle	1
16	63402	Brake & Steering	1
17	990765438	Belt Information	1
18	97514	Low Oil Warning (XF Only)	1
19	65408	50" Cut	2
20	30585	Fender Caution	2

REF #	PART #	DESCRIPTION	QTY.
21	30229	Deck Danger Decal	2
22	65407	42" Cut (LX Only)	2
23	30573	Floor Pan Decal	1
24	30571	Fender Decal	2
25	30586	Tractor Buster Decal	1
26	30590	USA Decal	1
27	65422	Belt Route Decal	1

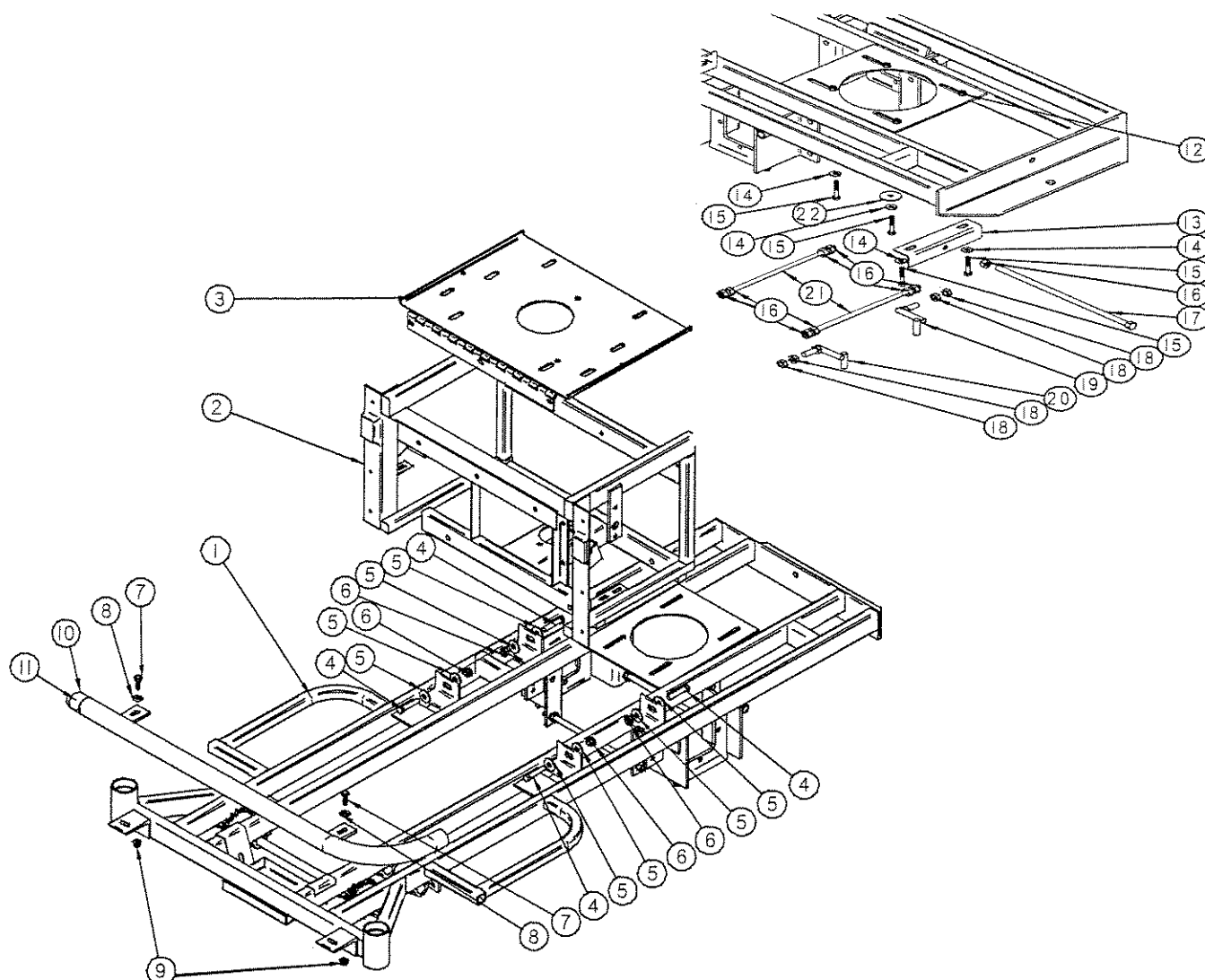
DIXIE CHOPPER

DECAL PLACEMENT



DIXIE CHOPPER

LX FRAME



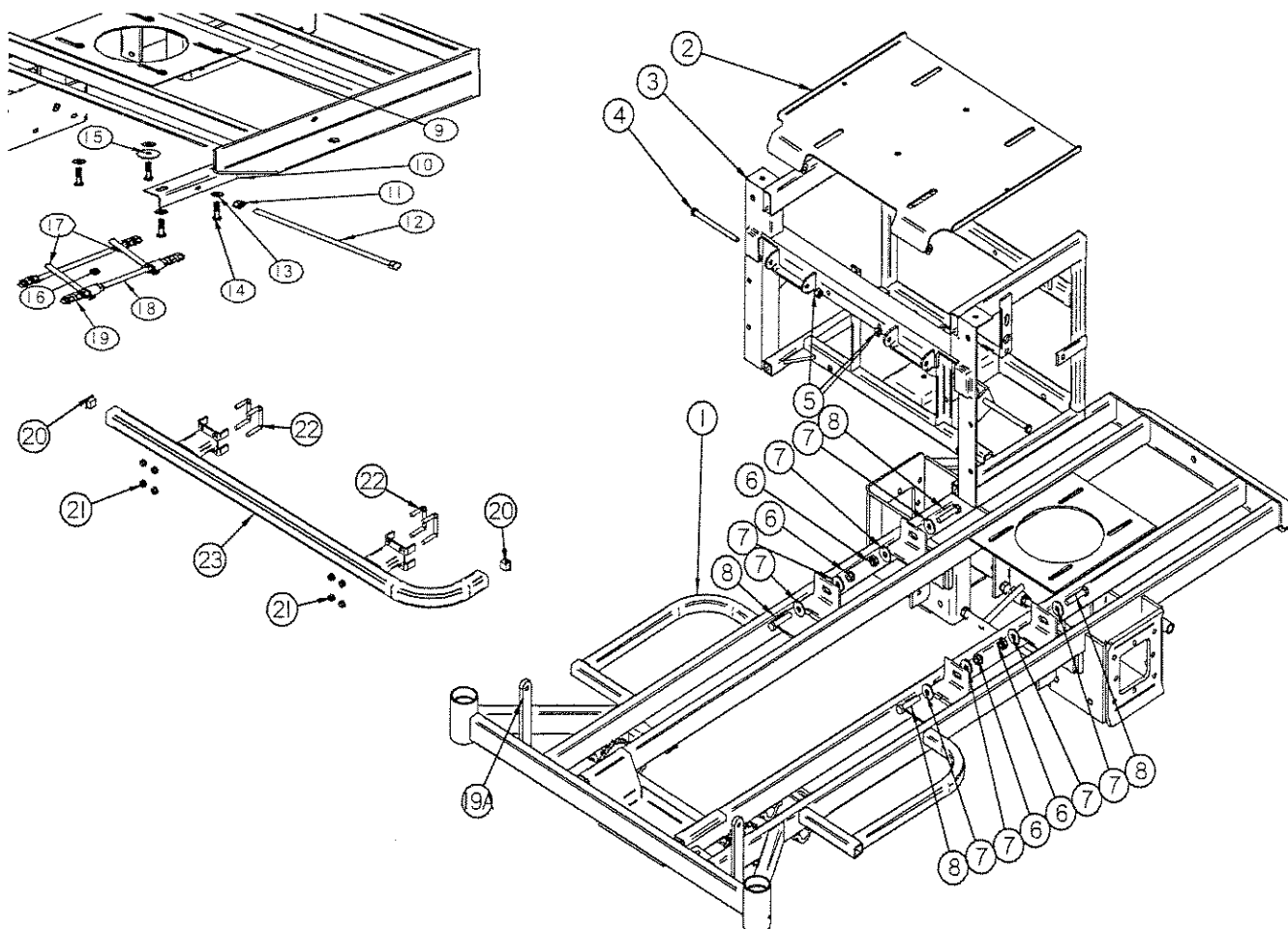
REF #	PART #	DESCRIPTION	QTY.
1	67100	Weldment - LX Frame	1
2	67250	Weldment - LX Transmission Frame	1
3	67401	LX Seat Pan	1
4	B-199	7/16"-20 x 2" Bolt	4
5	W-168	7/16" Hardened Flat Washer	8
6	N-135	7/16"-20 Nyloc Nut	4
7	B-131	5/16"-18 x1" Bolt	2
8	W-160	10mm Flat Washer	2
9	N-103W	5/16"-18 Whiz Flange Nut	2
10	67045	LX Round Bumper Weldment	1
11	67255	Plastic Bumper Cap	2

REF #	PART #	DESCRIPTION	QTY.
12	N-103W	5/16"-18 Whiz Flange Nut	4
13	72216	Pull Stop Weldment	1
14	W-113	5/16" Standard Flat Washer	4
15	B-156	5/16"-18x2" Bolt	4
16	N-110	1/2"-13 Nut	9
17	40221	Engine Adjustment Bolt	1
18	N-111	1/2"-13 Jam Nut	4
19	98218	Weldment - Right LX Belt Guide	1
20	98217	Weldment - Left LX Belt Guide	1
21	72222	All Thread	2
22	W-107	Shark-Tooth Belleville Washer	1

DIXIE CHOPPER

X1701 FRAME

X2001 FRAME

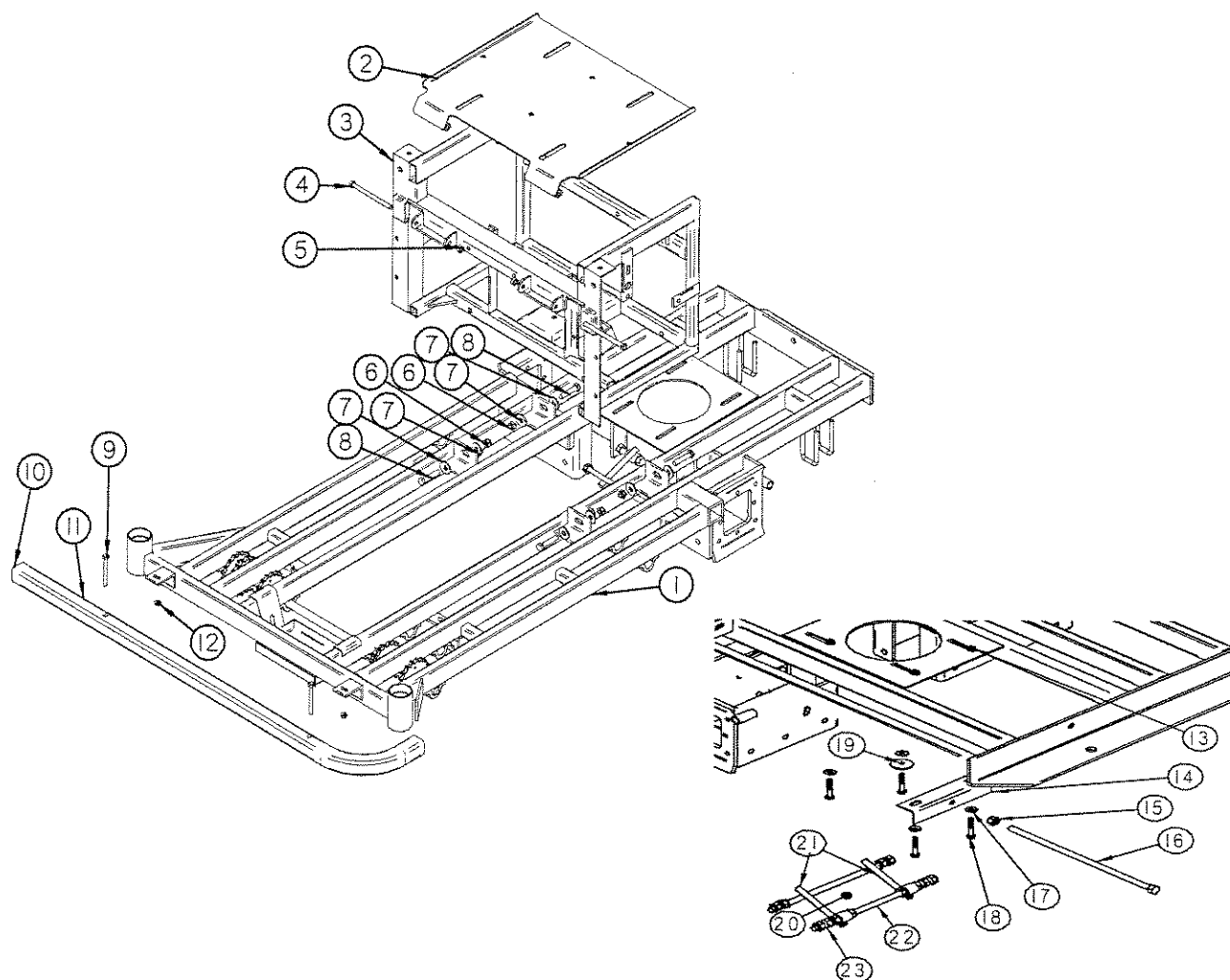


REF #	PART #	DESCRIPTION	QTY.
1	65100	Weldment - X Frame	1
2	400026	Weldment - Low Ride Seat Pan w/ Hinge	1
3	100007	Weldment - Low Ride Transmission Frame	1
4	B-229	3/8"-16 x 5" Bolt	2
5	N-107	3/8"-16 Nyloc Nut	2
6	N-135	7/16"-20 Nyloc Nut	4
7	W-168	7/16" Hardened Flat Washer	8
8	B-199	7/16"-20 x 2" Bolt	4
9	N-103W	5/16"-18 Whiz Flange Nut	4
10	72216	Pull Stop Weldment	1
11	N-110	1/2"-13 Nut	1

REF #	PART #	DESCRIPTION	QTY.
12	40221	Engine Adjustment Bolt	1
13	W-113	5/16" Standard Flat Washer	4
14	B-156	5/16"-18x2" Bolt	4
15	W-107	Shark-Tooth Belleville Washer	1
16	72220	Belt Guide Assembly	1
17	72217	Belt Guide Weldment	2
18	72222	All Thread	2
19	N-110	Nut	12
19A	400008	Mount - Floor Pan Hinge Frame	2
Standard on X2001. Optional on X1701.			
20	97169	Plastic Cap	2
21	N-108	3/8"-16 Standard Flat Washer	8
22	B-247	3/8"-16x2.375" U Bolt	4
23	222001020428	Standard Duty Bumper Weldment	1

DIXIE CHOPPER

XF2300 FRAME

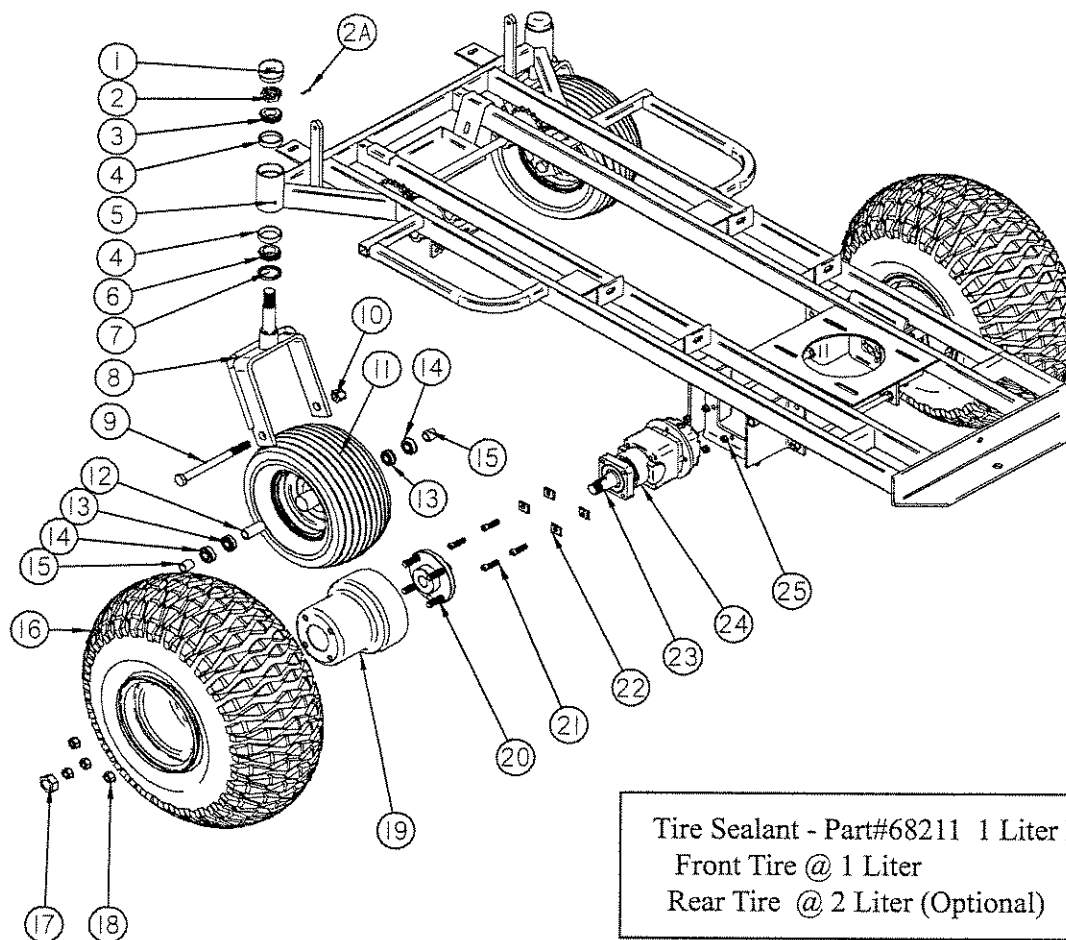


REF #	PART #	DESCRIPTION	QTY.
1	65100-F	Weldment - XF Frame	1
2	400026	Weldment - Low Ride Seat Pan w/ Hinge	1
3	100007	Weldment - Low Ride Transmission Frame	1
4	B-229	3/8"-16 x 5" Bolt	2
5	N-107	3/8"-16 Nyloc Nut	2
6	N-135	7/16"-20 Nyloc Nut	4
7	W-168	7/16" Hardened Flat Washer	8
8	B-199	7/16"-20 x 2" Bolt	4
9	B-165	3/8"-16x2" Bolt	2
	W-113	5/16" Standard Flat Washer	2
10	97169	Plastic Cap	2

REF #	PART #	DESCRIPTION	QTY.
11	67045-X	Bumper - Square	1
12	N-108	3/8"-16 Whiz Flange Nut	2
13	N-103W	5/16"-18 Whiz Flange Nut	4
14	72216	Pull Stop Weldment	1
15	N-110	1/2"-13 Nut	1
16	40221	Engine Adjustment Bolt	1
17	W-113	5/16" Standard Flat Washer	4
18	B-156	5/16"-18x2" Bolt	4
19	W-107	Shark-Tooth Belleville Washer	1
20	72220	Belt Guide Assembly	1
21	72217	Belt Guide Weldment	2
22	72222	All Thread	2
23	N-110	1/2"-13 Nut	12

DIXIE CHOPPER

LX WHEELS & TIRES



Tire Sealant - Part#68211 1 Liter Bottle
 Front Tire @ 1 Liter
 Rear Tire @ 2 Liter (Optional)

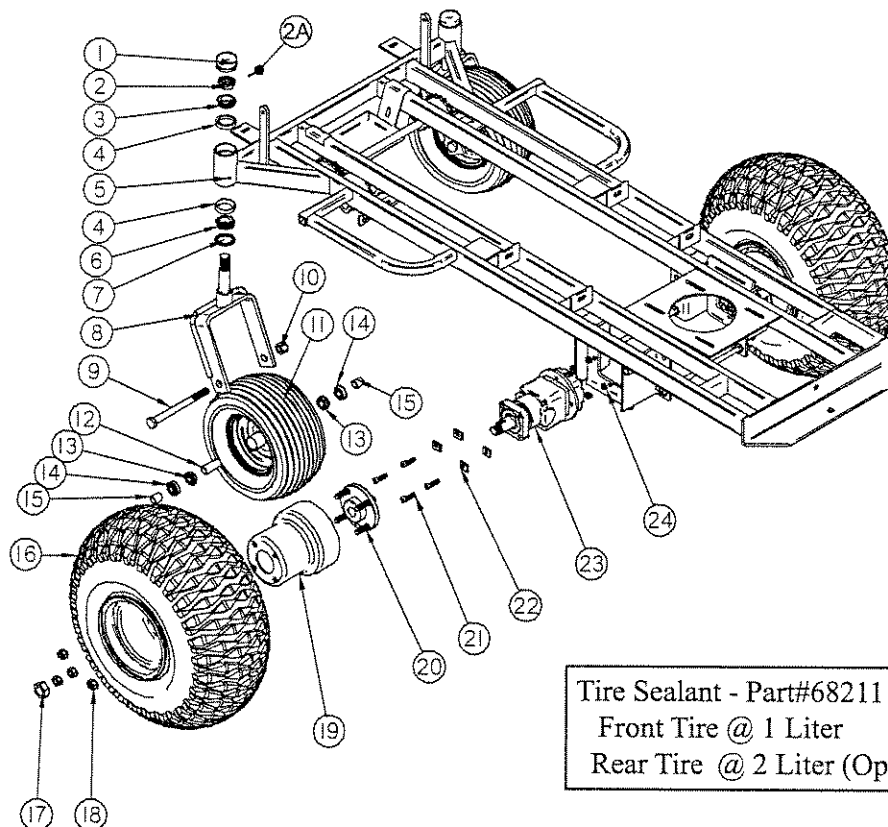
REF #	PART #	DESCRIPTION	QTY.
1	10220	Dust Cap	2
2	N-142	1" Slotted Hex Nut	2
2A	P-108	Cotter Pin	2
3	10207	Top Bearing	2
4	10206	Outer Bearing Race	4
5	F-100	Grease Fitting	2
6	97171	Bottom Bearing	2
7	10208	Oil Seal	2
8	97170	Front Fork Weldment	2
9	B-122	Bolt - 5/8"-11x7" Hex Head	2
10	N-115	Nut - 5/8"-11 Nyloc	2
11	N/A	Front Tire Assembly	2
	10157	Front Tire	2
	10239	Rim	2
	10127-S	Valve Stem	2
12	67204	Inner Front Wheel Spacer	2

REF #	PART #	DESCRIPTION	QTY.
13	67205	Inner Front Wheel Bearing	4
14	10205	Outer Front Wheel Bearing	4
15	10203	Outer Front Wheel Spacer	4
16	97451	L. & R. CTR Tire Assembly	2
	97452	Titan CTR Tire	2
	97450	Titan Rim	2
	10127-S	Valve Stem	2
17	PB339303P	Wheel Motor Axle Nut	2
18	N-113	Lug Nut	8
19	97159	Brake Drum	1
20	67002	Wheel Flange w/studs	2
21	B-183	Wheel Motor Bolt	8
22	W-138	Wheel Motor Square Washer	8
23	PW72546	1/4" Key	2
24	67114	Wheel Motor 14Cu.in.	2
25	N-127	Wheel Motor Nut	8

DIXIE CHOPPER

X1701 WHEELS & TIRES

X2001 WHEELS & TIRES



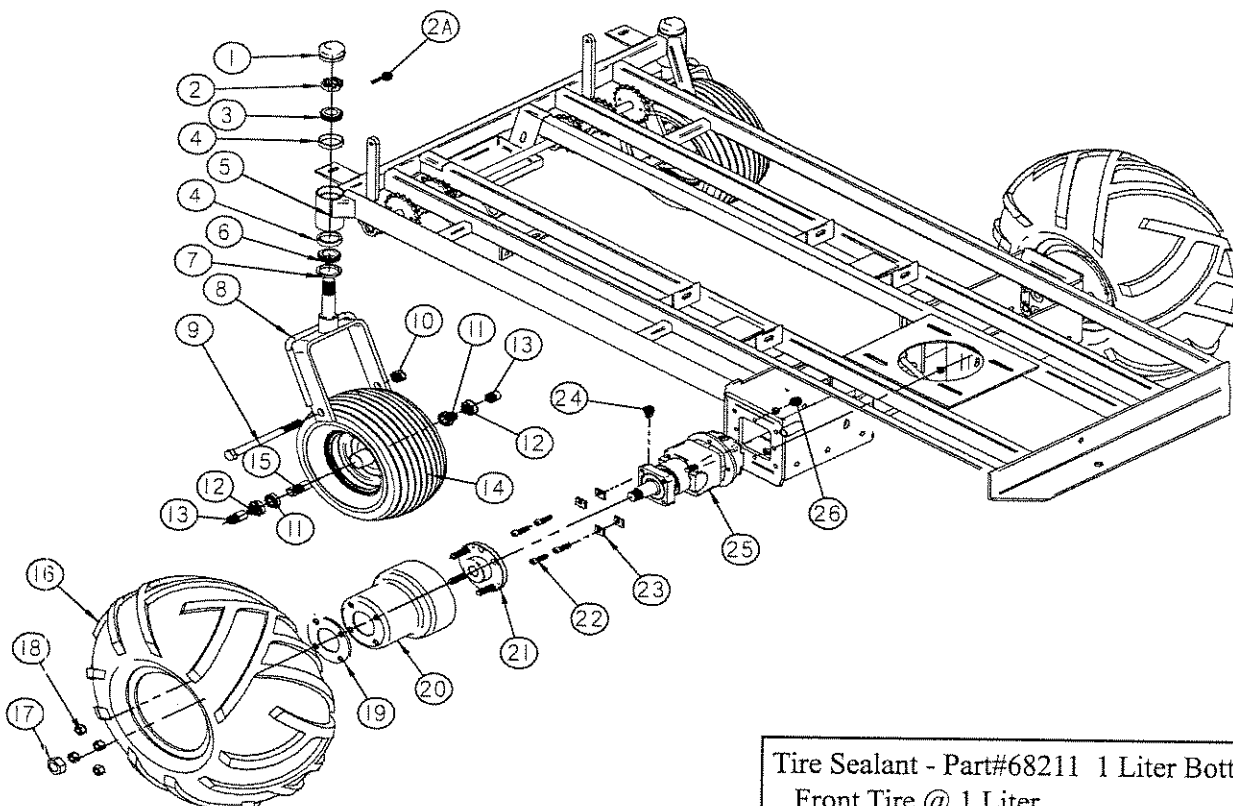
Tire Sealant - Part#68211 1 Liter Bottle
Front Tire @ 1 Liter
Rear Tire @ 2 Liter (Optional)

REF #	PART #	DESCRIPTION	QTY.
1	10220	Dust Cap	2
2	N-142	1" Slotted Hex Nut	2
2A	P-108	Cotter Pin	2
3	10207	Top Bearing	2
4	10206	Outer Bearing Race	4
5	F-100	Grease Fitting	2
6	97171	Bottom Bearing	2
7	10208	Oil Seal	2
8	97170	Front Fork Weldment	2
9	B-122	Bolt - 5/8"-11x7" Hex Head	2
10	N-115	Nut - 5/8"-11 Nyloc	2
11	N/A	Front Tire Assembly	2
	10157	Front Tire	2
	10239	Rim	2
	10127-S	Valve Stem	2
12	67204	Inner Front Wheel Spacer	2
13	67205	Inner Front Wheel Bearing	4
14	10205	Outer Front Wheel Bearing	4
15	10203	Outer Front Wheel Spacer	4

REF #	PART #	DESCRIPTION	QTY.
16		X1701	
	97451	L/R Titan CTR Tire Assembly	2
	97452	Titan CTR Tire	2
	97450	Titan Rim	2
	10127-S	Valve Stem	2
		X2001	
	97457	L/R Titan CTR Tire Assembly	2
	97452	Titan CTR Tire	2
	61238	Rim	2
	10127-S	Valve Stem	2
17	PB339303P	Wheel Motor Axle Nut	2
18	N-113	Lug Nut	8
19	67266	Brake Drum	1
20	67002	Wheel Flange w/studs	2
21	B-183	Wheel Motor Bolt	8
22	W-138	Wheel Motor Square Washer	8
23	PW72546	1/4" Key	2
24	67114	Wheel Motor 14Cu.in.	2
25	N-127	Wheel Motor Nut	8

DIXIE CHOPPER

XF2300 WHEELS & TIRES



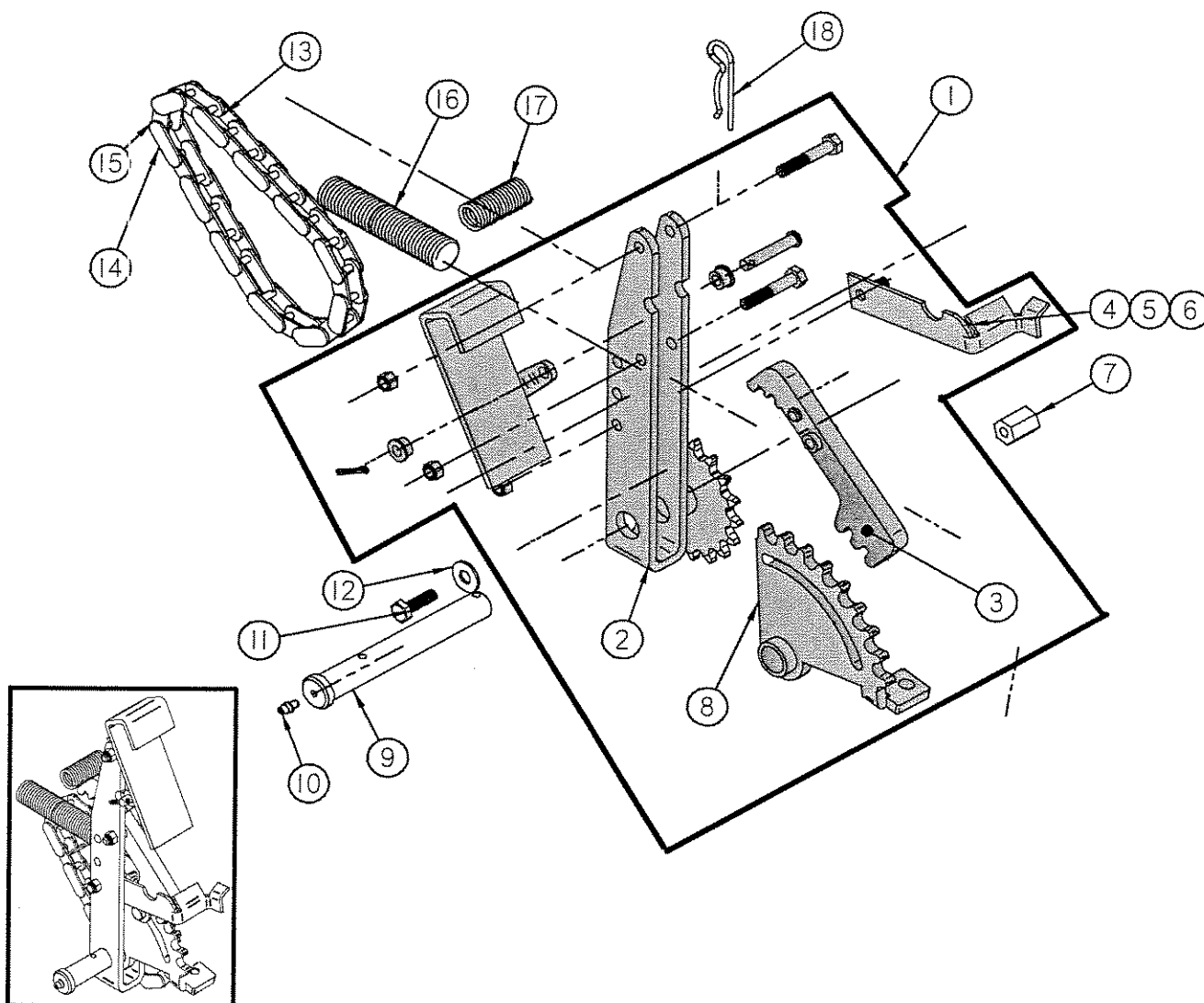
Tire Sealant - Part#68211 1 Liter Bottle
Front Tire @ 1 Liter
Rear Tire @ 2 Liter (Optional)

REF #	PART #	DESCRIPTION	QTY.
1	10220	Dust Cap	2
2	N-142	1" Slotted Hex Nut	2
2A	P-108	Cotter Pin	2
3	10207	Top Bearing	2
4	10206	Outer Bearing Race	4
5	F-100	Grease Fitting	2
6	97171	Bottom Bearing	2
7	10208	Oil Seal	2
8	97170	Front Fork Weldment	2
9	B-122	Bolt - 5/8"-11x7" Hex Head	2
10	N-115	Nut - 5/8"-11 Nyloc	2
11	67205	Inner Front Wheel Bearing	4
12	10205	Outer Front Wheel Bearing	4
13	10203	Outer Front Wheel Spacer	4
14	97166	Front Tire Assembly	2
	68211	Tire Sealant (1 liter)	2
	10239	Rim	2

REF #	PART #	DESCRIPTION	QTY.
15	67204	Inner Front Wheel Spacer	2
16	400019	Left Turf Boss III Assembly	1
	400020	Right Turf Boss III Assembly	1
	97200	Turf Boss III Tire	2
	400014	Non-Reinforced Rim	2
	10127-S	Valve Stem	2
	68211	Tire Sealant (1 liter)	4
17	PB339303P	Wheel Motor Axle Nut	2
18	N-113	Lug Nut	8
19	W-142	Spacer - Wheel Motor (left side)	1
20	67266	Brake Drum	2
21	67002	Wheel Flange w/studs	2
22	B-183	Wheel Motor Bolt	8
23	W-138	Wheel Motor Square Washer	8
24	PW72546	1/4" Key	2
25	67114	Wheel Motor 14Cu.In.	2
26	N-127	Wheel Motor Nut	8

DIXIE CHOPPER

LX2001 FOOT PEDAL ASSEMBLY X1701 FOOT PEDAL ASSEMBLY X2001 FOOT PEDAL ASSEMBLY

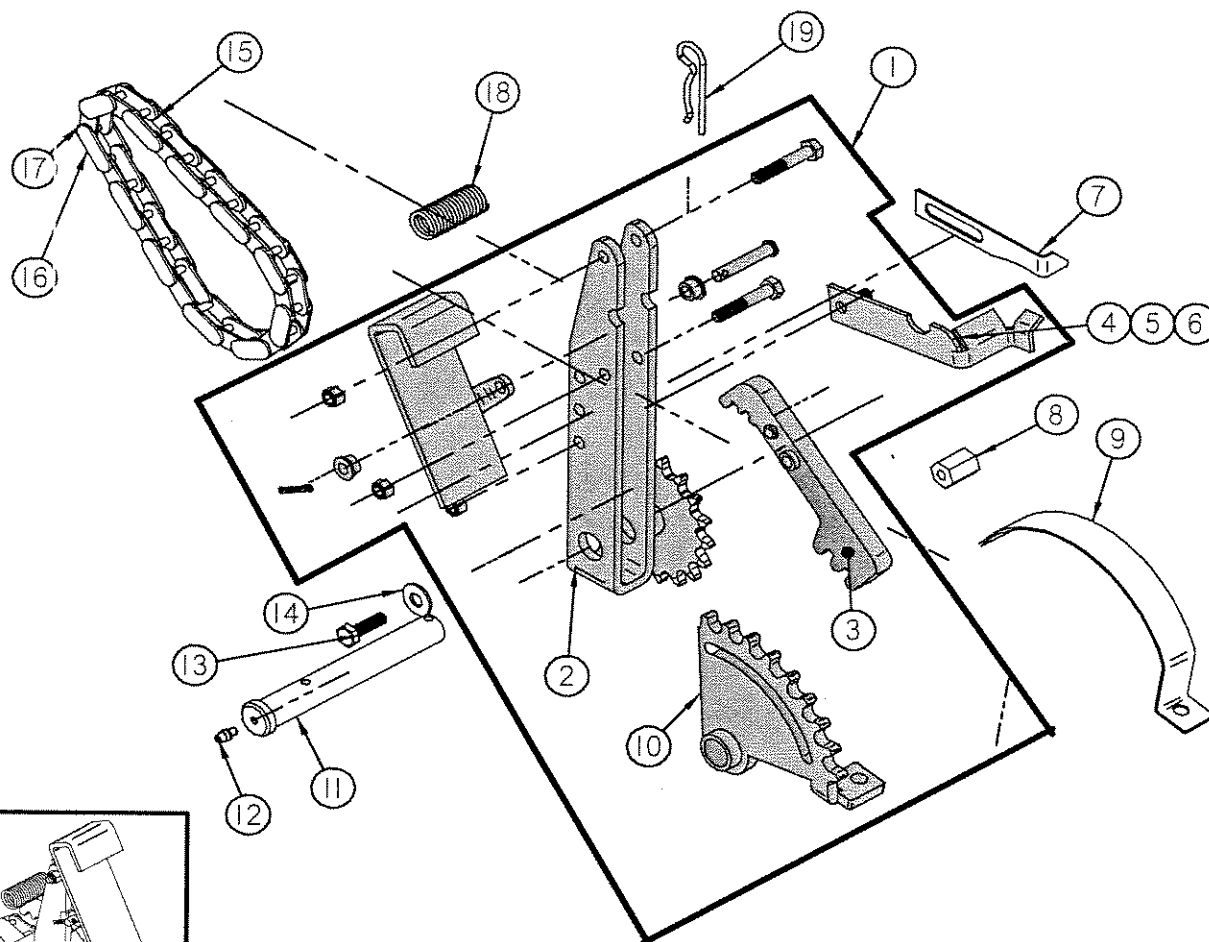


REF #	PART #	DESCRIPTION	QTY.
1	10107-1/2	Kit - Foot Pedal	1
2	10225-2	Weldment - #50 Foot Lift Arm	1
3	10224-1	Pawl	1
4	990735020	Foot Pedal Lock	1
5	W-164	Washer	1
6	N-144	Nut	1
7	N-130	Coupling Nut	1
8	10226-1	Lift Sprocket	1
9	10228-1	Pin	1

REF #	PART #	DESCRIPTION	QTY.
10	F-100	Grease Fitting	1
11	B-131	Bolt	1
12	W-113	Washer	1
13	68219	#50 Chain	1
14	10233	#50 Half Link	1
15	10232	#50 Master Link	1
16	10222	Spring	1
17	20217-25	Spring	1
18	30213	Cotter Pin	1

DIXIE CHOPPER

XF2300 FOOT PEDAL ASSEMBLY

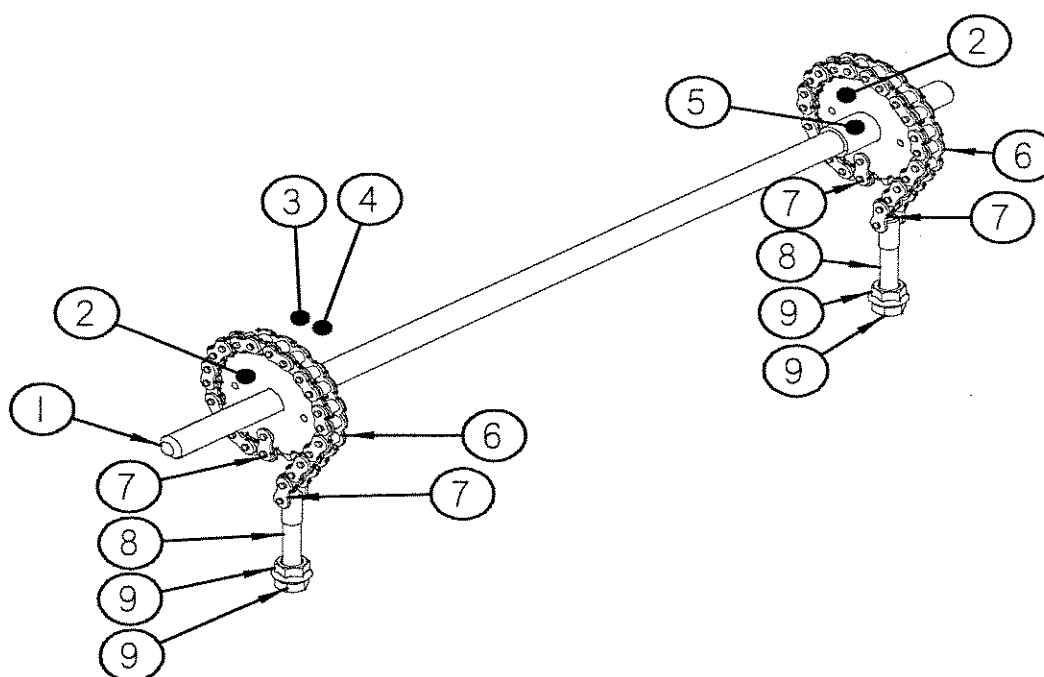


REF #	PART #	DESCRIPTION	QTY.
1	10107-1/2	Kit - Foot Pedal	1
2	10225-2	Weldment - #50 Foot Lift Arm	1
3	10224-1	Pawl	1
4	990735020	Foot Pedal Lock	1
5	W-164	Washer	1
6	N-144	Nut	1
7	300008	Deck Height Pointer	1
8	N-130	Coupling Nut	1
9	300007	Deck Height Indicator	1
10	10226-1	Lift Sprocket	1

REF #	PART #	DESCRIPTION	QTY.
11	10228-1	Pin	1
12	F-100	Grease Fitting	1
13	B-131	Bolt	1
14	W-113	Washer	1
15	68219	#50 Chain	1
16	10233	#50 Half Link	1
17	10232	#50 Master Link	1
18	20217-25	Spring	1
19	30213	Cotter Pin	1

DIXIE CHOPPER

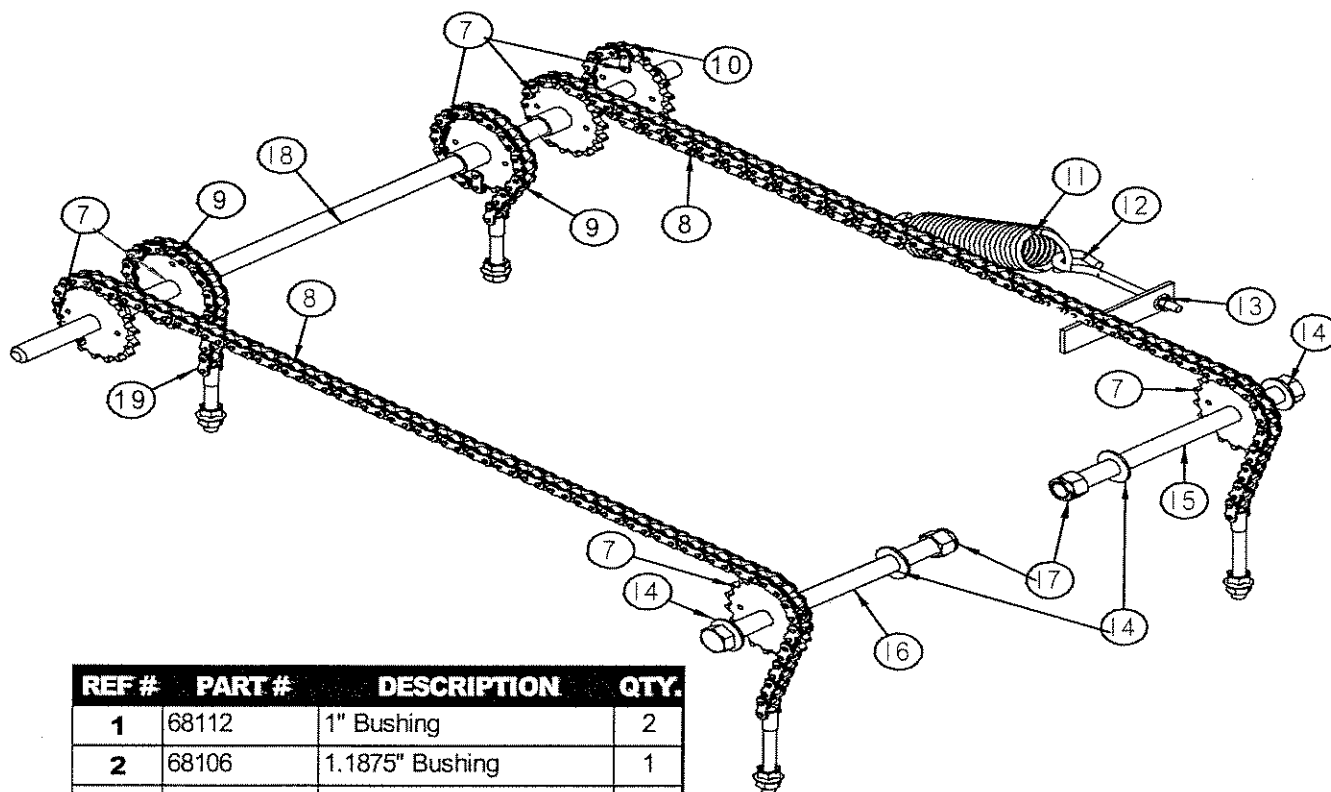
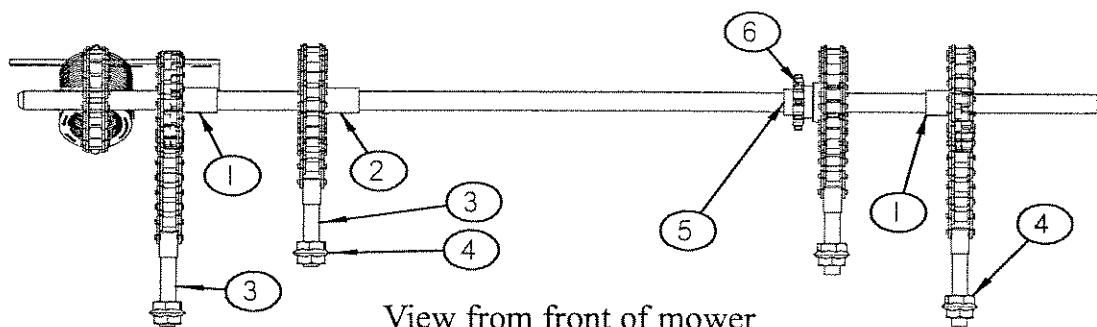
LX2001 DECK LIFT SYSTEM X1701 DECK LIFT SYSTEM X2001 DECK LIFT SYSTEM



REF #	PART #	DESCRIPTION	QTY.
1	68107	3/4"x20" Lift Shaft	1
2	68103	#50x18T Sprocket	2
3	68104	#50x10T Sprocket	1
4	68105	Spacer 3/4"idx1"odx.1/4"	1
5	68106	Spacer 3/4"idx1"odx1.125"	1
6	68217	#50 Deck Hang Chain	2
7	10232	#50 Master Link	4
8	S-114	1/2"-13 Stud	2
9	N-157	1/2"-13 Whiz Flange Nut	4

DIXIE CHOPPER

XF2300 DECK LIFT SYSTEM

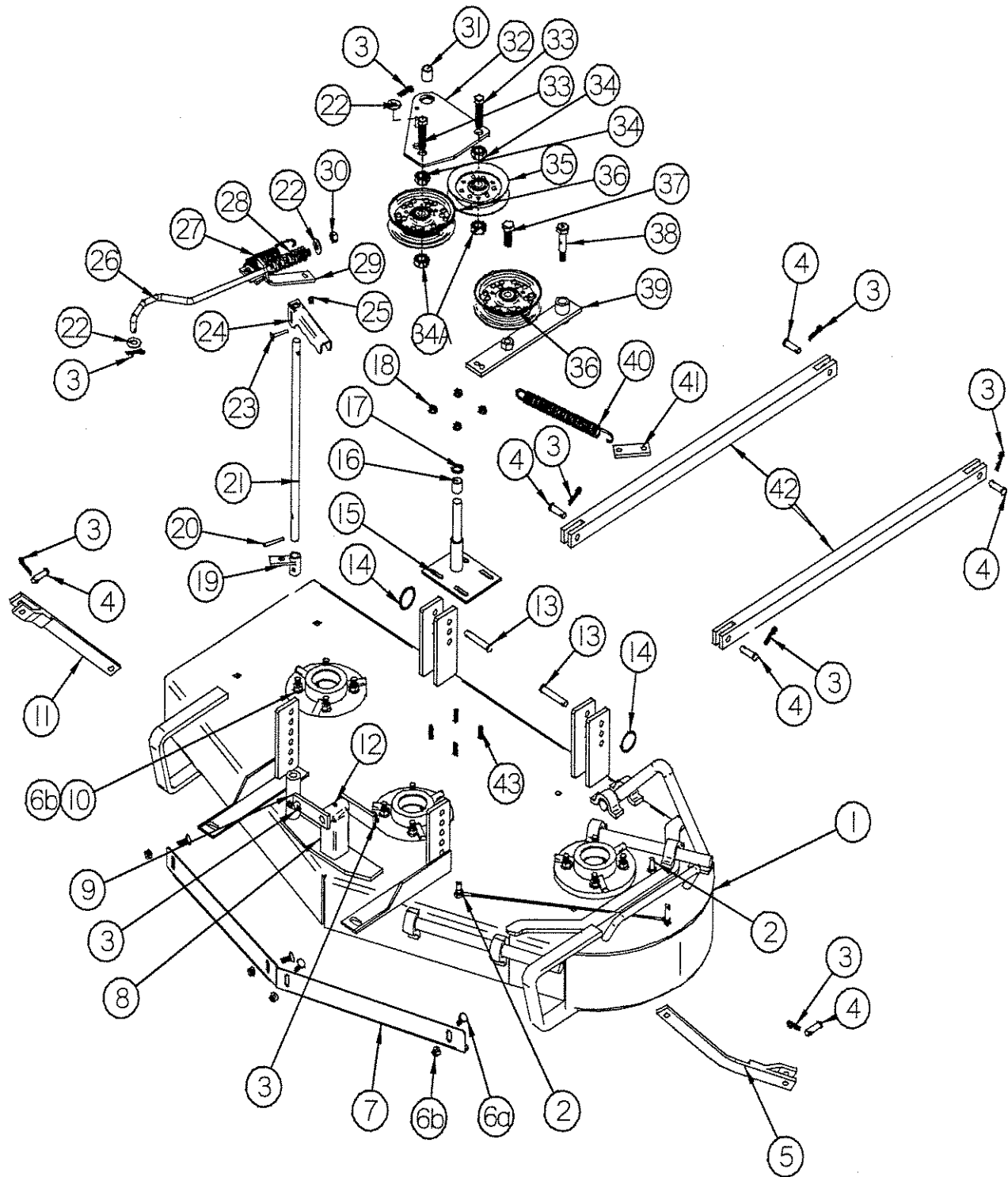


REF #	PART #	DESCRIPTION	QTY.
1	68112	1" Bushing	2
2	68106	1.1875" Bushing	1
3	S-114	1/2"-13 Stud	4
4	N-157	1/2"-13 Whiz Flange Nut	8
5	68105	1/4" Bushing	1
6	68104	#50 Small Sprocket	1
7	68103	Deck Lift Sprocket #50	7
8	990710003	#50 Rear Deck Lift Chain	2
9	68217	#50 Front Deck Lift Chain	2
10	990710002	#50 Return Spring Chain	1
11	97455	200 lb. Return Spring	1
12	B-241	3/8"-16 Eye Bolt	1
13	N-108	3/8"-16 Whiz Flange Nut	1

REF #	PART #	DESCRIPTION	QTY.
14	W-154	3/4" Flat Washer	4
15	B-237	3/4"-10x7.5" Bolt	1
16	B-237	3/4"-10x7.5" Bolt	1
17	N-158	3/4"-10 Nyloc Nut	2
18	68114	3/4"x28" Rod	1
19	10232	#50 Master Link	10

DIXIE CHOPPER

LX2001 42" DECK





LX2001 42" DECK (CONT'D)

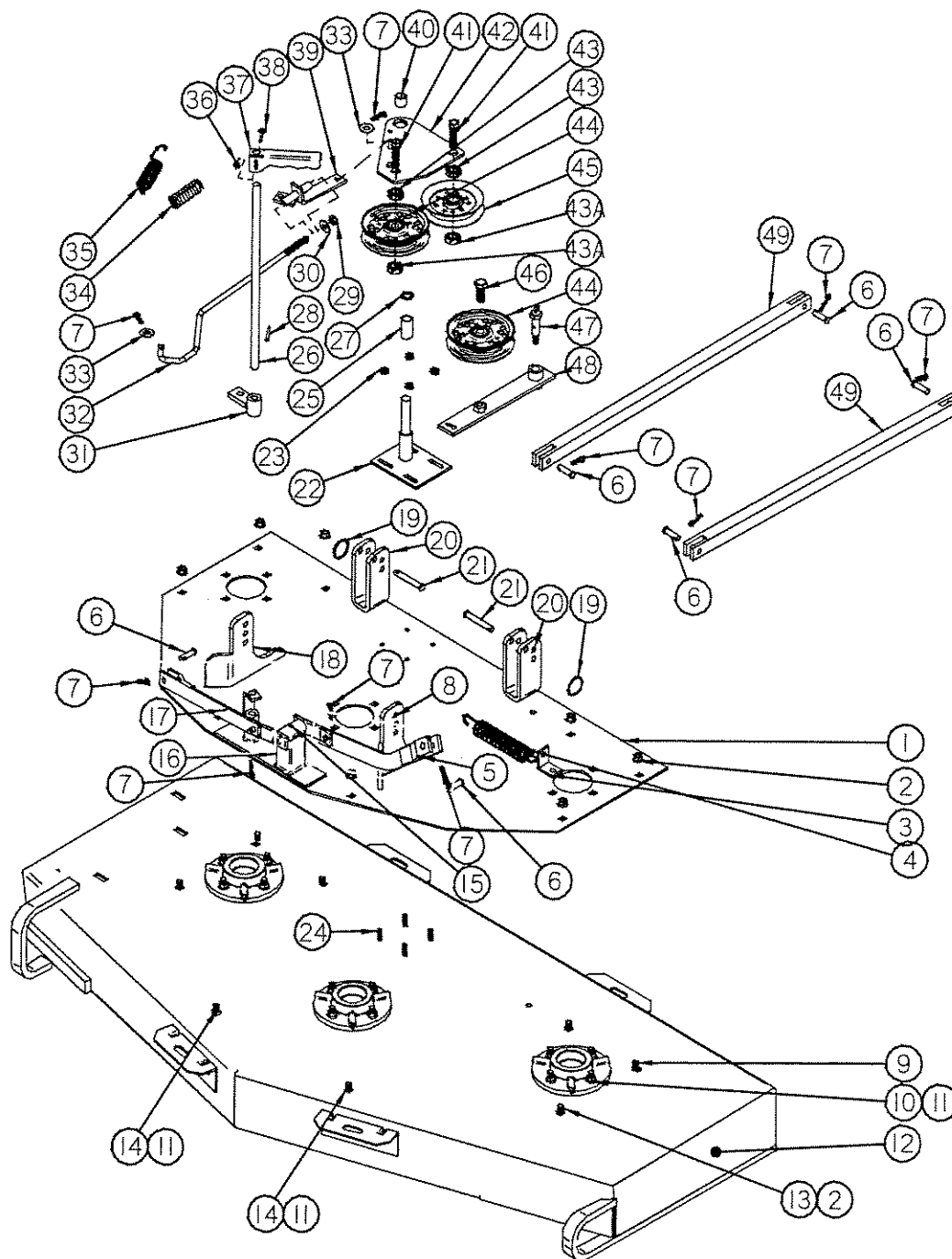
REF #	PART #	DESCRIPTION	QTY.
	31200-36-42	42" Deck Assembly	1
1	30100-36	42" Deck Weldment	1
2	N-134	5/16" -18 Large Flange Nut	2
3	20224	Hairpin Clip	10
4	P-102	3/8"x1.25" Clevis Pin	6
5	30232	Left Scissor Arm	1
6a	B-110	3/8"-16x3/4" Carriage Bolt	2
6b	N-108	3/8"-16 Whiz Flange Nut	17
7	50315-42	42" Deck Blow-Out Baffle	1
8	67131	Scissor Link Tower Weldment	1
9		Enguaging Tower Weldment	1
10	B-136	3/8"-16x1.25" Carriage Bolt	12
11	30231	Right Scissor Arm	1
12	F-100	3/16" Drive in Grease Fitting	1
13	P-103	3/8"x2.25" Clevis Pin	2
14	C-104	Ring Clip	2
15	30235	Pivot Stand	1
16	65278	1/2" Shim (if needed)	*
17	30112	1/8" Shim (if needed)	*
18	N-102	1/4"-20 Whiz Flange Nut	4
19	30210	Cam Weldment	1
20	P-113	Roll Pin	1
21	30211	Enguaging Shaft	1
22	W-104	3/8" Flat Washer	3
23	B-245	#10-24 Carriage Bolt	1

REF #	PART #	DESCRIPTION	QTY.
24	30212	Enguaging Handle	1
25	N-173	#10 Nyloc Nut	1
	30209-1	Enguaging Rod Assembly (inc. #22,26,28,29,30)	1
26	97343	Enguaging Rod	1
27	20217-25	Return Spring	1
28	30207-S	Enguaging Spring	1
29	30209-B	Connecting Arm Bracket	1
30	N-107	3/8"-16 Nyloc Nut	1
	300012	Triangle Plate Assembly (inc. #31,32,33,34,34A,F-102)	1
31	30206	5/8"x1/2" Bushing	1
32	300011	Weldment - Triangle Plate	1
33	B-185	5/8"-11 X 2" Bolt	2
34	N-180	5/8"-11 Jam Lock Nut	2
34A	N-181	5/8-11 Lock Nut	2
35	30234	V Pulley	1
36	30224	Flat Idler Pulley	2
37	B-117	1/2"-13x1.25" Bolt	1
38	B-118G	1/2"x1.5" Shoulder Bolt (inc. F-101)	1
39	30223	Idler Arm (inc. F-102)	1
40	10222	Spring	1
41	65308	Idler Spring Tab	1
42	30214-86	Stabilizer Bar	2
43	B-172	1/4"-20x1" Bolt	4

* Use individually or a combination of 65278 and 30112 to achieve proper belt alignment between the triangle plate and the top center deck spindle pulley.

DIXIE CHOPPER

X1701 50" STANDARD DUTY DECK
X2001 50" STANDARD DUTY DECK





X1701 50" STANDARD DUTY DECK (CONT'D)

X2001 50" STANDARD DUTY DECK (CONT'D)

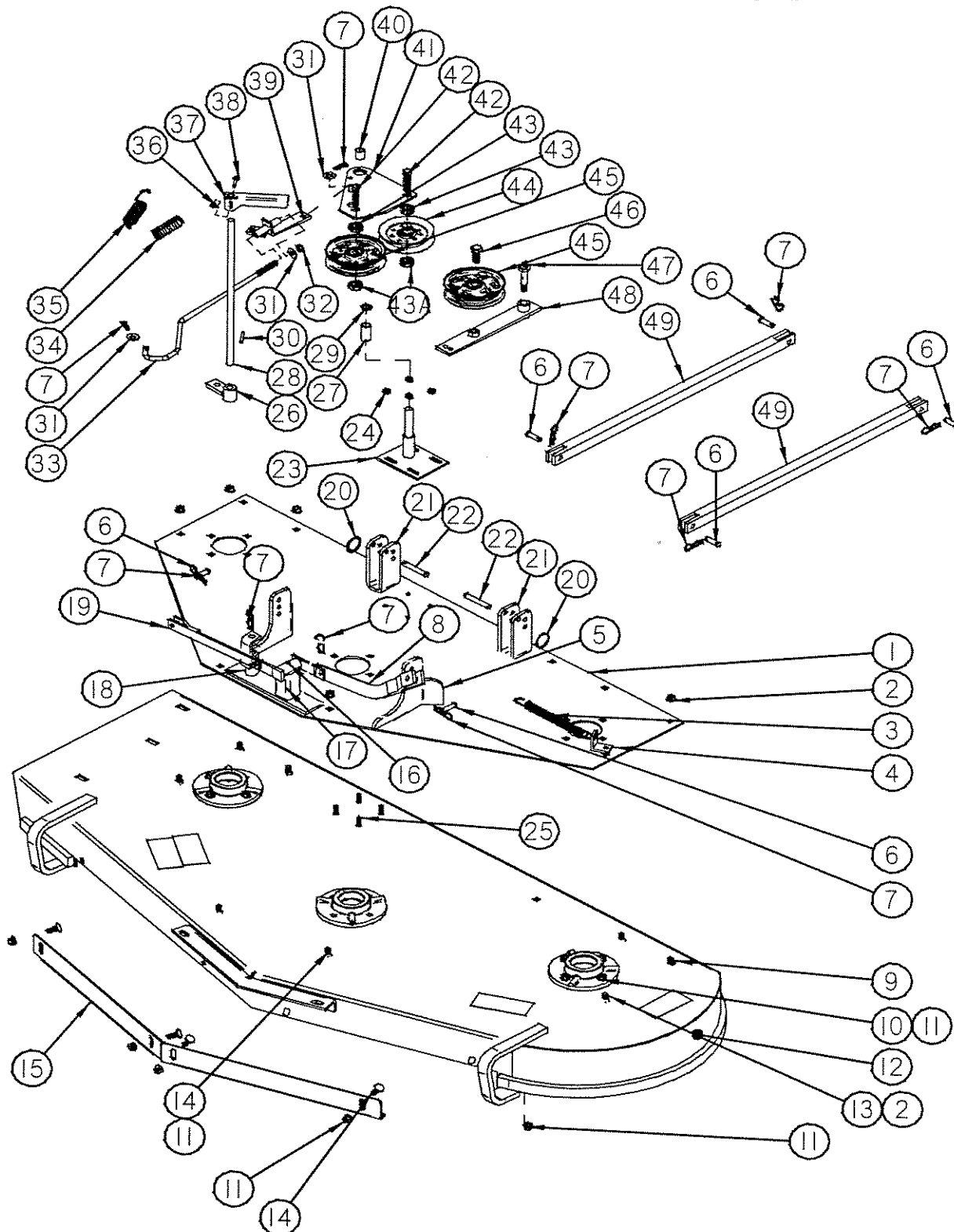
REF #	PART #	DESCRIPTION	QTY.
	30200-H50	50" Heavy Duty Deck Assembly	1
1	30201	50" Top Plate Weldment	1
2	N-103-W	5/16"-18 Whiz Flange Nut	6
3	65308-L	Idler Spring Tab	1
4	10222	Spring	1
5	30232	Left Scissor Arm	1
6	P-102	3/8"x1.25" Clevis Pin	6
7	20224	Hairpin Clip	10
8	334000130111	Left 3-Hole Tab	1
9	B-104	5/16"-18x3/4" Carriage Bolt	5
10	B-136	3/8"-16x1.25" Carriage Bolt	12
11	N-108	3/8"-16 Whiz Flange Nut	15
12	30100-H50	Deck Shell w/Blow out Baffle	1
13	B-259	5/16"-18x1" Carriage Bolt	1
14	B-110	3/8"-16x3/4" Carriage Bolt	2
15	F-100	3/16" Drive in Grease Fitting	1
16	67131	Scissor Link Tower Weldment	1
		Enguaging Tower Weldment	1
17	30231	Right Scissor Arm	1
18	334000130110	Right 3-Hole Tab	1
19	C-104	Ring Clip	2
20	334000130109	2-Hole Tab	2
21	P-103	3/8"x2.25" Clevis Pin	2
22	30235	Pivot Stand	1
23	N-102	1/4"-20 Whiz Flange Nut	4
24	B-172	1/4"-20x1" Bolt	4

REF #	PART #	DESCRIPTION	QTY.
25	65278	1/2" Shim (if needed)	*
26	30211	Enguaging Shaft	1
27	30112	1/8" Shim (if needed)	*
28	P-113	Roll Pin	1
29	N-107	3/8"-16 Nyloc Nut	1
30	W-104	3/8" Flat Washer	1
31	30210	Cam Weldment	1
	30209-1	Enguaging Rod Assembly (inc. #40,41,42,43,43A,F-102)	1
32	97343	Enguaging Rod	1
33	W-104	3/8" Flat Washer	1
34	30207-S	Enguaging Spring	1
35	20217-25	Return Spring	1
36	N-173	#10 Nyloc Nut	1
37	30212	Enguaging Handle	1
38	B-245	#10-24 Carriage Bolt	1
39	30209-B	Connecting Arm Bracket	1
40	30206	5/8"x1/2" Bushing	1
41	B-185	5/8"-11x 2 " Bolt	2
	300012	Triangle Plate Assembly (inc. #40,41,42,43,43A,F-102)	1
42	300011	Weldment - Triangle Plate	1
43	N-180	5/8"-11 Jam Lock Nut	2
43A	N-181	5/8"-11 Lock Nut	2
44	30224	Flat Idler Pulley	2
45	30234	V Pulley	1
46	B-117	1/2"-13x1.25" Bolt	1
47	B-118G	1/2"x1.5" Shoulder Bolt (inc. F-101)	1
48	30223	Idler Arm (inc. F-102)	1

* Use individually or a combination of 65278 and 30112 to achieve proper belt alignment between the triangle plate and the top center deck spindle pulley.

DIXIE CHOPPER

XF2300 50" HEAVY DUTY DECK





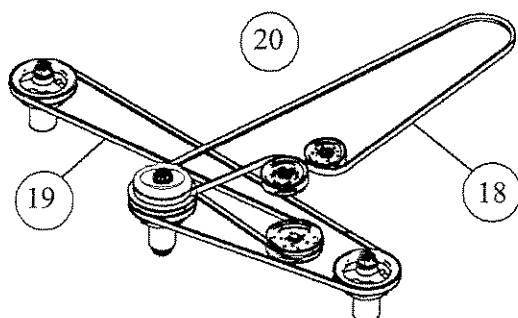
XF2300 50" HEAVY DUTY DECK (CONT'D)

REF #	PART #	DESCRIPTION	QTY.	REF #	PART #	DESCRIPTION	QTY.
	30200-H50	50" Heavy Duty Deck Assembly	1	27	65278	1/2" Shim (if needed)	*
1	30201	50" Top Plate Weldment	1	28	30211	Enguaging Shaft	1
2	N-103-W	5/16"-18 Whiz Flange Nut	6	29	30112	1/8" Shim (if needed)	*
3	10222	Spring	1	30	P-113	Roll Pin	1
4	65308-L	Idler Spring Tab	1	31	W-104	3/8" Flat Washer	1
5	334000130111	Left 3-Hole Tab	1	32	N-107	3/8"-16 Nyloc Nut	1
	334000130110	Right 3-Hole Tab	1		30209-1	Enguaging Rod Assembly (inc. #31,32,33,34,39)	1
6	P-102	3/8"x1.25" Clevis Pin	6	33	97343	Enguaging Rod	1
7	20224	Hairpin Clip	10	34	30207-S	Enguaging Spring	1
8	30232	Left Scissor Arm	1	35	20217-25	Return Spring	1
9	B-104	5/16"-18x3/4" Carriage Bolt	5	36	N-173	#10 Nyloc Nut	1
10	B-136	3/8"-16x1.25" Carriage Bolt	12	37	30212	Enguaging Handle	1
11	N-108	3/8"-16 Whiz Flange Nut	19	38	B-245	#10-24 Carriage Bolt	1
12	30100-H50	50" Heavy Duty Deck Weldment	1	39	30209-B	Connecting Arm Bracket	1
13	B-259	5/16"-18x1" Carriage Bolt	1	40	30206	5/8"x1/2" Bushing	1
14	B-110	3/8"-16x3/4" Carriage Bolt	6	41	300011	Weldment - Triangle Plate	1
15	50315-50	50" Deck Blow-out Baffle	1	42	B-185	5/8"-11x2" Bolt	2
16	F-100	3/16" Drive in Grease Fitting	1		300012	Triangle Plate Assembly (inc. #40,41,42,43,43A,F-102)	1
17	67131	Scissor Link Tower Weldment	1	43	N-180	5/8"-11 Jam Lock Nut	2
18		Enguaging Tower Weldment	1	43A	N-181	5/8"-11 Lock Nut	2
19	30231	Right Scissor Arm	1	44	30224	Flat Idler Pulley	2
20	C-104	Ring Clip	2	45	30234	V Pulley	1
21	334000130109	2-Hole Tab	2	46	B-117	1/2"-13x1.25" Bolt	1
22	P-103	3/8"x2.25" Clevis Pin	2	47	B-118G	1/2"x1.5" Shoulder Bolt (inc. F-101)	1
23	30235	Pivot Stand	1	48	30223	Idler Arm (inc. F-102)	1
24	N-102	1/4"-20 Whiz Flange Nut	4	49	30214-86	Stabilizer Bar	2
25	B-172	1/4"-20x1" Bolt	4				
26	30210	Carn Weldment	1				

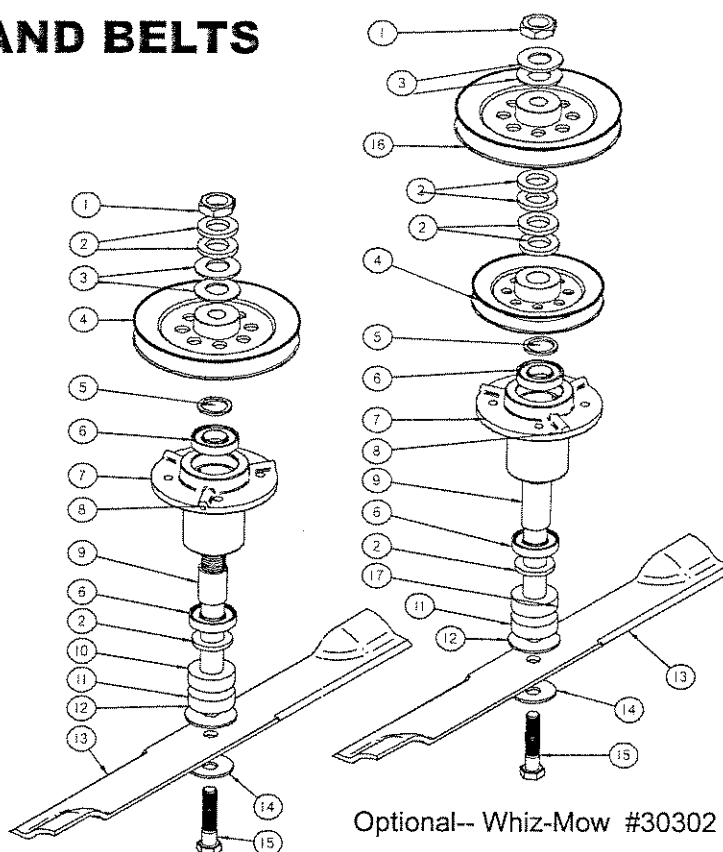
* Use individually or a combination of 65278 and 30112 to achieve proper belt alignment between the triangle plate and the top center deck spindle pulley.

DIXIE CHOPPER

HUBS AND BELTS



Complete Spindle Assembly
Outside--10161
Center---10161-L



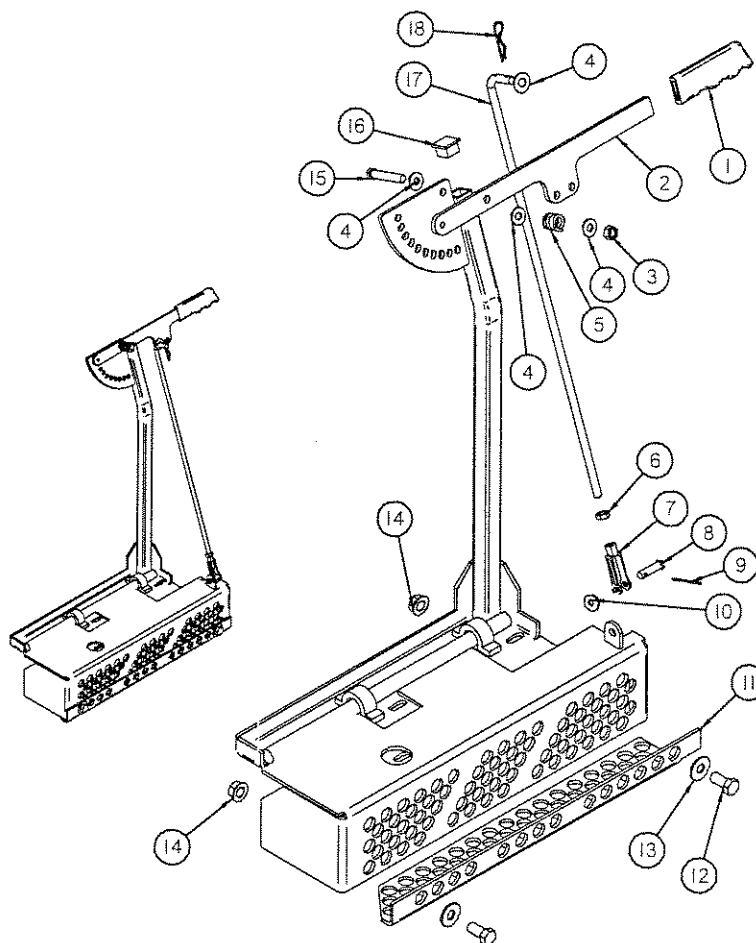
Optional-- Whiz-Mow #30302

REF #	MODEL	PART #	DESCRIPTION	QTY.
1	ALL	N-167	1" Nut	3
2	ALL	W-146	1/4" Washer	11
3	ALL	W-137	1" Belleville Washer	6
4	LX2001	63221	4.25" Pulley	3
	X1701	9907475X100S	4.75" Pulley	3
	X2001	9907475X100S	4.75" Pulley	3
	XF2300	9907475X100S	4.75" Pulley	3
5	ALL	W-131	1/8" Washer	3
6	ALL	30218	Sealed Bearing	6
7	ALL	30241	Deck Hub	3
8	ALL	F-102	Grease Fitting	3
9	ALL	30219	Inner Deck Hub Spacer	3
10	ALL	30217	Short Blade Shaft	2
11	ALL	30242	1/2" Blade Spacer	3
12	ALL	W-101	Fiber Washer	3
13	LX2001	63227-H	42" Standard High Lift Blade	3
		63227-N	42" Heavy Duty High Lift Blade	3
	X1701	30227-50H	50" Standard High Lift Blade	3
		30227-50N	50" Heavy Duty High Lift Blade	3
	X2001	30227-50H	50" Standard High Lift Blade	3
		30227-50N	50" Heavy Duty High Lift Blade	3
	XF2300	30227-50H	50" Standard High Lift Blade	3
		30227-50N	50" Heavy Duty High Lift Blade	3

REF #	MODEL	PART #	DESCRIPTION	QTY.
14	ALL	W-100	5/8" Belleville Washer	3
15	ALL	B-121	2.5" Blade Bolt (use w/o blade spacer)	3
		B-121-L	3" Blade Bolt (use with blade spacer)	3
		B-121-LL	3.25" Blade Bolt (use with Whiz-Mow)	3
16	LX2001	9907475X100S	4.75" Pulley	1
	X1701	9907600X100S	6.00" Pulley	1
	X2001	9907600X100S	6.00" Pulley	1
	XF2300	9907525X100S	5.25" Pulley	1
17	ALL	30217-L	Long Blade Shaft	1
18	LX2001	68081	Engine - Deck Belt	1
	X1701	9910B84	Engine - Deck Belt	1
	X2001	9910B84	Engine - Deck Belt	1
	XF2300	68082	Engine - Deck Belt	1
19	LX2001	63203	Deck Belt	1
	X1701	9907B112	Deck Belt	1
	X2001	9907B112	Deck Belt	1
	XF2300	9907B112	Deck Belt	1
20	LX2001	9907B41	Engine-Trans. Belt (not shown)	1
	X1701	9907B41	Engine-Trans. Belt (not shown)	1
	X2001	9907B41	Engine-Trans. Belt (not shown)	1
	XF2300	9907B41	Engine-Trans. Belt (not shown)	1

DIXIE CHOPPER

XF2300 50" OCDC

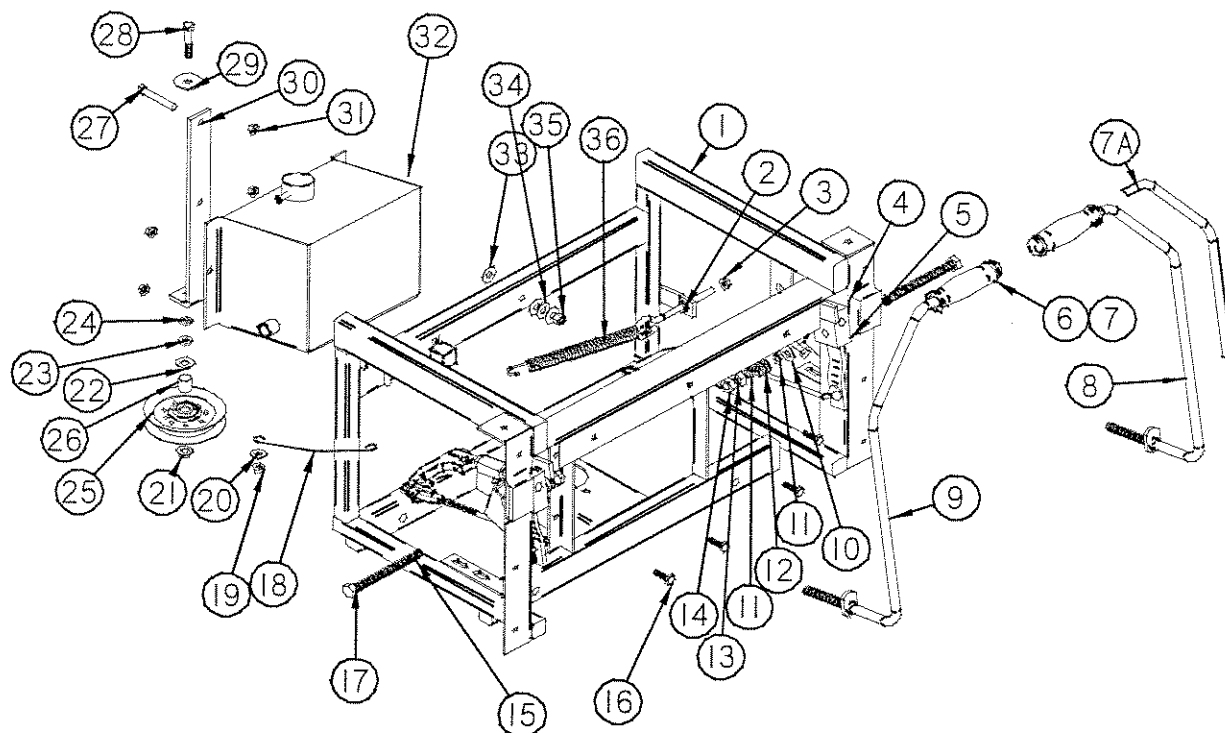


REF #	PART #	DESCRIPTION	QTY.
	68122-50	Assembly - 50" OCDC	
1	67258	Handle Grip	1
2	900014	Handle	1
3	N-107	3/8"-16 Nyloc Nut	1
4	W-104	3/8" Standard Flat Washer	4
5	20252	Spring	1
6	N-150	3/8"-24 Nut	1
7	68121	3/8"-24 Yoke	1
8	P-102	3/8"x1.25" Clevis Pin	1
9	20224	Clip	1

REF #	PART #	DESCRIPTION	QTY.
10	W-104	3/8" Standard Flat Washer	1
11	68135	Lower Screen	1
12	B-138	1/2"-13x1" Bolt	2
13	W-109	1/2" Standard Flat Washer	2
14	N-157	1/2"-13 Whiz Flange Nut	2
15	B-179	3/8"-16 x2.5" Bolt	1
16	68142	1"x1" Plastic Plug	1
17	97122	Control Rod (Inc. #6,7,17)	1
18	20224	Clip	1

DIXIE CHOPPER

LX2001 TRANSMISSION FRAME ASSEMBLY

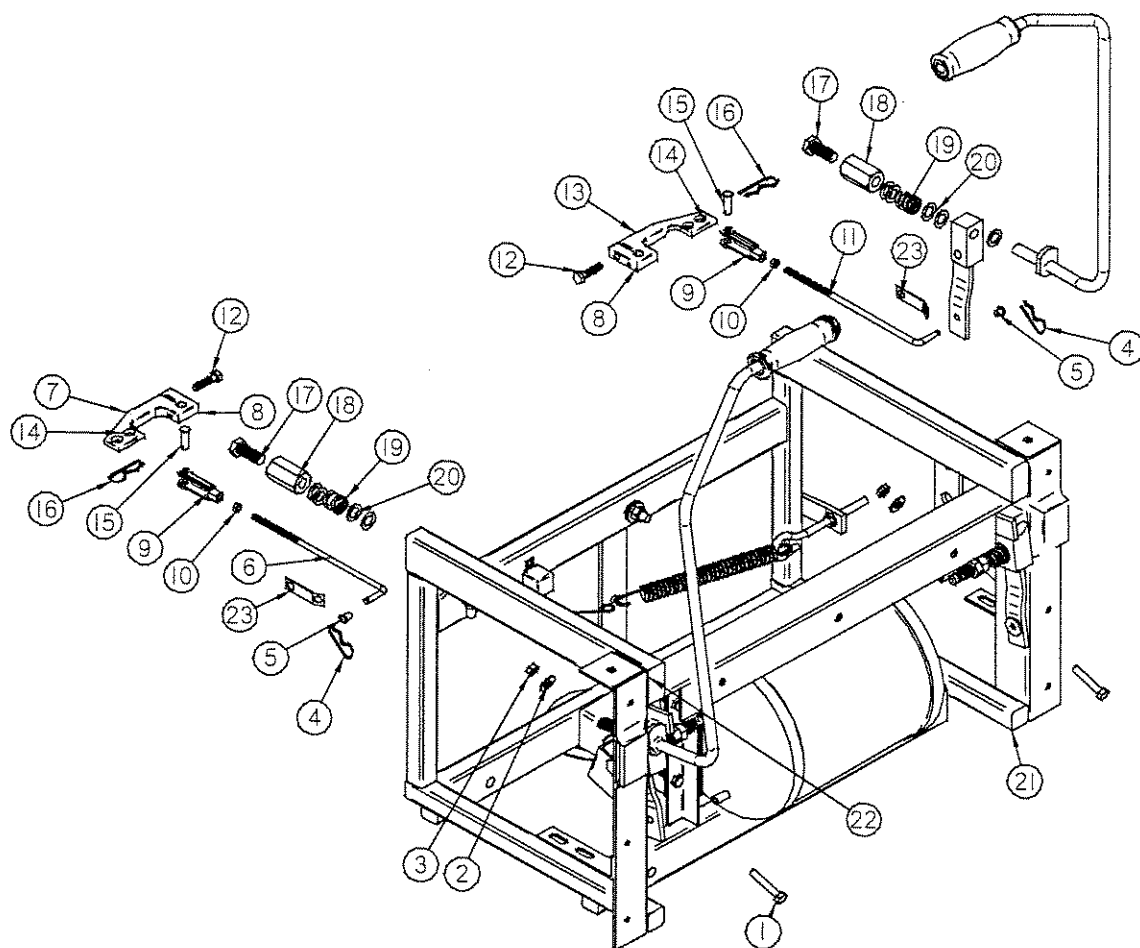


REF #	PART #	DESCRIPTION	QTY.
1	67250	LX Transmission Frame Weldment	1
2	B-150	Eye Bolt	1
3	N-103W	Nut	2
4	W-171	Teflon Washer	2
5	65205	Steering Block Weldment	2
6	20257	Rubber Handle	2
7	67259	Foam Handle Grip	2
7A	400037	Foam Lever Sleeve	2
8	62231	Left Steering Lever	1
9	62232	Right Steering Lever	1
10	W-170	Teflon Washer	2
11	W-110	Machine Washer	8
12	20252	Spring	2
13	N-110	Hex Nut	2
14	N-111	Jam Nut	2
15	F-101	Grease Fitting 90 degree	2
16	B-131	Bolt	4
17	B-143G	Bolt	2

REF #	PART #	DESCRIPTION	QTY.
19	N-103-W	Nut	1
20	W-113	Washer	1
21	N-117	3/8"-16 Large Flange Lock Nut	1
22	W-124	3/8" Machine Washer .120"	1
23	W-123	3/8" Machine Washer .060"	1
24	W-176	3/8" Machine Washer .031"	1
25	30234	Pulley	1
26	61250	Spacer	1
27	B-165	3/8"-16x2" Bolt	1
28	B-124	Bolt	1
29	W-104	3/8" Standard Flat Washer	1
30	65209	Idler Arm	1
31	N-103W	Nut	4
32	200008	Hydraulic Tank	1
33	W-125	Washer	1
34	W-126	Washer	3
35	N-107	Nut	1
36	10222	Spring	1

DIXIE CHOPPER

LX2001 TRANSMISSION FRAME ASSEMBLY (CONT'D)

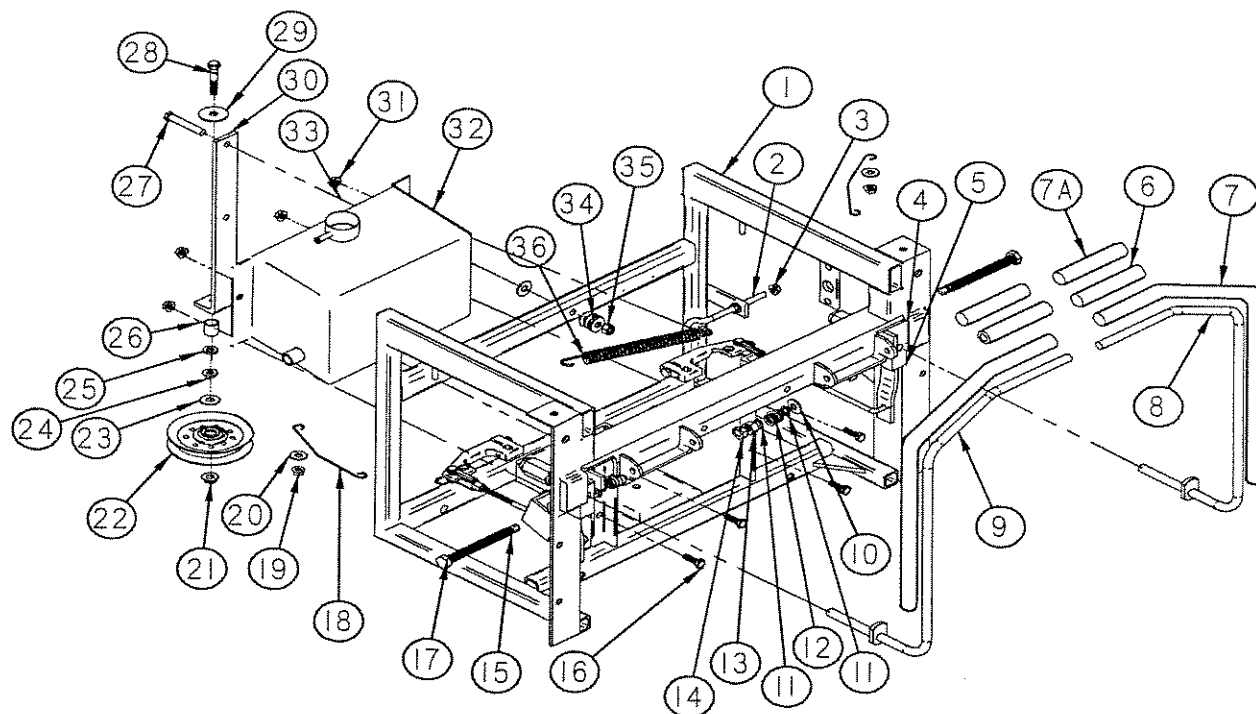


REF #	PART #	DESCRIPTION	QTY.
1	B-105	Bolt	2
2	W-113	Washer	4
3	N-103	Nut	4
4	20224	Hairpin Clip	2
5	20222	Plastic Bushing	2
6	200002	Right Pump Rod (#6,9,10)	1
7	65207-R	Right Pump Control Arm	1
8	P-118	Roll Pin	2
9	20214	Yoke	2
10	N-105	Nut	2
11	200001	Left Pump Rod (#9,10,11)	1
12	B-131	Bolt	2

REF #	PART #	DESCRIPTION	QTY.
13	65207-L	Left Pump Control Arm	1
14	20221	Plastic Bushing	2
15	P-101	Pin	2
16	20224	Hairpin Clip	2
17	B-138	Bolt	2
18	N-175	Coupling Nut	2
19	20252	Spring	2
20	W-110	Washer	10
21	68142	Plastic Plug 1"x1"	4
22	67256	Plastic Plug 1"x2"	2
23	20223	Backing Clip	2

DIXIE CHOPPER

X1701 TRANSMISSION FRAME ASSEMBLY X2001 TRANSMISSION FRAME ASSEMBLY XF2300 TRANSMISSION FRAME ASSEMBLY

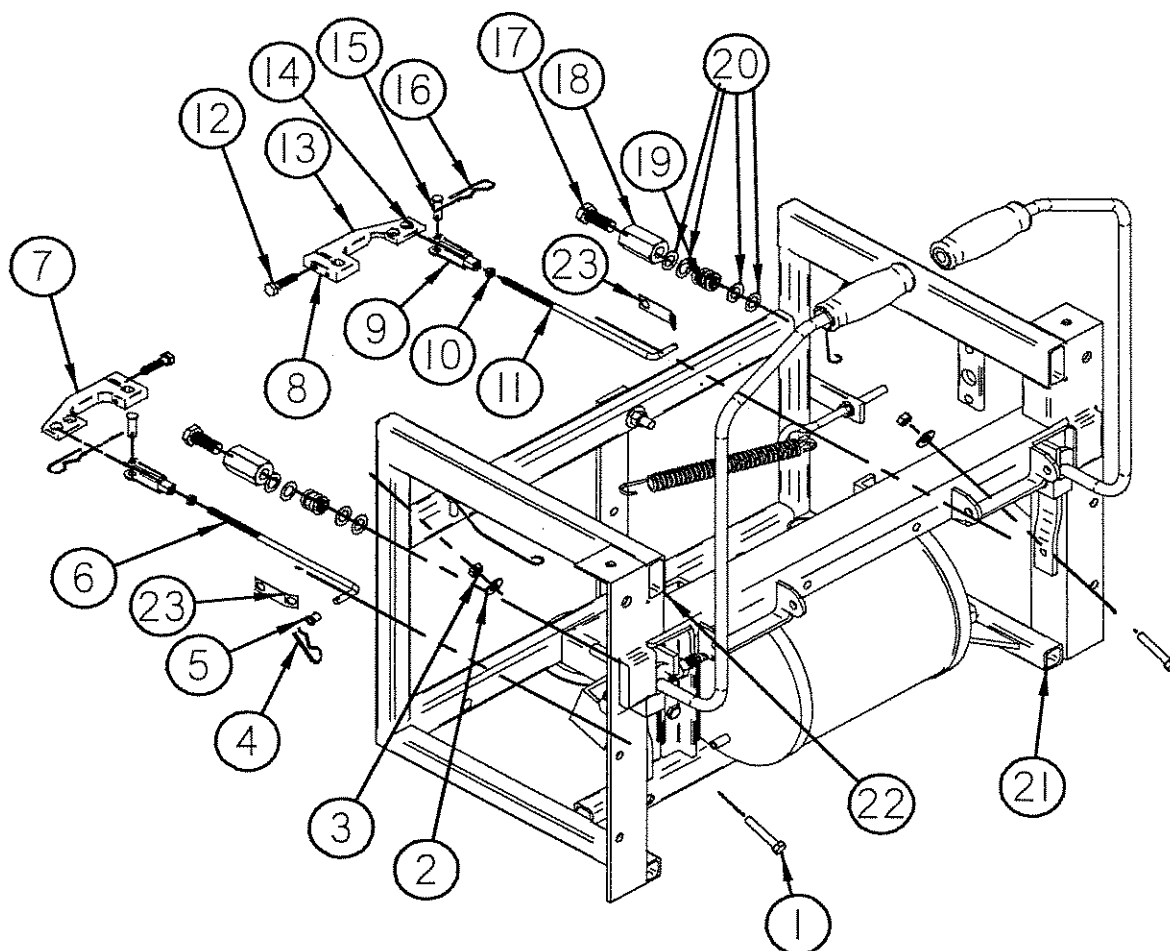


REF #	PART #	DESCRIPTION	QTY.
1	100007	Low Ride Transmission Frame	1
2	B-150	Eye Bolt	1
3	N-103W	Nut	2
4	W-171	Plastic Washer	2
5	65205	Steering Block Weldment	2
6	20257	Rubber Handle	2
7	400037	Foam Lever Sleeve	2
7A	67259	Foam Handle Grip	2
8	20231-L	Left Steering Lever	1
9	20232-L	Right Steering Lever	1
10	W-170	Teflon Washer	2
11	W-110	Machine Washer	8
12	20252	Spring	2
13	N-110	Hex Nut	2
14	N-111	Jam Nut	2
15	F-101	Grease Fitting 90 degree	2
16	B-131	Bolt	4
17	B-143G	Bolt	2

REF #	PART #	DESCRIPTION	QTY.
19	N-103-W	Nut (2 only X1701 & X2001)	4
20	W-113	Washer (2 only X1701 & X2001	4
21	N-117	3/8"-16 Large Flange Lock Nut	1
22	30234	Pulley	1
23	W-124	3/8" Machine Washer .120"	1
24	W-123	3/8" Machine Washer .060"	1
25	W-176	3/8" Machine Washer .031"	1
26	61250	Spacer	1
27	B-165	3/8"-16x2" Bolt	1
28	B-124	Bolt	1
29	W-104	3/8 Standard Flat Washer	1
30	100011	Idler Arm	1
31	N-103W	Nut	4
32	200008	Hydraulic Tank	1
33	W-125	Washer	1
34	W-126	Washer	3
35	N-107	Nut	1
36	10222	Spring	1

DIXIE CHOPPER

X1701 TRANSMISSION FRAME ASSEMBLY (CONT'D) X2001 TRANSMISSION FRAME ASSEMBLY (CONT'D) XF2300 TRANSMISSION FRAME ASSEMBLY (CONT'D)

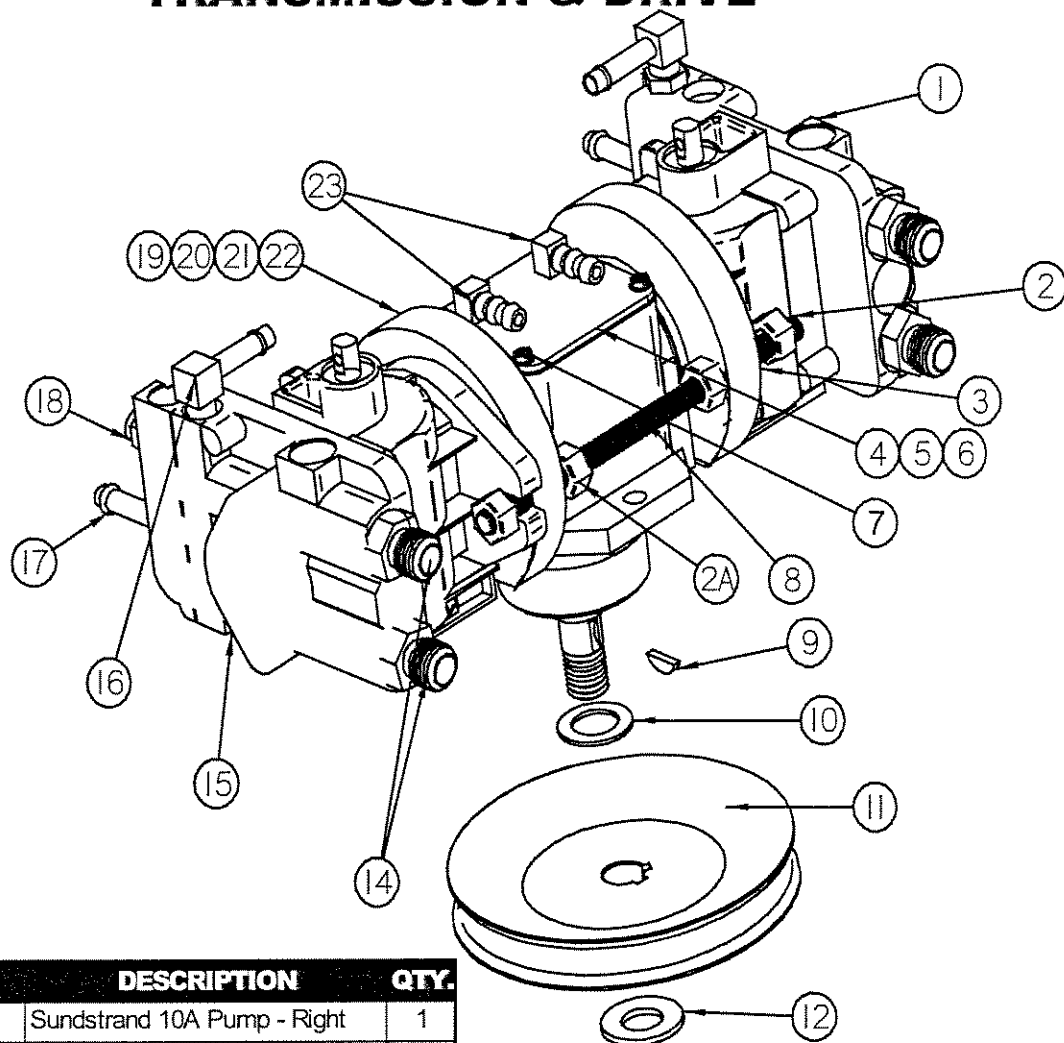


REF #	PART #	DESCRIPTION	QTY.
1	B-105	Bolt	2
2	W-113	Washer	2
3	N-103	Nut	2
4	20224	Hairpin Clip	2
5	20222	Plastic Bushing	2
6	200001	Right Pump Control Rod (#6,9,10)	1
7	65207-R	Right Pump Control Arm	1
8	P-118	Roll Pin	2
9	20214	Yoke	2
10	N-105	Nut	2
11	200002	Left Pump Control Rod (#9,10,11)	1
12	B-131	Bolt	2

REF #	PART #	DESCRIPTION	QTY.
13	65207-L	Left Pump Control Arm	1
14	20221	Plastic Bushing	2
15	P-101	Pin	2
16	20224	Hairpin Clip	2
17	B-138	Bolt	2
18	N-175	Coupling Nut	2
19	20252	Spring	2
20	W-110	Washer	10
21	68142	Plastic Plug 1"x 1"	2
22	67256	Plastic Plug 1"x 2"	2
23	20223	Backing Clip	2

DIXIE CHOPPER

TRANSMISSION & DRIVE

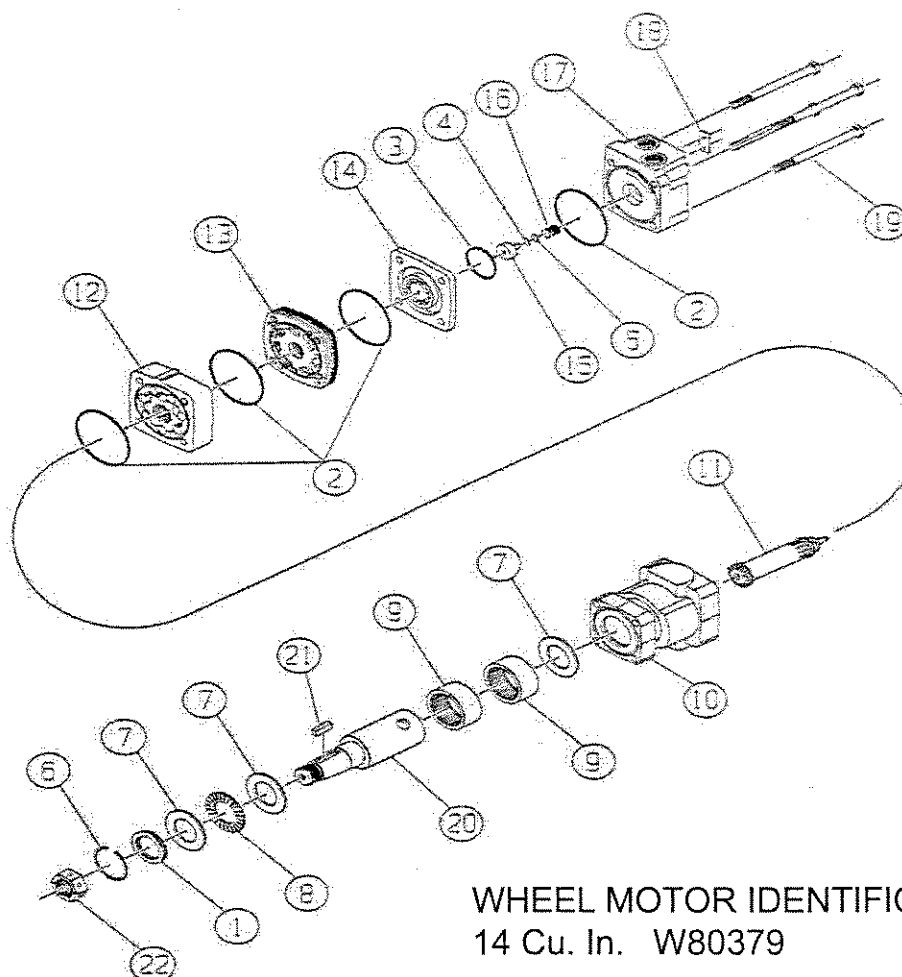


REF #	PART #	DESCRIPTION	QTY.
1	65070	Sundstrand 10A Pump - Right	1
2	N-168	3/8"-24 Whiz Flange Nut	4
2A	N-184	Nut - 3/8"-24 Harden	4
3	W-169	Washer - 5/16" Grade 8 Flat	4
4	000365201	T Gear Box	1
5	788101	T Box Gasket	1
6	772150	T Box Cover Plate	1
7	792025	T Box Cover Plate Bolt	4
8	65206	3/8" Threaded Rod	2
9	K-102	Woodruff Key 3/16"x 3/4"	1
10	W-167	Flat Washer Hardened	1
11	9907500X750S	Transmission Pulley	1
12	W-132	3/4" Belleville Washer	1
13	N-114	Nut - 3/4"-16	1
14	65004	High Pressure Port Fitting	4

REF #	PART #	DESCRIPTION	QTY.
16	67015	Case Bleed Fitting	2
17	65072	Charge Pump Inlet Fitting	2
18	25-130-30	Dump Valve - no cross port	2
19	65001	Small Bell Housing	2
20	788030B	Bearing Plate Gasket	2
21	792026	Bell Housing Bolt	8
22	65024	Pump O-Ring	2
23	68031	T Box Fitting	2

DIXIE CHOPPER

WHEEL MOTOR



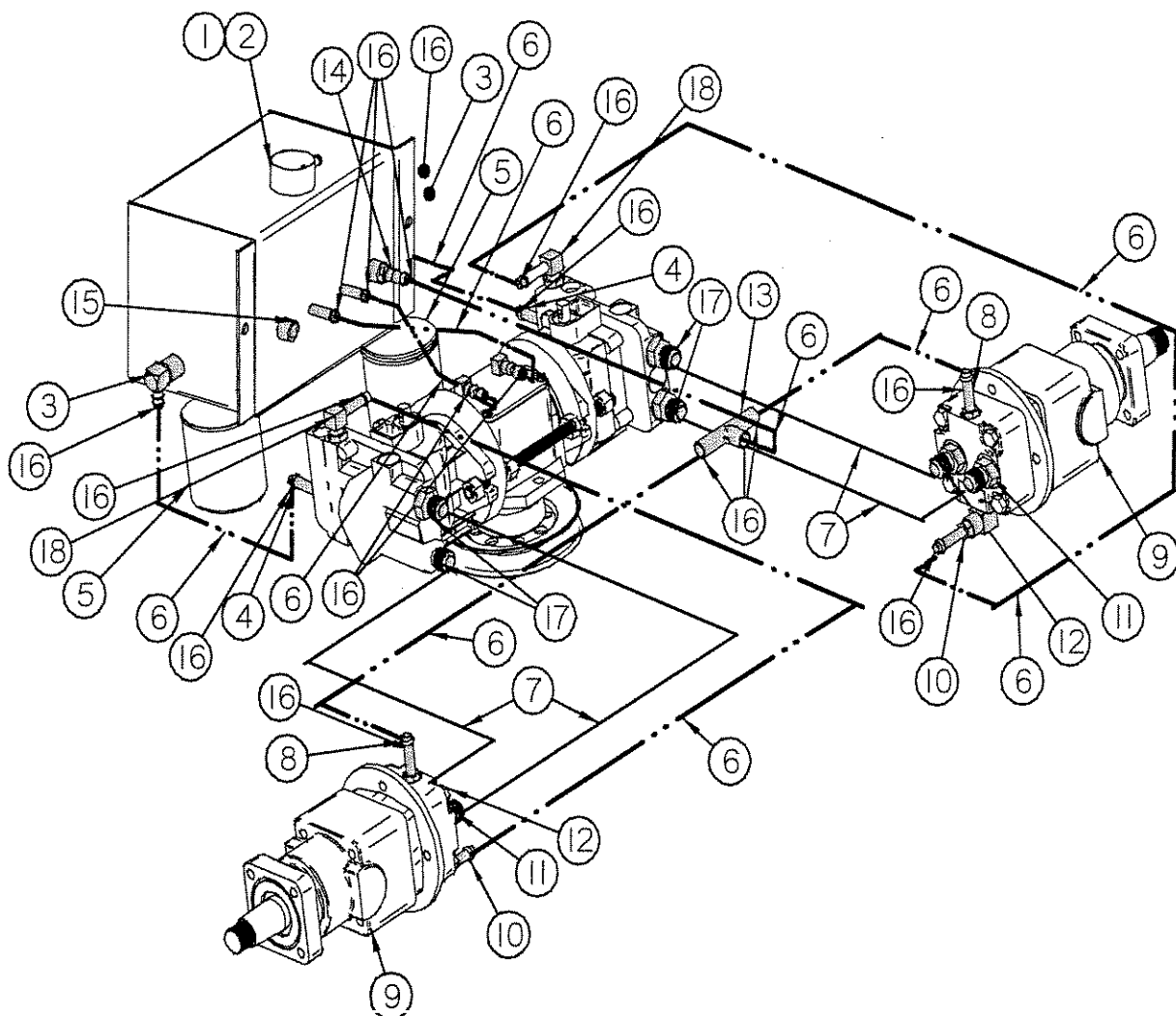
WHEEL MOTOR IDENTIFICATION #18
14 Cu. In. W80379

REF #	PART #	DESCRIPTION	QTY.
1	PB018069	Dust/Shaft Seal	1
2	IN KIT	Body Seal	4
3	IN KIT	Commutator Seal	1
4	IN KIT	O-ring Seal	1
5	IN KIT	Teflon Back-up Seal	1
	PB333700	Seal Kit (Contains item 1-5)	
6	PB018073	Snap Ring	1
7	PB018054	Thrust Washer	3
8	PB018052	Thrust Bearing	1
9	PB018053	Housing Bearing	2
10	PB130015	Housing	1
11	PB014027	Drive Link (14 cu.in.)	1

REF #	PART #	DESCRIPTION	QTY.
12	PB332014	Rotor Assembly (14 cu.in.)	1
13	PB015008	Manifold	1
14	PB012013	Commutator Assembly	1
15	PB018056	Endcover Piston	1
16	PB018059	Piston Spring	1
17	PB160007G	Endcover	1
18	N/A	ID Tag	1
19	PB334014	Assembly Bolts (14 cu.in.)	4
20	PW72545	Shaft	1
21	PW72546	Shaft Key	1
22	PB339303P	Shaft Nut	1
	67114	Wheel Motor 14 Cu. In.	2

DIXIE CHOPPER

LX2001 HYDRAULIC HOSE DIAGRAM

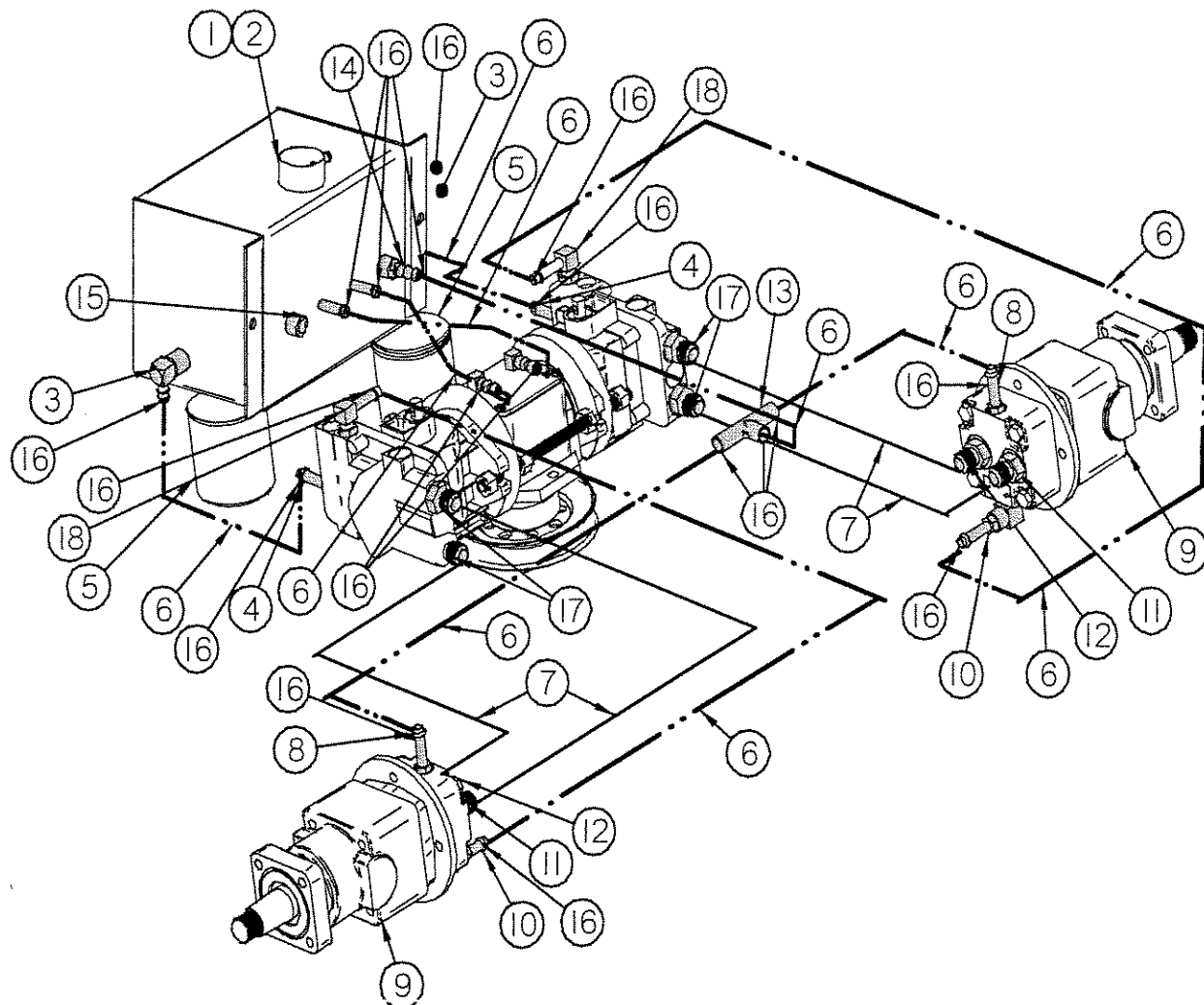


REF #	PART #	DESCRIPTION	QTY.
1	200008	Hydraulic Tank (3-1-02)	1
2	40117-T	T-Handle Cap w/ Dipstick	1
3	60125	90 3/8" NPT x 3/8" Barb	2
4	65072	Charge Pump Inlet Fitting	2
5	68140	Filter - Hydro Zinga 40 Micron	2
6	65108	5/8" Clear Hose	/ft.
7	65076	High Pressure Black Hydro Hose	4
8	67016	1/4" O-ring x 3/8" Barb Straight	2
9	67114	Wheel Motor - 14 Cu.In.	2

REF #	PART #	DESCRIPTION	QTY.
10	67017	90 degree fitting	2
	67019	90 degree Brass Fitting	2
11	87103	Steel Fitting	2
12	87104	Steel Fitting	2
13	67008	3/8" Tee	1
14	67014	3/8" barb x 1/4" MPT Fitting	1
15	65009	Plug	1
16	67013	Hose Clamp	20
17	65004	High Pressure Port Fitting	4
18	67015	90 degree fitting	2

DIXIE CHOPPER

X1701 HYDRAULIC HOSE DIAGRAM X2001 HYDRAULIC HOSE DIAGRAM

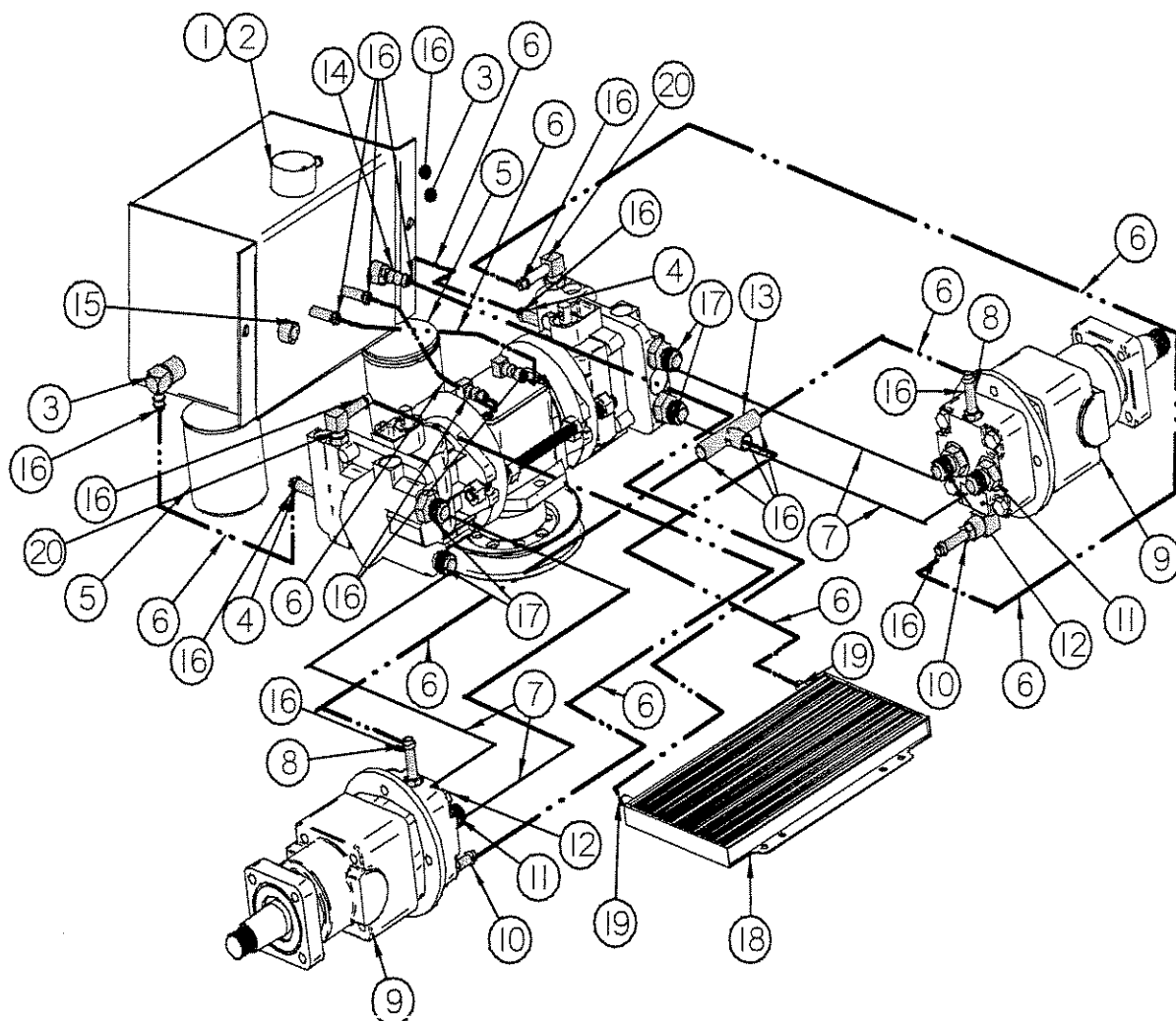


REF #	PART #	DESCRIPTION	QTY.
1	200008	Hydraulic Tank (3-1-02)	1
2	40117-T	T-Handle Cap w/ Dipstick	1
3	60125	90 3/8" NPT x 3/8" Barb	2
4	65072	Charge Pump Inlet Fitting	2
5	68140	Filter - Hydro Zinga 40 Micron	2
6	65108	5/8" Clear Hose	/ft.
7	65073	High Pressure Black Hydro Hose	4
8	67016	1/4" O-ring x 3/8" Barb Straight	2
9	67114	Wheel Motor - 14 Cu.In.	2

REF #	PART #	DESCRIPTION	QTY.
10	67017	90 degree fitting	2
	67014	Brass Fitting	2
11	87104	Steel Fitting	2
12	87104	Steel Fitting	2
13	67008	3/8" Tee	1
14	67014	3/8" barb x 1/4" MPT Fitting	1
15	65009	Plug	1
16	67013	Hose Clamp	20
17	65004	High Pressure Port Fitting	4
18	67015	90 degree fitting	2

DIXIE CHOPPER

XF2300 HYDRAULIC HOSE DIAGRAM

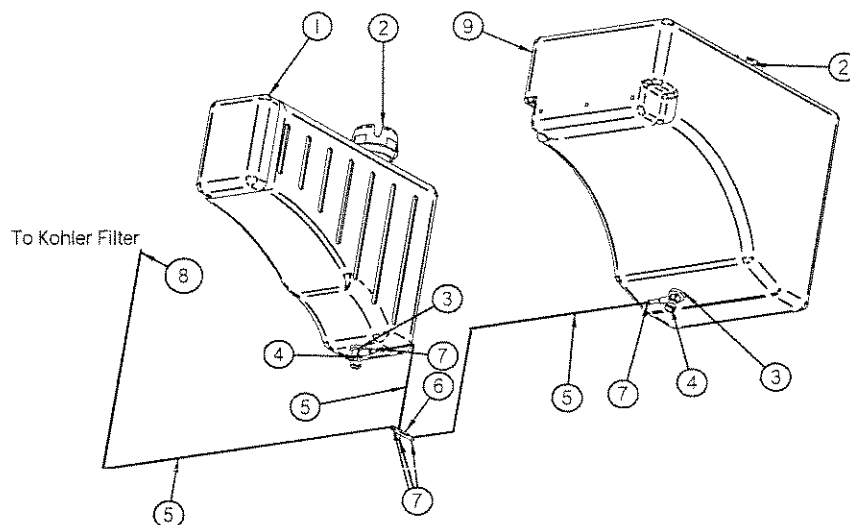


REF #	PART #	DESCRIPTION	QTY.
1	200008	Hydraulic Tank (3-1-02)	1
2	40117-T	T-handle Cap w/ Dipstick	1
3	60125	90 3/8" NPT x 3/8" Barb	2
4	66072	Charge Pump Inlet Fitting	2
5	68140	Filter - Hydro Zinga 40 Micron	2
6	65108	5/8" Clear Hose	/ft.
7	66073	High Pressure Black Hydro Hose	4
8	67016	1/4" O-ring x 3/8" Barb Straight	2
9	67114	Wheel Motor - 14 Cu.In.	2
10	67017	90 degree fitting	2
	67014	Brass Fitting	2

REF #	PART #	DESCRIPTION	QTY.
11	87104	Steel Fitting	2
12	87104	Steel Fitting	2
13	67008	3/8" Tee	1
14	67014	3/8" barb x 1/4" MPT Fitting	1
15	65009	Plug	1
16	67013	Hose Clamp	20
17	65004	High Pressure Port Fitting	4
18	60103-L	Oil Cooler	1
19	68231	#4 Worm Clamp	2
20	67015	90 degree fitting	2

DIXIE CHOPPER

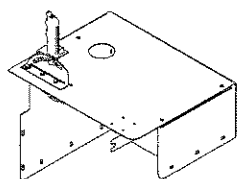
FUEL SYSTEM



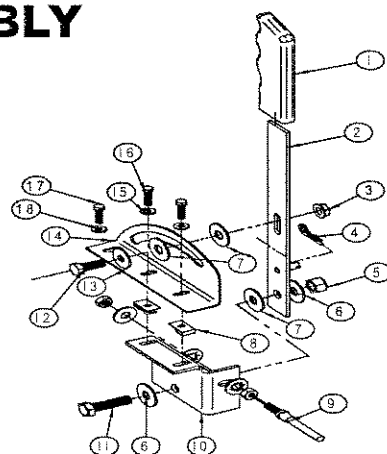
REF #	PART #	DESCRIPTION	QTY.
1	40204-1	3 Gal. Fuel Tank (LX,XBoth)(XF Left)	2
2	40117-1	Fuel Cap - Manual Vent w/Guage	2
3	40220	Fuel Tank Bushing	2
4	400016	Valve - Fuel Tank Shut-Off	2
5	97374	Gas Line - 5/16"	/ft.

REF #	PART #	DESCRIPTION	QTY.
6	97369	Gas Line "Y" - 5/16"	1
7	72012	Spring Clamp (Black)	5
8	60124	Hose Clamp	1
9	400015	7 Gal. Fuel Tank (XF Right)	1

THROTTLE ASSEMBLY



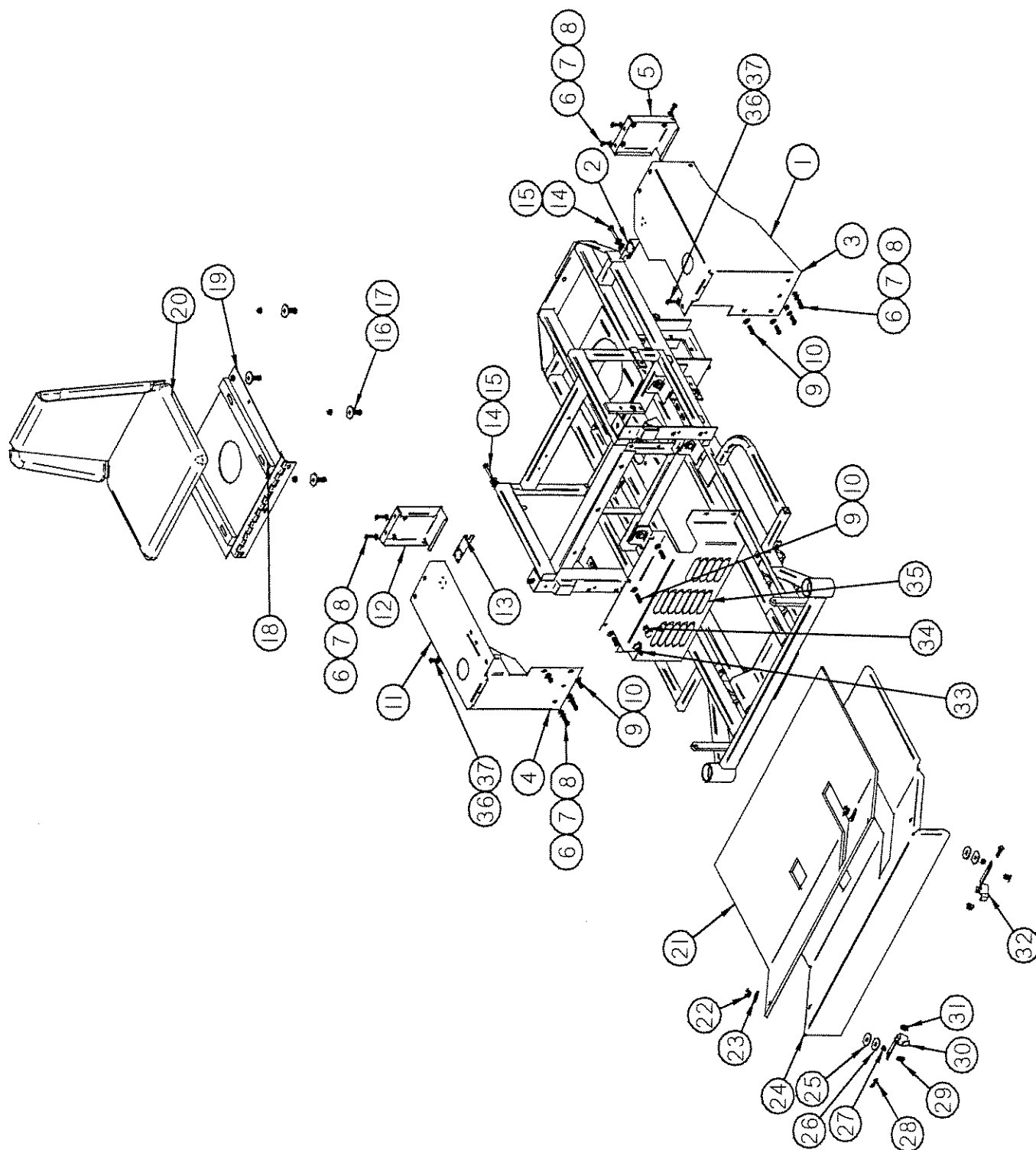
REF #	PART #	DESCRIPTION	QTY.
1	67258	Handle Grip (Black)	1
2	97012	Handle Weldment	1
3	N-134	5/16" Flange Lock Nut	1
4	20224	Hairpin Cotter	1
5	N-107	3/8" -16 Nyloc Nut	1
6	W-104	3/8" Standard Flat Washer	2
7	W-125	3/8" Nylon Washer	3
8	C-105	C Clip	2
9	68249	Throttle Cable	1
		Washer	2
		Hex Nut	2
		Cable and Liner	1
10	97011	Lower Throttle Mounting Bracket	1
11	B-108	3/8"-16 x 1" Bolt	1



REF #	PART #	DESCRIPTION	QTY.
12	B-107	5/16"-18 x 3/4" Bolt	1
13	W-113	5/16" Flat Washer	1
14	65270	Upper Stainless Throttle Bracket	1
15	W-152	#10 Stainless Washer	2
16	B-203	10-32x3/4" Stainless Bolt	2
17	B-209	1/4"-20x3/4" Bolt	1
18	W-153	1/4" Stainless Flat Washer	1

DIXIE CHOPPER

LX2001 BODY



DIXIE CHOPPER

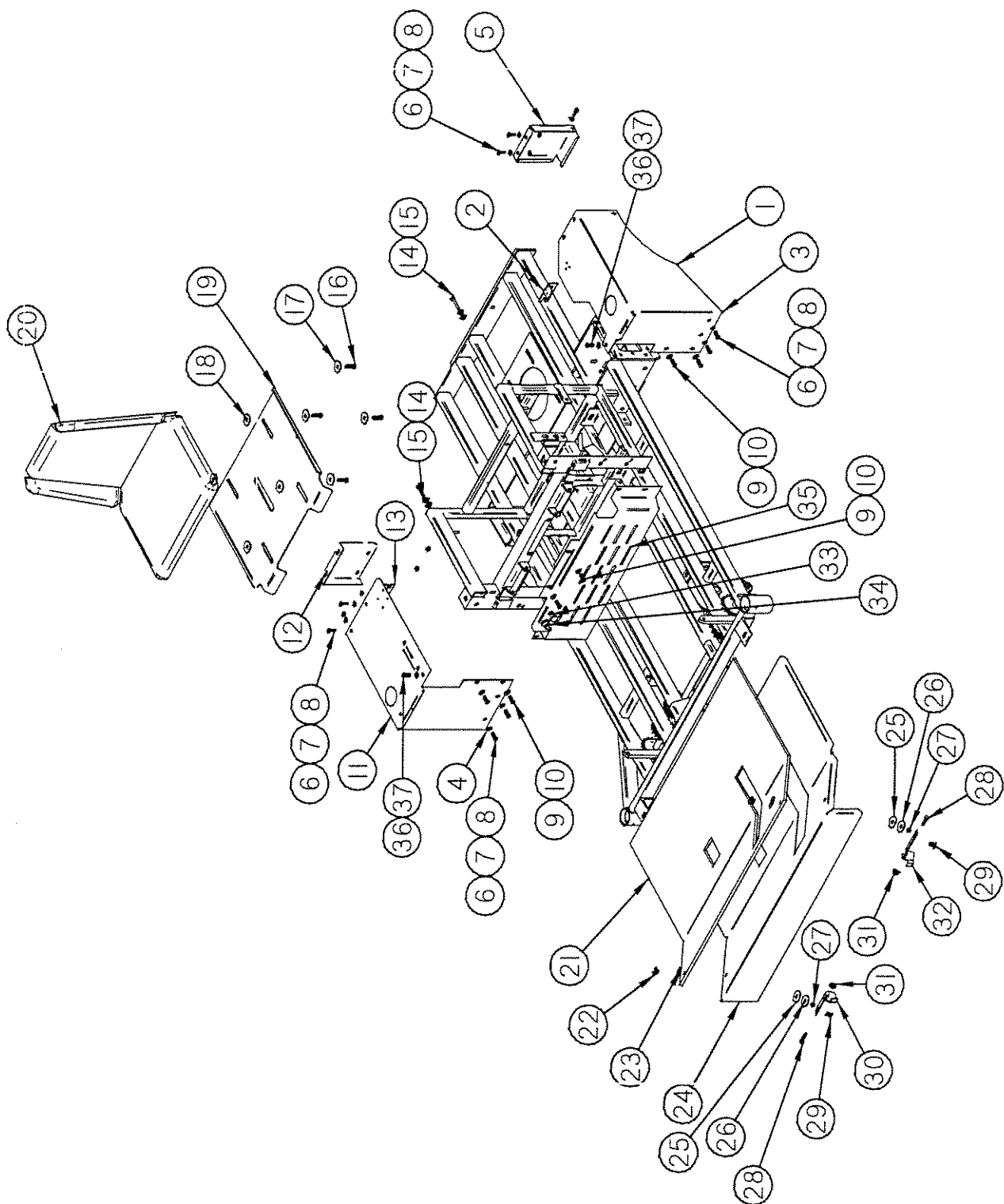
LX2001 BODY (CONT'D)

REF #	PART #	DESCRIPTION	QTY.
1	82269	Fender - 3Gal. Left	1
2	68278	Left Fender Mounting Tab	1
3	20275-L	Left Front 3 Gal. Fuel Tank Support Bracket	1
4	20275-R	Right Front 3Gal. Fuel Tank Support Bracket	1
5	20266-L	Left Rear 3 Gal. Fuel Tank Support Bracket	1
6	B-103	1/4"-20 Stainless Bolt	10
7	W-153	1/4" Stainless Flat Washer	10
8	N-101	1/4"-20 Stainless Whiz Flange Nut	10
9	B-102	1/4"-20 Bolt	7
10	W-102	1/4" Flat Washer	7
11	82270	Fender - 3 Gal. Right	1
12	20266-R	Right Rear 3Gal. Fuel Tank Support Bracket	1
13	68279	Right Fender Mounting Tab	1
14	B-105	5/16"-18x1.75" Bolt	2
15	W-113	5/16" Flat Washer	4
16	B-174	5/16"-18 Bolt-	4
17	W-104	5/16"x1.5" Fender Washer	4
18	400028	Plastic spacer	2
19	67401	Seat Pan	1
20	64100-S	Seat	1
	176200	Armrest Kit (optional)	1 pair
21	20275	Grey Carpet	1
22	N-106	Wing Nut	2
23	W-106	Washer	2
24	67268	Floor Pan	1
25	W-103	Rubber Washer	2
26	W-106	Washer	2
27	N-103-W	Whiz Nut	2
28	B-131	5/16 Bolt	2
29	B-105	5/16 Bolt	2
30	400022	Floor Pan Adapter Bracket - Right	1
31	N-131	5/16 Lock Nut	2
32	400023	Floor Pan Adapter Bracket-Left	1
33	20245	Ignition Switch	1
34	20248	Choke	1
35	67267	Front Panel	1
36	B-209	Bolt Stainless 1/4 x 20 x 3/4	2
37	W-153	Washer Flat 1/4 Stainless	2

DIXIE CHOPPER

X1701 BODY

X2001 BODY





X1701 BODY

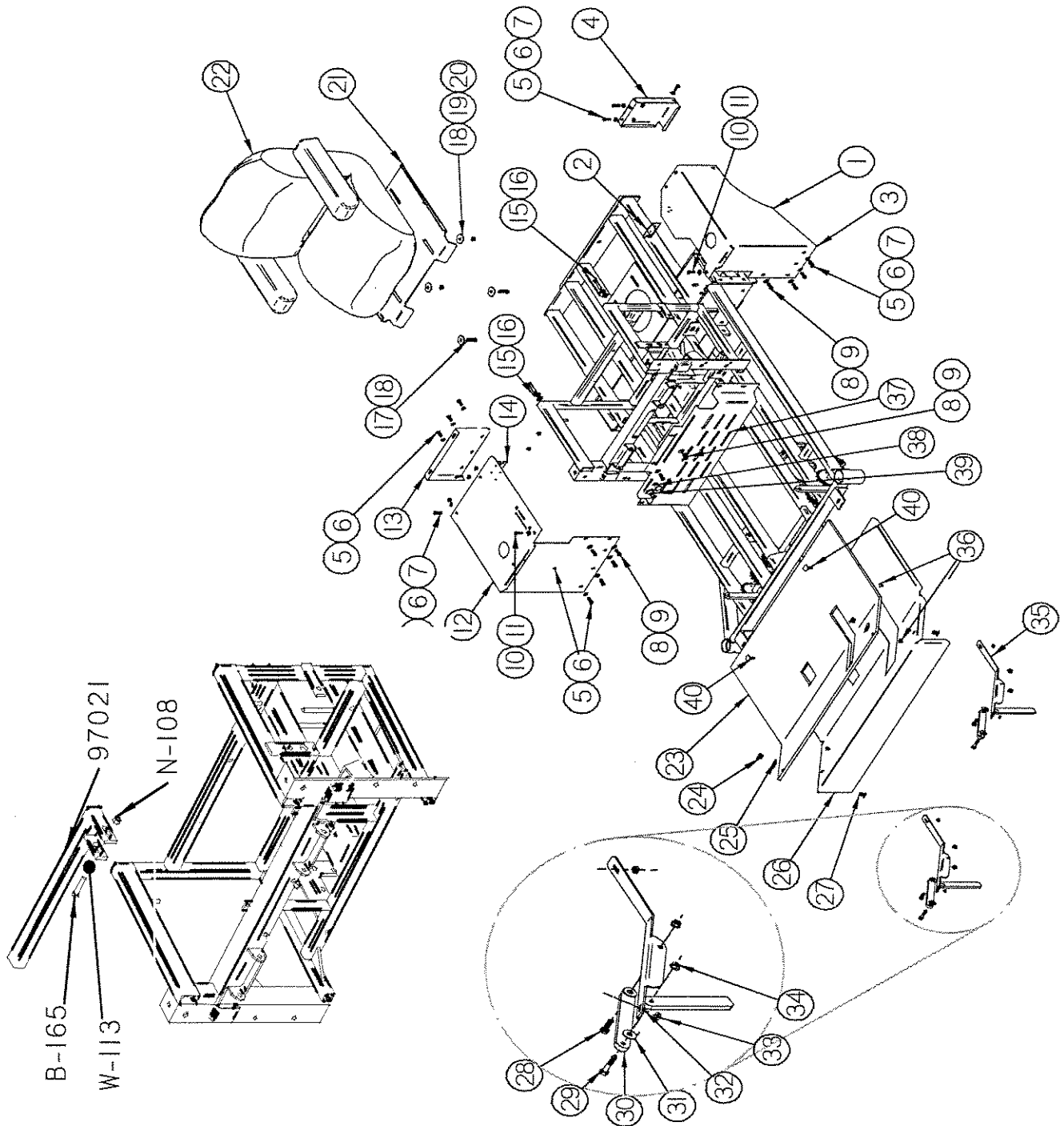
X2001 BODY

REF #	PART #	DESCRIPTION	QTY.
20	64100-S	Seat	1
	176200	Armrests (optional)	1 pair
21	20275	Grey Carpet	1
22	N-106	Wing Nut	2
23	W-106	Washer	2
24	67268	Floor Pan	1
25	W-103	Rubber Washer	2
26	W-106	Washer	2
27	N-103-W	Nut	2
28	B-131	Bolt	2
29	B-105	Bolt	2
30	400022	Floor Pan Adapter Bracket-Right	1
31	N-131	Nut	2
32	400023	Floor Pan Adapter Bracket-Left	1
33	20248	Choke	1
34	20245	Ignition Switch	1
35	400011	Front Panel	1
36	B-209	Bolt Stainless 1/4 x 20 x 3/4	2
37	W-153	Washer 1/4 Stainless	2

REF #	PART #	DESCRIPTION	QTY.
1	400001	Fender - 3Gal. Low Ride Left	1
2	400035	Left Fender Mounting Tab	1
3	400029	Left Front 3 Gal. Fuel Tank Support Bracket	1
4	400030	Right Front 3Gal. Fuel Tank Support Bracket	1
5	400031	Left Rear 3 Gal. Fuel Tank Support Bracket	1
6	B-103	1/4"-20 Stainless Bolt	10
7	W-153	1/4" Stainless Flat Washer	10
8	N-101	1/4"-20 Stainless Whiz Flange Nut	10
9	B-102	1/4"-20 Bolt	6
10	W-102	1/4" Flat Washer	6
11	400002	Fender - 3 Gal. Low Ride Right	1
12	400032	Right Rear 3Gal. Fuel Tank Support Bracket	1
13	400036	Right Fender Mounting Tab	1
14	B-105	5/16"-18x1.75" Bolt	2
15	W-113	5/16" Flat Washer	4
16	B-107	Bolt	4
17	W-113	Washer	4
18	W-113	Washer	4
19	400026	Seat Pan	1

DIXIE CHOPPER

XF2300 BODY



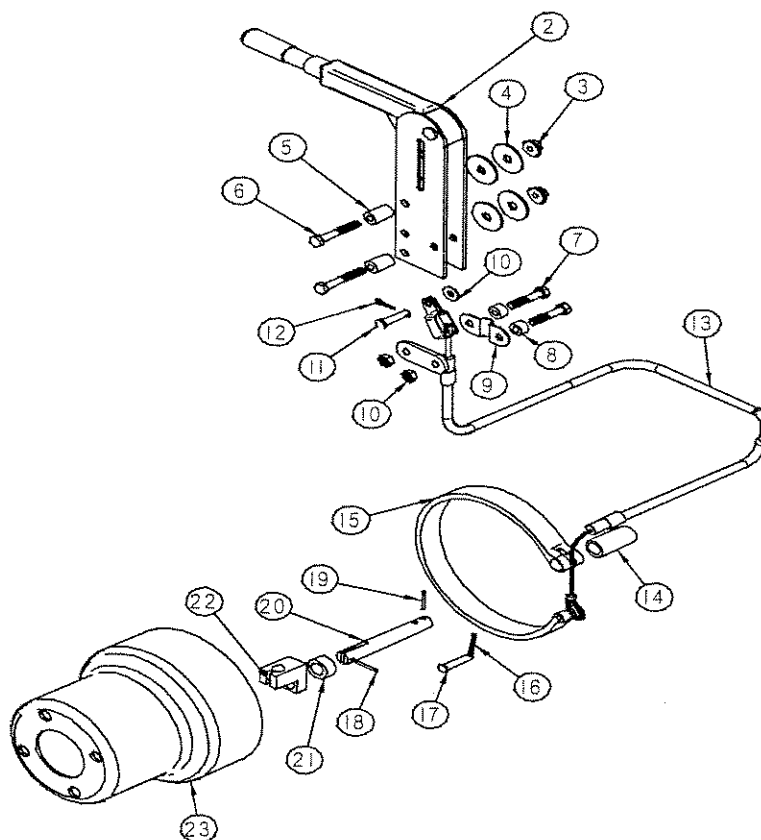


XF2300 BODY (CONT'D)

REF #	PART #	DESCRIPTION	QTY.
1	400001	Fender - 3Gal. Low Ride Left	1
2	400035	Left Fender Mounting Tab	1
3	400029	Left Front 3 Gal. Fuel Tank Support Bracket	1
4	400031	Left Rear 3 Gal. Fuel Tank Support Bracket	1
5	B-103	1/4"-20 Stainless Bolt	17
6	W-153	1/4" Stainless Flat Washer	17
7	N-101	1/4"-20 Stainless Whiz Flange Nut	9
8	B-102	1/4"-20 Bolt	6
9	W-102	1/4" Flat Washer	6
10	B-209	1/4"-20X3/4" Stainless Bolt	2
11	W-153	1/4" Stainless Flat Washer	2
12	400004	Fender - 7 Gal. Low Ride Right	1
13	400034	Right Rear 7Gal. Fuel Tank Support Bracket	1
14	400036	Right Fender Mounting Tab	1
15	B-105	5/16"-18x1.75" Bolt	2
16	W-113	5/16" Flat Washer	4
17	B-131	5/16"-18x1 Bolt	2
18	W-118	5/16"x1.5" Fender Washer	4
19	S-115	5/16"-18x1.75" Stud	2
20	N-103W	5/16"-18 Hex Nut	4
21	400026	Seat Pan	1
22	40100-W	Seat (Complete)	1
176801		Armrest Kit (L & R)	1
176803		Left Arm	1
176802		Right Arm	1
176201		Arm Pad (L & R) BLACK	1
306025		Back Cover	1
305839		Cushion Cover	1
177827PS		Spring Kit - For Seat 40100-W	1
23	20275	Grey Carpet	1
24	N-106	Wing Nut	2
25	W-106	Washer	2
26	67268	Floor Pan	1
27	B-104	Carriage Bolt	2
28	B-131	5/16"-18x1" Bolt	2
29	B-171	5/16"-18x1.5" Bolt	2
30	400007	Connecting Arm	2
31	W-125	3/8" Plastic Washer	4
32	400006	Floor Pan Mounting Bracket (Right)	1
33	N-176	1/4"-20 Nylon Lock Nut	4
34	N-131	5/16"-18 Nylon Lock Nut	4
35	400005	Floor Pan Mounting Bracket (Left)	1
36	B-157	1/4"-20x1/2" Carriage Bolt	4
37	400011	Front Panel	1
38	20248	Choke	1
39	20245	Ignition Switch	1
40	C-111	Plastic cap For Floor Pan	2

DIXIE CHOPPER

LX2001 BRAKE ASSEMBLY X1701 BRAKE ASSEMBLY X2001 BRAKE ASSEMBLY

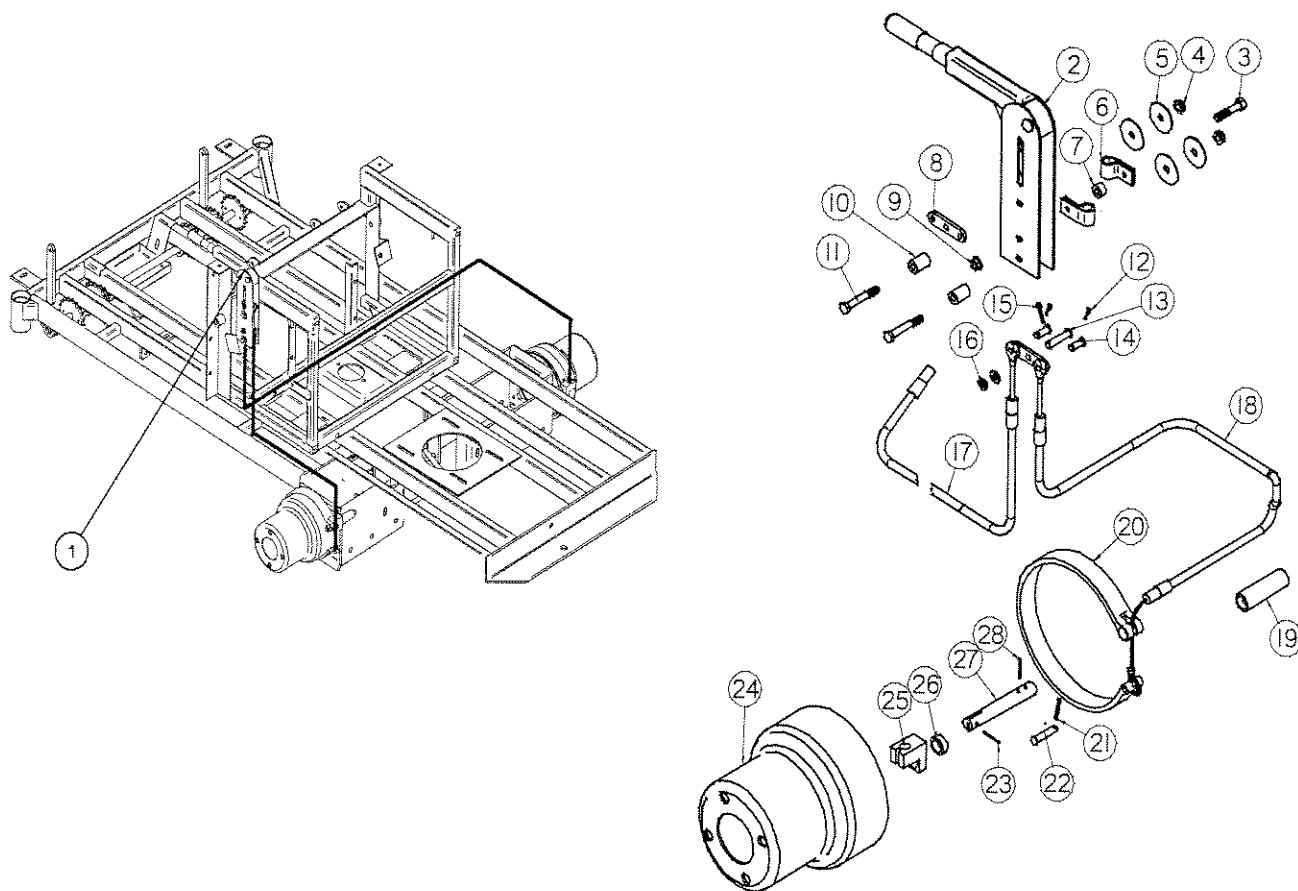


REF #	PART #	DESCRIPTION	QTY.
1	89991210000	Brake Handle Assembly (Inc. #2 - #13)	1
2	N/A	Brake Handle	1
3	N-134	Nut	2
4	W-106	Washer	4
5	65062	Spacer	2
6	B-156	Bolt	2
7	N/A	Bolt	1
8	65063	Spacer	2
9	N/A	U Clip	1
10	N/A	Nut	2
11	N/A	Pin	1
12	N/A	Hairpin Cotter	1
13	89991210001	Brake Cable	1

REF #	PART #	DESCRIPTION	QTY.
14	65277	Bushing (Welded on Frame)	1
15	65244	Brake Band	1
16	P-108	Hairpin Cotter	1
17	P-107	Pin	1
18	P-118	Roll Pin	1
19	P-118	Roll Pin	1
20	65243	Brake Pin	1
21	65278	Spacer Use #65278 and #30112 or	
	65284	#65284 to	
	30112	place brake band fully onto brake drum.	
22	991100025	Brake Cable Retainer	1
23	97159	Brake Drum (LX Only)	1
	67266	Brake Drum (All other models)	1

DIXIE CHOPPER

XF2300 BRAKE ASSEMBLY

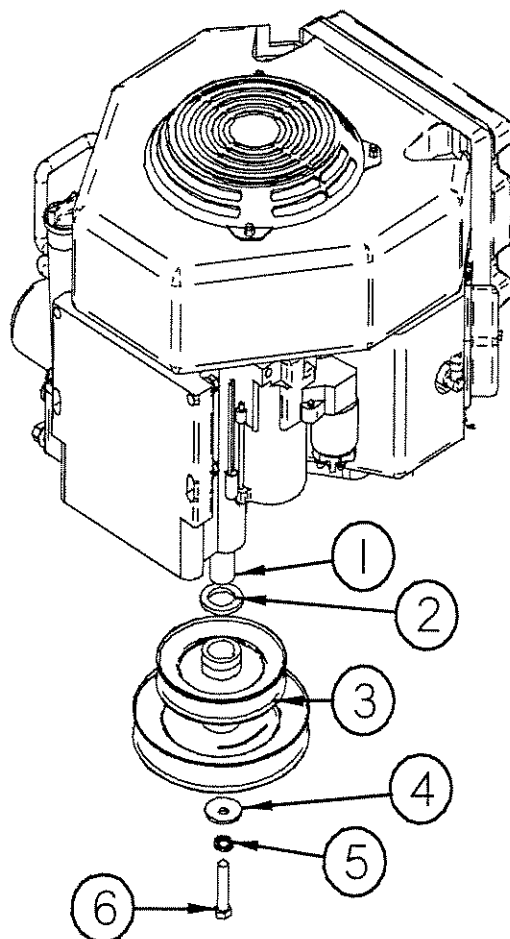


REF #	PART #	DESCRIPTION	QTY.
1	N/A	Complete Brake Kit (Inc. #2,#17-#28)	1
2	97094	Brake Handle Assembly (Inc. #2-#18)	1
3	N/A	Bolt	1
4	N-134	Nut	2
5	W-106	Washer	4
6	65061	R Clip	2
7	65063	Spacer	1
8	65060	Pivot Plate	2
9	N/A	Nut	1
10	65062	Spacer	2
11	B-156	Bolt	2
12	N/A	Hairpin Cotter	2
13	P-129	Pin	1
14	P-112	Pin	2
15	N/A	Hairpin Cotter	1

REF #	PART #	DESCRIPTION	QTY.
16	W-102	Flat Washer	2
17	65247	Right Brake Cable	1
18	65246	Left Brake Cable	1
19	65277	Bushing (Welded on Frame)	2
20	65244	Brake Band	2
21	P-108	Hairpin Cotter	2
22	P-107	Pin	2
23	P-118	Roll Pin	2
24	67266	Brake Drum	2
25	991100025	Brake Cable Retainer	2
26	65278	Spacer Use #65278 and #30112 or	
	65284	#65284 to	
	30112	place brake band fully onto brake drum.	
27	65243	Brake Pin	2
28	P-118	Roll Pin	2

DIXIE CHOPPER

X1701 ENGINE - Kohler 17 Hp



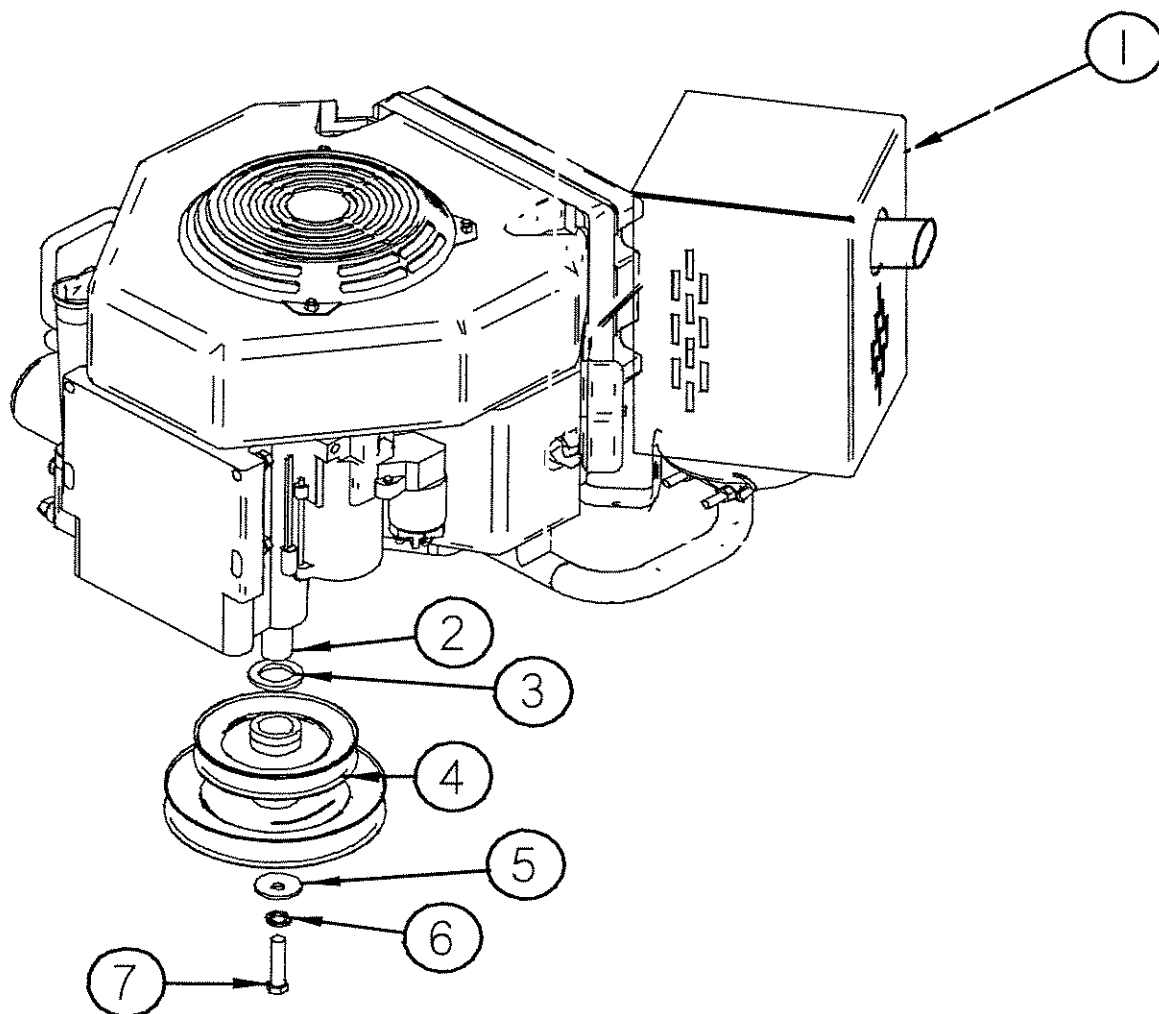
REF #	PART #	DESCRIPTION	QTY.
1	K-100	1/4" Key	1
2	W-145	1-1/8" x 1-3/4" x 1/8" Washer	1
3	9907500X600D	Split Pulley 5" x 6"	1

REF #	PART #	DESCRIPTION	QTY.
4	W-144	7/16" Belleville Washer	1
5	W-108	7/16" Lock Washer	1
6	B-114	7/16"-20 x 3/4" Bolt	1

DIXIE CHOPPER

LX2001 ENGINE - Kohler 20 Hp

X2001 ENGINE - Kohler 20 Hp

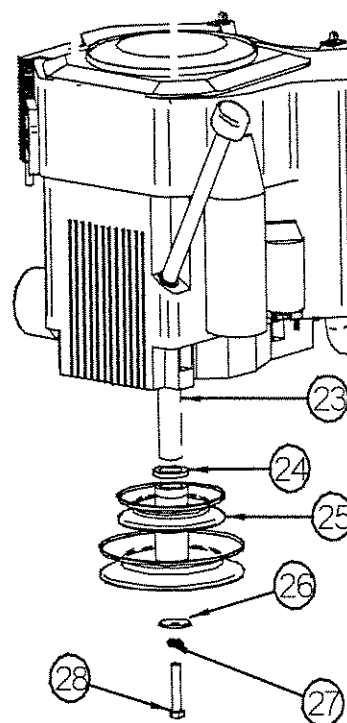
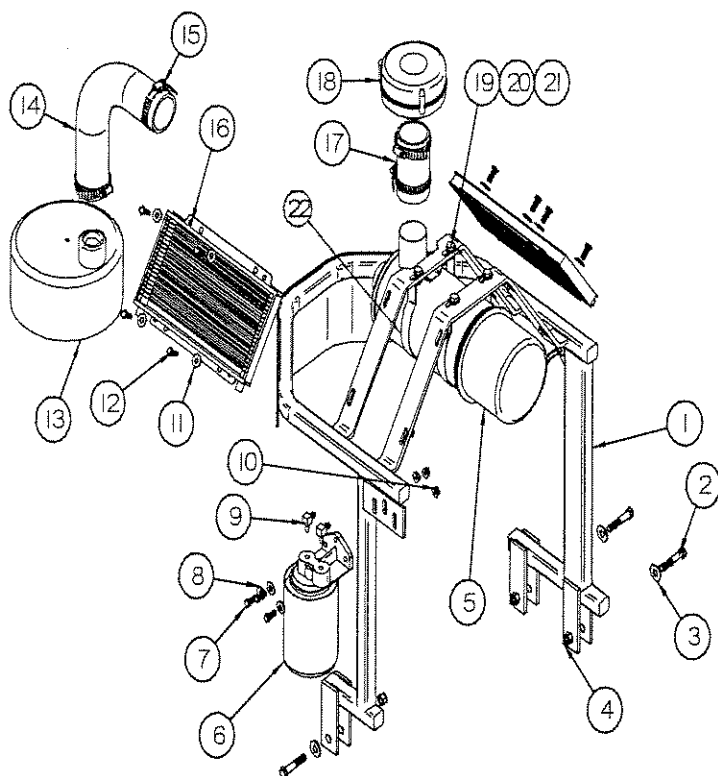


REF #	PART #	DESCRIPTION	QTY.
1	364001168218	Muffler Guard	1
2	K-100	1/4" Key	1
3	W-145	1-1/8" x 1-3/4" x 1/8" Washer	1
4	9907500X600D	Split Pulley 5" x 6"	1

REF #	PART #	DESCRIPTION	QTY.
5	W-144	7/16" Belleville Washer	1
6	W-108	7/16" Lock Washer	1
7	B-114	7/16"-20 x 3/4" Bolt	1

DIXIE CHOPPER

XF2300 ENGINE - Kohler 23 Hp



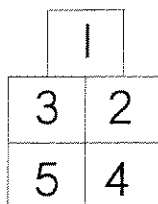
REF #	PART #	DESCRIPTION	QTY.
1	70100-22	Oil Cooler Bracket	1
2	B-165	3/8"-16x2" Bolt	3
3	W-104	3/8" Standard Flat Washer	3
4	N-107	3/8"-16 Nyloc Nut	3
5	90121	Donaldson Air Cleaner Complete	1
	P103007	End Cap	1
	P002904	Clamp	1
	P102523	Rubber Baffle	1
	P101870	Internal Wing Nut	1
	90122	Filter Element	1
6	60119	Amsoil Filter	1
7	B-172	1/4"-20x1" Bolt	3
8	W-102	1/4" Standard Flat Washer	3
9	60113	1/8"x3/8" 90 degree fitting	2
10	N-102	1/4"-20 Whiz Flange Nut	3
11	W-102	1/4" Standard Flat Washer	8
12	B-102	1/4"-20x3/4" Bolt	8

REF #	PART #	DESCRIPTION	QTY.
13	72120	Air Plenum Cover	1
14	72126	2" Rubber Hose 90 Degree	1
15	90125	2" Worm Clamp	4
16	60103-L	Oil Cooler	2
17	72126-T	2" Rubber Hose Straight	1
18	90115	Turbo Pre-Cleaner	1
19	B-107	5/16"-18x3/4" Bolt	4
20	W-102	1/4" Standard Flat Washer	4
21	N-103-W	5/16"-18 Whiz Flange Nut	4
22	90123	Donaldson Mounting Bracket	2
23	K-100	1/4" Key	1
24	W-145	1-1/8" x 1-3/4" x 1/8" Washer	1
25	9907500X600D	Split Pulley 5" x 6"	1
26	W-144	7/16" Belleville Washer	1
27	W-108	7/16" Lock Washer	1
28	B-114	7/16" -20 x 3/4 Bolt	1

DIXIE CHOPPER

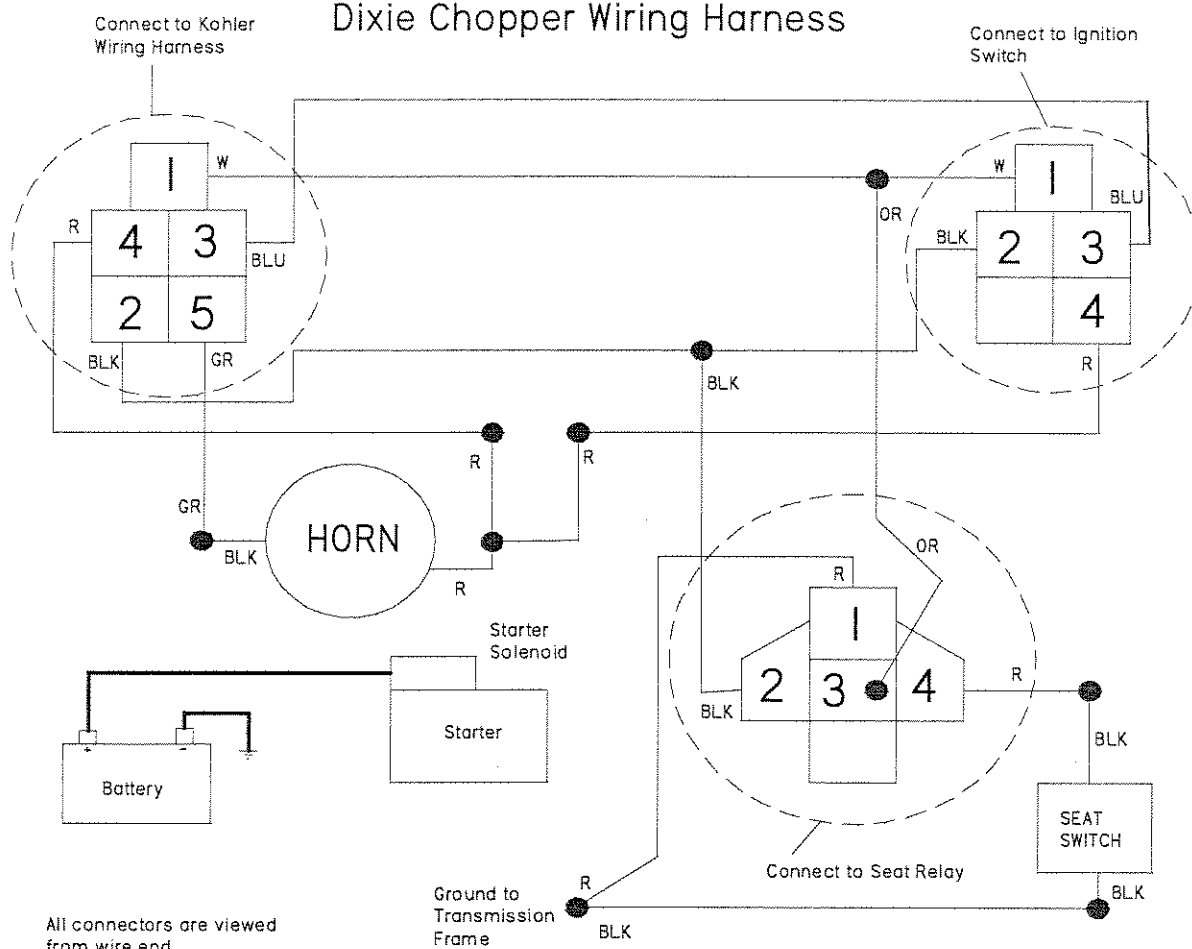
KOHLER ELECTRICAL DIAGRAM

Kohler Wiring
Harness



1. White (kill wire)
2. Red (charge wire)
3. Blue (start wire)
4. Fused wire (to hot post on starter)
5. Green (from oil sending unit)

Dixie Chopper Wiring Harness



REF #	PART #	DESCRIPTION	QTY.
1	65522	Kohler Wiring Harness	1
2	20245	Ignition Switch	1
3	20246-T	Hour Meter/Tach	1
4	68247	Tach Bracket	1
5	N/A	Battery	1
6	20228	Battery Strap	1
7	14078	Battery Box	1
8	20225-B	Red Rubber Boot	1

REF #	PART #	DESCRIPTION	QTY.
9	20227-72	Battery Cable Positive (72")	1
10	20226-B	Battery Cable Ground (12")	1
11	40229	Mercury Switch	1
12	60124	Clamp for Mercury Switch	1
13	65510	Seat Relay	1
14	97191	Seat Relay Pigtail	1
15	65509	Fuse	1
16	20254	Fuse Holder	1



6302 E. County Road 100 North
Coatesville, IN. 46121
Phone 1-765-CHOPPER
www.dixiechopper.com

Dixie Chopper, Magic Circle, and the Magic Circle Atom Logo are all trademarks of Magic Circle Corporation and may not be reproduced without permission.

Printed In USA

Specifications and instructions subject to change without notice.

Print Date 11/01