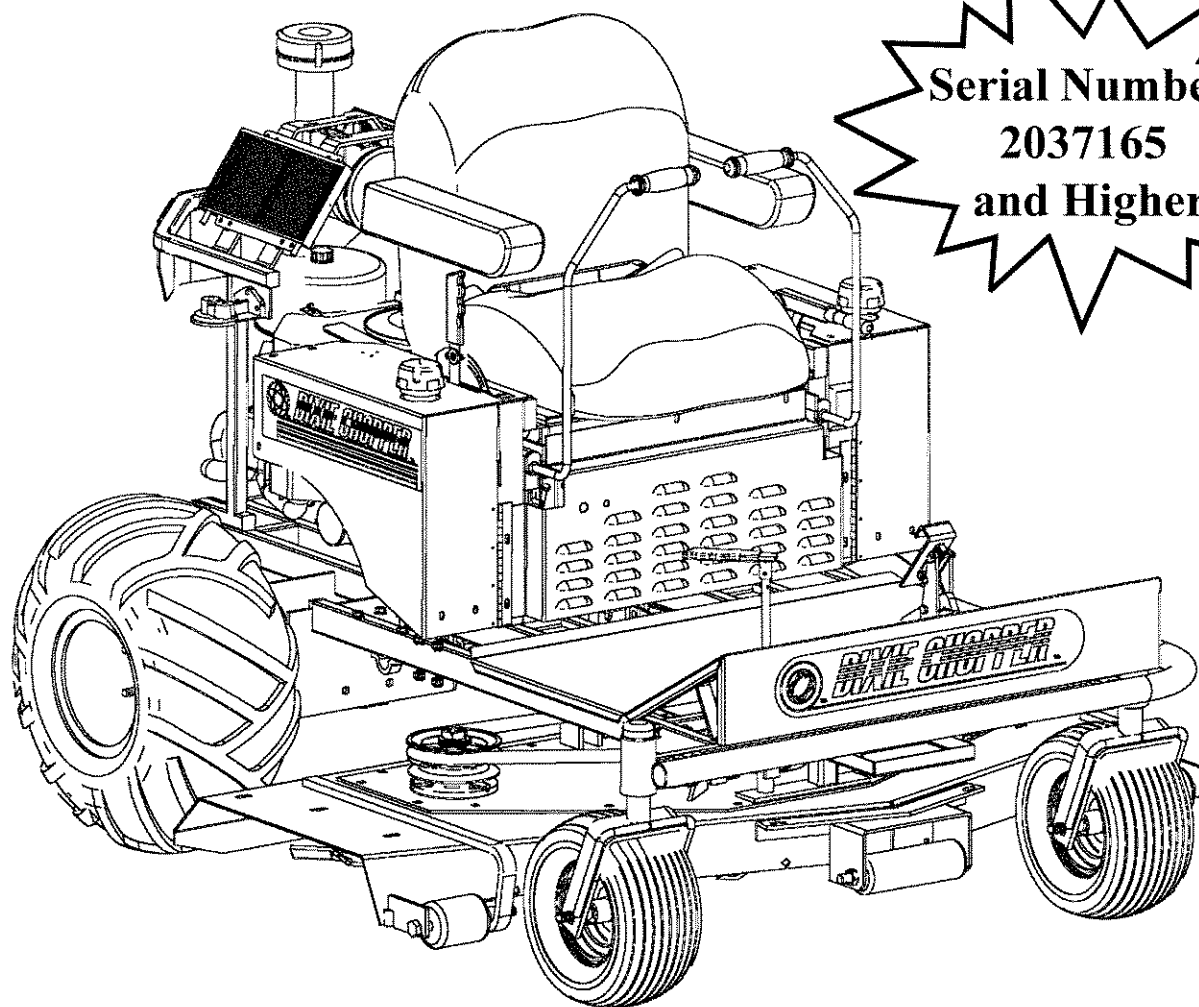


DIXIE CHOPPER

The World's Fastest Lawn Mower



Serial Numbers
2037165
and Higher

Model # _____

Engine Model # _____

Serial # _____

Engine Serial # _____

Date Purchased _____

Engine Spec. # _____

XXW-72 PARTS MANUAL

700006

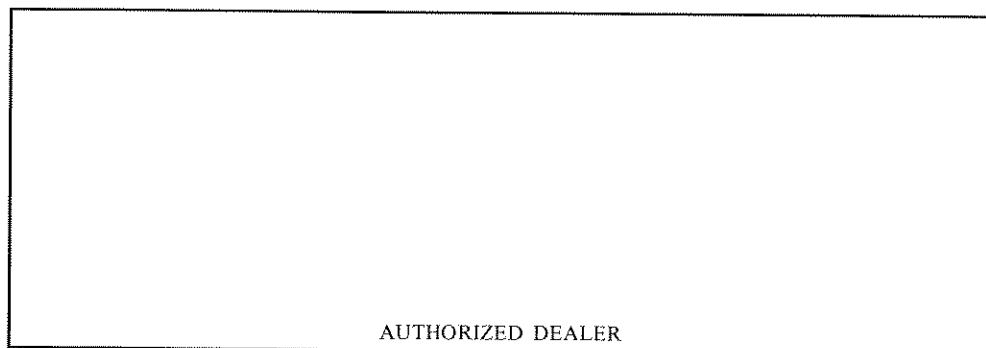
April, 2002

DIXIE CHOPPER

Congratulations on your purchase of a **DIXIE CHOPPER** lawn mower. We believe you have exercised excellent judgement, and are most appreciative of your patronage.

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DIXIE CHOPPER

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XXW MODEL QUICK REFERENCE PARTS

MODEL	XXW2600	XXW4000
Engine	Kohler 26 Hp	Kohler 20Hp (2X)
Deck	72"	72"
Rear Tires	97200	97200
Rear Rims	97130	97130
Front Tire & Rim	97166	97166
Front Rims	10239	10239

Belts		
Engine-Transmission	9907B41	97345
Engine-Deck	68081	68082
Deck	68162	68162
CenterHub - Engine 2		2 / 20256

Filters		
Fuel Filter	97392	97392
Nelson Air Filter		
Amsoil Oil Filter	60119	2 / 60119
Zinga-Hydro Filter	68140	68140

Blades		
Standard	30227-72H	30227-72H
Heavy-Duty	30227-72N	30227-72N

VARIOUS PARTS ALL MODELS		
Fiber Washer	W-101	
Spindle Bearing	30218	
Deck Roller (Ctr)	30240-O	
Choke Control	20248	
Throttle Cable	68249	
Brake Cable	65246 (Left)	65247 (Right)
Parking Brake Band	65244	
Fuel Cap	40117-1	

DIXIE CHOPPER

DECALS



1



2



3



4



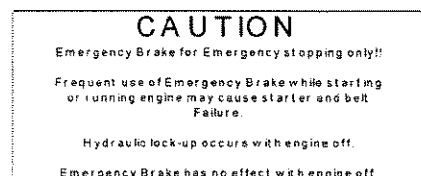
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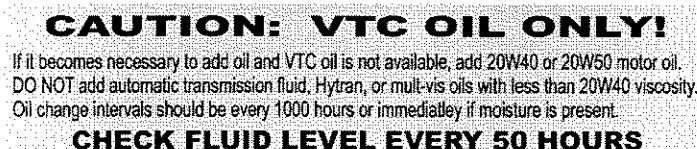
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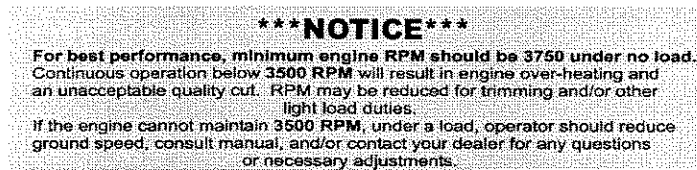
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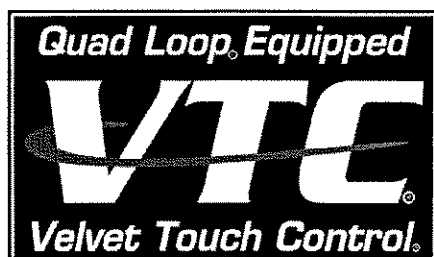
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13



14



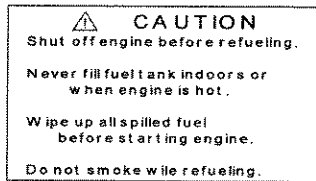
15

REF #	PART #	DESCRIPTION	QTY.
1	800013	XXW2600 Front Panel	1
2	65435	XXW4000 Front Panel	1
3	65436	S'Burb'N Turb'N	1
4	97018	City Slicker	1
5	65413	Patent Pending	1
6	800014	Ignition (Twin unit takes two.)	1
7	800015	Choke (Twin unit takes two.)	1
8	65406	Caution Brake	1

REF #	PART #	DESCRIPTION	QTY.
9	97013	VTC Only	1
10	30591	Warranty Notice	1
11	97160	RPM Notice	1
12	30588	Hillside Danger	1
13	264000200210	VTC	1
14	30586	Tractor Buster	1
15	30590	USA Decal	1

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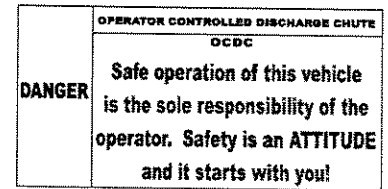
DECALS (CONT'D)



16

MODEL	ENG-TRANS	ENG-DECK	DECK-SPINDLE	CLUTCH-DRIVE
42"	B-41	B-81	A-98	
50"	B-41	B-82	B-112	
50"	B-41	B-84	B-112	
60"	B-41	B-85	B-130	
QTY SICKER				
72"	B-41	B-81	B-162	
TWIN				
72"	B-40	B-82	B-162	B-38

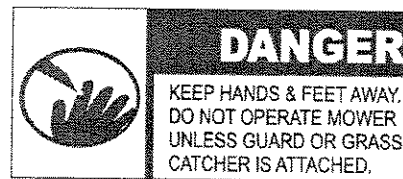
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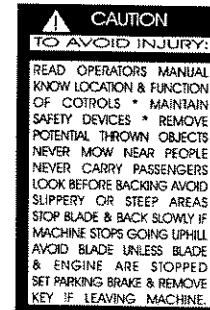
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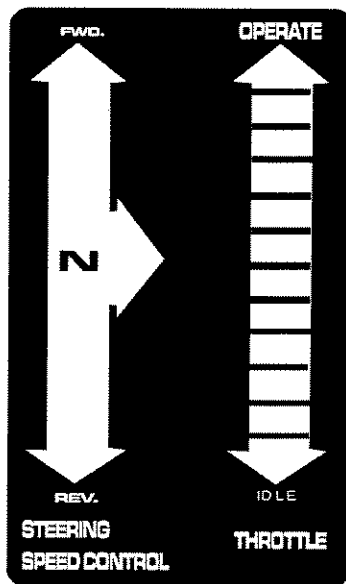
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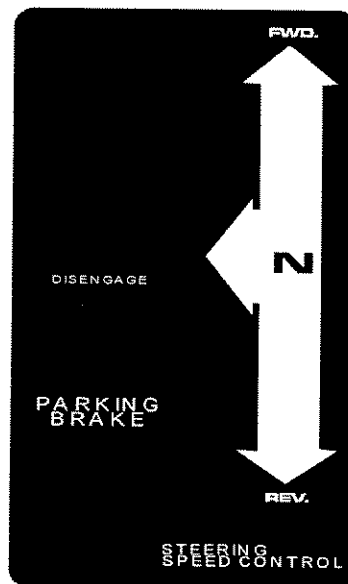
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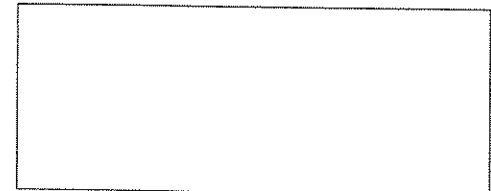
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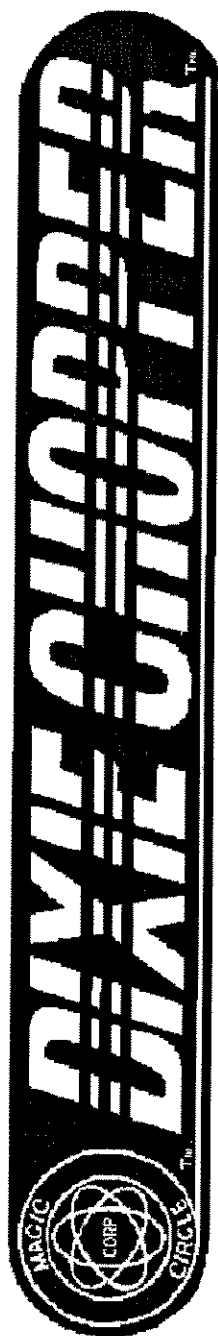
22

REF #	PART #	DESCRIPTION	QTY.
16	40118	Fuel Caution	2
17	990765438	Belt Information	1
18	97072	OCDC Safety Decal	1
19	97514	Horn Warning	1
20	30229	Deck Danger Decal	2

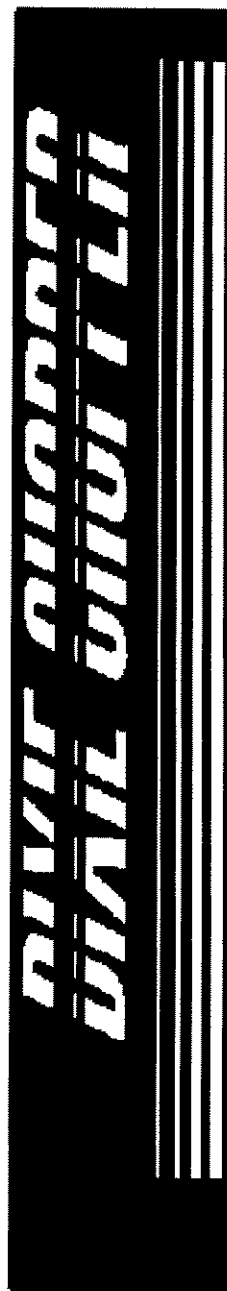
REF #	PART #	DESCRIPTION	QTY.
21	30585	Fender Caution	1
22	65422	Belt Route Decal	1
23	63401	Throttle	1
24	63402	Brake & Steering	1

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DECALS (CONT'D)



25



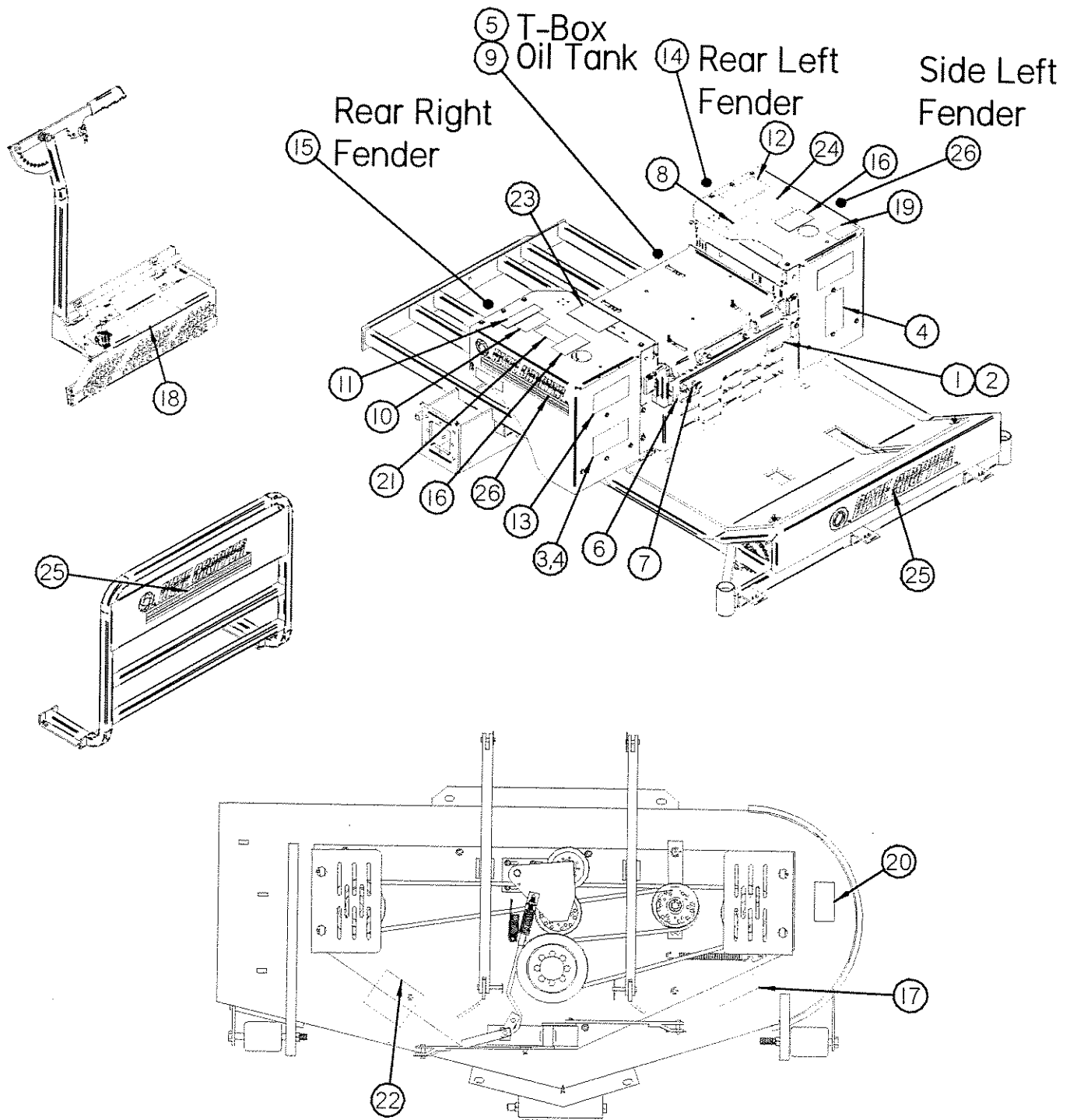
26

REF #	PART #	DESCRIPTION	QTY.
25	30573	Floor Pan Decal	2

REF #	PART #	DESCRIPTION	QTY.
26	30571	Fender Decal	2

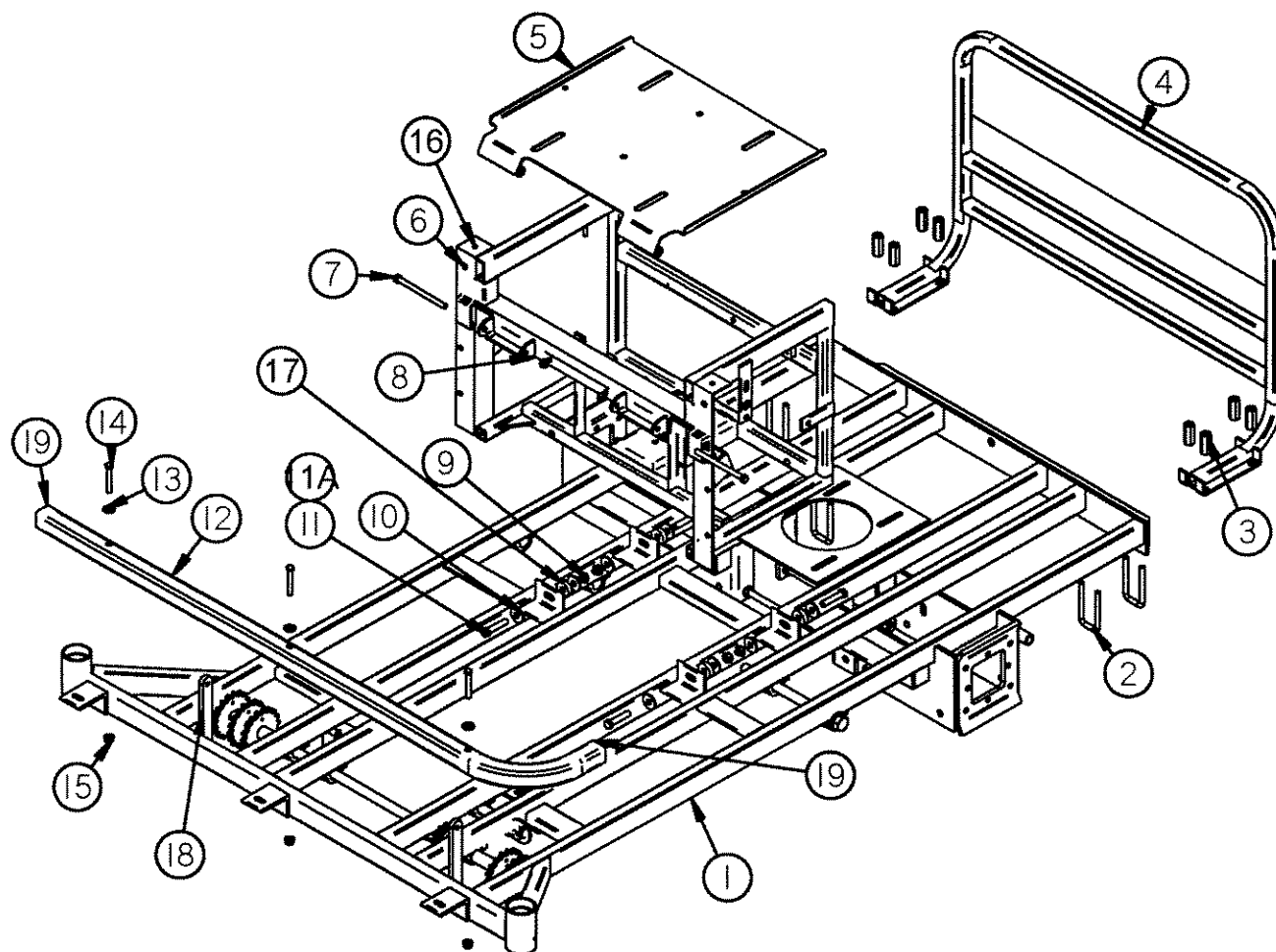
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DECAL PLACEMENT



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FRAME

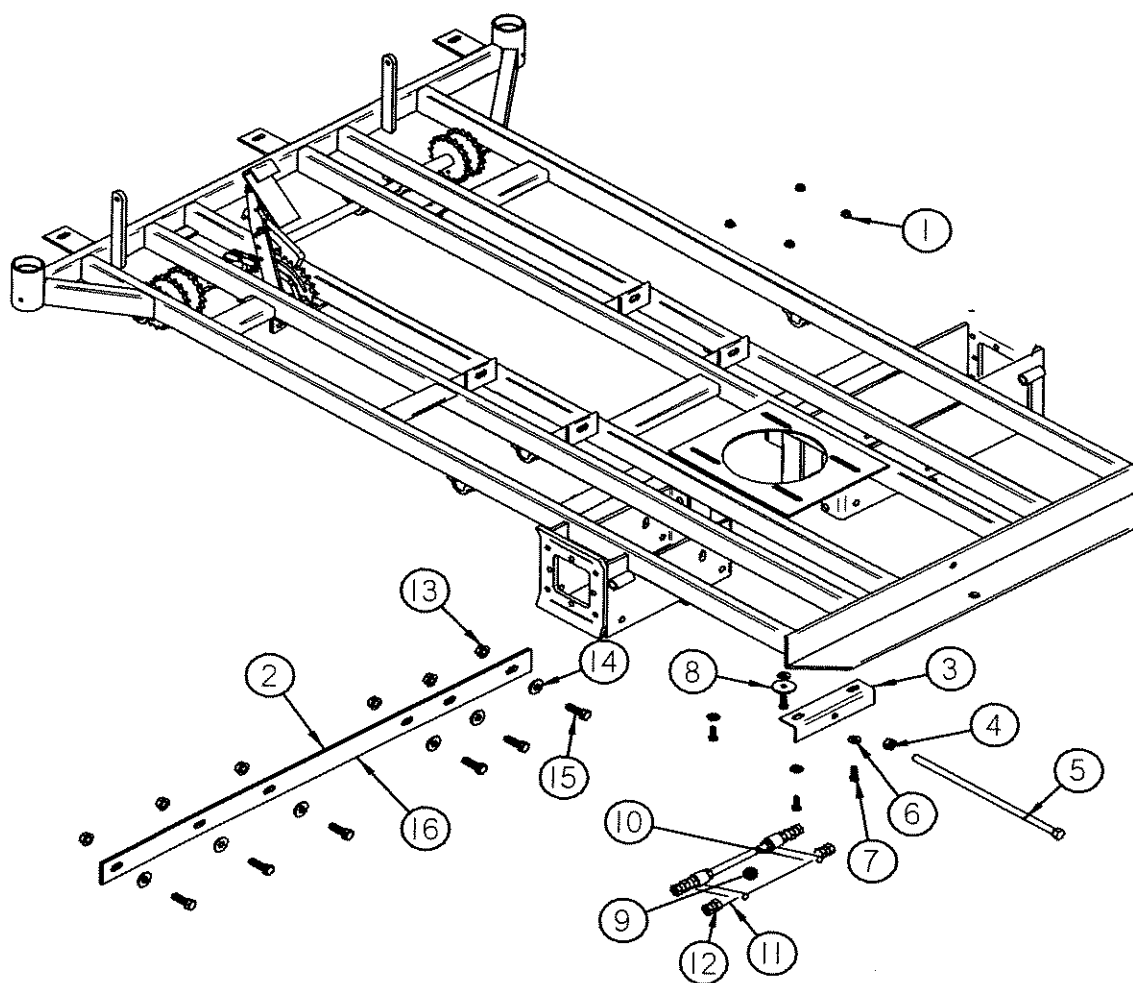


REF #	PART #	DESCRIPTION	QTY.
1	65100-XXW	Weldment - XXW Frame	1
2	B-200	3/8"-16 U-Bolt	4
3	N-160	3/8"-16 Coupling Nut	8
4	97096	Rear Guard	1
5	400026	Weldment - Low Ride Seat Pan w/ Hinge	1
6	100007	Weldment - Low Ride Transmission Frame	1
7	B-229	3/8"-16 x 5" Bolt	2
8	N-107	3/8"-16 Nylon Locknut	2
9	N-135	7/16"-20 Nyloc Nut	4

REF #	PART #	DESCRIPTION	QTY.
10	W-168	7/16" Standard Flat Washer	8
11	B-216	7/16"-20 x 3" Bolt (XXW4000)	4
11A	B-199	7/16"-20 x 2" Bolt (XXW2600)	4
12	67045-72	Bumper - XXW	1
13	W-160	10mm Flat Washer	3
14	B-179	3/8-16x2 1/2" Bolt	3
15	N-108	3/8"-16 Whiz Flange Nut	3
16	N-152	1/4"-20 Insert Nut	6
17	68205	1" Spacer (XXW4000)	4
18	400008	Mount - Floor Pan Hinge Frame	2
19	97169	Square Bumper Cap	2

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XXW2600 CROSSMEMBER & ENGINE ADJUSTMENT



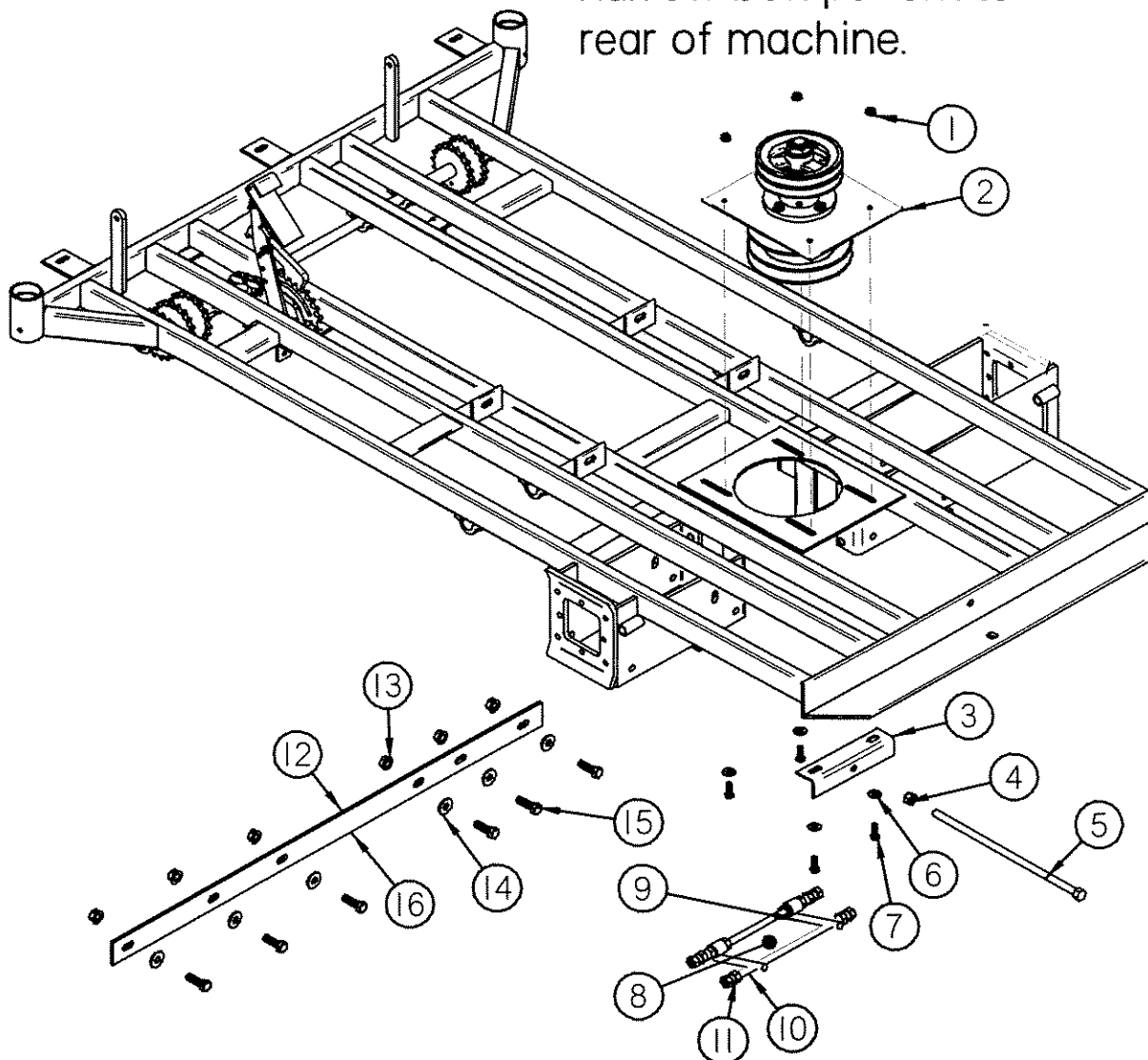
REF #	PART #	DESCRIPTION	QTY.
1	N-103-W	5/16"-18 Whiz Flange Nut	4
2	97024	Crossmember	1
3	72216	Pull Stop Weldment	1
4	N-110	1/2"-13 Nut	7
5	72221	16"x1/2" Bolt	1
6	W-113	5/16" Standard Flat Washer	4
7	B-156	5/16"-18x2" Gr.5 Bolt	4
8	W-107	3/8"x1 5/8" Beveled Washer	1

REF #	PART #	DESCRIPTION	QTY.
9	72220	Belt Guide Assembly (#10-#12)	1
10	72217	Belt Guide Weldment	2
11	72222	All Thread 1/2"-13x12"	1
12	N-110	1/2"-13 Nut	6
13	N-157	1/2"-13 Whiz Flange Nut	6
14	W-109	1/2" Flat Washer	6
15	B-123	1/2"-13x1 1/2" Bolt	6
16	97008	Stop Void Warranty Decal	1

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XXW4000 CROSS MEMBER & CENTER HUB PLACEMENT

Narrow bolt pattern to
rear of machine.

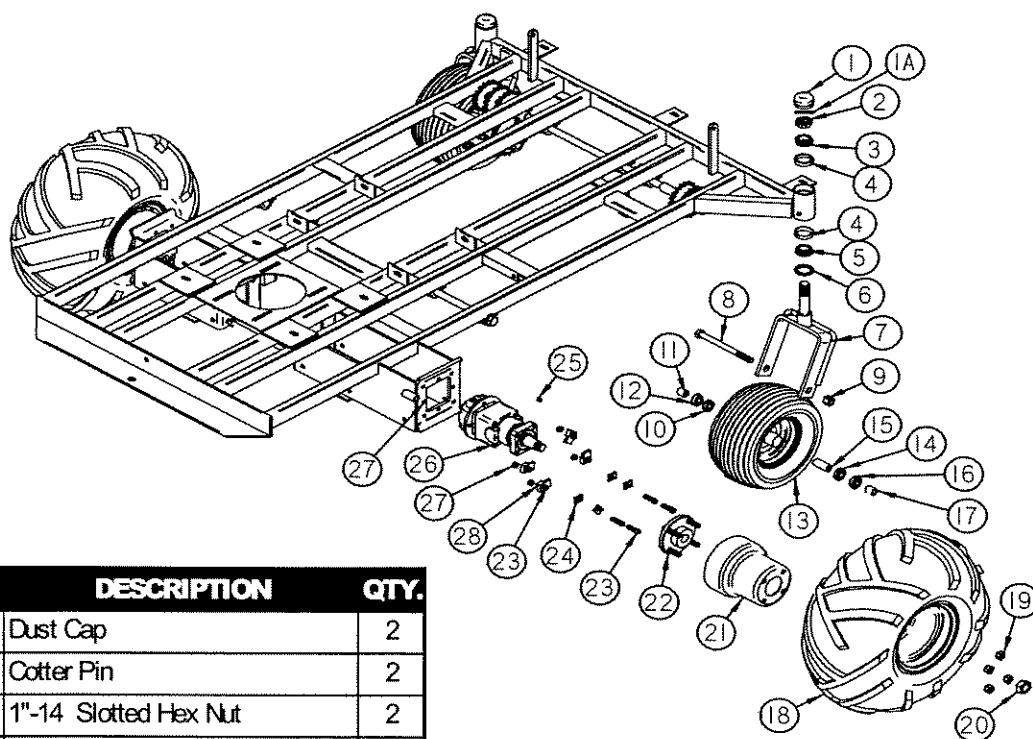


REF #	PART #	DESCRIPTION	QTY.
1	N-103-W	5/16"-18 Whiz Flange Nut	4
2	68242	Center Drive Hub Assembly	1
3	72216	Pull Stop Weldment	1
4	N-110	1/2"-13 Nut	7
5	72221	16"x1/2" Bolt	1
6	W-113	5/16" Standard Flat Washer	4
7	B-131	5/16"-18x1" Gr.5 Bolt	4
8	72220	Belt Guide Assembly (#9-#11)	1

REF #	PART #	DESCRIPTION	QTY.
9	72217	Belt Guide Weldment	2
10	72222	All Thread 1/2"-13x12"	1
11	N-110	1/2"-13 Nut	6
12	97024	Crossmember	1
13	N-157	1/2"-13 Whiz Flange Nut	6
14	W-109	1/2" Flat Washer	6
15	B-123	1/2"-13x1 1/2" Bolt	6
16	97008	Stop Void Warranty Decal	1

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WHEELS & TIRES



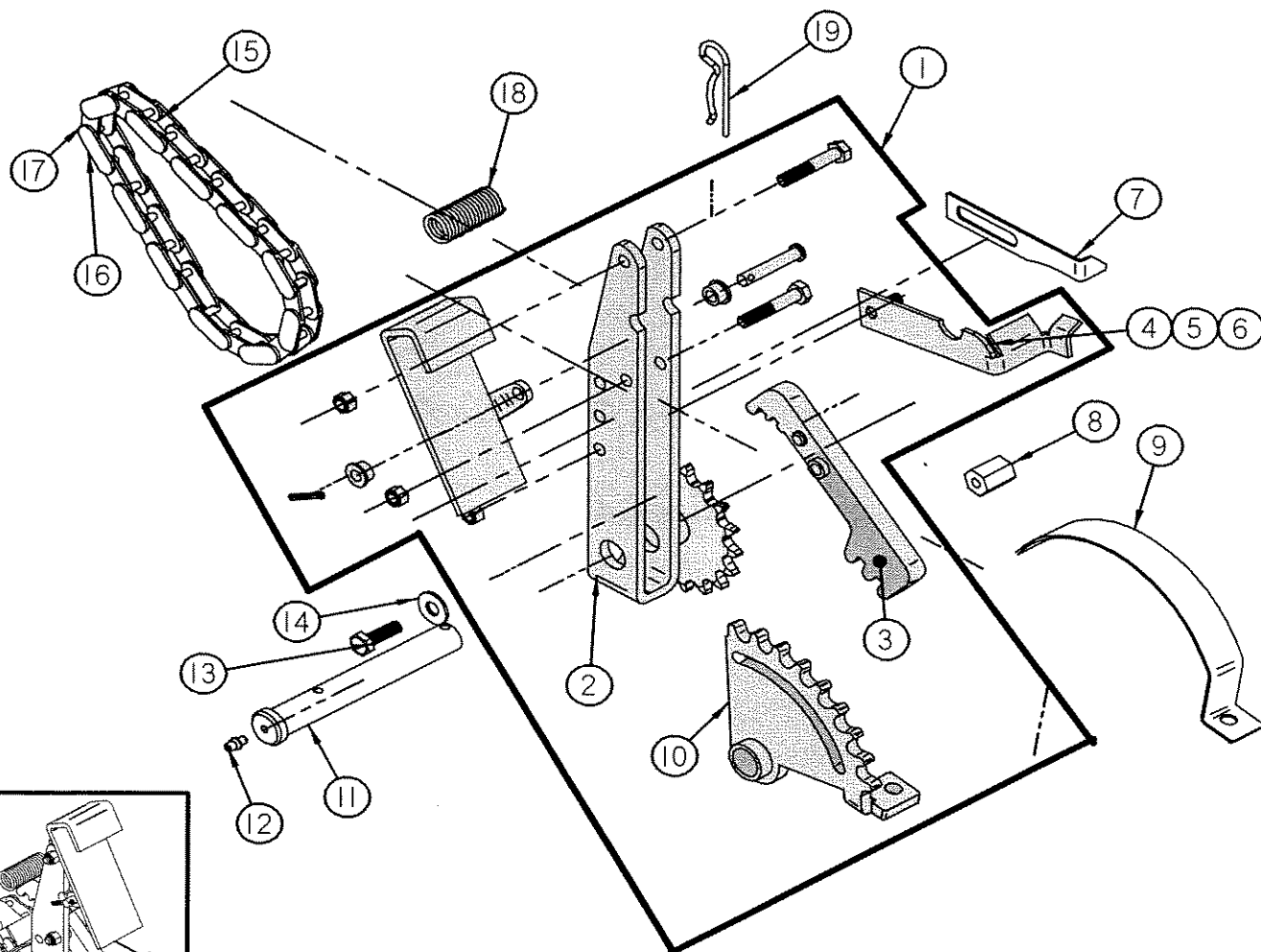
Tire Sealant - Part#68211 1 Liter Bottle
 Front Tire @ 1 Liter
 Rear Tire @ 2 Liter (Optional)

REF #	PART #	DESCRIPTION	QTY.
1	10220	Dust Cap	2
1A	P-108	Cotter Pin	2
2	N-142	1\"-14 Slotted Hex Nut	2
3	10207	Top Bearing	2
4	10206	Outer Bearing Race	4
5	97171	Bottom Bearing	2
6	10208	Oil Seal	2
7	97170	Front Fork Weldment	2
8	B-122	Bolt - 5/8\"-11x7\" Hex Head	2
9	N-115	Nut - 5/8\"-11 Nyloc	2
10	67205	Inner Front Wheel Bearing	2
11	10203	Outer Front Wheel Spacer	2
12	10205	Outer Front Wheel Bearing	2
13	97166	Front Tire Assembly	2
	NA	Front Tire	2
	10239	Rim	2
	10127-S	Valve Stem	2
14	67205	Inner Front Wheel Bearing	2
15	67204	Inner Front Wheel Spacer	2
16	10205	Outer Front Wheel Bearing	2
17	10203	Outer Front Wheel Spacer	2
18	97201-LB	Left Tire Assembly (XXW2600)	1
		(XXW4000)	1
	97200	Turf Boss III Tire (Only)	1
	97130	Rim	1
	10127-S	Valve Stem	1

REF #	PART #	DESCRIPTION	QTY.
	97200-RB	Right Tire Assembly (XXW2600)	1
		(XXW4000)	1
	97200	Turf Boss III Tire (Only)	1
	97130	Rim	1
	10127-S	Valve Stem	1
19	N-113	1/2\"-20 Wheel Lug Nut	8
20	PB339303P	Wheel Motor Axle Nut	2
21	67266	Brake Drum	2
22	67002	Wheel Flange w/studs	2
23	B-183	1 1/4\"x3/8\" Allen Head Wheel Bolt	12
24	W-138	Wheel Motor Square Washer	8
25	PW72546	1/4\" Key	2
26	67118-W	Wheel Motor 18Cu. In.	2
		(XXW2600)	
	97363	Wheel Motor 24Cu. In.	2
		(XXW4000)	
27	N-127	3/8\"-24 Locknut Wheel Motor Nut	12
28	990700138	Wheel Motor Block (Twin Machine Only)	4

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FOOT PEDAL ASSEMBLY

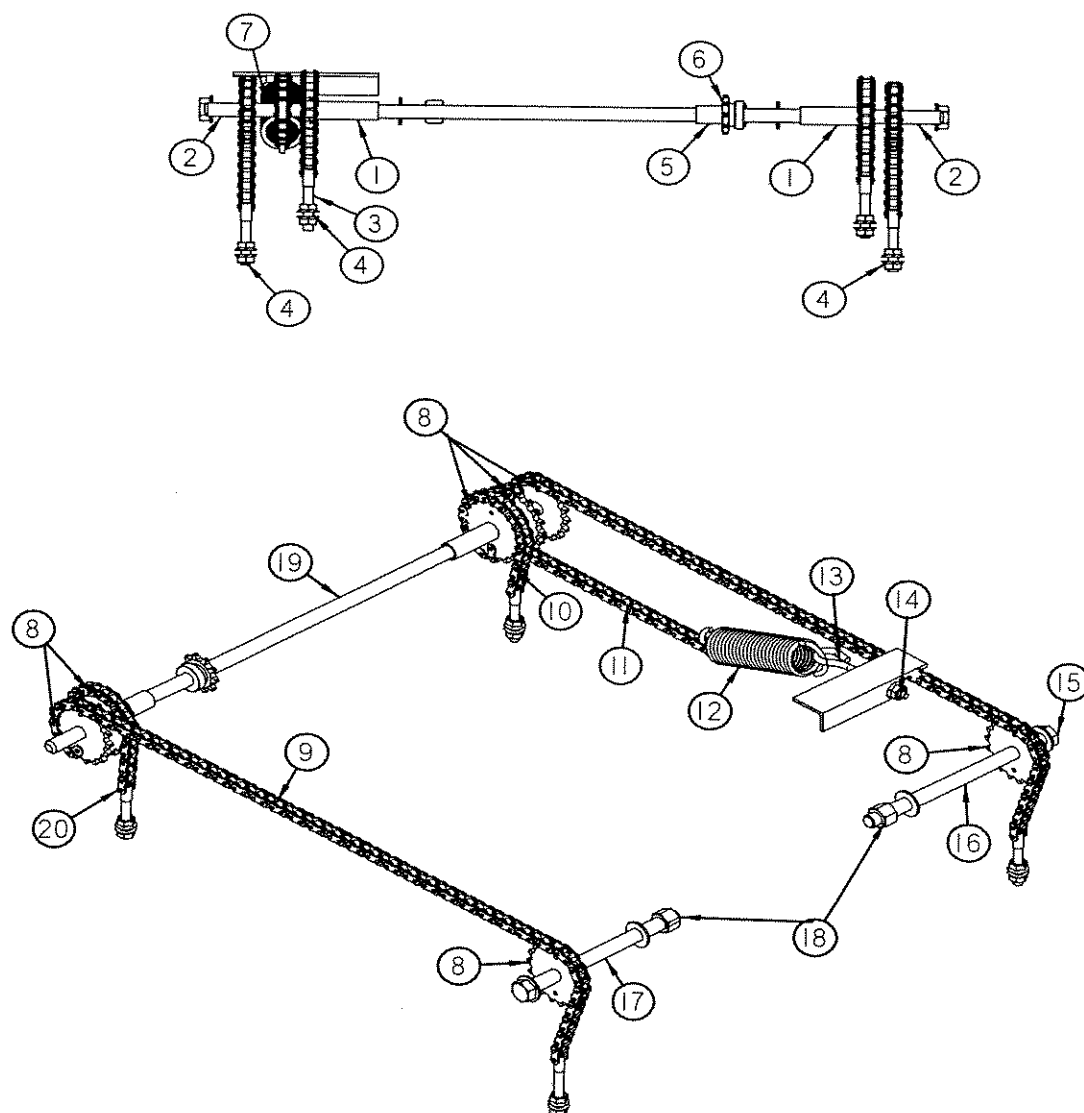


REF #	PART #	DESCRIPTION	QTY.
1	10107-1/2	Kit - Foot Pedal	1
2	10225-2	Weldment - #50 Foot Lift Arm	1
3	10224-1	Pawl	1
4	990735020	Foot Pedal Lock (Incl. #5 - #6)	1
5	W-164	5/16" Wafer Spring Washer	1
6	N-144	5/16"-18 Nylon Jam Nut	1
7	300008	Deck Height Pointer	1
8	N-130	5/16"-18x1 3/4" Coupling Nut	1
9	300007	Deck Height Indicator	1
10	10226-1	Lift Sprocket	1

REF #	PART #	DESCRIPTION	QTY.
11	10228-1	Pin	1
12	F-100	3/16" Drive-In Grease Fitting	1
13	B-131	5/16"-18x1" Bolt	1
14	W-113	5/16" Standard Flat Washer	1
15	68219	#50 Chain	1
16	10233	#50 Half Link	1
17	10232	#50 Master Link	1
18	20217-25	Spring	1
19	30213	Hair Pin Clip	1

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DECK LIFT SYSTEM

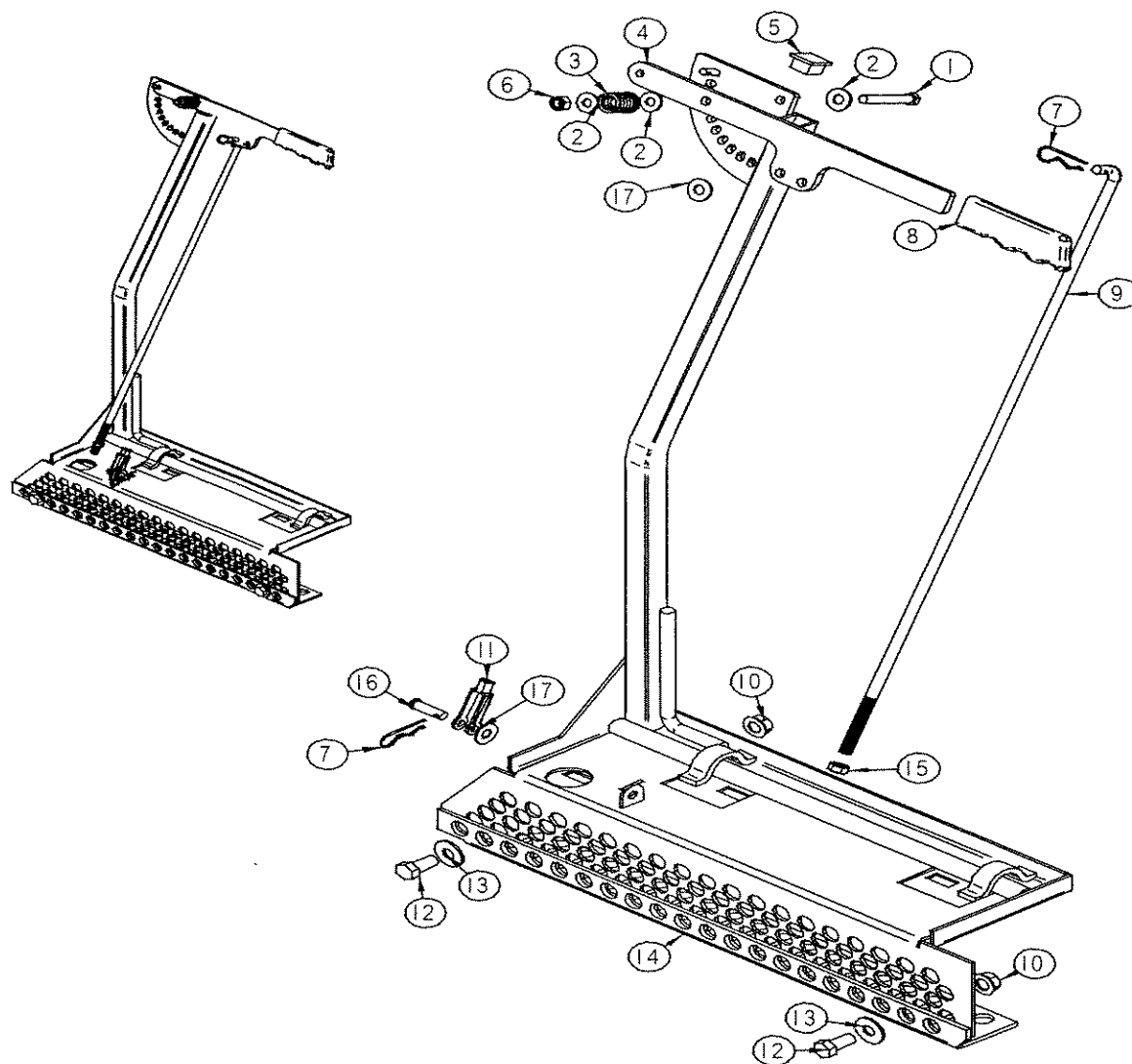


REF #	PART #	DESCRIPTION	QTY.
1	68108	2 7/8" Long Bushing	2
2	61250	3/4" Long Bushing	2
3	S-114	1/2"-13 Stud	4
4	N-157	1/2"-13 Whiz Flange Nut	8
5	68105	1/4" Long Bushing	1
6	68104	#50 Small Sprocket	1
7	68106	1 3/16" Bushing	1
8	68103	Deck Lift Sprocket #50	7
9	990710005	#50 Rear Deck Lift Chain	2
10	68217	#50 Front Deck Lift Chain	2
11	990710002	#50 Return Spring Chain	1
12	97456	225 lb. Return Spring	1

REF #	PART #	DESCRIPTION	QTY.
13	B-241	3/8"-16 Eye Bolt	1
14	N-108	3/8"-16 Whiz Flange Nut	1
15	W-154	3/4" Flat Washer	4
16	B-240	3/4"-10x11" Bolt	1
17	B-239	3/4"-10x10" Bolt	1
18	N-158	3/4"-10 Nyloc Nut	2
19	68110	3/4" x 34 3/4" Rod	1
20	10232	#50 Master Link	10

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72" OCDC

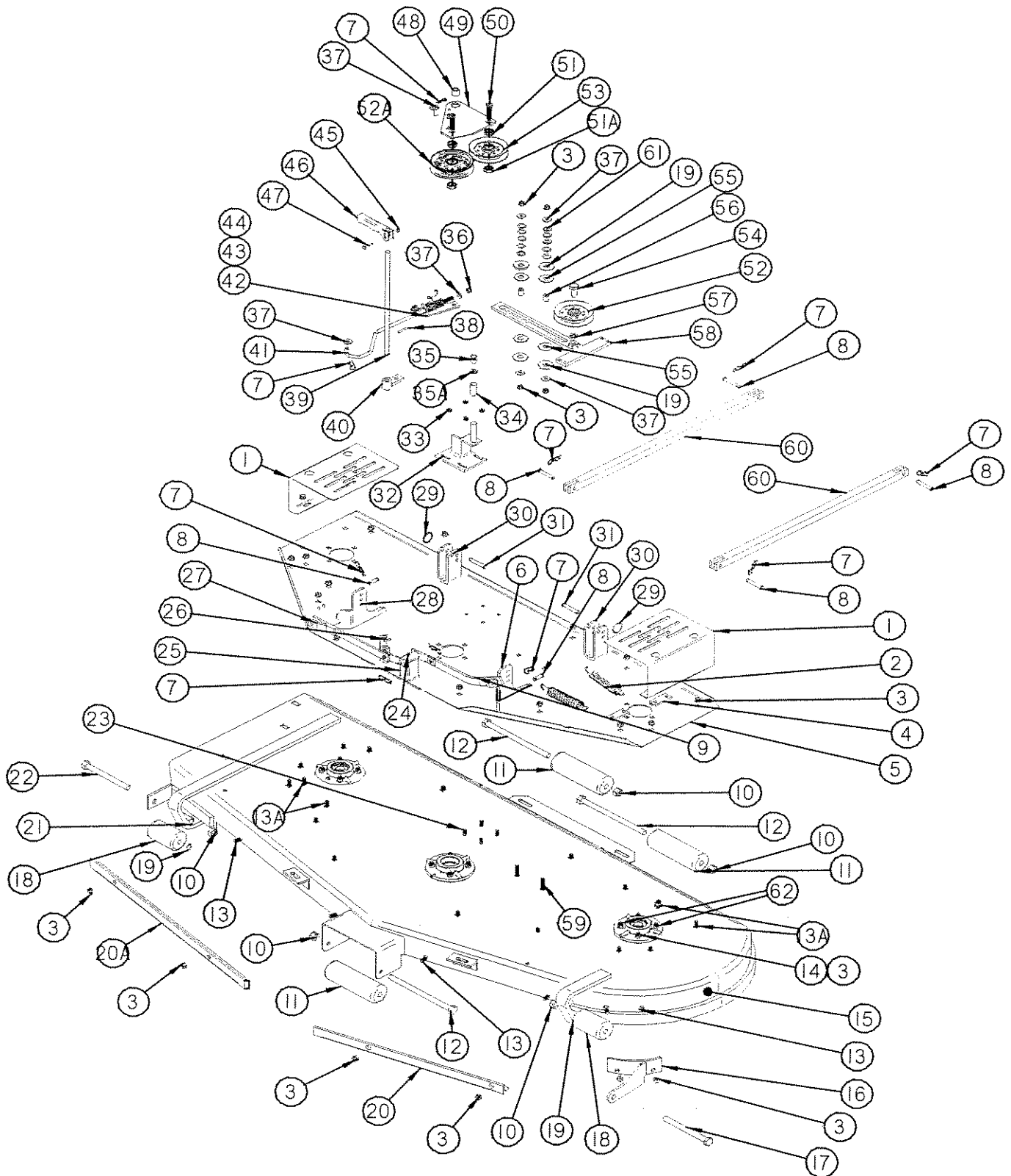


REF #	PART #	DESCRIPTION	QTY.
	72122	Assembly - 72" OCDC	
1	B-179	3/8"-16 x2.5" Bolt	1
2	W-104	3/8" Standard Flat Washer	3
3	20252	Spring	1
4	900014	Handle	1
5	68142	1"x1" Plastic Plug	1
6	N-107	3/8"-16 Nylon Locknut	1
7	20224	Hair Pin Clip	2
8	67258	Handle Grip	1

REF #	PART #	DESCRIPTION	QTY.
9	68130	Control Rod (Inc. #9,11,15)	1
10	N-157	1/2"-13 Whiz Flange Nut	2
11	68121	3/8"-24 Yoke	1
12	B-138	1/2"-13x1" Bolt	2
13	W-109	1/2" Standard Flat Washer	2
14	72123	Lower Screen	1
15	N-150	3/8"-24 Nut	1
16	P-102	3/8"x1.25" Clevis Pin	1
17	W-104	3/8" Standard Flat Washer	2

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72" Deck



DIXIE CHOPPER

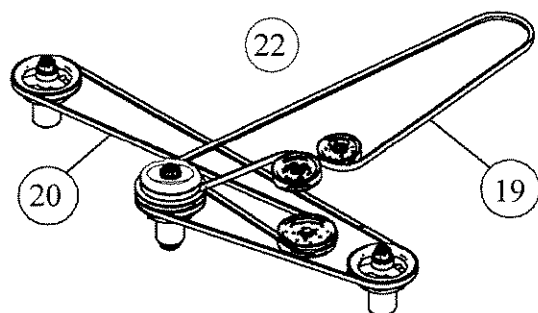
72" DECK (CONT'D)

REF #	PART #	DESCRIPTION	QTY.	REF #	PART #	DESCRIPTION	QTY.
	300020	72" Deck Assembly		34	10203	1" Shim (if needed)	
1	67317-72	Pulley Guard	2	35	65278	1/2" Shim (if needed)	*
2	10222	Spring	2	35A	30112	1/8" Shim (if needed)	*
3	N-108	3/8" Whiz Flange Nut	51	36	N-107	3/8 -16 Nylon Lock Nut	*
4	65308	Idler Spring Tab	2	37	W-104	3/8" Flat Washer	6
5	300016	72" Top Plate Weldment	1	38	P-113	3/16"x1" Roll Pin	1
6	334000130111	Left 3-Hole Tab	1	39	30211	Enguaging Shaft	1
7	20224	Hairpin Clip	10	40	30210	Cam Weldment	1
8	P-102	3/8"x1.25" Clevis Pin	6		30209-1	Enguaging Rod Assembly (Inc. #36,37,41,42,43)	
9	30232	Left Scissor Arm	1	41	97343	Enguaging Rod	1
10	N-156	5/8"-11 Nyloc Jam Nut	5	42	30209-B	Connecting Arm Bracket	1
11	30240-0	Long Roller	3	43	30207-S	Enguaging Spring	1
12	B-255	5/8"-11x9" Carriage Bolt	3	44	20217-25	Return Spring	1
13	B-110	3/8"-16x3/4" Carriage Bolt	29	45	N-173	#10 Nyloc Nut	1
13A	B-135	3/8"-16x1" Carriage Bolt	4	46	30212	Enguaging Handle	1
14	B-136	3/8"-16x1.25" Carriage Bolt	10	47	B-245	#10-24x1 1/4" Carriage Bolt	1
15	300014	72" Deck Weldment	1	48	30206	5/8"x1/2" Bushing	1
16	300017	Weldment - Roller Bracket	1		300012	Triangle Plate Assembly Inc. #48,49,50,51,51A,F-102	1
17	B-253	5/8"-11x6" Carriage Bolt	1	49	300011	Weldment- Triangle Plate	1
18	67240	Short Roller	2	50	B-185	5/8"-11 x 2" Bolt	2
19	W-135	5/8" Flat Washer	6	51	N-180	5/8"-11 Jam Lock Nut	2
20	300019	Left Blowout Baffle	1	51A	N-181	5/8"-11 Center Lock Nut	2
20A	300018	Right Blowout Baffle	1	52	68224	Flat Idler Pulley	1
21	10203	Spacer	1	52A	30224	Flat Idler Pulley	1
22	B-254	5/8"-11x7" Carriage Bolt	1	53	30234	V Idler Pulley	1
23	B-172	1/4"-20x1" Bolt	4	54	B-117	1/2"-13x1.25" Bolt	1
24	F-100	3/16" Drive in Grease Fitting	2	55	W-140	5/8" ID. Nylon Washer	4
25	67131	Scissor Link Tower Weldment	1	56	61250	T-Idler Slide Bushing	2
26		Enguaging Tower Weldment	1	57	W-112	1/2" Lock Washer	1
27	30231	Right Scissor Arm	1	58	68225	T-Idler Slide	1
28	334000130110	Right 3-Hole Tab	1	59	B-223	3/8"-16x2 1/4" Carriage Bolt	2
29	C-104	Ring Clip	2	60	30214-72	Stabilizer Bar	2
30	334000130109	2-Hole Tab	2	61	W-149	Waffer Washer	10
31	P-103	3/8" x 2" Clevis Pin	2	62	B-190	3/8"-16x1 1/2"	2
32	97006	Pivot Stand	1				
33	N-102	1/4"-20 Whiz Flange Nut	4				

* Use individually or a combination of 10203, 65278 and 30112 to achieve proper belt alignment between the triangle plate and the top center deck spindle pulley.

DIXIE CHOPPER

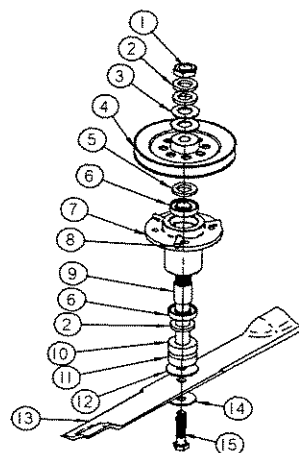
XXW2600 HUBS AND BELTS



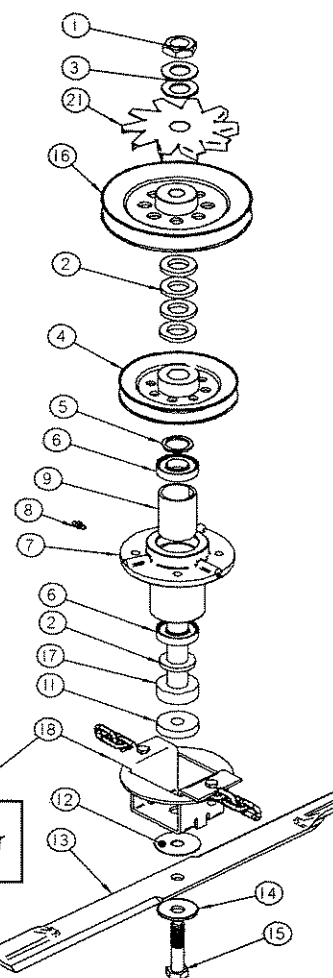
Complete Spindle Assembly
Outside - 10161
Center - 10161-L

OPTIONAL

Hard-Faced 72" Blades #98125
Offset 72" Blades #98007



Magic Mulcher Optional on City Slicker

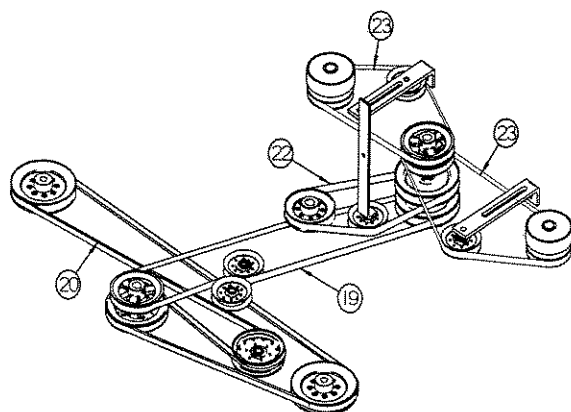


REF #	PART #	DESCRIPTION	QTY.
1	N-167	1"-14 Jam Nut	3
2	W-146	1/4" Washer	11
3	W-137	1" Belleville Washer	6
4	9907675X100S	6.75" Split Pulley	3
5	W-131	1/8" Washer	3
6	30218	Sealed Bearing	6
7	30241	Deck Hub	3
8	F-102	Grease Fitting	3
9	30219	Inner Deck Hub Spacer	3
10	30217	Short Blade Shaft	2
11	30242	1/2" Blade Spacer	3
12	W-101	2 1/4" OD. Fiber Washer	3
13	30227-72H	72" Standard High Lift Blades	3
	30227-72N	72" Heavy Duty Lift Blade	3

REF #	PART #	DESCRIPTION	QTY.
14	W-100	5/8" Belleville Washer	3
15	B-121	2.5" Blade Bolt (use w/o blade spacer)	3
	B-121-L	3" Blade Bolt (use with blade spacer)	3
	B-121-LL	3.25" Blade Bolt (use with Whiz-Mow)	3
16	9907600X100S	6.00" Pulley	1
17	30217-L	Long Blade Shaft	1
18	30302	Whiz-Mow (Optional)	3
19	68081	Engine - Deck Belt (B-81)	1
20	68162	Deck Belt (B-162)	1
21	72266	Fan	1
22	9907B41	Engine - Trans. Belt (not shown) (B-41)	1

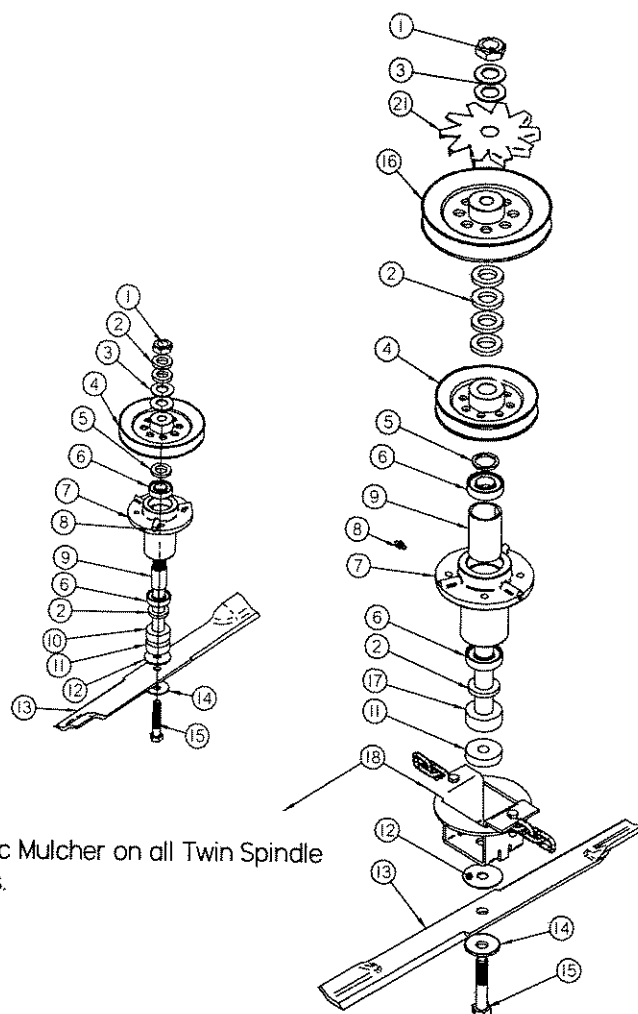
DIXIE CHOPPER

XXW4000 TWIN HUBS AND BELTS



Complete Spindle Assembly
Outside - 10161
Center - 10161-L

OPTIONAL
Hard-Faced 72" Blades #98125
Offset 72" Blades #98007



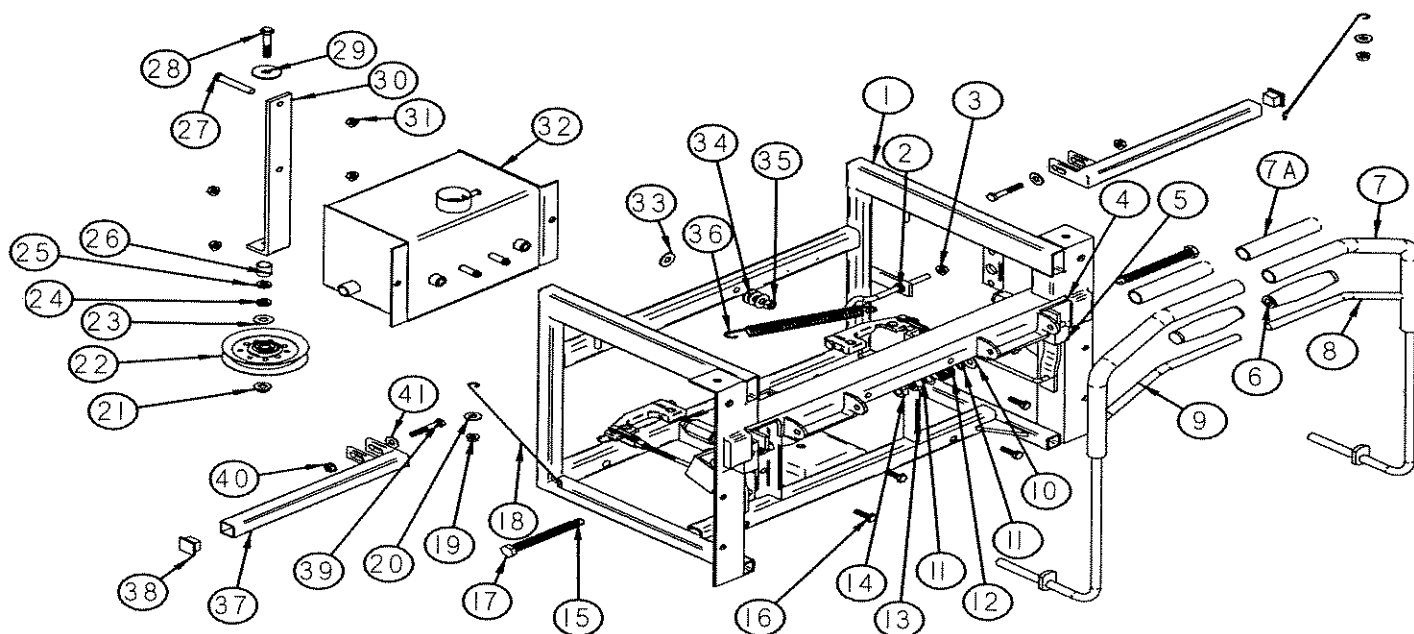
Magic Mulcher on all Twin Spindle Hubs.

REF #	PART #	DESCRIPTION	QTY.
1	N-167	1"-14 Jam Nut	3
2	W-146	1/4" Washer	11
3	W-137	1" Belleville Washer	6
4	9907675X100S	6.75" Split Pulley	3
5	W-131	1/8" Washer	3
6	30218	Sealed Bearing	6
7	30241	Deck Hub	3
8	F-102	Grease Fitting	3
9	30219	Inner Deck Hub Spacer	3
10	30217	Short Blade Shaft	2
11	30242	1/2" Blade Spacer	3
12	W-101	2 1/4" OD. Fiber Washer	3
13	30227-72H	72" Standard High Lift Blades	3
	30227-72N	72" Heavy Duty Lift Blade	3

REF #	PART #	DESCRIPTION	QTY.
14	W-100	5/8" Belleville Washer	3
15	B-121	2.5" Blade Bolt (use w/o blade spacer)	3
	B-121-L	3" Blade Bolt (use with blade spacer)	3
	B-121-LL	3.25" Blade Bolt (use with Whiz-Mow)	3
16	9907600X100S	6.00" Pulley	1
17	30217-L	Long Blade Shaft	1
18	30302	Whiz-Mow	3
19	68082	Engine - Deck Belt (B-82)	1
20	68162	Deck Belt (B-162)	1
21	72266	Fan	1
22	97345	Engine - Trans. (B-40)	1
23	20256	Clutch - Center Drive Belt (B-38)	2

DIXIE CHOPPER

XXW2600,XXW4000 TRANSMISSION FRAME ASSEMBLY

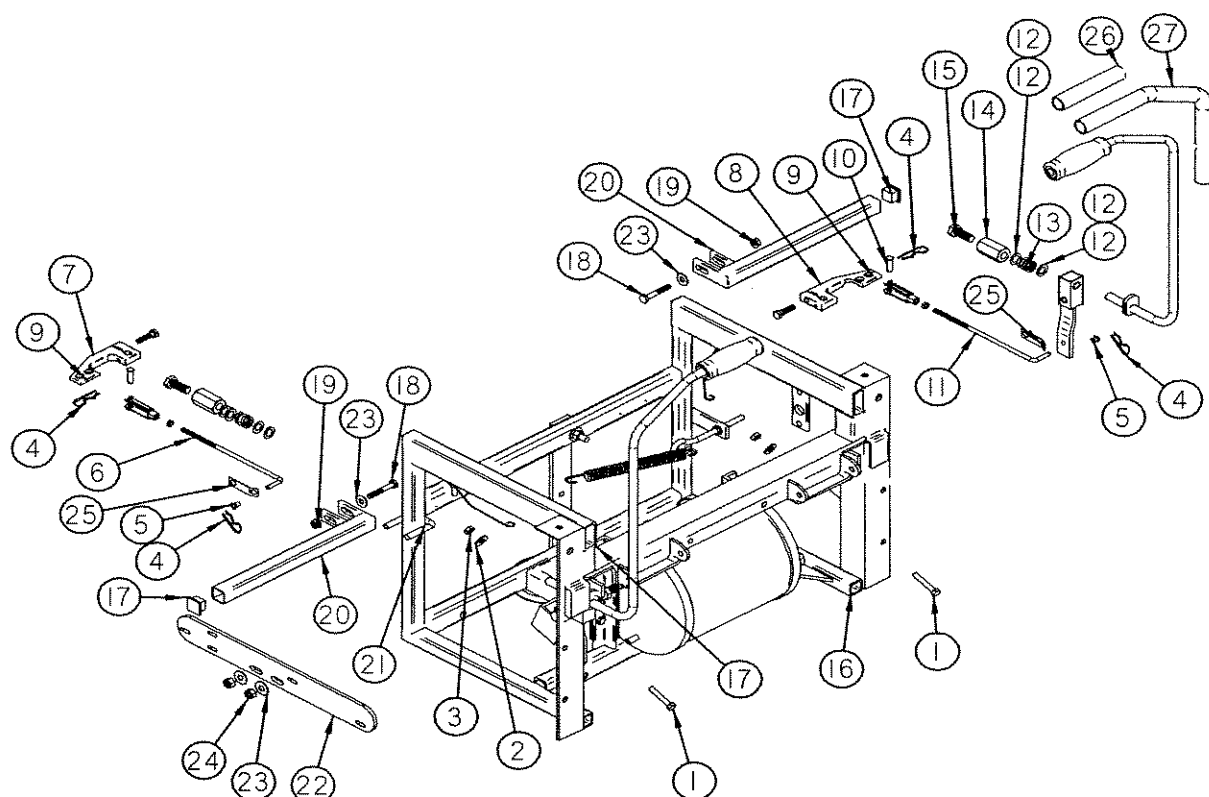


REF #	PART #	DESCRIPTION	QTY.
1	100007	Low Ride Transmission Frame	1
2	B-150	5/16"x 2 1/2" Eye Bolt	1
3	N-103W	5/16"-18 Whiz Flange Nut	2
4	W-171	1/2" IDx1 1/4" OD Teflon Washer	2
5	65205	Steering Block Weldment	2
6	20257	Rubber Handle	2
7	400037	Foam Lever Sleeve	2
7A	67259	Foam Grip	2
8	20231	Left Steering Lever	1
9	20232	Right Steering Lever	1
10	W-170	1/2" IDx7/8" OD Teflon Washer	2
11	W-110	1/2" Machine Washer	4
12	20252	Spring	2
13	N-110	1/2"-13 Nut	2
14	N-111	1/2"-13 Hex Nut	2
15	F-101	Grease Fitting 90 degree	2
16	B-131	5/16-18x1" Bolt	4
17	B-143G	1/2"x4 1/2" Bolt	2
18	40218	Seat Strap	2
19	N-103-W	5/16"-18 Whiz Flange Nut	2
20	W-113	5/16" Standard Washer	2

REF #	PART #	DESCRIPTION	QTY.
21	N-117	3/8"-16 Large Flange Lock Nut	1
22	30234	Pulley	1
23	W-124	3/8" Machine Washer .120"	1
24	W-123	3/8" Machine Washer .060"	1
25	W-176	3/8" Machine Washer .031"	1
26	97415	Spacer - Inside Pulley	1
27	B-165	3/8"-16x2 Bolt	1
28	B-124	3/8"x16x1 3/4"	1
29	W-104	3/8 Standard Flat Washer	1
30	100011	Idler Arm	1
31	N-103W	5/16"-18 Whiz Flange Nut	4
32	200008	Hydraulic Tank	1
33	W-125	3/8"x7/8" Washer Plastic	1
34	W-126	3/8" Washer	3
35	N-107	3/8"-16 Nylon Locknut	1
36	10222	Spring	1
37	97021	Fender Bracket	2
38	68142	Plug	2
39	B-165	3/8"-16x2" Bolt	2
40	N-108	3/8"-16 Whiz Flange Nut	2
41	W-104	3/8" Flat Washer	2

DIXIE CHOPPER

XXW2600 EFI TRANSMISSION FRAME ASSEMBLY (CONT'D)

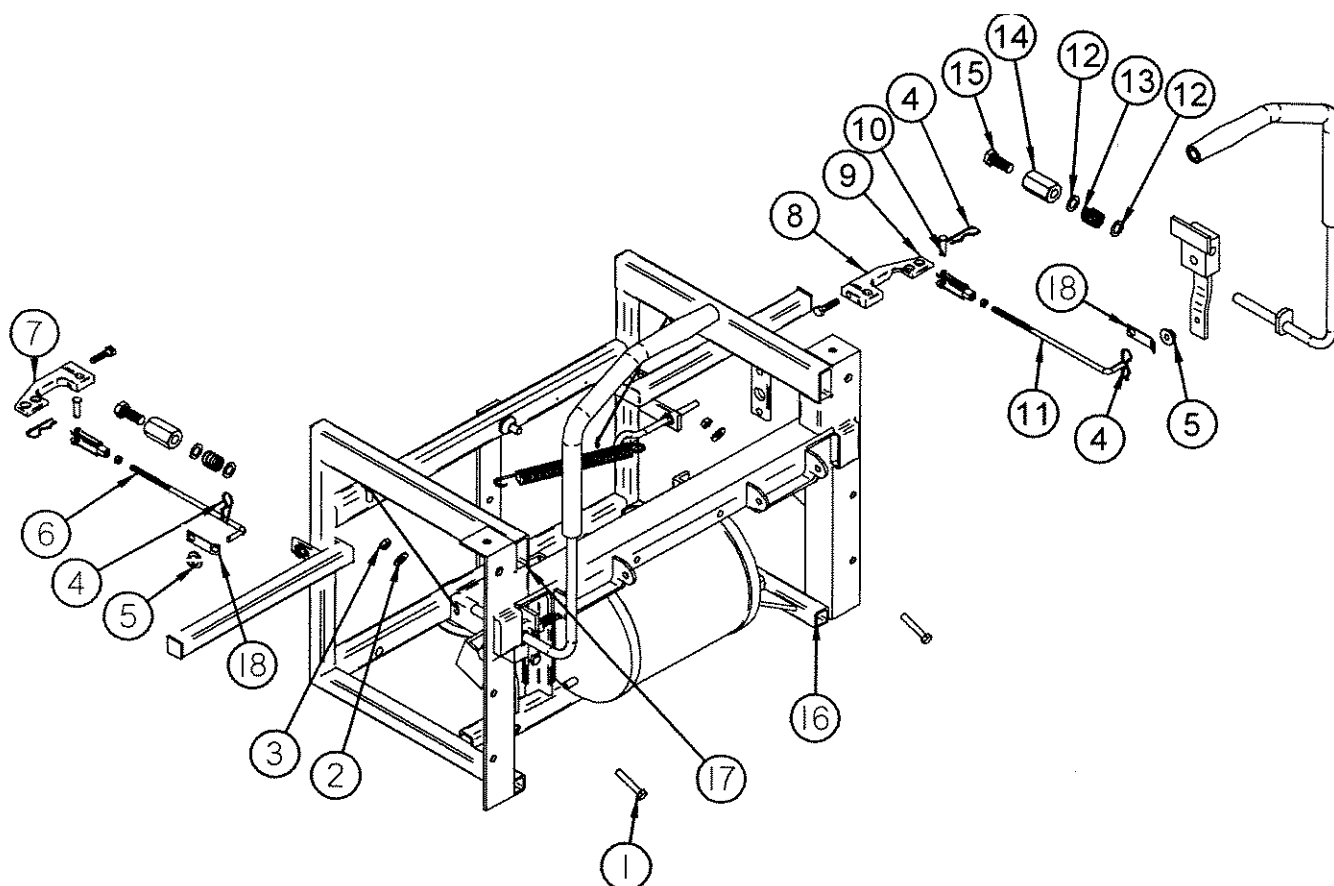


REF #	PART #	DESCRIPTION	QTY.
1	B-105	5/16"-18x1 3/4" Bolt	2
2	W-113	5/16" Standard Washer	2
3	N-103	5/16"-18 Hex Nut	2
4	20224	Hairpin Clip	2
5	20222	Plastic Bushing	2
6	200001	Right Pump Control Rod	1
	20214	Yoke	1
	N-105	5/16"-24 Hex Nut	1
7	65207-R	Right Pump Control Arm	1
	P-118	Roll Pin	1
	B-131	5/16"-18x1 Bolt	1
8	65207-L	Left Pump Control Arm	1
	P-118	Roll Pin	1
	B-131	5/16"-18x1 Bolt	1
9	20221	Plastic Bushing	2
10	P-101	Pin	2
11	200002	Left Pump Control Rod	1
	20214	Yoke	1
	N-105	5/16"-24 Hex Nut	1

REF #	PART #	DESCRIPTION	QTY.
12	W-110	1/2" Machined Bushing	4
13	20252	Spring	2
14	N-175	1/2"-13 Coupling Nut	2
15	B-138	1/2"-13x1" Bolt	2
16	68142	Plastic Plug 1"x1"	4
17	67256	Plastic Plug 1"x2"	2
18	B-165	3/8"-16x2" Bolt	2
19	N-108	3/8"-16 whiz Flange Nut	2
20	97021	Wide Fender Brace	2
21	B-206	3/8"-16x1 3/8wx2"L U-Bolt	1
22	600031	EFI Module Mount	1
23	W-104	3/8" Flat Washer	4
24	N-107	3/8"-16 Nylon Locknut	2
25	20223	Spring Backing Clip	2
26	67259	Foam Grip	2
27	400037	Foam Lever Sleeve	2

DIXIE CHOPPER

XXW4000 TRANSMISSION FRAME ASSEMBLY (CONT'D)

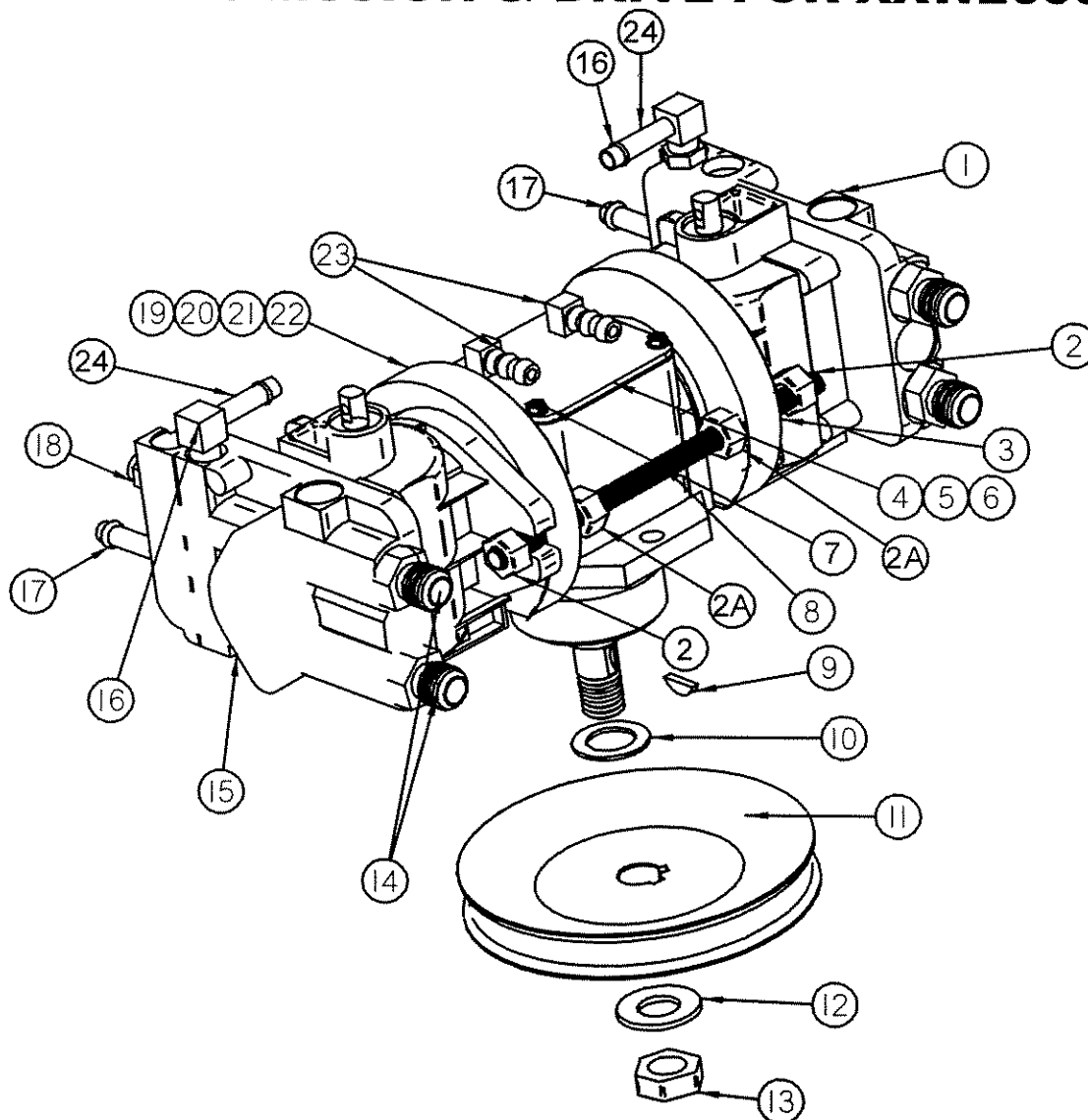


REF #	PART #	DESCRIPTION	QTY.
1	B-105	5/16"-16x1 3/4" Bolt	2
2	W-113	5/16" Standard Washer	2
3	N-103	5/16"-18 Hex Nut	2
4	20224	Hairpin Clip	2
5	20222	Plastic Bushing	2
6	200001	Right Pump Control Rod	1
	20214	Yoke	1
	N-105	5/16"-24 Hex Nut	1
7	72207	Right Pump Control Arm	1
	P-118	Roll Pin	1
	B-131	5/16"-18x1" Bolt	1
8	72207	Left Pump Control Arm	1
	P-118	3/16"x1 1/2" Roll Pin	1
	B-131	5/16"-18x1" Bolt	1

REF #	PART #	DESCRIPTION	QTY.
9	20221	Plastic Bushing	2
10	P-101	Pin	2
11	200002	Left Pump Control Rod	1
	20214	Yoke	1
	N-105	5/16"-24 Hex Nut	1
12	W-110	1/2" Machinery Bushing	4
13	20252	Spring	2
14	N-175	1/2"-13 Coupling Nut	2
15	B-138	1/2"-13x1" Bolt	2
16	68142	Plastic Plug 1"x1"	2
17	67256	Plastic Plug 1"x2"	2
18	20223	Spring Backing Clip	2

DIXIE CHOPPER

TRANSMISSION & DRIVE FOR XXW2600

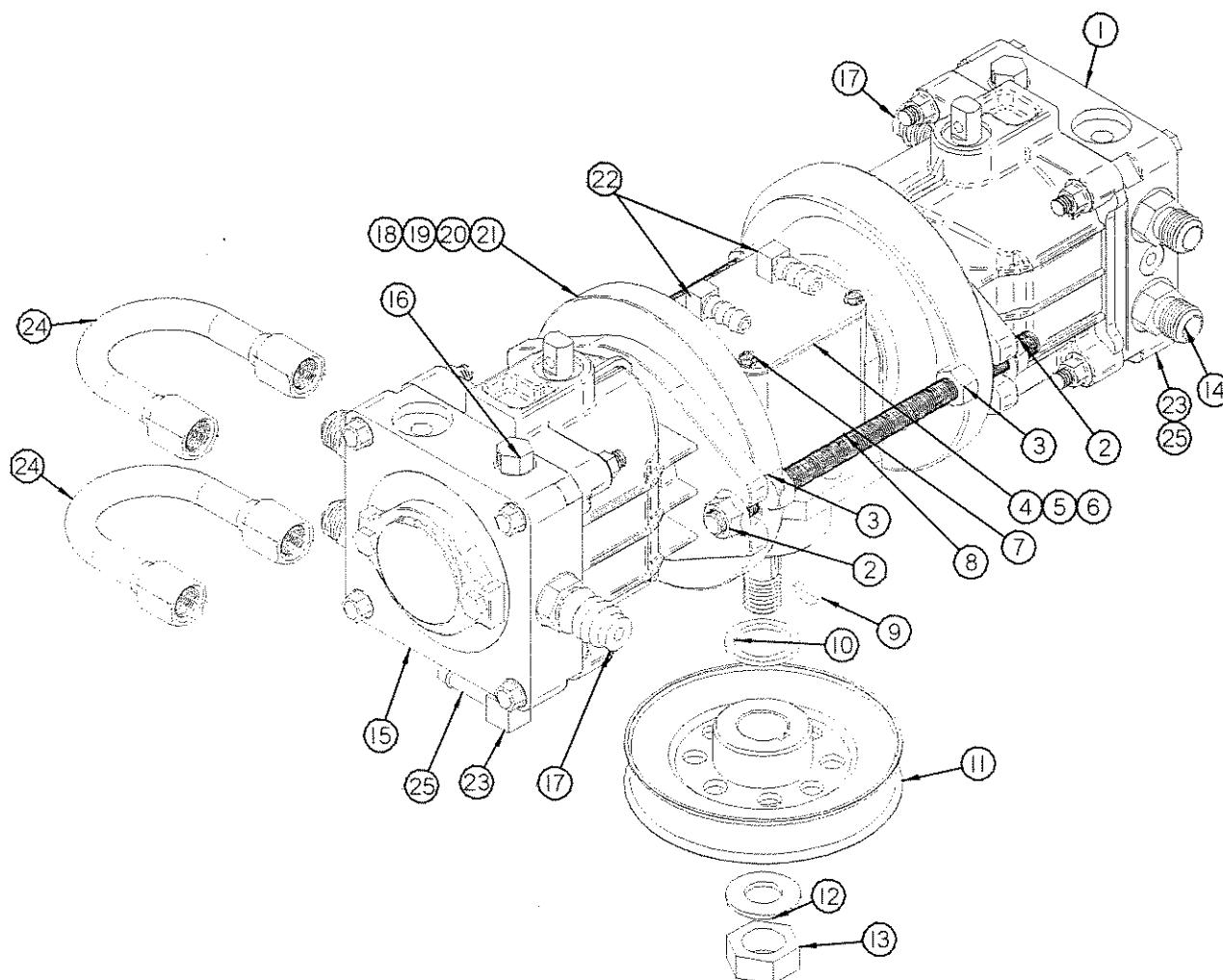


REF #	PART #	DESCRIPTION	QTY.
1	65070	Sundstrand 10A Pump - Right	1
2	N-168	3/8"-24 Whiz Flange Nut	4
2A	N-184	3/8"-24 Hex Nut	4
3	W-169	Washer - 5/16" Grade 8 Flat	4
4	000365201	T Gear Box	1
5	788101	T Box Gasket	1
6	772150	T Box Cover Plate	1
7	792025	T Box Cover Plate Bolt	4
8	65206	3/8" Threaded Rod	2
9	K-102	Woodruff Key 3/16"x 3/4"	1
10	W-167	3/4"x1/8" Hardened Flat Washer	1
11	9907500X750S	Transmission Pulley	1
12	W-132	3/4" Belleville Washer	1

REF #	PART #	DESCRIPTION	QTY.
13N	-114	Nut - 3/4"-16	1
146	5004	High Pressure Port Fitting	4
156	5071	Sundstrand 10A Pump - Left	1
166	7015	Case Bleed Fitting	2
176	5072	Charge Pump Inlet Fitting	2
182	5-130-30	Dump Valve - no cross port	2
196	5001	Small Bell Housing	2
207	88030B	Bearing Plate Gasket	2
217	92026	Bell Housing Bolt	8
226	5024	Pump O-Ring	2
236	8031	T Box Fitting (Brass)	2
246	7013	Green Clamps	2
	200000	Prime Valve F/System	1

DIXIE CHOPPER

TRANSMISSION & DRIVE FOR XXW4000

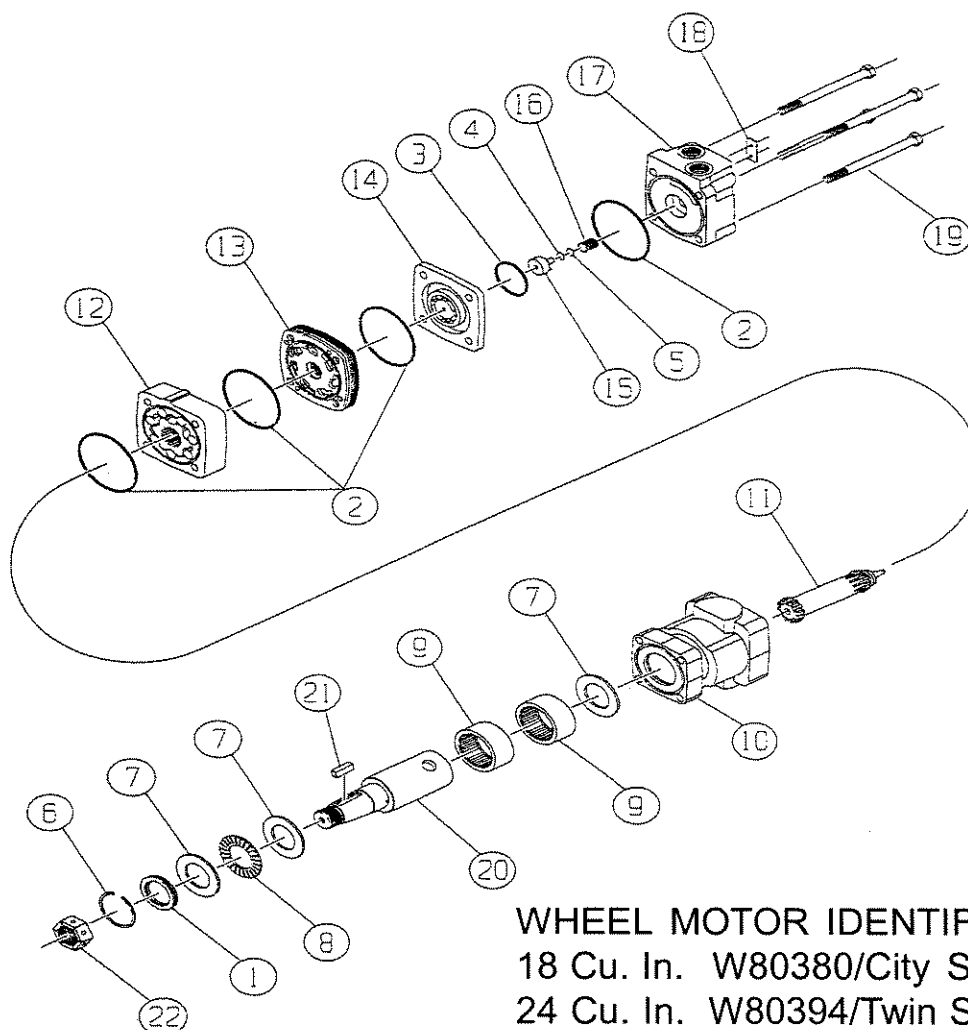


REF #	PART #	DESCRIPTION	QTY.
1	991168006	Pump - Twin Big Right	1
2	N-157	1/2"-13 Whiz Flange Nut	4
3	N-185	1/2"-13 Grade 8 STD. Nut	4
4	000365201-L	T Gear Box	1
5	788101	T Box Gasket	1
6	772150	T Box Cover Plate	1
7	792025	T Box Cover Plate Bolt	4
8	72206	1/2" Threaded Rod	2
9	K-102	Woodruff Key 3/16"x 3/4"	1
10	W-167	3/4"x1/8" Hardened Flat Washer	1
11	9907500X750S	Transmission Pulley	1
12	W-132	3/4" Belleville Washer	1
13	N-114	Nut - 3/4"-16	1

REF #	PART #	DESCRIPTION	QTY.
14	65004	High Pressure Port Fitting	4
15	991168005	Pump - Twin Big Left	1
16	25-130-30	Dump Valve	2
17	72016	Fitting	2
18	72024	Bell Housing O-Ring	2
19	72001	Big Bell Housing	2
20	788030B	Bearing Plate Gasket	2
21	792026	Bell Housing Bolt	8
22	68031	T-Box Fitting (Brass)	2
23	72021	1/2"x3/8" 90 Fitting	2
24	68010	U-Tube Steel Line	2
25	60124	3/8" Hose Clamp	2
	200000	Prime Valve F/System	1

DIXIE CHOPPER

WHEEL MOTOR



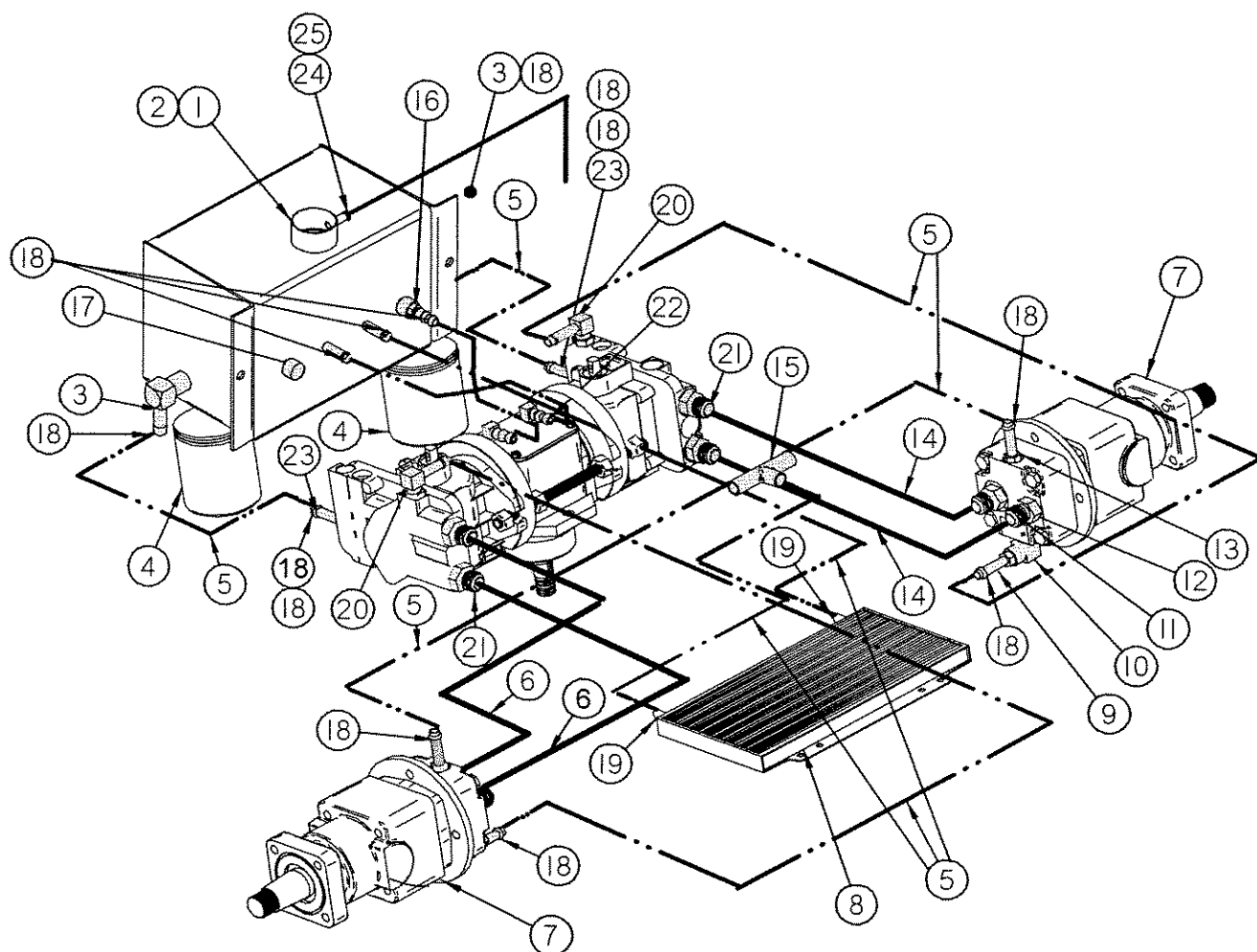
WHEEL MOTOR IDENTIFICATION #18
 18 Cu. In. W80380/City Slicker
 24 Cu. In. W80394/Twin S'Burb'N Turb'N

REF #	PART #	DESCRIPTION	QTY.
	PB333700	Seal Kit (Contains item 1-5)	
1	PB018069	Dust/Shaft Seal	1
2	IN KIT	Body Seal	4
3	IN KIT	Commutator Seal	1
4	IN KIT	O-ring Seal	1
5	IN KIT	Teflon Back-up Seal	1
6	PB018073	Snap Ring	1
7	PB018054	Thrust Washer	3
8	PB018052	Thrust Bearing	1
9	PB018053	Housing Bearing	2
10	PB130015	Housing	1
11	PB014027	Drive Link (18 cu.in.)	1
	PB014031	Drive Link (24 cu.in.)	1

REF #	PART #	DESCRIPTION	QTY.
12	PB332018	Rotor Assembly (18 cu.in.)	1
	PB332024	Rotor Assembly (24 cu.in.)	1
13	PB015008	Manifold	1
14	PB012013	Commutator Assembly 18 Cu. In.	1
	PB012015	Commutator Assembly 24 Cu. In.	
15	PB018056	Endcover Piston	1
16	PB018059	Piston Spring	1
17	PB160007G	Endcover	1
18	N/A	ID Tag	1
19	PB334018	Assembly Bolts (18 cu.in.)	4
	PB334024	Assembly Bolts (24 cu.in.)	4
20	PW72545	Shaft	1
21	PW72546	Shaft Key	1
22	PB339303P	Shaft Nut	1

DIXIE CHOPPER

XXW2600 HYDRAULIC HOSE DIAGRAM



—— Black Solid Hose

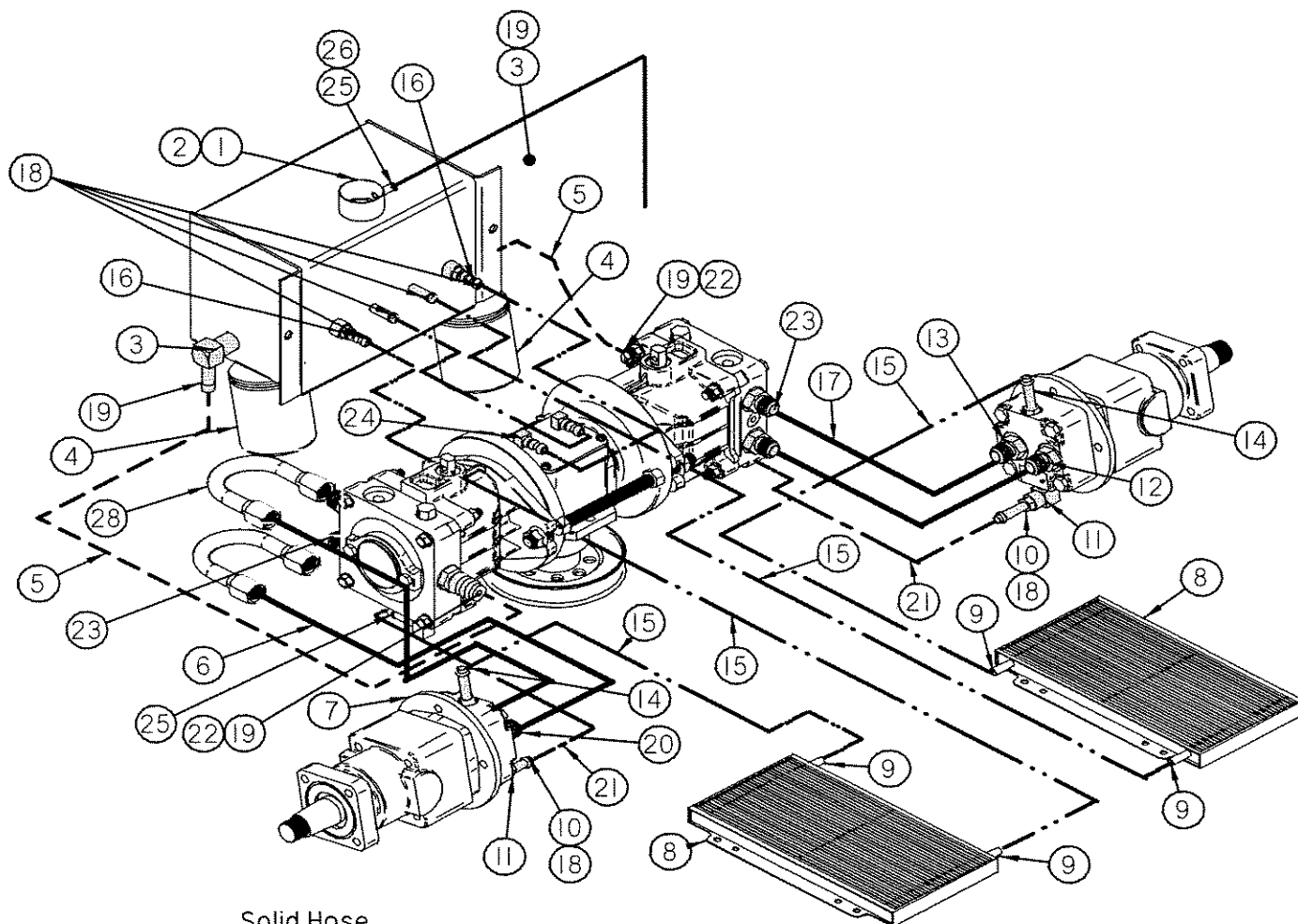
----- Clear Hose

REF #	PART #	DESCRIPTION	QTY.
1	200008	Hydraulic Tank (3-1-02)	1
2	40117-T	T- Handle Cap w/ Dipstick	1
3	60125	Fitting - 90 Deg. 3/8" Pipe Thraed x 3/8" Barb	2
4	68140	Filter - Hydro Zinga 40 Micron	2
5	65108	5/8" Clear Hose	/ft.
6	65074	High Pressure Black Hydro Hose	2
7	67118-W	Wheel Motor - 18 Cubic In. XXW2600	2
8	60103-L	Oil Cooler	1
9	67014	3/8" barb x 1/4" MPT Fitting	2
10	67017	90 - degree fitting	2
11	87104	Steel Fitting	2
12	87104	Steel Fitting	2
13	67016	1/4" Oring x 3/8" Barb 90	2

REF #	PART #	DESCRIPTION	QTY.
14	65075	High Pressure Black Hydro Hose	2
15	67008	3/8" Tee	1
16	67014	3/8" Barbed X 1/4" MPT Fitting	1
17	65009	3/8" Pipe Plug	1
18	67013	Clamps for 65108 (Green)	22
19	68231	#4 Worm Clamp	2
20	67015	Case Bleed Fitting	2
21	65004	High Pressure port Fitting	4
22	68031	T Box Fitting (Brass)	2
23	65072	Charge Pump Inlet Fitting	2
24	97374	5/16" Black Hose	/ft.
25	72012	Black Clamp	1

DIXIE CHOPPER

XXW4000 HYDRAULIC HOSE DIAGRAM



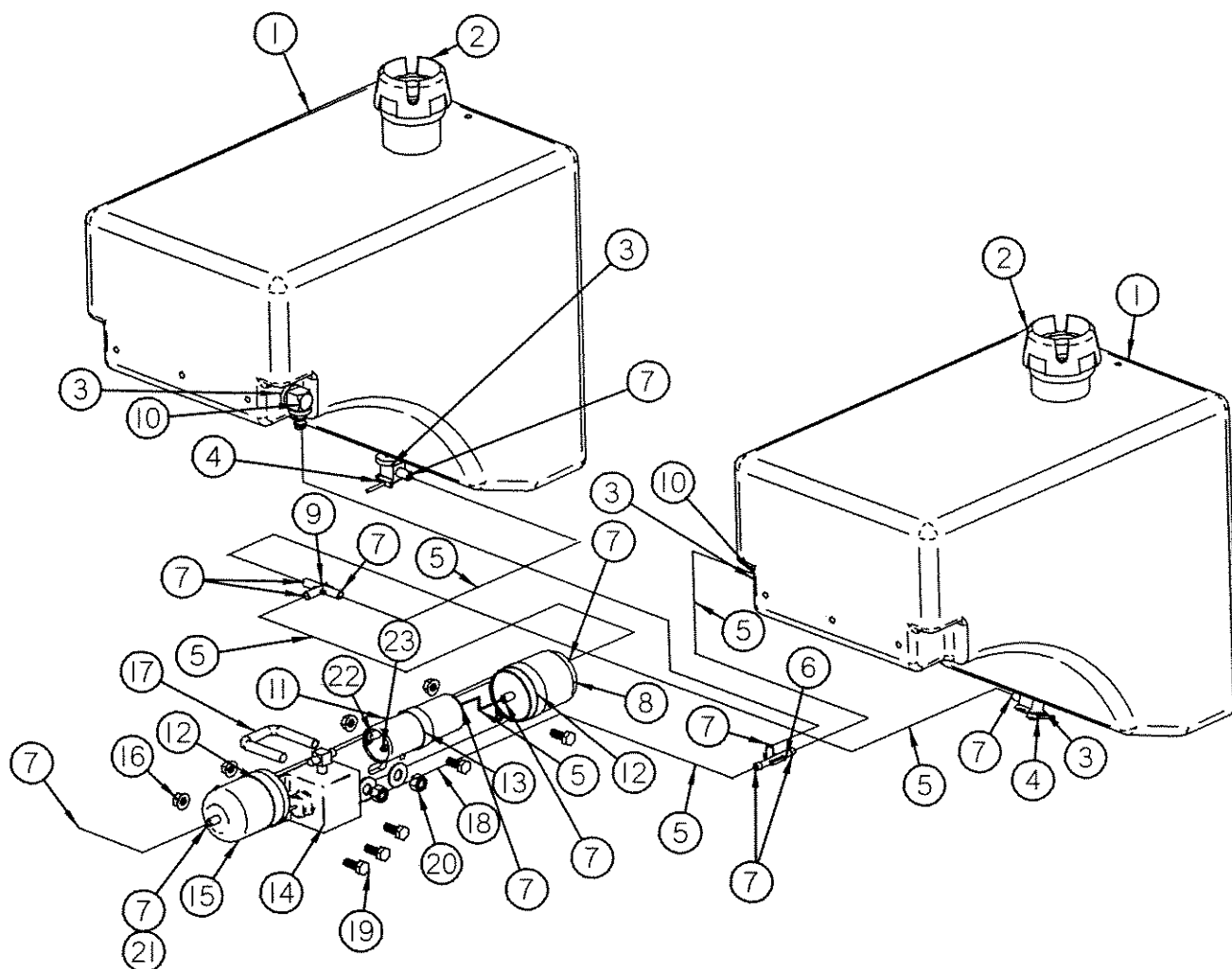
— Solid Hose
 - - Ribbed Hose
 - - - Clear Hose
 - - - 3/8" Solid Hose

REF #	PART #	DESCRIPTION	QTY.
1	200008	Hydraulic Tank (3-1-02)	1
2	40117-T	T-Handle Cap w/ Dipstick	1
3	72015	Fitting - 90 Deg. 3/8" x 1/2"	2
4	68140	Filter - Hydro Zinga 40 Micron	2
5	72108	1/2" Ribbed Hose	/ft.
6	72011	High Pressure Black Hydro Hose	2
7	97363	Wheel Motor - 24 Cu. In. (XXW4000)	2
8	60103-L	Oil Cooler	2
9	68231	Worm Clamp	4
106	7014	3/8" barb x 1/4" MPT Fitting	2
116	7017	90 degree fitting	2
128	7104	Steel Fitting	1
132	00009	Steel Fitting	1
146	7016	1/4" O-ring x 3/8" Barb	2

REF #	PART #	DESCRIPTION	QTY.
15	65108	5/8" Clear Hose	/ft.
16	67014	3/8" Barbed X 1/4" MPT Fitting	2
17	72010	High Pressure Black Hydro Hose	2
18	67013	Clamps for 65108 (Green)	10
19	68233	#8 Worm Clamp	4
20	87103	45 DEG. Fitting	2
21	60109	3/8" Black Hose	/ft.
22	72021	Straight 1/2"x1/2" Fitting	2
23	65004	High Pressure Port Fitting	4
24	68031	T-Box Fitting (Brass)	2
25	72021	1/2"x3/8" 90 Deg. Fitting	2
26	97374	5/16" Black Hose	/ft.
27	72012	5/16" Black Clamp	1
28	68010	U-Tube Steel Line	2

DIXIE CHOPPER

XXW2600 EFI FUEL SYSTEM

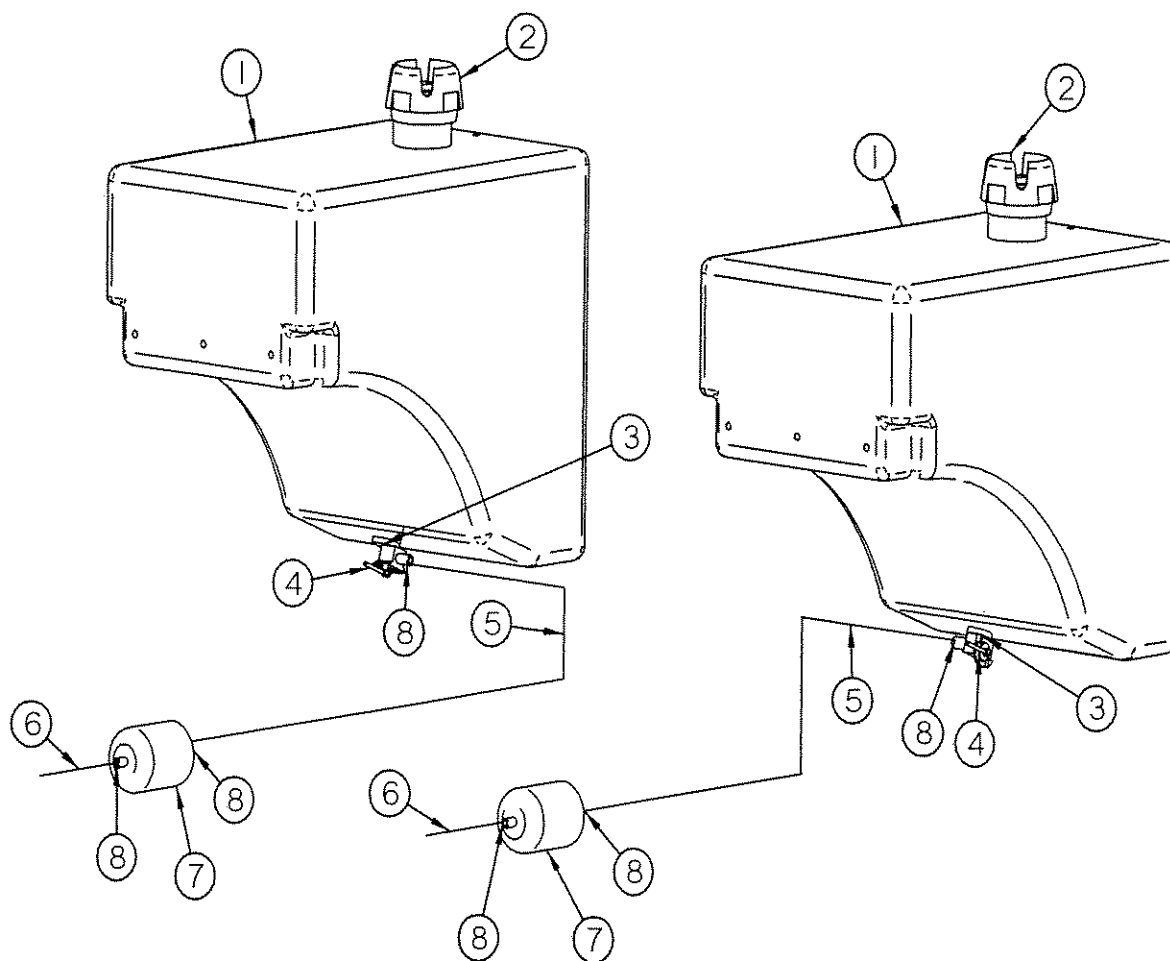


REF #	PART #	DESCRIPTION	QTY.
1	400015	7 Gal. Fuel Tank	2
2	600035	Fuel Cap - Manual Vent	2
	40117-1	Fuel Cap - Manual Vent w/Guage (Optional)	2
3	40220	Fuel Tank Bushing	4
4	400016	Valve - Fuel Tank Shut-Off	2
5	97374	Gas Line - 5/16"	/ft.
6	97369	Gas Line "Y" - 5/16"	1
7	72012	Hose Clamp	13
8	97392	Filter - Gas & Water Parker	1
9	65008	Gas Line "T" - 5/16"	1
10	72218	Fitting 1/8MP x 5/16" 90 Deg.	2
11	N/A	Kohler Part - (Pump)	1

REF #	PART #	DESCRIPTION	QTY.
12	C-108	Clamp	2
13	C-110	Clamp	1
14	N/A	Kohler Part - (Regulator)	1
15	N/A	Kohler Part - (Filter)	1
16	N-102	1/4"-20 Whiz Flange Nut	5
17	B-206	3/8"-16x1 3/8" w 2"L SQ U-Bolt	1
18	W-104	3/8" Flat Washer	2
19	B-102	1/4"-20x3/4" Bolt	5
20	N-107	3/8"-16 Nylon Locknut	2
21	600029	Clamp	5
22	500005	Ground Wire - (F/Fuel P.)	1
23	N-182	Nut (For Fuel Pump)	2

DIXIE CHOPPER

XXW4000-72 FUEL SYSTEM

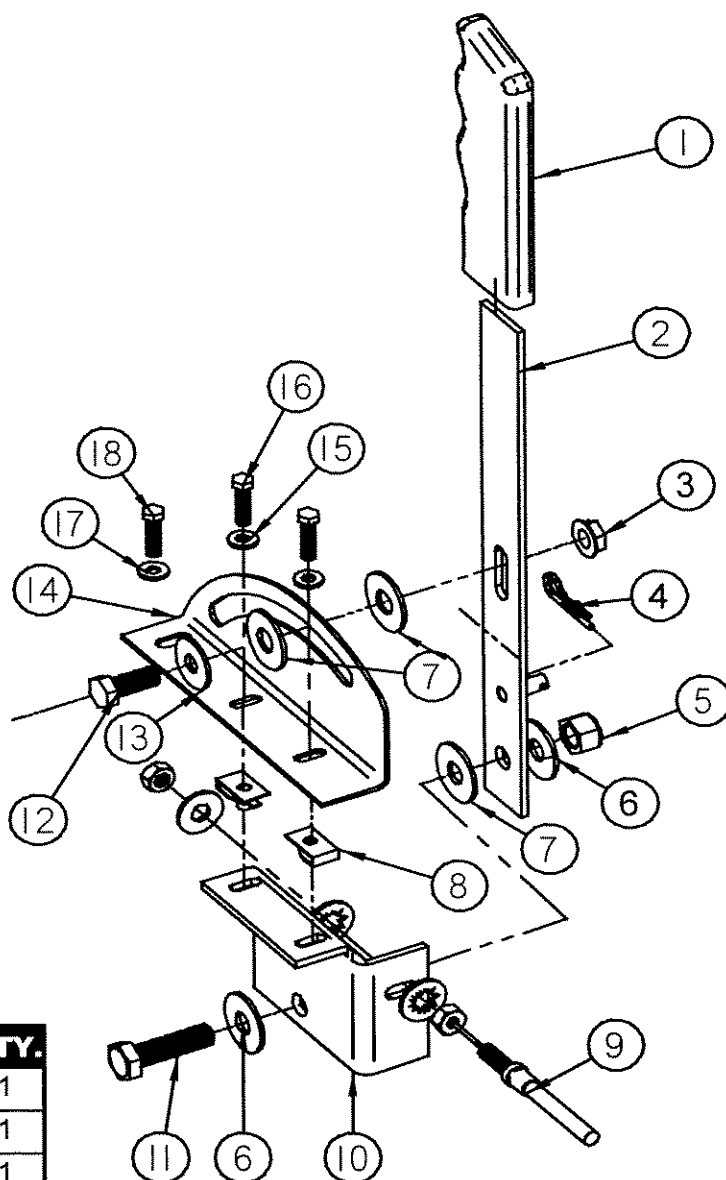
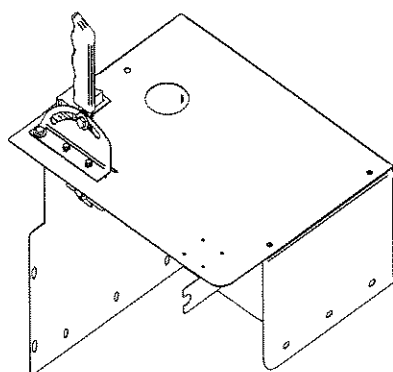


REF #	PART #	DESCRIPTION	QTY.
1	400015	7 Gal. Fuel Tank	2
2	600035	Fuel Cap - Manual Vent	2
	40117-1	Fuel Cap - Manual Vent w/Guage (Optional)	2
3	40220	Fuel Tank Bushing	2
4	400016	Valve - Fuel Tank Shut-Off	2

REF #	PART #	DESCRIPTION	QTY.
5	97374	Gas Line - 5/16"	/ft.
6	60124	Hose Clamp	2
7	97392	Filter - Gas & Water Parker	2
8	72012	Spring Clamp (Black)	6

DIXIE CHOPPER

XXW2600 THROTTLE ASSEMBLY

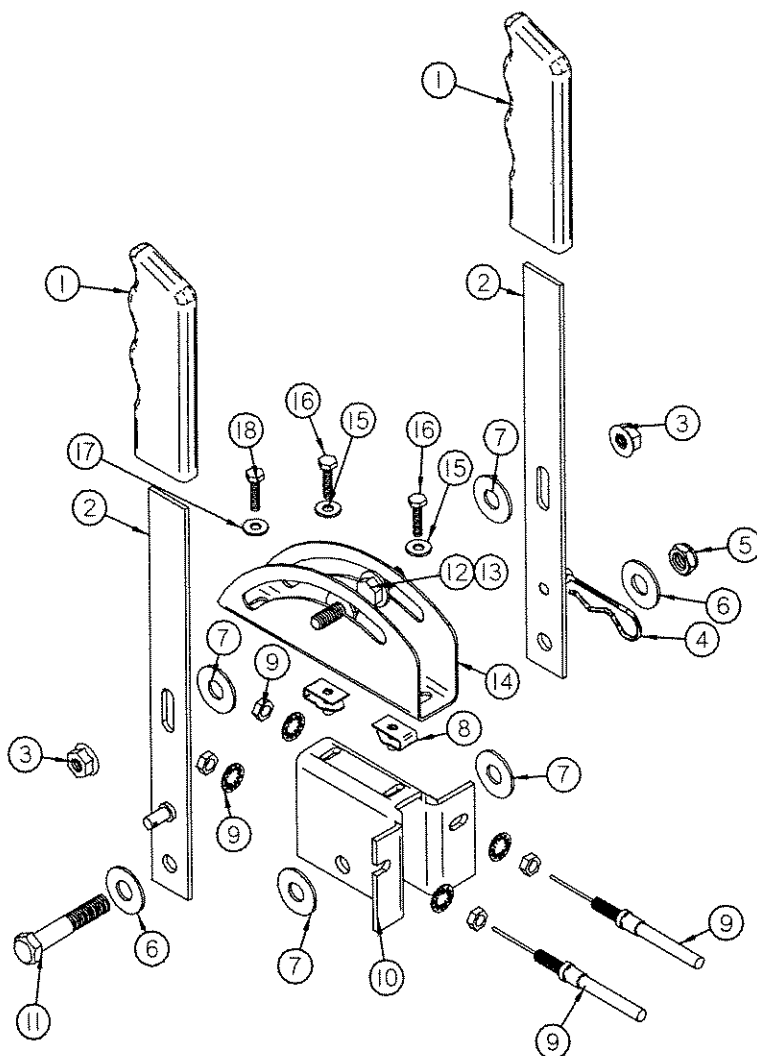
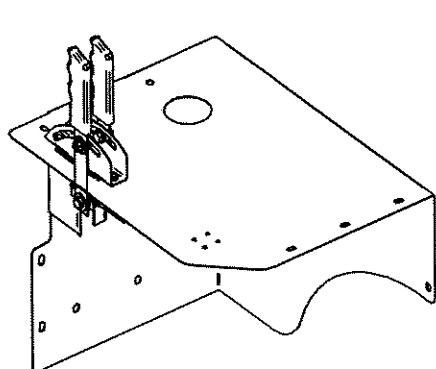


REF #	PART #	DESCRIPTION	QTY.
1	67258	Handle Grip (Black)	1
2	97012	Handle Weldment	1
3	N-134	5/16" Flange Lock Nut	1
4	20224	Hairpin Cotter	1
5	N-107	3/8" -16 Nyloc Nut	1
6	W-104	3/8" Standard Flat Washer	2
7	W-125	3/8" Nylon Washer	3
8	C-105	C Clip	2
9	68249	Throttle Cable	1
		Washer	2
		Hex Nut	2
		Cable and Liner	1
10	97011	Lower Throttle Mounting Bracket	1
11	B-108	3/8"-16 x1" Bolt	1

REF #	PART #	DESCRIPTION	QTY.
12B-	107	5/16"-18 x 3/4" Bolt	1
13W	-113	5/16" Flat Washer	1
146	5270	Upper Stainless Throttle Bracket	1
15W	-152	#10 Stainless Washer	2
16B-	203	10-32x3/4" Stainless Bolt	2
17W	-153	1/4" Stainless Flat Washer	1
18B-	209	1/4"-20x3/4" Bolt	1

DIXIE CHOPPER

XXW4000 THROTTLE ASSEMBLY

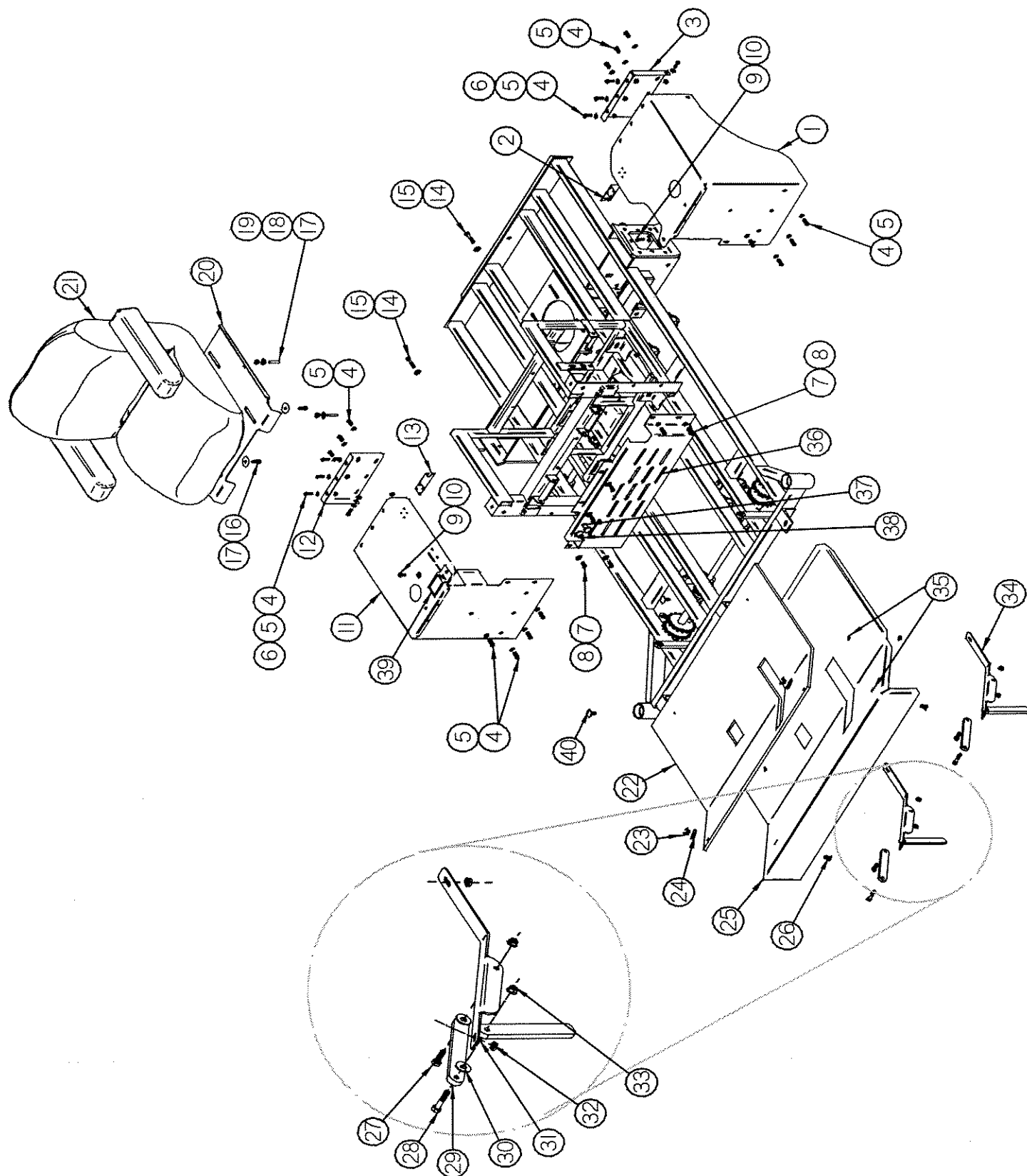


REF #	PART #	DESCRIPTION	QTY.
1	67258	Handle Grip (Black)	2
2	97012	Handle Weldment	2
3	N-134	5/16" Flange Lock Nut	2
4	20224	Hairpin Cotter	1
5	N-107	3/8" -16 Nyloc Nut	1
6	W-104	3/8" Standard Flat Washer	2
7	W-125	3/8" Nylon Washer	4
8	C-105	C Clip	2
9	68249	Throttle Cable	2
		Washer	4
		Hex Nut	4
		Cable and Liner	2

REF #	PART #	DESCRIPTION	QTY.
10	97010	Lower Throttle Mounting Bracket	1
11	B-165	3/8"-16x2" Hex Head Bolt	1
12	B-107	5/16"-18x3/4" Bolt	2
13	W-113	5/16" Flat Washer	2
14	68271	Upper Stainless Throttle Bracket	1
15	W-152	#10 Stainless Washer	2
16	B-203	10-32x3/4" Stainless Bolt	2
17	W-153	1/4" Stainless Flat Washer	1
18	B-209	1/4"-20x3/4" Bolt	1

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XXW2600 BODY



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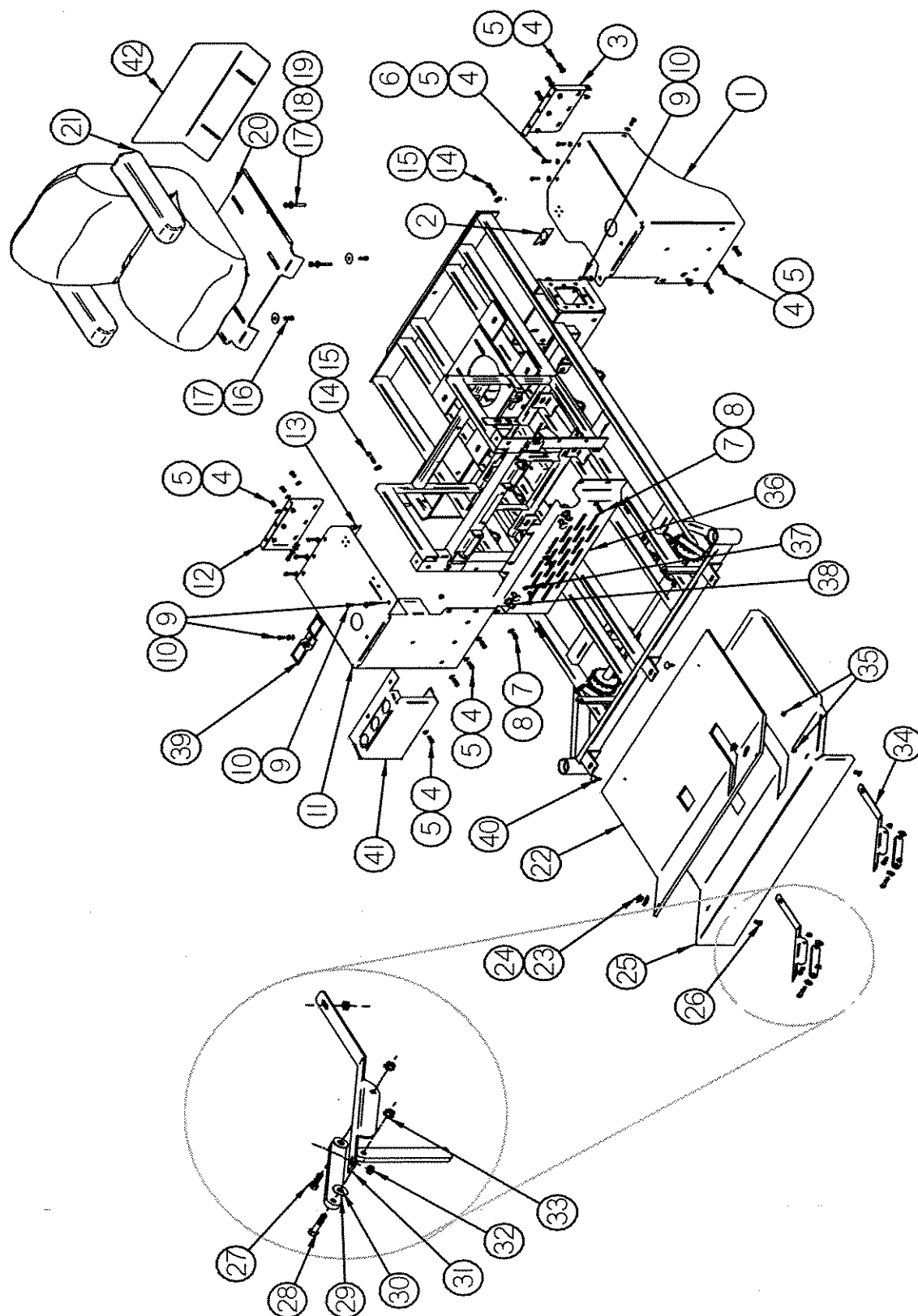
XXW2600 BODY

REF #	PART #	DESCRIPTION	QTY.
22	20275	Grey Carpet	1
23	N-106	Wing Nut	2
24	VV-106	Washer	2
25	68272	Floor Pan	1
26	B-104	Carriage Bolt	2
27	B-131	5/16"-18x1" Bolt	2
28	B-171	5/16"-18x1.5" Bolt	2
29	400007	Connecting Arm	2
30	VV-125	3/8" Plastic Washer	4
31	400006	Floor Pan Mounting Bracket (Right)	1
32	N-176	1/4"-20 Nylon Lock Nut	4
33	N-131	5/16"-18 Nylon Lock Nut	4
34	400005	Floor Pan Mounting Bracket (Left)	1
35	B-157	1/4"-20x1/2" Carriage Bolt	4
36	400011	Front Panel	1
37	20248	Choke	1
38	20245	Ignition Switch	1
39	68247	Tachometer/Hourmeter Bracket	1
40	C-111	Plastic Cap For Floor Pan	2

REF #	PART #	DESCRIPTION	QTY.
1	400003	Fender - 7 Gal. Low Ride Left	1
2	400035	Left Fender Mounting Tab	1
3	400033	Left Rear 7 Gal. Fuel Tank Support Bracket	1
4	B-103	1/4"-20 Stainless Bolt	24
5	VV-153	1/4" Stainless Flat Washer	24
6	N-101	1/4"-20 Stainless W/Flange Nut	8
7	B-102	1/4"-20 Bolt	6
8	VV-102	1/4" Flat Washer	6
9	B-209	1/4"-20x3/4" Stainless Bolt	2
10	VV-153	1/4" Stainless Flat Washer	2
11	400046	Fender - 7 Gal. Low Ride Right	1
12	400034	Right Rear 7 Gal. Fuel Tank Support Bracket	1
13	400036	Right Fender Mounting Tab	1
14	B-105	5/16"-18x1.75" Bolt	2
15	VV-113	5/16" Flat Washer	4
16	B-131	5/16"-18x1 Bolt	2
17	VV-118	5/16"x1.5" Fender Washer	4
18	S-115	5/16"-18x1.75" Stud	2
19	N-103W	5/16"-18 Hex Nut	4
20	400026	Seat Pan	1
21	40100-VV	Seat (Complete)	1
	176801	Armrest Kit (L & R)	1
	176803	Left Arm	1
	176802	Right Arm	1
	176201	Arm Pad (L or R)	1
	306025	Back Cover	1
	305839	Cushion Cover	1
	17782/PS	Spring Kit	1

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XXW4000 BODY





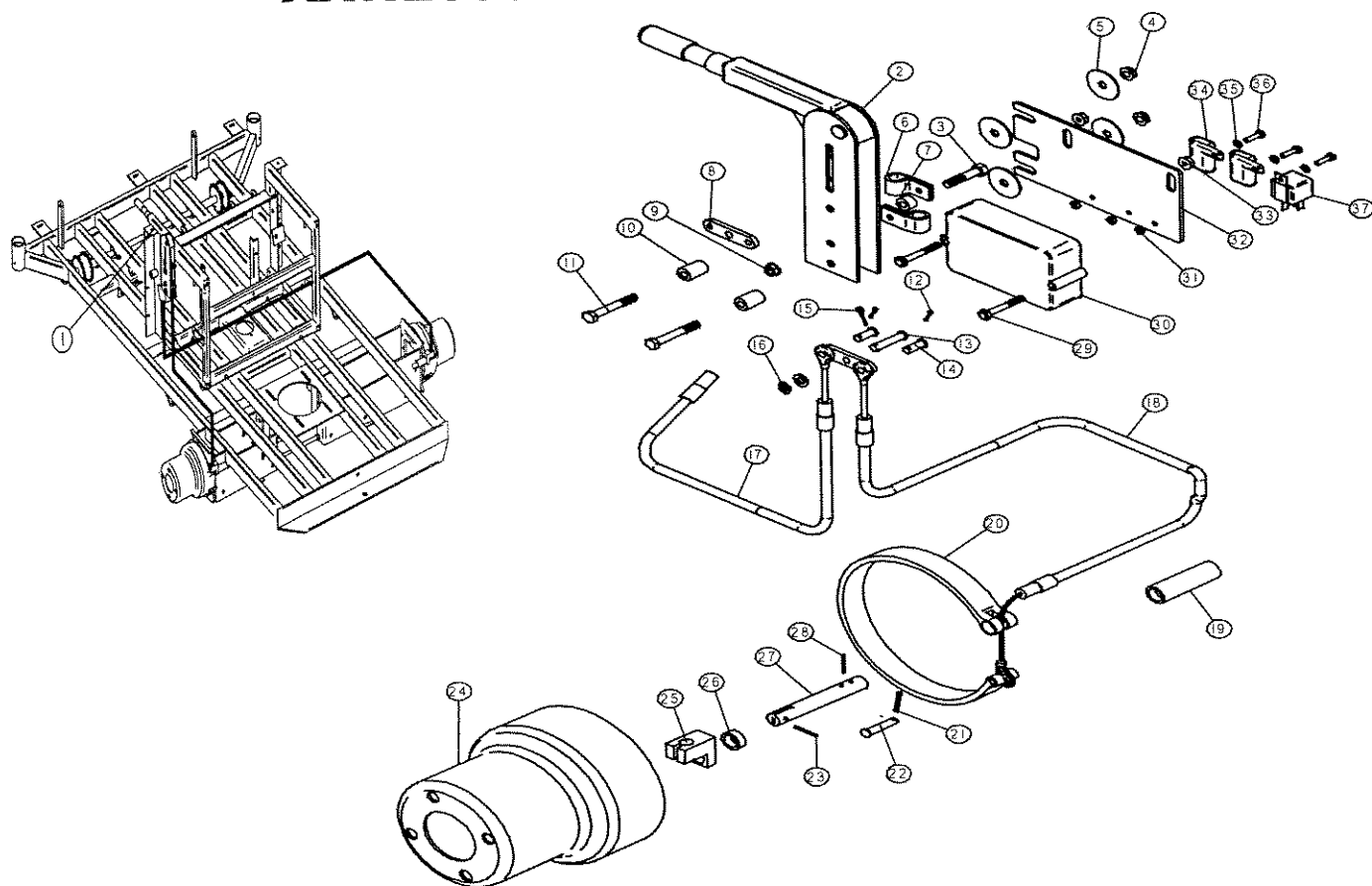
XXW4000 BODY

REF #	PART #	DESCRIPTION	QTY.
22	20275	Grey Carpet	1
23	N-106	Wing Nut	2
24	W-106	Washer	2
25	400045	Floor Pan	1
26	B-104	Carriage Bolt	2
27	B-131	5/16"-18x1" Bolt	2
28	B-171	5/16"-18x1.5" Bolt	2
29	400007	Connecting Arm	2
30	W-125	3/8" Plastic Washer	4
31	400006	Floor Pan Mounting Bracket (Right)	1
32	N-176	1/4"-20 Nylon Lock Nut	4
33	N-131	5/16"-18 Nylon Lock Nut	4
34	400005	Floor Pan Mounting Bracket (Left)	1
35	B-157	1/4"-20x1/2" Carriage Bolt	4
36	400044	Front Panel	1
37	20248	Choke	2
38	20245	Ignition Switch	2
39	68247	Tachometer/Hourmeter Bracket	2
40	C-111	Plastic Cap	2
41	68248	Gauge Panel	1
42	400043	Heat Seat Guard	1

REF #	PART #	DESCRIPTION	QTY.
1	400003	Fender - 7 Gal. Low Ride Left	1
2	400035	Left Fender Mounting Bracket	1
3	400033	Left Rear 7 Gal. Fuel Tank Support Bracket	1
4	B-103	1/4"-20 Stainless Bolt	23
5	W-153	1/4" Stainless Flat Washer	22
6	N-101	1/4"-20 Stainless Whiz Flange Nut	8
7	B-102	1/4"-20 Bolt	6
8	W-102	1/4" Flat Washer	6
9	B-209	1/4"-20X3/4" Stainless Bolt	3
10	W-153	1/4" Stainless Flat Washer	4
11	400046	Fender - 7 Gal. Low Ride Right	1
12	400034	Right Rear 7Gal. Fuel Tank Support Bracket	1
13	400036	Right Fender Mounting Tab	1
14	B-105	5/16"-18x1.75" Bolt	2
15	W-113	5/16" Flat Washer	4
16	B-131	5/16"-18x1 Bolt	2
17	W-118	5/16"x1.5" Fender Washer	4
18	S-115	5/16"-18x1.75" Stud	2
19	N-103W	5/16"-18 Hex Nut	4
20	400026	Seat Pan	1
21	40100-W	Seat (Complete)	1
	176801	Armrest Kit (L & R)	1
	176803	Left Arm	1
	176802	Right Arm	1
	176201	Arm Pad (L or R)	1
	306025	Back Cover	1
	305839	Cushion Cover	1
	177827PS	Spring Kit	1

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XXW2600 BRAKE ASSEMBLY

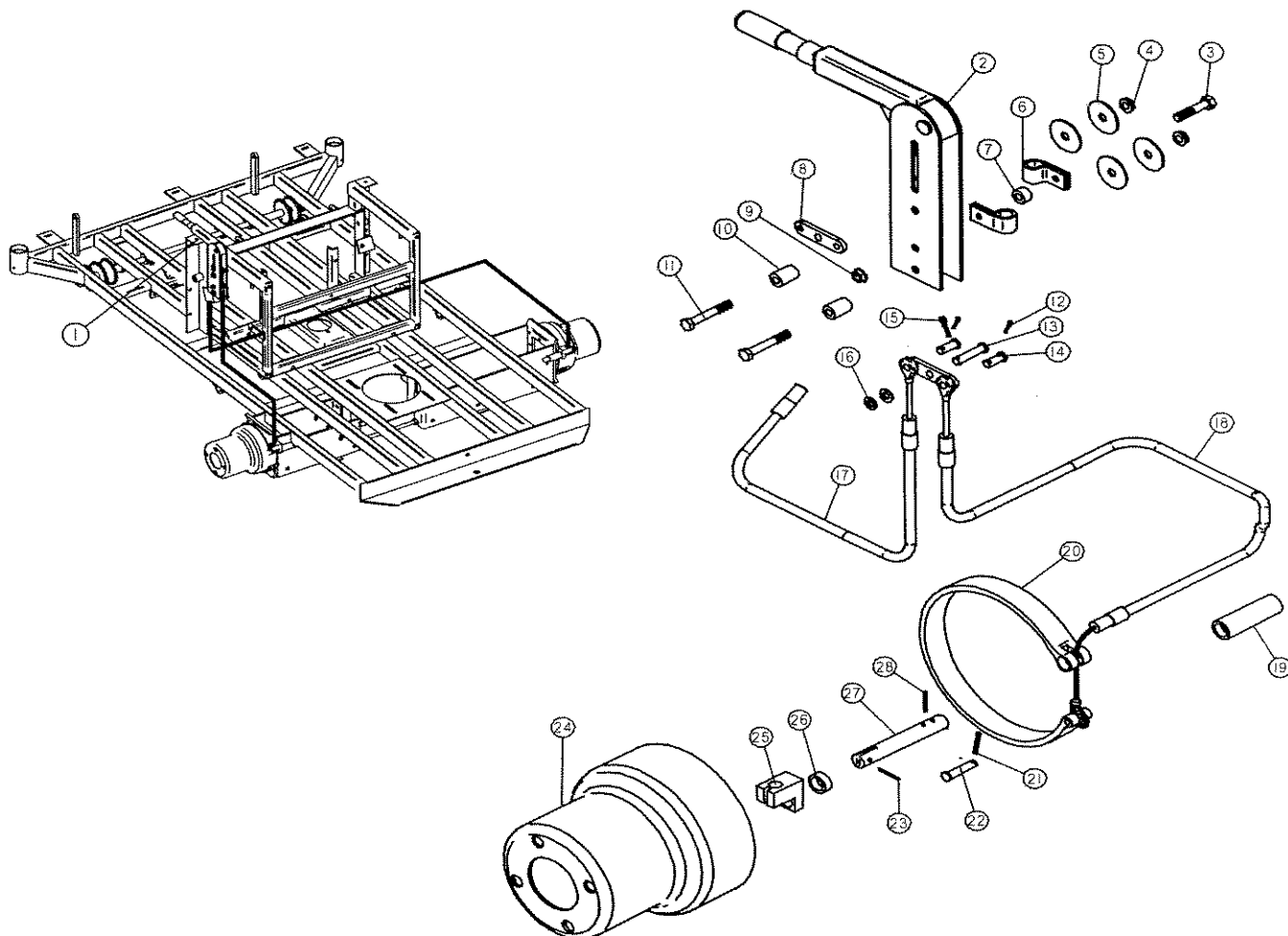


REF #	PART #	DESCRIPTION	QTY.
1	N/A	Complete Brake	1
2	97094	Brake Handle Assembly (Inc. #2 - #18)	1
3	N/A	Bolt	1
4	N-134	5/16"-18 Large Flange Nut	2
5	W-106	3/8" Washer	4
6	65061	R Clip	2
7	65063	Spacer	1
8	65060	Pivot Plate	2
9	N/A	Nut	1
10	65062	Spacer	2
11	B-156	5/16"-18x2" Bolt	2
12	N/A	Hairpin Cotter	2
13	P-129	5/16"x1 1/2" Clevis Pin	1
14	P-112	5/16"x3/4" Clevis Pin	2
15	N/A	Hairpin Cotter	1
16	W-102	1/4" Flat Washer	2
17	65247	Right Brake Cable (Long)	1
18	65246	Left Brake Cable (Short)	1
19	65277	Bushing (Welded on Frame)	2
20	65244	Brake Band	2

REF #	PART #	DESCRIPTION	QTY.
21	P-108	3/32"x1 1/2" Cotter Pin	2
22	P-107	5/16x1 1/4" Clevis Pin	2
23	P-118	3/16"x1 1/2" Roll Pin	2
24	67266	Brake Drum	2
25	991100025	Brake Cable Retainer	2
26	65284 65278 30112	Spacer - Use #65284 and #30112 or #65278 to place brake band fully onto brake drum.	
27	65243	Brake Pin	2
28	P-118	3/16"x1 1/2" Roll Pin	2
29	B-257	1/4"-20x1.75" Bolt	2
30	N/A	EFI Module	1
31	N-179	M5 -.8 Hex Locknut	3
32	600009	EFI Module Mount	1
33	N-102	1/4"-20 Whiz Nut	2
34	N/A	Fuse Holder	2
35	W-175	M5 Flat Washer	3
36	B-258	M5 - .8x16mm Bolt	3
37	MA	Relay	1

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XXW4000 BRAKE ASSEMBLY

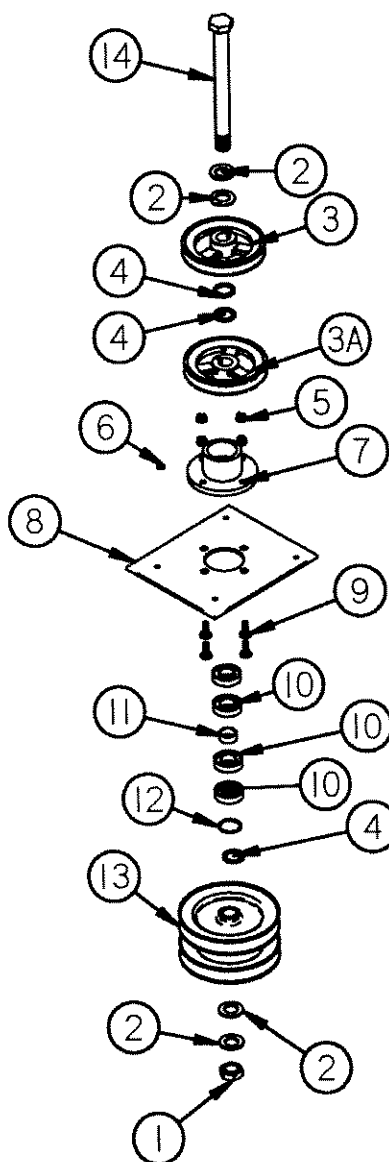
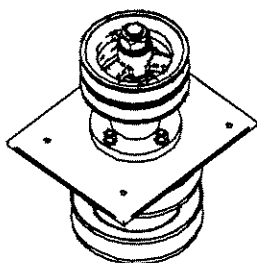


REF #	PART #	DESCRIPTION	QTY.
1	NA	Complete Brake	1
2	97094	Brake Handle Assembly (Inc. #2 - #18)	1
3	NA	Bolt	1
4	N-134	5/16"-18 Large Flange	2
5	W-106	3/8" Washer	4
6	65061	R Clip	2
7	65063	Spacer	1
8	65060	Pivot Plate	2
9	NA	Nut	1
10	65062	Spacer	2
11	B-156	5/16"-18x2" Bolt	2
12	NA	Hairpin Cotter	2
13	P-129	5/16"x1 1/2" Clevis Pin	1
14	P-112	5/16" X 3/4" Clevis Pin	2
15	NA	Hairpin Cotter	1

REF #	PART #	DESCRIPTION	QTY.
16	W-102	1/4" Flat Washer	2
17	65247	Right Brake Cable (Long)	1
18	65246	Left Brake Cable (Short)	1
19	65277	Bushing (Welded on Frame)	2
20	65244	Brake Band	2
21	P-108	3/32"x1 1/2" Cotter Pin	2
22	P-107	5/16"x1 1/4" Clevis Pin	2
23	P-118	3/16"x1 1/2" Roll Pin	2
24	67266	Brake Drum	2
25	991100025	Brake Cable Retainer	2
26	65284	Spacer Use #65284, # 65278 and	
	65278	#30112 to	
	30112	place brake band fully onto brake drum	
27	65243	Brake Pin	2
28	P-118	3/16"x1 1/2" Roll Pin	2

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XXW4000 CENTER HUB ASSEMBLY

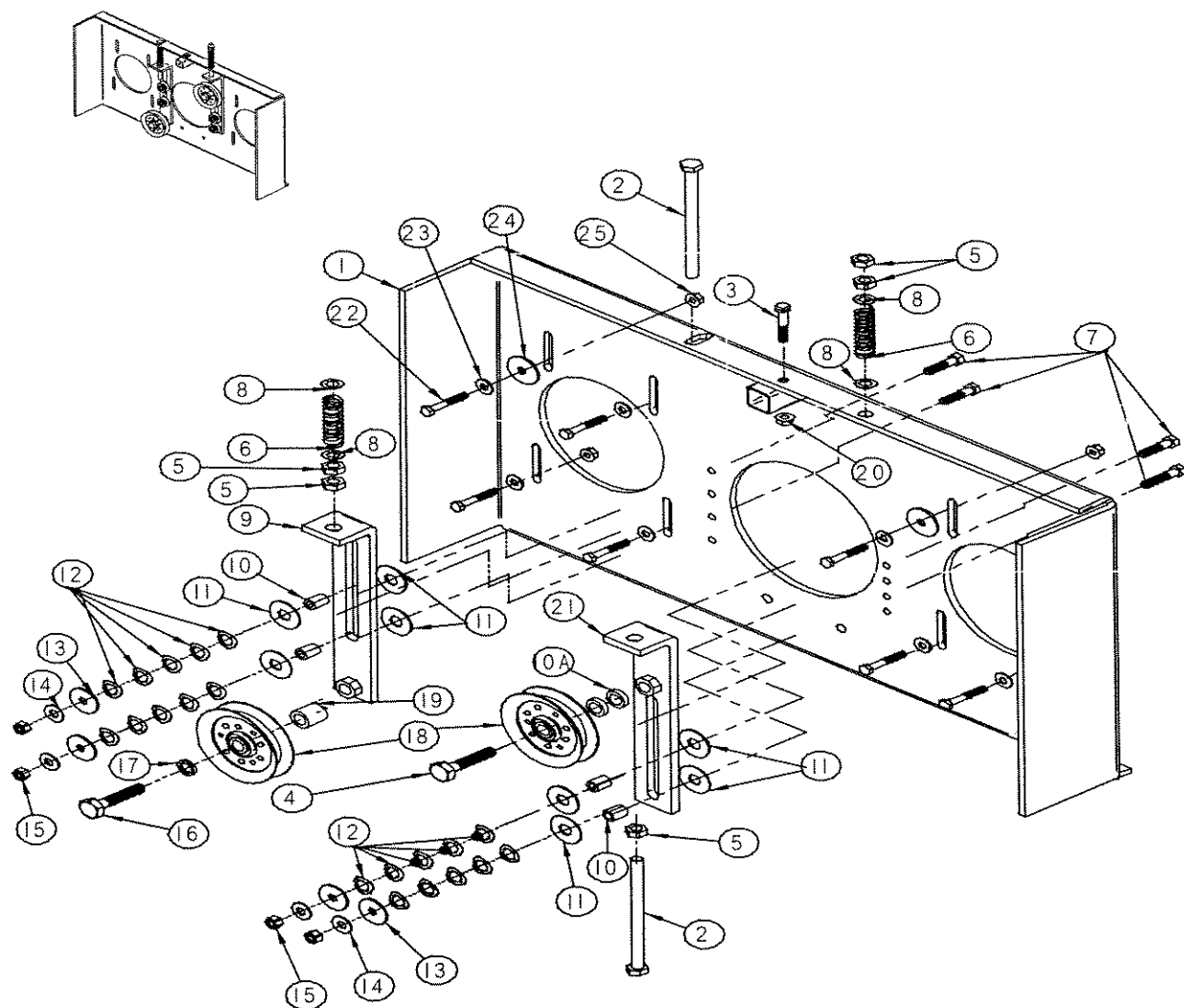


REF #	PART #	DESCRIPTION	QTY.
	68242	Center Drive Hub Assembly (#1-#16)	
1	N-167	1"-14 Jam Nut	1
2	W-137	1"X2" Belleville Washer	4
3	68222	6" Cast Pulley	1
3A	68222B	6" Cast Pulley	1
4	W-131	1" ID x 1 1/2" OD x 1/8" Thick	3
5	N-108	3/8"-16 Whiz Flange Nut	4
6	F-102	1/4"-28 Grease Fitting	1
7	68241	Trans Center Hub	1

REF #	PART #	DESCRIPTION	QTY.
8	68111	Twin Hub Mounting Plate	1
9	B-135	3/8"-16x1" Carriage Bolt	4
10	30218	Bearing & Spacer	4
11	300022	Spacer 1/2" Machined	1
12	788080	Retainer Ring	1
13	9907600X600-D	Center Drive Pulley	1
14	97388	Jackshaft	1

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XXW4000 ENGINE POD ASSEMBLY

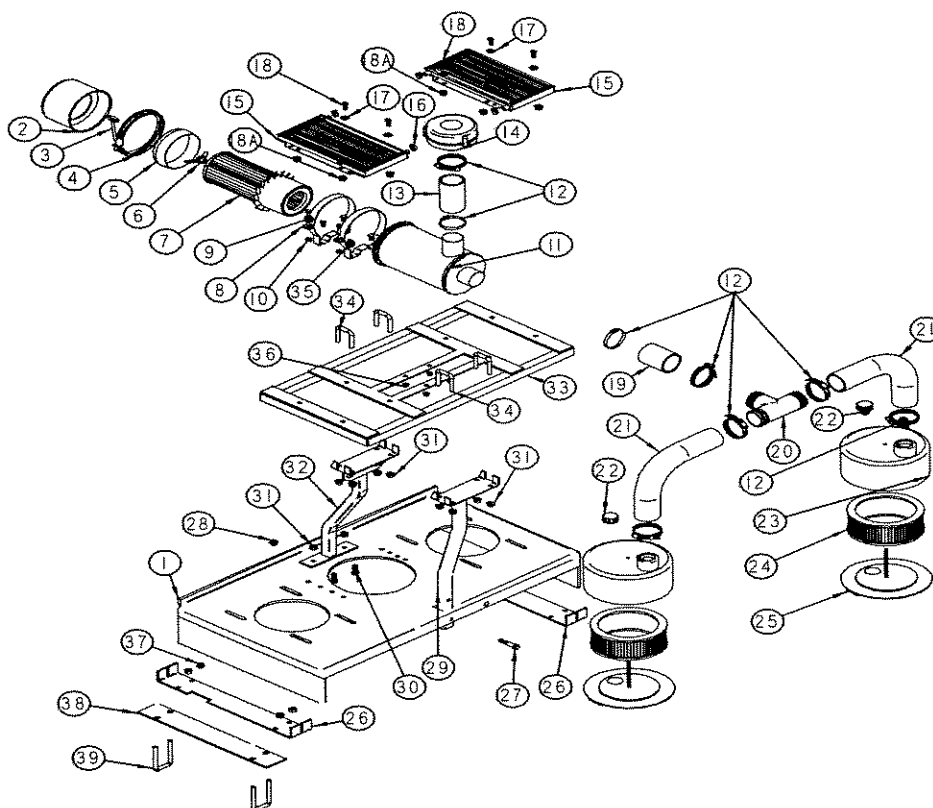


REF #	PART #	DESCRIPTION	QTY.
1	68076	Twin Engine Pod	1
2	B-202	1/2"-13x7" Bolt	2
3	B-124	3/8"-16x1 3/4" Bolt	1
4	B-188	5/8"-11x1 1/4" Bolt	1
5	N-111	1/2"-13 Jam Hex Nut	5
6	68280	Spring Engine Idler	2
7	B-124	3/8"-16x1 3/4" Bolt	4
8	W-110	1/2" Machined Bushing	4
9	68226-L	Idler Engine Bracket Left	1
10	61250	5/8"OD x .381ID x 3/4" Bushing	4
10A	W-119	1"OD.x 5/8"ID. Machine Bushing	2
11	W-140	5/8"ID.x 1 5/8"OD. Plastic Washer	8
12	W-149	5/8" Wafer Spring Washer	20

REF #	PART #	DESCRIPTION	QTY.
13	W-106	3/8" Fender Washer	4
14	W-104	3/8" Standard Flat washer	4
15	N-107	3/8"-16 Nylon Lock Nut	4
16	B-181	5/8"-11x2 1/2" Bolt	1
17	W-111	5/8" Lock Washer	1
18	30234	V-Idler Pulley	2
19	68109	1" OD x 1" Spacer	1
20	N-108	3/8"-16 Whiz Flange Nut	1
21	68226-R	Idler bracket Right	1
22	B-156	5/16"-18x2" Bolt	8
23	W-113	5/16" Flat Washer	8
24	W-107	3/8"ID.x 1 5/8" Beveled Washer	2
25	N-103-W	5/16"-18 Whiz Flange Nut	8

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XXW4000 ENGINE OIL COOLER AND AIR FILTER

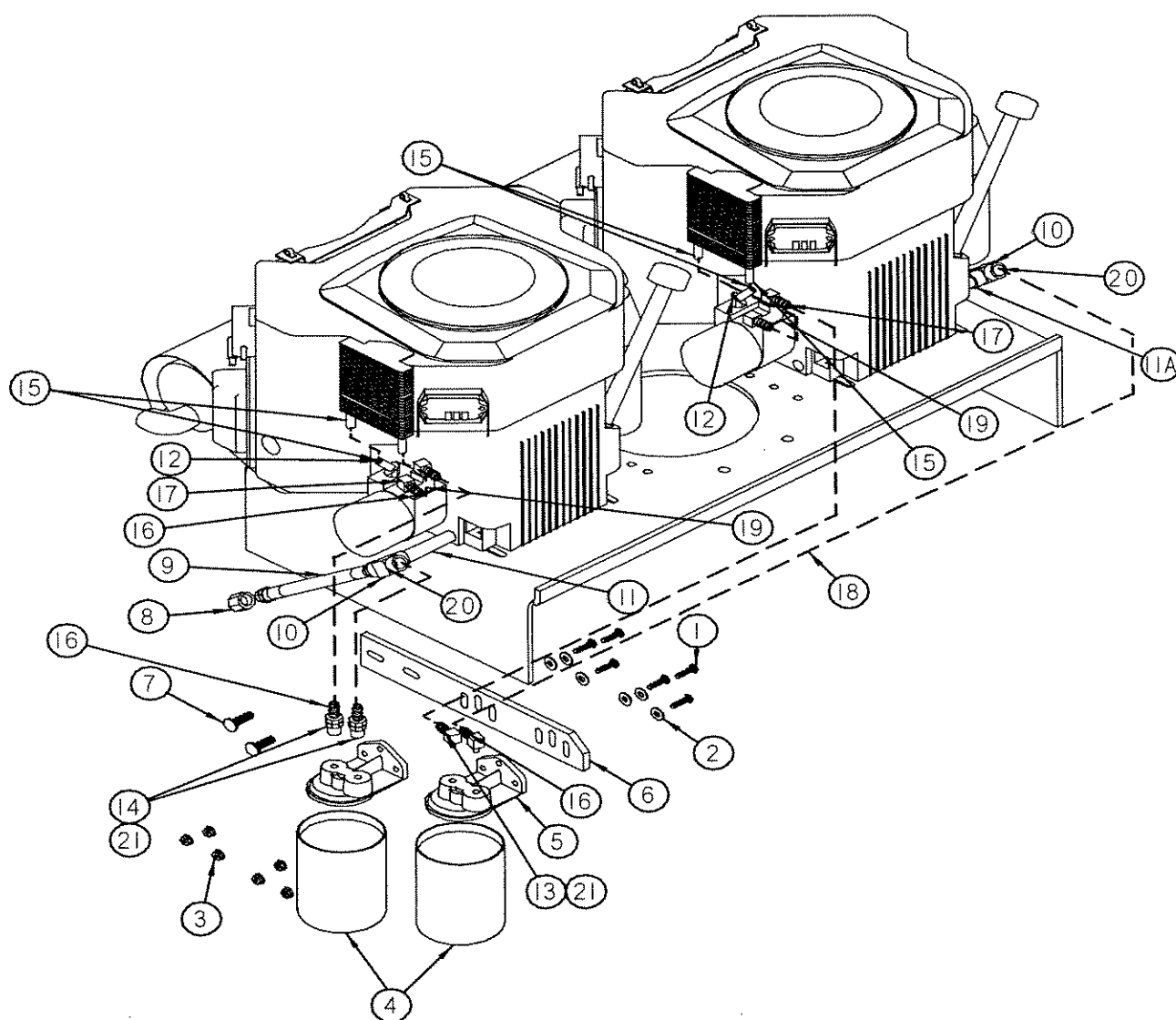


REF #	PART #	DESCRIPTION	QTY.
	90121	Donaldson Assembly 2,4-7,11	1
1	68075	Twin Engine Pod	1
2	P103007	Air Filter Housing Cup	1
3	N/A	Refer To Ref. #4	1
4	P002904	Clamp	1
5	P102523	Donaldson Air Filter Baffle	1
6	P101870	Donaldson Air Filter Wing Nut	1
7	90122	Donaldson Air Filter	1
8	90123	5.3" air Filter Clamp	2
9	N/A	1/4"-20x1 1/4" Bolt	2
10	N/A	1/4"-20 Nut	2
11	N/A	Air Cleaner Canister	1
12	90125	2.5 Hose Clamp	8
13	72126-T	Intake Air Hose	1
14	90115	Tubinator	1
15	60103-L	Oil Cooler	2
16	68231	Worm Clamp	4
17	W-102	1/4" Flat Washer	8
18	B-102	1/4"-20x3/4" Bolt	8
18A	N-102	1/4"-20 Whiz Flange Nut	8
19	90126-T	Intake Air Hose	1

REF #	PART #	DESCRIPTION	QTY.
206	8014	Intake Air Hose T-Fitting	1
217	2126	Intake Air Hose 90 Deg. 2"	2
22K	ohler No.	Air Filter cap Cover	2
237	2120	Aluminum Plenum Cover	2
24K	ohler No.	Air Filter	2
25K	ohler No.	Air Filter Mount	2
26N	/A	Base Frame Plate	2
27B	-124	3/8"-16x1 3/4" Bolt	1
28N	-108	3/8"-16 Whiz Flange Nut	1
299	7033-R	Back Oil Cooler Frame Bracket	1
30B	-108	3/8"-16x1" Bolt	2
31N	-108	3/8"-16 Whiz Flange Locknut	10
329	7033-F	Front Oil Cooler Frame Bracket	1
337	0100-72	Oil Cooler Bracket	1
34B	-206	3/8"-16x1 3/8W x 2"L SQ U-Bolt	4
35B	-101	1/4"-20x1/2" Bolt	4
36N	-102	1/4"-20 Whiz Flange Nut	4
37N	-107	3/8"-16 Nyloc Lock Nut	8
386	00043	Spacer - Mounting Pod	4
39B	-244	1 3/8"W x 3 1/4"L U-Bolt	8

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XXW4000 ENGINE PLACEMENT

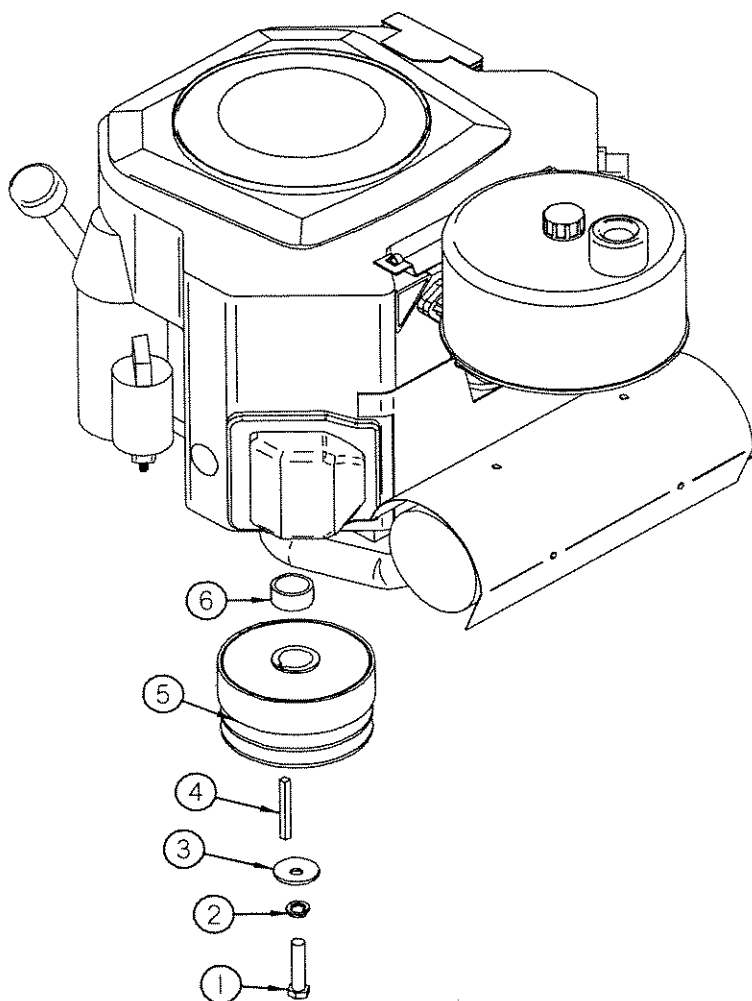


REF #	PART #	DESCRIPTION	QTY.
1	B-172	1/4"-20x1" Bolt	6
2	W-102	1/4" Flat Washer	6
3	N-102	1/4"-20 Whiz Flange Nut	6
4	60119	Amzoil Filter	2
5	60122	Amzoil Filter Mounting Base	2
6	68119	Mounting Bracket	1
7	B-135	3/8"-16x1" Carriage Bolt	2
8	10231	Oil Drain Pipe cap	2
9	68230	Oil Drain Hose	2
10	60102	3/8" T-Union Fitting	2
11	10230	3/8"x4" Pipe Nipple	1

REF #	PART #	DESCRIPTION	QTY.
11A	72230	3/8"x3" Pipe Nipple	1
12K	ohler No.	45 Deg.elb-1/4"mpx-.3/8" barb	2
13	60113	1/8"x3/8" 90 Deg. Fitting	2
14	60114	1/8"x3/8" Straight Fitting	2
15	68231	#4 Clamp	5
16	67013	Spring Clamp (Green)	10
17	67019	Hose Barb Brass	4
18	60109	3/8" Black Hose	Ft./
19	67022	1/4" Street Tee	2
20	87113	3/8" Male Pipe 3/8" Barb Straight	2
21	60116	3/8" Swivel x 3/8" Barb	4

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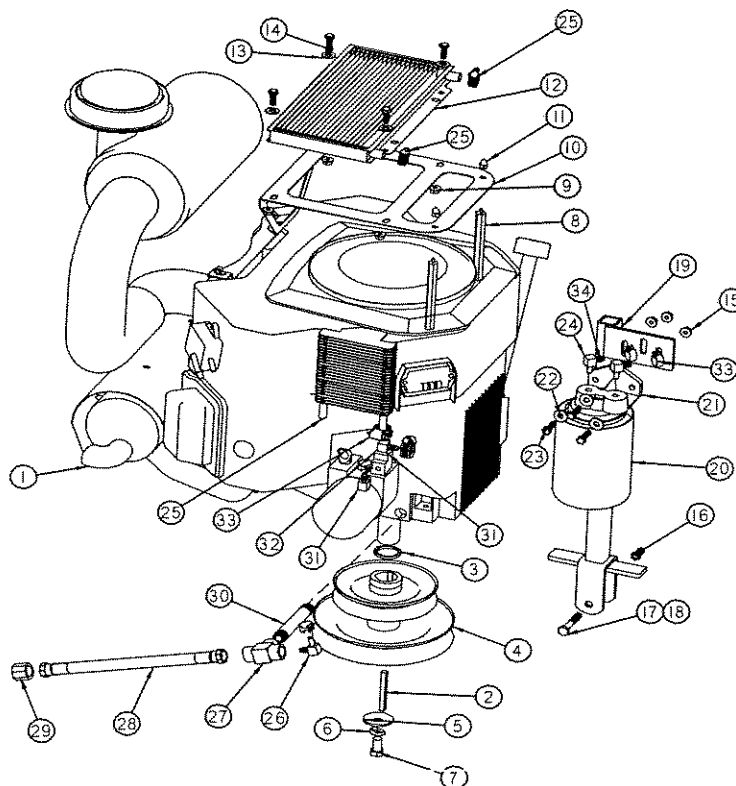
20Hp KOHLER ENGINE



REF #	PART #	DESCRIPTION	QTY.
1	B-199	7/16"-20x2" Hex Head Bolt	2
2	W-108	7/16" Lock Washer	2
3	W-144	7/16" Stainless Belleville Washer	2
4	K-100	1/4"x2 1/2" Key Stock	2
5	68300	Clutch Pulley	2
6	68306	Spacer	2

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KOHLER 26Hp EFI ENGINE

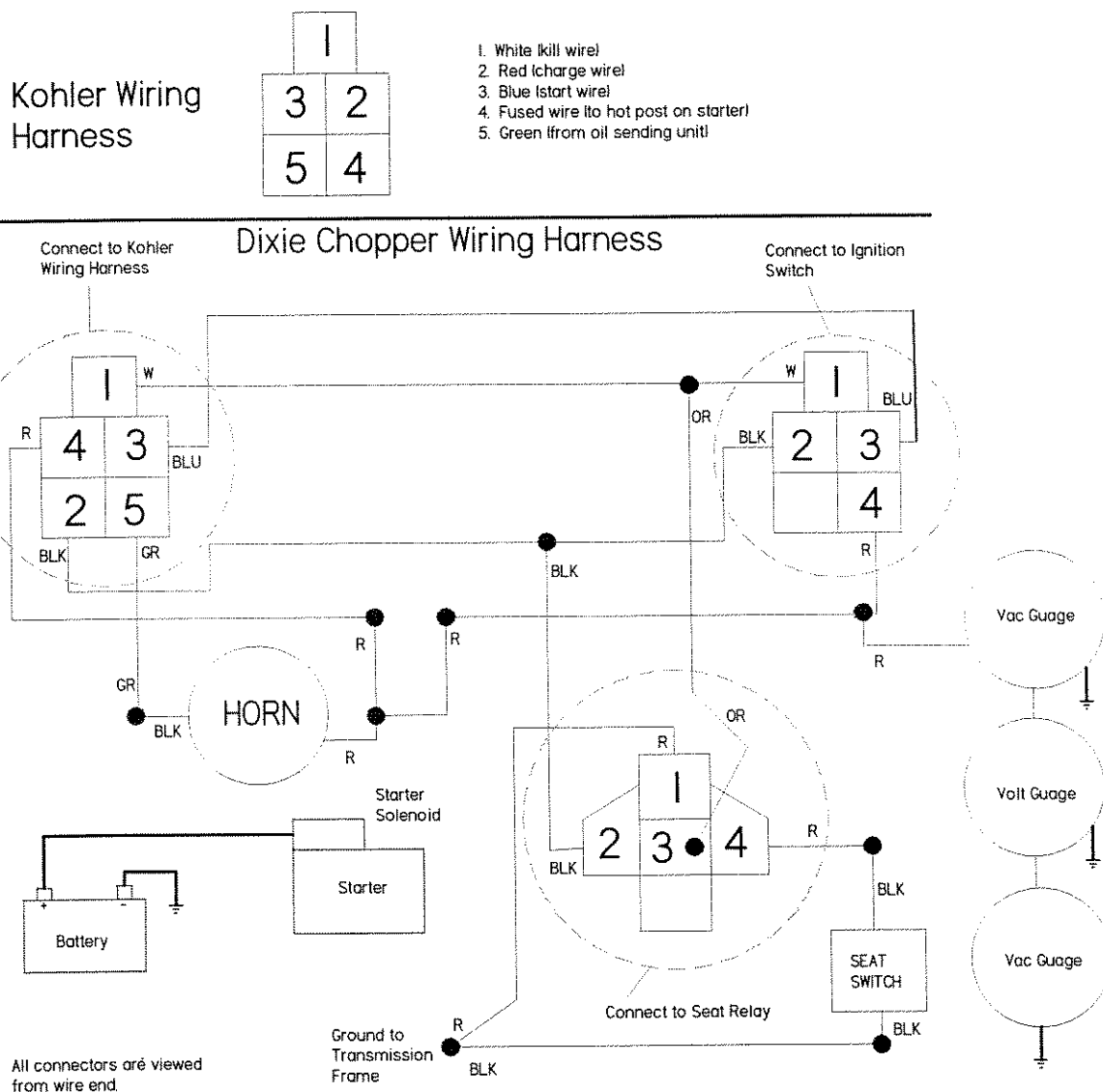


REF #	PART #	DESCRIPTION	QTY.
1	600018	Muffler - Kohler 26Hp EFI	1
2	K-100	1/4"x2 1/2" Key Stock	1
3	W-145	1-1/8" x 1-3/4" Washer	1
4	9907500X475D	Split Pulley 5" x 4 3/4"x1 1/8" Bore	1
5	W-144	7/16" Belleville Washer	1
6	W-108	7/16" Lock Washer	1
7	B-114	7/16"-20x3/4" Bolt	1
8	600016	Bolt - 1/2" x 3 1/2" Hex Kohler Oil Cooler	2
9	N-102	1/4"-20 Whiz Flange Nut	4
10	400017	Bracket - kohler Oil Cooler	1
11	N-177	M6-1.0 Acom Nut	2
12	60103-L	Oil Cooler	1
13	W-102	1/4" Flat Washer	4
14	B-101	1/4"-20x1/2" Bolt	4
15	N-102	1/4"-20" Whiz Flange Nut	3
16	N-107	3/8"-16 Nyloc Nut	1
17	B-165	3/8"-16x2" Bolt	1

REF #	PART #	DESCRIPTION	QTY.
18	W-104	3/8" Standard Flat Washer	1
19	400025	Amsoil Filter Mount	1
20	60119	Amsoil Filter	1
21	60122	Amsoil Filter Head	1
22	W-102	1/4" Washer	3
23	B-172	1/4"-20x1" Bolt	3
24	60113	1/8"x3/8" 90Deg. Fitting	2
25	68231	#4 Hose Clamp	3
26	87113	3/8" Male Pipe 3/8" Barb Straight	1
27	60102	3/8" Black Pipe Tee	1
28	68230	Oil Drain Hose Assembly	1
29	10231	3/8" Steel Pipe Cap	1
30	10230	4" Pipe Nipple	1
31	67019	Hose Barb Brass	2
32	67022	1/4" Street Tee	1
33	67013	Spring Clamp Green	6
34	60116	3/8" Swivel to 3/8" Barb	2

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KOHLER 20 Hp ELECTRICAL DIAGRAM

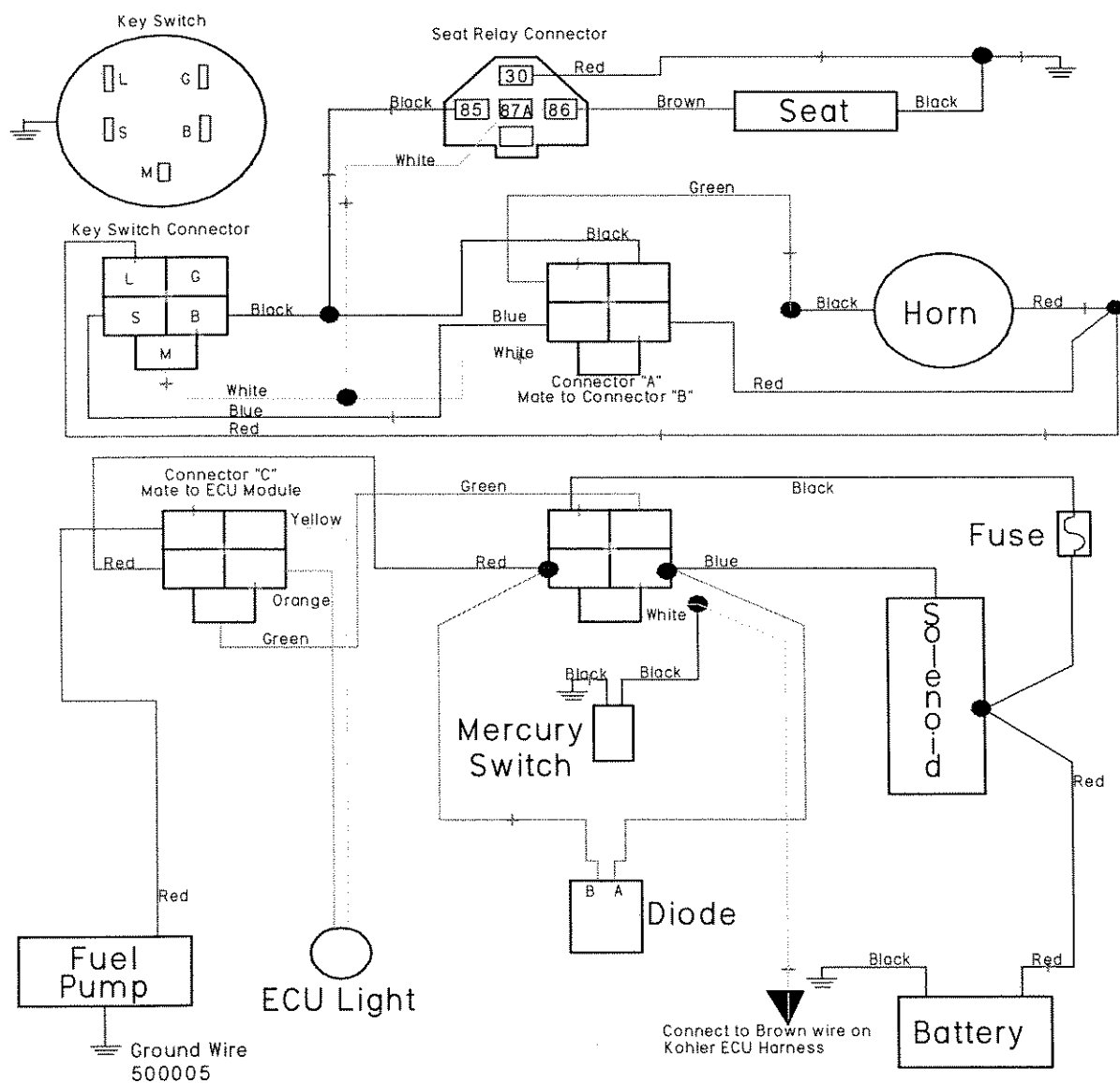


REF #	PART #	DESCRIPTION	QTY.
1			
2	65526	Twin Harness	2
3	20245	Ignition Switch	2
4	20246-T	Hour Meter/Tach	2
5	68247	Tach Bracket	2
6	N/A	Battery	1
7	20228	Battery Strap	1
8	14078	Battery Box	1
9	20225-B	Red Rubber Boot	1
10	20227-72	Battery Cable Positive (72")	1
11	20226-B	Battery Cable Ground (12")	1

REF #	PART #	DESCRIPTION	QTY.
12	20227-36	36" Red Battrey Cable	1
13	60117	Horn	2
14	40229	Mercury Switch	2
15	C-112	Clamp for Mercury Switch	2
16	65510	Seat Relay	2
17	97191	Seat Relay Pigtail	2
18	65509	Fuse	2
19	20254	Fuse Holder	2
20	68238	Vac Gauge	2
21	68239	Volt Gauge	1

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KOHLER 26Hp EFI ELECTRICAL DIAGRAM



REF #	PART #	DESCRIPTION	QTY.
1	500002	Kohler 26Hp EFI Wiring Harness	1
2	20245	Ignition Switch	1
3	20246-T	Hour Meter/Tach	1
4	68247	Tach Bracket	1
5	N/A	Battery	1
6	20228	Battery Strap	1
7	14078	Battery Box	1
8	20225-B	Red Rubber Boot	1
9	20227-72	Battery Cable Positive (72")	1
10	20226-B	Battery Cable Ground (12")	1

REF #	PART #	DESCRIPTION	QTY.
11	40229	Mercury Switch	1
12	C-112	Clamp for Mercury Switch	1
13	65510	Seat Relay	1
14	97191	Seat Relay Pigtail	1
15	65509	Fuse	1
16	20254	Fuse Holder	1
17	60117	Low Oil Horn	1
18	500005	Ground Wire	1
19	500003	ECO Light	1

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NOTES

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NOTES



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Print Date 3/01