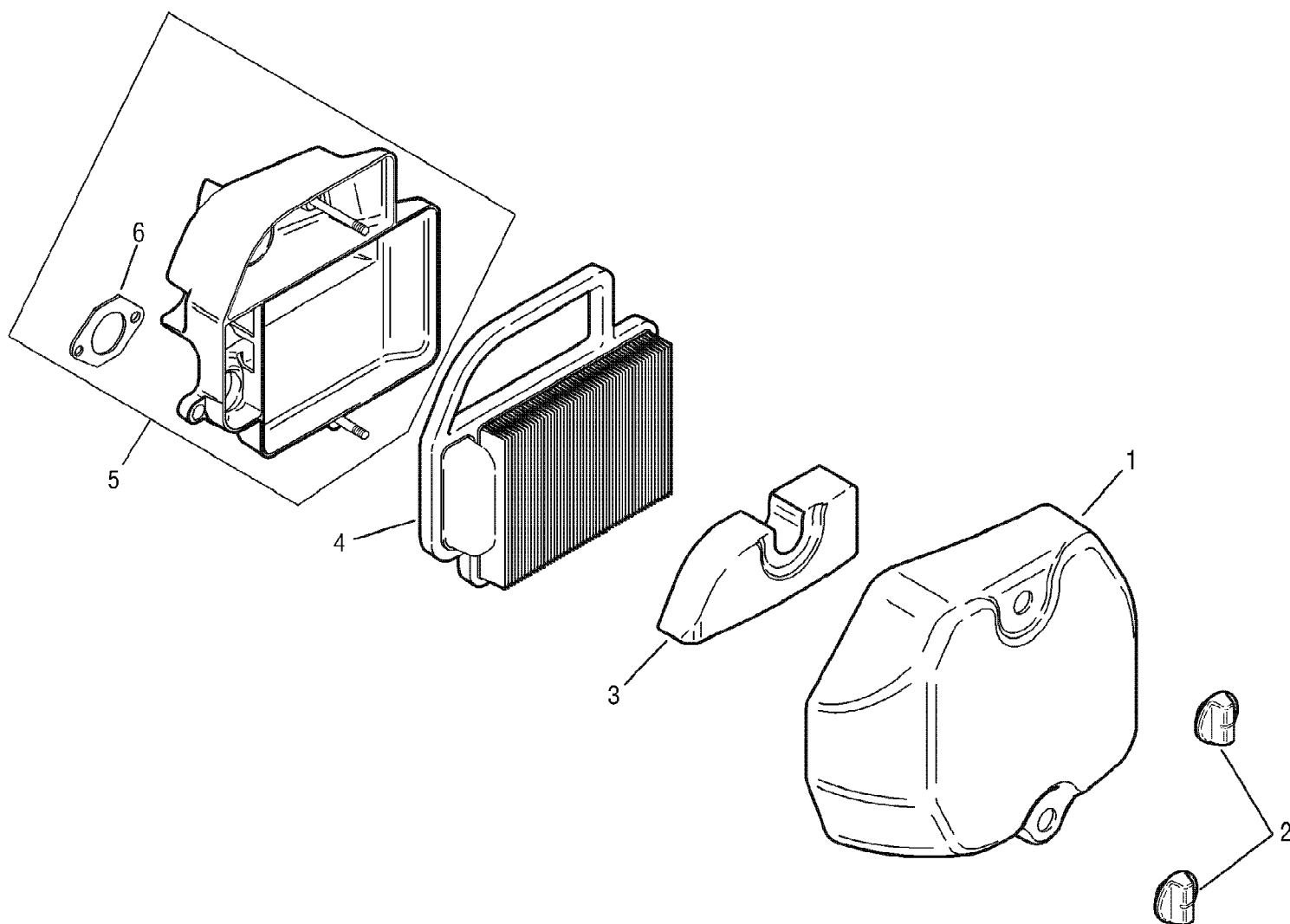


i1042 Tractor
Engine SV540-0020 Air Intake & Filtration

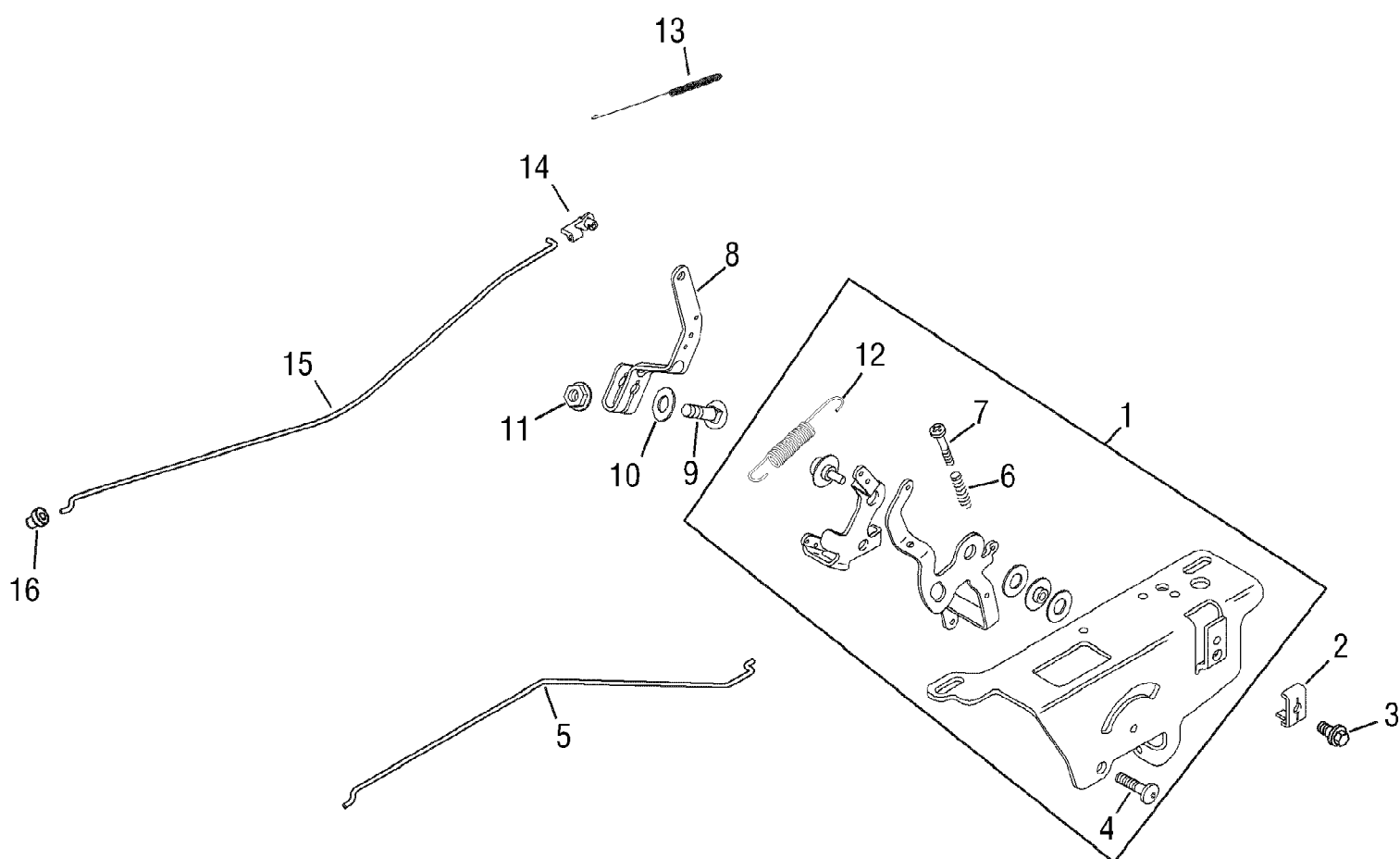
Page 1 of 67



i1042 Tractor
Engine SV540-0020 Air Intake & Filtration

Page 2 of 67

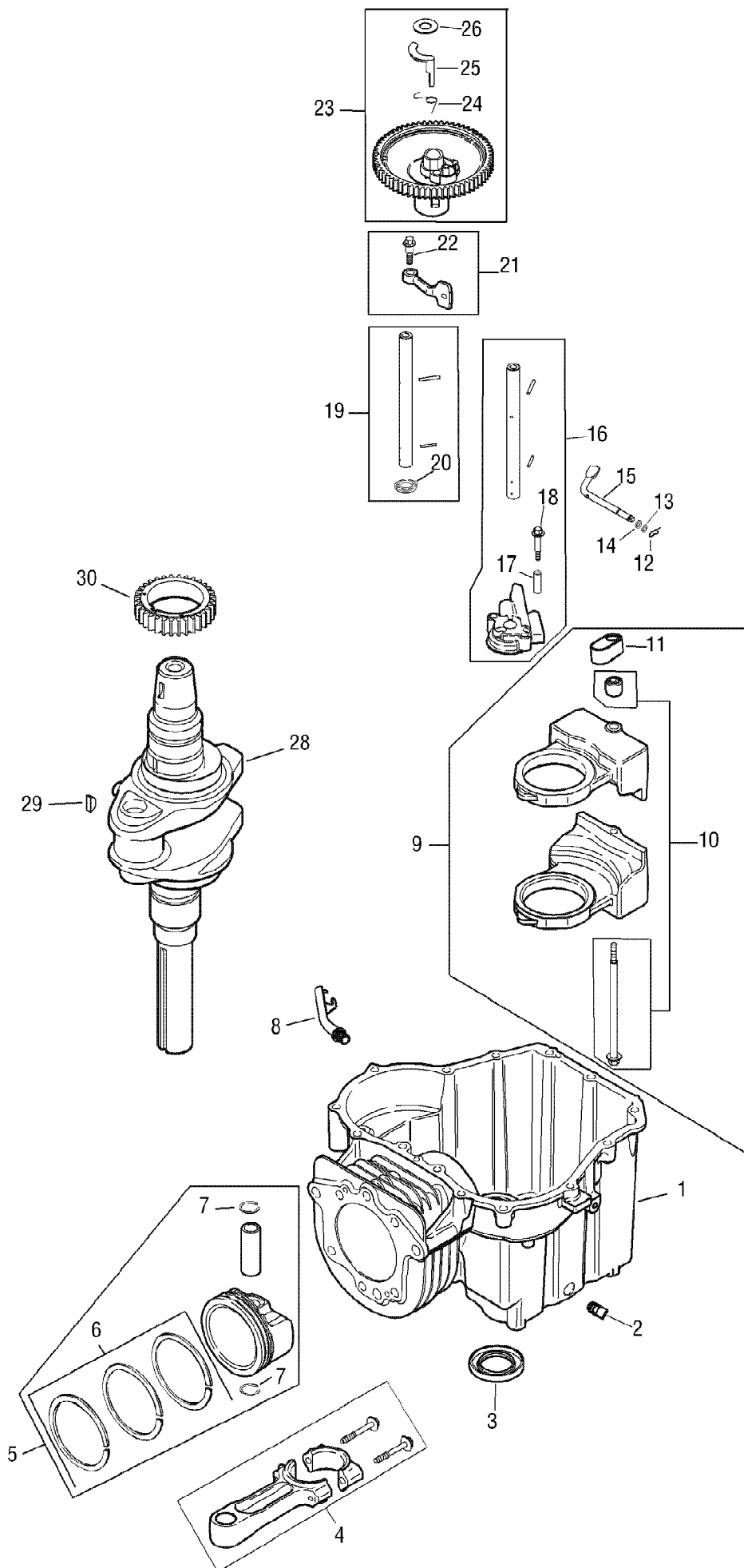
Ref #	Part Number	Qty	S/P/F	Description
1	KH-20-096-04-S	1		Cover, air cleaner
2	KH-25-341-04-S	1	/P	Knob, cover
3	KH-20-083-03-S	1	S	Element, precleaner
4	KH-20-083-02-S	1	S	Element, air cleaner
5	KH-20-094-01-S	1	S	Kit, air cleaner base (Includes 6)
6	KH-12-041-02	1	/P	Gasket, air cleaner base



i1042 Tractor
Engine SV540-0020 Controls

Page 4 of 67

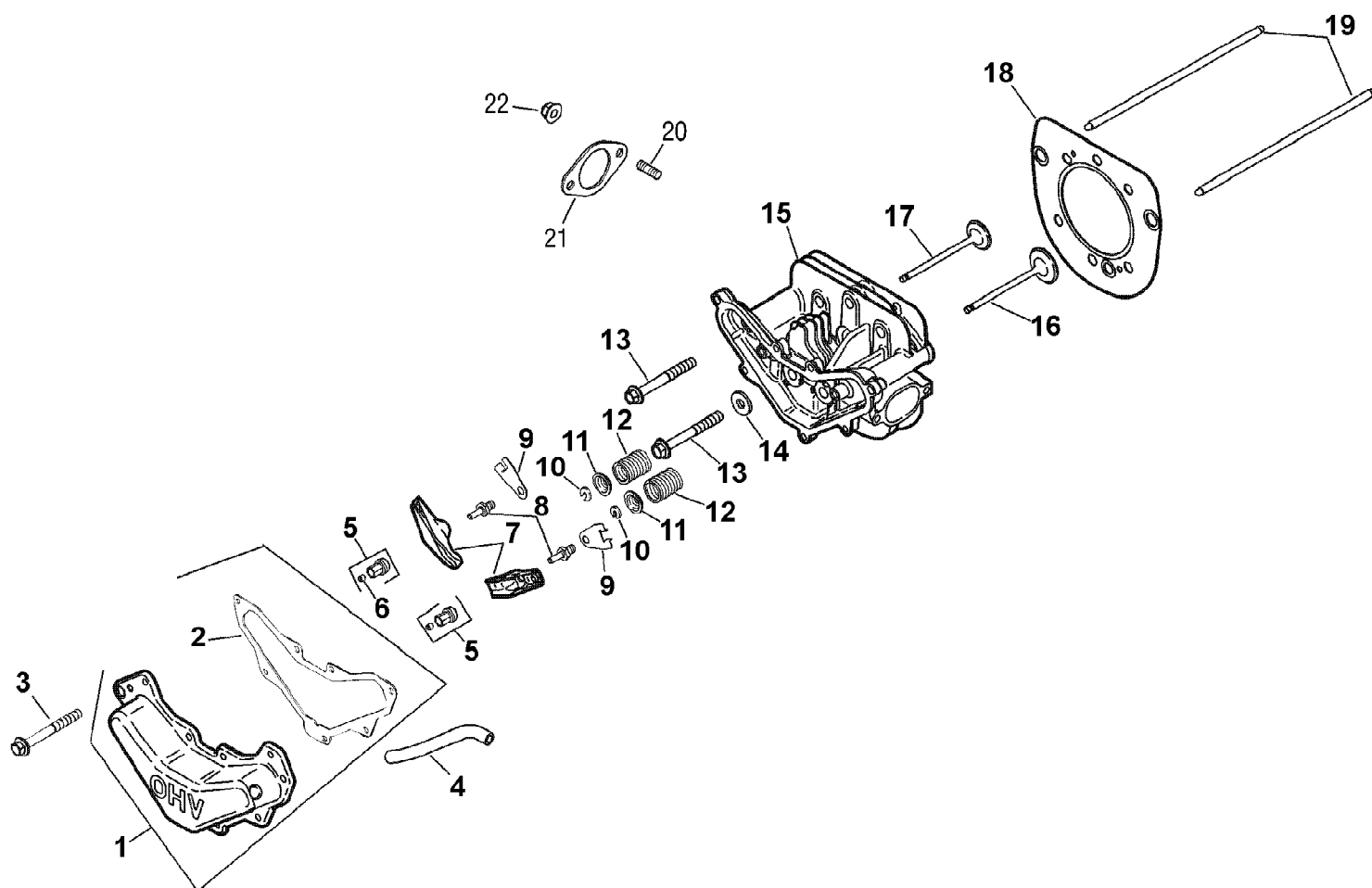
Ref #	Part Number	Qty	S/P/F	Description
1	KH-20-536-05-S	1	/P	Control Assembly, Speed (Includes 4,6,7 & 12)
2	KH-12-237-01	1		Clamp, cable
3	KH-M-545016-S	1	/P	Screw, hex fl ange thread forming M5 x 0.8 x 16
4	KH-M-664020-S	1		Screw, 6 lobed socket thread forming M6 x 1.0 x 20
5	KH-20-079-05-S	1		Linkage, choke
6	KH-12-089-11	1	S	Spring, speed control
7	KH-20-086-10-S	1		Screw, hex fl ange thread forming M4 x 0.7 x 25
8	KH-20-090-02-S	1	S	Lever, governor
9	KH-52-211-04	1		Bolt, round head square neck 1/4-20 x 1"
10	KH-X-22-11	1		Washer, internal tooth lock 1/4"
11	KH-12-100-07	1		Nut, hex. fl ange 1/4-20"
12	KH-20-089-11-S	1	/P	Spring, governor
13	KH-20-089-10-S	1		Spring, linkage
14	KH-25-158-11	1	/P	Bushing, throttle linkage
15	KH-20-079-04-S	1	S	Linkage, throttle
16	KH-25-158-08	1	/P	Bushing, linkage retaining



i1042 Tractor
Engine SV540-0020 Crankcase & Crankshaft

Page 6 of 67

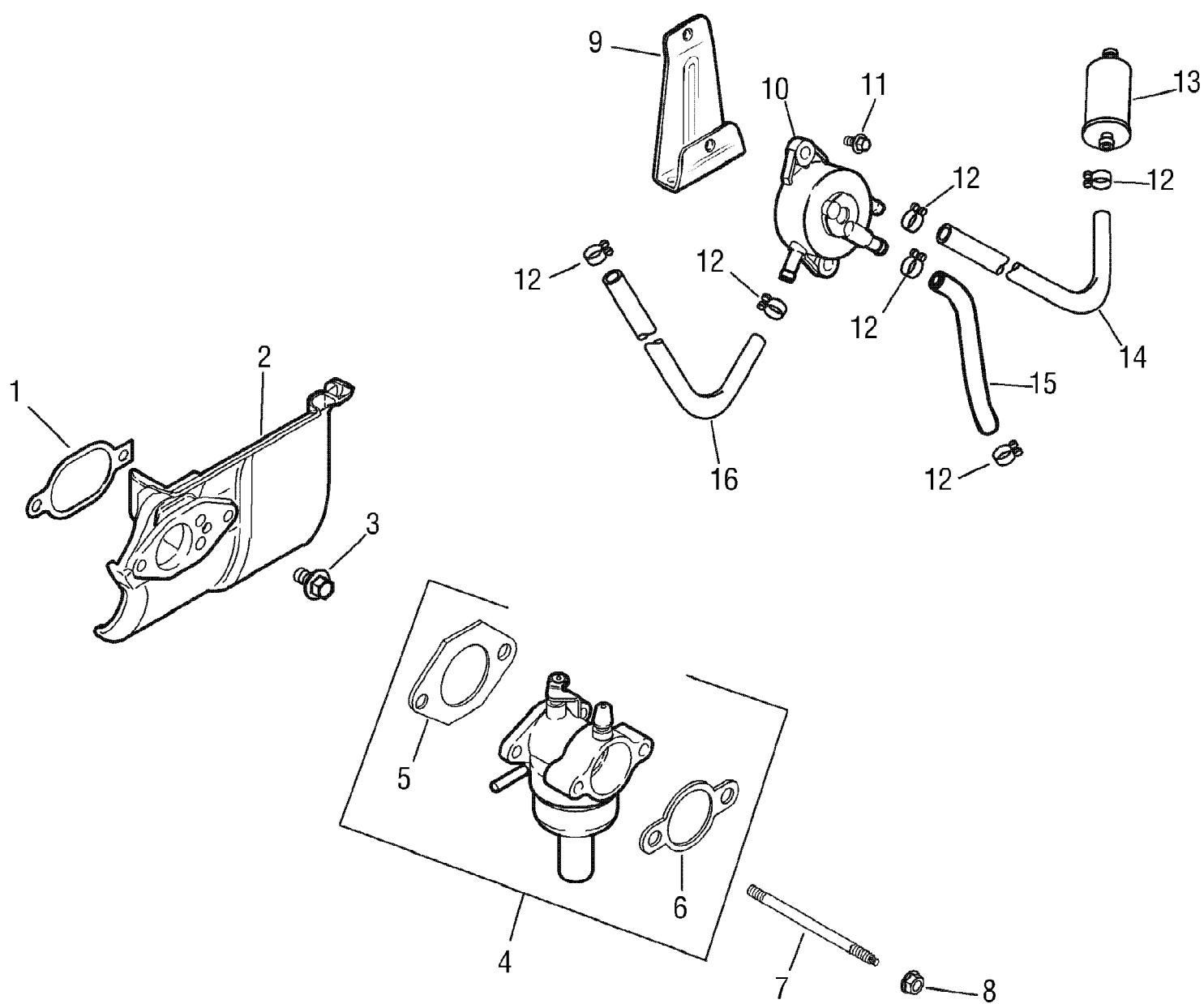
Ref #	Part Number	Qty	S/P/F	Description
1		1		Crankcase, Use Short Block
1	KH-20-522-02	1	S	Short Block
2	KH-25-139-57-S	1	/P	Plug, sq. hd. pipe 3/8"
3	KH-20-032-01-S	1	/P	Seal, oil
4	KH-20-067-04-S	1	S	Rod, connecting
5	KH-20-874-05-S	1		Piston w/ Ring Set (Includes 6,7)
6	KH-20-108-02-S	1		Ring Set (89 mm)
7	KH-20-018-04-S	1		Retainer, piston pin
8	KH-20-123-02-S	1		Tube, drainback
9	KH-20-755-04-S	1		Kit, balance weight (Includes 10,11)
10	KH-20-086-16-S	1		Kit, screw/guide pin
11	KH-20-423-02-S	1		Shoe, guide
12	KH-12-154-05	1		Clip, hitch pin
13	KH-M-631015	1	/P	Washer, plain
14	KH-X-25-102-S	1	/P	Washer, plain
15	KH-20-144-02-S	1		Shaft, governor cross
16	KH-20-393-02-S	1		Pump assembly, oil (Includes 17-19)
17	KH-20-112-02-S	1		Spacer, oil pump screw
18	KH-20-086-13-S	1		Screw, oil pump
19	KH-20-144-06-S	1	S	Shaft center, cam - Exhaust
20	KH-20-468-01-S	1		Washer, thrust
21	KH-20-090-01-S	1		Lever assembly, cam (Includes 22)
22	KH-20-086-06-S	1	/P	Screw, shoulder
23	KH-20-010-04-S	1	/P	Gear assembly, cam (Includes 24-26)
24	KH-20-089-06-S	1		Spring, ACR
25	KH-20-044-16-S	1		Weight, ACR
26	KH-20-468-03-S	1		Washer, thrust - ACR
28	KH-20-014-20-S	1		Crankshaft
29	KH-X-42-15	1	/P	Key 3/16"
30	KH-20-043-12-S	1		Gear, crankshaft
	KH-20-755-05-S	1	/P	Gasket Set Not Shown
	KH-SV540-0020	1	S	Engine, Complete Not Shown



i1042 Tractor
Engine SV540-0020 Cylinder Head Valves Breather

Page 8 of 67

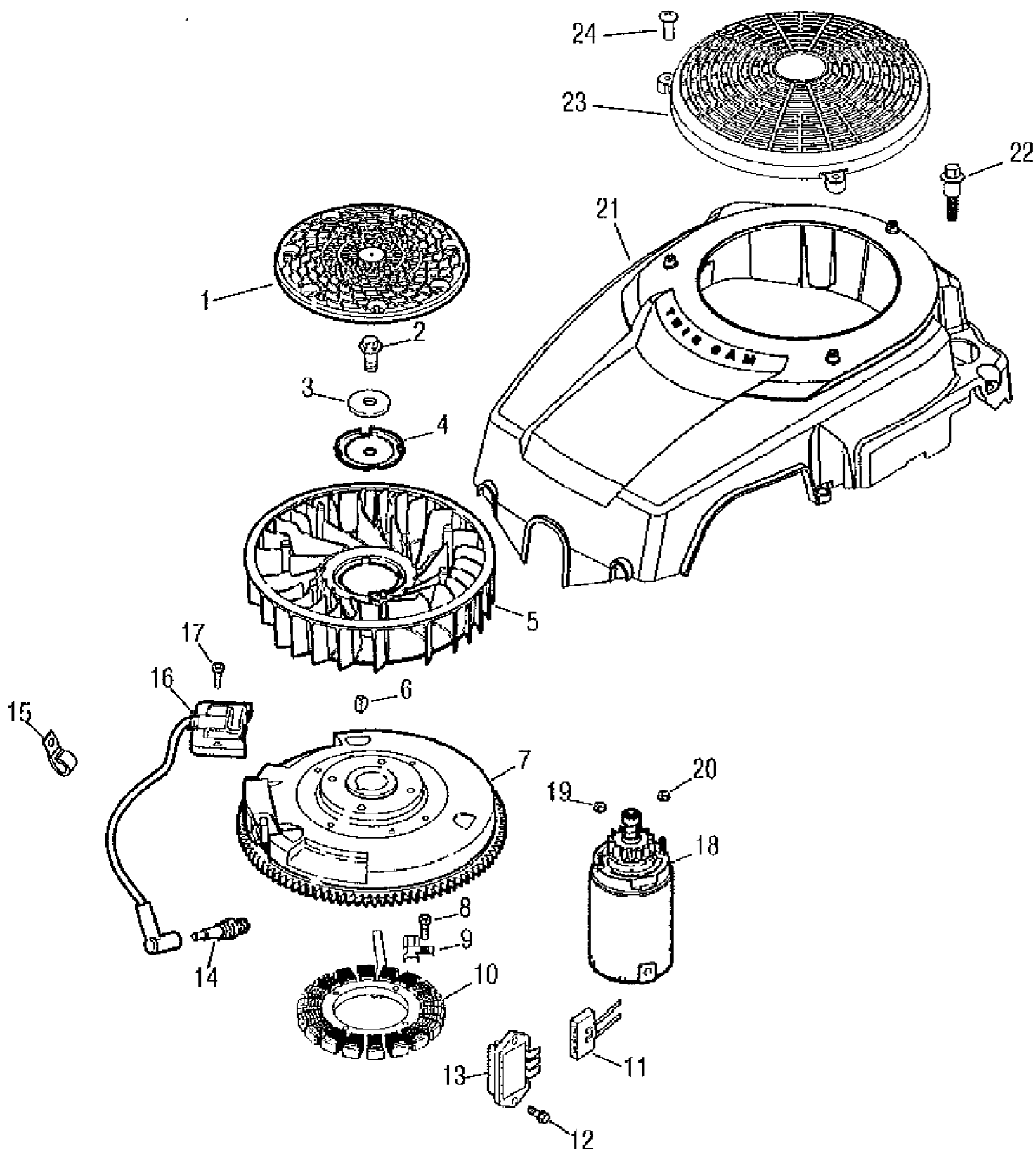
Ref #	Part Number	Qty	S/P/F	Description
1	KH-20-096-07-S	1	S	Kit, Valve Cover (Includes 2)
2	KH-20-041-13-S	1	/P	Gasket, Valve Cover
3	KH-M-645020-S	1	/P	Screw, Hex. Flange M6x1.0x20
4	KH-20-326-01-S	1	S	Hose, Breather
5	KH-20-599-01-S	1	S	Pivot, Rocker Arm
6	KH-20-086-04-S	1		Screw, Set
7	KH-20-186-01-S	1		Arm, Rocker
8	KH-20-086-03-S	1	S	Stud, Rocker
9	KH-20-146-03-S	1		Plate, Push Rod Guide
10	KH-20-062-01-S	1	/P	Lock, Retainer
11	KH-20-173-01-S	1	/P	Cap, Valve Spring
12	KH-20-089-03-S	1		Spring, Valve
13	KH-20-086-02-S	1	/P	Screw, Hex. Flange M10x1.5x37
14	KH-12-468-05	1		Washer, Flat 1/2"
15	KH-20-318-01-S	1	S	Head, Cylinder
16	KH-20-016-01-S	1	/P	Valve, Exhaust
17	KH-20-017-01-S	1		Valve, Intake
18	KH-20-841-02-S	1		Kit, Head Gasket, (Includes 13, 14, KH-12-041-01-S, KH-12-041-02-S & KH-20-041-07-S)
19	KH-20-411-04-S	1	/P	Rod, Push
20	KH-25-072-04	1	/P	Stud, Exhaust
21	KH-20-041-12-S	1	/P	Gasket
22	KH-M-0841080	1	S	Nut, Hex Flange M8x1.25



i1042 Tractor
Engine SV540-0020 Fuel System

Page 10 of 67

Ref #	Part Number	Qty	S/P/F	Description
1	KH-20-041-07-S	1	S	Gasket, heat deflector
2	KH-20-265-05-S	1	S	Deflector, heat
3	KH-M-651020-S	1		Screw, hex. flange M6x1.0x20
4	KH-20-853-16-S	1	S	Carburetor w/gaskets (Includes 5,6)
5	KH-12-041-01	1	/P	Gasket, carburetor
6	KH-12-041-02	1	/P	Gasket, air cleaner
7	KH-20-072-05-S	1		Stud, carburetor mounting
8	KH-M-641060-S	1	/P	Nut, hex. flange M6x1.0
9	KH-20-126-02-S	1		Bracket, fuel pump mounting
10	KH-24-393-16	1	/P	Pump, fuel
11	KH-M-545010	1	S	Screw, hex. flange
12	KH-25-237-14-S	1	/P	Clamp, hose
13	KH-25-050-22-S	1	S	Filter, fuel
14	KH-20-353-01-S	1		Line, fuel 15.75" (Pump to Filter)
15	KH-41-353-15-S	1		Line, fuel 2" (Pump to Carburetor)
16	KH-52-353-20	1	S	Line, fuel 10" (pump to fitting)
	KH-20-431-01-S	1		Sleeve, fuel line Not Shown
	KH-X-22-11	1		Washer, lock 1/4" (ground) Not Shown
	KH-12-757-02	1	/P	Kit, float Not Shown
	KH-12-757-03	1	/P	Kit, carburetor repair Not Shown
	KH-12-757-33	1	/P	Kit, solenoid repair Not Shown
	KH-12-757-37-S	1		Kit, bowl replacement w/gaskets Not Shown
	KH-12-454-03-S	1	/P	Tie, wire Not Shown

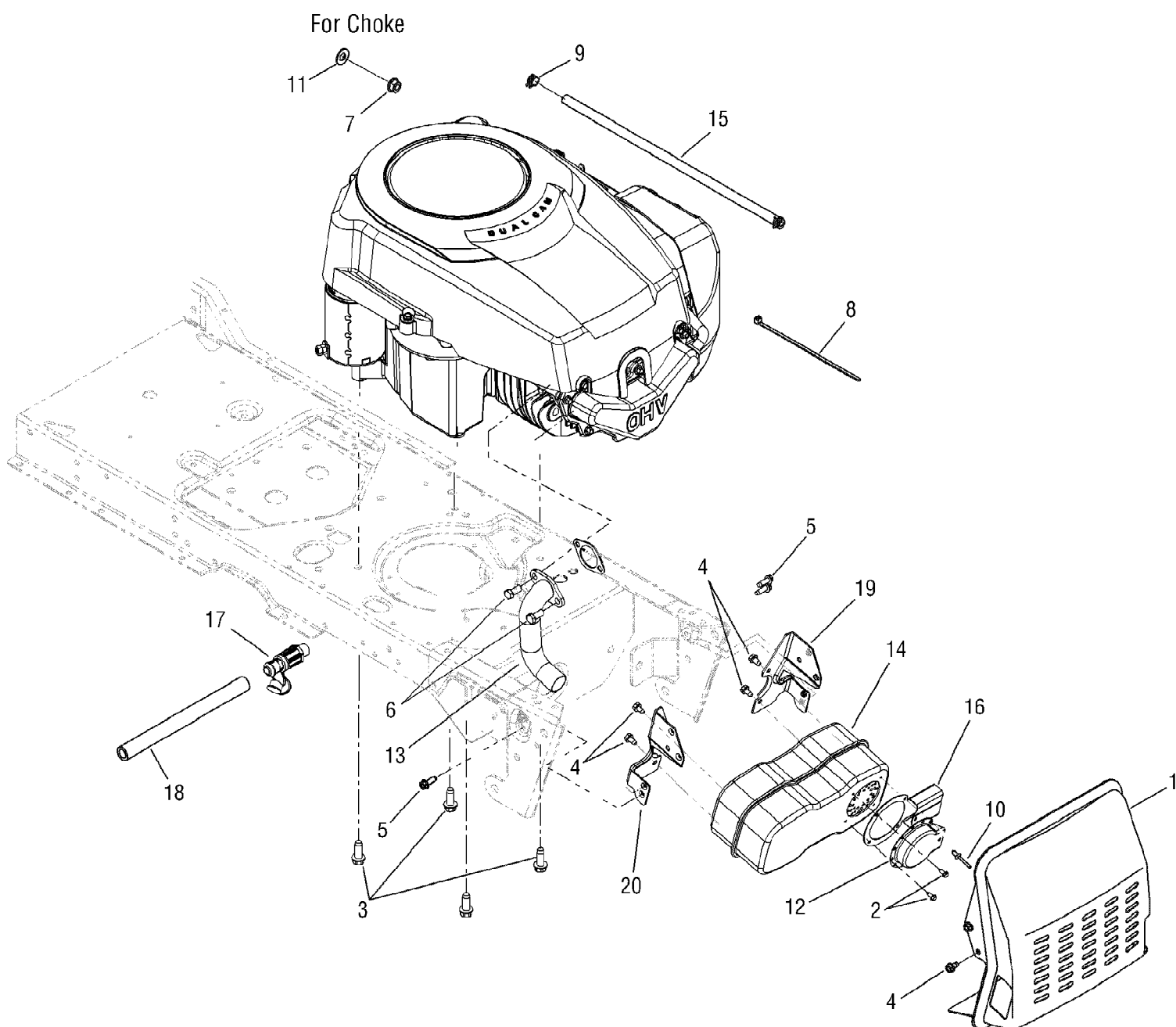


i1042 Tractor

Page 12 of 67

Engine SV540-0020 Ignition Electrical & Blower Housing

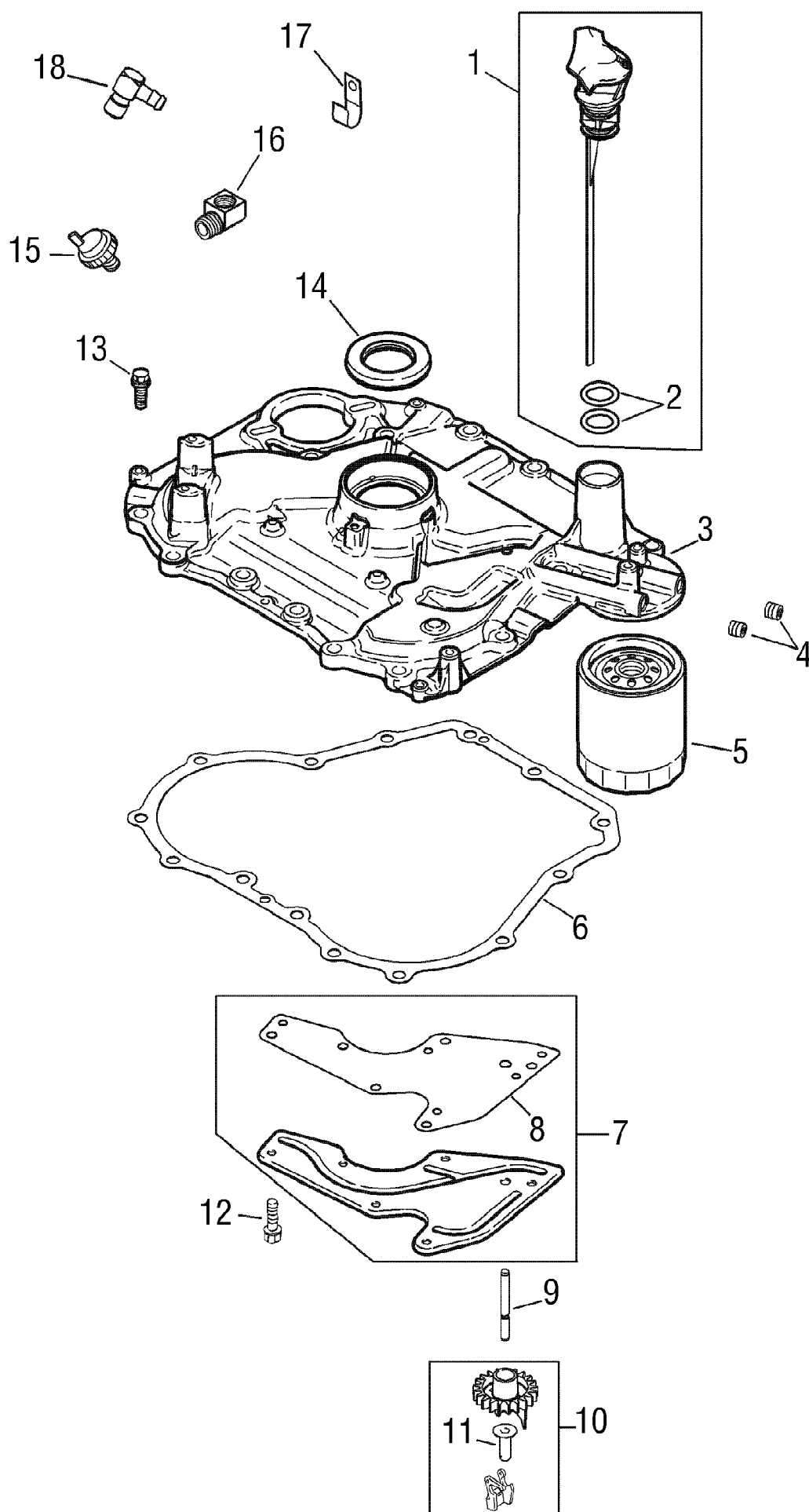
Ref #	Part Number	Qty	S/P/F	Description
1	KH-20-162-02-S	1		Screen, Grass
2	KH-12-086-14	1		Screw, Hex Flange, M10-1.5 x 46
3	KH-12-468-03	1	/P	Washer, Flat
4	KH-20-146-02-S	1	S	Plate, Fan Mounting
5	KH-20-157-01-S	1		Fan
6	KH-X-42-15	1	/P	Key, Woodruff
7	KH-20-025-05-S	1	S	Flywheel
8	KH-20-086-17-S	1		Screw, Hex Socket
9	KH-20-154-02-S	1		Clip, Wire
10	KH-237878	1	/P	Kit, Stator
11	KH-236602-S	1	S	Connector, Body (3 Contact)
12	KH-M-545020-S	1		Screw, Hex Flange
13	KH-41-403-09	1	S	Rectifier-Regulator
14	759-3336	1	/P	Plug, Spark
15	KH-231285-S	1		Clip, Cable
16	KH-20-584-01-S	1	S	Module, Ignition
17	KH-M-561025-S	1		Screw, Hex Socket
18	KH-20-098-06-S	1	S	Starter Ass'y, Inertia Drive
19	KH-25-100-31-S	1		Nut, Hex Serrated Flange
20	KH-12-100-07	1		Nut, Hex Flange 1/4-20
21	KH-20-755-11-S	1		Housing, Blower
22	KH-20-086-06-S	1	/P	Screw, Shoulder M5-0.8 x 36
23	KH-20-314-06-S	1		Guard, Fixed
24	KH-24-086-41	1		Screw, Tapping
	KH-20-237-01-S	1		Clamp. Wire (clamps harness to blower) Not Shown
	KH-20-176-01-S	1	S	Harness, Wiring Not Shown



i1042 Tractor
Engine SV540-0020 Mounting & Connections

Page 14 of 67

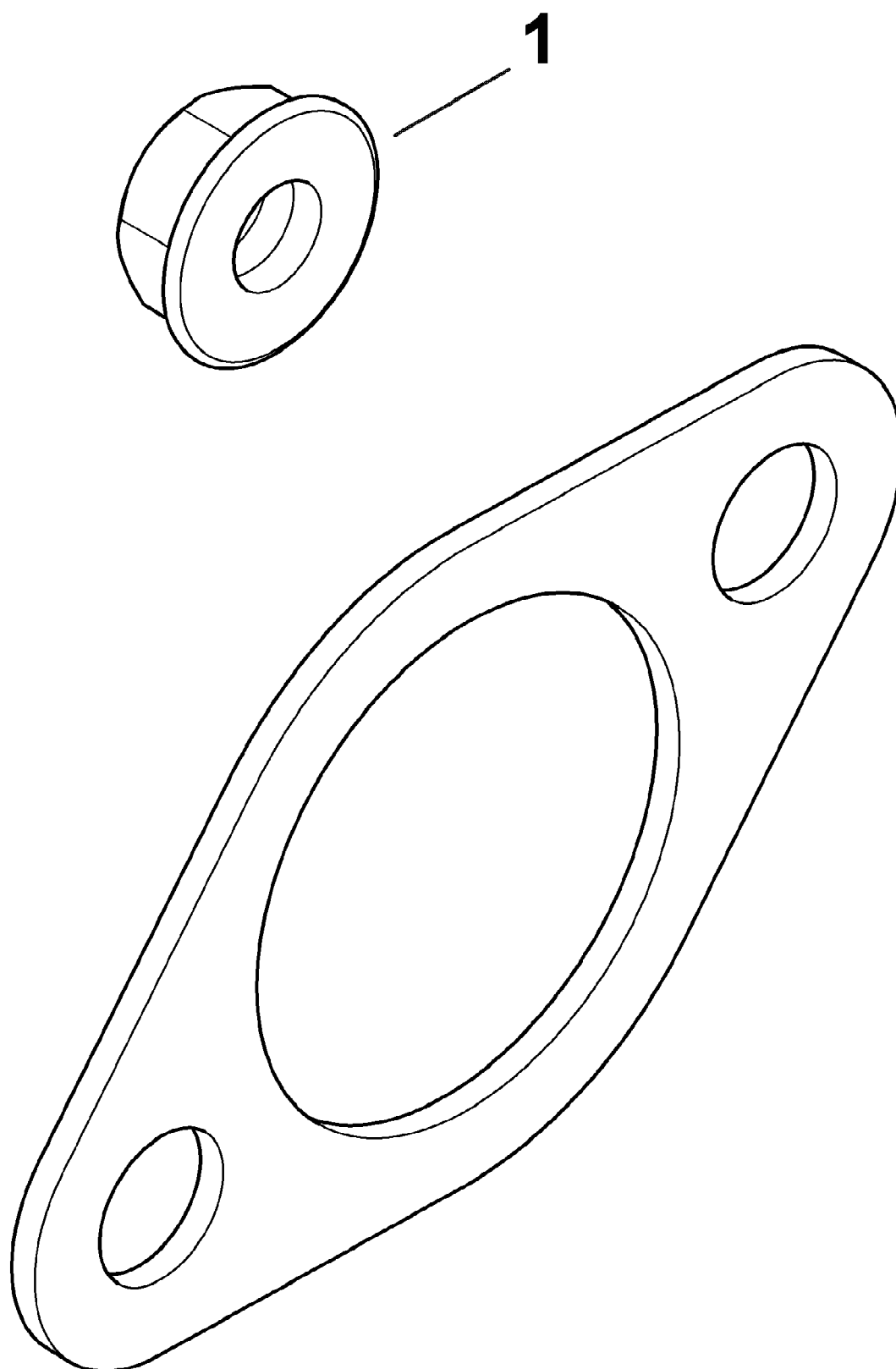
Ref #	Part Number	Qty	S/P/F	Description
1	683-04256	1	S	Shield, Muffler
2	710-0227	1	/P	Screw, Hex Wash Hd. Tapp, #8-18 x .5
3	710-04683	1		Screw, Hex Sems Tapp, 3/8-16 x 1.0
4	710-0599	1	/P	Screw, Hex Wash Hd. Tapp, 1/4-20 x .5
5	710-0642	1	/P	Screw, Hex Wash Hd. Tapp, 1/4-20 x .75
6	710-3008	1	/P	Screw, Hex Cap, 5/16-18 x .75 Gr5
7	712-3005	1	S	Nut, Hex Flange Lock, 3/8-16 Gr5
8	725-0157	1	/P	Tie, Cable
9	726-0205	1	/P	Clamp, Hose
10	728-04000	1		Rivet, Pop, .188 x .3
11	736-0300	1	S	Washer, Flat, .406 x .875 x .059
12	751-0564B	1	/P	Deflector, Muffler
13	751-10017	1		Pipe Exhaust
14	751-10162	1		Muffler, Single Inlet
15	751-10349	1		Hose, Fuel ; Low Permeation, 51 inches
16	751-10353	1		Deflector, Muffler
17	751-10517	1	S	Valve, Oil Drain
18	751-3141	1	S	Hose, Oil Drain Extension
19	783-04870	1	S	Bracket, Muffler LH
20	783-04872	1	S	Bracket, Muffler RH
	737-3030A	1	/P	Oil, 10W30 Engine



i1042 Tractor
Engine SV540-0020 Oil Pan & Lubrication

Page 16 of 67

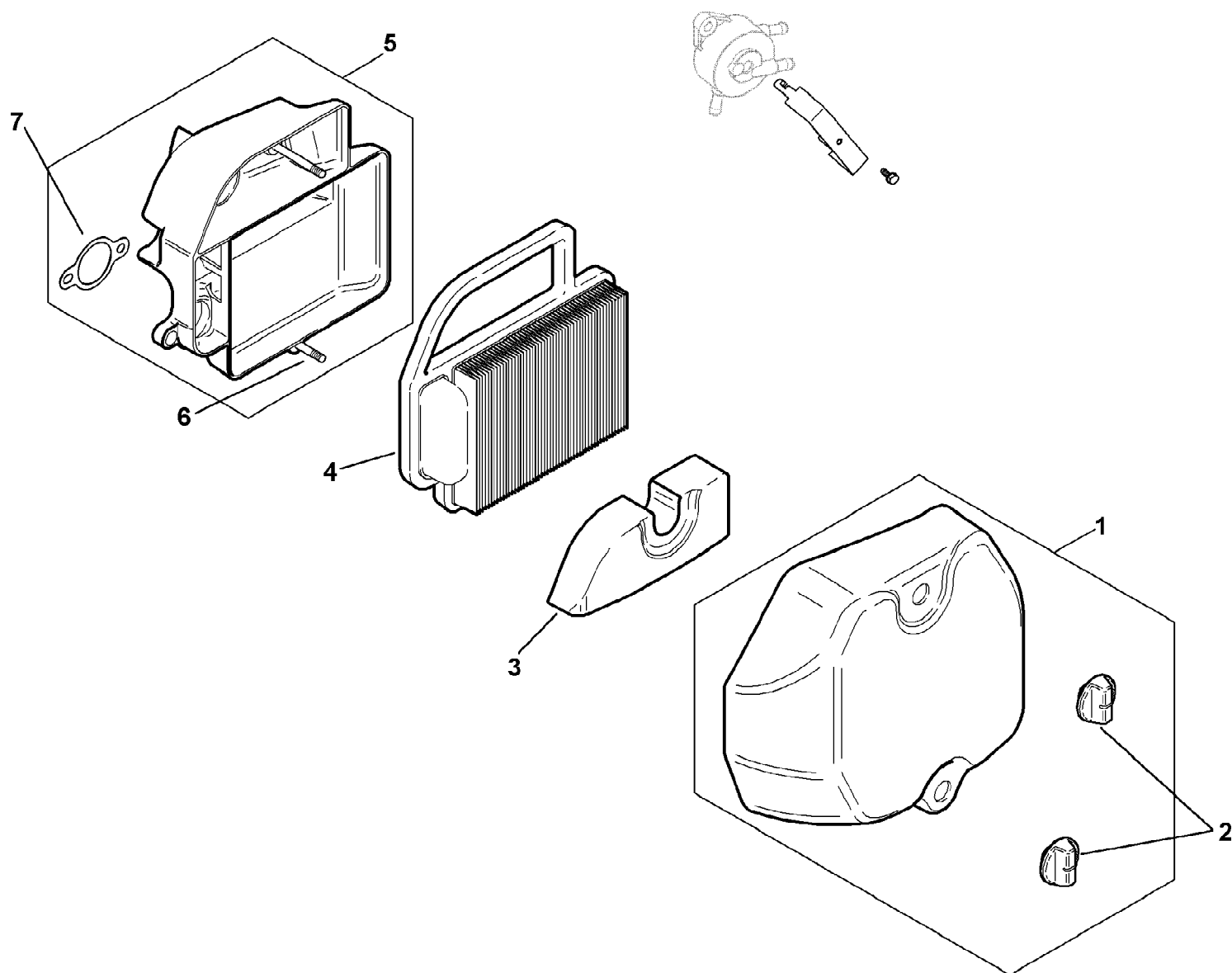
Ref #	Part Number	Qty	S/P/F	Description
1	KH-20-040-03-S	1	S	Kit, dipstick assembly (Includes 2)
2	KH-20-153-01-S	1		O-Ring, dipstick
3	KH-20-009-03-S	1	S	Plate assembly, closure (Includes 4,10,11)
4	KH-25-139-60-S	1	/P	Plug, pipe
5	KH-12-050-01-S	1	/P	Filter, oil
6	KH-20-041-01-S	1	/P	Gasket, closure plate
7	KH-20-096-02-S	1		Kit, oil passage cover (Includes 8)
8	KH-20-041-02-S	1		Gasket, oil passage
9	KH-20-144-03-S	1		Shaft, governor gear
10	KH-20-310-03-S	1	S	Kit, gear and weight assembly (Includes 11)
11	KH-12-380-01	1	/P	Pin, governor regulating
12	KH-M-545013-S	1		Screw, hex. flange M5x0.8x13
13	KH-M-851030-S	1	/P	Screw, hex. flange M8x1.25x30
14	KH-20-032-01-S	1	/P	Seal, oil
15	KH-25-099-24-S	1	S	Switch, pressure
16	KH-25-054-13-S	1		Elbow, street
17	KH-231285-S	1		Clip, cable
18	KH-25-155-02	1	/P	Connector, 90



i1042 Tractor
Engine SV540-0219 Accessories

Page 18 of 67

Ref #	Part Number	Qty	S/P/F	Description
1	KH-12-100-07	1		Flange Nut, 1.4-20
	KH-20-755-05-S	1	/P	Gasket Set Not Shown
	KH-20-522-05	1	/P	SV Short Block Not Shown
	KH-SV540-0219	1	/P	Engine Complete Not Shown



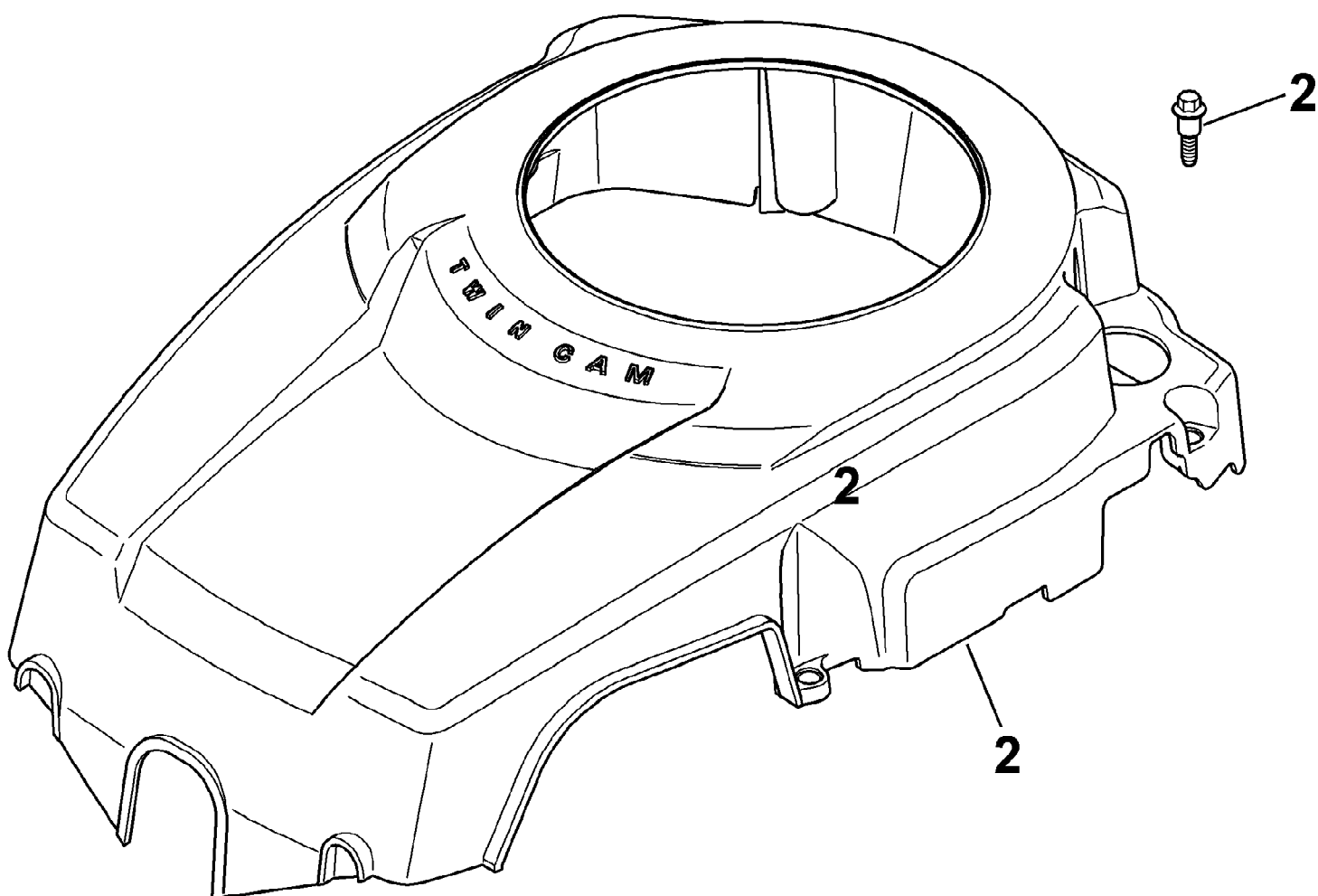
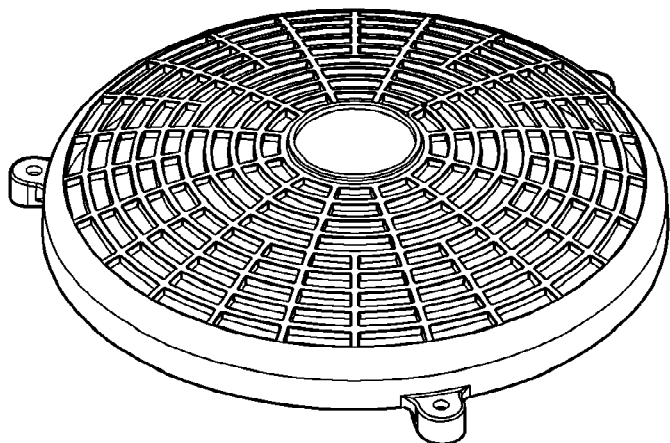
i1042 Tractor
Engine SV540-0219 Air Intake & Filtration

Page 20 of 67

Ref #	Part Number	Qty	S/P/F	Description
1	KH-20-096-04-S	1		Air Cleaner Cover Kit (Inc. KH-25-341-04-S)
2	KH-25-341-05-S	1		Cover Knob
3	KH-20-883-02-S1	1	/P	Pre-Cleaner Element (Dry)
4	KH-20-883-02-S1	1	/P	Air Cleaner Element
5	KH-20-094-04-S	1	/P	Air Cleaner Base Kit (Inc 6 & 7)
6	KH-20-072-04-S	1		Air Cleaner Base Stud
7	KH-12-041-02	1	/P	Air Cleaner Base Gasket

i1042 Tractor
Engine SV540-0219 Blower Housing & Baffles

Page 21 of 67

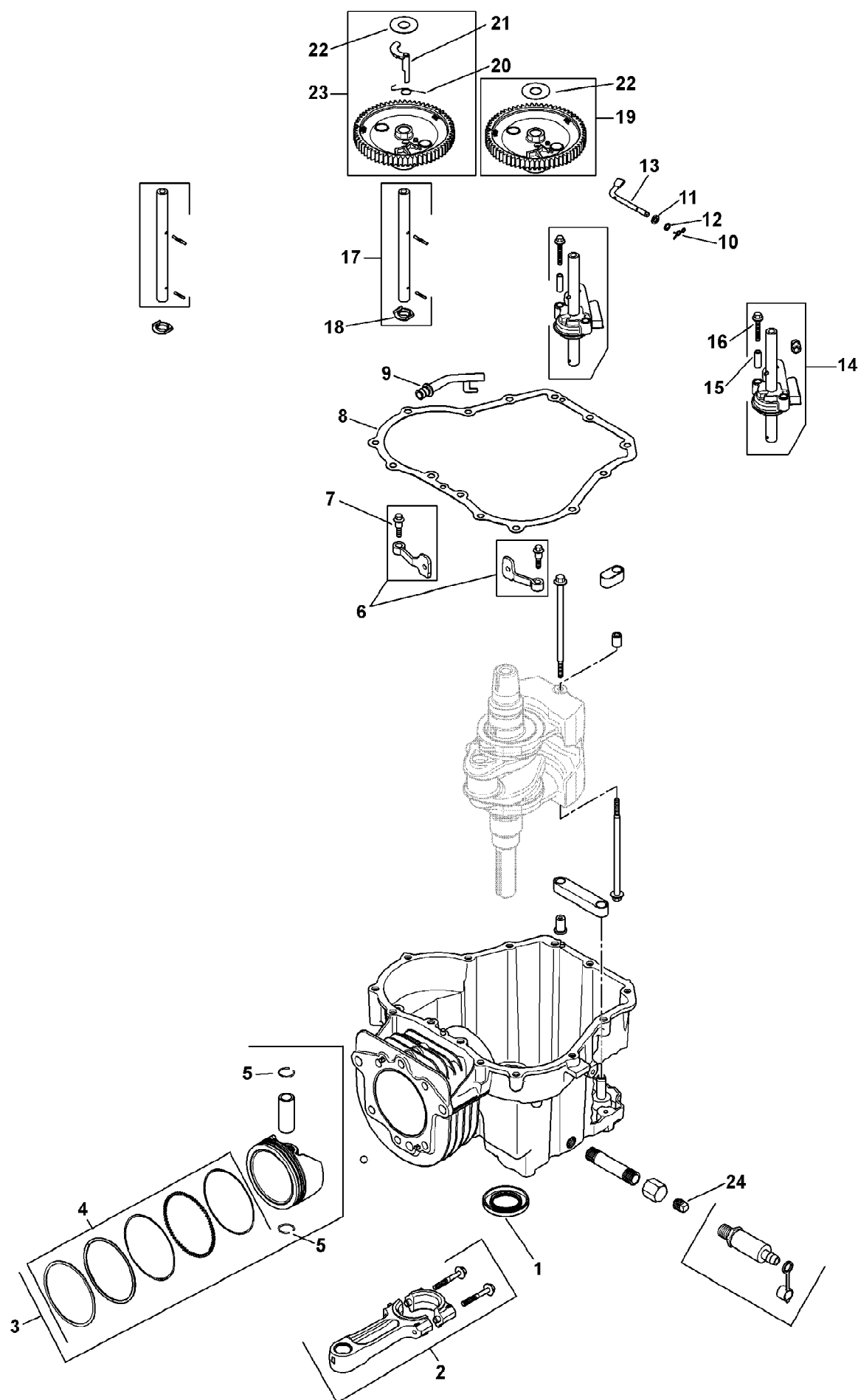


i1042 Tractor

Page 22 of 67

Engine SV540-0219 Blower Housing & Baffles

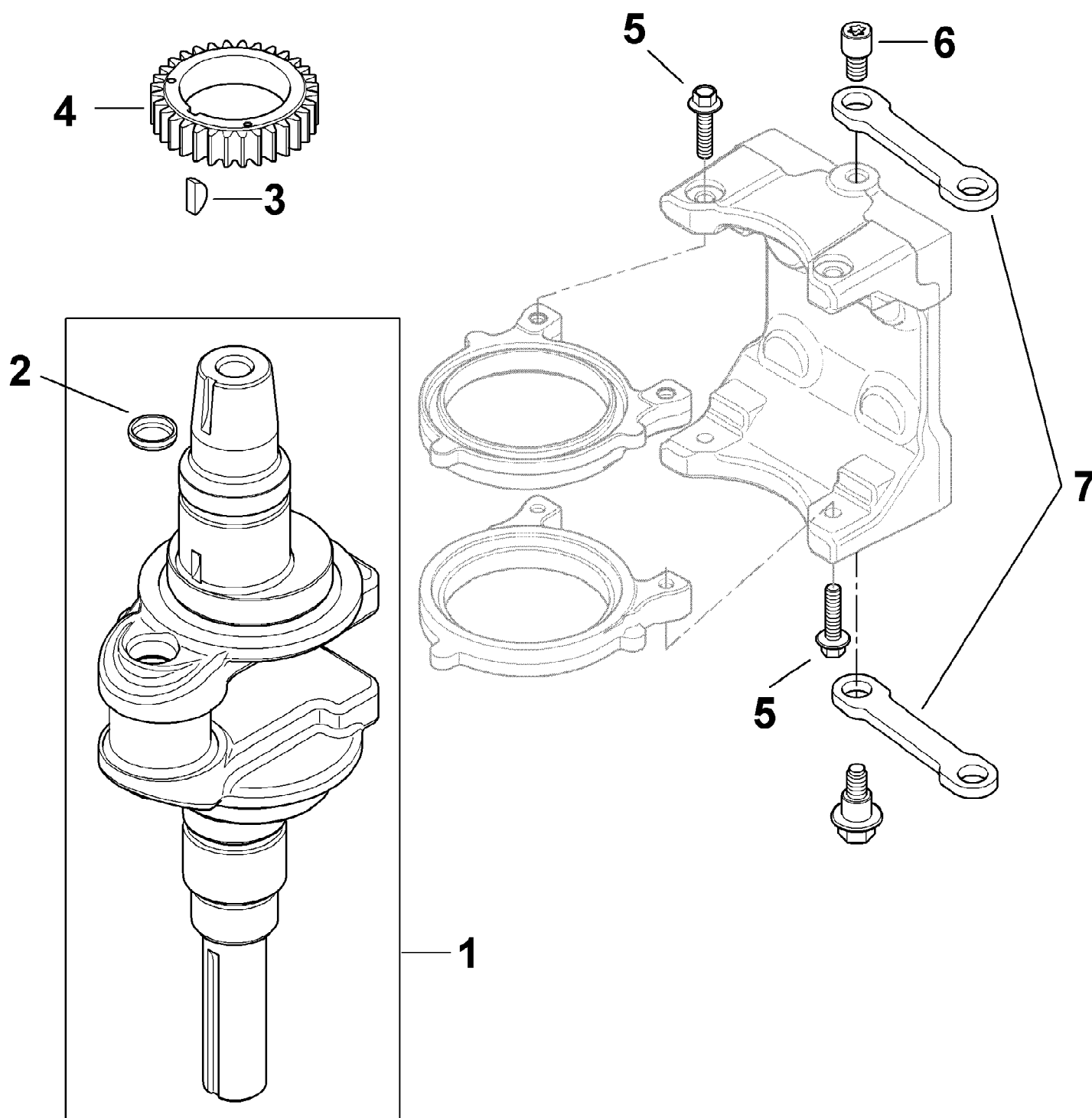
Ref #	Part Number	Qty	S/P/F	Description
1	KH-20-027-07-S	1	/P	Blower Housing Kit (Inc.KH-41-037-10-S)
2	KH-20-086-06-S	1	/P	Shd. Thd. Frm. Screw, M6 X 1 X 26
	KH-41-037-10-S	1		Service Nameplate Not Shown



i1042 Tractor
Engine SV540-0219 Crankcase

Page 24 of 67

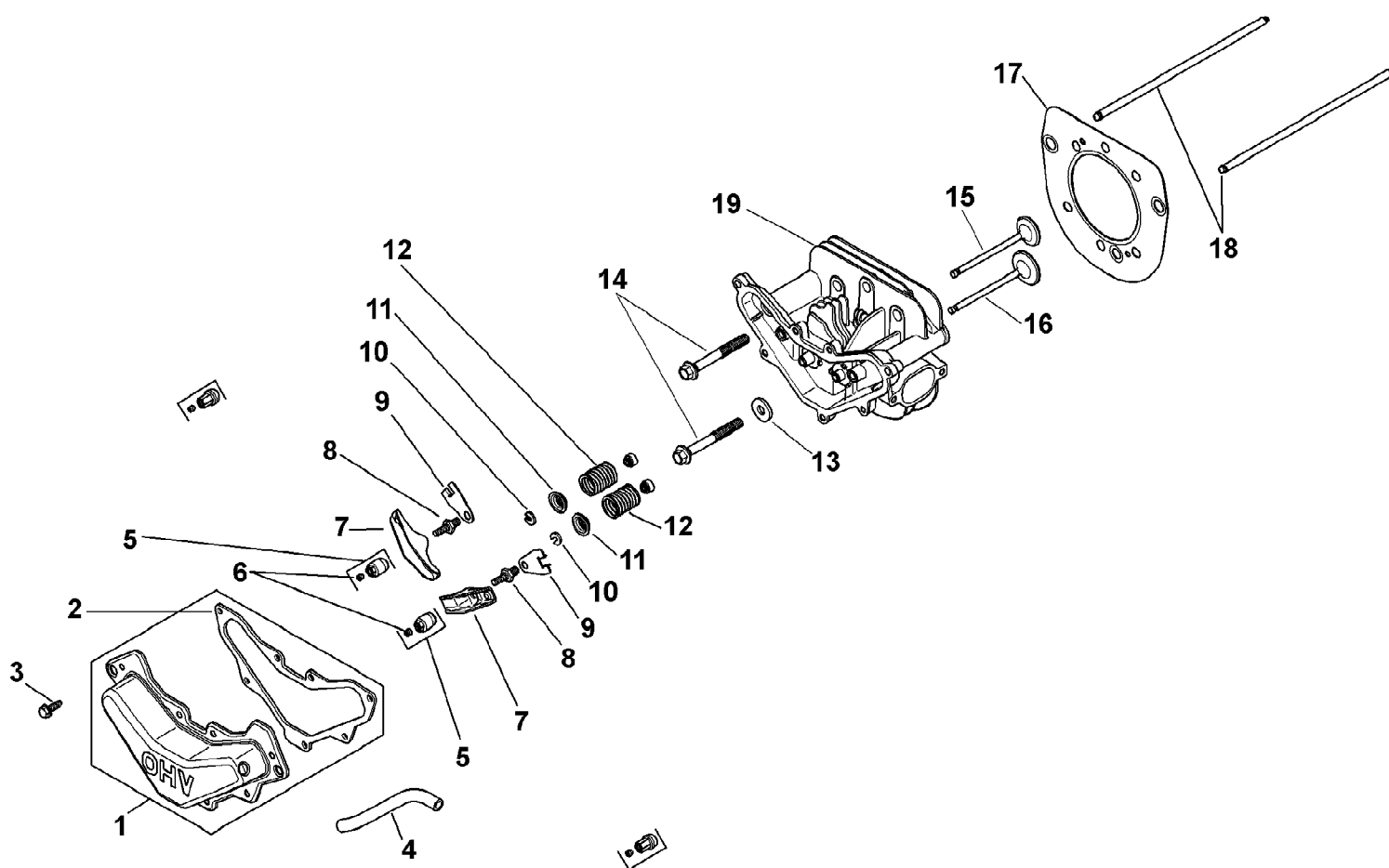
Ref #	Part Number	Qty	S/P/F	Description
1	KH-20-032-01-S	1	/P	Oil Seal
2	KH-20-067-05-S	1		Connecting Assembly Rod
3	KH-20-874-09-S	1		Piston w/ Ring Set Kit, 94mm (Inc. 4 & 5)
4	KH-20-108-04-S	1	/P	Ring Set, 94mm
5	KH-62-018-04-S	1		Piston Pin Retainer
6	KH-20-090-01-S	1		Cam Lever Assembly Kit (Inc. 7)
7	KH-20-086-06-S	1	/P	Shd. Thd. Frm. Screw M6 x 1 x 26
8	KH-20-041-01-S	1	/P	Closure Plate Gasket
9	KH-20-123-02-S	1		Drainback Tube
10	KH-12-154-05	1		Hitch Pin Clip
11	KH-M-631015	1	/P	Flat Washer, 6 mm
12	KH-X-25-102-S	1	/P	Flat Washer, 1.4
13	KH-20-144-02-S	1		Governor Cross Shaft
14	KH-20-393-02-S	1		Oil Pump Assembly Kit (Inc. 8, 15 & 16)
15	KH-20-112-02-S	1		Oil Pump Screw Spacer
16	KH-20-086-13-S	1		Oil Pump Screw
17	KH-20-144-11-S	1	/P	Cam Center Shaft Kit, Exhaust (Inc. 18)
18	KH-20-468-08-S	1		Thrust Washer
19	KH-20-010-04-S	1	/P	Camshaft Assembly Kit (Inc. 20-22)
20	KH-20-089-06-S	1		ACR Spring
21	KH-20-044-23-S	1		ACR Weight
22	KH-20-468-03-S	1		Thrust-ACR Washer
23	KH-20-010-04-S	1	/P	Camshaft Assembly Kit (Inc. 22)
24	KH-25-139-57-S	1	/P	Sq. Hd. Pipe Plug, 3.8
		1		Crankcase (Use Short Block) Not Shown



i1042 Tractor
Engine SV540-0219 Crankshaft

Page 26 of 67

Ref #	Part Number	Qty	S/P/F	Description
1	KH-20-014-32-S	1	S	Crankshaft Assembly Kit (Inc. 2)
2	KH-25-139-27-S	1		Cup Plug
3	KH-X-42-15	1	/P	Key, 3.16 x 5.8
4	KH-20-043-15-S	1		Crankshaft Gear
5	KH-25-086-137-S	1		Flange Screw, M6 x 1.0 x 25
6	KH-25-086-214-S	1		Link Pivot Screw
7	KH-20-186-04-S	1	/P	Balance Weight Linkage
	KH-25-086-213-S	1		Shoulder Screw Not Shown

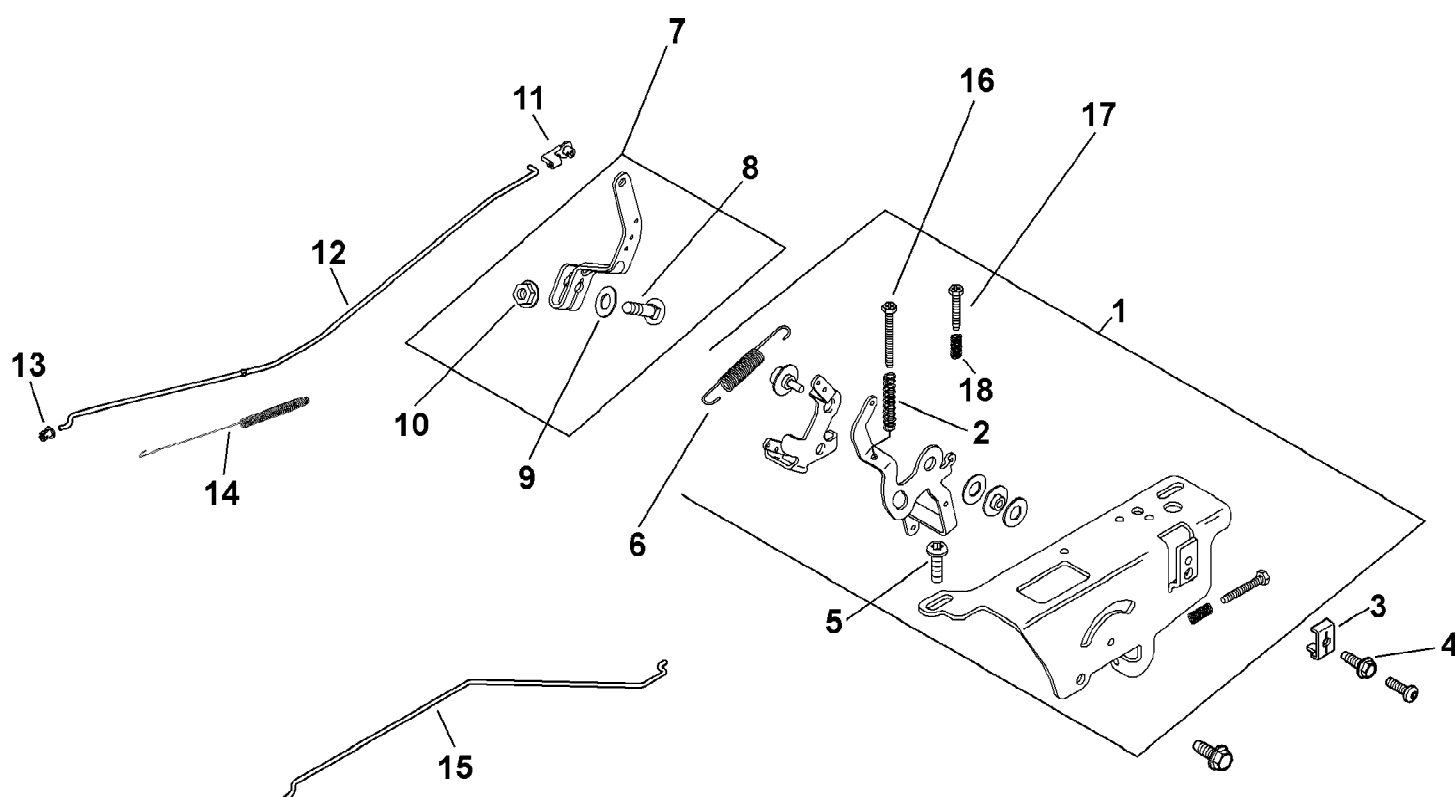


i1042 Tractor

Page 28 of 67

Engine SV540-0219 Cylinder Head, Valves & Breather

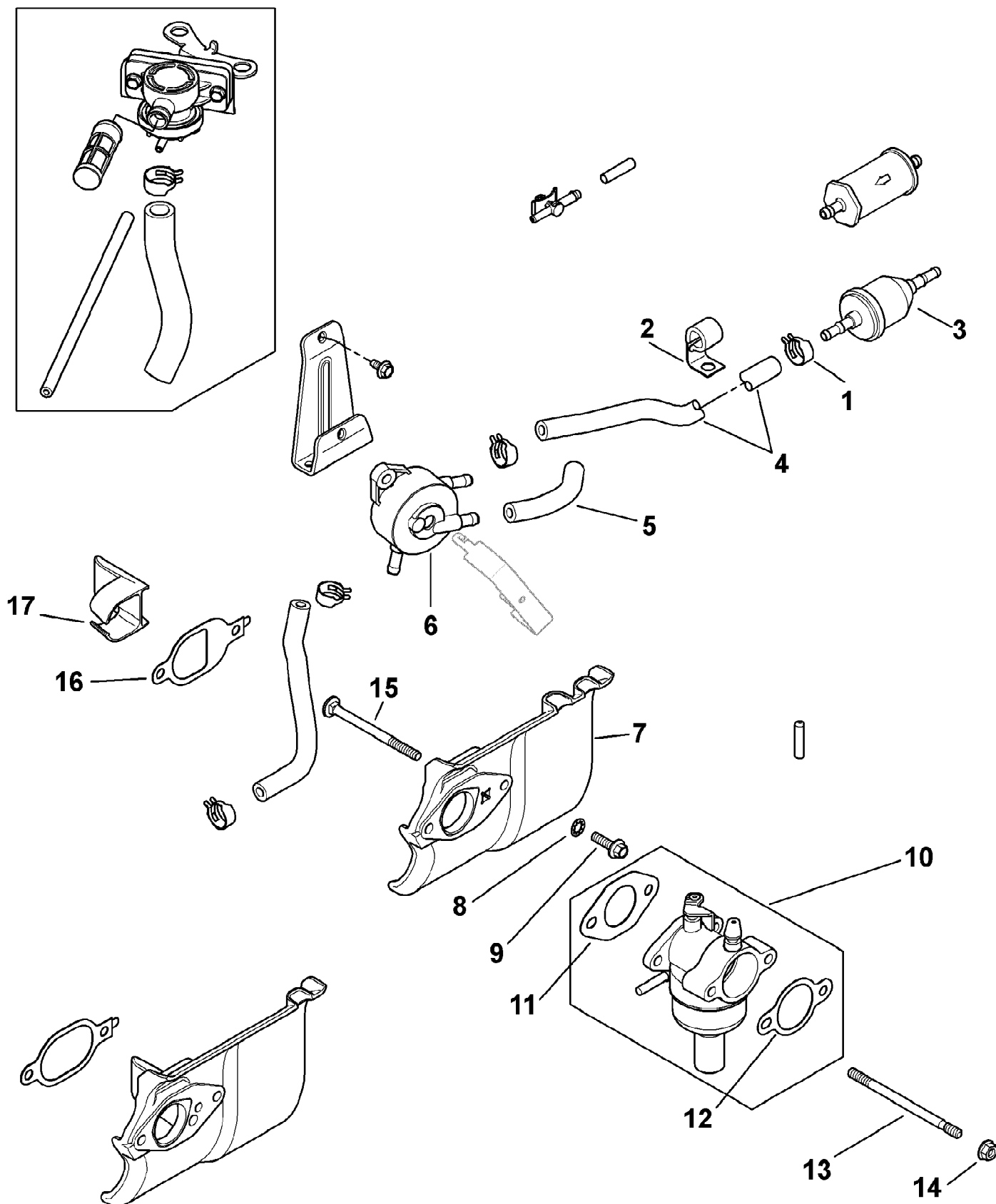
Ref #	Part Number	Qty	S/P/F	Description
1	KH-20-096-07-S	1	S	Valve Cover Kit (Inc. 2)
2	KH-20-041-13-S	1	/P	Valve Cover Gasket
3	KH-M-645020-S	1	/P	Flg. Thd. Frm. Screw, M6 x 1.0 x 20
4	KH-20-326-20-S	1	/P	Breather Hose
5	KH-20-599-04-S	1	/P	Rocker Pivot Assembly (Inc. 6)
6	KH-20-086-04-S	1		Set Screw
7	KH-20-186-01-S	1		Rocker Arm
8	KH-20-072-08-S	1	/P	Rocker Stud
9	KH-20-146-03-S	1		Push Rod Guide Plate
10	KH-20-062-01-S	1	/P	Retainer Lock
11	KH-20-173-01-S	1	/P	Valve Spring Cap
12	KH-20-089-03-S	1		Valve Spring
13	KH-12-468-05	1		Flat Washer, 13.32
14	KH-20-086-02-S	1	/P	Flange Screw, M10 x 1.5 x 80
15	KH-20-016-01-S	1	/P	Exhaust Valve
16	KH-20-017-01-S	1		Valve, Exhaust Valve
17	KH-20-841-01-S	1	/P	Cylinder Head Gasket Kit
17	KH-12-041-01	1	/P	Carburetor Gasket Not Shown
17	KH-12-041-02	1	/P	Air Cleaner Base Gasket Not Shown
17	KH-20-041-12-S	1	/P	Exhaust Gasket Not Shown
17	KH-20-041-18-S	1		Heat Deflector Gasket Not Shown
17	KH-20-041-17-S	1	/P	Heat Deflector Gasket Not Shown
17	KH-25-086-87-S	1	/P	Hex Socket Head Cap Screw Not Shown
17	KH-X-21-1	1		Spring Lock Washer, 5/16 Not Shown
18	KH-20-411-04-S	1	/P	Push Rod
19	KH-20-318-11-S	1	/P	Kit, Cylinder Head (Inc. KH-25-086-87-S & KH-X-21-1)



i1042 Tractor
Engine SV540-0219 Engine Controls

Page 30 of 67

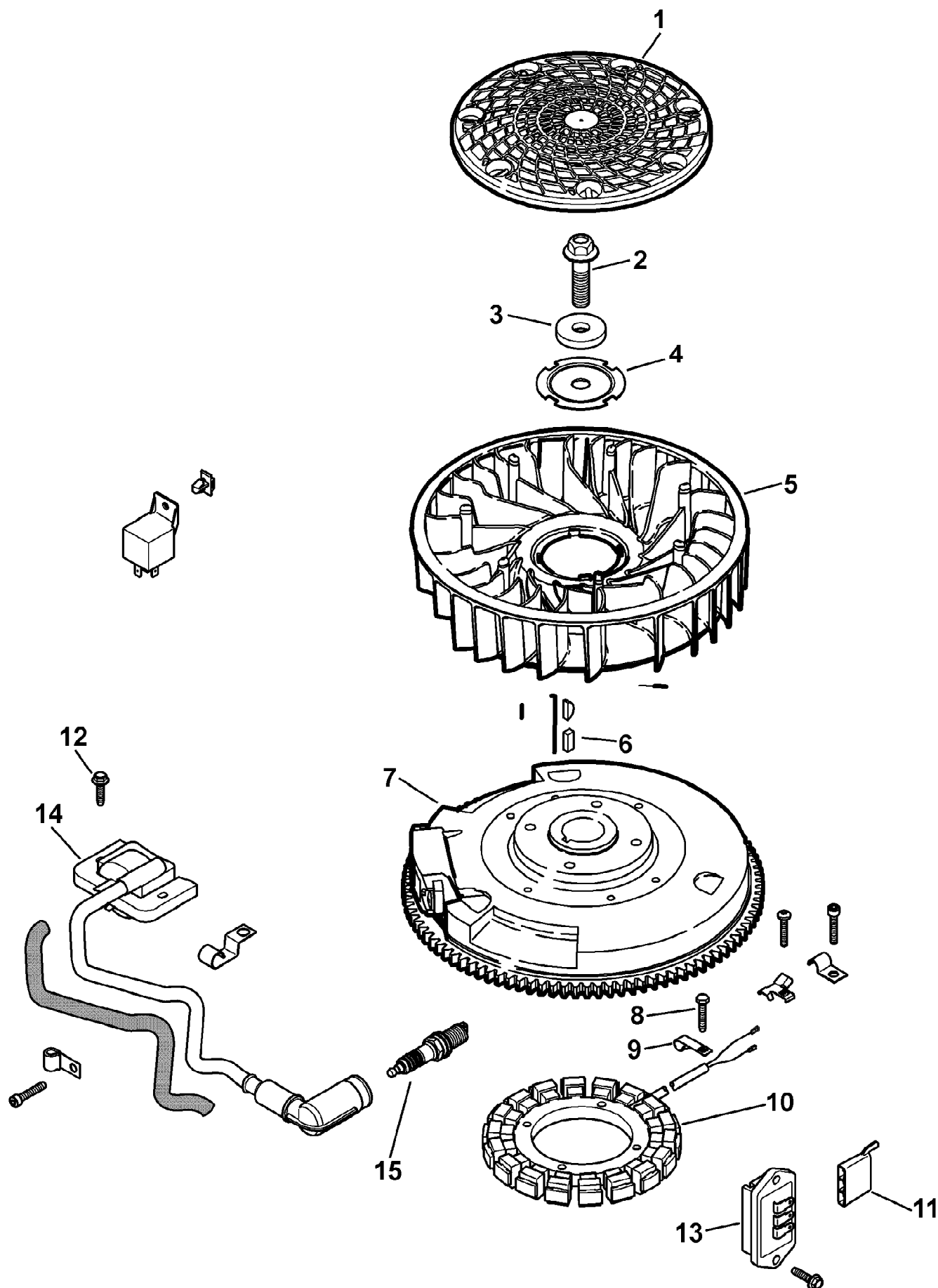
Ref #	Part Number	Qty	S/P/F	Description
1	KH-20-536-06-S	1		Speed Control Assembly Kit (Inc. 2,6, 16-18 KH-25-086-297-S & KH-M-66420-S)
2	KH-20-089-12-S	1		Speed Control Spring (Long)
3	KH-12-237-01	1		Cable Clamp
4	KH-M-545016-S	1	/P	Flg. Thd. Frm. Screw, M5 x 0.8 x 16
5	KH-M-664020-S	1		Lbd. Skt. Screw, M6 x 1.0 x 20
6	KH-20-089-11-S	1	/P	Governor Spring
7	KH-20-090-11-S	1	/P	Lever, Governor Assembly (Inc. 8-10)
8	KH-52-211-04	1		Rd. Hd. Sq. Nck. Bolt, 1/4-20 x 1



i1042 Tractor
Engine SV540-0219 Fuel System

Page 32 of 67

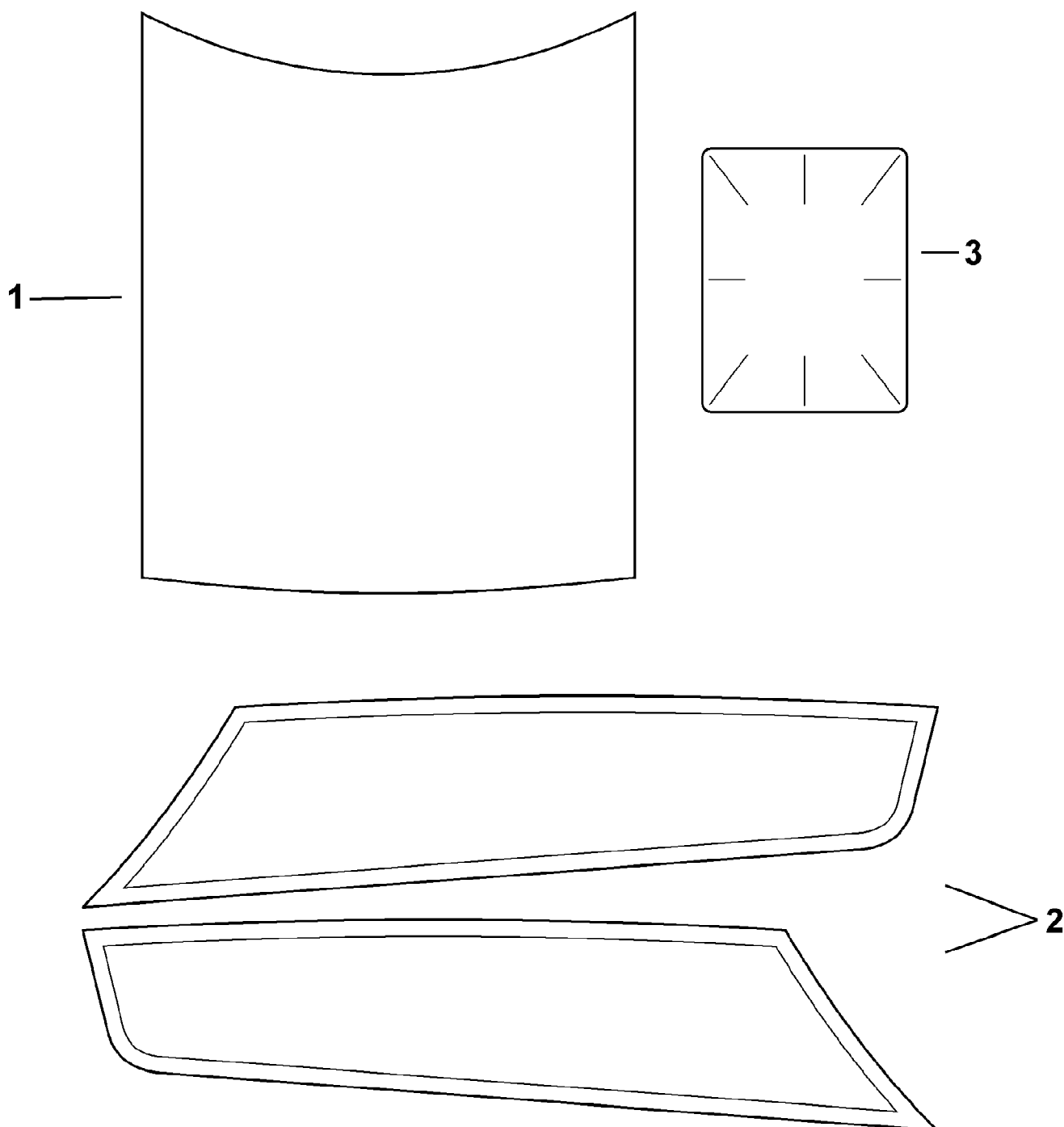
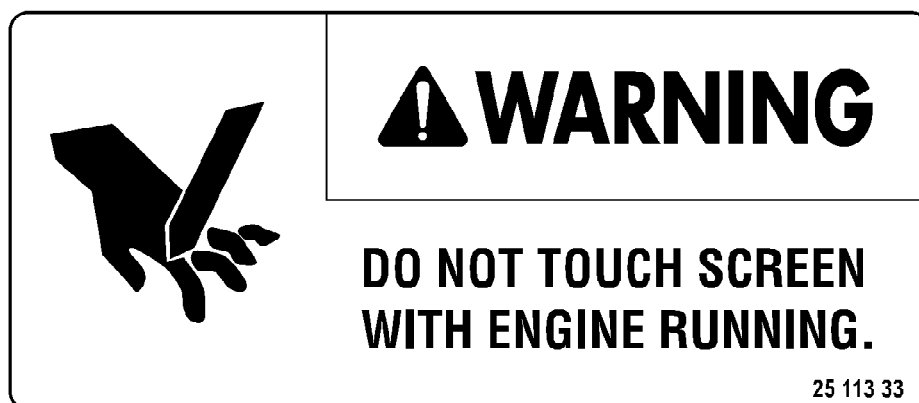
Ref #	Part Number	Qty	S/P/F	Description
1	KH-25-237-14-S	1	/P	Hose Clamp, 1.2
2	KH-47-154-01-S	1	/P	Cable Clip
3	KH-25-050-22-S	1	S	Fuel Filter
4	KH-25-111-34-S	1		Fuel Line, 24
5	KH-12-353-10	1		Fuel Line
6	KH-24-393-16	1	/P	Fuel Pump
7	KH-20-265-09-S	1	/P	Heat Deflector Kit (Inc. 12, 15-17)
8	KH-X-22-11	1		Internal Tooth Lock Washer, 1.4
9	KH-M-651020-S	1		Flange Screw, M6 x 1.0 x 20
10	KH-20-853-51-S	1		Carburetor Service Kit (Inc. 11 & 12) (S/W KH-12-755-110-S, KH-12-757-02, KH-12-757-03, KH-12-757-33, KH-12-757-37-S)
11	KH-12-041-01	1	/P	Carburetor Gasket
12	KH-12-041-02	1	/P	Air Cleaner Base Gasket
13	KH-20-072-05-S	1		Stud, M6 x 1.0 x 100
14	KH-M-641060-S	1	/P	Flange Nut, M6 x 1.0
15	KH-20-072-07-S	1		Carburetor Stud
16	KH-20-041-18-S	1		Heat Deflector Gasket
17	KH-20-332-01-S	1		Intake Port Insert
	KH-25-454-05-S	1		Tie Not Shown
	KH-12-755-110-S	1		Choke Repair Kit Not Shown
	KH-12-757-02	1	/P	Float Repair Kit Not Shown
	KH-12-757-03	1	/P	Carburetor Repair Kit Not Shown
	KH-12-757-33	1	/P	Solenoid Repair Kit Not Shown
	KH-12-757-37-S	1		Bowl Replacement Repair Kit Not Shown



i1042 Tractor
Engine SV540-0219 Ignition Electrical

Page 34 of 67

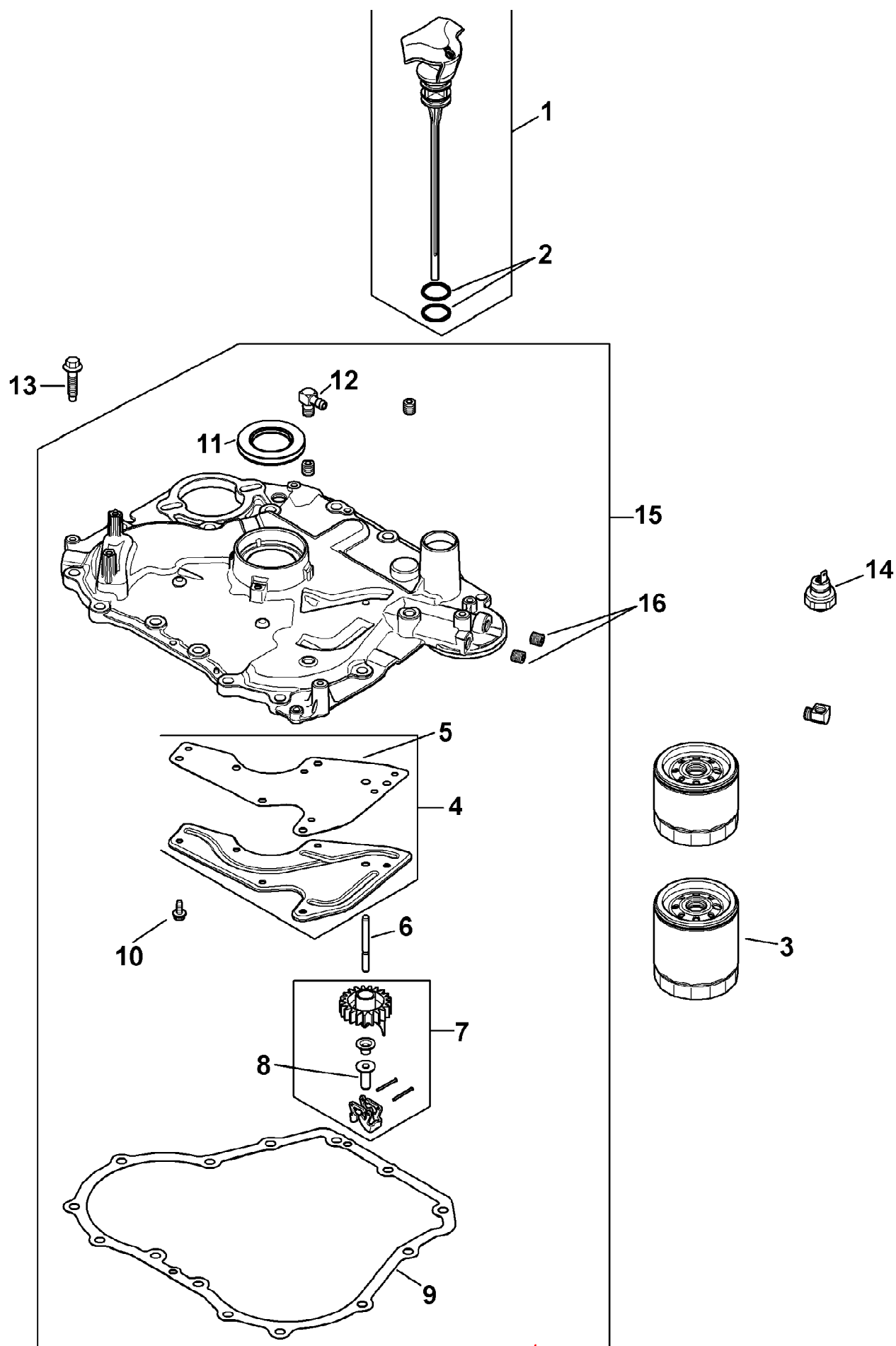
Ref #	Part Number	Qty	S/P/F	Description
1	KH-20-162-02-S	1		Grass Screen
2	KH-25-086-125-S	1		Hex Flange Screw
3	KH-25-468-09-S	1		Flat Washer
4	KH-20-146-05-S	1	/P	Fan Mounting Plate
5	KH-20-157-01-S	1		Fan
6	KH-25-340-02-S	1		Straight Flywheel Key
7	KH-20-025-40-S	1	/P	Flywheel
8	KH-M-548025-S	1	/P	Thd. Frm. Screw, M5 x 0.8 x 25
9	KH-20-154-04-S	1		Wire Clip
10	KH-237878	1	/P	15 Amp Stator Kit (Inc. KH-25-452-01-S)
11	KH-25-155-41-S	1	/P	Connector
12	KH-M-545020-S	1		Flg. Thd. Frm. Screw, M5 x .8 x 20
13	KH-41-403-10-S	1	/P	Regulator/Rectifier
14	KH-20-584-03-S	1	/P	Ignition Module (CDI Fixed)
15	759-3336	1	/P	Spark Plug
	KH-20-176-16-S	1		Wiring Harness Not Shown
	KH-25-452-01-S	1		Terminal Not Shown
	KH-25-454-05-S	1		Tie Not Shown
	KH-20-237-01-S	1		Cable Clamp Not Shown



i1042 Tractor
Engine SV540-0219 Labels

Page 36 of 67

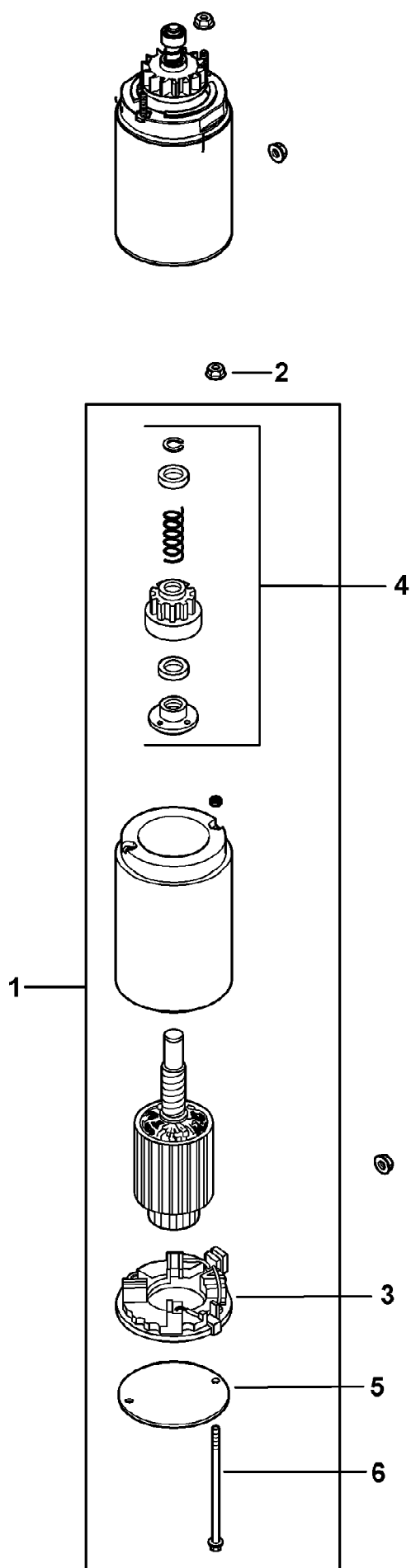
Ref #	Part Number	Qty	S/P/F	Description
1	KH-20-113-51-S	1		18HP Decal
2	KH-20-113-54-S	1	/P	Wing Set Decal
3	KH-25-113-39-S	1		Clear Laminate Decal



i1042 Tractor
Engine SV540-0219 Oil Pan & Lubrication

Page 38 of 67

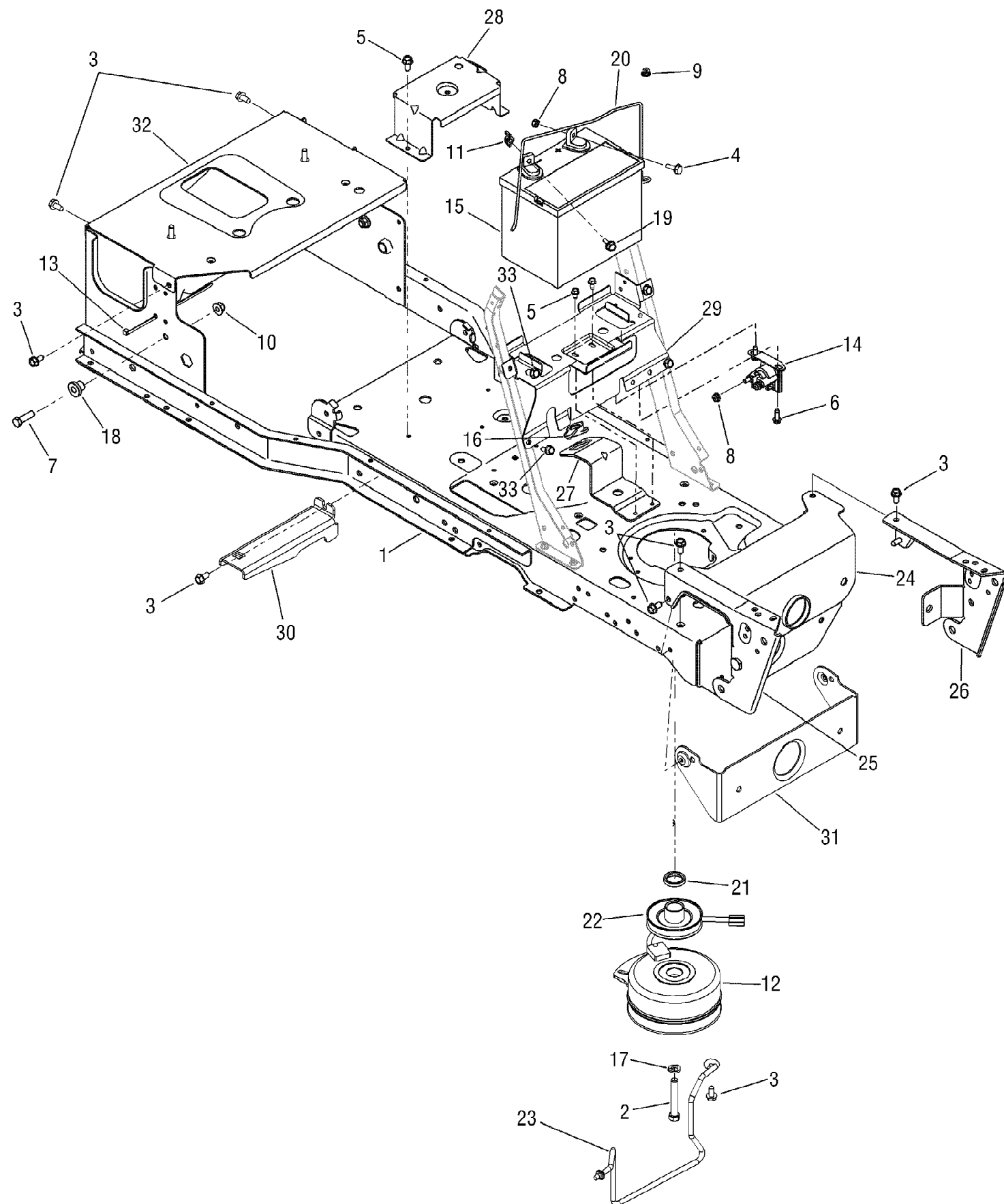
Ref #	Part Number	Qty	S/P/F	Description
1	KH-20-040-07-S	1	S	Dipstick Assembly (Inc. 2)
2	KH-20-153-01-S	1		O-Ring
3	KH-25-050-25-S	1	/P	Oil Filter
4	KH-20-096-02-S	1		Oil Passage Cover Kit (Inc. 5)
5	KH-20-041-02-S	1		Oil Passage Gasket
6	KH-20-144-03-S	1		Governor Cross Shaft
7	KH-25-310-07-S	1	/P	Governor Gear Assembly (Inc. 8 & KH-62-380-02-S)
8	KH-12-380-01	1	/P	Governor Regulating Pin
9	KH-20-041-01-S	1	/P	Closure Plate Gasket
10	KH-M-545013-S	1		Flg. Thd. Frm. Screw, M5 x 0.8 x 13
11	KH-20-032-01-S	1	/P	Oil Seal
12	KH-25-155-02	1	/P	90° Hose Connector
13	KH-25-086-127-S	1		Hex Flange Screw, 1/2
14	KH-25-099-27-S	1	/P	Oil Pressure Switch
15	KH-20-009-10-S	1	/P	Closure Plate Assembly Kit (Inc.5-12, 16 & KH-20-096-02-S)
16	KH-25-139-60-S	1	/P	Ctsk. Pipe Plug, 1/8



i1042 Tractor
Engine SV540-0219 Starting System

Page 40 of 67

Ref #	Part Number	Qty	S/P/F	Description
1	KH-20-098-05-S	1	S	Starter Assembly (Service With 3,5 & 6)
2	KH-25-100-31-S	1		Free Spinning Flange Nut, #10-24
3	KH-12-221-02-S	1		Brush Kit
4	KH-20-755-12-S	1		Drive Kit (J.E.)
5	KH-20-227-01-S	1		Drive End Cap (J.E.)
6	KH-20-211-02-S	1		Thru Bolt



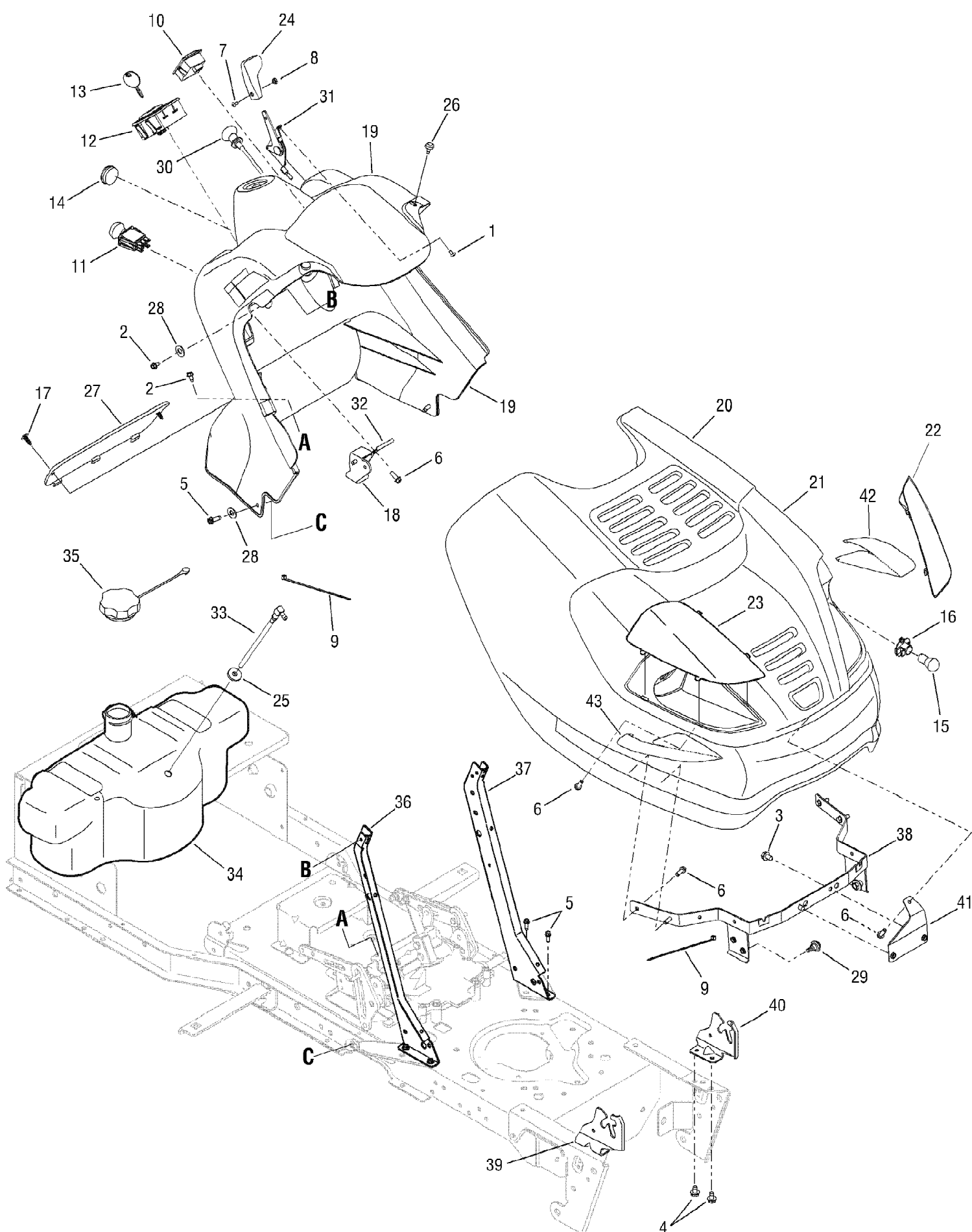
i1042 Tractor
Frame, PTO & Battery

Page 42 of 67

Ref #	Part Number	Qty	S/P/F	Description
1	683-04305B	1	S	Frame Assembly
2	710-04377	1		Screw, Hex Cap Lock, 7/16-20 x 2.75 Gr5
3	710-04484	1		Screw, Hex Wash. Hd. Tapp, 5/16-18 x .75
4	710-04666	1		Screw, Hex Flange Hd. , 1/4-20 x .75 Gr5
5	710-0599	1	/P	Screw, Hex Wash. Hd. Tapp, 1/4-20 x .5
6	710-0642	1	/P	Screw, Hex Wash. Hd. Tapp, 1/4-20 x .75
7	710-3005	1	/P	Screw, Hex Cap, 3/8-16 x 1.25 Gr5
8	712-0271	1	/P	Nut, Hex Sems, 1/4-20
9	712-04064	1	/P	Nut, Hex Flange Insert Lock, 1/4-20 GrF
10	712-04065	1	/P	Nut, Hex Flange Insert Lock, 3/8-16 GrF
11	712-3087	1	/P	Nut, Wing, 1/4-20
12	717-04526	1	S	Clutch, Electric PTO
13	725-0157	1	/P	Cable Tie
14	725-04439	1		Solenoid, Start
15	925-1707D	1	/P	Battery - Dry
16	731-05659	1		Bushing, Steering Shaft
17	736-0171	1	S	Washer, Lock, 7/16
18	738-04058	1		Spacer, Shoulder, .38 x 1.0 x .7
19	738-1132	1		Screw, Shoulder, .25 x .15:1/4-20
20	747-04215	1	S	Strap, Battery
21	750-04763	1		Spacer, 1.37 x 1.00 x .25
22	756-0978B	1	/P	Pulley, Engine
23	747-04685A	1	/P	Rod, Belt Keeper
24	783-04806	1		Bracket, Pivot Bar
25	783-04844	1		Bracket, Pivot Support RH
26	783-04845	1		Bracket, Pivot Support LH
27	783-04868	1	S	Bracket, Steering Support
28	783-04910A	1	S	Bracket, Support Fender
29	783-05469	1		Bracket, Battery Support
30	783-05617	1	S	Bracket, Running Board Support
31	783-05760	1	S	Bracket, Pivot Bar Support
32	783-05850	1	S	Plate, Seat Frame
33	710-0726	1	/P	Screw, Hex Wash. Hd. Tapp, 5/16-12 x .75
	725-04375A	1	S	Harness, Main Wire not shown

i1042 Tractor
Hood, Dash Panel & Fuel Tank

Page 43 of 67



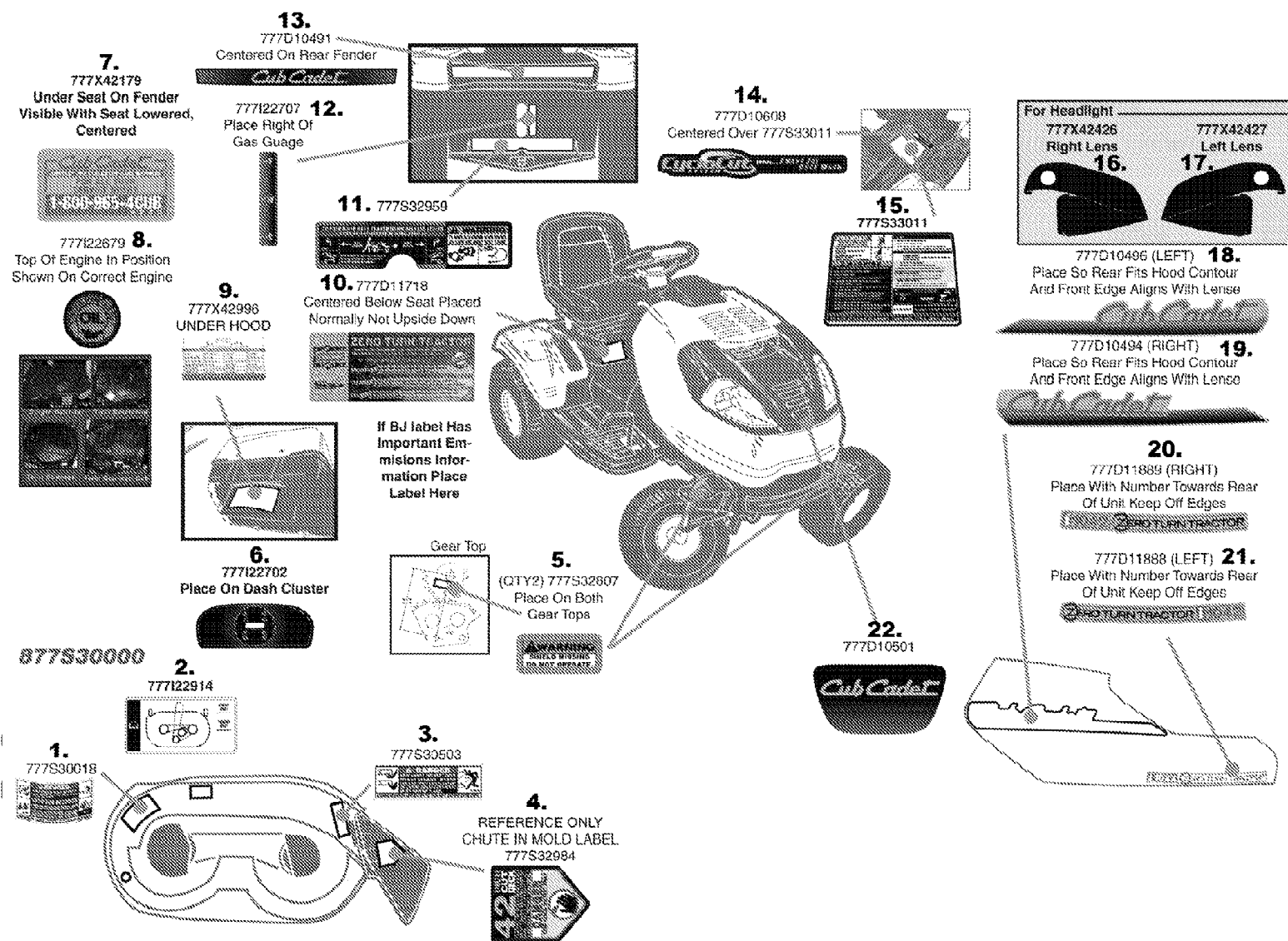
i1042 Tractor
Hood, Dash Panel & Fuel Tank

Page 44 of 67

Ref #	Part Number	Qty	S/P/F	Description
1	710-0192	1	/P	Screw, Truss Hd. Mach., 10-24 x .375
2	710-0599	1	/P	Screw, Hex Wash Hd. Tapp, 1/4-20 x .5
3	710-0604A	1	/P	Screw, Hex Wash Hd. Tapp, 5/16-18 x .625
4	710-0607	1	/P	Screw, Hex Wash Hd. Tapp, 5/16-18 x .5
5	710-0642	1	/P	Screw, Hex Wash Hd. Tapp, 1/4-20 x .75
6	710-0895	1		Screw, Hex Wash Hd. Tapp, 1/4-15 x .75
7	710-3217	1	/P	Screw, Truss Hd. Mach., #8-32 x .375
8	712-0142	1	/P	Nut, Hex, 8-32
9	725-0157	1	/P	Tie, Cable
10	725-04022B	1	S	Meter, Indicator/Service Monitor
11	725-04258	1	/P	Switch, PTO
12	725-04227B	1	S	Switch, Ignition/Module
13	725-2054A	1	S	Key, Ignition Switch
14	720-3025	1		Plug
15	725-0963	1	S	Bulb, 12V Light
16	725-1649	1	S	Receptacle, Light
17	726-3046	1	/P	Clip, Ratchet
18	731-04213	1		Lever, Dash Brake
19	731-05406	1		Panel, Dash
20	731-05434	1		Hood
21	731-05435	1		Plenum, Hood
22	731-05525	1		Lense, Head Light LH
23	731-05526	1		Lense, Head Light RH
24	731-3161A	1	S	Knob, Throttle Control
25	735-0149	1	S	Bushing, Fuel Tank
26	735-0271A	1	/P	Bumper Cap
27	735-04076	1		Net, Storage
28	736-0463	1	S	Washer, Flat, .25 x .63 x .0515
29	738-04091A	1	/P	Screw, Shoulder, .43 x .29:TT5/16-18
30	746-04120	1		Cable, Choke Control
31	746-1100	1	S	Cable, Throttle Control
32	747-1155	1		Rod, Brake Lock Pivot
33	751-10442	1		Fitting, Fuel Pick Up
34	751-10692	1		Tank, Fuel
35	751-10703	1	S	Cap, Fuel Tank
36	783-04285F	1	S	Support, Dash, R.H.
37	783-04323F	1	S	Support, Dash, L.H.
38	783-04606B	1		Bracket, Hood Pivot
39	783-04840	1		Bracket, Hood Pivot RH
40	783-04841	1		Bracket, Hood Pivot LH
41	783-05162	1	S	Bracket, Hood Support
42	777X42426	1		Label, Reflector
43	777X42427	1		Label, Reflector

i1042 Tractor
Label Map

Page 45 of 67



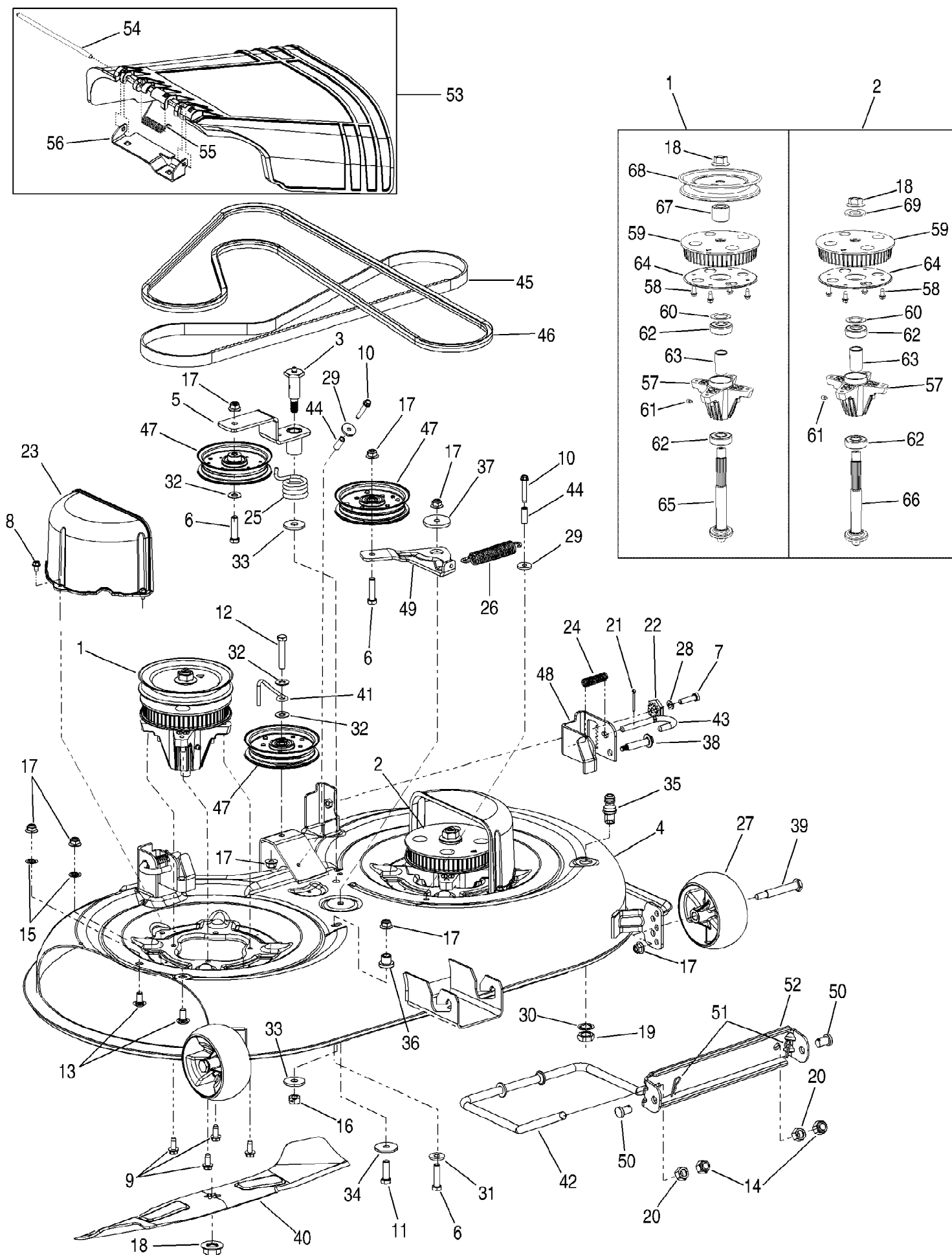
i1042 Tractor
Label Map

Page 46 of 67

Ref #	Part Number	Qty	S/P/F	Description
1	777S30018	1	/P	LABEL-DECK SAFETY
2	777I22914	1		LABEL-ZTT I1042 DECK ROUTE
3	777S30503	1	/P	LABEL-DANGER CHUTE
4	N/A	1		LABEL:RDRCHT:DNGCUT:42CUB
5	777S32807	1		LABEL-SAFETY:I1000 SHIELD
6	777I22702	1		LABEL-RIDER:DASH CUB Z1000
7	777X42179	1		LABEL-CUB HOTLINE
8	777I22679	1		LABEL-CHECK ENG OIL
9	777X42996	1		LABEL-RIDER PARTS LIST ZTT I1042
10	777D11718	1		LABEL-ZTT I1000 LOW TAC
11	777S32959	1		LABEL-SAFETY I1000 TRANS RELEASE
12	777I22707	1		LABEL-RIDER:FUEL LEVEL IND CUB
13	777D10491	1		LABEL-RIDER:FENDER TIME SAVERZ
14	777D10608	1		LABEL-RIDER:CUB 50 I1000 DECK
15	777S33011	1		LABEL-ZTT I1042 TRANSMISSION COVER
16	777X42426	1		LABEL-RIDER:RT51:LENS DR LFT
17	777X42427	1		LABEL-RIDER:RT51:LENS DR RT
18	777D10496	1		LABEL-RIDER:HOOD TIME SAVERZ LT
19	777D10494	1		LABEL-RIDER:HOOD TIME SAVERZ RT
20	777D11889	1		LABEL-ZTT I1042 LEFT NUMBER
21	777D11888	1		LABEL-ZTT I1042 RIGHT NUMBER
22	777D10501	1		LABEL-RIDER:FUEL LEVEL IND CUB

i1042 Tractor
Mowing Deck

Page 47 of 67



i1042 Tractor
Mowing Deck

Page 48 of 67

Ref #	Part Number	Qty	S/P/F	Description
1	918-04512	1	S	Spindle Assembly - Drive
2	618-04516	1	S	Spindle Assembly - Driven
3	638-04012A	1	/P	Bolt Assembly, Shoulder
4	983-04379	1	/P	Deck Assembly
5	683-04425	1		Bracket, Idler
6	710-0520	1	/P	Screw, Hex Cap, 3/16-18 x 1.5 Gr5
7	710-0528	1	/P	Screw, Hex Cap, 5/16-18 x 1.25 Gr5
8	710-0599	1	/P	Screw, Hex Wash. Hd. Tapp, 1/4-20 x .5
9	710-1260A	1	/P	Screw, Hex Wash. Hd. Tapp, 5/16-18 x .75
10	710-1325	1	/P	Screw, Hex Wash. Hd Tapp, 1/4-20 x 1.625
11	710-3005	1	/P	Screw, Hex Cap, 3/8-16 x 1.25 Gr5
12	710-3144	1	/P	Screw, Hex Cap, 3/8-16 x 2.0 Gr5
13	710-3178	1	/P	Screw, Carriage, 3/8-16 x .75
14	712-0206	1	S	Nut, Hex, 1/2-13 Gr5
15	712-0229	1		Nut, Push, 3/8
16	712-0290	1	/P	Nut, Hex Lock, 7/16-14
17	712-04065	1	/P	Nut, Hex Flange Insert Lock, 3/8-16 GrF
18	712-0417A	1	/P	Nut, Hex Flange, 5/8-18
19	712-0641	1	S	Nut, Hex M16-1.5
20	712-3083	1	/P	Nut, Hex Insert Lock, 1/2013
21	714-0470	1	S	Pin, Cotter, 1/8 x 1.25
22	717-04074	1	S	Gear, Deck Adjust
23	731-06291	1	S	Cover, Belt
24	732-0306A	1	S	Spring, Compression, .531 x 1.75
25	732-04469	1		Spring, Torsion, 1.10 x 1.3
26	732-0826A	1	/P	Spring, Extension, .865 x 4.68
27	734-04155	1		Wheel, Deck Ball, 5.0
28	736-0119	1	S	Washer, Lock, 5/16
29	736-0176	1	S	Washer, Flat, .265 x .938 x .12
30	736-0225	1	/P	Washer, Internal Tooth Lock, 5/8
31	736-0258	1	/P	Washer, Flat, .385 x 1.0 x .135
32	736-0300	1	S	Washer, Flat, .406 x .875 x .059
33	736-0319	1	S	Washer, Flat, .45 x 1.38 x .134
34	736-3039	1	S	Washer, Flat, .406 x 1.5 x .105
35	737-04003C	1	S	Nozzle, Deck Wash
35	721-04041	1	S	Adapter, Water Nozzle Not shown
36	738-04058	1		Spacer, Shoulder, .38 x 1.0 x .7
37	738-04162A	1	/P	Spacer, Shoulder, .884 x .190
38	738-04316	1		Bolt, Shoulder, .435 x 1.76:5/16 -24
39	738-3056	1	S	Bolt, Shoulder, .496 x 2.5:3/8-16
40	942-04217	1	/P	Blade, Timing 2 in 1, 22.0
41	747-04530	1		Rod, Belt Keeper
42	747-04863	1		Rod, Deck Front Hanger
43	747-1116	1	/P	Rod, Deck Release
44	750-0566A	1	/P	Spacer, .26 x .372 x 1.03
45	754-04167	1	S	Belt, Timing, .189T
46	754-04185	1	S	V-Belt, Type A x 89.24
47	756-04129	1	S	Pulley, Idler, 4.25 Dia
48	783-05627	1	S	Bracket, Deck Hanger/Adjust LH
49	783-05802	1	/P	Bracket, Idler
50	711-0332	1	S	Pin, Clevis, .5 x .78
51	714-04023	1	S	Pin, Internal Cotter
52	783-0720C	1	/P	Bracket, Front Deck Rod

i1042 Tractor
Mowing Deck

Page 49 of 67

Ref #	Part Number	Qty	S/P/F	Description
53	631-04254	1	/P	Defl ector Assembly, Chute
54	711-04847	1		Pin, Hinge
55	732-04372	1		Spring, Torsion, .44 x 2.0
56	783-05823	1		Bracket, Chute Mounting
57	619-04199	1		Housing, Spindle
58	710-04065	1	/P	Screw, Tri-Plask, 1/4-10 x .625
59	913-04040A	1	/P	Pulley, Timing, 56T
60	736-0287	1	S	Washer, Flat, .793 x 1.24 x .06 HT
61	737-3000	1	S	Fitting, Lube
62	741-0919	1	S	Bearing, Ball
63	750-04936	1		Spacer, .792 x 1.06 x 1.86
64	787-01520	1		Plate, Timing Pulley
65	938-04292	1	/P	Shaft, Spindle, 5.46 Long
66	938-04291	1	/P	Shaft, Spindle, 4.44 Long
67	750-04724	1		Spacer, .735 x 1.375 x1.066
68	756-04344	1		V-Pulley, Drive, 6.3 Dia
69	736-0315	1	/P	Washer, Flat, .76 x 1.5 x .12



Ref #	Part Number	Qty	S/P/F	Description
	759-3336	1	/P	Spark Plug
	KH-20-883-02-S1	1	/P	Air Filter & Pre-Cleaner
	KH-52-050-02-S	1	/P	Oil Filter
	KH-25-050-22-S1	1	/P	Fuel Filter
	KH-20-584-03-S	1	/P	Ignition Module
	KH-41-403-09	1	S	Voltage Regulator
	KH-24-393-16	1	/P	Fuel Pump
	KH-12-757-03	1	/P	Carb Kit
	KH-12-757-33	1	/P	Carburetor Solenoid
	954-04134	1	/P	Drive Belt (Hydo Trans)
	954-04185	1	/P	P.T.O. Belt
	954-04167	1	/P	Deck Belt
	942-04217	1	/P	Blades (Out Side)
	N/A	1		Blade (Center)
	712-0417A	1	/P	Blade Nut
	918-04512	1	S	Spindle Asm Drive w/Pulley
	918-04516	1	S	Spindle Asm Driven
	734-04155	1		Deck Wheels (Front)
	N/A	1		Roller (Front)
	N/A	1		Roller (Back) (Qty. 3)
	921-04041	1	/P	Water Nozzle Adapter
	723-04035	1		Ball Joints (RH Thrd)
	723-04036	1		Ball Joints (LH Thrd)
	725-04363	1		Brake Switch
	751-10703	1	S	Fuel Cap
	725-04439	1		Solenoid
	725-2054	1	S	Ignition Key
	925-04227B	1	/P	Ignition Switch Module
	725-04258	1	/P	P.T.O. Switch
	917-04526	1	/P	P.T.O. Clutch
	19A70001000	1		42" Bagger: Timing Belt Deck Whole Goods
	19A70002000	1		42" Mulch Kit: Timing Belt Deck Whole Goods
	KH-25-357-05-S	1	S	Engine Oil
	737-3121	1	/P	Transmission Fluid, Gallon
	490-900-0041	1		Deck Leveling Guage
	490-900-0005	1	S	Grease Gun with one tube of grease Not shown
	490-900-0006	1	S	Replacement tubes of grease (3 pack) Not shown

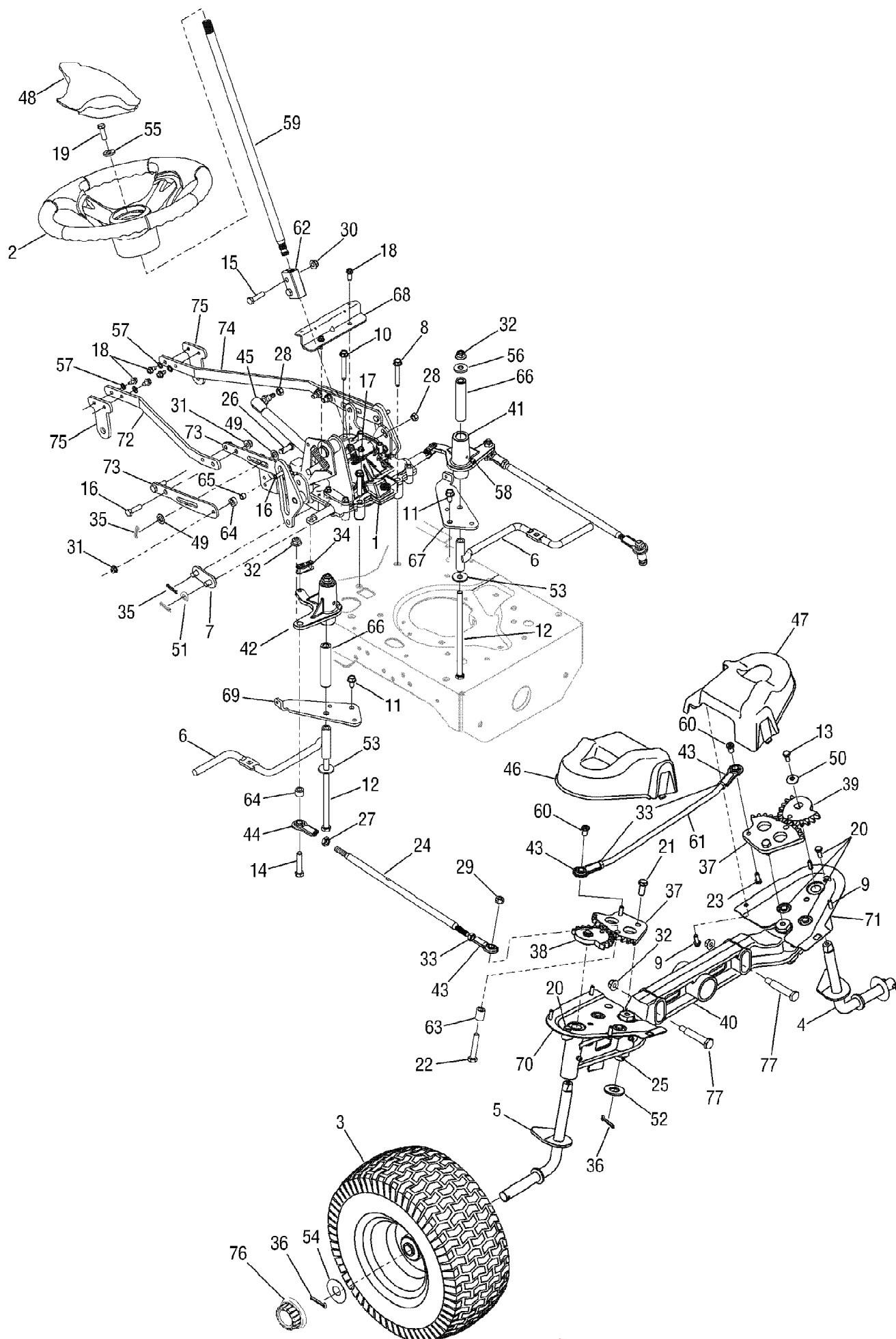
i1042 Tractor
Seat, Fender & Deck Lift

Page 53 of 67

Ref #	Part Number	Qty	S/P/F	Description
1	647-04095A	1	S	Shaft, Lift
2	710-04187	1	/P	Screw, Hex Wash Hd. H/L, 1/4-15 x .5
3	710-1260A	1	/P	Screw, Hex Wash Hd. Tapp, 5/16-18 x .75
4	710-0451	1	/P	Screw, Carriage, 5/16-18 x 75
5	710-0599	1	/P	Screw, Hex Wash Hd. Tapp, 1/4-20 x .5
6	710-0726	1	/P	Screw, Hex Wash Hd. Tapp, 5/16-12 x .75
7	710-0895	1		Screw, Hex Wash Hd. Tapp, 1/4-15 x .75
8	712-04063	1	/P	Nut, Hex Flange Insert Lock, 5/16-18 GrF
9	712-04065	1	/P	Nut, Hex Flange Insert Lock, 3/8-16 GrF
10	714-0104	1	S	Pin, Internal Cotter
11	714-0111	1	S	Pin, Cotter, 3/32 x 1.0
12	716-0106A	1		E-ring, .625 Shaft
13	720-0311	1		Grip, Handle
14	726-0135	1	/P	Nut, Speed, .3125 Dia.
15	726-0221	1	/P	Nut, Speed, .5
16	726-3046	1	/P	Clip, Ratchet
17	731-05477	1		Cover, Rear Fender RH
18	731-05518	1		Cover, Rear Fender LH
19	731-06208	1		Spacer, Seat Adjust
20	732-04459	1		Spring, Lift Handle Torsion
21	732-04491	1		Spring, Seat Adjust
22	732-04508	1		Spring, Compression, 1.71 x 3.25 x .23
23	732-0826A	1	/P	Spring, Extension, .865 x 4.68
24	735-04078A	1		Pad, Foot RH
25	735-04109	1		Pad, Foot LH
26	736-0192	1	S	Washer, Flat, .535 x .93 x .09
27	736-3078	1	/P	Washer, Flat, .344 x 1.0 x .063 HT
28	738-0138A	1	/P	Bolt, Shoulder, .496 x 2.5:3/8-16
29	738-0373	1	S	Bolt, Shoulder, .496 x 1.525:3/8-16
30	738-04130	1		Bolt, Shoulder, .625 x .175:3/8-16
31	741-0225	1	S	Bearing, Hex Flange,
32	746-04369	1		Cable, Lift, 16.16 Lg
33	746-0968	1		Cable, Lift, 16.16 Lg
34	747-04701	1		Handle, Lift
35	747-04821	1		Rod, Seat, 5/16 x 11.62
36	750-04945	1		Spacer, .51 x .75 x 1.0
37	756-1154	1		Pulley, Roller
38	757-04030A	1		Seat, High Back
39	783-04977A	1	S	Plate, Deck Lift Index
40	783-04494B	1		Arm, Deck Lift RH
41	783-04711B	1	/P	Arm, Deck Lift LH
42	783-05816	1	S	Bracket, Seat Pivot
43	783-05817	1	S	Plate, Seat Mounting
44	783-05865	1	S	Fender, Rear
45	725-04040	1	S	Switch, Seat
46	725-04658	1		Harness, Seat Switch Jumper

i1042 Tractor
Steering Controls & Front Axle

Page 54 of 67



i1042 Tractor
Steering Controls & Front Axle

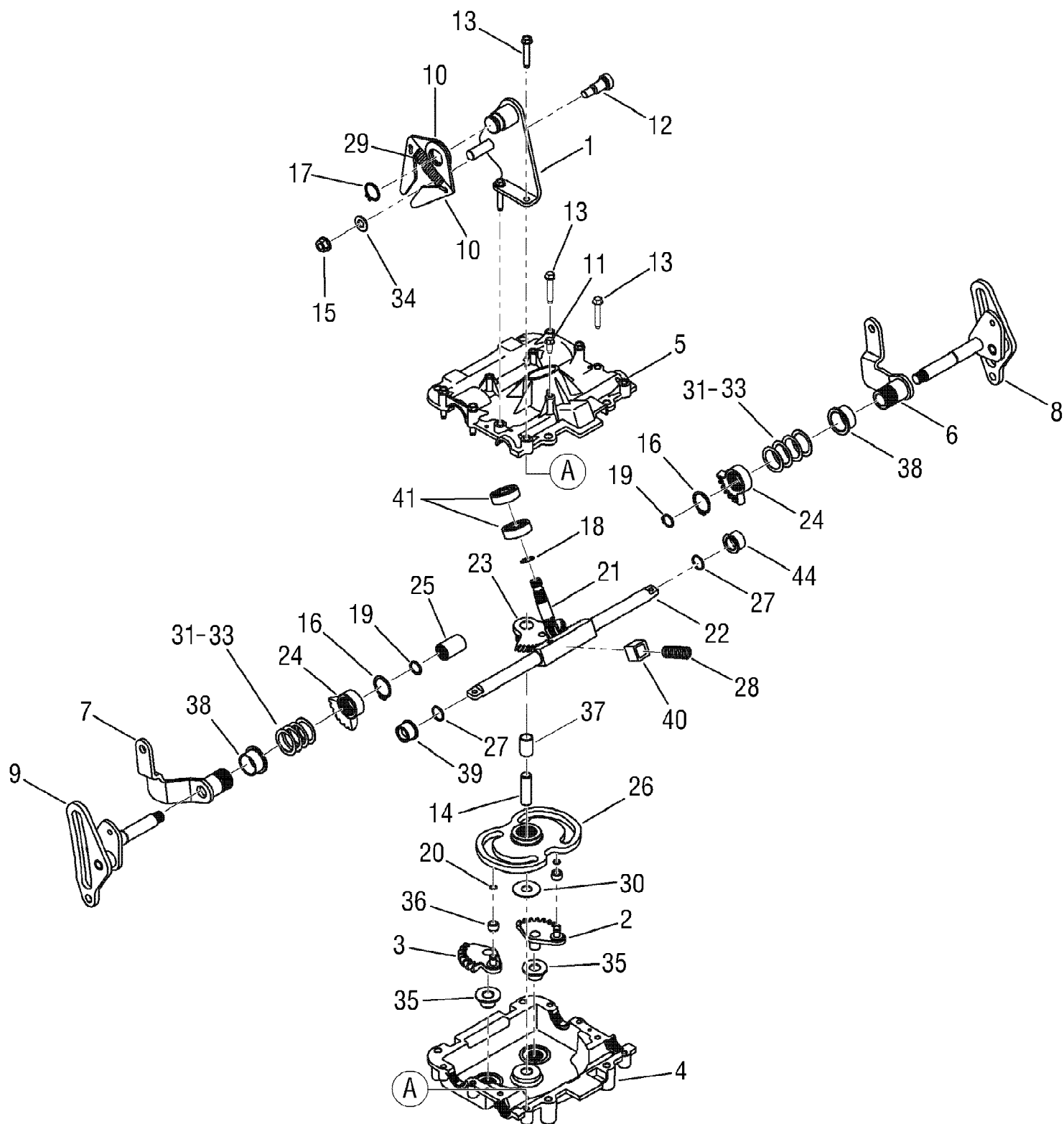
Page 55 of 67

Ref #	Part Number	Qty	S/P/F	Description
1	918-04634	1	S	Steering Assembly, Steering/Hydro
1	759-04284	1		Kit, Replacment Steering Gear Box (Incl. LH & RH Cams, 1 Tube, 2 Pins & 2 Washers)
2	631-04008A	1	/P	Steering Wheel Assembly
3	734-04347	1	F	Tire, 15 x 5 x 6
3	934-04104A-0499	1	/P/F	Rim, Wheel
3	737-0224	1		Grease Fitting Not shown
3	941-04137	1	/P	Bearing, Ball Not shown
3	934-0255	1	/P	Valve, Tubeless Air Not shown
4	683-04440	1		Axle Assembly, LH
5	683-04439	1		Axle Assembly, RH
6	647-04080A-0637	1	/P	Rod, Fender Support
7	683-04332	1		Link, Steering Box/Hydro
8	710-04006	1		Screw, Hex Wash Hd. Tapp, 5/16-18 x 2.0
9	710-04187	1	/P	Screw, Hex Wash Hd. Hi/Lo, 1/4-15 x .5
10	710-04389	1		Screw, Hex Wash Hd. Tapp, 5/16-18 x 2.25
11	710-04484	1		Screw, Hex Wash Hd. Tapp, 5/16-18 x .75
12	710-04692	1		Screw, Hex Cap, 3/8-16 x 7.25 Gr5
13	710-0513	1		Screw, Hex Cap Lock, 1/4-28 x .625 Gr5
14	710-0520	1	/P	Screw, Hex Cap, 3/8-16 x 1.5 Gr5
15	710-0528	1	/P	Screw, Hex Cap, 5/16-18 x 1.25 Gr5
16	710-0597	1	/P	Screw, Hex Cap, 1/4-20 x 1.0 Gr5
17	710-0599	1	/P	Screw, Hex Wash Hd. Tapp, 1/4-20 x .5
18	710-0642	1	/P	Screw, Hex Wash Hd. Tapp, 1/4-20 x .75
19	710-0650	1	/P	Screw, Hex Wash Hd. Tapp, 5/16-18 x .875
20	710-3015	1	/P	Screw, Hex Cap, 1/4-20 x .75 Gr5
21	710-3119	1	/P	Screw, Hex Cap Lock, 3/8-16 x .75 Gr5
22	710-3144	1	/P	Screw, Hex Cap, 3/8-16 x 2.0 Gr5
23	710-3296	1		Screw, Hex Cap Lock, 1/4-20 x .75 Gr5
24	711-04472	1		Link, Drag
25	711-04562	1		Shaft, Steering Pivot Gear
26	711-04722	1		Pin, Clevis, .375 x .969 HT
27	712-0312A	1		Nut, Jam, 3/8-24 LH Thrd
28	712-0365	1		Nut, Hex Lock, M8 x 1.25 Gr9
29	712-0375	1	/P	Nut, Hex Lock, 3/8-16
30	712-04063	1	/P	Nut, Hex Insert Flange Lock, 5/16-18 GrF
31	712-04064	1	/P	Nut, Hex Insert Flange Lock, 1/4-20 GrF
32	712-04065	1	/P	Nut, Hex Insert Flange Lock, 3/16-16 GrF
33	912-3001	1	/P	Nut, Hex Jam, 3/8-24 Gr2
34	913-04037	1	/P	Link, Connecting
35	914-0104	1	/P	Pin, Internal Cotter
36	714-04039	1		Pin, Cotter, 5/32 x 1.25
37	717-04274A	1	/P	Gear, Spur, 12T
38	717-04275A	1	/P	Gear, Spur, RH 13T
39	717-04282A	1	/P	Gear, Spur, LH 13T
40	719-04170A	1	/P	Axle, Pivot Bar
41	719-04287-0637	1	/P	Arm, Steering, LH
42	719-04288-0637	1	/P	Arm, Steering, RH
43	723-04035	1		End, Ball Joint Rod
44	723-04036	1		End, Ball Joint Rod, LH Thrd.
45	727-0626A	1	S	Cylinder, Damper
46	731-05476	1		Cover, Steering Gear, RH

i1042 Tractor
Steering Controls & Front Axle

Page 56 of 67

Ref #	Part Number	Qty	S/P/F	Description
47	731-05618	1		Cover, Steering Gear, LH
48	731-04532A	1	/P	Cover, Steering Wheel
49	936-0185	1	/P	Washer, Flat, .375 x .738.063
50	736-0270	1	/P	Washer, Bell, .265 x .75 x .062
51	936-0286	1	/P	Washer, Sping, .39 x .75 x .010
52	736-0315	1	/P	Washer, Flat, .76 x 1.5 x .12
53	936-0452	1	/P	Washer, Bell, .396 x 1.14 x .095
54	736-0866	1		Washer, Flat, .755 x 1.92 x .060
55	936-3004	1	/P	Washer, Flat, .406 x .875 x .105
56	736-3052	1	/P	Washer, Flat, .406 x 1.0 x .105
57	936-0222	1	/P	Washer, External Lock, 1/4
58	937-3000	1	/P	Fitting, Grease
59	738-04189	1		Shaft, Steering, .625 x 17.281
60	738-04240	1		Nut, Shoulder, .375 x .5
61	747-04496	1		Rod, 3/8-24 x 14.4 Lg
62	748-04139	1		Block, Steering Shaft
63	750-04676	1		Spacer, .385 x .63 x .75
64	750-04776	1		Spacer, .380 x .625 x .265
65	750-04777	1		Spacer, .26 x .372 x .33
66	750-04855	1		Spacer, .385 x .75 x 3.47
67	783-04798-0637	1	/P	Bracket, Steering Support, LH
68	783-04799-0637	1	/P	Bracket, Steering Support, Upper
69	783-05140-0637	1	/P	Bracket, Steering Support, RH
70	783-05184-0637	1	/P	Plate, Base Cover, RH
71	783-05185-0637	1	/P	Plate, Base Cover, LH
72	783-05380-0637	1	/P	Link, Steering/Hydro RH
73	783-05381	1		Bracket, Hydro/Steering Adjustment
74	783-05404-0637	1	/P	Link, Steering/Hydro LH
75	783-05446	1	S	Bracket, Steering Link Mfg. Date B298 & before
75	783-05446A	1	/P	Bracket, Steering Link Mfg. Date C018 & After
76	931-3020	1	/P	Hub Cap
77	738-1011A	1	/P	Bolt, Shoulder, .5 x 2.23:3/8-16
78	710-0597	1	/P	Screw, Hex Cap, 1/4-20 x 1.0 Gr5 Mfg. Date C018 & After
79	712-04064	1	/P	Nut, Hex Insert Flange Lock, 1/4-20 Mfg. Date C018 & After
	490-900-0005	1	S	Grease Gun with one tube of grease Not shown
	490-900-0006	1	S	Replacement tubes of grease (3 pack) Not shown



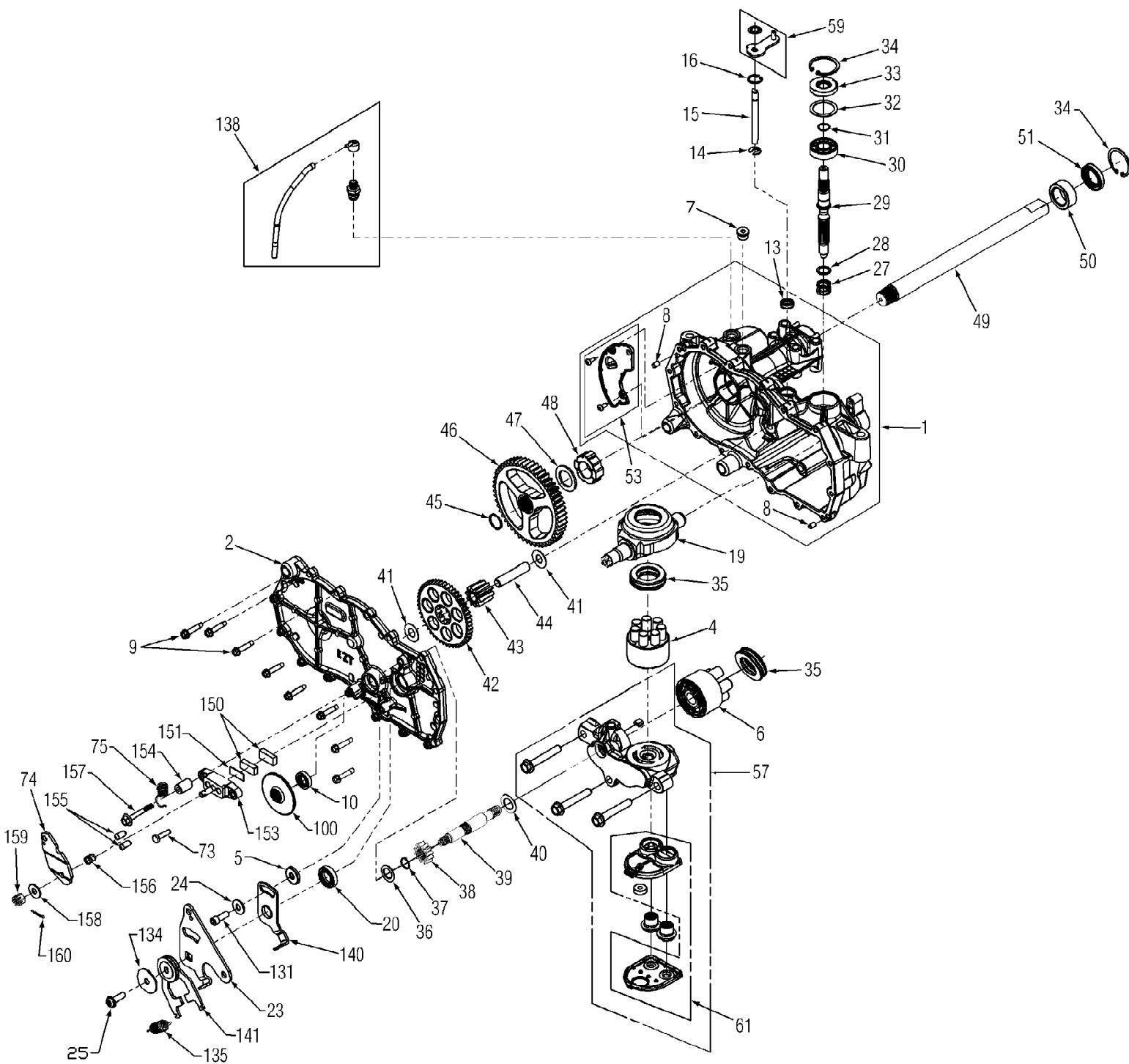
i1042 Tractor
Steering Gear Box

Page 58 of 67

Ref #	Part Number	Qty	S/P/F	Description
1	607-04243	1		Bracket, Steering Box Return
2	617-04036	1	S	Gear, Bevel LH
3	617-04037	1	S	Gear, Bevel RH
4	619-04153	1		Housing, Steering Lower
4	737-0148	1	S	Grease, Darina Not shown
5	619-04206	1	S	Housing, Steering Upper
6	647-04083	1		Arm, Hydro LH
7	647-04084	1		Arm, Hydro RH
8	647-04085	1		Cam, Hydro LH
9	647-04086	1		Cam, Hydro RH
10	703-2441	1		Arm, Neutral
11	710-0642	1	/P	Screw, Hex Wash Hd. Tapp, 1/4-20 x .5
12	710-04040	1	/P	Screw, Shoulder, .497 x .75 : 3/8-16
13	710-0778	1	/P	Screw, Hex Wash Hd. Tapp, 1/4-20 x 1.5
14	711-04587	1	S	Shaft, Steering
15	712-3005	1	S	Nut, Hex Flange Lock, 3/8-16 Gr5
16	716-0102	1	S	Ring, Snap, 1.0 Dia. Shaft
17	716-0111	1	/P	Ring, External Retaining, .875 Shaft
18	716-0114	1	S	Ring, Retaining, .56 Dia. Shaft
19	716-0115	1	S	Ring, Retaining, .56 Dia. Shaft
20	716-04066	1		Ring, Retaining, .31125 Dia. Shaft
21	717-04318	1		Gear, Pinion, 7T
22	717-04319	1		Gear, Synchro Rack
23	717-04328	1	S	Gear, Steering, 17T
24	717-04330	1	S	Gear, Steering, 26T
25	718-04229	1		Tube, Coupler
26	718-04269	1	S	Cam, Hydro Steering
27	721-04186	1		O-Ring, .625 x .07
28	732-04523	1		Spring, Compression, .531 x 1.25
29	732-1162	1		Spring, Extension, .56 x 2.31 x .105
30	736-04237	1		Washer, Flat, .508 x 1.32 x .04
31	736-04257	1	/P	Washer, Flat, 1.015 x 1.375 x .005
32	736-04258	1	/P	Washer, Flat, 1.015 x 1.375 x .010
33	736-04259	1		Washer, Flat, 1.015 x 1.375 x .015
34	736-0864	1	S	Washer, Thrust, .375 x .812 x .06
35	741-04203	1		Bearing, Flange, .5 x .7
36	741-04204	1		Bearing, Sleeve, .437 x .3425
37	741-04206	1		Bearing, Sleeve, .623 x .5025 x .25
38	741-04231	1		Bearing, Sleeve, 1.2 x 1.0
39	741-04235	1		Bearing, Flange, .625 x .875
40	741-04257	1		Bearing, Caster Rack
41	741-0747	1		Bearing, Ball, .5625 x 1.375 x .4375

i1042 Tractor
Transmission Assembly - LH

Page 59 of 67



i1042 Tractor
Transmission Assembly - LH

Page 60 of 67

Ref #	Part Number	Qty	S/P/F	Description
1	HG-71030L	1		Housing Assembly, Main
2	HG-71031L	1		Side Assembly
4	HG-70723	1	/P	Block Kit - 7 Piston
5	HG-51949	1		Spacer, .32 x 1.005 x .179
6	HG-70331	1	/P	Block Assembly, Cylinder
7	HG-9005110-5600	1	/P	Plug, Straight Thread
8	HG-9004800-2506	1	/P	Pin
9	HG-51190	1	/P	Screw, Hex Flange
10	HG-70719	1	/P	Seal, Oil
13	HG-51626	1		Seal, Lip
14	HG-51628	1	/P	Ring, Retaining, .375 Ext.
15	HG-51625	1		Rod, Bypass
16	HG-51627	1		Ring, Retaining, .75 Int.
19	HG-51048	1	/P	Swashplate, Trunnion
20	HG-51140	1	/P	Seal, Lip
23	HG-52681	1		Arm, Control
24	736-0371	1	/P	Washer, Flat, .34 x .88 x .06
25	HG-51812	1	/P	Screw, 5/16-24 x 1.0
27	HG-2003014	1	/P	Spring, Block
28	HG-2003017	1	/P	Washer, Thrust
29	HG-51062	1	/P	Shaft, Input
30	HG-50315	1		Bearing, Ball
31	HG-2000022	1	/P	Ring, Retaining
32	HG-50951	1	/P	Spacer
33	HG-51161	1	/P	Seal, Lip
34	HG-50329	1	/P	Ring, Retaining
35	HG-50551	1	S	Bearing, Thrust
36	HG-44371	1	/P	Washer, Flat, 5/8 x 1.0 x .05
37	HG-44145	1		Ring, Retaining
38	HG-51767	1		Gear, Pinion, 12T
39	HG-52579	1		Shaft, Motor
40	HG-51069	1		Washer, Motor Shaft
41	HG-50132	1	/P	Washer, HT
42	HG-51766	1		Gear, 10T/49T
43	HG-51043	1	/P	Gear, 10T Jackshaft
44	HG-51083	1		Pin, Jackshaft
45	HG-52531	1		Ring, Retaining
46	HG-52541	1		Gear, Bull, 52T
47	HG-52532	1		Washer, 1.018 x 1.57 x .105
48	HG-52542	1		Bearing, Sleeve
49	HG-52683	1		Shaft, Axle
50	HG-51517	1	/P	Bearing, Sleeve
51	HG-51518	1	/P	Seal, Lip
53	HG-70868L	1		Plate Kit, Expansion
57	HG-71529	1		Kit, Center Section
59	HG-71357	1		Kit, Bypass Arm
61	HG-71497	1	/P	Filter Assembly
73	HG-44433	1		Screw, Hex
74	HG-44094	1	/P	Arm, Brake
75	HG-50884	1	/P	Spring, Brake
100	HG-52473	1		Rotor, Brake
131	HG-51616	1	S	Screw, Patch, 5/16-24 x 1
134	HG-51950	1		Washer, 3/4 x 1.5 x .062

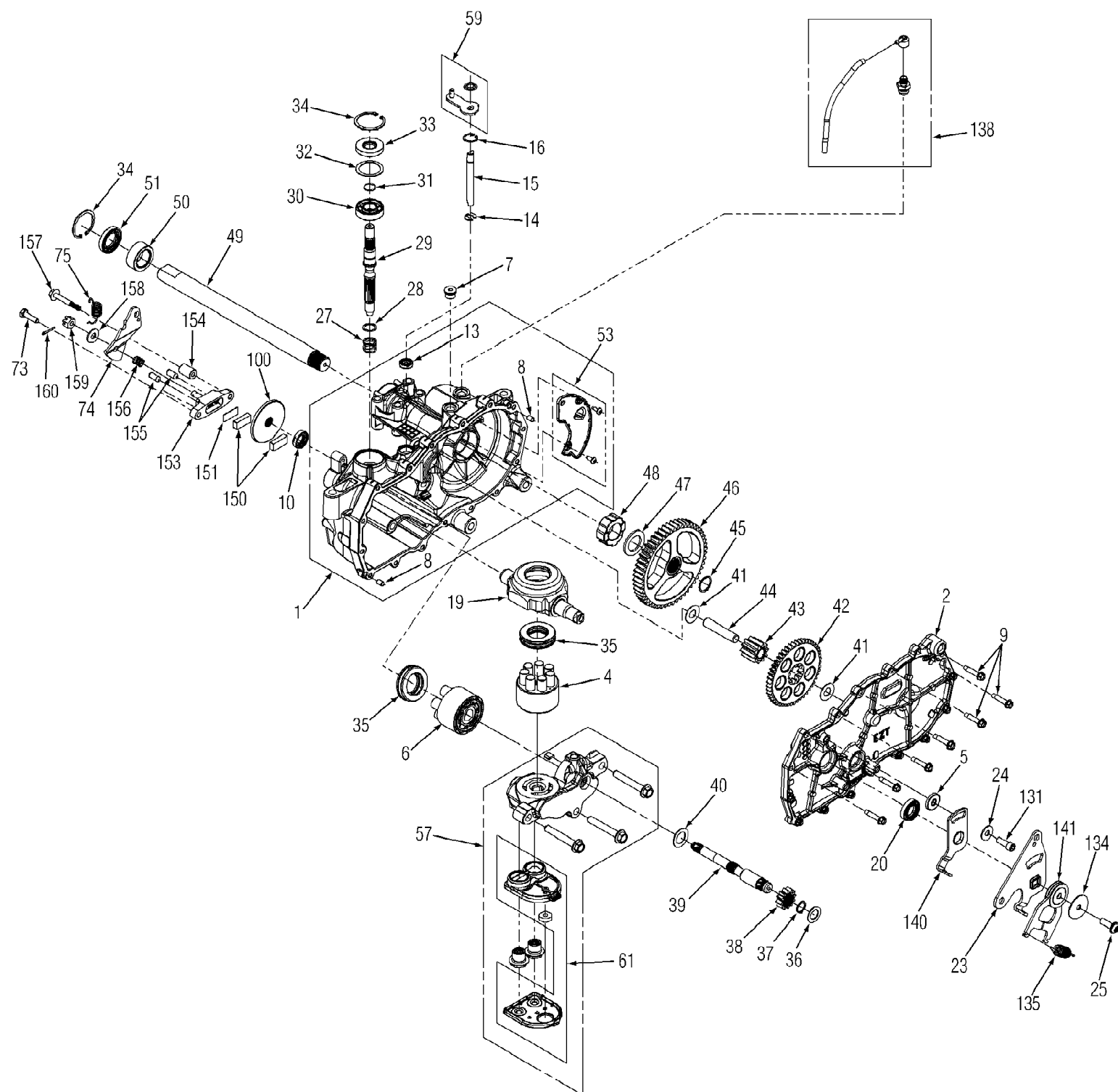
i1042 Tractor
Transmission Assembly - LH

Page 61 of 67

Ref #	Part Number	Qty	S/P/F	Description
135	HG-52401	1	/P	Spring, Extension
138	HG-71510	1	/P	Kit, Breather
140	HG-51945	1		Arm, Neutral
141	HG-52432	1		Kit, Scissors Arm
150	917-0678	1	/P	Puck, Brake
151	917-0682	1	/P	Plate, Puck
153	HG-62589	1	/P	Assembly, Brake Yoke
154	HG-23711	1		Spacer, Torsion Spring
155	941-0343	1	/P	Pin, Actuating
156	HG-50919	1	/P	Spring, Brake
157	HG-51146	1		Bolt, Special Flange
158	936-0371	1	S	Washer, Flat
159	712-0335	1	S	Nut, Castle, 5/16-24
160	914-0507	1	/P	Pin, Cotter, 3/32 x .75
	HG-50928	1	/P	Sealant Not shown
	HG-70853	1	/P	Seal Kit Not shown

i1042 Tractor
Transmission Assembly - RH

Page 62 of 67



i1042 Tractor
Transmission Assembly - RH

Page 63 of 67

Ref #	Part Number	Qty	S/P/F	Description
1	HG-71585	1		Housing Assembly, Main RH
2	HG-71586	1		Side Assembly, RH
4	HG-70723	1	/P	Block Kit - 7 Piston
5	HG-52527	1		Spacer, .32 x 1.005 x .179
6	HG-70331	1	/P	Block Assembly, Cylinder
7	HG-9005110-5600	1	/P	Plug, Straight Thread
8	HG-9004800-2506	1	/P	Pin
9	HG-51190	1	/P	Screw, Hex Flange
10	HG-70719	1	/P	Seal, Oil
13	HG-51626	1		Seal, Lip
14	HG-51628	1	/P	Ring, Retaining, .375 Ext.
15	HG-51625	1		Rod, Bypass
16	HG-51627	1		Ring, Retaining, .75 Int.
19	HG-51048	1	/P	Swashplate, Trunnion
20	HG-51140	1	/P	Seal, Lip
23	HG-52682	1		Arm, Control
24	736-0371	1	/P	Washer, Flat, .34 x .88 x .06
25	HG-51812	1	/P	Screw, 5/16-24 x 1.0
27	HG-2003014	1	/P	Spring, Block
28	HG-2003017	1	/P	Washer, Thrust
29	HG-51062	1	/P	Shaft, Input
30	HG-50315	1		Bearing, Ball
31	HG-2000022	1	/P	Ring, Retaining
32	HG-50951	1	/P	Spacer
33	HG-51161	1	/P	Seal, Lip
34	HG-50329	1	/P	Ring, Retaining
35	HG-50551	1	S	Bearing, Thrust
36	HG-44371	1	/P	Washer, Flat, 5/8 x 1.0 x .05
37	HG-44145	1		Ring, Retaining
38	HG-51767	1		Gear, Pinion, 12T
39	HG-52579	1		Shaft, Motor
40	HG-51069	1		Washer, Motor Shaft
41	HG-50132	1	/P	Washer, HT
42	HG-51766	1		Gear, 10T/49T
43	HG-51043	1	/P	Gear, 10T Jackshaft
44	HG-51083	1		Pin, Jackshaft
45	HG-52531	1		Ring, Retaining
46	HG-52541	1		Gear, Bull, 52T
47	HG-52532	1		Washer, 1.018 x 1.57 x .105
48	HG-52542	1		Bearing, Sleeve
49	HG-52683	1		Shaft, Axle
50	HG-51517	1	/P	Bearing, Sleeve
51	HG-51518	1	/P	Seal, Lip
53	HG-70868R	1		Plate Kit, Expansion RH
57	HG-71530	1		Kit, Center Section RH
59	HG-71006	1		Kit, Bypass Arm RH
61	HG-71497	1	/P	Filter Assembly
73	HG-44433	1		Screw, Hex
74	HG-44094	1	/P	Arm, Brake
75	HG-50884	1	/P	Spring, Brake
100	HG-52473	1		Rotor, Brake
131	HG-51616	1	S	Screw, Patch, 5/16-24 x 1
134	HG-51950	1		Washer, 3/4 x 1.5 x .062

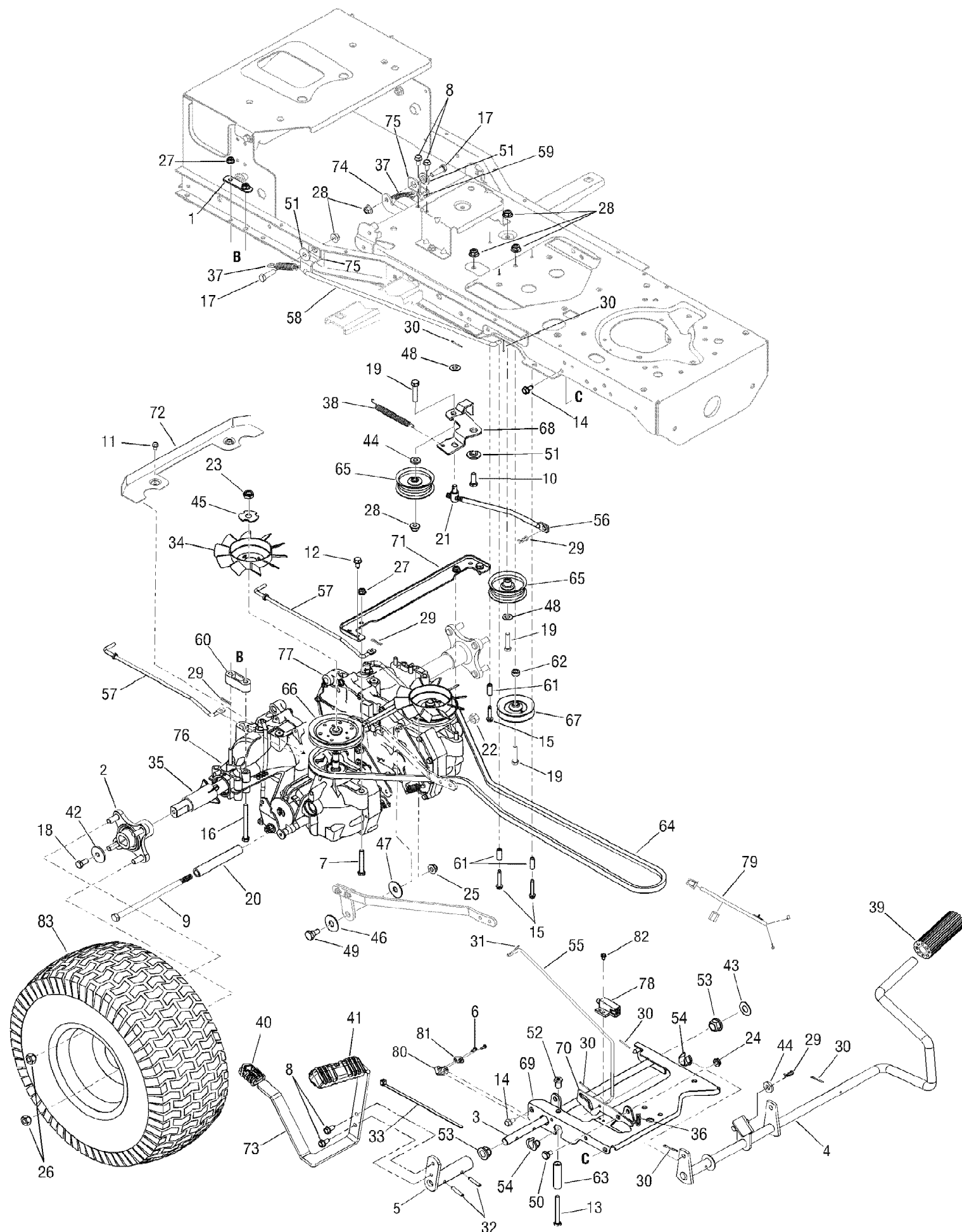
i1042 Tractor
Transmission Assembly - RH

Page 64 of 67

Ref #	Part Number	Qty	S/P/F	Description
135	HG-52401	1	/P	Spring, Extension
138	HG-71510	1	/P	Kit, Breather
140	HG-51946	1		Arm, Neutral, RH
141	HG-52432	1		Kit, Scissors Arm
150	917-0678	1	/P	Puck, Brake
151	917-0682	1	/P	Plate, Puck
153	HG-62589	1	/P	Assembly, Brake Yoke
154	HG-23711	1		Spacer, Torsion Spring
155	941-0343	1	/P	Pin, Actuating
156	HG-50919	1	/P	Spring, Brake
157	HG-51146	1		Bolt, Special Flange
158	936-0371	1	S	Washer, Flat
159	712-0335	1	S	Nut, Castle, 5/16-24
160	914-0507	1	/P	Pin, Cotter, 3/32 x .75
	HG-50928	1	/P	Sealant Not shown
	HG-70853	1	/P	Seal Kit Not shown

i1042 Tractor
Transmission Drive & Controls

Page 65 of 67



i1042 Tractor
Transmission Drive & Controls

Page 66 of 67

Ref #	Part Number	Qty	S/P/F	Description
1	17840	1	S	Bracket, Transmission Mounting
2	618-04612	1	S	Hub, Wheel
3	647-04094	1		Shaft Assembly, Hydro Control Pedal
4	647-04141	1	S	Shaft Assembly, Brake Control
5	683-04314A	1	S	Bracket, Pedal
6	710-0227	1	/P	Screw, Hex Wash Hd. Tapp, #8-18 x .5
7	710-0395	1	/P	Screw, Hex Cap, 5/16-18 x 2.25 Gr5
8	710-04484	1		Screw, Hex Wash Hd. Tapp, 5/16-12 x .75
9	710-04648	1		Screw, Hex Cap, 7/16-14 x 8.5 Gr5
10	710-0514	1	/P	Screw, Hex Cap, 3/8-16 x 1.0 Gr5
11	710-0599	1	/P	Screw, Hex Wash. Hd. Tapp, 1/4-20 x .5
12	710-0607	1	/P	Screw, Hex Wash Hd. Tapp, 5/16-18 x .5
13	710-0641	1	/P	Screw, Hex Cap, 1/4-20 x 2.25 Gr5
14	710-0726	1	/P	Screw, Hex Wash Hd. Tapp, 5/16-12 x .75
15	710-1026	1	/P	Screw, Hex Wash Hd. Tapp, 1/4-20 x .75
16	710-1266	1	/P	Screw, Hex Cap, 5/16-18 x 3.5 Gr5
17	710-3005	1	/P	Screw, Hex Cap, 3/8-16 x 1.25 Gr5
18	710-3119	1	/P	Screw, Hex Cap Lock, 3/8-16 x .75 Gr5
19	710-3144	1	/P	Screw, Hex Cap, 3/8-16 x 2.0 Gr5
20	711-04554	1		Spacer, .479 x .75 x 4.97
21	711-0832	1	S	Ferrule, 3/8-24 x .375 Dia.
22	712-0290	1	/P	Nut, Hex Lock, 7/16-14 GrA
23	712-0346	1	S	Nut, Hex Jam Insert Lock, 1/2-20 Gr5
24	712-3004A	1	/P	Nut, Hex Flange Lock, 5/16-18 Gr5
25	712-0375	1	/P	Nut, Hex Lock, 3/8-16
26	712-3050	1	/P	Nut, Lug, 7/16-14
27	712-04063	1	/P	Nut, Hex Flange Insert Lock, 5/16-18 GrF
28	712-04065	1	/P	Nut, Hex Flange Insert Lock, 3/8-16 GrF
29	714-0104	1	S	Pin, Internal Cotter
30	714-0111	1	S	Pin, Cotter, 3/32 x 1/0
31	714-04040	1	/P	Pin, Bowtie Cotter
32	715-0143	1	S	Pin, Spirol, .25 x 1.25
33	725-0157	1	/P	Tie, Cable
34	731-05846	1	/P	Fan, Hydro
35	731-06274	1		Sleeve, 1.015 x 2.6
36	732-0335	1		Spring, Compression, .405 x 1.17
37	732-04495	1		Spring, Extension, .59 x 5.4
38	732-04579	1		Spring, Extension, .60 x 6.44 replaces 732-0814 in this application
39	735-0239	1	/P	Pad, Foot, 4.0 in. Lg
40	735-04117	1		Pad, Reverse Pedal
41	735-04118	1	S	Pad, Forward Pedal
42	736-0227	1	S	Washer, Flat, .39 x 1.5 x .134
43	736-0290	1	/P	Washer, Flat, .625 x 1.0 x .067 HT
44	736-3010	1	/P	Washer, Flat, .407 x .812 x .135 HT
45	736-04263	1		Washer, Hydro Lock
46	736-3027	1		Washer, Flat, .531 x 1.75 x .09
47	736-3039	1	S	Washer, Flat, .406 x 1.5 x .105
48	736-3050	1	/P	Washer, Flat, .406 x .812 x .051
49	738-0143	1	/P	Bolt, Shoulder, .496 x .336:3/8-16
50	738-0155	1	S	Bolt, Shoulder, .435 x .160:5/16-18
51	738-0347	1	S	Spacer, Shoulder, .625 ID x .169

i1042 Tractor
Transmission Drive & Controls

Page 67 of 67

Ref #	Part Number	Qty	S/P/F	Description
52	738-04240	1		Nut, Shoulder, .375 Dia x .5
53	741-0225	1	S	Bearing, Hex Flange
54	741-3065B	1	/P	Bearing, Hex Flange, .625 ID Split
55	747-04562A	1		Rod, Park Brake
56	747-04598A	1		Rod, Drive Engage
57	747-04729	1		Rod, Hydro Bypass
58	747-04833	1		Rod, Brake RH
59	747-04834	1		Rod, Brake LH
60	748-04155	1		Spacer, T-Axle
61	750-04456	1		Spacer, .26 x .372 x 1.42
62	750-04776	1		Spacer, .38 x .625 x .265
63	750-05026	1		Spacer, .375 x .5 x 2.0
64	754-04134	1	S	V-Belt, 88.4
65	756-04224	1	/P	Pulley, Flat Idler, 2.75
66	756-04274	1		Pulley, V Type, 4.5
67	756-04325	1	/P	Pulley, V Type Idler, 3.06
68	783-04570A	1	S	Arm, Idler
69	783-04881A	1	S	Bracket, Foot Pedal Support
70	783-04981	1		Bracket, Park Brake
71	783-05330A	1	S	Bracket, Support
72	783-05473	1	S	Bracket, Belt Keeper
73	783-05880	1	S	Pedal, Hydro Drive
74	783-05836	1	S	Bracket, Brake Pivot LH
75	783-05839	1	S	Bracket, Brake Pivot
76	918-04339A	1	/P	Transmission, Hydro RH
77	918-04342A	1	/P	Transmission, Hydro LH
78	725-04363	1		Switch, Interlock (Brake)
79	725-04374	1		Harness, Reverse Jumper
80	725-1644	1		Switch, Reverse
81	726-0320	1	S	Plate, Insulator Nut
82	738-04237A	1		Screw, Shoulder, #10-32 : .5
83	734-1730	1	F	Tire, 20 x 8 x 8
83	934-0255	1	/P	Valve, Tubeless Air Not shown
83	634-0246A	1	S/F	Rim Wheel, Rear